# Recruitment special: starts page 478

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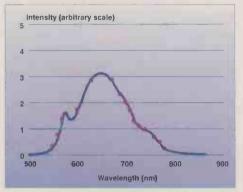
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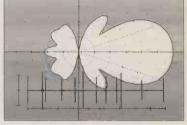
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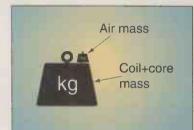
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Cover photography: Mark Swallow



Can a 300Ω VHF antenna with open wire pair cable perform better than its low-impedance counterpart? Richard Formato shows that it can on page 505.



Why does the average 100W moving coil loudspeaker only deliver two or three watts of sound? John Watkinson explains why on page 493.

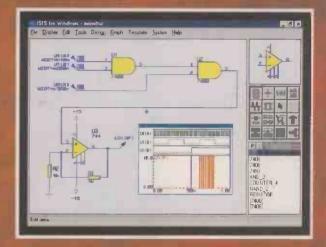
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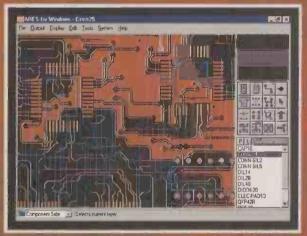
#### SPECIAL OFFER

Unique reader offer – two switchable x1, x10 oscilloscope probes currently selling at £20 each are yours for only £21.74 a pair. See page 464.



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EDITORIAL FAX 0181-652 8111

**CLASSIFIED FAX** 0181-652 8938

**NEWSTRADE ENQUIRIES** 0171 261 7704

ISSN 0959-8332

SUBSCRIPTION HOTLINE 01622 778000

SUBSCRIPTION QUERIES rbp.subscriptions@rbi.co.uk Tel 01444 445566 Fax 01444 445447

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# What goes around...

V ho would ever think that the Japanese electronics majors would ever seek to model themselves on US and European companies? But they are.

It seems only yesterday that US and European companies were being urged to adopt the Japanese business model. In the mid-eighties, as kings of consumer electronics and semiconductors and bidding to overtake the Americans in computing, the Japanese electronics industry seemed unstoppable.

Japanese quality was a byword. Western businessmen were urged to adopt Japanese practices such as 'quality circles' and pre-competitive consortia. Western politicians abased themselves in pursuit of Japanese inward investment.

It was a period in which the Japanese expanded overseas and when Japanese restaurants, gardens and art galleries sprouted in the world's cities. That was a time of great self-confidence; now is a time of great self-doubt. The Japanese don't seem inclined to moderation.

The reason for the change is the huge corporate losses being recorded by the big companies, a depressed home market and a stock exchange which collapsed a decade ago and has stayed collapsed. The most outward and visible symptom of

change is the abandonment of the lifetime employment tradition. The week before last, Sony announced job losses of 17 500; the week before that NEC announced plans to lay off 15000. In a country with only four per cent

unemployment, reducing blatantly overstuffed work-forces may seem acceptable. But in a country where social service provision for the unemployed is rudimentary, it could trigger social revolution. Behind-the-scenes, the companies are adopting Western accounting standards.

Broadly speaking these practices will promote transparency to allow the outside world to see how profitable, or not, companies are, how indebted or not they are, how much their assets are worth in current market value rather than book value, and how great are their liabilities for future retirement benefits and pensions.

In the boardroom, the accent is now on profits rather than on increasing turnover and market share. "To comply with global standards of management we have to focus on cash-flow," says Yoshihide Fujii, general manager of Toshiba's semiconductor business planning division, "Japanese companies now appreciate P&L more. To run the business more healthily we have learnt that P&L management is more important.'



The new thinking of Japanese businessmen is ' towards seeking out new global opportunities, encouraging an entrepreneurial mind-set in their managements, and even thinking the previously unthinkable - takeovers and mergers.

The new chairman of NEC who took over on 26 March, Dr Hajime Sasaki, says: "We should be more transparent both internally and externally".

As well as adopting Western financial conventions Japan feels it has to accelerate its adoption of the new digital technologies - PCs, the Internet, LANs.

It seems surprising that, in the country that the world perceives as a high-tech stronghold, there is a feeling among the industrial elite that they have missed the digital bus.

Japan is now lagging behind the direction in which the rest of the world is heading, especially in the digital revolution which has changed lifestyles," says Dr Tsugio Makimoto, Hitachi's Chief Corporate Technology Officer.

Language is another problem.

"In the US there are many start-up companies with good ideas using the digital revolution very effectively, particularly the Internet," says Makimoto, "such companies can do worldwide marketing via the Internet. That is a big change in favour of small companies.'

"The way of management is changing because of email and information flows which makes for flat organisations," he says. "But most of the Japanese industries have hierarchical, bureaucratic styles of management and it's very difficult to move them very quickly. So the digital revolution is making it very difficult for big companies in Japan."

What goes around comes around.

David Manners

**Electronics World** is published monthly. By post, current issue £2.45, back issues (if available £3.00). Orders, payments and general correspondence to L333, Electronics World, Quadrant House, The Quadrant, Sutton, Surrey SM2 5AS. Tlx:892984 REED BP G. Cheques should be made payable to Reed Business Information Ltd **Newstrade**: Distributed by Marketforce (UK) Ltd, 247 Tottenham Court Road London W1P OAU 0171 261-5108. Subscriptions: Quadrant Subscription Services, Oakfield House ount Road, Haywards Heath, Sussex RH16 3DH. Telephone 01444 445566. Please notify change of address Subscription rates 1 year UK £36.00 2 years £58.00 3 years £72.00. Europe/Eu 1 year £51.00 2 years £82.00 3 years £103.00 ROW 1 year £61.00 2 years £98.00 3 years £123 Overseas advertising agents: France and Belgium: Pierre

Mussard, 18-20 Place de la Madeleine, Paris 75008. United States of America: Ray Barnes, Reed Business Publishing Ltd, 475 Park Avenue South, 2nd Fl New York, NY 10016 Tel; (212) 679 8888 Fax; (212) 679 9455

USA mailing agents: Mercury Airfreight International Ltd Inc, 10(b) Englehard Ave, Avenel NJ 07001. Periodicles Postage Paid at Rahway NJ Postmaster. Send address changes to above. **Printed by** Polestar (Carlise) Ltd, Newtown Trading Estate Carlisle.

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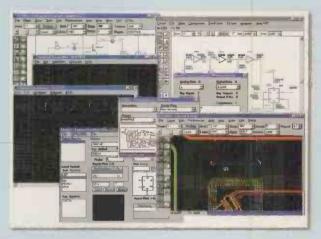
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# UPDATE

# Strong pound is stifling industry

The unusually high strength of the pound is making life difficult for the UK's electronics manufacturing industry, according to managers and industry bodies.

The Sterling Index, which gauges the relative strength of the UK's currency, reached 103.9 points – a six-month high – at the end of March.

"It has probably had a significant influence on us," said Jeffrey Davis, Viasystems' European president. "From our point of view it is a long term problem; we are not so much influenced by peaks and troughs."

The six month high, however, is part of a larger trend, said Elaine Barnett, an economic advisor at the Foundation for Manufacturing and Industry. "The Index was at 80 in January 1996, a 20 per cent rise is quite a startling increase. [For electronics] I think there must be immense competition from Asia. The depreciation of their currencies could have an enormous detrimental impact on the electronics sector," she said.

What concerns the Federation of the Electronics Industry (FEI) is that when the pound is too strong, it curtails UK manufacturers' ability to take advantage of inherent strengths. "It can severely curtail manufacturing. The electronics industry operates on a global basis. International organisations are ready to move manufacturing from one place to another when this happens," said John Park, the FEI's deputy director general.

"We felt the Budget didn't address the strength of sterling. About 52 per cent of UK engineering [including electronics] manufacturing is exported. If UK growth slowed down and European growth sped up, it would help the situation," said Barnett.

"When there is a problem with a currency, there is a trend to find continental based manufacturing," said Davis. "The PCB industry is complicated by the fact that a customer will approve only one or two plants. Generally it makes the PCB industry less flexible and it tends to hit harder."

Davis added: "Viasystems' main production assets are in the UK, about 65 to 70 per cent of our production. Therefore most of our production is influenced by the pound."

> Alex Mayhew-Smith Electronics Weekly

## Silicon LEDs show a promising light - but why?

E xotic compound semiconductors have been needed to produce LEDs ever since General Electric used gallium arsenide (GaAs) to make the first practical one in 1962.

Since then, the materials and structures have become ever more complex. Today's LEDs often also include aluminium, nitrogen, indium and phosphorus and owe more to laser manufacture than to older LED processes.

All this complexity adds to cost. For some time, researchers have been hunting for a way to make LEDs using silicon on standard silicon processes.

There have been some successes, although none comes close to matching compound semiconductor devices for brightness or efficiency. This situation is unlikely to change for a while yet.

Porous silicon, for instance, has been shown to emit light, but making it requires processes not compatible with chip manufacture.

Silicon nanocrystals can also be persuaded to emit light. However, according to LED maker Toshiba, they have, up to now, required between 10 and 25V to operate; excessive for today's chips. The latest announcement comes

from the Advanced Research Laboratory of Toshiba in Japan. Scientists there have pushed nanocrystal device operating voltage below 5V while using formation methods broadly compatible with current integrated circuit production.

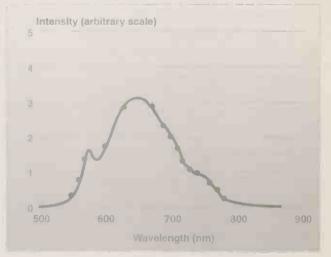
Making Toshiba's devices involves depositing a layer of amorphous silicon around 2nm thick onto a silicon wafer. This wafer is then heated to between 700 and 850°C in an oxygen or nitrogen atmosphere for a few minutes. During this heating, silicon nanocrystals grow on the wafer

surface inside the amorphous silicon. Once cool, the nanocrystals emit visible light at room temperature when reverse biased through a

Schottky contact.

The crystals are hemispherical and, by altering the amorphous silicon layer thickness, processing temperature, atmosphere and heating duration, the researchers have made different sizes.

Orange emission came from

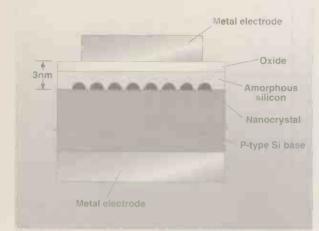


samples processed at 700°C in nitrogen or oxygen.

Red came from 800°C processing in nitrogen (at 3.5-4V), but an oxygen atmosphere at these high temperatures caused the nanocrystals to oxidise away. Similar destruction of the nanocrystals happened with nitrogen above 850°C where they were converted to polysilicon.

The experiments have narrowed down the source of the

Over the hump... Weak but definitely red. Toshiba is producing visible light from silicon.



electroluminescence, but not identified it.

It is not due to defects in the amorphous silicon, or defects at either of its surfaces, or the amorphous silicon-nanocrystal boundary. However, it only happens in nanocrystals less than 2nm across and 1.5nm high, and wavelength is related to crystal size.

The team's best guess at the moment is that the light is coming

Hot technology... Baking thin amorphous silicon layers produces the essential nanocrystals. from within the nanocrystals themselves and that emission is due to "the quantum confinement effect" within them. More specifically, "the recombination of confined electrons and trapped holes".

The team's report says that efficiency, at the moment very poor, can be improved by increasing the number of nanocrystals and strengthening the carrier confinement. It concludes that: "The LEDs that have been demonstrated are promising devices for realising monolithic optoelectronic ICs". Steve Bush Electronics Weekly

## UK engineering skills shortage highlighted

Two-thirds of the UK's electronics companies consider a shortage in engineering skills to be one of the most serious problems affecting their business, a survey has found.

The survey by the Federation of the Electronics Industry (FEI) has found that the shortages are not confined to specific jobs, disciplines or industry sectors but includes all skilled activities in the electronics industry.

Telecommunications operator BT confirmed that there is an industry problem. "We do notice problems in recruiting in technical areas," said a BT spokesman. "But we obviously have a bit of an advantage in that BT is a well known company." The company recruited 540 graduates last year.

Pace Micro Electronics is seeking to recruit 100 R&D engineers this year to work on its digital TV products. "We're fortunate that we're in a rapidly growing business so we can attract engineers," said Tim Fern, director of engineering, broadcast, at Pace.

However, the shortage of suitable graduates is putting pressure on pay

and conditions as companies like Pace compete to recruit the best engineers. "We're offering increasing benefits and salaries," said Fern.

The UK education system is currently producing fewer than 3000 software engineers a year and an increasing number of them are going into IT. It is a situation that the government is well aware of, according to Fern, who has already lobbied DTI ministers, John Battle and Barbara Roche in his quest for action on the problem.

**Melanie Reynolds** 

# In brief

#### Interactive TV turned on

The UK's first interactive TV service is now available via NTL's TV-Internet set-top box.

The communication company's service, delivered via a BT phone line, offers customers access to shopping, news, sport, travel and local information through their TV. A keyboard is available for sending e-mail. The service will be offered via digital terrestrial TV and NTL's own cable network later this year.

The service has been designed for ease of use. "The whole essence of what we're doing is making the content feel like television," said Jason Rogers, technology director. "It doesn't look like small text and a million different frames like an Internet page."

The company intends to add games over its network from the autumn. "We've been developing relationships with a number of providers to develop games onto our set-top platform," said Rogers. The network connection offers the prospect of multi-player games.

NTL is already looking for enhanced set-top box performance next year to better display graphics and content. It is also seeking to improve the box's connectivity using greater bandwidth ISDN, ADSL and cable modem lines. "We're trying to drive the whole level of functionality up by exploiting the power of these boxes along with increased Mips and richer graphics," said Rogers.

# CRTs have a bright future, researchers conclude

CRTs remain the dominant display technology, despite the rapid growth of flat panels such as LCDs and plasma displays, claims Reed Electronics Research in its latest analysis of the European display market. Over 60 per cent of sales are down to CRTs. The European market was worth \$3.8bn last year, and is expected to exceed \$5bn by 2003. LCDs dominate the flat panel sector, accounting for over 82 per cent of sales. www.rer.co.uk

#### UK business costs are lowest

According to a survey by KPMG Consulting, the UK has the lowest business costs in Europe for the manufacture of electronics and telecommunications equipment.

The survey, which compared the cost of doing business among 64 cities in eight countries, saw the UK leading the way in Europe, with France second and Italy third. Charles Thomas, a consultant with KPMG, said: "The results of this study are extremely good news for the UK's prospects of attracting inward investment, particularly for non-EU companies looking for a European base."

The survey, which included the G7 countries and Austria, showed the UK to have the lowest labour costs in electronics and telecoms manufacturing and the smallest corporate income tax rates along with Austria.

The three UK cities included in the survey – Cardiff, Manchester and Telford – were found to be lower cost locations than all but one US city: San Juan.

#### Comms antenna health probe call

A Commons call for new research into the health effects of telecommunications masts has been backed by 28 MPs.

A special Parliamentary motion expressed concern about the possibility of short-term memory loss and other illnesses caused by "low energy electromagnetic fields". It urged the DTI, and the Department of the Environment, Transport and the Regions to commission the research and, if necessary, introduce planning guidelines to stop the siting of the masts in populated areas such as on school roofs. Address http://www.tiepie.nl

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TiePie introduces the HANDYSCOPE 2 A powerful 12 bit virtual measuring instrument for the PC

The HANDYSCOPE 2, connected to the parallel printer port of the PC and controlled by very user friendly software under Windows or DOS, gives everybody the possibility to measure within a few minutes. The philosophy of the HANDYSCOPE 2 is:

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Because of the good hardware specs (two channels, 12 bit, 200 kHz sampling on both channels simultaneously, 32 kWord memory, 0.1 to 80 volt full scale, 0.2% absolute accuracy, software controlled AC/DC switch) and the very complete software (oscilloscope, voltmeter, transient recorder and spectrum analyzer) the HANDYSCOPE 2 is the best PC controlled measuring instrument in its category.

The four integrated virtual instruments give lots of possibilities for performing good measurements and making clear documentation. The software for the HANDYSCOPE 2 is suitable for Windows 3.1 and Windows 95. There is also software available for DOS 3.1 and higher.

A key point of the Windows software is the quick and easy control of the instruments. This is done by using: - the speed button bar. Gives direct

access to most settings.

- the mouse. Place the cursor on an object and press the right mouse button for the corresponding settings menu.

- menus. All settings can be changed using the menus.

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PLUG IN AND MEASURE

Some quick examples:

The voltage axis can be set using a drag and drop principle. Both the gain and the position can be changed in an easy way. The time axis is controlled using a scalable scroll bar. With this scroll bar the measured signal (10 to 32K samples) can be zoomed live in and out.

The pre and post trigger moment is displayed graphically and can be adjusted by means of the mouse. For triggering a graphical WYSIWYG trigger symbol is available. This symbol indicates the trigger mode, slope and level. These can be adjusted with the mouse.

The oscilloscope has an AUTO DISK function with which unexpected disturbances can be captured. When the instrument is set up for the disturbance, the AUTO DISK function can be started. Each time the disturbance occurs, it is measured and the measured data is stored on disk. When pre samples are selected, both samples before and after the moment of disturbance are stored.

The spectrum analyzer is capable to calculate an 8K spectrum and disposes of 6 window functions. Because of this higher harmonics can be measured well (e.g. for power line analysis and audio analysis). The voltmeter has 6 fully configurable displays. 11 different values can be measured and these values can be displayed in 16 different ways. This results in an easy way of reading the requested values. Besides this, for each display a bar graph is available.

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The extensive possibilities of the cursors in the oscilloscope, the transient recorder and the spectrum analyzer can be used to analyze the measured signal. Besides the standard measurements, also True RMS, Peak-Peak, Mean, Max and Min values of the measured signal are available.

To document the measured signal three features is provided for. For common documentation three lines of text are available. These lines are printed on every print out. They can be used e.g. for the company name and address. For measurement specific documentation 240 characters text can be added to the measurement. Also "text balloons" are available, which can be placed within the measurement. These balloons can be configured to your own demands.

For printing both black and white printers and color printers are supported. Exporting data can be done in ASCII (SCV) so the data can be read in a spreadsheet program. All instrument settings are stored in a SET file. By reading a SET file, the instrument is configured completely and measuring can start at once. Each data file is accompanied by a settings file. The data file contains the measured values (ASCII or binary) and the settings file contains the settings of the instrument. The settings file is in ASCII and can be read easily by other programs.

-

Links

Other TiePie measuring instruments are: HS508 (50MHz-8bit), TP112 (1MHz-12bit), TP208 (20MHz-8bit) and TP508 (50MHz-8bit).

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developing

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# Will printed FEDs replace plasma panels?

There's a number of up-and-coming emissive display technologies emerging at the moment.

The first is from Oxfordshire's Printed Field Emitters (PFE). It has been working on an electron-emissive material to go at the back of field emission displays (FEDs) as an alternative to micromachined Spindt cathodes, diamond films and diamond-like carbon films.

The advantage of its material, claims the company's Dr Richard Tuck, is that it can be applied using a printer rather than chemical vapour deposition or other 'high-tech' process.

So keen is the company on printing that it is also looking at printing the spacers essential for preventing FEDs from imploding.

Other FED companies are investigating at more elaborate schemes. Candescent, for instance, is using short glass fibres stood on end. Printed spacers are not necessarily as fine as fibres, but large area displays – where PFE is aiming its technology – have big pixels which can accommodate fatter spacers.

According to Tuck, the only non-printing process is a single self-aligning whole-panel lithographic stage used to open-up emission sites.

Tuck reckons that the 1m diagonal hang-on-the-wall TV market is the one to go for and claims printed FEDs will undercut the price of similarly-sized plasma panels. He says panel costs will not differ between types, but drive electronics will be considerably cheaper for printed FED panels as lower voltage, lower frequency signals are required.

At the other end of the size scale, the confusingly named FED Corporation has just licensed organic light emitting diode (OLED) technology from Kodak.

FED Corp began life five years ago as a field-emission display company. Three years ago it changed horses to LCD and OLED technology when it realised FEDs were less suitable as micro-displays – its target market.

Micro-displays are predicted to be a fast growing market as games head sets and wearable computers become more popular.

Now FED Corp aims to sample silicon-backplane miniature LCDs this year and silicon-backplane miniature OLED displays soon afterwards.

Many companies are in production or close to production with silicon LCDs, but FED Corp sees an advantage in moving to siliconbacked OLED displays. "We think an LCD headset display will use around 2W of power. An OLED version will probably get down to 0.5W," said company executive v-p Susan James.

OLEDs are sometimes called molecular emitters, or small molecule emitters, to differentiate them from light-emitting polymer (LEP) displays of the type that Cambridge Display Technology (CDT) is working on and licensing.

OLEDs and LEPs have broadly similar characteristics and both CDT and Kodak have licensees who are making equipment with their technology. In the OLED case it is Pioneer which is using organic LEDs in car radio displays.

OLEDs, from Kodak, have been around the longest. The company is banking on this to promote its technology in the market. OLEDs can also provide a long-life blue emitter – something that the LEP brigade is only just testing. On the other hand OLEDs need to be vacuum deposited, whereas LEPs can be printed.

**Steve Bush** 

Young engineers are getting better off

The starting salary for engineering graduates is rising as a result of growing competition, according to the latest pay survey from the Institution of Electrical Engineers (IEE).

"We noticed that of the younger people who did respond, their salaries seem to have gone up quite a lot in certain areas," said Beryl Gurney, IEE professional development section. "Computer linked industry starting salaries seem quite high."

The survey based on 8510 responses from IEE members found that its

Associate Members i.e. engineers with degrees, enjoyed the sharpest rise in salary at nine per cent, bringing their median wage to  $\pounds 28\,800$ . But the IEE believes that this result was skewed due to younger associate members, traditionally having lower wages, failing to respond while the older ones with higher wages did.

Chartered Engineers' salaries increased by 4.7 per cent to a median of  $\pm 38\,000$ while Associates – engineers without degrees – achieved a rise of 2.8 per cent taking them up to  $\pm 29\,600$ .

#### HSE plans PC health study

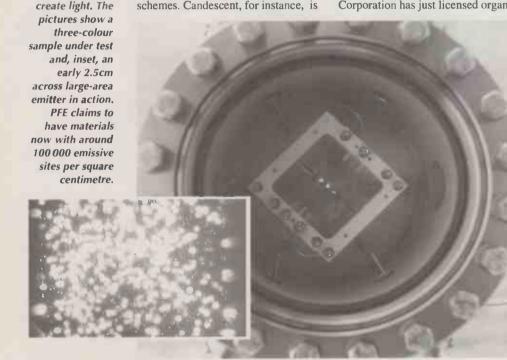
A year-long study to investigate the

potential health risks of using portable and handheld computers is being funded by the Health and Safety Executive.

The study will be carried out by ergonomics consultancy, System Concepts, and will look at the issues arising from the extended use of portables.

"A lot of these things are issues which we can do something about if we know about them," said Tom Stewart, managing director of System Concepts.

According to Stewart, several manufacturers have contacted him since the study was announced and are keen to include any improvements needed in their designs.



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Madel Mana / Number	MD 4000	WD 4500	MD 2400						
Model Name/Number	WR-1000	WR-1500	WR-3100						
Construction of internals	WR-1000i/WR-1500i-3100DSP- Internal full length ISA cards								
Construction of externals	WR-1000e/WR-1500e - 3100e - external RS232/PCMCIA (optional)								
Frequency range	0.5-1300 MHz	0.15-1500 MHz							
Modes	AM,SSB/CW,FM-N,FM-W	AM,LSB,USB,CW,FM-N,FM-W	AM,LSB,USB,CW,FM-N,FM-W						
Tuning step size	100 Hz (5 Hz BFO)	100 Hz (1 Hz for SSB and CW)	100 Hz (1 Hz for SSB and CW)						
IF bandwidths	6 kHz (AM/SSB),	2.5 kHz(SSB/CW), 9 kHz (AM)	2.5 kHz(SSB/CW), 9 kHz (AM)						
	17 kHz (FM-N), 230 kHz (W)	17 kHz (FM-N), 230 kHz (W)	17 kHz (FM-N), 230 kHz (W)						
Receiver type	PLL-based triple-conv. superhet								
Scanning speed	10 ch/sec (AM), 50 ch/sec (I	FM)							
Audio output on card	200mW	200mW	200mW						
Max on one motherboard	8 cards	8 cards	3-8 cards (pse ask)						
Dynamic range	65 dB	65 dB	85dB						
IF shift (passband tuning)	no	±2 kHz	±2 kHz						
DSP in hardware	no - use optional DS softwar	е	YES (ISA card ONLY)						
IRQ required	no	no	yes (for ISA card)						
Spectrum Scope	yes	yes	yes						
Visitune	yes	yes	yes						
Published software API	yes	yes	yes (also DSP)						
Internal ISA cards	£299 inc vat	£369 inc vat	£1169.13 inc vat						
External units	£359 inc vat	£429 inc vat	£1169.13 inc (Hardware DSP only internal)						
PCMCIA adaptor (external):	£30 when bought at same time as the 'e' series unit, otherwise: £69 inc.								

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As an alternative to MSF, VHF broadcast data can be used for precise clocks - if you don't mind retuning as you move around the country. But relying on Radio 4's often overlooked RDS-type signal on long-wave, Peter Topping's reference alarm clock works anywhere in the UK without retuning.

# LW off-air reference clock

adio 4's long-wave transmitter on 198kHz carries data as well as the audio signal. This data has some similarities with the RDS data included in VHF radio signals in many European countries, but it has a much lower data rate and is used for a different purpose.

There are 16 data-block types. Type 0 is used for time, date and 'filler' data. The other blocks are used commercially. Each one is available to the company leasing it for use in a specific application. Typical uses are electricity tariff switching, foreign exchange rate board updating and lighting control.

The whole of the UK is covered by a 500kW transmitter at Droitwich in England, with a little help from two 50kW transmitters at Westerglen and Burghead in Scotland. All three transmitters use the same frequency. The specification of LF radio data is described in a BBC document<sup>1</sup>.

Time data is transmitted every minute on the minute and provides a very accurate clock traceable to national standards. Local time variation, for example BST, is also transmitted

In this application, time and date can be permanently displayed, while all incoming data can be displayed in hexadecimal form. The microprocessor converts the transmitted date information - day-of-week, week number and year type - into day-of-month and month.

The year is not transmitted and cannot be uniquely determined from the available data. The position in the 28year leap year/year-start-day cycle can, however, be worked out and this can be used to calculate a year in the range 1995 to 2022. It is not possible to distinguish between 1995 and 2023.

#### Hardware involved

Figure 1 shows a block diagram of the design: the microprocessor used for decoding is the MC68HC(7)11 while an MC3371 is used for the radio receiver. Unlike RDS, where demodulation chips are available, the capability of retrieving the data bits has to be 'included in the hardware design.

The 3371 is a superheterodyne receiver including a mixer and limiting IF amplifier. It also has an FM demod-

Peter is a <b>n</b> MCU applications	Table 1. Structure of clock-time blocks used in Radio 4 long-wave's RDS-like service.         Bit       Function								
engineer at	1	Prefix (1)	Used only for synchronisation and error detection						
Aotorola's	2-5	Block type no	0000						
East Kilbride	6	Time/filler flag	0						
plant.	7-8	Leap year cycle	00; this year leap						
			01; last year leap						
			10; leap year 2 or more years away						
			11; next year leap						
	9-11	Year start day	Day-of-week on 1 January (1: Monday, 0 not used)						
	12-17	Week number	Week number (1-53, 0 & 54-63 not used)						
	18-20	Day of week	Current day of week (1: Monday, 0 not used)						
	21-25	Hours	0-23 UTC (24-31 not used)						
	26-31	Minutes	0-59 UTC (60-63 not used)						
	32-37	Local offset	Local deviation from UTC in 2's complement form						
	02-07	Local onset	in increments of 30 minutes (BST=CET=000010)						
	38-50	CRC	Used only for synchronisation and error detection						

Peter is a**n** 

aj er M

D

ulator intended mainly for dual-conversion VHF communication equipment. The radio-data is modulated so the *MC3371* is suitable, even though it works at an unusually low radio frequency.

The RF of 198kHz is converted to a standard 455kHz IF. Operational amplifiers are used to amplify, filter, integrate and limit the signal into a form that can be used by the microprocessor. Four keys control the decoder and a 16-character dot-matrix LCD module displays the data, time, etc.

This design incorporates an alarm clock similar to that described in application note AN460<sup>2</sup>. If the clock is permanently powered, the alarm can be used to switch on the radio supplying the data at the required alarm time. This control could be to the power supply of the radio, or to the audio stage only.

If an audio mute is used, radio-data time information can be updated even when the radio is 'off'. Alternatively the decoder can be used simply to display time and date with its power being supplied from the radio and manually switched on and off.

#### Radio data on long wave

Transmitted data is conveyed using linear phase-modulation of the carrier by a shaped and bi-phase-encoded waveform. This is applied to the main carrier as there is insufficient space in the  $\pm 4.5$ kHz low-bandwidth AM signal for a subcarrier.

In order not to interfere with normal modulation, the data rate is a very low, at 25Hz. Bi-phase coding and a small deviation of  $\pm 22.5^{\circ}$  are used so that the transmission's use as a frequency standard is retained.

The data stream is partitioned into 50-bit blocks but, like RDS data, there are no gaps between blocks. Additional cyclic-redundancy check word, or CRC, bits are added to allow synchronisation.

The bit rate of 25Hz and the block length of 50 bits mean that a block takes 2 seconds, hence 30 blocks are transmitted every minute.

Each 50-bit block contains a singlebit prefix – which is always logic 1 - a4-bit application code or 'block number', 32 bits of data and 13 extra CRC bits used for synchronisation and error detection and correction, **Table 1**.

The particular code used is the 49, 13 shortened cyclic code  $(G(x)=36365_8)$  described by Kasami<sup>3</sup>. It is modified though by the addition of the fixed prefix to address the cyclic code's poor block-synchronisation capability.

The CRC is the remainder calculated

in the transmitter by dividing the 36 data bits – including the application code – by the generator polynomial.

As this remainder is then used as the 13-bit check word, the 49 received bits should give a remainder of zero when divided by the generator polynomial. Looking for a zero 13-bit remainder thus carries out synchronisation.

Multiplication of the 49-bit received data by the matrix shown in **Table 2** is equivalent to this polynomial division and is the method used here. During synchronisation this calculation has to take place after each bit is received, using the last 50 bits – actually 49 as the first fixed bit is not used – until a valid zero remainder is found.

Once the valid remainder is found, the check need only be done after another 50 bits have been received, as this is when the next valid block would be expected. If, at that point, a zero remainder is not found the bit-bybit check is re-started.

The CRC bits make error correction possible, but this application does not include that facility. They are only used for synchronisation and error detection.

#### **Burst error correction**

Use of burst error-correction can allow good data to be received in the presence of errors, but it also increases the undetected error rate. This is because blocks with more errors than the code is capable of correcting – a single burst of up to 6 bits – may be deemed correctable and thus pass through undetected.

Blocks of type zero are used for transmitting the time and date information and for 'filler' codes. All other types, i.e. 1 to 15, are user blocks. Their data is meaningless in this context, but it can be displayed in hexadecimal form as it comes in.

The first of the 32 data bits in a type 0 block determines whether it is a timecode block, in which case the first bit a zero, or simply a filler, when the first bit is a one. Time-code blocks are transmitted immediately prior to the

		_
Table 2.	13 by 49 decoding mat	rix used to
	the 49 bits of incoming	
Hex.	Binary	Octal
17 3B	1 0111 0011 1011	13473
15 E7	1 0101 1110 0111	12747
	1 0100 1000 1001	
14 89		12211
14 3E	1 0100 0011 1110	12076
0A 1F	0 1010 0001 1111	05037
1B 75	1 1011 0111 0101	15565
13 C0	1 0011 1100 0000	11700
09 E0	0 1001 1110 0000	04740
04 F0	0 0100 1111 0000	02360
02 78	0 0010 0111 1000	01170
01 3C	0 0001 0011 1100	00474
00 9E	0 0000 1001 1110	00236
00 4F	0 0000 0100 1111	00117
1E 5D	1 1 1 1 0 0 1 0 1 1 1 0 1	17135
11 54	1 0001 0101 0100	10524
08 AA	0 1000 1010 1010	04252
04 55	0 0100 0101 0101	
		02125
1C 50	1 1100 0101 0000	16120
0E 28	0 1110 0010 1000	07050
07 14	0 0111 0001 0100	03424
03 8A	0 0011 1000 1010	01612
01 C5	0 0001 1100 0101	00705
1E 98	1 1110 1001 1000	17230
0F 4C	0 1111 0100 1100	07514
07 A6	0 0111 1010 0110	03646
03 D3	0 0011 1101 0011	01723
1F 93	1 1111 1001 0011	17623
11 B3	1 0001 1011 0011	10663
16 A3	1 0110 1010 0011	13243
15 2B	1 0101 0010 1011	12453
14 EF	1 0100 1110 1111	12357
14 0D	1 0100 0000 1 101	12015
14 7C	1 0100 0111 1100	12174
0A 3E	0 1010 0011 1110	05076
05 1F	0 0101 0001 1111	02437
1C F5	1 1100 1111 0101	16365
10 00	1 0000 0000 0000	10000
08 00	0 1000 0000 0000	04000
	0 0100 0000 0000	
04 00 02 00		02000
	0 0010 0000 0000	01000
01 00	0 0001 0000 0000	00400
00 80	0 0000 1000 0000	00200
00 40	0 0000 0100 0000	00100
00 20	0 0000 0010 0000	00040
00 10	0 0000 0001 0000	00020
80 00	0 0000 0000 1000	00010
00 04	0 0000 0000 0100	00004
00 02	0 0000 0000 0010	00002
00 01	0 0000 0000 0001	00001

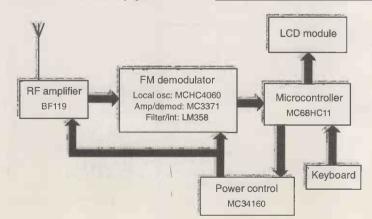


Fig. 1. Outline of the long-wave Radio 4 data decoder. Although the radio data on longwave is similar to that on VHF broadcasts, there are no specific hardware solutions for the long-wave version so the decoding needs to be done by a microcontroller. minute epoch so that the exact time is indicated, although only hours and minutes are included in the data.

Structure of the time-code block is shown in Table 1.

#### Hardware details

The microprocessor used is the MC68HC811E2. A 711E9 or E20 could also be used. An MC3371 is used for the radio receiver. The 3371 is a superheterodyne receiver including mixer, limiting IF amplifier and FM demodulator.

The radio frequency of 198kHz is converted to the standard 455kHz IF. This would normally require a crystal of 653kHz, which is not a standard frequency and would be difficult and expensive to obtain. To avoid an expensive crystal, higher standard frequency types were investigated to find one suitable for dividing down to approximately the correct frequency.

Two suitable crystals were found. One was a 10.5MHz type intended for 14MHz to 3.5MHz amateur-band conversion. Divided by 16, 10.5MHz gives The other 656.25kHz. was a 20.945MHz intended for type 21.4MHz to 455kHz conversion. Divided by 32, this one gives 654.53kHz. An MC74HC4060 forms an oscillator and divider providing the signal for the 3371's mixer.

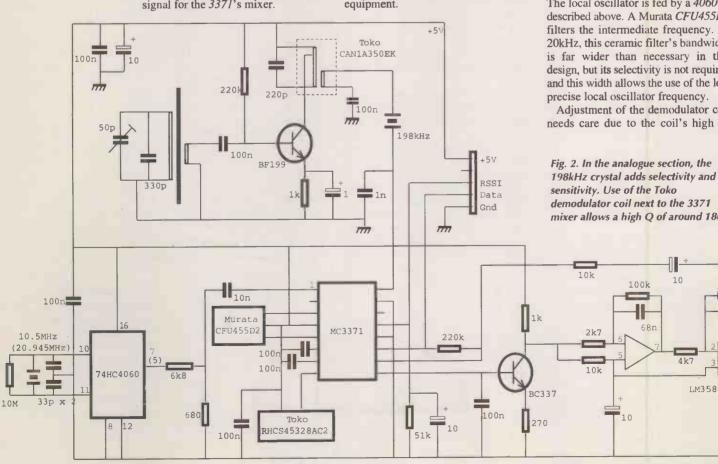
The complete circuit diagram of the analogue board is shown in Fig. 2. Radio-frequency signal is derived from a ferrite rod whose coil can be either a standard LW winding, or can be flatwound with thin insulated wire. On a standard 0.25in ferrite rod using 36SWG wire, this winding is about 3.75in long, i.e. 190 turns.

The easiest way to get the winding to the correct inductance is to wind it on a paper former so that it can be slid along the rod. If a 4.25in winding of around 210 turns is made and the 330pF capacitor and trimmer connected, resonance will be found by sliding the winding partially off the end of the rod.

#### Finding antenna resonance

Resonance of the antenna can be observed on an oscilloscope, but is most easily found by holding the rod close to a radio - preferably one with a signal strength meter - tuned to 198kHz. The radio's signal will be noticeably affected as resonance is achieved.

The winding is then adjusted by slowly sliding it fully onto the rod, maintaining resonance by removing turns. If this is done with the trimmer in the mid position, the antenna can be completed and finally adjusted using the trimmer without any specialised equipment.



The output winding consists of a further 20 turns at the earthed end of the main coil. An antenna made this way worked satisfactorily but the prototype performed better and was less sensitive to orientation when using a Litz-wound rod taken from an old radio.

#### **RF** amplification

The signal is amplified by a BF199 with a tuned load employing a Toko CAN1A350EK long-wave RF coil and 220pF. The coil should be tuned for maximum output.

Additional selectivity is provided by the 198kHz crystal, available from AEL.<sup>7</sup> The application works without this crystal, but with a much reduced sensitivity and tolerance to interference.

This signal goes into the mixer of the MC3371. As this design operates at a single frequency, it is not strictly necessary to use a superheterodyne arrangement. However, it allows the use of an off-the-shelf high-Q 455kHz demodulator coil (Toko RHCS45328AC2) rather than using a separate coil and capacitor at 198kHz. With a separate coil and capacitor, it would be very difficult to achieve a Q value as high as 180.

#### Local oscillator

The local oscillator is fed by a 4060 as described above. A Murata CFU455D2 filters the intermediate frequency. At 20kHz, this ceramic filter's bandwidth is far wider than necessary in this design, but its selectivity is not required and this width allows the use of the less

Adjustment of the demodulator coil needs care due to the coil's high Q.

198kHz crystal adds selectivity and mixer allows a high Q of around 180.

1001

51

1770

The Q is kept as high as possible by omitting a damping resistor. High Q is necessary because the 9mV pk-pk output signal, which is small due to the low deviation employed, is proportional to it.

The voltage at the collector of the BC337 can be used to adjust the demodulator coil. It will jump from about 1.4V to close to 5V as the correct IF is passed. The coil should be adjusted for a collector reading of 2.5V. The DC working voltage of the first two op-amps is derived from this voltage so any drift is cancelled.

The only other adjustment that may be needed is to the amplifier gain, but the two prototypes I tested worked well with the values shown. Overall gain – including that of the *BC337* and the first low-pass filter op-amp – is 110. This gives a peak-to-peak signal of about 1V at the op-amp's output.

The peak-to-peak signal at the output of the second integrating op-amp is also nearly a volt, but the DC level at this point is not well defined. As a result, AC coupling is used to pass the signal to the comparator. The op-amp in the MC3371 is suitable for use with this type of coupling and is used as a comparator.

#### The digital side

**Figure 3** shows the circuit diagram of the digital board. It incorporates a parallel high-contrast LCD module based on an *HD44780* driver with an *HD44100* expansion chip.

A lower-contrast module using only a 44780 could be used. With this option, you will need to include additional code shown as comments in the listing discussed later.

The only link between the two

#### Software

The object-code listing shown can be obtained as a text attachment by e-mailing jackie.lowe@rbi.co.uk. The annotated source code can be obtained on disk for £10 to cover copying, administration and postage. Send a postal order or cheque payable to Reed Business Publishing Group to Precise Clock, Jackie Lowe, Electronics World, Quadrant House, The Quadrant, Sutton, Surrey SM2 5AS.

Please note that this listing will not be e-mailed due to network bandwidth limitations. A photocopy of the listing is available by sending £1 and an A4 self-addressed and stamped envelope to the same address.

Object code for the long-wave RDS alarm clock	
\$121F8008E00FF8640B7102486B0B71039860BB710268634B7103018CE1000CC003C4	5
S121F81E18ED084A18A707186F04BDFF32C605BDFFE15A26FABDFF32BDFFE1BDF97A9	
S121F83CBDFF32BDFF40860CBDFF340E181F0E1F0220F91301010796532603BDF927A	
S121F85A13000806BDFCD015000813011023DC214C813C26074F5CC11826015F1A9394	
S121F878552610961B81DA260A181D0820BDF95C7C00541301020B9654260715010218	
S121F896181C0820181F3480028D0220A5181C0008181D001018A60085032613181C7F	
S121F8B40010181D000818A600850326047F005739841B9157270597577F00587C0072	
S121F8D2589658810326EB9657800926037EF9504A26037EF976800726037EF92E4AD4	
S121F8F026D21301081D1301101912012007140160862820451201400515012020F32	
S121F90E15014020EE8D12150102181F082005181D082039181C0820391501AD7F00E	
S121F92C59391301080E13011005150110200A14011020058DE5140108150120860CE3	
S121F94A975314010139120120571201041212010207863C97541401028DC21401046	
S121F96820089654800597542BEA8DD420A71201201014018015012D7C00599659815F	
S121F98604279E391201400E7C00559655813B2F117F0055200C7C0056965681172FBF	
S121F9A4037F00567EF9011201400B7A00552AF4863B975520EE7A00562AE9861797D4	4
S121F9C25620E318CE1000181D25BF7C001C961C810227013B7F001C7A005314000807	7
S121F9E07C001BD61B961D2604C1E42002C1E526E57F001B7C001F7A00547C001D96F6	6
S121F9FE1D810926037F001D961F813C26577F001F7C002096208118264B7F00207C7	7
S121FA1C000896088107233FC601D7087C00099609D60BC1042709C10326097D000C10	С
S121FA3A2604813520028134231FC601D7097C000B960C26037C000BDC0AC107230450	С
S121FA58C007DD0A960C4C8403970CBDFC113BF51C1F053E0A7C140D14EF142B15A3AF	D
S121FA7616B311931FD303A6074C0F981EC5018A031407280E501C5504AA0854115D71	1
S121FA941E4F009E003C017802F004E009C013751B1F0A3E148914E715FC100EDD4AF9	9
S121FAB2934CDD4E8128250CDC4ADD4CDC4E816424038D503B818C240E120080038D50	0
S121FAD0423B1500808D3F20EB81C8240B130080071500808D3020E713008005150013	3
S121FAEE8020031400801500013B97508608975196527600502404A800E80108087A20	0
S121FB0C005126F0975239140080960049790014BDFBA3130001097A001926EA86327F	В
S121FB2A9719130E022F9614D613C41F9752961384E0CEFA5D8DB796128DB396118DC6	6
S121FB48AF96108DAB960F8DA7130E0104883BC8174D26035D2719961A810F270F15CF	F
S121FB6600014D270C7A00192607860F97197A001A39140001961A810E22034C971AB4	4
S121FB84863297198D198D178D15DC0FDD15DC11DD17960E840F971E2604131580147F	В
S121FBA23979001379001279001179001079000F79000E39DC170505843F813B22F503	3
S121FBC09723DC1604545454C11722E9D724961646840727E09725DC15040454542791	
S121FBDED6C13522D2D726840727CC970BD6154F050505970C9618843F970D7F001B8I	
S121FBFC7F001CDC25DD08DC23DD1F12004006BDF913140040DC1FDD219609D60BC1BC	
S121FC1A0524014AC6073DD307C30020930ADD02D60D130D202354CAF0240F96218B48	
S121FC381E813B2305803C7C00229721DB222507CB18DE0209DF02C41F201F54240F17	
S121FC5696218B1E813B2305803C7C00229721DB22C1172307C018DE0208DF02D72291	
S121FC74130040217F0004DC02CEFC9AC3001E7D000C2603CEFCB27C0004A3000808F3	
S121FC921AA30022F4DD0539001E001F001F001C001F001E001F001E001F001E001F001E001F001E001F001E001F001E001F001F	
S121FCB0001F001E001F001F001D001F001E001F001E001F001E001F001E001F68 S121FCCE001F12010422120108311301801F96594A2605BDFDA720264A2605BDFE166C	
S121FCCE001F12010422120108311301801F36394A2603BDFDA720264A2603BDFE166C S121FCEC201E4A2605BDFEC32016BDFEB72011181E0820048D3A2008BDFD712003BD90	
S121F0EC201E4A2003bbrEC32010BbrEb72011181E0820048b3A2008bbrD712003bb9C S121FD0AFE71CE002AA600A1102607088C003A26F439BbFF408680BbFF34CE002AbD24	
S121FD28FF40181C0420A600A710BDFF34088C003A26EC398D177EFDC2CEFFBEBDFE95	
S121FD46A19656BDFF09DD2A9655BDFF09DD2C96228D0ED359621BDFF09DD38863AD3	
S121FD64973739BDFF09813026028620398DE2120110CAD608CEFF6E8D22DD2AA60226	
S121FD82972C8620972D9730973496068DD7DD2ED604CEFF868D07DD31A6029733391F	
S121FDA086033D3AEC0039862097359737961ABDFF1AD736961B5FCE03D2028F17BD31	1
S121FDBEFF09DD38CC2D20D730D73413010202C62EDD2A13000111961E26081215801F	A
S121FDDC04C6742003BDFF1AD72A9615BDFF1ADD2C9616BDFF1ADD2E9617D635C1201	D
S121FDFA260DBDFF1ADD319618BDFF1ADD3339BDFF1ADD309618BDFF1ADD3239CEFF87	7
S121FE18B3BDFEA1960C8B30972C960B8B30972E960B2721D60C86073DDB0B5ACEFED7	
S121FE36553AE600861337C10423014CBDFF09DD30328B5FBDFEBE9609BDFF09DD3850	0
S121FE5439010D19091505110612020E1A0A16170713030F1B0B0C180814041000CE0E	
S121FE72FFC18D2B13011026863A97369656BDFD67DD349655BDFF09DD3713012010F9	
S121FE90131B020C86201612014003DD3739DD3439C61018CE002AA60018A700081800	0
S121FEAE085A26F518CE100039CEFFD18DE596548D49DD3239CEFF608DD9B610314C98	
S121FECCC6C88D298D37972ED7309650260286F08B30972DB610324CC6FA8D11780023	
S121FEEA50488D0F8D19DD3896508B309736393D7F0050816425077C0050806420F57E	
S121FF083916840FC4F08B0019C01025058B161920F7160D460D464444813923028B24	
S121FF2607C40FCB30C1392302CB0739863018A703181C0480181D048039181D04A0BF	
S121FF44181C0440186F07181C048018A603181D04802BF3186307181D044039423A95	
S121FF62202D2D2E2D2020543A202D2E2D2D2D4D6F6E5475655765645468754672690E	
S121FF8053617453756E2D2D2D4465634A616E4665624D61724170724D61794A756EB1	
S121FF9E4A756C4175675365704F63744E6F764465634A616E593A202F20282D2D2D2	
S121FFBC2D2920573A2020416C61726D202D20204F6666202020536C6565702020208E S116FFDA30206D696E2E20CE00006F00088C005A26F839AC	Ľ
S113FFF0F9C5FAADF800F800F800F800F800F800C8	
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boards is the four-wire connector shown in both diagrams. With the arrangement shown, this interface provides the 5V supply to the analogue board.

Two signals are returned; the demodulated radio data signal and the signal level, or RSSI. The data signal goes directly into the IRQ interrupt-request input on the *HC11*.

As edge timing is used to decode the data, a timer-input capture scheme would be more appropriate. But the IRQ alternative works as well in this application, where the required accuracy is measured in milliseconds.

The IRQ was used simply because debug hardware – an HC11K4 running PCbug11 – was available and it used the K4's port A for the LCD.

Conditional assembly, using the *Introl* assembler, enabled differentiation between the K4 and the intended target microcontroller, an 811E2. The link shown on the MODB pin is to allow the use of the bootstrap mode to program the 811E2 or 711E9/20.

If you are using bootstrap mode, remember to use a baud rate appropriate to the crystal being used. If the crystal is in a socket, it may be easier to change to an 8MHz crystal and use the standard *Pcbug11* rate of 9600 baud.

Key

Mode

The MC34160 is used as a 5V regulator to supply the analogue board. The regulator is switched off when the software is in standby mode. This arrangement requires a second regulator for the microcontroller and display.

If standby mode is not required then a single, simple regulator will suffice. The  $10k\Omega$  and  $3.3k\Omega$  resistors divide the battery voltage by four before the *HC11*'s a-to-d converter reads it.

As the RSSI level is always in the range 0-5V it goes directly into an a-tod input.  $\gamma$ 

#### How it works

**Table 3** shows the various functions available in each mode via the four-key keypad. Operation of the keys and modes is derived from the RDS application described in Motorola's note AN460.  $^2$ 

The 'on/off' key uses a subroutine in my software called ONOFF to toggle between 'on' and standby. Details of how you can obtain this software are given on page 453.

Port pin PD5 controls power to the analogue section and can also switch a radio or other external hardware. In standby mode, time is displayed with the date if the alarm is disabled. If the alarm is enabled, the display shows the alarm time. In 'on' mode, the time is displayed with the current hexadecimal data. **Table 4** shows these display formats.

The 'alarm' key calls the subroutine ALARM, which displays the current alarm status. A second press changes the alarm armed status.

When the alarm is armed, the alarm time is displayed. In this mode the on/off key can be used to select either hours or minutes – indicated by flashing – and the 'sleep' and 'display' keys used to increment and decrement the settings.

The alarm display has one of the two alarm formats shown in Table 4, according to whether or not the alarm is armed. All the keys have a special function in the alarm mode. If the alarm is armed, the only way to exit this mode is to wait for a timeout. If no keys are pressed, the mode returns to normal in ten seconds.

The alarm time can be entered as described above. When the alarm is enabled, the alarm time is displayed on first press of the 'alarm' key and permanently displayed in standby mode.

If the alarm is enabled, then at the alarm time the auxiliary control line PD5 goes low, activating the sleep timer for an hour. This takes place whether the decoder was previously on, off or running the sleep timer. It has the effect of switching the auxiliary line high again an hour after the alarm time, regardless of its condition prior to the alarm.

#### Sleep and display

The 'sleep' key controls the sleep timer. If the decoder is in standby mode, the first press of 'sleep' switches it on and initialises the sleep time to 60 minutes. When the sleep timer is running, this is indicated by a decimal point in the second character of the display module while the display mode is 'normal'.

Subsequent presses of 'sleep' decrement the time remaining by five minutes. When the sleep time has elapsed, the decoder returns to standby mode. In the alarm set-up mode this key decrements the alarm time.

The 'display' key selects the alternative displays of transmitted data, year and week information and battery and tuning voltages. In the alarm set-up mode, this key increments the alarm time.

The 'normal' display comprises the block identifier, the data in hexadecimal form split into two groups of four digits if there is room, and the time. If the block identifier indicates a timecode block, 't' is displayed.

The 'standby' display replaces the block data with the date, as the intention is that in this mode the analogue

	On/off	Sleep	Alarm	Display
Standby	Normal mode	Sleep mode	Alarm	Data
(off)	(on)	(on)	mode	display
Normal	Standby mode	Sleep mode	Alarm	Data
(on)	(off)	(on)	mode	display
Alarm	Standby mode	Sleep mode	Alarm on	Data
(off)	(off)	(on)	mode	display
Alarm	Alarm set-up	Sleep mode	Alarm off	Data
(on)	mode	(on)	mode	display
alarm	Toggle	Decrement	Alarm off	Increment
(set-up)	hr/min	hr/min	mode	hr/min

Table 3. Four multi-purpose keys control all functions of the alarm and clock.

Table 4. Display formats. In 'standby' mode, time and date are displayed, but in 'on' mode, the date is replaced by a display of the data currently being received, in hexadecimal form.

Display mode		Format
Normal (on):		t 74D32942 19:37
	No radio data	- 0000 0000 0:00
Standby (off):	Alarm Off	Mon 29 Mar 19:37
	No time-code block	0 0:00
	Alarm armed	0659 Alarm 19:37
Alarm:	Alarm off	Alarm - off
	Armed/set up	Alarm - 6:59
Sleep:		Sleep 60 min
Alternative displays	1	t 74D3 2942 F 59
	2	Y:3/5(1995) W:22
	3	B: 9.0 T: 3.45

circuitry is switched off.

The three alternative displays are available whether or not the unit is in standby mode. The first is similar to the normal display except that the time is replaced by the 'confidence' value and time seconds. When a good block is received, the confidence value is incremented up to F. If a block fails the CRC check, the value is decremented.

The second display alternative shows the year type as leap-year cycle and year starting day, the actual year and the week number. The year is assumed to be in the range 1995-2022 and is the 'week-number' year. This means that the year does not usually change at the transition between 31 December and 1 January, although it did, however, do this at the 95/96 transition. Instead, it advances to the next year when the week number goes from 52 or 53 back to 1.

While the local time offset adjusts the time and, if necessary, the date, it does not adjust the year. The method of adjusting the date can also use nonstandard week numbers during the time when the local offset causes a change from 31 Dec to 1 Jan or vice versa. During this time, a week number of 54 or 0 is possible. These non-standard week numbers will not happen though as long as the current practice of using GMT in the winter in the UK continues.

The third display indicates battery voltage up to a maximum of 19.9V, and the SSSI level up to 4.98V.

#### Software

The complete source code for the software is available by post. There is only room here to show the object code.

The reset routine, START, sets up the registers and i/o ports. External interrupts are enabled on negative edges so that the signal from the demodulator can interrupt the microprocessor on each falling edge.

The real-time interrupt timer, RTI, is enabled to cause an interrupt every 133ms to run the real-time clock. Correct operation of this clock in the absence of continuous data requires that a 2.0MHz crystal be used. A trimmer on pin 7 could be added to adjust for accurate timekeeping.

The main free-running timer's prescaler is set up to divide by 1. The

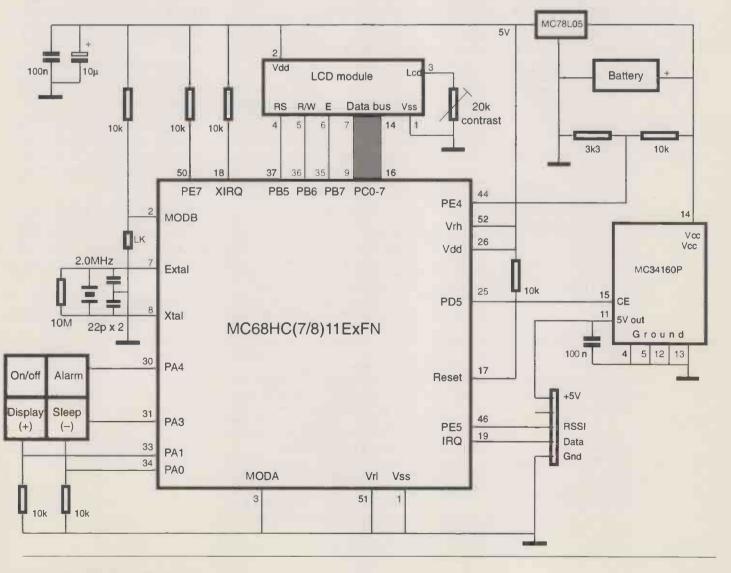
reset routine also enables interrupts, clears the RAM, initialises the LCD module and sets the mode to 'on' with alternative display 1. When a valid time-code block is received the mode switches to standby.

The idle loop, IDLE, uses the main free-running timer to loop at 64Hz. It regularly reads the keyboard for a key press, updates the display module, compares the current time with the alarm time and performs other timedependent functions related to the display module and the sleep and alarm functions.

To ensure that the radio is switched on prior to a time signal, the alarm operates two seconds before the set time. This is why the displayed time is incremented by a minute before the comparison is made.

The capabilities of stopping keyboard scanning using PE7 is included in case it causes interference on a connected, or nearby, radio.

Keyboard subroutine KBD scans the four-key matrix for a key press every 16ms. If the same key is pressed on three successive scans, it executes the appropriate key function by calling the Fig. 3. The clock's digital-processing section. Although the hardware is relatively simple, the clock provides precise electronic alarm switching and displays battery status and signal level.



#### **CONTROL ELECTRONICS**

Table 5. Bi-pha	se decoding.		
Previous bit	1 bit time	1.5 bit time	2 bit time
0	0	1	Illegal
1	1	00	01

relevant subroutine – ALARM, ONOFF, SLEEP or DCK. Table 3 shows the various functions available in each mode.

The timer interrupt routine TINTB decrements the sleep timer. It also updates the RAM locations used to store hours, minutes, seconds and eighths of seconds so that the time and date remain valid in the absence of regular time information.

#### Keeping time with no signal

As the 2.0MHz crystal used does not give exact eighth of a second ticks, the software compensates by counting 458 'eighths' of seconds in all but every ninth minute and 456 in the ninth minute.

The day of the week – and if necessary week number and year-type numbers – are also updated. This is done in case the clock is required to keep track of the date as well as the time in the absence of radio data. It is not the easiest way to organise a calendar, but it is necessary, as this is the form in which the timecode block provides the information.

There are 53 weeks if the year starting day was a Thursday or, in the case of a leap year, a Wednesday. The year starting day is incremented twice at the end of a leap year to allow for the extra day and wraps back from 7 to 1. The year type simply increments and wraps from 3 back to 0. The sequence repeats every 28 years until the year 2100 – which is not a leap year.

Hardware interrupts are vectored to jump to SDATA when a negative edge is received from the demodulator. This edge causes an interrupt and the data is calculated from the time interval from the previous edge.

The bi-phase coded data bit, or bits, also depends on the value of the previous bit, **Table 5**. The bits are shifted into a seven-byte RAM register – DAT to DAT+6 – and the matrix multiplication performed.

The state of flag STAT2,\$01 determines if the multiplication is to take place after every bit or only after all 50 bits have arrived. The multiplication is performed using exclusive-or instructions for every bit.

As the bottom of the matrix, Table 2, is a unity matrix, the first 13 bits are transferred directly into the accumulators. The matrix multiplication is done in the loop MULT. This reduces the code required but increases the execution time of the algorithm.

In the source-code listing, the table B5-B1 represents the decoding matrix,

Table 2. In this case the execution time penalty is not a problem as the bit rate is very low. I carried out the same procedure using in-line code in the RDS application mentioned earlier<sup>2</sup> as the bit rate was too high for a loop to be workable.

Because the interpretation of an edge depends on the previous bit, an error or a wrong guess at the start can cause all subsequent edges to be misunderstood. The illegal entry in the table is thus used to invert the current – perhaps the first guessed – previous bit, preventing decoding from getting stuck in this mode.

When a valid remainder is found, CONF is incremented and the 36 data bits saved in the four bytes of BLOCK. The confidence level CONF is used to decide when to switch to checking the CRC only every 50 bits. This is done once CONF has reached  $F_{16}$ , i.e. 15.

#### **Processing valid data**

If a valid block has been received, the data can be processed. A time block is used to initialise or update time, local time difference and date information. Any other block is meaningless in this application and so is displayed in its raw hexadecimal form.

The broadcast time is Universal Coordinated Time. Commonly referred to as UTO, this is effectively the same as GMT.

Time differences relative to UTC, including summer (daylight saving) time, are sent as a two's complement offset of up to  $\pm 12$  hours in half-hour increments. The time block is checked before it is used although most errors should have been detected by the CRC check.

If the minutes are over 59, the hours over 23, the day-of-week a zero, etc., then the block is not used.

The first successful receipt of a timecode block after power-up or a reset switches the mode to standby, switching off the analogue section. The time data is transferred to other RAM locations for local offset adjustment and display.

After this adjustment is made the date, i.e. month and day of month, are calculated by first working out a day-of-year number and then <u>converting</u> to the usual month format using tables. A separate table is used for leap years.

The software drives a parallel LCD module based on an *HD44780* driver with an *HD44100* expander. Display routine MOD is executed in the idle loop if the STAT2 flag is set. It is set every 266ms by RTI timer interrupts.

The LCD module is updated with new data only if there has been a change since the last time the routine was executed. This reduces the likelihood of unnecessary i/o activity interfering with a radio. Before anything is written to the module, the subroutine WAIT is used. This ensures that the controller in the module is not busy, as indicated by a low on bit 7 of the LCD's bus.

The listing is for use with a divide-by-8 multiplexing LCD module. To use a divide-by-16 module using only the *HD44780*, the subroutine LCD16 should be enabled.

#### Selecting display formats

The different display formats are selected by checking the various flags and the relevant routine executed. As the locations in RAM used for hours and minutes contain binary numbers, they are converted to ASCII BCD using the subroutine CBCD before being written to the display buffer.

If this subroutine is entered at the label SPLIT, then the data is simply split into nibbles and converted to ASCII. This is used for the display of the raw hexadecimal data. If the alarm is not armed, the standby display converts the day of the week and day of the month numbers into three character strings using the tables at the end of the listing.

Subroutine MNAME has an additional month at each end to facilitate a correct display when the local time offset causes a transition to the next or previous year.

Year and week display routine ALTD2 calculates a year in the range 1995 to 2022 from the year type (leap year) and year start day information. This is done using the table YRTAR, which consists of the offsets from the start of the 28 year cycle – arbitrarily taken to be 1995 – according to the values of year type listed down the table and year start day listed across the table.

Peter is currently trying to find time to write a short piece on programming the controller, which I will to publish as soon as it arrives. The process is said to be fairly straightforward – Ed.

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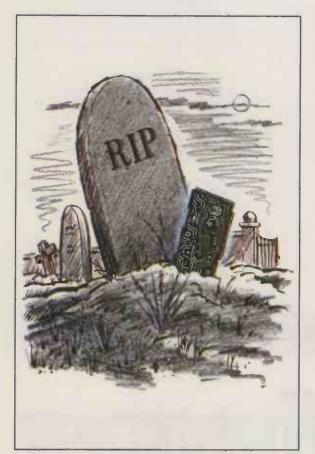


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June 1999 ELECTRONICS WORLD

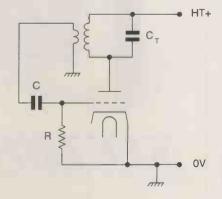


Once widely used in applications ranging from radar sets to televisions, the blocking oscillator is little remembered today. But here, lan Hickman demonstrates that it still has its uses. His discussion includes a blockingoscillator-based long-life emergency light using bright LEDs.

# Is the blocking oscillator dead?

**B** ack in the fifties and sixties I, like many designers, had occasion to use that very useful circuit arrangement known as the blocking oscillator. At its simplest, a blocking oscillator was just a wildly overcoupled oscillator of the Hartley variety, usually with separate feedbackcoupling winding.

As normally designed, the Hartley oscillator was clean source of a continuous sinewave output. But if overcoupled, the heavy class-C operation would bias the device back to cut-off and the rf output would cease.



There then followed a recovery period during which the grid bias returned to the point at which anode current could flow once more, and another burst of rf followed. This was known as a squegging oscillator, and apart from making an excellent source of general interference, it was not of a great deal of use.

If the feedback coupling were made even tighter, then the device would bias itself back, by virtue of the heavy flow of grid, gate or base current, during the very first cycle of the rf. This, then was the blocking-oscillator circuit.

The blocking-oscillator was a popular pulse generator in the days of valves, and well into the transistor era. It was described in nearly all books on electronics, and a quick trawl through my limited library turning up several articles on the topic.

If you have, or come across, any of the references 1 to 5, you can read all about it.

#### What is a blocking oscillator?

Figure 1 shows a valve continuouswave oscillator, where C and R would typically be 100 pF and  $10 \text{k}\Omega$ . The triode might be the oscillator portion of a triode-hexode frequency changer in short, medium and long-wave table radio.

If *R* were raised to  $330k\Omega$ , then the radio would still operate normally on medium and long wave, but the oscillator would squegg at around 100kHz on short wave, due to the excessive grid-bias time constant.

This dodge was sometimes used by unscrupulous radio dealers to 'rejuvenate' a set that no longer worked well on short wave, due to tired valves. The delighted customer would find that dozens of stations could be received again on short wave – just like when the set was new.

As the time constant CR is made longer, relative to the period of the oscillation, and the coupling of the feedback made tighter, the number of cycles in each burst of oscillation becomes smaller and smaller. Finally with very tight coupling, the circuit biases itself back to cut-off during the first cycle of oscillation following each recovery period: it becomes a relaxation oscillator.

Figure 2a) shows how the grid may

Fig. 1.

wave

Continuous-

oscillator.

squegger or

blocker? It all

#### **ANALOGUE DESIGN**

be returned to a negative voltage just below cut-off, so that the circuit is monostable. It then only responds when it receives a trigger pulse.

Another common use for the blocking oscillator was as a frequency divider, Fig. **2b**). Here, small positivegoing trigger pulses of defined amplitude were applied to the grid of a blocking oscillator. The oscillator was designed to free run at just below the desired frequency, and thus fired slightly earlier when the appropriate *N*th trigger pulse appeared.

With valves running on stabilised supplies, values of N up to about 5 were practical. Thus with one blocking oscillator dividing by two and another by five, a double triode implemented a decade divider.

#### **Transistor blocking oscillators**

**Figure 3** shows the circuit of a particularly brutal transistorised version of the blocking oscillator. When the transistor cuts off, the collector voltage flies up positive, and the base voltage is driven negative.

Note that as is the common – but not invariable – practice with blocking oscillators, a closed magnetic path core was used to ensure tight coupling between the collector and base windings. In this case, the core was an FX2754 two-hole balun core with an  $A_1$ of 3500nH/turn<sup>2</sup>.

At switch-off, the current in the inductor cannot be instantly interrupted, and the collector voltage rises, in an attempt to maintain it. The collector voltage in fact reached +65V, higher than the minimum  $C_{cbo}$  rating of the *BC107*.

Due to the tight coupling, the voltage across the collector winding is reflected into the base winding as per the turns ratio. The base voltage reached -10V. This is well in excess of the rated  $V_{ebo}$  minimum of -6V, where it was clamped by the base emitter breakdown. Consequently, the voltage across the capacitor reached +25V before the stored energy was dissipated, the circuit recovered and the cycle repeated.

The on pulse width was 1.5µs and the off period, due to the very rapid dumping of the energy in internal breakdown of the device, was 300ns. Thus the pulse repetition frequency, or PRF, was 550kHz.

This is not a nice way to use a transistor, which is quite unlike a valve; that robust device can support enormous voltage excursions on anode and grid when cut off. The performance of the Fig. 3 circuit was therefore rendered more sanitary by connecting a diode to the collector, its cathode being returned to the +10V rail. Now, the operation of the circuit is completely

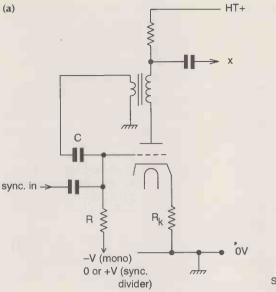


Fig. 2a) The monostable blocking oscillator may be used as a triggered pulse generator, while b) shows how the astable blocking oscillator can act as a synchronised divide-by-N stage.

changed. At no time does the voltage across the 100pF capacitor exceed +0.6V.

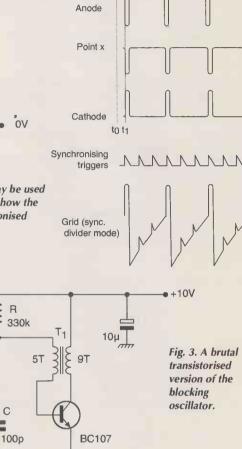
At 1.5µs, the on period was unchanged, but during the off period, the voltage across the collector winding was now just the small forward voltdrop of the diode. Consequently, the negative di/dt in the collector winding was also small, and the off period now extended to 15µs.

At the start of the on period, the voltage across the capacitor is driven negative, charge being drawn from it to supply the base current, charging it negative. However this source of base current soon becomes exhausted, and the available base current via the 330k $\Omega$  resistor is inadequate to keep the collector bottomed as the collector current continues to rise.

So the collector voltage starts to rise. This is reflected at the base as a negative excursion, rapidly cutting the collector current off completely. The base is now left at almost the negative voltage to which *C* was charged during the on period, since there is little voltage across the feedback winding.

The base voltage then rises, following a very linear ramp, as C is charged via R. This continues until it reaches about +0.6V, when the transistor starts to turn on and the cycle repeats.

With the circuit as described, the current in the collector winding does not quite have time to fall to zero before the base voltage reaches +0.6V and the cycle repeats. With two *1N4148* diodes



Gnd

cutof

Grid

HT+

(b)

in series, the higher off-period collector volts gives a larger -di/dt, and the voltage across the collector winding collapses from two diode drops to zero after 7µs.

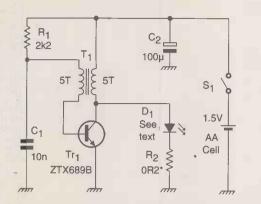
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#### **Blocking-oscillator uses**

nto

Some of the blocking oscillator's uses have been mentioned already. But one characteristic of the circuit largely explains its popularity in the days of valves. For a given rail voltage, the period is determined by *C*, *R* and the transformer. In other words, it is determined by passive components of good long term stability.

The same goes for the transistorised version of Fig. 3, provided the diode is included, although the gain of the transistor has a second order effect on the period. For this reason, a popular version of the blocking oscillator for transistor applications applied the feedback



\* For current waveform monitoring. Removed after tests. T1 windings, 26SWG Pri., 40 SWG sec.,on FX2754 core

Fig. 4. Circuit of a blocking oscillator or self-excited flyback converter, arranged as a pocket emergency light. to the emitter, using the device in the grounded base mode.

Even considering only the grounded emitter versions, however, there are various ways in which the blocking oscillator can operate. One of these, namely whether or not the current in the collector winding falls to zero in the off period, has already been mentioned. The other major factor is what causes the termination of the on period.

In the circuit of Fig. 3, it is the limited available base current. When the required collector current rises to a value beyond what this can support, the collector voltage must rise and the off transient follow. But if enough base current is available, the collector current can continue to rise until the core saturates. At this point, the voltage across the collector winding must fall. However great +di/dt may be, the increase in flux  $d\phi/dt$  – and hence the back EMF – becomes negligible. In this entirely different mode of operation, the on period is determined by the core saturation characteristics.

This latter mode of operation gives a blocking oscillator which is in many ways similar to a currently much used circuit, the fly-back inverter. In the circuit of Fig. 3, with diode, instead of dumping the current back into the supply rail, the diode could be used to deliver it somewhere else. It could deliver it into a load, the other end of which is connected to ground for example.

Further, the voltage at which the energy is delivered to the load could be greater than the supply voltage: the blocking oscillator becomes a boost or flyback-inverter.

#### **Efficient LED torch**

I used a Zetex ZTX689B switching transistor in just such a blocking-oscillator/self-oscillating flyback inverter circuit as a handy compact emergency light. Two of these transistors were given away with the January issue of *Electronics World*.

In the interests of compactness, a single AA cell was used as the power source, and in the interests of efficiency, an LED was used as the light source.

The voltage of the cell is too low to power the LED directly. But even if two cells were used, there would be the problem of defining the current, given

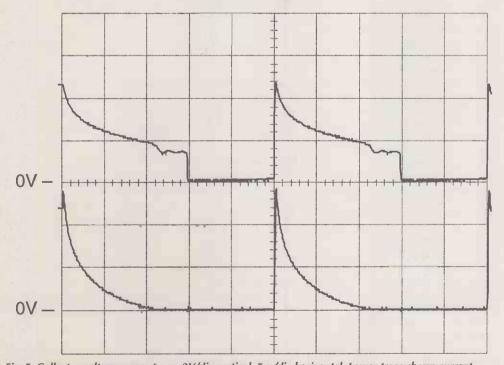


Fig. 5. Collector voltage, upper trace, 2V/div vertical,  $5\mu s/div$  horizontal. Lower trace shows current through the LED, monitored across a  $0.2\Omega$  resistor, 20mV/div,  $5\mu s/div$ .

the variation of supply voltage over the life of the battery. The blocking oscillator action solves the problem, maintaining a constant efficiency over the supply voltage range 1.5V down to 1V.

**Figure 4** shows the circuit diagram. Compared to Figure 3, the base drive resistor is very low, despite the high gain of the transistor. The reason is twofold: firstly the low supply voltage, not greatly in excess of the transistor's  $V_{be}$ , and secondly the mode of operation. This is an example of a blocking oscillator, where the on period terminates due to saturation of the transformer core.

Figure 5, lower trace shows current through the LED, monitored across a  $0.2\Omega$  resistor. Given the 20mV/division Y sensitivity, the peak current is seen to be 280mA, while its average value measured 27mA – well within the 50mA dc maximum rating of the device used.

Just before the end of the off period, LED current falls to zero. This is indicated by the small ringing on the collector voltage trace, Fig. 5, upper trace 2V/division vertical, 5µs/division horizontal.

Note that when the transistor switches off, the current continues to flow unchanged through the transistor as the collector volts rise, until the point at which the LED conducts. Thus there is a turn-off switching loss in the transistor. This is unavoidable, but small, due to the fast switching speed of the transistor, the characteristics of which were published in the January issue.

However, with the LED current having fallen to zero just before switch-on, there is no corresponding turn-on loss. Note also the transistor's very low saturation voltage – only some 200mV at 300mA collector current shown in the upper trace of Fig. 5.

The upper trace of **Fig. 6** illustrates the base voltage at 2V/division being clamped at the transistor's  $V_{be(on)}$  during the active part of the cycle, and being driven to -3.8V peak at switchoff. The lower trace of Fig. 6 shows the voltage across the 10nF capacitor.

Given the transformer's 1:1 ratio, during the active part of the cycle, this voltage sits negative with respect to the base by the same voltage as appears across the collector winding. Following switch-off, the capacitor charges up via the 2.2k $\Omega$  resistor.

During the latter part of this process, the LED current having terminated, the voltage across the feedback winding is zero. So when the voltage across the 10n capacitor reaches +0.6V, the transistor turns on and the cycle repeats.

#### 20000mcd with one cell

The prototype torch used a Toshiba

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#### **ANALOGUE DESIGN**

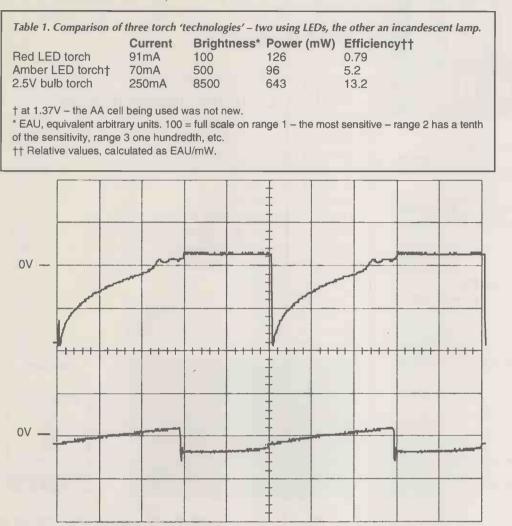


Fig. 6. Base voltage, 2V/div vertical, 5µs/div horizontal, lower trace and voltage across the 10nF capacitor, upper trace, 2V/div, 5µs/div. *TLOH 190P* amber coloured LED, a InGaAlP device with a very narrow beamwidth of less than  $10^{\circ}$  at half intensity. The on-axis luminous intensity of this is rated as 20000mcd typical – 8500mcd minimum – at 20mA.

I constructed an earlier version of the torch in one of the small transparent plastic boxes used by semiconductor manufacturers for supplying samples. However, 'transparent' is a relative term, and tests with my light meter<sup>6</sup> showed that although water clear to look at, such a box passed only about 90% of the available light. So the new version was built in a similar box – black, as it happens – but with the lens body of the device projecting through a hole in the end of the box.

I carried out some simple tests with the light meter, to compare the new version as per Fig. 4 with two earlier torches. One of the earlier designs used a red LED rated at 3000mcd at 20mA, the other had two NiCd C-type cells and a 2.5V 250mA prefocus bulb.

The tests were carried out with the three torches, each at 1m from the lightmeter, and the results are in **Table 1**. Performance of the amber LED torch with supply voltage is shown in **Table 2**. You can see that at 1.0V, the unit provided 57% of the light for 51% of the power, compared with a supply voltage of 1.5V

#### Finding a matching hat

The results quoted above should be interpreted with caution, for the light meter was fitted with an unfiltered silicon photodiode detector. For true photometric measurements, indicating apparent brightness to the human eye, a photometric filter would be needed. This has a greenish tinge when viewed against daylight, and so the red LED

Table 2. Benefits of using a LED relative to using an incandescent lamp become clear when battery voltage starts to fall. These figures are for the amber LED torch.

Supply	Current drawn	Power	Light out*	Light/power
1.5V	72mA	108mW	35	0.32
1.0V	55mA	55mW	20	0.36

torch would have fared somewhat worse.

But some conclusions can be drawn. For efficiency, the incandescent bulb wins hands down – at least with fresh batteries. But to get that efficiency, you have to supply over half a watt. Scaling down lamp performance is simply not possible.

It is very difficult to obtain any reasonable bulb efficiency at much less than 250mA. Thus while the amber torch gives only one seventeenth of the brightness at one seventh of the power, you would get even less light than the amber LED gives if you tried to run a filament bulb at 96mW.

Furthermore, as shown above, the light output of the LED torch is proportional to the power drawn. But with the conventional torch, as the battery voltage falls, the lamp dims very rapidly. The cooler filament not only emits less light, but its resistance falls, so the current does not fall in proportion to the reduction in voltage. The result is a drastic reduction in both light output and efficiency as the battery ages.

There is a wide choice of LEDs for a small torch of the type described. If brightness is the chief criterion, a LED such as the Toshiba *TLOH 190P* or a high brightness type from another manufacturer is ideal. However, these devices concentrate the available light into a very narrow beam. If total light output, measured in lumens, is more important than brightness, measured in candelas, then a high-efficiency LED is more appropriate. Hewlett-Packard's *HPWT-DL00* is a good example.

On this basis, the red-LED torch described was not so poor as might seem from the results. Its beam was a good deal broader than that of the amber LED, so its total light output, relative to the amber LED with its narrow beam, was probably not inferior.

But comparing total light output between devices is a much more complex task than merely comparing brightness, and quite beyond the capability of my equipment.

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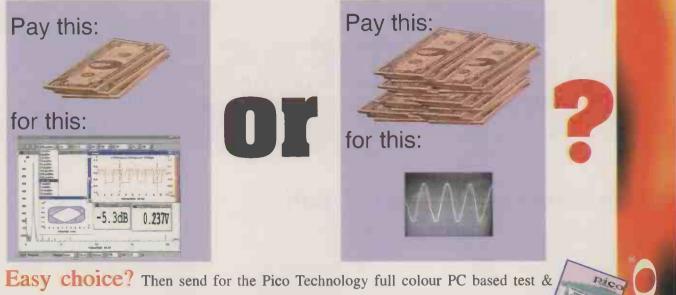
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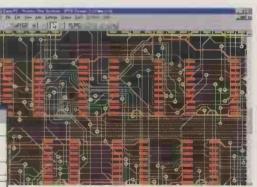
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# Hysteresis in a digital circuit

DATA IN = DI

t may be useful to arrange digital hysteresis, whereby an event occurs at a certain digital input number in an 'upward' direction and at a lower digital input in the reverse direction; digital hysteresis, in fact.

This circuit performs that function. Imagine that input nibble A1-4, i.e. DA, to the 4019 quad switch is fixed at eight, say

(C67a)

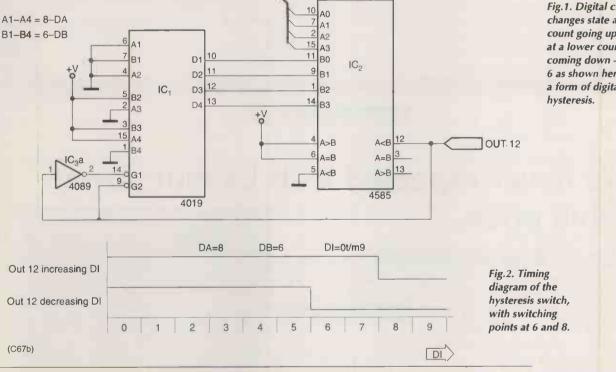
and the input on  $B_{1-4}$ , i.e. DB, is six. When the input nibble DI at the top of the diagram is 0, o/p OUT12 of the 4585 comparator is high. On the switch, select inputs  $G_1$  and  $G_2$  are 1 and 0 respectively, so nibble DA, i.e. 8, is fed to the comparator's B input nibble.

When the input counts reaches 8, OUT12

goes low. Now DB is feeding the comparator so OUT12 only goes high again when input DI decreases to less than DB - i.e. 6. Figure 2 shows the timing involved. W Diikstra Waalre The Netherlands

C67

Fig.1. Digital circuit changes state at one count going up and at a lower count coming down - 8 and 6 as shown here. It is a form of digital



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**Figure 1** circuit uses a *PIC16C84* to form a one-shot. Not only can the

pulse width be programmed from  $9\mu s$ to more than 3 hours, but it also maintains high accuracy – an error of less than 0.3% within a -20°C to 85°C temperature range.

Since the *PIC16C84* has built-in EEPROMs, The pulse width information is stored in the PROM and is retrieved at power on.

An input trigger signal generates an

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interrupt for the microcontroller. In the interrupt service routine,PB5 is set to high before going into a delay loop. In the delay loop, a 32-bit counter that is formed by four 8-bit registers must decrease to zero before PB5 is set to low and then returns. Thus, the larger the number in the 32-bit counter, the wider the output pulse will be. The pulse width in

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	P16C84.INC	0x10			movi	EEDATA, W	; read data_3 from eeprom	finich of	rlf	data_4, F	;
ent_1	equ	0x10	5		movwf	data_3		finish_sft	in of	hit aven E	;
cnt_2 data_1	equ equ	0x12	,		movwf incf	temp_3 temp_3, F	2		incf bsf	bit_num, F PORTB, 4	; flash once
data_2	equ	0x12			incf	EEADR, F			call	dly_1	; mush once
data_3	equ	0x14			bsf	STATUS, RP0	; bank 1		bcf	PORTB,4	;
data_4	equ	0x15			bsf	EECON1, RD	;		call	dly_1	;
bit_num	equ	0x16	5		bcf	STATUS, RPO	; bank 0	loop_3			*
temp_1	equ	0x17	5		movf	EEDATA, W	; read data_4 from eeprom		btfsc	PORTB, 1	;
temp_2	equ	0x18	;		movwf	data_4	;		goto	finish_prg	;
temp_3	equ	0x19	;		movwf	temp_4	;		btfss	PORTB, 3	;
temp_4	equ	0x1a	;		incf	temp_4, F	;		goto	loop_3	;
temp_5	equ	0x1b	;				:		call	dly_1	;
	0.0			loop_1		DIRECTLY OF	; endless loop		btfss	PORTB, 3	;
org	0x0	;			bsf	INTCON, GIE			goto	loop_3	;
	goto	main 0x4			btfsc	PORTB, 1		finish pro	goto	loop_2	;
	org bsf	PORTB, 5			goto call	loop_1 dly_1		finish_prg	movf	data_1, W	°
loop	decfsz	temp_1, F			btfsc	PORTB, 1	•		movwf	temp_1	,
1000	goto	loop			goto	loop_1	•		incf	temp_1, F	,
	decfsz	temp_2, F		prog	Poro	NOOP_1	; programming routine		movwf	EEDATA	;
	goto	loop		r0	bcf	INTCON, GIE	:		clrf	EEADR	;
	decfsz	temp_3, F	;		clrf	bit_num	*		call	write_eeprom	;
	goto	loop	;		bsf	PORTB, 4	; flash once		movf	data_2, W	;
	decfsz	temp_4, F	;		call	dly_1	;		movwf	temp_2	;
	goto	loop	;		bcf	PORTB,4	;		incf	temp_2, F	;
	bcf	PORTB, 5	;		call	dly_1	;		movwf	EEDATA	;
	movf	data_1, W	; re-load data		clrf	data_1			incf	EEADR, F	;
	movwf	temp_1	5		clrf	data_2	;		call	write_eeprom	;
	incf	temp_1, F	;		clrf	data_3			movf	data_3, W	;
	movf	data_2, W		1	clrf	data_4			movwf	temp_3	
	movwf	temp_2	,	loop_2	htfoo	DODTD 1			incf movwf	temp_3, F EEDATA	;
	incf movf	temp_2, F data_3, W	5		btfsc	PORTB, 1 finish_prg			incf	EEADR, F	,
	movwf	temp_3			goto btfsc	PORTB, 3			call	write_eeprom	·
	incf	temp_3, F	,		goto	loop_2	•		movf	data_4, W	
	movf	data 4, W			call	dly_1			movwf	temp_4	:
	movwf	temp_4	5		btfsc	PORTB, 3			incf	temp_4, F	
	incf	temp_4, F			goto	loop_2			movwf	EEDATA	;
	bcf	INTCON, INTF	-	shift	5	. –	;		incf	EEADR, F	;
	retfie		5		movlw	0x08	;		call	write_eeprom	;
			;		subwf	bit_num, W	;		movlw	0x03	;
main			;		btfss	STATUS, C	;		movwf	temp_5	;
	clrf	PORTA	;		goto	shift_1	•	flashes			; flash 3 times
	clrf	PORTB	5		movlw	0x10	;		bsf	PORTB, 4	;
	bsf	STATUS, RPO	; bank 1		subwf	bit_num, W	;		call	dly_1	;
	movlw	0x40	,		btfss	STATUS, C			bcf	PORTB, 4	;
	option	0*00			goto movlw	shift_2 0x18			call decfsz	dly_1 temp_5, F	
	movlw movwf	0x00 TRISA			subwf	bit_num, W	*		goto	flashes	2
	movlw	0x0f			btfss	STATUS, C			goto	loop_1	:
	movwf	TRISB			goto	shift_3		dly_1	8		; delay 0.2 seconds
	movlw	0x10			goto	shift_4			clrf	cnt_1	;
	movwf	INTCON		shift_1	0		; load into data_1		clrf	cnt_2	\$
	bcf	STATUS, RPO	; bank 0		bcf	STATUS, C	;	lp_1	decfsz	cnt_1, F	;
	clrf	EEADR	;		btfsc	PORTB, 2	;		goto	lp_1	;
	bsf	STATUS, RP0	; bank 1		bsf	STATUS, C	;		decfsz	cnt_2, F	;
	bsf	EECON1, RD			rlf	data_1, F	;		goto	lp_1	;
	bcf	STATUS, RP0	; bank 0		goto	finish_sft	;		return		;
	movf	EEDATA, W	; read data_l from eeprom	shift_2	1.0		; load into data_2	write_eepr		STATUS DDO	; . Engli 1
	movwf	data_1	;		bcf	STATUS, C			bsf	STATUS, RPO	; bank 1 ; enable to write eeprom
	movwf	temp_1	;		btfsc	PORTB, 2			bsf movlw	0x55	; enable to write eeproin
	incf	temp_1, F			bsf	STATUS, C				EECON2	*
	incf	EEADR, F	, , bank 1		rlf	data_2, F finish_sft			movwf movlw	Oxaa	
	bsf	STATUS, RP0	; bank 1	shift_3	goto	IIIIIon_SIL	; load into data_3		movwf	EECON2	
	bsf bcf	EECON1, RD STATUS, RP0	bank 0	sunt_3	bcf	STATUS, C	, ioau into data_o		bsf	EECON2 EECON1, WR	; start write
	movf	EEDATA, W	; read data_2 from eeprom		btfsc	PORTB, 2		write_dly	USI		
	movwf	data_2	;		bsf	STATUS, C			btfsc	EECONI, WR	;
	movwf	temp_2			rlf	data_3, F	;		goto	write_dly	;
	incf	temp_2, F	:		goto	finish_sft	;		bcf	STATUS, RPO	; bank 0
		EEADR, F	:	shift_4	0.11		; load into data_4		return		;
	incf										
	incf bsf	STATUS, RPO	; bank 1		bcf	STATUS, C	;				;

#### **CIRCUIT IDEAS**

microseconds can be calculated using,

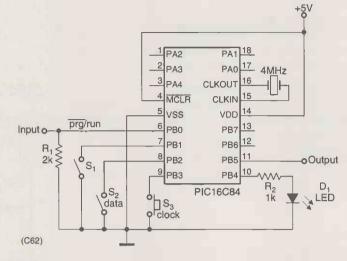
3\*data\_1+770\*data\_2+197,122\* data\_3+50,463,234\*data\_4+9

The minimum pulse width of 9µs happens when all four registers are set to zero. The maximum pulse width occurs when four registers are all set logic high, which is about 3 hours 35 minutes and 19 seconds.

Three pins of the microcontroller are used to program the pulse width. PB1 selects either programming or normal one-shot function. Port PB2 is the data input and PB3 is the programming clock input.

Once PB1 is connected to the ground, a LED flashes once to indicate that all registers are cleaned up and programming starts. The 32-bit counter number is programmed into the microcontroller in a serial format with the lowest bit first.

For instance, assume the number is 00000000 00000000 10000000 00000000. First of all, connect PB2 to the ground. Then push the button on PB3 15 times.



Note that each time the button is pushed, the LED flashes once to show that one bit of the data is accepted.

The next step is to release PB2 from ground. Since the

microcontroller has built-in pull-up resistors, PB2 will become logic high. Push the button one more time and

the 16th bit – logic high – will be sent. It is not necessary to program the rest of the bits since they are all zeros.

The last step is to release PB1 from ground. The LED will then flash three times to indicate the programming is finished and data have been stored into the EEPROM. **Yongping Xia** Torrance, CA USA C62

## Accurate stopwatch measures to within 0.01s

T o crystal accuracy, this circuit measures time to a resolution of 0.01s or 0.1s on 100s or 1000s ranges.

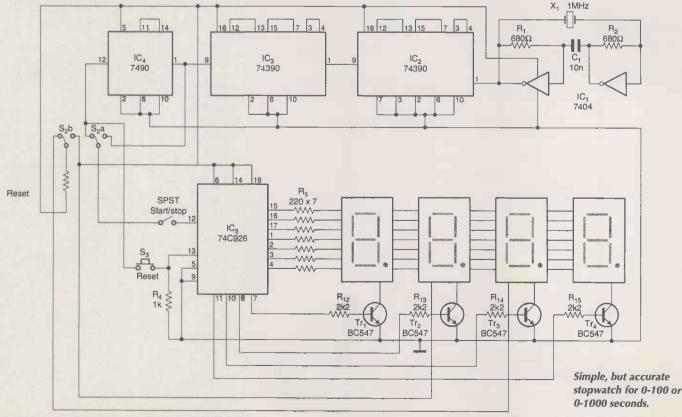
A 1MHz crystal oscillator drives a chain of two 74390 dual decade

June 1999 ELECTRONICS WORLD

counters and a single 7490 decade, a switch selecting the latter to give a total division of  $10^4$  or  $10^5$ , i.e. 100Hz or 10Hz.

The selected output of the divider chain is counted in the 4-digit

counter, which provides a multiplexed seven-segment display driver for low power consumption. **Raj K Gorkhali** Katmandu Nepal, C51



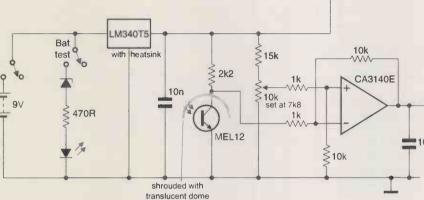
## Photographic flash meter

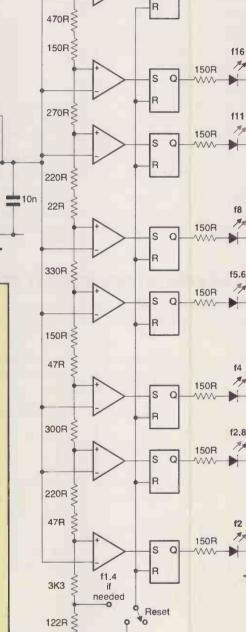
Providing an eight-stop indication, this flash meter is of the analogue variety, although it could be said to be an a-to-d converter, using latches as led drivers.

The MEL12 phototransistor, in conjunction with the CA3140E mosfet op-amp gives good linearity, the op-amp output and total ladder resistance being made adjustable to take into account the range of indication for high or low light conditions.

Calibration was carried out using a photographic grey card, a halogen lamp and by comparison with a professional light meter. D A Williams

Sheldon Birmingham C68





Vcc

2 x quad latches

S 0 f22

77

1/2

f8

12

1/1

f4

77

f2

13

(C68)

150R

2 x quad comparators

10k

Flash meter

f22.

covering f2 to

## Better zener voltage regulator drops out at 0.25V

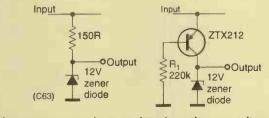
**Figure 1** shows the usual type of zener regulator, in which the zener diode becomes starved of working current on low supply inputs and can become overheated on high inputs.

In the circuit of Fig. 2, the diode current is more or less proportional to the supply voltage, not the difference between the supply and zener voltages. Base current to the p-n-p transistor is amplified by the transistor, the collector current supplying the zener. Collector current is largely independent of the collector voltage.

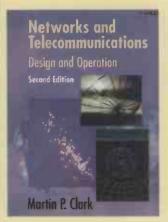
Resistor  $R_1$  should be selected, in view of current-gain variations between devices, to give a 10mA zener current at the lowest input voltage.

On a 13.6V car battery supply, the output of 12V was stabilised in the prototype for inputs down to 12.3V. **P** Goodson

Bracknell Berkshire C63



Three-component voltage regulator has a drop-out voltage of only 0.25V.



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- modulation and demodulation schemes • Provides practical designs and circuits for spectrum-
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  Covers mobile radio
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- Includes extensive

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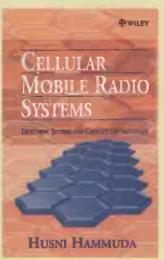
Yoshihiko Akaiwa is a leading researcher in the digital mobile communication field. Currently a professor at Kyushu University, he worked as a researcher for over twenty years at the NEC Corporation ISBN 0 471 17545 5 UK £57.50 Europe £60.50 ROW £73

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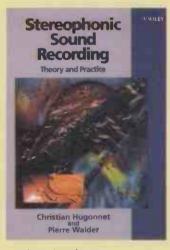
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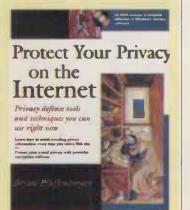
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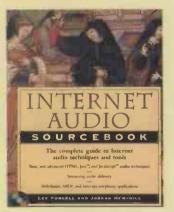
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Bryan Hart explains the Early effect – an important phenomenon not always well understood by analogue circuit designers.

# Early definition

hat is a reasonable estimate for the maximum theoretical small-signal, low-frequency voltage gain that can be obtained with a single lowpower silicon bipolar junction transistor (bjt) operating at room temperature in the common-emitter configuration?

To be able to answer that question with confidence you will need to know about a parameter that, in my opinion, has not been covered sufficiently well in the general literature of circuit engineering. This parameter, which usually appears as if by magic, is the 'Early voltage'.<sup>1</sup>

This pair of articles sets out to remedy this situation. The first article introduces a coherent explanation of the origin of this parameter and its role in device characterisation and modelling.

The second article, to be published later, considers its

importance in the design of a range of widely used analogue

circuits. These include the common-emitter and common-

base configurations, the current mirror and the long-tailed

Figure 1a) shows a low power n-p-n silicon bjt biased for

analogue operation and Fig. 1b) shows a schematic cross-

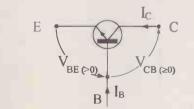
section of it. For clarity, this greatly exaggerates the width of

Fig. 1a). An n-p-n bipolar transistor biased for analogue operation and b), idealised cross-section of the device – base width grossly exaggerated.

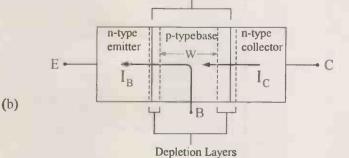
pair.

(a)

Early origins



Metallurgical Junctions



the base compared with the widths of the emitter and collector regions.

Layers depleted of mobile charge carriers exist near the metallurgical junctions, i.e., where the doping polarity changes from p to n and *vice-versa*. In the absence of externally applied junction voltages these layers establish themselves to ensure that the net current flowing across each junction is zero.

The application of external bias voltages  $V_{BE}$  and  $V_{CB}$  changes the widths of these layers and the densities of minority carriers at their boundaries. The way that the resulting terminal currents are related to these changes can be deduced from an extension of the work of Moll and Ross.<sup>2</sup> They were the first to consider the transport of minority carriers across the base of a bipolar transistor with arbitrary base doping.

Assuming zero recombination of minority carriers crossing the base and operation with  $V_{BE}$  greater than 100mV, it can be shown that,

$$I_C = I_S \exp\left(\frac{V_{BE}}{V_T}\right)$$
(1a)

where,

$$V_S = \frac{\kappa_B}{Q_B} \tag{1b}$$

In these equations,  $K_B$  is the product of the diffusion constant in the base and the squares of the electronic charge, the emitter area and the intrinsic carrier concentration. It is independent of current but dependent on temperature.

The parameter  $Q_B$  is the magnitude of the charge associated with the net number of acceptor impurities contained within the effective base width, W, and is thus a function of the doping process.

Parameter  $V_T$  is the thermal voltage, i.e. kT/q, k being Boltzmann's constant, q the magnitude of the charge on an electron, T the absolute temperature in kelvin (°C+273); at room temperature,  $V_T$  is around 25mV and this is the value assumed throughout this article.

Equation (1) is valid provided the total minority carrier charge in transit across the base is much less than  $Q_B$  – the 'low-level injection' condition. The neglect of base region recombination is normally valid for a modern low power bjt. This is because the base width and doping levels are such that the transit time of minority carriers across the base is negligible compared with the time taken

#### ANALOGUE DESIGN

for a carrier to recombine in it.

The same is not necessarily true for high power transistors having relatively wide bases and it certainly was not true for alloy junction transistors.

If base region recombination is neglected how does a finite base current arise? The answer is, solely from holes injected from the base into the emitter. The equation for  $I_B$  is similar to that for  $I_C$ , the differences being that  $K_B$  and  $Q_B$  are replaced by their emitter counterparts  $K_E$ ,  $Q_E$ .

Thus,

$$I_B = \frac{K_E}{Q_E} \exp\left(\frac{V_{BE}}{V_T}\right)$$
(2)

The common-emitter direct current gain is  $\beta$  and from eqns (1) and (2),

$$\beta = \frac{I_C}{I_B} = \frac{K_B Q_E}{K_E Q_B} \tag{3}$$

How we proceed from this point depends on the assumptions made for  $Q_B$ . A first-order model of the bipolar transistor assumes  $Q_B$  to be constant, independent of  $V_{CB}$ , for a fixed  $V_{BE}$ . A second-order model, considered from now on, takes into account the dependence of  $Q_B$  on  $V_{CB}$ .

The physical mechanism is this. The collector and base doping profiles fix the electrostatic field in the collector depletion layer. An increase in  $V_{CB}$  – dimensionally, the product field multiplied by distance – can only be accommodated by an increase in junction layer width. This is at the expense of base width ('base-width modulation') and a reduction in  $Q_B$ .

Referring to eqn (1), this leads to an increase in  $I_C$ . Since  $I_B$  does not change  $-K_E$ ,  $Q_E$  are not dependent on  $V_{CB}$  – this means  $\beta$  increases with  $V_{CB}$ .

The effect is quantified by taking logarithms of each side of eqn (1) and then differentiating with respect to  $V_{CB}$ .

$$\frac{1}{I_C} \times \frac{dI_C}{dV_{CB}} = -\frac{1}{Q_B} \times \frac{dQ_B}{dV_{CB}}$$
(4)

When  $V_{CB}$  increases by an increment  $\delta V_{CB}$ ,  $Q_B$  decreases by the same amount that the depletion layer charge  $Q_D$  increases: thus,

$$\delta Q_B = -\delta Q_D \tag{5a}$$

But, the collector depletion layer capacitance  $C_{JC}$  is defined by,

$$C_{JC} = \frac{dQ_D}{dV_{CB}}$$
(5b)

ł

$$\frac{1}{I_C} \times \frac{dI_C}{dV_{CB}} = \frac{C_{JC}}{Q_B}$$
(6)

Considering conditions at  $V_{CB}=0$ , for which  $Q_B=Q_{B0}$ ,  $I_S=I_{S0}$ ,  $I_C=I_C(0)$ ,  $\beta=\beta_0$ ,  $C_{JC}=C_{JC0}$ , we attach a meaning to the right hand side of eqn (6) by making the following definition,

$$V_A = \frac{Q_{B0}}{C_{JC0}} \tag{7}$$

Furthermore,  $dV_{CB}/dI_C$  is identified as the incremental resistance  $r_0$ .

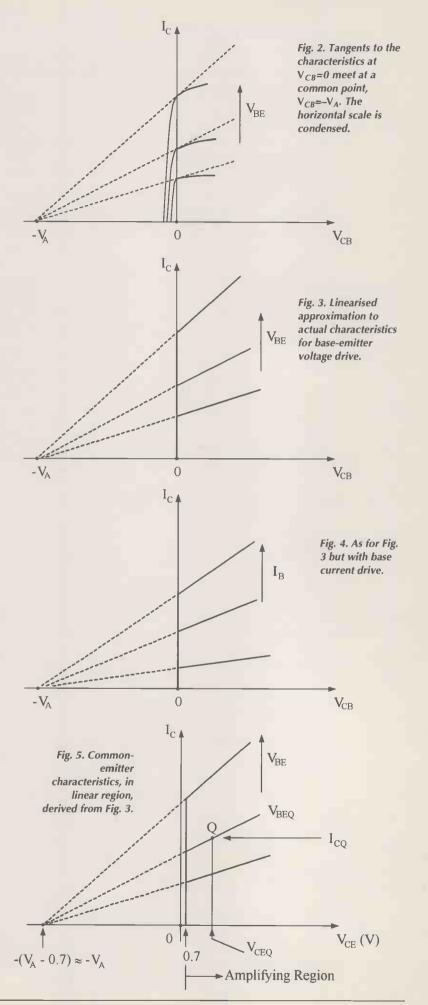
Now, eqn (6) can be re-written,

$$I_c(0)r_o = V_A \tag{8}$$

I will now show this result graphically.

#### Characteristics and models

**Figure 2** is a sketch of the observed characteristics of a bjt. The bold lines, for  $V_{CB}$  zero or greater than 0, correspond to the region under discussion; the feint lines, for  $V_{CB}$  less



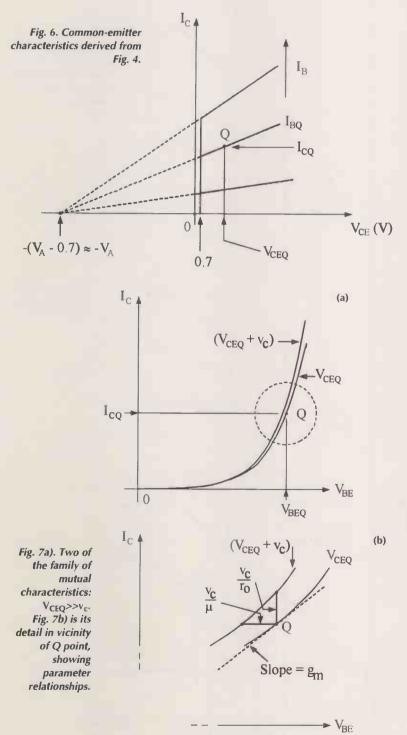
than zero describe the saturation region.

The saturation characteristics do not follow from eqn (1). Different equations apply. They are only indicated for completeness: they are ignored from now on.

Equation (8) states that the tangents to the output characteristics at  $V_{CB}=0$ , when extrapolated back, have a common point of intersection on the horizontal axis at  $V_{CB}=-V_A$ .

In honour of J. M. Early, who carried out pioneer work on bjt output conductance<sup>3</sup> that led to the description 'Early Effect' for base-width modulation,  $V_A$  is known as the 'Early' voltage.

The choice of the relatively uncommitted subscript letter A rather than E saves possible confusion with an emitter voltage. Typically,  $V_A$  is around 100V for an n-p-n bipolar transistor. This a useful default figure when none



is deducible from manufacturers' data. For an n-p-n device  $V_A$  is around 50V.

What happens when  $V_{CB}$  is greater than zero? As a result of current device design and fabrication technology the ratio  $Q_B/C_{JC}$ , in eqn (6), is not a strong function of  $V_{CB}$  over a practically useful range of  $V_{CB}$  (<< $V_A$ ). So, for simplicity in characterisation and modelling, it is assumed that  $Q_B/C_{JC}$  remains constant at the value,  $V_A$ , that it has for  $V_{CB}=0$ .

Now, equation (6) becomes,

$$\frac{1}{V_C} \times \frac{dI_C}{dV_{CB}} = \frac{1}{V_A}$$
(9)

Integrating with respect to  $V_{CB_{i}}$ 

$$I_c = I_c(0) \exp \frac{V_{BE}}{V_A} \tag{10}$$

or,

$$I_{C} = I_{S0} \exp \frac{V_{BE}}{V_{T}} \times \exp \frac{V_{CB}}{V_{A}}$$
(11)

Equation (10) is only valid while  $V_{CB}$  is much less than  $V_A$  so using the following approximation is justifiable,

$$\exp\frac{V_{CB}}{V_A} \approx 1 + \frac{V_{CB}}{V_A} \tag{12}$$

Then,

$$I_{C} = I_{so} \left( 1 + \frac{V_{CB}}{V_{A}} \right) \exp \frac{V_{BE}}{V_{T}}$$
(13)

This equation describes a family of straight lines, each of which passes through  $V_{CB}=0$  with a slope  $I_C(0)/V_A$ . These linearised approximations to the actual characteristics for  $V_{CB}>0$ , Fig. 3, are the tangents to the characteristics at  $V_{CB}=0$  that were mentioned earlier.

For a given  $V_{CB}$ , equal increments in  $V_{BE}$  do not produce corresponding equal increments in  $I_C$  because of the exponential relationship between  $I_C$  and  $V_{BE}$ .

With  $V_{BE}$  constant – and, hence constant base current – collector current increases by a factor  $[1+(V_{CB}/V_A)]$  as  $V_{CB}$  increases from zero, so  $\beta$  must increase by the same factor.

Thus,

$$I_{c} = \beta I_{B} = \beta_{0} I_{B} \left( 1 + \frac{V_{CB}}{V_{A}} \right)$$
(14)

For a given  $V_{CB}$ , the relevant output characteristics with  $I_B$  the controlling parameter, are now equally spaced, Fig. 4. Rather than  $I_C$  as a function of  $V_{CB}$ , we are often more interested in  $I_C$  as a function of  $V_{CE}$ . To determine this we substitute  $V_{CB}=(V_{CE}-V_{BE})$  in eqn (13).

$$I_{C} = I_{S0} \left( 1 + \frac{V_{CE} - V_{BE}}{V_{A}} \right) \exp \frac{V_{BE}}{V_{T}}$$
(15)

A popular assumption in biasing a bjt for linear operation is  $V_{BE}$ =constant=0.7V, so a safe lower bound to the linear region is also  $V_{CE}$ =0.7V.

In that case the output characteristics are shown in Fig. 5. They are those of Fig. 4 shifted horizontally to the right by 0.7 V. Figure 6 is derived, similarly, from Fig. 4.

The  $I_{BQ}$  of Fig. 6 is chosen to correspond to  $V_{BEQ}$  in Fig. 5. Incremental resistance at operating point Q is given by,

$$r_o = \frac{V_{CEQ} + V_A - 0.7}{I_{CC}} \tag{16}$$

or,

$$I_0 \approx \frac{V_A}{I_{CQ}} \tag{17}$$

Figure 7a) is a general view of two of the transfer characteristics and Fig. 7b) is an expanded view of them in the vicinity of Q. For small changes  $-\delta V_{CEQ} = v_c$  etc. – the curves can be considered straight and parallel.

The parameter  $r_o = (v_c/i_c)$  characterises the vertical spacing. The horizontal spacing is calculated by combining the exponential terms in equation (11).

If I<sub>C</sub> is constant,

$$\frac{V_{BE}}{V_T} + \frac{V_{CB}}{V_A} = \text{constant}$$
(18)

$$\therefore \frac{v_b}{V_T} + \frac{v_c - v_b}{V_A} = 0 \tag{19}$$

It is now convenient to make the definition,

$$\mu = \frac{V_A}{V_T} \tag{20}$$

Then,

$$v_b \approx \frac{-v_c}{\mu} \tag{21}$$

The approximation  $\mu >>1$ , made in obtaining eqn (21) from eqn (19), is also used in determining the slope of the characteristics.

Differentiating eqn (15) with respect to  $V_{BE}$ , with  $V_{CE}$  constant, gives the mutual conductance  $g_m$ .

$$g_m = \frac{I_{CQ}}{V_T} \tag{22}$$

From eqns (17) and (22),

$$\mu = r_0 g_m \tag{23}$$

Older readers might remember this relationship first appearing with valves and  $\mu$  being dubbed the 'amplification factor'.

The input characteristic is shown in Fig. 8. It is a single curve for  $V_{CB} \ge 0$ .

The incremental input resistance termed  $r_{\pi}$  is given by, dV = dI

$$a_{T} = \frac{dr_{BE}}{dI_{C}} \times \frac{dr_{C}}{dI_{B}}$$
(24)

or,

$$r_{\pi} = \frac{\beta}{g_m} = \frac{\beta V_T}{I_{CR}}$$
(25)

Three choices for the small-signal low-frequency equivalent circuit of the bipolar transistor are shown in Fig. 9. These are constructed from the parameters, already defined, by standard model building procedures as, for example, in ref. 4. Thus, the output circuit of Fig. 9a) is developed from Fig. 5 by considering small changes about the point Q and the output circuit of Fig. 9b) is similarly related to Fig. 6.

Fig. 9c) is derived from Fig. 9b) by the use of Thévenin's theorem. The input circuit of each model derives from Fig. 8. Resistance  $r_x$  has not been mentioned previously because we have considered only the idealised structure of Fig. 1.

A more practical structure is shown in Fig. 10. Here,  $r_x$  is typically  $50\Omega$  and represents the equivalent lumped resistance of the semiconductor material between the base terminal and the active base region. This region is that part in the vertical shadow of the emitter, i.e. inside the cylindrical region bounded by the vertical dotted lines.

As the junction areas are unequal, the Early voltage is  $V_A$ , as defined by equation (7), multiplied by the factor collector-junction area/emitter-junction area.

In my next article, I will show how to apply the characteristics and models to the solution of some circuit design problems, starting of with that mentioned at the beginning of this article.

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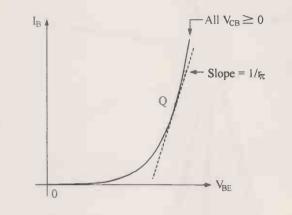


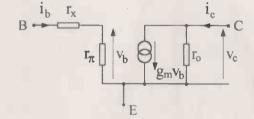
Fig. 8. Input characteristic curve, when  $V_{CB}$  is zero or greater.

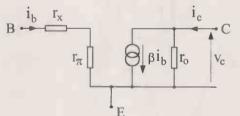
Fig. 9. Showing three

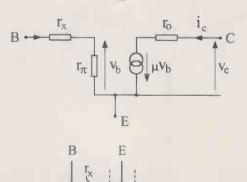
choices for a smallsignal low-frequency

equivalent circuit of

the bjt.







n+

C

n

Fig. 10. Practical cross-section of a discrete bjt showing the existence of base bulk resistance (r<sub>x</sub>) and unequal junction areas.

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# Who needs a degree?

It seems nothing short of BEng will do if you want to succeed as an engineer. Someone should have told last year's award winning electronics engineers Kim Dennis and Amanda Box. Richard Wilson reports

point of view expressed during last year's *Recognising the Engineer* campaign was that you need to have spent at least three years at a university obtaining a degree before you could rightly call yourself an 'engineer.' It seems that for some engineers desperate to maintain their status, nothing short of a BEng – and probably one from a red brick university – will do if you want to succeed as an engineer.

This view of the world is surely misguided. If you still need convincing then look no further than the career paths of two award-winning electronics engineers, Kim Dennis and Amanda Box.

Kim Dennis, IT specialist skills group manager at Marconi Communications beat off stiff competition to take the title of 1998 Young Woman Engineer of the Year.

Dennis, who is responsible for career development resource management and work load scheduling, received her award and a cheque for £1000 in January from Her Royal Highness The Princess Royal.

Twenty-six year old Dennis

started her association with the telecoms manufacturer, formerly known as GPT, straight from leaving school in 1988. Under a technical apprenticeship with GPT she studied for her Ordinary National Diploma (OND) in electrical and telecommunications engineering at Coventry Technical College.

On completion of that course, Dennis studied for a further two years at college as a sponsored student with GPT. In 1992 she qualified with a Higher National Diploma (HND) in electrical and telecoms engineering.

The real benefit of being a sponsored student was that Dennis walked straight into the job she wanted at GPT. For Dennis the career ladder started as a systems support specialist with GPT's IT department. Within three years she became a team leader and by 1998 she was managing a team of 20 IT specialists within the company.

As a project manager Dennis is involved in planning and monitoring IT programmes. But she also accepts the importance of her role in managing and monitoring the career development of her team Amanda Box, a senior software engineer with Thomson Marconi Sonar, was another electronics engineer commended in the awards.

She took an HND in software engineering and was sponsored by GEC Marconi Avionics in Rochester. Box spent three years with GEC before transferring to Thomson Marconi Sonar where she worked as a software engineer in the airborne anti-submarine warfare group.

With experience working on systems for the Royal Navy's Sea King and EH101 Merlin helicopters (pictured) under her belt she was promoted to a senior software engineer leading a team of ten staff.

As a team leader Box is involved in data processing software design and implementation, but she also has management tasks such as budget control for her area and the selection of training courses for all the project engineers.



Dennis... Started as a technical apprentice at GPT.

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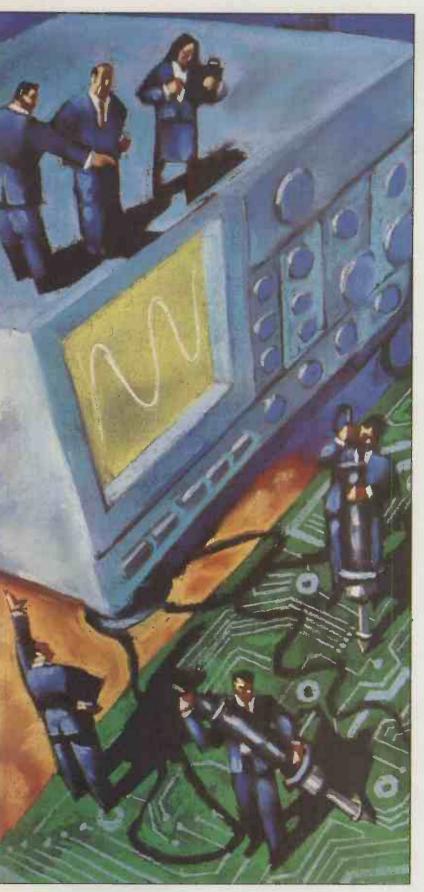
#### **Commissioning Engineer - Cambridge**

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# Checking C in situ

Cyril Bateman presents possibly the best ever general-purpose meter for checking electrolytic capacitors without removing them from the board.

iagnosing a failed aluminium electrolytic capacitor mounted on a printed circuit board is more difficult than for other capacitor types, which fail as short circuits.<sup>1</sup> Normally, when an aluminium electrolytic capacitor fails, it exhibits a higher than normal impedance. But its capacitance value may be little changed, and usually stays well within tolerance so measuring capacitance does not help.

Aluminium electrolytic capacitors are self repairing. Defective areas in the oxide dielectric are replenished by new oxide growth, consuming some of the oxygen available from the electrolyte. This self-repairing action ultimately becomes the wear out mechanism.<sup>2</sup>

An aluminium electrolytic capacitor's service life ends when oxygen needed to maintain or repair the oxide dielectric cannot be provided by the electrolyte. Electrolyte conductivity is reduced, increasing the capacitor's equivalent series resistance, or ESR, and hence its impedance at all frequencies. There's more on this in the panel entitled 'Electrolytic capacitor ESR.'

This increase in impedance is analogous to inserting a resistor in series with the capacitor, affecting the phase angle of applied signals and lengthening the device's time constant.

Increased ESR, or impedance, of an aluminium electrolytic capacitor at room temperature indicates a failure or pending failure. The ESR and impedance of unused capacitors varies widely with capacitance value and voltage. So a change in impedance or ESR is almost impossible to diagnose reliably, except by comparing the capacitor being tested with an identical unused one, **Table 1**. This is discussed further in the panel entitled 'Impedance or ESR?'

By comparison, the measured tangent  $\delta$  of unused capacitors at 100Hz is a relatively constant number, regardless of value or voltage rating of the capacitor. Tan $\delta$  is a direct indicator of capacitor quality, **Table 2**.

At any chosen frequency, a capacitor's tan $\delta$  relates the capacitor's ESR and capacitance value. Any increase of ESR results in a corresponding, easily identified, increase of tan $\delta$ .

#### What is $tan\delta$ ?

The tan $\delta$  of a capacitor at any frequency, is directly related to its capacitance value and ESR at that frequency.<sup>3</sup>

(1)

$$\tan \delta = \frac{ESR}{X_c}$$

where,

$$X_c = \frac{1}{2\pi F_c}$$

Alternatively  $ESR=X_C \times \tan \delta$  and  $\tan \delta = ESR \times 2\pi FC$ .

You might find it easier to visualise these relationships by looking at a capacitor's current, voltage and impedance vector drawing, as in **Fig. 1**. As you can see, with the  $X_c$  vector unchanged, increasing the ESR vector reduces the loss angle  $\theta$ , increasing the complementary angle  $\delta$ . On the other hand, increasing the ESR vector only slightly increases  $|\mathbf{Z}|$ , the impedance vector.

As  $\delta$  increases, so does its tangent. Known as tan $\delta$ , this figure indicates the quality of a capacitor. The smaller tan $\delta$ , the better the capacitor. Any increase in tan $\delta$  directly indicates a degraded component. The panel entitled 'Capacitor quality and tan $\delta$ ' expands on this aspect.

#### Why measure tan $\delta$ at 100Hz?

All aluminium electrolytic capacitors are tested in production for tan $\delta$  at 100Hz or 120Hz, according to the frequency of the maker's mains supply. While many capacitor makers also table high-frequency impedance values, these are not production tested. To maximise yields, the measured tan $\delta$  of typical new capacitors will be around 50% of the stated limit value.

The range of 100Hz tan $\delta$  measured for new, good capacitors, is extremely small, changing little with capacitance values and voltage ratings.<sup>4</sup> Tan $\delta$  of typical commercial aluminium electrolytic capacitors ranges from a low of 0.02 to a high of 0.3 for large low voltage parts, **Table 2**.

Aluminium electrolytic capacitor  $\tan \delta$  increases rapidly as the capacitor wears out. It provides a sensitive, easily interpreted measurement. As a general guide,  $\tan \delta$  for typical good board-mounted capacitors should be less than 0.1. Capacitors with a  $\tan \delta$  of greater than 0.2 should be replaced in the interests of reliability.

Good quality commercial electrolytic capacitance bridges measure  $tan\delta$ , but they can be expensive and not easily portable. In addition, test voltages used may turn-on adjacent

semiconductor junctions, invalidating the measurement.

Measuring the tand of a board-mounted capacitor requires a low cost, easily portable meter with four terminal contact probes. It also requires a suitably low test voltage and a quick unambiguous measured result. Unable to identify such an instrument I resolved to build one.

#### Measuring tan $\delta$ on a pcb

How then could the tan $\delta$  of a boardmounted capacitor be measured?

From equation 1, it is clear that the ratio of the capacitor's ESR to its capacitive reactance is needed. You do not need to know the true value of either, only the relative values. This simplifies the task.

Accurate measurement of individual values requires accurate control of the measurement current used and its exact frequency. Since ratios are being evaluated, circuit current is common to both



Fig. 1. Illustrating the effect an increase of ESR has on measured impedance and tanδ. The 37.5% increase of ESR shown, must, according to Pythagoras, result in a 37.5% increase in tanδ. The impedance magnitude, |Z| however, only increases by 6.9%.

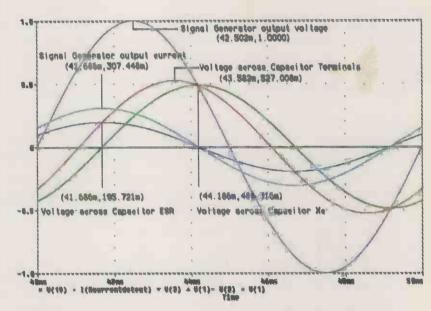


Fig. 2. PSpice plot of a simple series CR circuit representing a 'bad' 1000 $\mu$ F capacitor having a tan $\delta$  of 0.4 at 100Hz. Generator source impedance is 2.2 $\Omega$ . This 0.4 tan $\delta$  is represented by a 0.6366 $\Omega$  series resistance. The phase angle between the generator current (cyan) and the voltage across the capacitor terminals (red), is not 90°. However the phase angle between the voltage developed across the capacitor's ESR (blue) and across the capacitor's reactance (green), is exactly 90°.

Table 1a). Typical	impedance.	s measuree	d at 100kh	lz – low ca	pacitance	values.	
<b>Capacitor</b> 50V bipolar Al. 63V polar Al. 450V polar Al.	1μ 4.0Ω 4.3Ω 24Ω	<b>2.2μ</b> 3.2Ω 3.5Ω 11Ω	<b>4.7μ</b> 1.4Ω 1.8Ω 5Ω	<b>10μ</b> 0.9Ω 1.4Ω 3.8Ω	<b>22μ</b> 0.35Ω 0.5Ω 1.5Ω	<b>47μ</b> 0.3Ω 0.4Ω 1.0Ω	<b>100μ</b> 0.22Ω 0.28Ω
Table 1b). Typical	impedance	s measure	d at 100kH	łz – high c	apacitance	e values.	
Capacitor	1000µ	2200µ	4700µ	10 000µ			
25V polar Al.	0.090Ω	0.07Ω	0.045Ω	0.022Ω			
63V polar Al.	0.050Ω	0.025Ω	0.015Ω	0.010Ω			
Table 2a). Typical	tan <b>ð values</b>		-				
Capacitor	1μ	2.2µ	4.7µ	10µ	22µ	47µ	100µ
50V bipolar Al.	0.05	0.05	0.05	0.05	0.05	0.05	0.06
63V polar Al.	0.04	0.04	0.035	0.035	0.035	0.045	0.04
450V polar Al.	0.1	0.1	0.08	0.05	0.05	0.05	
Table 2b). Typical			-		t 100Hz –	high capa	citance values.
Capacitor	1000µ	2200µ	4700µ	10 000µ			
25V polar Al.	0.06	0.075	0.09	0.1			
63V polar Al.	0.03	0.05	0.06	0.07			

#### COMPONENTS

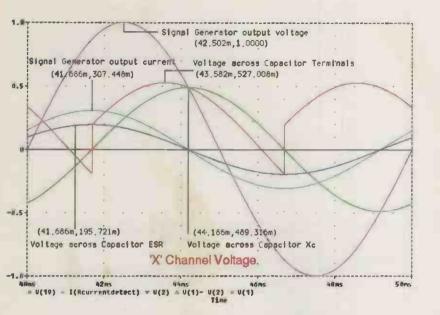


Fig. 3. Figure 2 repeated except the red trace now shows the synchronous detector voltage for the 'X' channel, which represents the capacitor's reactance. This trace must be integrated to a steady average voltage before it can be used parameters so its value need not be known.

Capacitance and ESR are treated as separate components in the simulations that follow. With a practical capacitor, neither parameter is available at the capacitor terminals. Circuit simulation ignores such constraints. By means of a series *CR* circuit, a capacitor's internal voltage, current and its relative phases can all be explored.

Using PSpice and a series CR equivalent circuit, I plotted the current and voltage waveforms for a variety of capacitor tan values. To illustrate a failed capacitor, I assumed a 1000 $\mu$ F component with a tan of 0.4. A low generator source impedance was used to plot generator current, Fig. 2.

The phase angle between the voltage developed across the capacitor terminals and the source generator current, is clearly not 90°. It varies with capacitor tan $\delta$  or ESR and with generator source impedance, so it cannot be defined.

Current from the generator source is exactly in phase with the capacitor's through current and the voltage developed across its ESR. The voltage developed across the capacitor's reactance remains displaced in time by exactly 2.5ms, representing a quarter cycle, or 90° of phase.

Full measurement schematic, less decoupling capacitors, used in my prototype meter. Additional circuitry is included, but not shown here, for the test signal source generator and the dry battery powered, stabilised switched-mode ±5V supplies. The small modification needed to my PM128/7106 display module is described in the text.

Readers interested in PCB and parts details please send an SAE marked 'Capacitors' to Electronics World's editorial offices, from where it will be forwarded to Cyril. The problem now is how to measure these two voltages. The only accessible voltage that can be measured is that across the capacitor terminals - i.e. its impedance.

Initially I planned to use two synchronous rectifiers. One would be timed to coincide with the generator current, representing the voltage developed by the ESR. The second would be delayed by a quarter cycle to measure the voltage developed by the capacitor's reactance. Averaging both then dividing the results would derive the capacitor's tan $\delta$ .

Further PSpice simulations show this simple approach was not practicable. Both sampled voltages contain large negative-going elements, requiring long integration times. Illustrated is the waveform of the capacitor's reactance voltage, labelled as 'X' channel, Fig. 3.

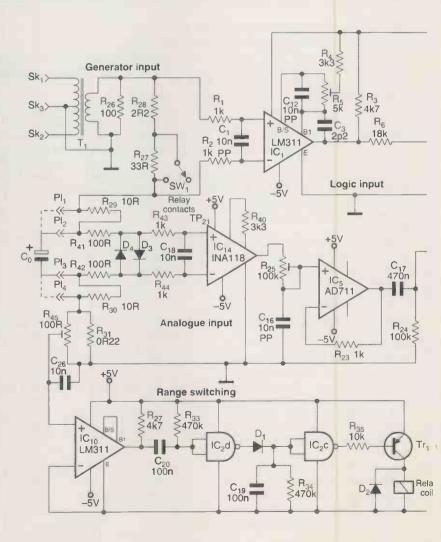
#### **Towards faster results**

Looking at Fig. 4, the curve for the capacitor's ESR in particular has nearly equal positive and negative elements and needs a long time constant to average. For the instrument to be useful as a diagnostic tool though, it is desirable for it produce results in less than a second. Assuming the standard electrolytic test frequency of 100Hz and using PSpice simulations, I was unable to achieve satisfactory averaging in an acceptable time.

#### A better plan

While this basic timed sampling concept was obviously correct, a means to expedite averaging was required.

From further simulations, I found a reduction of the sampling periods to 90° or less was beneficial. It was even more



#### COMPONENTS

as sampling time was reduced. Short sampling periods require a sample-and-hold circuit together with timing and control logic. My original concept of a simple tester had suddenly become more complicated.

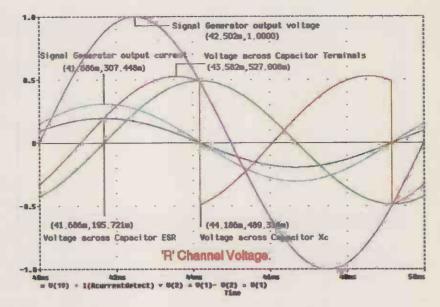
My first task was to generate two sampling waveforms, exactly 90° apart, one coinciding exactly with the peak of the generator's output current. I decided to use a 4046 CMOS phase-locked-loop. While locked to an input signal, the 'phase-comparator 1' phase detector of a 4046 is claimed to have a 90° phase difference between the input signal and its VCO output.<sup>5</sup>

Initial trials confirmed that this figure of 90° only applied while the input signal and the PLL centre frequency coincided. Small component changes – even ambient temperature drifts – affected this phase difference. Time for a rethink.

I evaluated several options, and eventually decided to double the signal's frequency, then halve it to ensure equal mark:space ratios. Application of some decoding logic to both frequencies could produce exactly 90° phases, as needed.

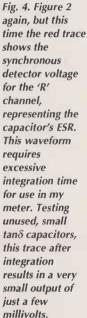
As before, the 4046 phase locked loop was used, but this time, its 'phase-comparator 2' detector output was fed into a 4018 configured to divide by two. I obtained two square-wave signals, both having equal mark:space ratios. The first was at 100Hz and phase locked to the generator's current waveform. The second was at 200Hz and had rising edges coincident with the 100Hz waveform transitions.

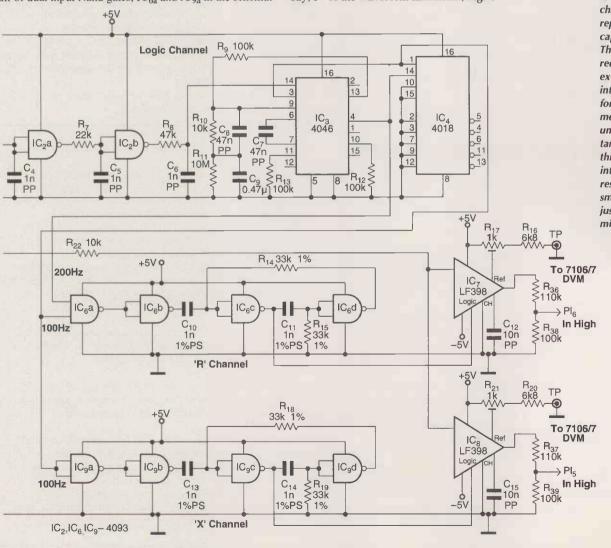
These signals were easily decoded to identify the 90° and 180° points of the generator's current waveform using a pair of dual input Nand gates,  $IC_{6a}$  and  $IC_{9a}$  in the schemat-



ic. The rising edges of these decoded outputs were used to trigger two monostable multivibrators, Fig. 5.

Sample and hold circuits need a short time to track then hold the input waveform. Any change in voltage during the sample period causes errors. From my PSpice plots, I decided to sample this changing waveform for a minimal time of, say, 5° of the waveform maximum, **Fig. 6**.





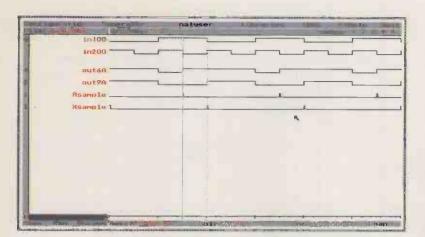


Fig. 5. This Pulsar simulation illustrates the method used to generate the logic control signals from the original 100Hz and its doubled frequency. These brief sampling pulses are used to control the 'R' and 'X' sample and hold integrated circuits.

The *LF398* sample-and-hold chip requires at least 20 $\mu$ s to acquire the sampled signal. Practical experiments using an *LF398* and test capacitors of varying tan $\delta$  indicated that 3°, or around 80 $\mu$ s sampling time, gave good results.

Having a method to sample the ESR and  $X_c$  components in the capacitor voltage waveform, I could now design the generator and current sensing circuits.

#### Generator problems

One particular difficulty was the wide range of capacitance values. I wanted to include everything from  $1\mu F$  to  $10000\mu F$ .

At 100Hz, a 1µF capacitor's impedance is around 1600 $\Omega$ , but a 10000µF component only exhibits around 160m $\Omega$  at the same frequency. A constant test current was not possible.

To avoid turning on any semiconductor junctions connected to the capacitor, a low test voltage is essential. Some *HP5082-2080* low voltage Schottky barrier diodes were found to conduct at 200mV AC. From experiments measuring tan $\delta$  of capacitors with and without a parallel HP5082-2080 diode, I determined the maximum test voltage to be 150mV. At this voltage, any effects on capacitor tan $\delta$  value from semiconductor junctions in the same circuit as the capacitor being measured are negligible.

Allowing a low generator source impedance and a  $2.2\Omega$  current-sensing resistor, this 150mV signal requires some 50mA of generator current. With the unfavourable voltage/current phase angles needed, this proved difficult using battery powered op-amps.

Having tried various options – including high current or booster op-amps and low power audio output amplifier chips – I decided to trade voltage for current. A low-cost miniature *LT700* audio transformer needing only  $\pm 1.5V$ push-pull drive at negligible current improves battery life.

#### **Current sensing**

Using the above generator and an *LM311* comparator for the logic channel input stage, I could finalise the values of the current sensing resistors. Ideally one would ensure the test capacitor's impedance was within a factor of ten of the sensing resistance used. Experimentation confirmed that a 2.2 $\Omega$  sense resistor was usable for test capacitances of 100 $\mu$ F or more.

Lower capacitance values proved more difficult. Ideally, three sense resistor ranges were needed but having only two would be more economical. Sense resistors larger than  $100\Omega$  were prone to trigger the comparator by noise picked up on the test leads.

Testing  $1\mu$ F capacitors with a  $10\Omega$  sense resistor the comparator did not provide reliable triggering. A compromise of  $35\Omega$  was chosen, allowing good measurements down to  $2.2\mu$ F – and even  $1\mu$ F with reduced accuracy.

As a final refinement, two Schmidt trigger Nand gates were used to clean up and slightly delay the comparator output. This was done to prevent comparator noise from triggering the phase locked loop.

My current-sensing logic circuits, needed for the sample and hold stages, were completed.

#### Impedance or ESR?

The impedance of any capacitor is easily measured. Simply subject the capacitor to a known current and measure the voltage developed across the capacitor terminals. Impedance

voltage |Z| = current

using Ohm's law, much like measuring a resistance value.<sup>6</sup> Searching Internet and trade publications revealed a few high frequency 100kHz capacitor impedance testers, but not one single low cost meter to measure tanδ.

While many of these were labelled as ESR testers, this is a misnomer since all the meters I found measured impedance. Based on the mistaken belief that at 100kHz capacitive reactance is zero, they thus claimed to measure ESR.

This presents a problem with smaller capacitance values of, say,  $100\mu$ F and below. Brand new, many makes exhibit 100kHz impedances greater than  $0.5\Omega$ , simply because their capacitive reactance approaches this value. Regrettably these are the values most used on circuit boards.

When measured, the capacitance value of all aluminium electrolytic capacitors reduces substantially as frequency increases. Typical values at 100kHz are perhaps 50% – and frequently much less – of the 100Hz value.

One brand-new  $100\mu$ F capacitor I measured at 100kHz using a precision bridge had an impedance of 570m $\Omega$ . Its capacitance at 100kHz was only  $37.5\mu$ F. By comparison, a better make had an impedance of 170m $\Omega$ , and  $64\mu$ F

capacitance. Both these capacitors were new and well within their makers' specifications.

Capacitors of 1000 $\mu$ F or more will be above self-resonance by 100kHz and thus behave as DC blocking inductors. Good and bad capacitors then have an impedance of less than 0.5 $\Omega$ .

These are just two of the problems met measuring impedance at 100kHz. Measured results need interpretation. Impedance values cannot simply be read as good or bad, they must be compared with a similar and unused capacitor.

Some meters incorrectly claim to be able to distinguish between good and bad capacitors in circuit. I have seen them with scales marked 'good' for values below 0.5 to 1 $\Omega$ , 'compare' for values up to 10 $\Omega$  and 'bad' for all higher impedances.

I have measured 100kHz impedance values ranging from  $0.01\Omega$  to  $24\Omega$  for known good, unused aluminium electrolytic capacitors. Clearly it is not possible to pre-define specific good/bad impedance values.

If their readings require interpretation, why then do these meters measure impedance? The answer is simply that it is an extremely easy measurement to perform, compared to measuring tan $\delta$  or ESR.

The results of these 'ESR' meters require interpretation and comparison against known good capacitors. Measuring a suspect capacitor's high-frequency impedance however is better than simply guessing at good or bad.

As a long time capacitor engineer also experienced in designing and repairing circuits, I have learned that what is really needed is in-circuit measurement of tanð at 100Hz.

#### COMPONENTS

#### Capacitor analogue voltage waveform

For my prototype, I wanted to provide two capacitor test methods, flexible four-terminal test leads and a four-terminal component jig.

Typical commercial test leads have a resistance of  $0.1\Omega$ . Since it is necessary to measure ESR down to  $0.010\Omega$ , a four terminal measurement system is essential. For those of you who are not familiar with this technique, four-terminal measurement involves supplying the test current along one pair of leads and measuring capacitor voltage via a second pair.

True four-terminal measurement requires complete separation of the current and voltage leads. Contact is made to the capacitor lead wires, using 'Kelvin' clips. This is not practicable when probing printed board mounted capacitors though.

As a compromise I found some test prods that could be wired four terminal except for the final 30mm long brass probe points, which each measured  $0.45m\Omega$ . As a result I was forced to accept  $1m\Omega$  of common contact resistance, resulting in a small but acceptable error when measuring the largest value capacitors.

The resistance of the earthy probe lead, together with the range sense  $0.22\Omega$  resistor, means the test capacitor's voltage is effectively floating. This necessitates the use of an instrumentation amplifier as the first input stage of the analogue measurement channel.

The 150mV generator voltage, fed via the 2.2 $\Omega$  sense resistor, means large test capacitance values develop very small voltages. To minimise sample and hold errors, these low level test signals were amplified in the *INA118* in-amp, taking care to stay within the working range of the *AD711* amplifier and *LF398* sample-and-hold circuits.

The small delay deliberately built into the comparator and logic channel circuits is offset using an adjustable RC delay at the *INA118* output. This delay is adjusted as part of the meter calibration.

#### Range switching

**Electrolytic capacitor ESR** 

An adjustable, voltage-sensing comparator and reed relay was used to short out the  $33\Omega$  current sensing resistor when measuring capacitors bigger than  $47\mu$ F.

Having completed the circuits needed to measure the volt-

Aluminium electrolytic capacitor electrolytes are conducting

made without adding water, but a small water content, as water

In a capacitor, some of this electrolyte is contained within

the minute voids and channels in the anode and cathode foils

oxide coating. These channels can be tenuous and very long

solutions, usually a neutralised weak acid in a solvent. This

electrolyte must not freeze or boil at the extremes of the

of crystallisation in some of the ingredients, is inevitable.

relative to their cross section.<sup>2</sup> The effective electrolyte

and cathode foils during assembly. The resistivity of the

both contribute frequency dependent dielectric losses. A

parallel loss resistor could represent these losses, but for

aluminium electrolytic capacitors, equivalent series loss

Most of the electrolyte however will be absorbed in the

separator, usually a paper tissue, interwound with the anode

electrolyte/paper separating tissue is increased, compared to the

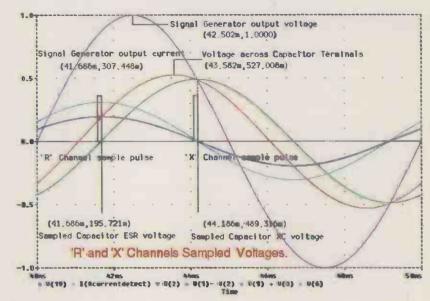
bulk electrolyte, depending on paper type and thickness used.

The aluminium oxide films on the anode and cathode foils

The aluminium metal foils together with connecting leads,

resistance in them increases with frequency

capacitor's working temperature range, or attack pure aluminium at any temperature. Most modern electrolytes are



ages relating the test capacitor's ESR and reactance, all that remains is to divide the 'R' channel voltage by the 'X' channel voltage and display the result.

Various options including multiplier/divider chips and log/antilog circuits were considered. Following some practical experimentation, I found that they could be dispensed with.

The 7106 DVM integrated circuit compares the measurement voltage against its pre-set reference voltage. This reference voltage is set to 50% of the desired full scale. Removing two resistors,  $R_2$  and  $R_3$ , I managed to disconnect this reference voltage from a *PM128* pre-packaged display module.

An adjustable voltage was fed to the REF-HI input terminals, a second to the normal IN-HI terminals. Both commons went to the input ground. I found this package could divide and display the result extremely accurately, provided both voltages were within the meter's maximum 2V input range. Fig. 6. Sample-andhold logic control voltages, superimposed onto the Fig. 2 plot. The logic decoding circuitry, which permitted the successful design of my meter, occupies over 70% of the measurement section of the 140mm by 74mm printed board.

etc., contribute a small metallic resistance element.

At any frequency the capacitor's ESR is the combined effect of the foils series loss resistance and these metallic resistances, added to the electrolyte paper resistance.

Consequently a capacitor's ESR varies with measurement frequency, tending initially to reduce as frequency increases. At intermediate frequencies it becomes nearly constant. Then at frequencies where the capacitor has become inductive, it increases more rapidly.

An aluminium electrolytic capacitor's ESR is strongly influenced by its internal temperature. An increase in temperature reduces ESR. Below 0°C the capacitor's ESR increases rapidly. The viscosity of the solvent in the electrolyte increases as it approaches its freezing point.

Most of all, ESR depends on the capacitance value and to a lesser extent its voltage rating. At a particular voltage rating, all other things being equal, doubling a capacitor's value will halve its ESR.

A particularly common mistake is to consider a capacitor's ESR as having a fixed value. Clearly from the above, that is not possible.

ESR for any particular aluminium electrolytic capacitance value and voltage rating, is a combination of many effects, especially measurement frequency, temperature, physical size of the capacitor element, and details of its construction.

resistance is used.

#### Setting up

I tried to make this meter as free from calibration as possible. Calculating the ratio of the 'R' and 'X' channel voltages, the sense resistor value, and test current or voltage being common to both need not be accurately known. Only one adjustment using a known or relatively loss free capacitor is needed to calibrate the meter.

First, connect a stabilised power supply delivering +5V and -5V. With a capacitor connected to the test terminals of the meter to ensure the sample and hold circuits are triggered, temporarily remove the analogue input signal to both sample and holds. This is easily done by grounding the junction of their common inputs with  $R_{22}$ .

Measuring the DC output voltages of both sample and holds in turn, trim both to 0V then unground  $R_{22}$ . Remove the test capacitor and adjust the offset of the current sensing comparator,  $IC_1$ , for maximum output noise, then back off to just remove all noise while ensuring that the comparator output remains 'low'.

Apply a  $47\mu$ F capacitor to the test leads or jig and adjust the range switching comparator input voltage pre-set to just turn off the relay, extinguishing the range LED. Replace the capacitor with a  $100\mu$ F type and ensure the relay and LED just turn on when connecting the capacitor.

None of the above adjustments are particularly critical but they do help ensure consistent operation of the meter. This final adjustment sets the meter's accuracy.

Apply a 10 $\mu$ F polycarbonate, polypropylene or P.E.T. metallised-film capacitor of known tan $\delta$  to the test leads or jig. Monitor the output voltage of the 'R' sample and hold. Turn the delay-adjusting pre-set resistor on the *INA118* output until the display reads the correct tan $\delta$  while ensuring the output from the 'R' sample and hold remains a small but positive voltage. If you don't know the tan $\delta$  of the 10 $\mu$ F capacitor, then adjusting the display to read 0.006 should ensure acceptable accuracy.

**Supplying power**. Standing idle or measuring low-value test capacitors, the meter consumes around 21mA from the negative supply and 26mA from the positive supply. Consumption increases with large capacitors to a maximum of 23mA from –5V and 45mA from +5V, but only for the few seconds while connected to a test capacitor.

Some 12mA of this additional +5V current is needed for the range switching reed relay and its indicator LED.

In practice, 6AA cells provide some 40 hours use. The prototype's power supply used a low drop-out linear +5V stabiliser and a switched capacitor inverter for the -5V side. A transistor switching stage provides the  $\pm 9V$  floating supply for the display. To conserve batteries, a 20 minute 'auto-switch-off' timer circuit disables the  $\pm 5V$  stabiliser, removing all power.

#### Capacitor quality and tanà.

The quality of many high-frequency components, such as RF inductors and very low loss capacitors, is often defined by their 'Q' factor. Q is the result of dividing a component's measured AC reactance by its AC resistive losses.

The reciprocal of 'Q' is  $tan\delta$ , which is defined as the capacitors ESR/reactance. Tan $\delta$  is used to describe the quality of almost all general-purpose capacitors.

All practical capacitors exhibit losses. There is a small DC leakage current and there are resistive dielectric losses, which combined dissipate some of the applied energy as heat. These losses reduce the theoretical 90° phase difference between the applied current and the capacitor's voltage.

At 1kHz for example, the measured phase angle of a typical  $1000\mu$ F 25V radial electrolytic capacitor was 67°, substantially less than the theoretical 90° of phase.

This phase angle could be reproduced in a circuit by using a

The *LF398* sample-and-hold chips, fed with the test capacitor's amplified voltage, provide a maximum output of about 4V. A simple attenuator, halving these voltages, completed my design.

Compared with the very simple circuits using two quad opamps to measure capacitor impedance at say 100kHz, this circuit is obviously larger and much more complex. Its setting up and calibration however is extremely simple, as described in the panel entitled 'Setting up.'

#### How does it perform?

In practice, this meter performs extremely well, returning a steady measured value within three display meter counts, or less than a second. As to its accuracy, this more than suffices to distinguish between good and bad board mounted capacitors.

With the exception of measurements on capacitors near  $1\mu$ F and  $10\,000\mu$ F, where accuracy reduces, it is hard to tell whether my laboratory capacitor bridge or this meter is the more accurate.

If pressed to give a number, I would guess that this meter reads tan $\delta$  to within about  $\pm 0.005$  of the true value, except at the extremes of its capacitance range.

While I now only trouble-shoot new prototype designs, repair my own workshop equipment and the usual family TV, videos and satellite systems, I wish I had built this meter years ago. Being well equipped with laboratory capacitance bridges though, I had not seen the need.

I only built it now because when examining a 100kHz impedance 'ESR' meter, I suddenly thought 'there must be a better way'. This meter is the result of that simple desire.

As a bonus, the meter could also be used as a circuit tracer. Presented with a resistance of less than  $20\Omega$ , the high range LED lights and the tan $\delta$  display shows over range.

#### References

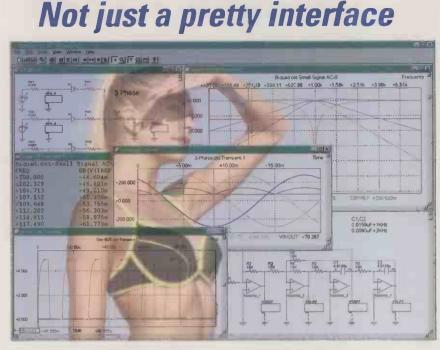
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high value resistor in parallel with the capacitor. Electrolytic capacitors however, use the phase equivalent circuit of a low value resistor in series with the capacitor. The series resistance for the above  $1000\mu$ F·25V capacitor was measured at 1kHz and found to be  $71m\Omega$ ,  $X_c$  was  $169m\Omega$  and  $tan\delta$  was 0.42.

At 100Hz, the ESR of this capacitor measured 104 m $\Omega$ ,  $X_c$  was 1.62 $\Omega$  and tan $\delta$  was 0.064. This series resistance is the equivalent series resistance, or ESR, of the capacitor.<sup>7</sup>

The capacitor's reactance reduces in proportion to its capacitance value and frequency. Being a combination of fixed and variable losses, ESR also reduces with frequency but to a lesser extent. Having reached its minimum value, ESR then usually increases at some higher frequency.

The measured tan $\delta$  of an aluminium electrolytic capacitor is frequency dependent. It always increases as frequency increases. From equation 1, tan $\delta$  has no upper limit and can exceed unity – especially for a failed aluminium electrolytic capacitor.



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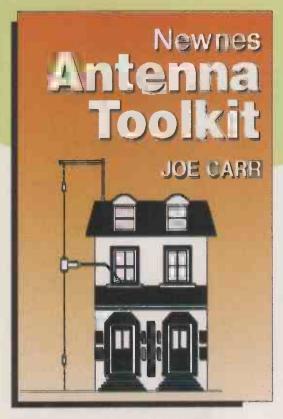
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# SPEAKERS' CORNER (1)

Why does the average 100W moving-coil loudspeaker only deliver two or three watts of sound? John Watkinson looks at why the moving coil loudspeaker is so inefficient, and explains the trade-offs.

he efficiency of a moving coil loudspeaker is doomed from the outset to be very low. The reason is that the density of air is low and so the acoustic impedance is correspondingly low.

To deliver power into a low impedance requires a high diaphragm or cone velocity. This in itself isn't a problem. The difficulty is that any practical cone and coil which isn't going to fall apart must have some structural mass and the impedance presented by this mass dwarfs the acoustic impedance in a real speaker.

**Figure 1** shows that effectively we are transporting a massive cone in order to carry with it a tiny air mass. Its the equivalent of delivering pillows in an eight-wheeler; not very efficient.

The efficiency of a speaker is defined as the ratio of the acoustic power coming out to the electrical power going in. The electrical power is used in three ways. One is the ohmic heating of the coil. The second is the mechanical damping of the drive unit structure and the absorbent in the enclosure, which is very small above resonance and can be neglected. The third is the acoustic power transferred.

In practice, because the efficiency is so low, the acoustic power can also be neglected, leaving the input power as simply the ohmic loss in the coil. This is a great simplification. Coil dissipation is easy to calculate as it is the square of the current times the coil resistance.

Next we need to calculate the acoustic output power. In electricity, the power would be the square of the current times the resistance. In acoustics, it's the square of the cone velocity times the acoustic impedance.

#### Acoustic impedance

Figure 2a) shows the expression for the acoustic impedance. I'm asking for this to be accepted for the moment, but I intend to explore it further in a future article.

The expression for acoustic

impedance can be simplified by taking out the fixed values and replacing them with a constant, K, which we can't change whatever we do to the drive unit. These fixed values are things like the density of air, the speed of sound and the correction factor for the kind of baffle. Note that the acoustic impedance is a function of frequency squared.

Figure 2b) shows how the cone velocity is obtained. Clearly it is proportional to the motor force, *Bli*. Because the system is mass controlled, the velocity is inversely proportional to frequency and mass.

In Figure 2c), the acoustic power is derived by multiplying the acoustic impedance by the square of the velocity. Note that when this is done, the frequency term cancels out. This is the principle of the mass controlled speaker: the power is independent of frequency. In other words, there is a flat frequency response.

The efficiency is derived in 2d). Note that the current disappears from the expression. Thus an efficient speaker is simply a matter of using a strong magnet with plenty of wire in the gap and a large cone area, while keeping the weight and the coil resistance down. Unfortunately those requirements are contradictory because the more powerful we make the motor, the heavier it gets. Not so simple after all.

#### **Expressing efficiency efficiently**

A better approach is to express the efficiency in a different way so that the effect of the mass of the motor is easier to interpret. This is the approach taken in Fig. 3. If you assume a speaker whose coil is the same length as, or shorter than, the gap, then all of the coil is contributing to the motor force.

so.

The mass of the voice coil,  $M_c$ , is given by its volume multiplied by the density of the coil material. The resistance of the voice coil also follows from its dimensions and resistivity.

With the efficiency re-expressed, it is

easier to see what to do. Firstly a powerful magnet helps, but as was shown last month, this can't be taken too far in a passive speaker because the result is an overdamped system. It is also clear that when choosing a coil material, the product of the density and the resistivity is what matters, hence the superiority of aluminium.

It should be appreciated that  $M_{\rm m}$ , the

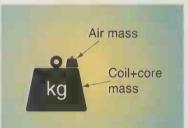


Fig. 1. Movingcoil speakers are doomed to be inefficient.

Fig. 2. Loudspeaker efficiency calculations.  

$$R_{m} = 1.57 \frac{p}{c} \omega^{2} r^{4}$$

$$= K \omega^{2} r^{4}$$
(a)

where  $R_m$  is acoustic impedance, 1.57 is the baffle factor,  $\omega^2$  is frequency in rad/s,  $r_4$  is cone radius.

$$y = \frac{Bli}{\omega M_m} \tag{b}$$

Here, v is cone velocity,  $\omega$  is frequency, B is magnetic flux density, l is the length of motor coil inside the gap, i is current and M<sub>m</sub> is the moving mass. Below, W<sub>a</sub> is acoustic power,  $W = v^2 \times B$ 

$$= \left(\frac{Bli}{\omega M_{m}}\right)^{2} \times K\omega^{2}r^{4}$$

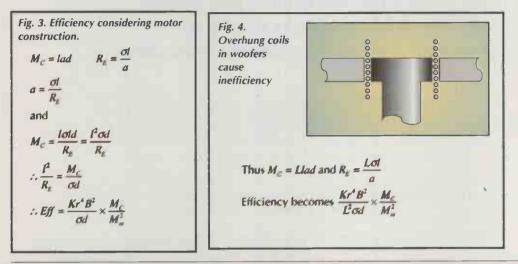
$$= Kr^{4} \left(\frac{Bli}{M_{m}}\right)^{2}$$
(c)

$$Eff = \frac{Kr^4 B^2 l^2 i^2}{M_{\perp}^2 i^2 R_E}$$
(d)  
$$= Kr^4 \times \frac{B^2}{M^2} \times \frac{l^2}{R_E}$$

moving mass, incorporates  $M_c$ , the coil mass. The most striking result of the efficiency expression - which is counter intuitive - is that making the coil heavier without changing the total moving mass increases the efficiency. As a result, for efficiency we want the cone to be as light as possible so that the largest proportion of the moving mass is concentrated in the coil. The epitome of this is the ribbon speaker where the diaphragm is the coil.

#### Working together

The above expressions fail when the speaker coil and cone no longer move as a rigid body. In woofers, the cone and coil are certainly rigidly coupled over the useful frequency range. So the approach is useful except for the



assumption that all of the coil was in the gap which is generally not true for woofers.

In order to have sufficient travel. woofers generally use overhung coils so that the Bl product remains constant as the coil moves.

If the coil length is described as Ltimes the gap length, then L can be called the overhang factor. If the coil is simply extended by putting more turns above and below the gap, the coil is obviously L times as heavy and has L times as much resistance.

Figure 4 shows that the efficiency expression now contains L squared in the denominator, suggesting that a large overhang factor is bad news.

This is one of the reasons why really long throw woofers are rare. They are simply very inefficient because so little of the coil is producing thrust and the rest is adding to the mass and resistance. In practice, to obtain a given SPL it may be more efficient to put two normal woofers side by side rather than trying to engineer a long throw device.

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# Science World Discovery Book

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The BBC2 Horizon programme on 28 Jan 98 showed how astronomers have recently used constant-energy supernovae at different distances to discover that there is no long-range gravitational retardation in the big bang expansion. Gravity seems to be localised, not a universal law.

This was predicted by the mechanism of gravity based on I. Catt's measurements of capacitor discharge speeds and the Catt Anomaly, and their implications for Maxwell's light "theory" and the true c-speed spinning electron, eg see *Catt's March 1983 WIRELESS WORLD article "Waves in Space", his 2-vol "Electromagnetic Theory", his paper in IEEE Transactions on Electronic Computers, EC-16 (Dec 67), and especially SCIENCE WORLD magazine (ISSN 1367-6172) February 1997-current.* 

The old (incorrect) quantum theory of gravitons has the  $377\Omega$  dielectric of free space/vacuum/ether filled with a sea of colliding virtual particles which exert a pressure by hitting objects from all sides, except sides which face large objects which shield us from them. For example, the earth in graviton theory absorbs gravitons coming from below us, so we would be pushed down from gravitons from above, but not pushed up so much because we are walking on a massive shield (the earth). This theory, considered geometrically, gives the Newtonian inverse square equation. The two errors are that (a) gravitons would cause drag on moving objects, thereby slowing down the planets and causing them to spiral into the sun, and (b) gravitons, causing the measured deflection of

starlight during eclipses, would scatter photons about instead of smoothly deflecting them as actually occurs.

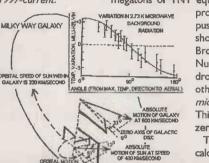
To correct this theory, we must take space to be a continuous medium. Einstein in his 5 May 1920 lecture at Leyden University, Ether and Relativity (reprinted in Einstein's *Sidelights on Relativity*, Dover, New York 1952, 1983) said (pages 15, 16, 23): "The special theory of relativity forbids us to assume the ether to consist of particles... To deny the ether is ultimately to assume that empty space has no physical qualities whatever... Recapitulating, we may say that according to the general theory of relativity, space is endowed with physical qualities... therefore, there exists an ether. According to the general theory of relativity space without ether is unthinkable."

The continuous nature of the ether is demonstrated to readers of EW by the fact that electron (particle)-filled cables have an impedance in  $\Omega$ /metre (thus depending on the number of discrete electrons), but ether has an impedance of 377  $\Omega$  (*not*  $\Omega$ /metre).

Aristotle in *Physics* (350 BC), and Louis de Broglie in *Non-Linear Wave Mechanics: A Causal Interpretation* (Elsevier, Amsterdam, 1960) argued respectively that the momentum of objects and that particle-wave duality can be explained by a model which basically has particles moving through space like a fish or submarine in a frictionless, non-particulate water (the ether). The inertia to start motion is that of setting up a flow of ether around moving particles, hence an arrow continues to move after being

released from the bow, and an electron sets up a motionsustaining wave of ether around it in the ether so that it diffracts through slits. I create a sideways wave of air from front to back as I move, or a vacuum would form behind me. Since all matter is made of sub-atomic particles, the ether waves are similarly small. Ether is a continuous, frictionless, medium which flows around moving subatomic particles.

Hubble showed that the Doppler shift of light spectra from stars at increasing distances gives v/d = constant, where v is the recession speed of the star from us, and d is



the distance of the star from us at the time the light was emitted, which is a time into the past with increasing distance because starlight travels at c = 300 mega-m/s. In reality, the distance D that the stars are really at now (15 gigayears after big bang) is equal to: D = d + (the distance the star has travelled in the time <math>t = d/c since the light was emitted). Hence: D = d + vd/c. Hence, the true Hubble ratio is not v/d, but v/D or v/(d + vd/c). This is not constant. We can get a constant form of the original Hubble ratio only by dividing the speeds v into the travel times of the light, t, so v/t is a true constant, and is equal to vc/d or "Hc". This, Hc, has units of acceleration. Acceleration is significant because multiplied with mass it gives force, such as force of gravity.

The big bang universe has known mass and size, with an energy of 10<sup>56</sup> megatons of TNT equivalent. A nuclear explosion <sup>1</sup>in an air medium

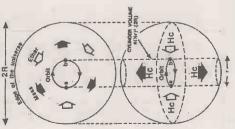
produces a supersonic shock wave in air un thetain pushes outwards in a dense, wall-like compressed air shock front. Behind the shock front (Dr Harold Brode of the Rand Corporation calculates, Ann. Rev. Nuc. Sci., v 18, pp 153-202, 1968) the air density drops to as little as just 1% of normal air density. In other words, a *near vacuum* is created *near the middle*. The phenomenon you see is the afterwind. This is a wind of air pushing back towards ground zero, filling in the partial vacuum.

The afterwinds of ether from the big bang may be calculated simply from a consideration of Einstein's proof that all that exists in volume V is matter M and ether A, or: V = M + A. When the big bang occurred, the matter M moving outward reduced the

matter density in the inner volume V. This has to be compensated (according to the equation V = M + A) by an *increase* in the ether. *Hence, ether flows in as matter moves outwards.* (Using calculus, dV/dt = dM/dt + dA/dt, which simplified to -dM/dt = dA/dt, because dV/dt = 0, since V is a constant.)

There is a + and - 3 millikelvin cosine variation in the 2.734 K microwave background radiation (diagram on left). This, from Doppler energy shift theory, shows our absolute motion in space relative to the microwave backround radiation. It turns out that the Milky Way as a whole has an absolute speed of 600 km/s, so given the 15 Gyr since the big bang it will have travelled 30 million light years from the point of origin of the big bang, which is only 0.3% of the radius of the universe, so we are probably very near the middle of the universe, which would explain why it looks fairly similar in all directions around us.

Physically combining the findings above (see diagram below), we begin by setting Newton's second law and universal law equal:  $F = ma = mMG/r^2$ . Dividing out by mM we obtain:  $a/M = G/r^2$ . The ratio a/Mrepresents the true Hubble constant, "Hc", divided by the mass of the universe concerned (the cylinder inscribing the universe in the diagram). Hence,  $a/M = Hc/(\frac{1}{2}\pi r^2 R\sigma)$ , where  $\sigma$  is the density of the universe. As Newton says,  $a/M = G/r^2$ , so we find:  $G/r^2 = Hc/(\frac{1}{2}\pi r^2 R\sigma)$ . Since the simple estimate of the radius of the universe is given by R = c/H, we see that  $G = 2H^2/(\pi\sigma)$ , which implies:  $\sigma = 2H^2/(\pi G)$ . If we take H to be 73



km/s/Mparsec,  $H = 2.4 \times 10^{-18}$  s<sup>-1</sup>, and our predicted density of the universe (all matter, visible stars + invisible dust and neutrinos) is  $5.3 \times 10^{-26}$  kg/m<sup>3</sup>. Since the nearby density of illuminated matter in space is about  $4 \times 10^{-28}$  kg/m<sup>3</sup>, it is predicted that most of the matter in the universe is non-illuminated (agreeing with results from the rate of rotation of galaxies and the physics of neutrinos).



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# Enhancing sensing

Joe Carr looks at an easy to apply and general-purpose technique for improving sensor resolution.

here's a number of different forms of spatial sensor that are used to either detect the presence of some other object, or perform imaging of objects. All of these sensors have some sort of response curve that reflects their sensitivity to a target at varying distances or angles off centre.

In Fig. 1, the sensor is defined as some sort of generic electro-optical sensor, for example a photo-transistor or photo-op-amp. It could just as well be an ultrasonic imaging sensor, a radio antenna, or a radar set. When researching this article, the electro-optical sensor was easily at hand, so was used.

The response of the sensor in Fig. 1 is highest immediately opposite the lens, at point  $X_0$ , as indicated by the peak voltage  $V_p$ . If the sensor and target translate relative to each other along the X axis, then the signal voltage V will rise from near zero, to  $V_p$ , and then decrease to near zero again as the target passes through the field of view.

Although the curve in Fig. 1 looks suspiciously like a bell-shaped curve, actual curves might be shaped a bit differently, but the general form is correct.

**Figure 2** shows a somewhat more practical situation found in many circuits. The response curve is the same, but there is a *sensitivity threshold* below which there is little or no output. This threshold might be generated by the brightness or size of the target, by

ambient lighting, or be an intentionally set circuit value. In the latter case, it is common to use such thresholds to combat the effects of noise.

In essence, the threshold level is a signal-to-noise ratio issue. The effect of the threshold is to improve the field of view, increasing the resolution, by narrowing the range of values of V that will be accepted. Even as improved by threshold detection, however, the field of view may be too great to provide adequate spatial resolution.

The *resolution* of the sensor is a measure of its ability to separate two equal targets. If the resolution is not matched to the objects being measured, then an ambiguity occurs. This is seen in popular films such as *Top Gun* where what the F-14 aircrew thought was two enemy fighters suddenly broke out to four dirty smelly bad guys – much to the dismay of the good guys. The radar resolution apparently wasn't able to distinguish two fighters flying close together.

#### Why improve resolution?

There's a number of practical situations where sensor resolution can cause problems. For example, if a photo sensor is used to count manufactured products coming down an assembly line, poor resolution means the items being counted would have to be further apart in order to avoid a miscount. In imaging systems the resolution can deter-

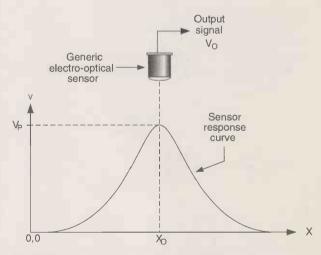


Fig. 1. A generic electro-optical sensor and its response curve.

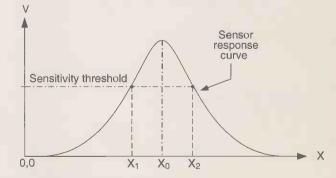
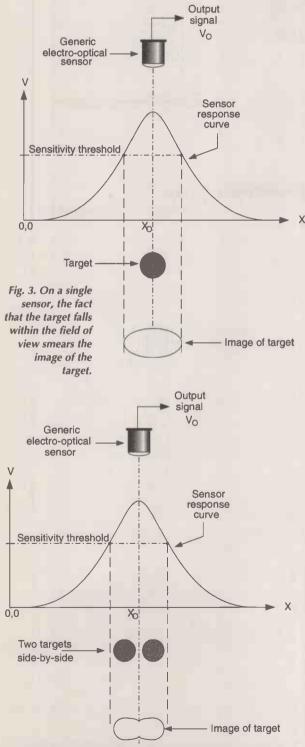


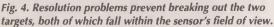
Fig. 2. Sensor response curve. A practical threshold limit narrows the field of view, but not sufficiently for high resolution operation.

mine the smallest object that can be properly displayed.

Poor resolution might cause a distortion of the object being imaged, or completely miss some important feature. It simply wouldn't do for a medical imaging system to miss your kidney stone!

In robotics, if an electro-optical sensor is used as the eyes of the robot





device, then poor resolution can hamper its ability to perceive and negotiate its environment. I recall one smart lad who built a robot that tooted around the room, and when its internal battery dropped below a certain point, then it would search the walls of the room for an electrical outlet.

The robot searched by comparing a pattern of an outlet stored in memory with what it saw in the room. Poor resolution might have caused it to mistake Aunt Annie's belt buckle for the outlet, and wouldn't that have caused a family row?

Figures 3 and 4 show these effects in graphical form. In Fig. 3 a single target is in the field of view of the optical sensor. Assume that the sensor moved left to right across the target, producing the output voltage shown.

It doesn't matter whether the sensor or target moves, so long as there is relative motion between the two along the X axis. Unfortunately, the sensor field of view, which determines the resolution, is too broad, so the target appears to be smeared in the X axis. The size and exact location data are thus distorted

The situation in Fig. 4 shows two targets in a similar situation. Again we suppose that the sensor translated left to right across the two targets. Because both targets fall inside the field of view simultaneously, they will appear smeared, but maybe with a small dip to indicate the space.

If the dip is too small to detect, then it will not be seen.

#### Sensor resolution cannot be improved without re-designing the device. In some cases, the laws of physics might prohibit further improvement. But there is something that can be done to correct the problem.

This method is derived from a radar technique called monopulse resolution improvement, also known as MRI. There are two versions of the circuit. One uses analogue methods, but requires two sensors - a case of two being much better than one. This first approach can also be implemented in a computer version. A related method can be implemented using a digital computer, but it proves difficult in analogue circuitry.

In radar the target is illuminated with two adjacent co-planar antennas, and the returned signal processed in a special way. Assume that the two signals are  $V_1$  and  $V_2$ . If we create sum,  $V_1+V_2$ , and difference,  $V_1 - V_2$ , signals from this raw signal, then we can accomplish a tremendous resolution improvement. The equation is:

$$V_0 = \frac{V_1 + V_2}{k + abs(V_1 - V_2)}$$
(1)

Where  $V_0$  is the resolution-improved signal,  $V_1$  and  $V_2$  are the input signals, abs indicates the absolute value of  $V_1 - V_2$  and k is a small full-scale constant

By dividing the sum by the absolute

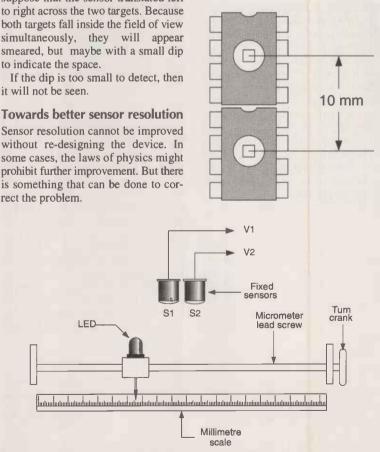


Fig. 5a) Two-sensor test device made by mating a pair of Burr-Brown OPT-101 devices; b) test fixture that allowed the LED target to be translated along the Xaxis in front the sensors.

value of the difference at each point along the X-axis you create the resolution-improved signal  $V_0$ . The factor k is a small value constant, that is set to prevent a divide by zero error when  $V_1=V_2$ , or an extremely high value when  $V_1$  and  $V_2$  are very close in value. The value of k is set to produce a full-scale output when  $V_1-V_2=0$ .

#### Initial trials

The two-sensor approach was modelled first in an Excel spreadsheet. For the first attempt a curve similar to those in Figs 1 through 4 was converted to numbers and entered in successive cells of a single column.

Each cell represented another increment along the X-axis, while the value in the cell represented the signal voltage V at that point. When the method was applied, and graphed, there was a tremendous improvement in the resolution of the hypothetical sensor. The time came to 'cut metal' and build a real circuit model.

Figure 5 shows the actual test set-up used to acquire data. Two electro-optical sensors were obtained. The optical sensors were Burr-Brown *OPT-101* devices. These sensors are operational amplifiers with a photodiode device built-in to the transparent 8-pin DIP IC package.

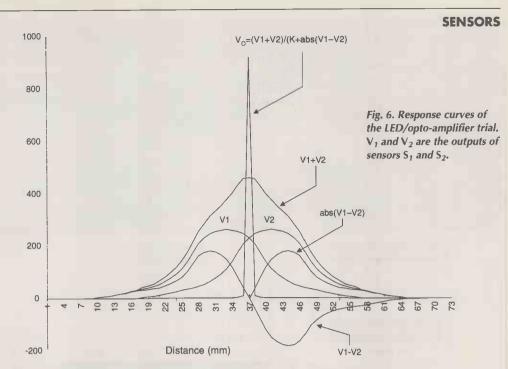
The two *OPT-101* devices were spaced 10mm apart so that their cones of acceptance overlapped – which is also the minimum possible X-axis separation due to the size of the IC packages. This mounting was convenient because the two devices would fit nicely end-to-end in a single 16-pin DIP socket.

The mid-point between the two *OPT-101* devices corresponds to  $X_0$ , while the distance between them corresponds to  $\Delta X$ ; any particular point along the path between  $S_1$  and  $S_2$  is designated  $X_i$ .

The target was a red light emitting diode mounted on a movable stage on a micrometer gear rack device that measured distance of travel in millimetres. The initial position of the LED target was set so that it was outside the field of view of both  $S_1$  and  $S_2$ .

The LED was then advanced 1mm at a time until it had traversed the entire distance from the left-most extent of the field of view of  $S_1$  to the rightmost extent of the field of view of  $S_2$ . Output voltages  $V_1$  and  $V_2$  from  $S_1$  and  $S_2$  were measured with a  $3^1/_2$ -digit digital voltmeter at each 1mm interval.

Those data were then entered into an Excel spreadsheet and plotted on a chart. Curves shown in **Fig. 6** represent actual results from this experiment, rather than simulated results.



The experimental and modelled results were the same.

All of the curves are shown in Fig. 6:  $V_1$ ,  $V_2$ ,  $V_1+V_2$ ,  $V_1-V_2$ ,  $abs(V_1-V_2)$ and the resolution improved  $V_0$ . The  $V_1$ and  $V_2$  curves represent the normal field of view of the *OPT-101* devices, and therefore the effective resolution of the devices.

Note how much narrower  $V_0$  is compared with either  $V_1$  or  $V_2$ . This response curve would resolve much finer separations and produce superior images than either  $S_1$  or  $S_2$  alone.

#### A single-sensor solution

The two-sensor method of sensor resolution improvement produces startling results – but at the cost of two sensors. It is easy to implement in analogue circuitry, and can also be implemented in digital circuitry.

Another approach uses a single sensor and a look-ahead technique to synthesise  $V_2$ . It is easily implemented digitally, but is quite difficult to implement in analogue circuitry.

Assume that the values of  $V_1$  from the sensor are a series  $V_i$  in which each value represents the signal amplitude at sequential locations along the X-axis:  $V_1 V_2 V_3... V_{ith}$ 

Each value of  $V_i$  represents a value of  $V_1$  in eqn 1 above. The corresponding value of  $V_2$  in eqn 1 is found by taking a subsequent value of  $V_1$  that is displaced a distance N, which is an integer, from  $V_i$ . Thus, in terms of eqn 1,  $V_1=V_i$  and  $V_2=V_{i+N}$ .

Equation 1 can be rewritten to the form:

$$V_0 = \frac{V_i + V_{i+N}}{k + (V_i + V_{i+N})}$$

When the  $V_1$  data from the experiment are plotted, the resultant curves are very similar to those of Fig. 6 and demonstrate very nearly the same degree of resolution improvement.

I also found that a limited amount of 'tuning' of resolution can be done by selecting values of N. However, with the 1mm spacing used in the experiment, values of N that were greater than 5 showed essentially the same curves.

In both the single-sensor and twosensor methods there exists the possibility of creating a selectable beam width sensor system. Signal  $V_0$  could be the narrow beam-width signal,  $V_1+V_2$  can be the wide beam-width signal, and  $V_1$  or  $V_2$  can be the medium beam-width signal.

#### In summary

This sensor resolution improvement method is a variant on the monopulseresolution improvement, or MRI, method used for many years in radar technology. It appears to have applications in ultrasonic imaging – which resembles radar in basic approach – and in any instrumentation problem where sensor resolution is an issue.

Perhaps one day I will try it on a metal detector and go searching for artifacts on an American Civil War battlefield near my home in Virginia.

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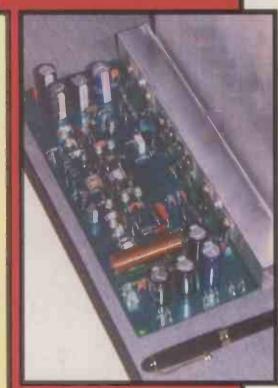
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iser vorrage	
nance	
1kHz	20kHz
0.0030%	0.0043%
0.0028%	0.0047%
0.0023%	0.0061%
0.0028%	0.0110%
0.0026%	0.0170%
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# **Improving** VHF Yagis

ne of the reasons why building good antennas is a challenge is that key parameters are often incompatible. This note examines the incompatibility between very efficient transmission lines, which have a high characteristic impedance, and typical Yagis, which have low input impedance.

Antenna optimisation often ignores the transmission line. The line is selected only after the Yagi design is complete, and it is almost always coaxial. The antenna/transmission line system is then made to work by adding a matching network.

But this approach is not necessarily the best. Designing the antenna and transmission line together may provide better overall performance, a point which is illustrated by the 12-element Yagi discussed below.

#### Feed-system-loss at VHF

The problem at VHF is that coaxial cable loss increases dramatically with frequency, often robbing the antenna system of its full potential.

On 2 metres, for example, the matched-line attenuation of widely used RG-8 foam-dielectric coaxial cable is about 2.1dB/100 feet<sup>1</sup>, which is quite substantial. And this is the minimum value, because attenuation increases as SWR goes up – which also reduces system bandwidth.

Another source of attenuation is the required matching network and balun. Even the simplest network introduces some loss in its electronic components and coax connectors, and these losses are usually much higher at VHF than at lower frequencies.

At VHF, where fractions of a decibel can make a difference, using a transmission line with the lowest possible loss is obviously very important. The best transmission line is air-insulated open wire (not 'window' line).

An open wire line made with #12 AWG conductors has an attenuation of only 0.25 dB/100 feet on 2 metres<sup>(1)</sup>. For comparison, 200 feet of open wire line delivers 89% of the input power to the antenna, while the same length of RG-8 delivers only 38%.

But there are problems with open wire line. Practical conductor spacings result in high characteristic impedance, which is difficult to match to a low impedance Yagi. Table 1 shows the centre-to-centre conductor spacing to achieve different line impedance with common wire sizes. The impedance is computed from the formula  $Z_0=276\log(2S/d)$ , where S is the centreto-centre spacing and d is the conductor diameter, both in the same units.<sup>2</sup>

#### **High-impedance** Yagis

The easiest way to take advantage of the extremely low attenuation of open

With the aid of a  $300\Omega$  12-element design example, Richard Formato explains how high-impedance Yagis improve VHF antenna system performance, and why a  $300\Omega$  pair performs better than coaxial cable.

wire line is to design a good Yagi with a high input impedance. One approach is to use a half-wave folded dipole as the driven element<sup>(3)</sup>. Another is to increase the input impedance of the usual centre-fed linear dipole driven element (DE) by proper placement of the array's parasitic elements. The feasibility of this design approach will be demonstrated by a 12-element Yagi that provides a nearly perfect match to 300-ohm open wire line and excellent overall performance. An added advantage is that the antenna and transmission line are both balanced, so that the balun connecting the unbalanced transmitter output to the line can be placed at the transmitter instead of at the antenna.

#### Free modelling software – YGO2

The high impedance array was

designed using *Yagi Genetic Optimizer* version 2, which is a freeware program available on the web.<sup>4</sup> *YGO2* models Yagis using NEC-2D (Numerical Electromagnetics Code, Ver. 2, Double Precision). This is also available on the web<sup>4</sup> or directly from ACES.<sup>5</sup> Essential data from the YGO2 config-

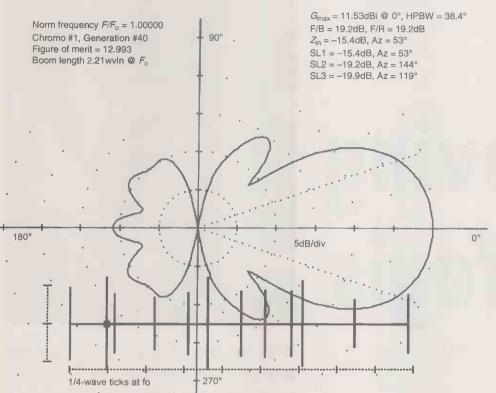


Fig. 1. Azimuthal pattern for the genetically-optimised 12-element Yagi using the NEC file YGO\_1.40 listed later.

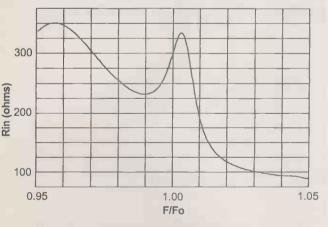


Fig. 2. Input resistance of the 12-element high-impedance Yagi around the centre normalised frequency.

	d characte			or various wires
AWG	<b>Ζο (</b> Ω) 300	350	400	450
10	0.622	0.945	1.434	2.176
12	0.494	0.749	1.137	1.725
14	0.392	0.594	0.902	1.369

uration file, and the NEC-2D input file for the final optimised array, are in the panel entitled 'Yagi modelling data'.

The optimisation was done iteratively. The initial runs optimised only the input impedance by setting the coefficients d, e and f to zero, and by assigning a low value to coefficient a.

> in wavelengths at the design frequency  $F_{o}$ . Length is the end-to-end element length. Spacing is the separation along the boom from the previous element. Position is the distance along the boom from element No 1 – the reflector. Element No 2 (DE) is driven at its centre – i.e. it's a centre-fed linear dipole. 0° All elements have the same diameter of

0.0122 wave at  $F_{0.}$ . **Figure 1** shows the YGO2 output screen, which plots the E-plane azimuthal radiation pattern and provides a scale representation of the array. The display is annotated with key performance data. The radiation pattern is very clean, and its structure is typical of well-designed Yagis.

one frequency, i.e. 146MHz. The ele-

ment diameter of 0.0122 waves is

equal to 1in (25.4mm) divided by the

wavelength at 144MHz (299.8/fre-

Somewhat fat elements were chosen

to broaden the Yagi's response.

Smaller diameter elements – but not too small – should provide more gain at the expense of bandwidth, but this

The geometry of the YGO2-optimised

Yagi appears in **Table 2**. I refer to this antenna as the 'high-Z' Yagi because it matches  $300\Omega$  line. All dimensions are

was not investigated in detail.

A 12-element, 300Ω Yagi

quency in megahertz).

One interesting aspect of this Yagi is its unusual geometry. Unlike 'standard' designs having progressively shorter directors with increasing spacing away from the DE, the element lengths do not follow any pattern. Some of them are quite out of the ordinary.

The DE, for example, is the secondlongest element at 0.5992 wave. The reflector, REF, is much shorter, at 0.4839 wave, and the longest element is element No 6, D4, which is 0.6 wave. Usually, the reflector is the longest element, DE is less than halfwave and the directors become progressively shorter.

#### Not quite a director

Another unusual feature is the position of director No 1, or D1, which is very close to DE, separated only by 0.05 of a wave. This director appears primarily to function as an impedance matching parasitic, rather than as a true director. Even though it contains 12 elements, this Yagi looks more like an 11-element array.

The similarity to an 11-element array is even more apparent when the 12-element high-Z Yagi is com-

Once a geometry was evolved that was a good match to  $300\Omega$ , the corresponding chromosome was used to seed subsequent optimisation runs in which coefficients *a*, *d*, and *e* were gradually increased (*f* was always zero).

This process was repeated until the desired balance between  $Z_{in}$ , gain, FB and FR was achieved. All runs were at

are 0.0122 wave diameter.

Length

0.4839

0.5992

0.3865

0.3453

0.4094

0.6000

0.4306

0.4412

0.4271

0.5647

0.3141

EI #

1 (REF)

2 (DE)

3 (D1)

4 (D2)

5 (D3)

6 (D4)

7 (D5)

8 (D6)

9 (D7)

10 (D8)

11 (D9)

12 (D10) 0.3824

Table 2. High-Z Yagi geometry. Dimensions

in wavelengths at Fo. Note that all elements

Spacing

0.0000

0.2397

0.0500

0.2635

0.2229

0.1224

0.2212

0.1559

0.1700

0.0729

0.3482

0.3447

Position

0.0000

0.2397

0.2897

0.5532

0.7761

0.8985

1.1197

1.2756

1.4456

1.5185

1.8667

2.2114

pared to the 144MHz family of designs in The ARRL Antenna Book.<sup>6</sup>

The ARRL 11-element array has a boom length of 2.2 waves and a gain of 14.15dBi, i.e. 12dBd. It has a front-to-back ratio, shortened to FB, of 19dB, an input resistance of  $38\Omega$ , and an unspecified input reactance. This is presumably tuned out by a matching network. Because this array is intended to operate with a low-impedance transmission line, I will refer to it as the 'low-Z Yagi'.

The high-Z array in Fig. 1 is the same length as the low-Z antenna (2.21 waves), and has a gain of 11.53 dBi, and FB and front-to-rear (FR) ratios of 19.2dB. The high-Z array is essentially resonant at  $F_0$  ( $Z_{in}$ =299.3+j2.9\Omega), which provides a nearly perfect SWR of 1.01 on 300 $\Omega$  open-wire line with no matching of any kind. In contrast, the low-Z Yagi's SWR relative to 50 $\Omega$  is 1.32 without matching, assuming the antenna is resonant – almost certainly not the case.

#### **Relative performance**

The performance of the high and low-Z arrays is similar in many respects, but there are differences. It appears that the extra element in the high-Z Yagi increases the DE input impedance while contributing little to the gain. In fact, taken together, DE and D1 look much like a folded dipole.

It is interesting that YGO2's solution places D1 as close as possible to DE – at 0.05 waves. Had the minimum spacing in YGO2.CFG been lower, say 0.025 wave, YGO2 might have placed D1 even closer, which would make DE/D1 look even more like a folded dipole. There's more on YGO.CFG in the panel entitled 'Yagi modelling data'.

Another (and more important) difference is that the high-Z Yagi's gain is lower than the low-Z's by 2.62dB. But, while this gain reduction would be significant if realised, it will not occur in practice because of the different levels of transmission line loss.

If the high and low-Z systems are

compared, taking into account line loss, then the high-Z Yagi may well be the better antenna. It provides more overall gain than the low-Z array for any transmission line longer than 142 feet – comparing #12 AWG open wire and foam-dielectric RG-8. This result excludes matching network and connector losses. These are likely to be much higher for the coaxial cable than for the open-wire line, which again gives the high-Z Yagi an edge.

Another advantage of the high-Z design is that open-wire line is easily coupled to an unbalanced-transmitter output. Simple, very low loss air-core inductive circuits that act as balun and impedance matching transformer are readily available.<sup>7</sup> This circuit can be located at the transmitter, which is not possible with coaxial cable because the balun must then be at the antenna input.

Placing the network in the shack reduces the weather-related losses and maintenance that are inevitable with devices mounted outdoors.

Open-wire line is also favoured because of its effect on signal-to-noise ratio. In a receiver-noise limited system, SNR is reduced by the amount of transmission line attenuation.

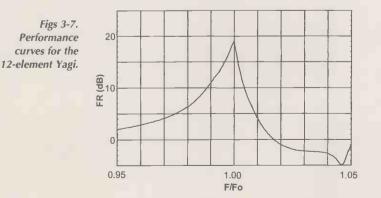
At VHF, the extremely low attenuation of open wire line is advantageous both for receiving and transmitting. Open-wire line provides better SNR than coax, and it delivers more power to the antenna.

#### Input impedance and SWR

**Figures 2-7** provide detailed performance data for the high-Z Yagi computed by NEC-2D. On each plot, the abscissa is the normalised frequency,  $F/F_0$ , where  $F_0$  is the design frequency at which the array dimensions are computed.

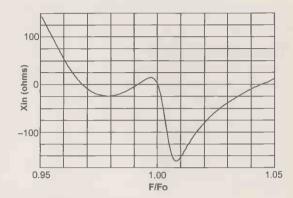
For convenience, the ratio  $F/F_0$  is denoted by a lower case, italic *f*. Each parameter is plotted over a 10% bandwidth (0.95 $\leq f \leq 1.05$ ).

Figure 2 shows the input resistance. The design value of  $300\Omega$  is achieved at three frequencies, *f*=0.97, 1.00, and

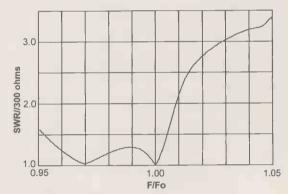


1.006. Maximum resistance is  $350\Omega$  at f=0.957, with a secondary peak of about  $330\Omega$  at f=1.003. The resistance is between 200 and  $350\Omega$  for frequencies from 0.95 to just below 1.01.

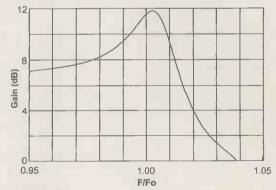
Input reactance is plotted in Fig. 3.



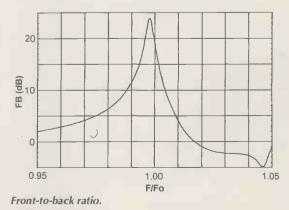
Input reactance.



Standing-wave ratio.







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Four resonances, i.e. where  $X_{in}=0$ , occur at f=0.968, 0.992, 1.00, and 1.044. The maximum reactance of about +140 $\Omega$  (inductive) occurs at f=0.95, while the minimum of -161 $\Omega$ (capacitive) is at f=1.008.

Reactance is less than 10% of the desired  $300\Omega$  input resistance from

#### Yagi modelling data Essential Data from File YGO2.CFG

Name of NEC executable file NEC2D100.EXE # NEC input files/gen in output starting with generation number 20 Number of Elements in Array 12 Number of Segments per Element Feed System Zo 300 ohms resistive Assume Feed Reactance Tuned Out? NO Population Size 10 (# chromosomes) Max # Generations Save Percentage 2.0 (% best chromos/gen saved) Crossover Probability 0.8000 Mutation Probability 0.0200 Max Mutation Rate 2 bits/chromosome Selection method # 1 (1-binary tournament, 2-proportionate) Minimum Fitness [0-1] 0.5 (proportionate only)

FoM Term	hinology
Gfwd	Forward Gain (dBi)
FB	Front-to-Back Ratio (dB)
FR	Front-to-Rear Ratio (dB)
Rin	Feed Point Input Resistance, ohms
Xin	Feed Point Input Reactance, ohms
MaxSLL	Maximum Sidelobe Level (dB//Gfwd)
^	Exponentiation
*	Multiplication
/	Division
ABS	Absolute Value

Figure-of-Merit (averaged over all frequencies):	
FoM={a*Gfwd-b*ABS(Zo-Rin)	

-c*ABS(Xin)+	d*FB+e*FR_f*MaxSLL}/(a+b+c+d+e+f)	
	FREQUENCY TABLE	

# FREC	UENCIES US	ED -	I					
Freq #	Freq(MHz)	DE	a	b	С	d	e	f
1	146.00	2	260.0	4.0	6.0	1.0	85.0	0.0
2	144.20	2	40.0	2.0	3.0	0.0	0.0	0.0
3	144.30	2	40.0	2.0	3.0	0.0	0.0	0.0
4	144.40	2	40.0	2.0	3.0	0.0	0.0	0.0
5	144.50	2	40.0	2.0	3.0	0.0	0.0	0.0
6	144.60	2	40.0	2.0	3.0	0.0	0.0	0.0
7	144.70	2	40.0	2.0	3.0	0.0	0.0	0.0
8	144.80	2	40.0	2.0	3.0	0.0	0.0	0.0
9	144.90	2	40.0	2.0	3.0	0.0	0.0	0.0
10	145.00	2	40.0	2.0	3.0	0.0	0.0	0.0
11	145.10	2	40.0	2.0	3.0	0.0	0.0	0.0
12	145.20	2	40.0	2.0	3.0	0.0	0.0	0.0
13	145.30	2	40.0	2.0	3.0	0.0	0.0	0.0
14	145.40	2	40.0	2.0	3.0	0.0	0.0	0.0
15	145.50	2	40.0	2.0	3.0	0.0	0.0	0.0

Target FoM - 9999 (not normalised)

Crossover allowed only at gene boundary? YES Print Percent - 20 (% chromos/gen printed in output file)

Use Seed Chromosome? YES

Seed Chromo:

f=0.963 to 1.002 (3.9%). For practical purposes, the high-Z Yagi may be considered resonant over this entire range of frequencies.

The most important antenna impedance parameter is SWR, which is plotted in Fig. 4. At the lower band edge, the SWR is just over 1.5. It is

Print Chromo Sequences in YGO.DAT? NO

below 1.5 from f=0.953 to 1.005, yielding a 1.5:1 SWR bandwidth of 5.2%. The 2:1 SWR bandwidth is more than 5.9%, which is quite good.

#### Gain and FB/FR Ratios

Forward gain in dBi – i.e. decibels relative to an isotropic radiator – appears

Gene #	Name	Length (bits)	Min (wvln)	Max (wvln)
	"Refl_Length ",		0.3000,	0.6500
1, 2,	"Refl_Radius ",	8, 8,	0.00610,	
3,	"Refl_Spacing ",	8,	0.0000,	0.00610
4,	"DE_Length ",	8,	0.3000,	0.6500
			0.00610,	
5,	"DE_Radius ",	8,		0.00610
6,	"DE_Spacing ",	8,	0.0500,	0.428
7,	"D1_Length ",	8,	0.3000,	0.6500
8,	"D1_Radius ",	8,	0.00610,	0.00610
9,	"D1_Spacing ",	8,	0.0500,	0.428
10,	"D2_Length ",	8,	0.3000,	0.6500
11,	"D2_Radius ",	8,	0.00610,	0.00610
12,	"D2_Spacing ",	8,	0.0500,	0.428
13,	"D3_Length ",	8,	0.3000,	0.6000
14,	"D3_Radius ",	8,	0.00610,	0.00610
15,	"D3_Spacing ",	8,	0.0500,	0.500
16,	"D4_Length ",	8,	0.3000,	0.6000
17,	"D4_Radius ",	8,	0.00610,	0.00610
18,	"D4_Spacing ",	8,	0.0500,	0.500
19,	"D5_Length ",	8,	0.3000,	0.6000
20,	"D5_Radius ",	8,	0.00610,	0.00610
21,	"D5_Spacing ",	8,	0.0500,	0.500
22,	"D6_Length ",	8,	0.3000,	0.6000
23,	"D6_Radius ",	8,	0.00610,	0.00610
24,	"D6_Spacing ",	8,	0.0500,	0.500
25,	"D7_Length ",	8,	0.3000,	0.6000
26,	"D7_Radius ",	8,	0.00610,	0.00610
27,	"D7_Spacing ",	8,	0.0500,	0.500
28,	"D8_Length ",	8,	0.3000,	0.6000
29,	"D8_Radius ",	8,	0.00610,	0.00610
30,	"D8_Spacing ",	8,	0.0500,	0.500
31,	"D9_Length ",	8,	0.3000,	0.6000
32,	"D9_Radius ",	8,	0.00610,	0.00610
33,	"D9_Spacing ",	8,	0.0500,	0.500
34,	"D10_Length ",	8,	0.3000,	0.6000
35,	"D10_Radius ",	8,	0.00610,	0.00610
36,	"D10_Spacing",		0.0500,	0.500
50,		Gene Ta		0.500
	********* End of Fi			
CM NEC CM Chr CM Fee CM Fee GW 1,7 GW 2,7 GW 3,7 GW 4,7	D Input file for C File: YGO_1.40 omosome #1, Ger ure-of-Merit = 12.4 d System Zo = 300 ;0.,.241961,0.,0., ;.239741,.299608 ;.289741,.193235 ;.5532,.172647,0 ,,776141,.204706	(Run ID: neration # 993 0 ohms re 241961 3,0.,.2397 55,0.,.289 .,.5532,	11-16-1998 #40 .0.,.0061 ?41,29960 ?741,1932 .172647,0.,.	3, 23:40:45) )8,0.,.0061 :355,0.,.0061 .0061
GW 6,7 GW 7,7 GW 8,7 GW 9,7 GW 9,7 GW 10, GW 11, GW 11, GW 12, GE GN-1	.898494,.3,0.,89 ,1.11967,.215294 ,1.275552,.22058 ,1.445552,.21352 7,1.518493,.2823 7,1.866728,.1570 7,2.211434,.1911	8494,3 4,0.,1.119 88,0.,1.27 295,0.,1.4 853,0.,1.5 059,0.,1.8	6,0.,.0061 967,21529 75552,220 145552,21 18493,28 866728,15	94,0.,.0061 9588,0.,.0061 35295,0.,.0061 92353,0.,.0061 97059,0.,.0061
11.0,1,0	),0,299.8,0. 1,0,1.,0.			

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£800.00

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£180.00

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£650.00 £300.00

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£300.0 £900.0

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in Fig. 5. Maximum gain is 11.8dBi at f=1.003. The gain is above 10dBi from f=0.993 to 1.009 - a 10dBi gain bandwidth of 1.6%. The half-power -3dB frequencies are 0.986 and 1.011, yielding a -3 dB bandwidth of 2.5%.

The FB ratio in Fig. 6 peaks at 23.9dB at f=0.998. FB is above 20dB from f=0.996 to 1.00 (0.4%), above 15dB from 0.993 to 1.002 (0.9%), and greater than 10dB from 0.988 to 1.004 (1.6%).

The FR in Fig. 7 shows similar behaviour, but its peak value is lower. Maximum FR is 19.2dB at f=1.00. It is above 15dB from f=0.996 to 1.002 (0.6%), and greater than 10dB from 0.988 to 1.004 (1.6%).

#### In summary

The high-Z Yagi is a high-performance antenna. It directly matches extremely low loss, balanced  $300\Omega$ open wire line. As a system, this array fed by open wire line outperforms an optimised 11-element array of the same boom length fed by RG-8 coaxial cable, as long as the transmission line is longer than 142 feet ignoring matching network and balun losses.

The 12-element high-Z system provides more overall gain and better SNR. If the coaxial matching network/balun has higher losses than the open wire network - which is very likely - the high-Z Yagi provides better performance even for lines shorter than 142 feet.

This design example shows that there are compelling reasons for designing high-Z Yagis to operate directly with high impedance open wire lines. The resulting antenna system can provide excellent performance which may well exceed that of more conventional designs.

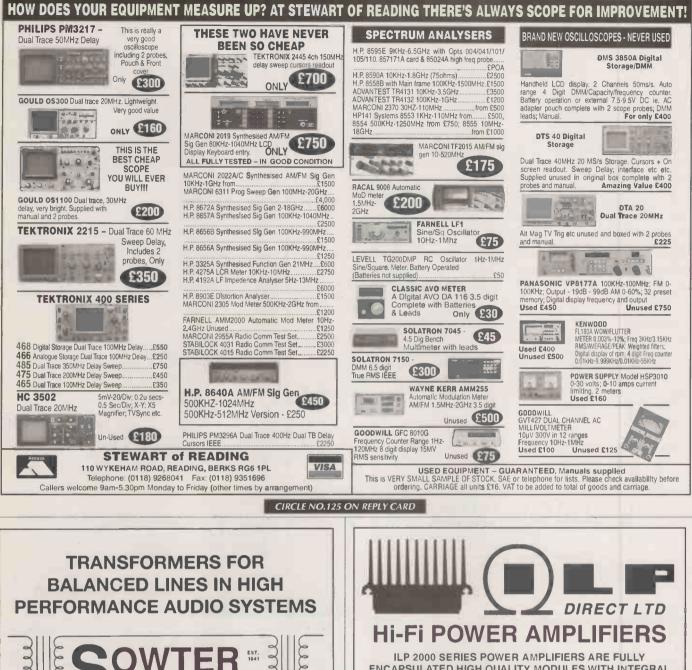
High-Z Yagis merit serious consideration by any amateur who is concerned about optimising antenna system performance - especially at VHF where small differences are significant

#### References

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- 4. Ray Anderson, WB6TPU's, 'NEC Archive' website, URL: http://www.qsl.net/wb6tpu.
- **Applied Computational** 5. Electromagnetics Society (ACES) Attn: Dr Richard W. Adler, ACES Executive Officer, ECE Dept., Code ECAB, Naval Postgraduate School, 833 Dyer Road, Room 437, Monterey, CA 93943-5121 USA.
- 6. 'The ARRL Antenna Book,' 17th ed., R. Dean Straw, editor, American Radio Relay League, Inc., Newington, CT 06111, USA, 1994, Table 11, p. 18-25.
- 7. ibid., Figs. 2(A), 2(C), p. 25-3.

	TOTDONIOO	Philips PM57868 Pulse Generator 1 Hz-125MHz	£1,250.00	Marconi 2955 Radio CommsTest Set Marconi 2370 110MHz Spectrum Analyzer
TELFORD EL	FCTRONICS	Quartzlock 2A Off Air Frequency Standard 1, 5 & 1	EVMHZ COTE DO	Marconi 2300 Howinz opecutum Maryer Marconi 2501 True RMS Voltmeter Philips PM6660 High Resolution Programmable CC Timer opt: C fited Philips PM6665 Timer/Counter Opt C Fitted
		R&S AFG Function Generator 20MHz.	C2 000 00	Marconi 2601 True RMS Voltmeter
Old Officers Mess, Hoo	Farm, Humbers Lane	DEC CHIDD Classil Constator EVU: 0750HUz	C2 750 00	Philips PM6680 High Resolution Programmable Co
Old Officers Mess, Hoo Horton, Telford, Shrop Phone: (00 44) 01952 605451 e-mail: telfordelectronics	oshire TF6 6DJ, UK	R&S SWPD Signa Generation Shift 22 John 2010 R&S ZWOBG Network Analyzer, Opt: B2, B5, B7 Smith Wyers ART775 Portable Celular Tester Tektronix 495P Programmable Spectrum Analyzer Tektronix 7104/7A29/7810 Malnframe/Amplifier/.	£4.000.00	Timer opt: C fitted
Phone: (00 44) 01952 605451	Fax: (00 44) 01952 677978	Smith Wyers ART775 Portable Cellular Tester	£150.00	Philips PM6666 Timer/Counter Opt: C Fitted
e-mail: telfordelectronics	etelford2.demon.co.uk	Tektronix 495P Programmable Spectrum Analyzer	£3,000.00	
Web: http://www.telfo	rd-electronics.com	Tektronix 7104/7A29/7810 Malnframe/Amplifier/.		R&S URE RMS Voltmeter
Carriage: £10+VAT @ 17.5% to	be added to all LIK orders	Timebase	£2,500.00	Takeda Riken TR4172 Spectrum/Network Analyzer
Overseas orders weld		Tektronix PG506 Time Mark Generator	£500.00	R&S URE RMS Voltmeter Takeda Riken TR4172 Spectrum/Network Analyzer Tektronix DA4084 Programmable Distortion Analyze
Overseas orders were	come - Please call	Wayne Kerr 3245 Precision Inductance Analyzer	£3,000.00	Textronix DA4084 Programmable Distortion Analyz
ALL OUR EQUIPMENT HAS	A 20 DAY CHARANTEE	Wayne Kerr 4225 RCL Bridge Wayne Kerr AMM20002Q Automatic Modulation I	£400.00	POWER SHIPPINES
(EXCEPT CLEARANCE ITEMS	WHICH ADE COLD AS IS)	Wayne Kerr AMM20002Q Automatic Modulation I	vieter	POWER SUPPLIES Farnell 30/100 30V 100A
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		SIGNAL GENERATORS		Famely 60/95 0 60V 0 954 Metared
	UD117006 Cases Madula	gianne acheriarono		Famell: 60/25 0-60V 0-25A Metered. General Radio 1265A DC Power Supply 0-400V 0-
OATA/TELECOMS	HP11722A Sensor Module	SIGNAL GENERATORS Adret 7100B 300KHz-550MHz	£700.00	HP6181C DC Current Source 0-100V 0-250mA
SU MS334A PCM Error Detector	HP11602D Directional Coupler \$700.00	Cushman CE12 Two Tone Generator	E150.00	HP6264B 0-20V 0-20A
Survision Pure Error Delector	HP3350 120dB Attenuator DC-16Hz \$300.00	Farnell USG2 0.1MHz-110KHz Synthesized	£185.00	HP6653A Systems DC Power Supply 0-35V 0-15A
Fulcrum) T1020 Network Transmission Performance yzer		Fight 4311A 12-18GHz	£175.00	HP6653A Systems DC Power Supply 0-35V 0-15A HP6634A Systems DC Power Supply 0-100V 0-1A
man CE24 EV Selection Level Meter E400.00	HP H752A Directional Coupler 3dB £150.00	HUKE OUTUA TUHZ-TTMMZ Synthesized	£175.00	
ab DL 1000 Programmable Transient Recorder £250.00	HP X382A Variable Attenuator 0-50dB 8.2-12.4GHz £120.00	HP214B Pulse Generator 100V 24	F1 200 00	Power Ten 0-30V 0-60A
Alab DL1000 Programmable Transient Recorder	HP33304A Programmable Attenuator 18GHz 0-11dB £175.00	HP3325A 1Hz-21MHz Synthesized	£1.250.00	Powerline LAB532 5V-5A, 15V-0.5A, -15V-0.5A, 0
497A Data/Acquisition Control Unit	HP33305A Programmable Attenuator 18GHz 0-110dB£175.00	HP4204A 10Hz-1MHz Oscillator	£125.00	Proestina Systems OF Power Supply Groot Gran Power line LABS22 5V-5A, 15V-0.5A, -15V-0.5A, 0 Power line LABS10 0-30V 0-10A Power line Electronics 0-70V 0-10A
V/UK Telephone Line Analyzer	HP33320A Attenuator 11dB£250.00	HP654A 10MHz Test Oscillator	£225.00	Powerline LABS10 0-30V 0-10A
3764A Digital Transmission Analyzer	HP33320B Attenuator 21dB	HP8005B 0.3Hz-10MHz	£300.00	Powerline Electronics 0-70V 0-10A
763A Error Detector	HP33322A Attenuator 120d8	HP8008A 10Hz-200MHz	£450.00	OSCILLOSCOPES
762A Data Generator	HP532B Frequency Meter 27.12 4CHz C300.00	HP8015A 1Hz-50MHz Pulse	£450.00	OSCILLOSCOPES Gould OS1602 20MHz Digital Storage
7204 HP-IB Extender	HD54111A 20Hz S/S Tact Sat	HP8165A Programmable Signal Source	£1,200.00	Gould 05300 20MHz Digital Storage
1/201A HP-IB Extender	IFW Stephend Attenuator 0 9dB in 2dB steps DC-2GHz C65 00	HP8620C/86222B 0.01-2.4GHz Sweeper	E1,200.00	Gould 05300 20MHz Gould 5110 100MHz Intelligent Oscilloscope syste
1782A Error Detector	HP X382A Variable Attenuator 0:50dB 8.2*12.4GHz         E120.00           HP3304A Programmable Attenuator 1616Hc H146. E175.00           HP330305 Programmable Attenuator 1616Hc H146. E175.00           HP33303D Attenuator 1218         E250.00           HP33320B Attenuator 1218         E250.00           HP33220B Attenuator 1218         E250.00           HP3322B Attenuator 1208         E250.00           HP3322B Attenuator 1208         E250.00           HP3322B Frequency Meter         2200.00           HP352B Frequency Meter         2200.00           HP352B Frequency Meter         2200.00           HP354B Frequency Meter         2200.00           HP354B Frequency Meter         2200.00           HP354B Frequency Meter         2200.00           HP364B Frequency Meter         2200.00           JFW Stepped Attenuator 0.1046 In 1d8 steps DC-2GHz         E55.00           Maury Microwave Slu	Adret 71008 300KHz-560MHz	£12,500.00	Gould (RTD)350 50MHz Oscilloscope
336A Synthesized/Level Generator	Maury Microwave Sliding Termination up to 20GHz £600.00	HP0037AU,1-1040MHZ	C1 050 00	Gould 4072 400Ms/sec 100MHz Digital Storage
1631D Looic Analyzer £650.00	Semi Rigid UT141/A Co-Axial Cable 0-20GHz 3 metre length	HP86848 5.4-12.5GHz. Marconi 2019A 80KHz-1040MHz. Marconi 2022 10KHz-1GHz.	C1 000 00	Gould (RTD)350 50MHz Oscilloscope Gould 4072 400Ms/sec 100MHz Digital Storage Hameg HM604 60MHz Oscilloscope
350A Graphics Translator	£10.00	Marconi 2019A 000012-10401012	1,000.00	Hitachi VC222 20MHz. Hitachi VC6015 Digital Storage
717A 70MHz Modulator/Demodulator		Marconi 6057 5 5-8 5GHz Signal Source	£200.00	Hitachi VC6015 Digital Storage
954A Transceiver Interface	MISCELLANEOUS	Marconi 6059A 12-18GHz Signal Source		
80A Pattern Generator/Error Detector£1,100.00	modellate	Racal 9053 Two Tone	£120.00	Hitachi V-352F 35MHz Oscilloscope
935A Transmission Tester £1,100.00	Anritsu MS555A2 Radio Communications Analyzer 25MHz-	Marconi 6057 (5.5-8 5GHz Signal Source Marconi 6059 (5.5-8 5GHz Signal Source Racal 9053 two Tone. Systron Donne 1702 Audio-1GHz Tektronik 50511 2014 0.001-400HHz Tektronik 55511 2014 Direction	£600.00	Hitachi V-352F 35MHz Oscilloscope HP 1727A 275MHz Oscilloscope HP 1222A 10MHz Oscilloscope
984A In-Service Transmission Impairment Measuring Set EPOA	1GHz£1,200.00	Tektronix 504 0.001-240MHz	£350.00	HP 1222A 10MHz Oscilloscope
EPOA	Anritsu MS62D Spectrum Analyser and Tracking Generator	Tektronix FG501A 2MHz Function	£250.00	Iso-Tech ISR640 40MHz
5005B Signature Tester	Anritsu MS555A2 Radio Communications Analyzer 25MHz- 16Hz	Wavetek 1080 1-1000MHz Sweeper Wavetek 157 Programmable waveform Wavetek 159 Waveform Generator 1Hz-3MHz	£800.00	Iso-Tech ISR640 40MHz. Kikusu COS6100 100MHz Oscilloscope Kikusu COS6100 100MHz Oscilloscope Kikusu COS5040 40MHz Oscilloscope Philips PM3364 400MHz Oscilloscope Philips PM3364 50MHz Oscilloscope Philips PM336A 50MHz Oscilloscope Philips PM335A 60MHz Ojarlia Storage Philips PM335A 60MHz Ojarlia Storage Philips PM335A 60MHz Ojarlia Storage Philips PM3262 10-05MHz Oscilloscope Philips PM3262 10-05MHz Oscilloscope Philips PM3262 TooMHz Oscilloscope
JUDA Signature Analyzer	AVO PAT lester	Wavetek 157 Programmable waveform	£150.00	Kikusul COSSO40 40MHz Oscilloscope
1704 Logic Pattern Cenerator CE00.00	Fluke 104 Multi-TURCIION COUNTER TOUMPTZ	Wavetek 159 Waveform Generator 1Hz-3MHz	£300.00	Kikusul COSSO41 40MHz Oscilloscope
17915 Pattern Generator CADO DO	Fluke D6 Coopelitater 50kHz (AS NEW) C650.00	Wavetek 171 Synthesizer/Function Wavetek 185 Sweeper/Function 0-5MHz	£400.00	Philins PM3264 100Hz Oschoscope
ter DM2350 Dinital Memory 10 bit 20ns \$400.00	Fluke 09 Series 2 Automotive Score Mater/Lab Score \$700.00	wavetek 185 Sweeper/Function U-5MHz	£350.00	Phillips PM33524 50MHz Storane
00004 Signature Analyzer 1200.00 1170A Logic Pattern Generator 500.00 1370A Logic Pattern Generator 500.00 1stig DM2350 Digital Memory 10 bit 20ns 4400.00 1stig DM2350 Digital Memory 10 bit 20ns 4400.00 1com 2830 Multidex Tester 200.00 1com 2830 Digital Analyzer 200.00	Glastronics 8542 Power Meter & Sensor POA	Wavetek 2001 1-1400MHz		Philips PM3234 0-10MHz Oscilloscore
coni 2829 Digital Analyzer £200.00	HP 11715A AM/FM Test Source	Wavetek 907A 7-12.4GHz		Phillips PM3325A 60MHz Digital Storage
coni 2831 Channel Access Switch	UD 1000 Legis Analyzer	Marconi 2015/2017 10-520MHz	F200.00	Phillips PM3305 35MHz
mani 0.69905 DCM Decensorator Test Cet C250.00	HP 3326A Two Channel Synthesiser	Systron Donne 1720 50MHz-18GHz Singal Sourc Marconi 2015/2017 10-520MHz HP 8091A/8092A/8093A (2) 1 GHz Pulse General	for \$650.00	Phillps PM3214 0-25MHz Oscilloscope
coni 2019C Noise Generator - Many filters available	HP 3577A & 35677A Network Analyzer			Philips PM3262
Coni 2012 Charles Generator         Many filters available         £250.00           croni 2019C Noise Generator         Many filters available         £250.00           croni 2020C Noise Receiver         £250.00         £250.00           croni 2808/2 Pattern Generator and SLMS         £120.00	HP 1030D E000 E000 E000 E000         E1,600.00           HP 3326A Two Channel Synthesiser         E5,000.00           HP 33577A 8,35677A Network Anatyzer         E5,000.00           HP 3585B Spectrum Anatyzer 20Hz-40MHz         E5,000.00           HP 4193A Vector Impedence Meter         E5,000.00	SIGNAL ANALYZERS	STREET, STREET	Philips PM3267 100MHz Oscilloscope Philips PM3311 0-60MHz
coni 2092C Nolse Receiver	HP 4193A Vector Impedence Meter	SIGNAL ANALIZERS		Philips PM3311 0-60MHz
coni 2808/2 Pattern Generator and SLMS£120.00	HP 436A Power Meter + Sensor	Advantest TR4132 1GHz Spectrum Analyzer	£1,200.00	Tektronix 465 100MHz Tektronix 2225 50MHz
rconi 2807A PCM Multiplex Tester	HP 436A Power Meter + Sensor	Advantest TR4132 1GHz Spectrum Analyzer B&K 2636 Measuring Amplifier B&K 5935 Oual Microphone Supply	£2,500.00	Tektronix 2225 50MHz
rconi 2828A Oigital SImulator£200.00	HP 8111A 20MHz Programmable Pulse Generator£1,200,00	B&K 5935 Oual Microphone Supply	£650.00	Tektronix 2235 100MHz
	HP 8447F Power Amplifier			Tektronix 2235 00MHz.
MICROWAVE	HP 85640A Tracking Generator	HP8903B Audio Analyzer	£2,500.00	Tektronix 2215 60MHz
	HP 8568B High Performance Spectrum Analyzer	HP3708A Noise & Interference test Set	EPUA	Tektronix 475 200MHz
ital Microwave Transmitter/receiver 12GHz	HP 8591E Spectrum Analyzer opts: 004, 021, 101, 105, 110	HP356TA Dynamics Signal Analyzer	£4,000.00	Tektronix 468 100MHz Digital Storage
5342A 18GHz Frequency Counter	54,000.00	B&R 2003 Signai Analyzer HP89038 Audio Analyzer HP3501A Noise & Interference Test Set HP3561A Dynamics Signai Analyzer HP3580A 25KH2 Spectrum Analyzer HP339A Distortion Maauriung Set HP334A Distortion Analyzer	E1 200 00	Tektronia 4000 DU-100MHZ
8405 vector voltmeter	HP 8657B Signal Generator 0.1 to 2060MHz	HP324A Distortion Analyzer	£250.00	Tektronix 22454 100MHz 4 chappel on screen our
8502A Transmission/Hellection Jest Set SUUKH2-1.36HZ	HD 87568 Scaler/Network Analyzer COST 2	HP80R0A Vector Analyzer	F5 000 00	Tektronix 2465/A/B/CT 300MHz (+) 1
8405 Vector Voltmeter	HP 8672A Synthesised Signal Generator 2-18GHz£4,850.00 HP 8756A Scaler/Network Analyzer	HP8980A Vector Analyzer HP8901A Modulation Analyzer		Tektronik 433 Storage. Tektronik 434 Storage. Tektronik 2454 100MHz 4 channel on screen cur Tektronik 2465/A/B/CT 300MHz (+)f Tektronik TAS455 60MHz Dual Channel.

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# **NEW PRODUCTS**

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#### Chip inductors

Pulse has announced 0603-sized wirewound chip inductors in 20 values from 1.8 to 120nH. The



PE-0603CD is compatible with Coucraft's 0603 series. RF applications include phase lock loop circuits and RF amplifiers in GSM mobile phones. They have a flat surface for pick-and-place compatibility, and tin-lead side metallisation Pulse http://www.pulseeng.com

Tel: 01483 401700 Enquiry No 501

#### Fast boot block flash

Supporting both Asynchronous Page Mode (21ns) and Synchronous Burst Mode (54MHz) operation, Intel's fast

#### TFT flat panel controllers

Philips Semiconductors has introduced video and graphics controllers for TFT flat panel displays. For use in multisync flat-panel colour monitors and LCD projectors, the SAA6712, SAA6712A (XGA resolution) and SAA6721 (SXGA resolution) RGB to TFT graphics engines perform horizontal and vertical scaling, colour adjustment, and on-screen display generation and insertion. Pixel and timing signals are generated to display the resulting images on various TFT displays. The SAA6712A and SAA6721 also accept 48-bit YUV video inputs, making them suitable for multimedia display applications. All three accept RGB data in 24-bit single-pixel format or 48-bit double-pixel interlaced format. They are packaged in 292-pln **PBGAs** 

Phillips Semiconductors Tel: 00 31 40 272 2091 Enquiry No 509



boot block memory is claimed to provide up to five times the system performance of standard low-voltage 80ns asynchronous flash memory. The interface provides glueless connection to the leading high performance processors The asymmetrically blocked architecture is supported by Intel's flash data integrator (FDI) software, to enable both code and data to be expandable. contained in the same fast boot block device. Suitable for pager, set-top box, handheld GPS, and automotive applications, the flash memory is available from Thame Components in 8- and 16-Mbit densities in industry standard 56-lead SSOP,

56-ball BGA packages. Thame Components Tel: 01844 261188 Enquiry No 502

#### Transceiver chipset

Analog Devices has announced the Softcell multicarrier transceiver chipset for use in cellular, PCS, wireless local loop, micro and pico cell, and smart antenna base stations. It is a functionally complete end-to-end, IF-to-digital transceiver that lets software radios be deployed for wireless infrastructure applications. Base stations containing the chipset can be

modified by adding services and channels, and changing wireless standards incrementally. Operators can use and move between air interface standards, for example GSM, PHS and D-Amps. The architecture eliminates redundant channel radios for transmitters and receivers. The chipset is optimised for four RF carrier channels but is Analog Devices

http://www.analog.com Tel: 01932 266014 Enquiry No 504

#### Sensor subsystem

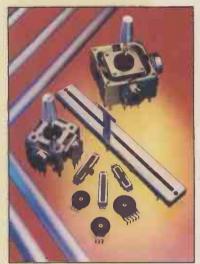
Wolfson has launched the WM8181 CIS and CCD sensor image processing subsystem for low power scanners. Available in a 14-pin SOIC, it operates from single 5 or 3.3V or split 5V analogue and 3.3V digital supplies. It has a 12-bit, 2Msample/s a-to-d converter with internal reference generation and a differential input. An optional clamp is available for linking to CCD linear image sensors. The serial output has a maximum data rate of 24Mbit/s. Requiring two clocks and supply decoupling, the product typically consumes 23mW at 3.3V operation and less than 1µW in power down mode. Wolfson Microelectronics http://www.wolfson.co.uk Tel: 0131 667 9386 Enquiry No 505

#### Video multiplexer

Linear Technology has introduced the LT1675-1 single 2:1 video multiplexer by combining a two-channel multiplexer with a fixed gain amplifier. It eliminates the need for an external buffer amplifier and two gain setting resistors. Channel switching time is 2.5ns and it can toggle between sources over 100MHz with a slew rate more than 1100V/µs and a -3dB bandwidth of 250MHz. A disable function lets the output be put into a high impedance state for cascading stages, so multiple inputs can be multiplexed to one output. This function reduces power dissipation to nearly zero in the off parts. http://www.linear.com Tel: 01276 67**7**676 Enquiry No 510

#### Audio accelerator

Atmel subsidiary Dream has added a PCI audio accelerator to its sound synthesis IC family. The Sam9777 delivers up to 64 streaming audio voices at up to 48kHz sampling frequency. It provides Interactive full



Pots and joysticks

Quiller Electronics has introduced potentiometers and joysticks from Tsubame Radio. The slider and rotary potentiometers are for use as faders and volume controls. Both types are available in SMT versions Quiller Electronics http://www.quiller.com Tel: 01202 436770 Enquiry No 503

bandwidth sound positioning on two to six speakers. Reverb, chorus, echo, pitch shifting, four band equaliser and surround sound 3DMidi have been combined with a GS compliant sound set under **Boland** licence Atmel Tel: 01276 686677 Enquiry No 508

#### CAN bus microcontroller

Fuiltsu has launched a CAN bus microcontroller for automotive and industrial control systems. The MB91360 is based on a modular building block idea and uses as its nucleus the firm's FR 32-bit Risc microprocessor core and CAN bus macro. Triple full-CAN bus interfaces are combined with onboard single voltage flash or ROM. The first device, the MB91F361, is fabricated in 0.35µm technology and has a CPU that clocks at 64MHz internally, with 512kbyte flash memory, 1kbyte instruction cache and 16kbyte RAM. The device integrates

#### Please quote Electronics World when seeking further information

on-chip stepper motor controllers, real-time watch timer, sound generator, LED drivers and PPGs for light dimmers. *Fujitsu* http://www.fujitsu.com Tel: 01628 504600 Enguiry No 507

#### SM package

International Rectifier has introduced the SMD-0.5 package, which weighs 1g and measures 7.5 by 10.1 by 2.9mm. For power supply, motor drive and linear regulator applications, it can be used with any Rad-Hard MOSFET, Hexfred diodes, Schottky or standard Hexfet power MOSFET device. International Rectifier Tel: 01883 732020 Enquiry No 506

#### **LCD controller**

Epson has introduced the SED1374 colour and monochrome LCD graphics controller with an embedded 40kbyte SRAM display buffer. Hardware portrait mode supports virtual display, allowing panning of larger images than panel size. Split screen display mode provides



#### Capacitors

Pedoka is supplying Tokin capacitors with values from 0.022 to 5.0F. For use as non-battery reserve power sources, they provide currents from 1 to 100mA and protect microcomputers from power shutdowns of several seconds. They can maintain the contents of low-dissipation CMOS volatile memories for several months. Each capacitor consists of an electric double layer at the interface between activated carbon particles, and sulphuric acid solution as an electrolyte. The two electrodes are separated by an lonically conducting but electrically insulating porous membrane. Conductive rubber membranes contain the electrode and electrolyte material and make contact to the cell. Pedoka

*Tel: 01462 422433* Enquiry No 513 multiple images on screen simultaneously. Display formats supported including 4 and 8-bit mono and colour LCD, 16-bit colour LCD, single panel and dual panel passives, and active matrix TFT and TFD. DIsplay modes allow for up to 16 levels of grey scale and 256 level colour. Power saving capabilities include hardware and software suspend modes and LCD power down sequencing. Operating voltage Is 2.7 to 5.5V. *Epson Electronics* http://www.epson-electronics.de Tel: 0 49 89 140 05-349 Enquiry No 511

#### **BGA sockets**

Actel has announced ball-grid array sockets for use with its field programmable gate arrays. The sockets suit the prototyping environment and are compatible with the firm's MX and SX devices as well as upcoming reprogrammable FPGA families. The sockets have zero insertion force so the device is not stressed before, during or after testing. They use the same pad layout on the PCB that the device will eventually occupy. This avoids changes to the PCB during the crossover between prototyping and production.

Tel: 01256 305600 Enquiry No 512

#### Multi-banked DIMM module

Ambar Cascom has introduced a multibank synchronous and synchronous burst, flow-through SRAM module from White Electronic Designs. Made on the dual-key 168 DIMM format, the 3.3V device supports densities from 1 to 8Mbyte and has a maximum height of 3.8cm. Clock to data access times of 10, 12 and 15ns are available. Electrical characteristics include byte write, global write and global reads, and linear and sequential burst is supported via the mode pin. The multi-banked synchronous burst flow-through architecture alleviates additional propagation delays at address boundaries that can occur with address mapping schemes Ambar Cascom Tel: 01296 332264 Enquiry No 515

#### **LCD** controller

Harting has Introduced sensors and actuators using the company's Harax





#### **Connector cover**

A nine-way D-submlniature connector cover from Stadium Cables has an inner area large enough to hold a small PCB. The PCB can be double sided if required. The two-part cover snap locks together using Internal latches to give a finish similar in appearance to a moulded single-piece hood. The hood can be supplied in black plastic or be metallised for resistance to EMI and RFI. It is supplied in kit form, with two thumbscrews, grommet and strain relief. The grommet can be customised if required. Stadium Cables

Tel: 01622 690470 Enquiry No 514

termination system. The axial insulation displacement termination system is claimed to combine the advantages of connectors and screwed cable glands. Harting Tel: 01604 766686 Enquiry No 516

#### **LED** lamps

QT Optoelectronics has announced surface mount chlp type LED lamps. The QTLP600C and QTLP601C come in 0603 packages. They have a 100° viewing angle and moistureproof packaging. ApplIcations include panel Illumination, push-button back llghting, LCD back lighting, and membrane switches. The QTLP600C is 0.8mm and the QTLP601C 0.6mm high. Both have water clear optics and come in four colours. *QT Optoelectronics* http://www.qtopto.com Tel: 01296 394499 Enquiry No 517

#### **LCDs**

Trident Displays is distributing Hexa-Chain video LCD products including component form modules from 6.4 to 16.3cm at resolutions up to 0.25 VGA (960 x 234) and housed displays from 10.2 to 16.3cm using the same modules. Features include input from typically 10 to 30V, brightness up to 300cd/m<sup>2</sup>, temperature range typically –30 to +80°C, Pal and NTSC input autoswitching, and antiglare screens. *Trident Displays* http://www.ridentdisplays.co.uk/ *Tel: 01737 780790* Enquiry No 518

#### Embedded SBC

The EM-520 embedded single board computer from Steatlte Systems combines sound and display features with a 10Mbps Ethernet LAN. The integrated graphics and audio sound package has VGA and LCD functionality with an NTSC and Pal TV output interface and sound blaster compatibility. It is for multimedia applications and is year 2000 tested. The graphics and audio features are supported by an onboard Cyrix Media GXi processor and Cx5520 companion chip. The processor is custom designed for multimedia applications supporting 1280 x 1024 x 8 and 1024 x 768 x 16 BPP, and including unified L1 cache memory. Steatite Systems http://www.steatite.co.uk Tel: 0121 678 6888 Enquiry No 519

#### DCP boards

Transtech DSP has announced a family of boards ready for the introduction of Analog Devices' Sharc II DSP for applications such as radar, sonar and imaging. The Analog Devices ADSP-21160 is a floatingpoint DSP with six link ports for scalability. It has up to 600Mflops performance and 100Mbyte/s datacomms per link port. Power consumption is 2 to 3W. The boards include formats for PCI, VME CompactPCI and PMC mezzanine, and are capable of up to 4.8Gflops performance per board slot. Transtech http://www.transtech-dsp.com Tel: 01494 464432

Enquiry No 520

#### NEW PRODUCTS

#### Please quote Electronics World when seeking further information

#### **Development kit**

Toshiba has launched a development kit for embedded applications using the company's TX 32-bit Risc microcontrollers based on the MIPS R3000A architecture. The Topas TX Risc starter klt includes an evaluation board and an evaluation version of the MULTI development environment from Green Hills Software with C and C++ compiler and a PC utility for flash programming. *Toshiba Electronics Tel: 01276 694730* Enquiry No 522

#### **EMC** analysers

Hewlett-Packard has introduced automated in-house precompliance measurement systems to help manufacturers meet EMC regulations. The E7400 A series analysers are for EMC testing throughout the design and evaluation processes. Users require no special knowledge or training to perform precompliance measurements. http://www.hp.com/ Tel: 00 49 6441 92460 Enquiry No 523

#### **3V SiGe power amplifier**

Temic SemIconductors has announced a 3V silicon germanium (SiGe) power amplifier, the TST0912, for GSM mobile phones. It is for single-band operation in the 900MHz range (GSM900), and allows the use of sIngle-cell Li-ion or three-cell NiMH batteries. SiGe does not require negative supply voltage. The amplifier has 35dBm maximum output power. Its power-added efficiency value is 50 per cent. *Temic* 

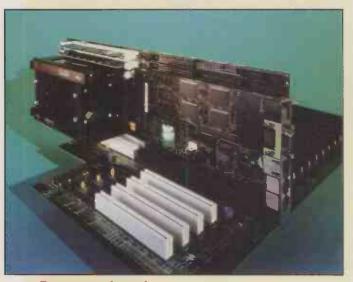
http://www.temic-seml.com Tel: 01270 252209 Enquiry No 524

#### **LEDs**

Surface-mount chip-type LEDs with integrated lenses have been introduced by Hewlett-Packard. These lenses concentrate the emitted light into a typical 70° viewing angle. Applications include illuminating buttons and switches on panels transferring light to optical light plpes used to illuminate panel legends. backlighting legends on car radios and dashboard devices, and as status indicators on computers. datacomms equipment and other office systems. Hewlett-Packard. http://www.hp.com/ Tel: 00 49 6441 92460 Enquiry No 525

#### **PSUs**

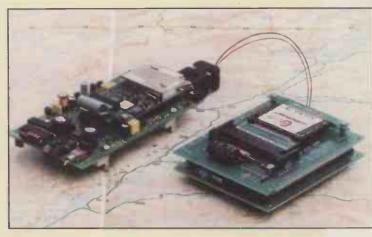
Astec has Introduced four 250W switched mode PSUs. Housed in a 51mm high case, the LPS250-CEF models let the single rail output be configured by the user from 3 to 6, 6 to 12, 12 to 24 and 24 to 48V DC. There are two supervisory outputs of 5 and 12V DC at 100 and 500mA respectively. The single wire current sharing feature supports the use of multiple units in parallel. This parallel



#### **Processor board**

The Microbus MAT 900 combines two 450MHz Pentium II processors, SCSI, 10 and 100Mbit autoswitching Ethernet, and AGP video on a board that fits into a slot in a PICMG backplane. The processors share a common sink-tunnel, creating a rigid box structure for secure retention of the processor assembly. This also allows fitting of the DIMMs above the processors, so OEMs can fit half-length cards in the slot next to the processor card in the PICMG backplane. The AGP video is based on the 3DLabs Permedia Two chipset and supports 4 or 8Mbyte SGRAM video memory. The PCI SCSI-3 supports transfers up to 40Mbyte/s.

*Tel: 01628 537333* Enquiry No 521



#### Data logger

The TDS2020 data logger from Triangle can collect information such as pressure, temperature, rotation rate and doors open or closed in Excel spreadsheet compatible format. Applications include agriculture, security, transport and shipping. Using GPS satellites, information on latitude, longitude, date and time can be incorporated. The storage medium is a PCMCIA or CompactFlash card for transfer to a PC. The module measures 100 by 80 by 30mm. The recording format on the CompactFlash card is Windows compatible. Triangle

http://www.triangledigital.com/ Tel: 01845 527437 Enguiry No 536

capability also allows n+1 redundant configurations. Astec Tel: 01384 842211 Enquiry No 535

#### LED bulbs

Switchtec has introduced Sirena LED bulbs to replace low voltage filament bulbs in panels where it is difficult to change dead bulbs. Life time is claimed to be 100 000 hours. They



are resistant to vibration. There are six colours to choose from, including blue and bright green, and two sizes, 3 and 5mm diameter. Switchtec Electronics Tel: 01785 818600 Enguiry No 526

#### 24-bit ADC

The LTC2400 24-bit analogue-todigital converter. Its accuracy with total unadjusted error Is less than 10ppm and It operates without external crystals, software and additional circuitry. Integral nonlinearity is 2ppm at 2.5V reference, with offset of 1ppm and drift of 0.01ppm/°C. Full-scale error is within 4ppm with drift 0.02ppm/°C. RMS noise is 0.3ppm at 1.5µV. *Linear Technology Tel:* 01276 67676 Enquiry No 527

#### 64-bit PCI compliant PLD

Thame Components is shipping fully 66MHz, 64-bit PCI compliant enhancements to Altera's FLEX10KE family of PLDs means that the this 2.2V device family is specified to meet the required timing specifications contained within PCI Rev 2.1. In addition Thame has announced the availability of two intellectual property (IP) cores to support the 66MHz, 64-bit master/target function. One was developed by Altera's in-house team and the other by a member of the Altera Megafunction Partners Program (AMPP). These cores provide designers with a 100 per cent soft implementation of the PCI Rev 2.1 specification. The range comprises five devices. The EPF10K50E contains 2880 logic elements, with 40kbits of memory contained in the patented EAB structure Thame Components Tel: 01844 261188 Enquiry No 529

#### Chip capacitors

Syfer has introduced 0805 feedthrough chip capacitors for EMI

#### Please quote Electronics World when seeking further information

suppression, broadband i/o filtering and DC power line applications. They are rated at 100 or 50V. Capacitances are from 22 to 820pF in COG and 470pF to 47nF in X7R dielectrics. Current rating is 300mA



#### **Broadcast Interface**

Faraday's extended range of Interface cards provides a small, convenient pre-designed solution to common conversions required between broadcast equipment.

Each card is a modular solution for a particular function, allowing easy addition of differing output and input options. This can ease design and production costs and logistics with guaranteed performance simplifying test procedures.

All relevant SMPTE and ITU specifications are adhered to. Each card contains all the filtering and buffering required to interface to external equipment and therefore require only the minimum of external components. They provide a complete drop in solution to conversion.

Common applications include the production of analogue outputs for video monitoring in digital equipment by the addition of a single card as specified by the end customer, or a permanent SDI input for different grade broadcast monitors or LCD displays.

Faraday Technology Ltd. Tel.,01782 661501; fax 01782 630101 Enquiry No 534 and DC resistance less than 0.6Ω. Applications include power supplies, automotive, and multimedia add-on cards. *Syfer Technology Tel: 01603 629721* Enquiry No 530

#### Schottky diode

Zetex has introduced a Schottky diode in the SOD323 surface mount package. The ZHCS400 supports a continuous forward current of 400mA for a typical forward voltage of 425mV. This Superbat device has continuous, average and pulsed current performance providing 400mA, 1A and 6.75A respectively. Power dissipation at an amblent temperature of 25°C is 250mW. Forward voltage is 270mV at 50mA and 440mV at 500mA. Zetex

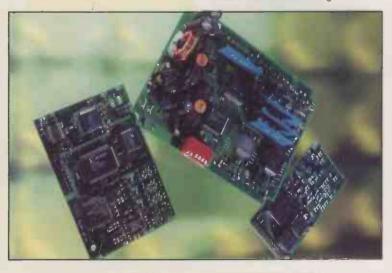
Tel: 0161 622 4422 Enquiry No 531

#### Microchip

Microchip Technology has expanded its PIC16F87x family of 8-bit flash microcontrollers with the 28-pin PIC16F873 and 40-pin PIC16F874. To support these devices, the company has also introduced the MPlab in-circuit debugger evaluation kit that uses the MCU family and the firm's in-circuit serial programming to debug source code in the application, debug hardware in real-time and program a target PICI6F87x device. Operating under the MPlab integrated development environment, the kit provides real-time code execution, incircuit debugging, built-in programmer and 3.0 to 5.5V operating range. Microchip Technology Tel: 0118 921 5858 Enquiry No 533

#### Debugger

The Huntsville BMD background mode debugger from Great Westem Microsystems is for use with PowerPC, 683xx, 68HC12 and Coldfire devices and works with 3 or 5V systems, with power supplied by the target or the included external power supply. It interfaces with Motorola debug or IBM

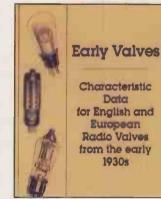


JTAG port connections and has flexible breakpoints, flash programming support, control over target resources and the CPU, multiple compiler support, and HMI's Sourcegate II source level debugger. http://www.gwg.co.uk/ Tel: 01179 830333 Enquiry No 532

#### Valve data

For restorers of vintage radios, G C Arnold Partners has re-introduced the Wireless World Valve Data Booklet at £2.95.

*Tel. 01202 658474* Enquiry No 533



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MISCELLANEOUS ITEMS HP 3852A Data Acquisition Control Unit + 44721A 16ch input £1,000. HP 4251 LCR meter - £650. HP 4274 FX LCR meter - £1,500. HP 4351A Protocol ANZ - £500. HP 3488 Switch Control Unit + PI Boards - £500. HP 35000 VXI Bus Controllers + £1326B-DVM-quantity. HP 83220A GSM DCS/PCS 1805-1990MC/S convertor for use with 8922A - £2,000. HP 1630-1631-1650 Logic ANZ's in stock. HP 8754A Network ANZ 4-1300MC/S + 8502A + cables - £1,500. HP 8754A Network ANZ 426 4-2600MC/S + 8502A + cables - £1,500. £1 000

£2.000. HP 8350A Sweeper MF + 83540A PI 2-8.4GHZ + 83545A PI 5.9-

HP 0350A Sweeper MF + 83540A PI 2-8.4GHZ + 83545A PI 5.9-12.4GHZ all 3 - £3,500. HP MICROWAVE TWT AMPLIFIER 489A 1-2GHZ-30DB - £400. HP PREAMPLIFIER 8447A 0.1-400MC/S - £200. Dual - £300. HP POWER AMPLIFIER 8447E 0.01-1.3GHZ - £400. HP POWER AMPLIFIER 8447E 0.01-1.3GHZ - £400. HP 9574 Gain-Phase Meter 1HZ-13MC/S OPT 001 Dual - £400. MARCONI 2305 Modulation Meter-50KHZ-2.3 GHZ - £1,000. MARCONI 2305 Modulation Meter-50KHZ-2.3 GHZ - £1,000. MARCONI 893B AF Power Meter (opt Sinad filter) - £250-£350. MARCONI 6950-6960B Power Meters + Heads - £400-£900. MARCONI 6950-6960B Power Meters + Heads - £400-£900. MARCONI SIGNAL SOURCE-6055-6056-6057-6058-6059 - FX Rance 4-18GHZ- £250-£400.

MARCONI SIGNAL SOURCE-6095-6056-6057-6058-6059 – FX Range 4-186HZ – £250-£400. RACAL 1792 COMMUNICATION RX – £500 early – £1,000 – late model with back lighting and byte test. RACAL 1772 COMMUNICATION RX – £400-£500. PLESSEY PR2250 A-GH COMMUNICATION RX – £500-£900. TEK MODULE MAINFRAMES – TM501-502-503-504-506-TEK MODULE MAINFRAMES – TM501-502-503-504-506-

TEK PI 5010-M1 – Prog Multi Interface – £250. FG Prog 20MC/S Function Gen – £400 – S1 Prog Scanner – £250 – DM Prog DMM

- £400. TEK 7000 OSCILLOSCOPE MAINFRAMES - 7603-7623-7633

TEK 7000 - 7004 - 7004 - 150-150,000 TEK 7000 PI's - 7A11-7A12-7A13-7A18-7A19-7A22-7A24-7A26-7A29-7A42-7B10-7B15-7B53A-7B80-7B85-7B92A-7D15-7D20. TEK 7000 - 7S11-7S12-7S14-7M11-S1-S2-S3A-S4-S5-S6-S51-S53-S54

S53-S54. RADIO COMMUNICATION TEST SETS BULK PURCHASE ONLY FROM JOHNS RADIO HP 8920A RF Communication Test Set - Opts 003-004-007-011 unit contains Syn Signal Gen-Distortion Meter-Mod Meter-Digital Oscilloscope etc. 1000MC/S - 21,500 each. MOTOROLA R2600A plus RLN4260A RF Test Set - 63,000. MARCONI 2955 RF Test Sets-1000MC/S - 21,200 each. MARCONI 2955 RF Test Sets-1000MC/S - 21,200 each. MARCONI 2955 RF Test Sets-1000MC/S - 21,200 each. MARCONI 2956 RF Test Sets-1000MC/S - 21,200 each. MARCONI 2956 RF Test Sets-1000MC/S - 21,200 each. MARCONI 2956 AR FTest Sets-1000MC/S - 21,200 each. MARCONI 2956 AR FTest Sets-1000MC/S - 21,200 each. MARCONI 2956 AR FTest Sets-1000MC/S - 20,200 each. MARCONI 2956 A RF Test Sets-1000MC/S - 21,200 each. MARCONI 2056 A RF Test Sets-1000MC/S - 21,200 each. MARCONI 2056 A RF Test Sets-1000MC/S - 21,200 each. MARCONI 2056 A RF Test Sets-1000MC/S - 21,200 each. MARCONI 2056 A RF Test Sets-1000MC/S - 21,200 each. MARCONI 2056 A RF Test Sets-1000MC/S - 21,200 each. MARCONI 2019A SYNTHESIZED SIGNAL GENERATORS -80KC/S-1040MC/S - AM-FM all functions tested off the pile as received form Gov - in average used condition - 2650 each or in original Gov cartons 1st class condition each fitted with IEEE Plus addeed to high standards in our own workshop - 21k. MARCONI 2022E SYNTHESIZED SIGNAL GENERATOR -10KC/S-1.01GHZ AM-FM - made small and light for portability being the naval version - all functions tested off the pile as received form Gov - in average used condition - 21,000 each or in original Gov actions as new condition - 21,000 each or in original Gov actions as met worklong - 21k. being the naval version – all functions tested off the pile as received from Gov – in average used condition – ±1.000 each or in original Gov cartons as new condition – each fitted with IEEE + added protection front cover I/d containing RF-IEEE – mains cables. N to BNC Adaptor – Attenuator-50-750HM adaptor etc. + Instruction Book – fully checked to high standards in our own workshop – £1,250 each. WE KEEP IN STOCK HP and other makes of RF Frequency doublers which when fitted to the RF output socket of a S/Generator doubles the output frequency EG.50-1300MC/S to 50-2600MC/S price from £250 – £450 each.

SPECTRUM ANALYZERS HP 3580A 5HZ-50KHZ - £750. HP 3582A Dual 0.2HZ-25,5KHZ - £1,500. HP 3588A 20HZ-40MC/S - £3,500. HP 3588A 10HZ-150MC/S - £7,500. HP 8568B 100HZ-1.5CHZ - £4,500. HP 8568B 100HZ-1.5CHZ - £4,500. HP 8569B 9KC/S-1.8GHZ - £4,500. HP 8569B 10MC/S (0.01-22GHZ) - £3,500. HP 3581A Signal Analyzer 15HZ-50KHZ - £400. TEK491 10MC/S-12.4GHZ + 12.4-40GHZ - £500.

TEX 435 100KH2-1.8GH2 - £2,000. HP 8557A 0.01MC/S-350MC/S - £500 + MF180T or 180C - £150 -182T - £500. H 8558B 0.01-1500MC/S - £750 - MF180T or 180C - £150 -182T - f500HP 8559A 0.01-21GHZ - £1.000 - MF180T or 180C - £150 - 182T +F 393 A 0.0 F2 (312 - 21,000 - Million of 160 - 6500. HP 8901A AM FM Modulation ANZ Meter - £800. HP 8901B AM FM Modulation ANZ Meter - £1,750. HP 3901B AM FM Modulation ANZ Meter - £1,750. HP 3903A Audio Analyzer - £1,000. HP 3903B Audio Analyzer - £1,500. MARCONI 2370 SPECTRUM ANALYZERS - HIGH OUALITY -DIGITAL STORAGE - 30HZ-110MC/S Large qty to clear as received from Gov - all sold as is from pile complete or add £100 for basic testing and adjustment - callers preferred - pick your own from over sixty units - discount on qtys of five or more. more. A EARLY MODEL GREY – horizontal alloy cooling fins – £200. B LATE MODEL GREY – vertical alloy cooling fins – £300. C LATE MODEL BROWN – as above (few only) – £500.

TEK 492 50KHZ-21GHZ OPT 2 – £2,500. TEK 492P 50KHZ-21GHZ OPT 1-2-3 – £3,500. TEK 492AP 50KHZ-21GHZ OPT 1-2-3 – £4,000.

C LATE MODEL BROWN – as above (few only) – £500. OSCILLOSCOPES TEK 465-465B 100MC/S + 2 probes – £250-£300. TEK 475-475A 200MC/S + 2 probes – £200. TEK 475-475A 200MC/S + 2 probes – £200. TEK 2213-2213A-2215-2215A-2224-2225-2236-2245-60-100MC/S – £250-£400. TEK 2245A 4ch 150MC/S + 2 probes – £450. TEK 2245A 4ch 150MC/S + 2 probes – £500. TEK 2245B 4ch 150MC/S + 2 probes – £500. TEK 2465 350MC/S + 2 probes – £500. TEK 2465 4ch 350MC/S + 2 probes – £500. TEK 2465 4ch 350MC/S + 2 probes – £500. TEK 2465 4ch 300MC/S + 2 probes – £500. TEK 2465 4ch 300MC/S + 2 probes – £1,000. TEK 2465B 4ch 400MC/S – £1,150. TEK 2465B 4ch 400MC/S + 2 probes – £1,250. TEK 2465B 4ch 400MC/S + 2 probes – £1,250. TEK 2465B 4ch 400MC/S + 2 probes – £1,750. TEK D.S.O. 2430 A 150MC/S + 2 probes – £1,750. TEK D.S.O. 2430 A 150MC/S + 2 probes – £1,750. TEK D.S.O. 2430 A 150MC/S + 2 probes – £1,750. TEK D.S.O. 2430 A 150MC/S + 2 probes – £1,750. TEK D.S.O. 2430 A 150MC/S + 2 probes – £1,750. TEK D.S.O. 2430 A 150MC/S + 2 probes – £1,750. TEK D.S.O. 2430 A 150MC/S + 2 probes – £1,750. TEK D.S.O. 2430 A 150MC/S + 2 probes – £1,750. TEK D.S.O. 2430 A 150MC/S + 2 probes – £1,750. TEK D.S.O. 2430 A 150MC/S + 2 probes – £1,750. TEK D.S.O. 2430 A 150MC/S + 2 probes – £1,750. TEK D.S.O. 2430 A 150MC/S + 2 probes – £20. HP1740A – 100MC/S 4 2 probes – £200. HP1745A – 1746A - 100MC/S + 2 probes – £200. HP1745A – 1746A - 100MC/S + 2 probes – £200. HP1745A – 1746A - 100MC/S + 2 probes – £200. HP1745A – 100MC/S digitzing – £500. HP1745A – 100MC/S digitzing – £500. HP54010A – 10HZ digitzing – £500. HP54010A – 10HZ digitzing – £500. HP54010A – 10HZ digitzing – £500. HP54100D – 10HZ digitzing – £500. HP54010A – 10HZ digitzing – £500. HP54010A

 $\label{eq:started} \begin{array}{l} \mbox{HP54100D} - 1\mbox{GHZ} \mbox{digitzing} = \pounds1,000. \end{array}$ Racal/Dana Counter 9921-3GHz - £350

#### SIGNAL GENERATORS

 Hacar) Data Counter 9921-3GH7 - E350.

 SIGNAL GENERATORS

 HP8640A - AM-FM 0.5-512-1024MC/S - E200-E400.

 HP8640B - Phase locked - AM-FM-0.5-512-1024MC/S - E500-E1.2K. Opts 1-2-3 available.

 HP8650A SYN AM-FM 0.1-990MC/S - E300.

 HP8656A SYN AM-FM 0.1-990MC/S - E300.

 HP8656A SYN AM-FM 0.1-990MC/S - E300.

 HP8656A SYN AM-FM 0.1-900MC/S - E30.

 HP8656A SYN AM-FM 0.1-900MC/S - E3X.

 HP8657B SYN AM-FM 0.1-1040MC/S - 2600MC/S - E2X.

 HP86560 SYN AM-FM-PM-0.01-1300MC/S - 2600MC/S - E3X.

 HP86502 SYN AM-FM-PM-0.01-1300MC/S - 2600MC/S - E3X.

 HP8673D SYN AM-FM-PM-0.01-1300MC/S - 2600MC/S - E3X.

 HP8673D SYN AM-FM-PM-0.01-1300MC/S - 2600MC/S - E300.

 HP33258 SYN Function Generator TAM-FM 13MC/S - E800.

 HP33258 SYN Function Generator TAM/S - E400-E300-E500.

 HP33258 SYN SYN AM-FM-PH 2-265 GHz - E15.K.

 HP8673 as SYN AM-FM-PH 2-265 GHZ - E65.K.

 HP8673 as SYN S/G AM-FM-PH-15-520MC/S - E300.

 Racal/Dana 9081 SYN S/G AM-FM-PH-15-520MC/S - E300.

 Racal/Dana 9083 SYN S/G AM-FM-PH-15-520MC/S - E300.

 Racal/Dana 9083 SYN S/G AM-FM-PH-1001-104MC/S - E300.

 Racal/Dana 9083 SYN S/G AM-FM-PH-1001-104MC/S - E300.

 Racal/Dana 9083 SYN S/G AM-FM-PH-1001-104MC/S - E300.

 Racal/Dana 9084

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# Jitter buster

Claimed to be at least as big a breakthrough as the PLL, this new anti-jitter technique does not suffer from recovery problems when its input frequency changes.

new class of circuits, designated 'anti-jitter circuits,' or AJCs for short, has been identified by Professor Mike Underhill at Surrey University.

The most important function of an AJC is to reduce phase noise, or equivalently time jitter, in pulse streams used to carry data in communications systems. But since the concept in its current form has been shown to be capable of working from low frequencies to 5GHz, potential applications are numerous.

The AJC involves feeding a series of pulses into an integrator then passing the result through a comparator after DC level adjustment. The pulses emerge with leading edges equally spaced and phase noise is reduced by as much as 30dB.

A key benefit of the AJC is that it recovers from a frequency change

much more rapidly than a PLL, Fig. 1. In drawing attention to the simplicity of the basic idea, Prof Underhill comments: "The AJC is as fundamental, and is likely to be as useful, as the phase locked loop. Many of the applications for which PLL circuits are currently used might, with advantage, use a variation of the AJC instead."

Advantages of the AJC include lower phase noise and/or faster frequency switch time – the latter being key in mobile communications where the cellular principle and frequency hopping demand frequent frequency switching.

In its basic form, the AJC only de-jitters the leading edges of pulses, so the output has to be half the input frequency. But with simple enhancements, AJCs allow two pulse edges to be de-jittered, enabling output at the input frequency. In many circuits, the AJC could simply be a 'drop-in' enhancement.

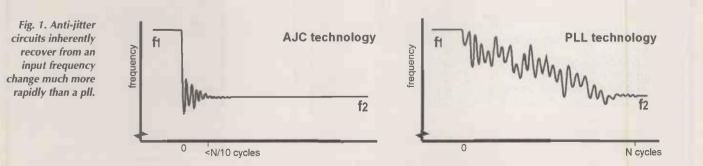
#### How does it work?

The concept behind the anti-jitter circuit is to feed a series of pulses into an integrator, then pass the result through a comparator, **Fig. 2**.

The pulses emerge equally spaced. This approach is applied to incoming signals that have 'jitter' or phase noise errors to achieve a large reduction in that noise – as much as is achieved by present techniques.

The approach adopted in AJC technology is very different from that of PLL technology. In PLLs a voltage-controlled local oscillator is made to track the average frequency of the incoming signal.

When the incoming clock hops to a new frequency there is inherently a time delay before a PLL circuit can stabilise to the correct tuning. AJCs adopt the new frequency



#### COMMUNICATIONS

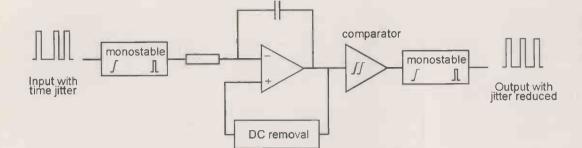


Fig. 2. Anti-jitter circuit outline. Note that there is no oscillator in this circuit. Output is derived directly from the input, having been governed to the average input frequency by the action of the integrator and comparator.

immediately. This is a significant advantage in channel-hopping systems, such as mobile telephones, where the output signals delivered by AJCs promise better reception at each frequency and much more stable reception when moving from cell to cell.

Wherever the capacity of communication systems is limited by the minimum frequency spacing at which PLL technology will reliably operate, the use of AJCs in combination with PLL circuits will multiply the utilisation of available frequencies.

The core of circuits adopting the AJC approach is shown in Fig. 2. Note that there is no oscillator in this circuit. The output signal derives directly from the input, having been governed to the average input frequency by the action of the integrator and comparator. This yields many advantages.

The core circuit just reduces phase noise. Circuits based on this core have been developed to achieve additional functions such as insertion of missing pulses, deletion of spurious pulses, fractional-N synthesis and high frequency operation.

#### Applications`

Anti-jitter circuit technology is expected to be of value to manufacturers of all modern communications systems and their system designers.

In mobile telephone systems, the new circuit technology will deliver high noise reduction with faster lock-on and fewer dropped connections. Its use will enhance overall system utilisation and performance. It can be applied to digital cellular systems operating to any protocol, including GSM and next-generation UMTS systems.

Anti-jitter circuit technology applies widely to many other

communications systems, including high speed modems and ISDN connectors, wireless LANs, GPS, wireless local-loop telephony, satellite telephony, analogue cellular telephony, short wave radio, FMCW and hopping radar, and general electronics applications such as high performance analogue-to-digital converters and frequency synthesisers.

Circuits based on the technology are straightforward to use and can be deployed in discrete components, or in standardised ASIC cells, without any adjustment to the wider circuit environment. They will operate from less than 1kHz to above 5GHz and are fully cascadable to achieve noise suppression in excess of 20dB per stage.

Anti-jitter circuit modules can be used wherever phase noise is a problem. They can be used in place of phase-lock loop circuits, or as an enhancement to allow them to operate at much narrower frequency spacing, for example. They will also replace or enhance direct digital synthesis designs.

AJC is the subject of a family of six separate patent applications that are now available for licensing for first manufacture.

#### **Key features**

Frequency limit. AJC technology has been laboratory tested in discrete component circuits operating at low frequencies – up to 10MHz – and modelled in high frequency circuits – up to 5GHz – using component specifications that match current silicon chip fabrication standards. Maximum operational frequency has been shown to be limited only by component performance.

Frequency range. Simple AJCs operate down to approximately 30% of their maximum operational frequency. Modifications that provide either 'adaptive' or 'selfprogramming' modes allows this range to be extended to just 1% of the maximum where required.

Noise removal. AJCs have already achieved better than 20dB reduction in phase noise, and greater reductions can be achieved by cascading. Remaining time jitter can be reduced to subpicosecond levels. Unlike some other techniques, AJC technology achieves the reduction of total

#### Who needs anti-jitter?

Maintenance of accurate clock pulses is a widespread requirement in electronics. Errors in the arrival time of pulses constitute 'phase noise' or 'time jitter'.

Phase noise is a particular problem in communication systems, where large phase deviations can arise from such effects as mutual interference between transmitters, fluctuations in propagation, changes in polarisation due to Faraday rotation, weather conditions, movement of antennas or reflectors, and movement of objects in the signal path. This noise degrades the signal considerably and can cause its complete loss when the receiver can no longer track the pulse train on which the signal is encoded.

Even in compact systems, phase noise can place a limit on speed or performance. Thermal noise and 'flicker' generated by semiconductor components can produce phase noise in both analog and digital circuits. Digital circuits suffer phase noise where circuit loading and fan-out vary, and asynchronous digital circuits are prone to phase noise from unwanted cross-coupling.

To alleviate these problems a number of approaches are presently available. Careful tailoring of key circuits can minimise the generation of phase noise at source. Complex phase-lock loop and direct digital synthesis circuits allow sophisticated RF receiver strategies, but suffer from phase noise problems.

Some circuits spread or dither the noise to other frequencies. Each has disadvantages in performance, spurious effects on – or loss of – the signal, design time and manufacturing cost.

AJC technology provides a fresh approach which promises to match or outperform other methods in most respects, and is considerably easier to deploy.

#### COMMUNICATIONS

#### Need more information?

For more information, contact Dr Neil Downie, Maran & Co Ltd via fax on +44 (0)1483 302112 or via e-mail using n.downie@maran.co.uk. Below are four references giving more information on this topic.

- 'The anti-jitter circuit for low spurious DDS square waves and low cost fractional-N synthesis,' MJ Underhill, S Stavrou, M Blewett, N Downie. European Frequency Time Forum, Warsaw, 1998
- 'Performance assessment of a delay compensation phase noise and time jitter reduction method,'
  MJ Underhill, M Blewett. European Frequency Time Forum, Neuchatel, 1997.
- <sup>5</sup>Spectral improvement of direct digital frequency synthesisers and other frequency sources,' MJ Underhill, M Blewett. European Frequency Time Forum, Brighton, 1996.
- 'The Anti-Jitter Circuit for suppression of wide band phase noise,' MJ Underhill, Microwaves and Millimetre-wave Oscillators and Mixers, IEE, London December 1998 (to be published).

noise, rather than spreading the noise to other frequencies. It offers good wideband noise reduction – a unique feature – without increase in close-to-carrier noise. Good suppression of highest sideband frequencies is also achieved.

#### Tuning and locking. AJC

Maximum frequency

Frequency range

Noise (far out)

Noise (close in)

Spurious noise

Switching delay

Self-locking

Cascadable

Cost/complexity

**Output while switching** 

**Circuit environment** 

technology is inherently self-tuning to lock on the average frequency of the pulse train. It tracks abrupt changes in frequency instantly, if they are small, or within typically 5 cycles if the changes are large. Very importantly, the output signal remains useful throughout – a major advance over other technologies and a valuable contribution to better performance in cellular communication systems. Noise is reduced by typically 10-15dB while the change is tracked, full noise reduction is then progressively reasserted. Under typical conditions full noise reduction is restored within a few microseconds of the change in frequency.

**Frequency spacing.** AJCs should allow better use of the radio spectrum. By use of AJC technology, for example for fractional-*n* synthesis, operational frequencies are not limited in precision by the step size of a PLL analogue synthesiser, for example.

Circuit environment. The AJC normally needs an input to be in the form of pulses of equal length, which is the case in many applications. Simple variants can be adopted to deal with unequal pulse lengths. Its function is independent of its circuit environment, and so can be incorporated in almost any circuit as a 'drop-in' component or ASIC cell. Multiple AJCs can be cascaded for demanding applications.

Robustness. The tested designs are well-behaved, do not lock to the wrong frequency or stop completely, always provide phase continuity, and do not generate glitch pulses. Wide performance envelope. In its high frequency form AJCs have been modelled at 5GHz and beyond with an operational frequency range of up to 1000:1. Frequency jumps of up to 50% are tracked, as are phase jumps of up to  $\pm 150^{\circ}$ .

Manufacturability. AJC circuits are MSI type circuits: relatively low in complexity and manufactured at low cost. Due to its wide performance envelope, only a small number of AJC design variants is needed to serve almost every application.

**Extra capabilities.** As well as noise reduction, AJC circuits have been designed which insert missing pulses and delete spurious pulses. AJC variants have been developed for tasks such as multiphase clock distribution and fractional-*n* synthesis.

The underlying technology is also capable of development to deliver other related functionalities: for example, clean-up of DDS spurious frequency outputs.

AJCs can be used to enhance existing PLL and DDS technology and they are compatible with existing PLL and DDS technologies. This opens up the possibility for adding AJCs to conventional PLL circuits to make them effective at much narrower frequency spacings – an important benefit in communications.

Added to DDS circuits, AJC technology produces cleaner output signals with improved spurious sidebands.

New work Mike Underhill is currently working on a new implementation of the AJC in which the comparator is replaced by a simple logic gate and the integrator is replaced with a passive charge accumulator. This will make the circuit much easier to use and manufacture.

#### Comparison between the AJC and PLL.

#### Anti-Jitter Circuit

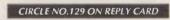
5GHz (high speed version) down to 30% of maximum (standard) down to 1% of maximum (adaptive) -160dBc possible (improved 20db/stage) -80dBc None so far detected 5 cycles typical

Usable output – half normal noise reduction Yes Drops-in to 'any' circuit Yes, simple single MSI chip Phase Lock Loop 5GHz (specialised designs) Down to 50% of maximum

-160dBc -80dBc Generally minimal (some microphonic) > $20 \times f_0/\Delta f$ (e.g. 200 cycles for typ. 100MHz operation) Unusable output, spurious signals Yes, but only over narrow range May require tailoring to circuit environment No MSI chip + typically 10 external components

#### M&B RADIO PROFESSIONAL ELECTRONIC TEST AND MEASUREMENT

		I EST AND TIEASON	
	FLUKE 6011A 10 Hz-11 MHz synthesised signal generator	BRADLEY 192 oscilloscope calibrator	HP 400E 10 Hz-10 MHz AC voltmeter
OSCILLOSCOPES	LOKE BOTTA TO HETT THE SHORESED AND A CONTROL OF	BRUEL & KIAER 2515 vibration analyser (AS NEW) _43,000	HP 339A distortion measurement set 61 200
HP \$4201D 300 MHz 2 channel digitising (27 channels logic	ROHDES & SCHWARTZ APN62 0.1 Hz-260 KHz LF gen	DATRON 1065 autocal digital multimeter	HP 333A distortion analyser
state triggering) £1,250	(new)	EIP 548A 10 Hz-26.5 GHz microwave counter	KEMO DPI I Hz-100 KHz phase meter (new)£100
TEKTRONIX 7903/7A26 x2/7B80 200 MHz 4 channel £450	GIGA GRIIDIA 12 GHz-18 GHz pulse generator	EIP 331 12.5 GHz autohet microwave counter6350	LINIPLEX FI-2 HF receiver
TEKTRONIX 7603/7A18A x2/7853A 4 channel	PHILIPS PMSI90   MHz-2 MHz LF synthesiser (new)£400	FARNELL PDA3502A dual power supply 0-35v 2 amp	MARCONI 6593A VSWR indicator 200
TEKTRONIX 2465/2465A 300 MHz 4 channel from £1,800		FARNELL RB1030/35 electronic load	MARCONI 6960B/6910 RF power meter 10 MHz-20 GHz
TEKTRONIX 2445A 150 MHz 4 channel OPT05	SPECTRUM ANALYSERS	FARNELL SCG\$0 synthesised clock generator	
TEKTRONIX 2445A 150 MHz 4 channel		FARNELL TSV70 power supply 0-70v 0-10 amp	MARCONI 2945 communication service monitor +
TEKTRONIX 2445 150 MHz 4 channel GP-IB	TEKTRONIX 496P 10 KHz-1800 MHz (1,000 TEKTRONIX 494P 10 KHz-21 GHz (1 year Cal & warranty)	FARNELL LT30-2 2x 0-30v 2 amp	ETACS/battery/GP-IB £4,800
TEKTRONIX 2246A 100 MHz 4 channel autocal	TERTRONIA 494P TO KHZ-21 GHZ (1 year Car a warranty).	FARNELL LT30-5 0-30v \$ amp	MARCONI 2955B RF communications test set £3,500
TEKTRONIX 2245 100 MHz 4 channel (NEW)	TEKTRONIX 492P 10 KH2-21 GH2 OPT 001/002/003	FARNELL D100 0-100v I amp	MARCONI TF2871 data communications monitor
TEKTRONIX 2235 100 MHz 2 channel	EXTRONIA 472F 10 KH221 GH2 OFT 00100 2003	FLUKE 850\$A digital multimeter	MARCONI TF2610 true RMS voltmeter
TEKTRONIX 2230 100 MHz 2 channel digital storage £1,000	ANRITSU MS610B 10 KHz-2 GHz spectrum analyser.43,000	FLUKE 8506A thermal RMS multimeter(900	MARCONI TF2306 programmable Interface unit
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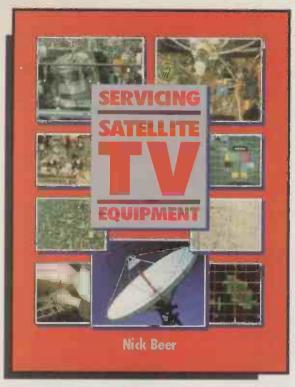
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June 1999 ELECTRONICS WORLD



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Nick Beer has already written the best-selling *Servicing Audio and Hi-fi Equipment* and is a technical correspondent for many UK and international journals such as *Television*. He also works as an engineer and teaches satellite servicing to technicians.

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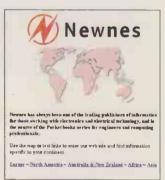
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Progress on the commercial application of the Crossed Field Antenna has been significant since our last announcement. Three milestones have been passed:-

1. At the NAB '99 Conference and Exhibition in Las Vegas during April a major new technical paper concerning the broadcasting use of the Ground Plane CFA has been given. The title was FOUR EGYPTIAN MW BROADCAST CROSSED-FIELD-ANTENNAS authors Kabbary, Khattab, Stewart, Hately and Fayoumi. The work of the Egyptian Radio and TV Union is presented in this presentation. At the exhibition arrangements to manufacture and supply broadcast antennas for Medium Wave throughout the USA and S. America were given, supplementing the schemes for Europe and the Middle East already in existance from out subsidiary in Egypt.

2. The Isle of Man will soon be the site of the first UK high power CFA for broadcasting. The IOM Government has announced that the Isle of Man International Broadcasting Company Ltd has been selected to be allocated the licence for the 279 kHz Long Wave broadcasting station. This company's application was attractive because of the minimal visual impact of the CFA only 30 metres high instead of the rival submissions using conventional masts of 260 metres height. Additionally the lower voltages and almost zero induction field of the CFA provides enhanced safety and minimal EMC problems.

3. Since October '98 there have been wide-ranging discussions on the Internet Magazine "Antennex". This can be seen at http://www.antennex.com.

Payment of a modest subscription gives the user access to archive pages which include constructional details for a small size GP CFA for the Amateur 80 Metre Band. Many constructors are reporting success and a widening understanding of the CFA is rapidly increasing throughout the professional and experimenter community.

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June 1999 ELECTRONICS WORLD

# ETTERS

Letters to "Electronics World" Quadrant House, The Quadrant, Sutton, Surrey, SM2 5AS email jackie.lowe@rbi.co.uk

#### Horse play?

The letter from Mr Cahner in the April 1999 issue of Electronics World - if it was not an April Fool is easily answered because third-order Butterworth designs were indeed very common in the early seventies, in both passive and active form.

The problem, however, is not how to realise particular filter shapes with passive or active filters, but, how the sounds from the two drive units add up in a 3D acoustic environment.

In general, the output from a drive unit mounted in a box is not flat, so there will always be a requirement for some equalisation as well as the 'crossover' function of the filters.

The outputs of high and low pass third-order Butterworth filter sections are in quadrature - i.e. 90° phase difference. As the listener moves off axis, in one direction the summed output at crossover will rise and in the opposite direction there will be a dip. This led to some designs with the tweeter below the woofer in order to point the best listening axis upwards on floor standing models.

The desire to eliminate this effect fuelled a move towards 'in phase' squared Butterworth, or Linkwitz-Riley, crossover design in the late seventies. Later efforts went into getting the HF and LF voice coils co-incident rather than just in the same plane.

E. Cecconi Principal Electroacoustics Engineer KEF Audio (UK) Ltd.

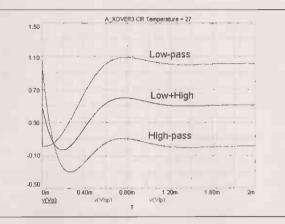
he transient response plot of Jim The transient response processory of the calmer's crossover network shown here explains why the circuit is not 'perfect' - whatever that means

To find out why the crossover circuit is not perfect, one should run the transient response simulation to see that the sum of the low and highpass section is far from the step response at the input - apart from being 6dB down.

In fact it is more like a notch-filter response, although no notch is seen in the frequency response magnitude. The phase diagram shows part of

the story, but the envelope delay would show even more.

An ideal transient would have a flat envelope delay, meaning that the phase is a linear function of frequency - the envelope delay is a phase-derivative versus frequency.



Doing the maths, you can see that the sum of the two filters,

$$H(s) = 0.5 \times \frac{s^3 + w^3}{s^3 + As^2 + Bs + w^3}$$

and for H(s)=0.5, the first and the second power-of-s terms are missing from the numerator.

Instead of using Butterworth tuning, you could try Bessel, or linear-phase, tuning and shift one of the filters in frequency to minimise the magnitude wiggling around the crossover point.

The result would be much better, but still not perfect Erik Margan Ljubljana Slovenija

#### Newer logic

S ome readers will have read my article 'New Logic' in the February 1999 issue of Electronics World. The article was on the subject of Boolean algebra.

If you have discovered the significance of this article you might like to read the second part of it. This part concludes my demonstration that Boolean algebra based on the exclusive-OR in place of the more familiar inclusive-OR is actually quite a useful and practical addition to the stock in trade of the digital circuits design engineer.

I have gone to some trouble to make the articles readable. I have now revised my web site at: http://users.senet.com.au/~dwsmith/ to include an html version of the second part of the 'New Logic' article

Readers might like to take a look at this site. I would appreciate any feedback via my e-mail link which will be found on some of the pages, from serious readers, particularly if

they have read the New Logic article. You might find that html, in one of the up to date internet browsers, is a very practical way of reading an article. Html documents can have hyperlinks that make navigation easy.

The whole article can appear on one scrollable page with diagrams seamlessly incorporated. David Warren-Smith Elizabeth South Australia

#### Phase sensitive

was interested to read the article entitled 'The phase-sensitive detector' in the April issue of electronics World. However I note that the reference information has accidentally been omitted.

Heater debate

The omitted reference is 'Lock-in

Amplifiers: Principles and Applications' by ML Meade, 232 pp, published by Peter Peregrinus, 1983

The book is out of print but copies are held in many technical libraries. I'm sure there are some readers who would appreciate this information. Fraser Robertson Open University

#### Flash in the pan

R egarding the circuit idea '4-bit flash makes 16 bit flash a-to-d' in the May issue, for this approach to work you have to make the assumption that the 4-bit a-to-d converter has perfect 16-bit linearity - which it will not.

Any linearity errors will show up as errors on the d-to-a converters, which must also be linear to 16 bits.

Also, the resistors used would have to be accurate to 0.001% to retain 16bit accuracy.

If you are lucky you may get 5 bits of performance out of this design. If it was this easy then both IC manufacturers and companies like ours would have done this long ago

I seem to remember a similar design was published a few years ago that made the same mistake - the author references Dec 91, but I think there was a more recent article than that.

Alan Tong Pico Technology Cambridge

ohn Norman – Letters p. 286 April issue – was a little naive in relying only upon steady-state conditions in recommending the use of a 2µF capacitor to feed 0.15A valve heaters from the 230V 50Hz main supply.

In the worst case, when switching on when at a peak instant of the supply voltage, approximately 325V will suddenly be applied to the heater chain.

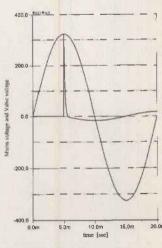
If feeding only one 12V 0.15A filament, this would cause a peak current of over 3.8A - though admittedly, the pulse has a time constant of only about 170µs

Why not use an inductor, instead of a capacitor, I hear some of you ask? Another problem arises here, but now the worst case is switching on as the mains voltage goes through zero.

These were 'heated' topics of discussion when I was a lad.

**Bob Pearson** 

**Bourne Lincs** 





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