Presented with PRACTICAL WIRELESS, dated December 17th, 1932.

PRACTICAL WIRELESS" DATA SHEET No.1



Charging from D.C. Mains.

Charging from D.C. Mains, The simple method of joining an accumu-lator to D.C. mains for charging purposes. The positive lead from the mains must be broken, and a suitable resistance inserted in this lead. A carbon or metal-filament lamb forms a very good resis-tance, and the table at the side shows the current passed by the different values of lamp. Of course, any form of resistance may be employed provided it regulates the current to a suitable value. An am-meter may be used to adjust this, and the charging rate should not exceed that which is given on the label of the uccumu-lator. lator.

Accumulator Charging

Notes on Carbon Filament Lamps.—Carbon filament lamps are used for charging purposes chiefly because they take almost four times as much current per candle-power as do metal lamps. The table shows the current allowed by one lamp of the candle-power indicated on the various voltages shown. If the lamps available are only stamped in watts they consume, to find how many such lamps are required multiply the voltage of supply by the charging current required. This will give the total watts required.

required.

Current in					
Amperes per Lamp.	25	50	100-200	200-250	At
12	6 c.p. 12 c.p.	8 c.p. 16 c.p. 32 c.p.	8 c.p. 16 c.p. 32 c.p. 60 c.p.	16 c.p. 32 c.p. 60 c.p. 100 c.p.	-4 watts per c.p.

_ 1

= 42 approx. ; 100-watt lamps = 25, etc. 60

Four lamps of 60 watts each are available and the town supply is

250 volts. Number of lamps × wattage of each.

Neutralising

and water.

Acid.-If electrolyte

spilled, it should

immediately treated with a neutralising solution such as sodium carbonate (soda) and water, or ammonia

Spilled

in

be

$$\begin{array}{c} \text{Current flowing} = & \\ 4 \times 60 & 240 \\ \end{array}$$

CURRENT-CARRYING CAPACITY OF LAMPS.

CARBON-FILAMENT LAMPS.								
Candle- power.	Voltage.	A	Current passed.					
8 16 32	110 110 110		.254 .509 1.018					
16 32	220 220 220		209					

TABLE OF ACID AND WATER PROPORTIONS USING ACID OF 1.840 SPECIFIC GRAVITY.

Required Specific	Water.	Acid, 1.840 Specific Gravity.
Gravity at /0° F.	Parts by Volume.	Parts by Volume.
1.400 1.350 1.300	14 18 21	10 10 10
1.250 1.225	27 29	10

ACID TEMPERATURE CORRECTION TABLE.

Condition	Actual Hydrometer readings at temperatures shown below to give 1.280 at 60° F.							
Cells.	40°F.	50°F.	60°F.	70°F.	80°F.	90°F.	100°F.	
Fully charged	1.288	1.284	1.280	1.276	1.272	1.268	1.264	
Half dis- charged	1.207	1.204	1.200	1.196	4.193	1.189	1.186	
Fully dis- charged	1.115	1.113	1.110	1.107	1.104	1,101	1.098	

The Charging Rate.—The maxi-mum safe charging rate of an accu-mulator is approximately one-tenth of its actual capacity. For instance, the charging rate of a 60 ampere-hour cell would be 6 amps. Any excess would cause heating and disintegra-tion of the plates.

Use glass, china, earthenware, or lead-lined vessels.

Pour the acid carefully into the water-not the water into the acid, as this may cause splutter-ing and possible personal injury.



A Half-wave Chemical Rectifier.

With A.C. mains the current must first be rectified, This illustration shows a simple half-wave rectifier consisting of a jar containing two electrodes and an electrolyte. The electrodes are composed of lead and aluminium the former being in the form of a flat sheet bent to form practically a cylinder. The aluminium should be in the form of a rod. The jar is filled with ammonium phosphate, in the proportion of 21 lb. of salts to one gallon of water. To limit the charging rate lamps may be used as described for D.C. mains. Weak ammonia should be added from time to time to the solution to neutralise the electrolyte.

CURRENT-CARRYING CAPACITY OF LAMPS.

MET	TAL-FILAMENT LA	MPS
Candle- power.	Voltage.	Current passed.
8	110	.09
16	110	.18
32	110	.36
8	220	.049
16	220	.09
32	220	.18

ACID OF 1.400 SPECIFIC GRAVITY.

Required Specific	Water.	Acid, 1.400 Specific Gravity.			
Gravity at /0" P.	Parts by Volume.	Parts by Volume.			
1.300 1.280 1.275 1.265 1.255	4.5 5.5 6.25 6.4 6.65	10 10 10 10			

A more efficient method of using the chemical rectifier shown above. Four of the jars are joined as shown, and this results in full-wave rectification. The jars are joined in pairs in series, and then connected back to back. The accumulator is joined between the two pairs.



Another method of rectifying A.C. Another method of rectifying A.C. current is to employ a metal rectifier. This form of rectification is used principally for trickle charging. A small transformer is joined to the mains giving a step down suitable for the rectifier. The ontput may then be adjusted by suitable resistances to suit the accumulator, either 2, 4, or 6 volt.



.96 amperes, 250 250

Presented with PRACTICAL WIRELESS, dated December 24th, 1932.

"PRACTICAL WIRELESS" DATA SHEET No. 2

COILS AND COIL WINDING

FINDING THE INDUCTANCE OF A COIL.

Tuning coils are stated to have a certain Inductance. The Unit of Inductance is the "Henry," and I henry is the value of inductance which will cause a change of current of I amp. in I second upon the application of I volt. In wireless practice the tuning coils never have a value approaching a henry and therefore a smaller value is chosen and this is one-millionth part of a henry, or, in other words, a "microhenry." The formula for finding the inductance of a tuning coil (which has no metallic core) is:-

Inductance = $\frac{4 \pi A.N.^2}{10^9}$ henries

where A = sectional area of the coil in sq. cms. N = number of turns.

I = length of the coil in cms.

ASTATIC COILS.

An Astatic Coil is a coil wound in two sections, with each section in opposition. This method of winding is known as ' Astatic," and the purpose of it is to reduce the size of the external field. The fields of each section neutralise each other and so it is possible to arrange two of these

An Astatic Coil

coils in fairly close proximity with employing metal screens. A small screw or other stud is inserted in the coil former at the central point, and when one half of the coil has been wound the wire is taken round the stud and the remainder of the winding concluded in the opposite direction.

TURNS PER INCH

		Turns per inch.							
S.W. G.	Enamel.	S.S.C.	D.S.C.	S.S.C.	D.S.C.	S.W.G			
16 17 18 19 20 21 22 23 24 26 27 20 30 31 32 33 34 35 36 37 38 39 40	15 17 20 23 29 33 84 29 33 84 29 50 55 61 66 50 55 61 66 50 55 61 66 77 77 88 88 98 61 168 1168 1180	14 16 20 27 29 33 42 46 55 55 56 65 72 76 81 87 93 149 159	14 16 19 23 25 28 31 40 43 47 51 56 60 67 70 75 80 85 91 102 110 121 134 142	14 15 21 26 29 33 35 38 41 44 851 54 56 66 66 70 86 86 20 92 100 109 114	13 14 17 20 23 269 31 33 35 37 37 40 42 44 46 50 52 54 64 67 71 75 78	16 17 19 20 21 22 24 25 26 27 28 29 31 32 33 34 35 36 37 38 39 40			

SOLENOID COILS

The simplest type of coil, known as the "Solenoid "is shown below. This consists of a cylindrical former with the wire wound on in the form of cotton on a cotton-reel. The most efficient winding has a diameter greater than the length. The principal defect of this type of coil is its large external field which necessitates a large baseboard in order that no metallic bodies or other coil windings may be brought within the field.



FINDING THE WAVELENGTH COVERED BY A COIL.

The wavelengths to which a given coil will tune are deter-mined by its inductance and the tuning condenser used with it. The minimum wavelength will be that of the coil alone (roughly) and the maximum wavelength will be that of the complete closed circuit, that is, the coil with the maximum capacity of the condenser in parallel. The formula fo finding the wavelength of a closed circuit is:--

1.885 V (Capacity X Inductance)

where the capacity is in micro-microfarads and the induct ance in microhenries. If the capacity is expressed in micro-farads, then the first figure in the above formula becomes simply 1,885. It must be borne in mind that the addition of an aerial and earth to a coil affects its range.



A Tupical Short-Wave Coil

short wave coil, in which the wire is of bare copper having a large cross-section (16 or 18 S.W.G.). This wire should be wound round a former slightly smaller in diameter than is required in the finished coil and the turns should be wound side by side. When the required number of turns has been laid on the wire is cut and released. It will spring out to the necessary size and the turns will automatically space themselves. Small strips of ebonite may be screwed or tied to keep the turns from shifting. The mounts for these coils should also be designed with a minimum of dielectic material.

-Inductance

DUAL-RANGE COILS,

A modern coil wound to cover two wave-bands, and known as "Dual-Range coil." The coil for the normal, or medium wave-band is wound in solenoid form on the upper part of the former, whilst the wire for the long wave winding is arranged in slots in the lower portion. The wire in the slots is simply piled up anyhow, as many as 90 turns sometimes being included in each slot. In the commonest form of dual-range coil the long-wave winding is short-circuited by a simple switch when using the normal winding. Tappings may be included for the aerial circuit. but these necessitate complicated switching devices.







MEDIUM	WAVE COILS.
	200 microhenrie

Gauge of	No. of	Diameter	Length
Wire.	turns.	of former.	of winding
30 D.S.C.	102	1,25″	1.52"
30 D.S.C.	82	1,5″	1.22"
30 D.S.C.	68	1.75°	1.01"
30 D.S.C.	59	2.0″	0.88"
28 D.S.C	57	2.25″	1.01"
28 D.S.C.	51	2.5"	

SHORT-WAVE COILS.

The coil illustrated is a good example of a

LONG WAVE COILS .- Inductance 2,100 microhenries.

Gauge of	Diameter	No. of slots.	Turns
Wire.	of former.		per slot
36 enam.	1.0°	533	80
36 enam.	1.5°		81
36 D.S.C.	2.0°		65

Presented with PRACTICAL WIRELESS, dated December 31st. 1932.

"PRACTICAL WIRELESS" DATA SHEET No. 3



A Spaghetti Resistance

A resistance of the fieldshare, known popu-larly as a "Spaghetti" resistance. This consists of a core of asbestos string_round which is wound the resistance wire. The ends of this winding are clamped, soldered or welded to the connect-ing lugs, and the winding covered with insulated seeving. When joining these in circuit care must be taken that the connecting lugs are not pulled away from the resistance wire.

FINDING RESISTANCE VALUES.

Voltage Resistance in Ohms =-

Where the current is in milliamps, this should be expressed as the decimal fraction of an amp. Example :-Resistance required to drop 50 volts at 5 mA.

50

GRID BIAS RESISTANCES.

GRID BIAS RESISTANCES. For automatically biasing the grid of L.F. valves the resistance must be capable of carrying the total anode current of the valve which is biased. The value of the resistance can be found from the formula given on this sheet. The current will be the anode current of the valve, and the voltage will be the value of the grid bias required. Example:--L.F. valve with 150 Volts H.T., required Grid Bias of 10 volts, at which value the normal Anode Current is 5 milliamps. 10

	10	2 000	0	
• •	0.05	 2,000	Ohms.	

COUPLING RESISTANCES.

Resistances employed for Resistance Canacity Coupling must be capable of carrying the anode current of the valve and should be roughly three times the value of the impedance of the valve. The resistance employed as the grid leak of the R.C.C. stage should also be chosen in conjunc-tion with the anode resistance and the coupling condenser. The table on this sheet gives the com-plete data for a number of different R.C.C. Units.

A resistance of the cartridge type. This consists of resistance wire wound on a glass, porcelain, ebonite or asbestos former, and the ends soldered to metal caps. In some cases the wire is left uncovered, and in others the whole resistance is enclosed in a casing. Some forms of resistance are now composed of a moulded material and are consequently non-inductive. This type of resistance, however, will not have the same current carrying capacity as the wire wound resistance.

When handling this type of resistance care should when handing this type of resistance cale should be taken not to drop it or otherwise subject it to severe blows, as in some types of resistance the manufacturing process leaves a brittle component which is fairly easily broken. Precautions should also be taken not to expose them to undue heat as the values may be altered with no visual indication of the alteration.



RESISTANCES

DECOUPLING RESISTANCE AND CONDENSER VALUES.

avrent	20		40	40 VOL		TS DROP.		100		200	
m.A.	Res. C	ond,	Res. C	ond.	Res. C	Cond	. Res. (Cond	Res. Co	nd.	
1234568	20,000 10,000	24	40,000 20,000 15,000 10,000	1234	60,000 30,000 20,000 15,000 12,000 10,000	122334	100,000 50,000 30,000 25,000 20,000 15,000 12,000	112223334	200,000 100,000 70,000 50,000 40,000 35,000 25,000 20,000	1 1 1 1 1 2 2	

Correct to nearest values obtainable. The resistances used must be capable of standing the current flowing. Condensers must be capable of standing the voltage.

	R.C	,C.	DAT.	A.	
esista	nce	Cap	acity	Coup	ling).

R

Anode Resistance.	Grid Leak.	Condenser
Ohms. 250,000 200,000 100,000 75,000 30,000 25,000 20,000 15,000 10,000	Meg. 1 0.5 0.25 0.2 0.1 0.1 0.05 0.05	Mfd. 0.006 0.01 0.01 0.02 0.03 0.05 0.05 0.1 0.1

Values Correct to Nearest Values Listed by Makers.

When employing Resistance Capacity Coupling it is essential to incorporate a High frequency filter in the anode circuit of the Detector valve in order to ensure that no frequencies of this order pass to the grid of the following valve. This demands that the condenser must be of the mice variety, and it is also advisable to incorporate a resistance inthegrid circuit of the L.F. or following valve to prevent this H.F component from affecting the frequency response. The value of this resistance should not be greater than 100,000 ohms. An H.F. choke may be used, if desired, in place of this resistance

RESISTANCE WIRE.

		_					
-	Siz	e	Eureka Resistance Wire.				
	S.₩.G.	Inch,	Resistance. per 1,000 yds. at 15.6° C. (60° F.)	Carrying Capaci for rise in Tem of 100° C.(212° I			
	16 18 19 20 21 22 23	0.064 0.048 0.040 0.036 0.032 0.028 0.024	Ohms, 209,4 371,8 535,6 661,3 837,2 1,093,0 1,487,0	Amps. 6.0 4.3 3.7 3.0 2.8 2.2 1.8			
	24	0.022	1,770.0	1.5			
	25	0.020	2,142.0	1.25			
	26	0.018	2,645.0	1.0			
	27	0.0164	3,186.0	0.9			
	28	0.0148	3,914.0	0.76			
	29	0.0136	4,634.0	0.68			
	30	0.0124	5,575.0	0.59			
	31	0.0116	6,370.0	0.52			
	32	0.0108	7,350.0	0.47			
	33	0.010	8,571.0	0.42			
	34	0.0092	10,128.0	0.37			
	35	0.0084	12,149.0	0.33			
	36	0.0076	14,840.0	0.28			
	37	0.0068	18,536.0	0.26			
	38	0.006	23,808.0	0.19			
	39	0.0052	31,696.0	0.16			
	40	0.0049	37,184.0	0.15			
	41	0.0044	44,268.0	0.14			
	42	0.004	53,564.0	0.13			
	43	0.0036	66,136.0	0.11			
	44	0.0032	83,664.0	0.10			
	45	0.0028	108,648.0	0.08			
	46	0.0024	148,764.0	0.07			
	47	0.002	214,284.0	0.05			



Variable resistances

The most popular form of variable resistance. This is almost invariably provided with three terminals so that it may also be used as a potentiometer. The modern forms of this component are now made in a tapered or "logarithmic" form so that for some pur-poses a straight line variation of voltage is obtained.

A circular form of resistance where the wire is wound round a flat strip and the strip then bent to form practically a circle. The resistances wound in this form are made adjustable by having a rotating arm rubbing against the edge of the strip. By joining the two ends to two terminals, and the moving arm to a further terminal, a potentionetry is obtained. potentiometer is obtained.

DECOUPLING RESISTANCES.

Resistances used for decoupling purposes should be chosen so that an excessive voltage is not wasted. In addition the decoupling condenser must be chosen in conjunction with the value of the resistance. The undermentioned table gives the value of decoupling resistance and condenser for different anode currents, according to the amount of voltage which may be spared.

RESISTANCE VALUES.

Correct	Approxim	Approximate value of resistance in Ohms.						
in mA	To drop 25 volts.	To drop 50 volts.	To drop 100 volts.					
1 2 3 4 5 10 20 25 30 40 50	25,000 12,500 8,000 6,000 5,000 2,500 1,250 1,000 800 600 500	50,000 25,000 16,000 12,000 5,000 2,500 2,500 1,500 1,200 1,200 1,000	100,000 50,000 30,000 25,000 10,000 5,000 4,000 3,500 2,500 2,500					

A strip resistance. This consists of the same arrangement as shown above, with the excep-tion that the former upon which the wire is wound is much thicker and is left in a flat condition. The ends of the wire are attached to metal lugs which are usually drilled to facilitate mounting or soldering connections. To enable adjustments of value to be obtained a small clip may be fastened round the wire with a connection taken from the elements and clamping nut.

This type of resistance will carry much heavier currents than the other types illustrated on this sheet, owing to the large surface exposed to the air. Consequently, it is most suitable for use in mains receivers or in other places where heavy currents have to be carried. Where very fine wire is employed care should be taken that the wire is not broken, due to a knock from a screw-driver or other instrument which is employed in constructing the receiver! the receiver.



Presented with PRACTICAL WIRELESS, dated January 7th, 1933.

"PRACTICAL WIRELESS" DATA SHEET No. 4



The assembled core of a Mains Transformer.

assembly, as it is principally upon the cross-sectional area of this

that the number of turns of wire depends. The size of the

winding area also enters into the calculations, but by purchasing standard sizes of stampings the calculations are greatly facilitated.

Mains Transformers

FINDING THE NUMBER OF TURNS

where - = Volts per turn in both the Primary and Secondary.

A = Cross sectional area of the core in

sq. ins. B = Flux in the core in lines per sq. cm. n = Frequency of the supply in cycles

per second.

The usual flux density varies between 6,000 and 8.000 lines.

The method of building up the laminations for the core of a mains trans-The principal former. dimensions are referred to in the tables. The central bar is the most important part of the How to assemble the completed transformer, with a strip of ebonite to carry the various terminals. It is safest to take all the secondary



windings to one strip situated on one side of the transformer, and the primary (or mains input) terminals to a strip on the opposite side. This prevents accidentally touching or shorting the mains. The feet and supports, as well as clamping bolts, should be of brass and not steel. If found more convenient aluminium may be used.

FINDING THE RATING.

The total rating of a mains transformer is obtained by adding together the wattage of each separate winding and then adding 20 per cent. to the resultant figure. The cost of operating a mains receiver can therefore be easily worked out.

Theoretical circuit of a small mains transformer, showing how the primary winding is tapped to suit mains inputs of different values, and the manner in which all heater windings are centre-tapped. The Rectifier valve heater winding forms the positive lead of the H.T. supply, and the centre tap of the Anode winding is the negative lead. Where it is preferred the remaining heater windings may be provided with an adjustable centre tap by means of an external potentiometer instead of the wired point.



Circuit of a Mains Transformer.

CORE PROPORTIONS

talley		Dimens	ions (ins.)		Number of	Watts	Turns
ings.	Α.	B.	C.	D.	Stamp- ings	(approx.)	volt.
5 4 4	31	1	1-6-1-510-15	11 2 18	6 doz. 6 doz.	25 50	15 8
30 30 A	316 316 316	16	1000		6 doz. 6 doz.	40 35	88
29	61	2	21	2 41	6 doz.	259	4

WIRE FOR TRANSFORMERS.

In the table below the number of turns per sq. in. makes no allowance for the end cheeks of the winding bobbins. This must there-fore be taken into consideration. The Safe Current should also be regarded as the absolute maximum value, and if possible the next largest size of wire should be employed, especially for heater windings where large currents are to be handled. When using enamelled wire care must be exercised that the covering does not crack during winding. This wire takes up less room but greater care must be taken in the winding.

WIRF DATA

D.C.C.

297 472

1,630

1,990 2,550 3,020

4,100

Yards per Pound.

45.4 79.4 203 422 587 755 1,024 1,477 2,287

Enam-elled.

46.9 83.3 221 488

488 694 915 1,202 1,840 2.810 4,576 6,576

Turns per sq. inch.

Enam elled.

392 685 1.770 3.760 5.370

6,890 9,610 13,500 20,400 32,500

44 300

Safe

Current

(amps.)

4.0 1.5 0.7 0.5 0.4 0.25 0.18 0.1

0.07

Standard Wire

Gauge.

18

40 42

TESTING.

Before connecting a home-made mains transformer in circuit all windings should be tested for breaks, short-circuits and insulation. A high voltage dry battery may be used, in conjunction with a meter, and there should be no readings between different windings, nor from windings to core.

Section through the core showing the winding area in which all the windings have to be disposed. It is most efficient to arrange the windings on bobbins placed side by side as indicated, with heater windings disposed between the input and H.T. windings. This forms a screen and helps to prevent induced hum. This illustration should be studied in the conjunction with the diagram in the upper left-hand corner of this sheet. The actual space available for winding has also

> to accommodate the formers of the windings, and this should be remembered when measuring the space available. WINDING AREA Section through core.

"PRACTICAL WIRELESS" DATA SHEET No. 5

WIRE GAUGES AND CORRESPONDING DATA.

0	ter nes,		Weight		Resistance	Resistance		Т	urns per	Inch.		Calculated	Sectional	Current
S.W.	Diame in Incl	Yards per Lb.	in Lb. per 1,000 Yds.	Lb. per Ohm.	in Ohms. per Yard.	in Ohms. peř Lb.	Enamel Covered.	Single Silk Covered	Double Silk Covered	Single Cotton Covered	Double Cotton Covered.	Sq. in.	Sq. m/m.	at 1,000 per sq. in.
10 11 12 13 14 15 16 17 18 19 20 21 223 24 256 27 28 29 30 1 323 344 256 27 28 29 30 31 323 334 35 366 377 389 40 41 444 45 444 45 45 444 45 45 45	.128 .116 .092 .080 .072 .080 .072 .064 .035 .032 .028 .024 .022 .020 .028 .0164 .0164 .0124 .0164 .0124 .0124 .0052 .0048 .0044 .0052 .0028	6.67 8.16 10.23 13.00 17.16 21.23 26.86 35.00 47.66 68.66 85.00 107.6 140.6 191.6 228.3 275.3 340.0 503.0 503.0 503.0 503.0 506.6 716.6 820.0 943.3 1100 1300 1300 1300 1300 1300 1300 6866 4766 5700 6866 4066 4766 5700 10766 14066	148.8 122.2 98.22 76.86 58.12 47.08 37.20 28.48 20.92 14.53 11.77 9.299 7.120 5.231 4.395 3.632 2.942 2.942 2.942 2.942 2.942 1.989 1.630 1.222 1.059 .9081 .7686 .6408 .5246 .4199 .2456 .2092 .1758 .1453 .1177	83.3 50.0 35.7 18.1 12.2 7.14 4.95 2.38 1.56 .757 .497 .309 .0471 .098 .069 .0471 .008 .069 .0471 .0101 .0069 .0054 .0040 .0029 .0023 .0014 .000385 .00015 .000050 .000050 .000015	.001868 .002275 .002831 .003617 .004784 .005904 .009762 .01328 .01913 .02362 .02990 .03905 .05313 .06324 .07653 .09448 .01138 .1398 .1655 .1991 .2275 .2625 .3061 .3617 .4338 .5300 .6620 .8503 1.132 1.328 1.581 1.913 2.362 2.989 3.904	$\begin{array}{c} .0120\\ .0280\\ .0280\\ .0280\\ .0820\\ .0$	15.00 17.11 19.8 23.7 26.1 23.7 26.1 23.7 26.1 23.7 26.1 23.7 26.1 23.7 26.1 23.7 26.1 23.7 26.1 23.7 26.1 23.7 26.1 23.7 26.1 26.1 27.7 27.7 27.7 27.7 27.2 27.2 27.2 27	7.64 8.41 9.35 12.1 13.3 14.9 20.0 23.8 26.3 29.4 26.3 29.4 20.0 23.8 26.3 29.4 16.9 20.0 23.8 26.3 29.4 16.9 20.0 23.8 26.3 29.4 16.9 20.0 23.8 26.3 29.4 16.9 20.0 23.8 26.3 29.4 16.9 20.0 23.8 26.3 29.4 16.9 20.0 23.8 26.3 33.5 38.5 42.1 46.0 55.1 60.4 65.2 72.0 76.3 81.3 87.0 93.4 101 110 120 110 120 10 10 10 10 10 10 10 10 10 10 10 10 10	7.55 8.30 9.22 10.4 11.8 13.1 14.6 16.5 19.4 23.0 25.3 28.2 31.8 36.4 40.0 25.3 3.8 36.4 40.0 43:5 47.6 51.6 56.2 67.1 70.9 75.2 80.0 85.5 91.8 102 110 121 134 142 150 167 179 192 208	7.35 8.06 8.93 10.0 11.4 12.5 14.1 15.9 18.5 21.7 23.8 26.3 29.4 33.3 35.7 38.5 21.7 41.6 48.1 51.0 54.4 56.8 63.3 66.7 70.4 80.6 86.2 92.6 109 114	7.04 7.69 8.43 9.43 10.6 11.6 13.2 20.0 21.7 23.8 26.3 29.4 31.3 33.3 35.7 37.9 40.2 42.4 44.7 46.3 50.5 52.6 54.9 61.0 64.1 67.6 715.8 78.1	.012868 .010568 .008495 .006648 .005027 .004072 .003217 .002463 .0018096 .0012566 .0010179 .0008042 .00004524 .0003801 .0003142 .0002545 .0002545 .00017203 .00014527 .00012566 .00001648 .0000542 .0000648 .0000542 .00002827 .00000648 .00001156 .000010156 .000010179	8.3019 6.8183 5.4805 4.2888 3.2429 2.6268 2.0755 1.1675 .8107 .6567 .5189 .3973 .2919 .2453 .2027 .16417 .13628 .11099 .09372 .07791 .06818 .05910 .05067 .04289 .03575 .02927 .02343 .018241 .013701 .011675 .008107 .005189 .003973 .002919 .002027 .0012972 .0005067	12.868 10.568 8.495 6.648 5.027 4.072 3.217 2.463 1.8096 1.2566 1.0179 .8042 .6158 .4524 .3801 .3142 .2545 .2112 .1720 .1453 .1208 .1057 .0916 .0785 .06554 .0464 .0464 .0474 .0464 .0474 .0464 .0474 .00777 .00777 .00777 .0077777777

RESISTANCE WIRE DATA.

	EUREKA.			GERMAN SILVER.				
S.W.G.	Resist- ance per yd.	Yards per lb.	Current Capacity. (Amps.)	Resist- ance. per yd.	Yards per lb.	Current Capacity. (Amps.)	1	
18 20 22 24 26 28 30 32 34 36 38 40	.37 .66 1.10 1.77 2.65 3.91 5.58 7.35 10.43 14.84 23.81 37 18	48 85 140 227 340 502 714 943 1300 1905 3060 476	4.3 3.0 2.2 1.5 1.0 .76 .59 .47 .37 .28 .19	.117 .315 .520 .844 1.26 1.85 2.65 3.50 4.82 7.06 11.33 17.70	51 90 147 238 349 527 750 984 1360 2000 3295 4920	3.6 3.5 2.0 1.2 .65 .4 .29 .25 .19 .095 .076		

CURRENT-CARRYING CAPACITY OF WIRES.

-S.W.G.	Current Capacity. (Amps.)	S.W.G.	Current Capacity. (Amps.)	S.W.G.	Current Capacity. (Amps.)	S.W.G.	Current Capacity. (Amps.)
10	19.305	19	1.8855	28	.258	37	-0545
11	15.855	20	1.527	29	.218	38	.0425
12	12.7425	21	1.206	30	.1812	39	.0318
13	9.872	22	.9237	31	.1586	40	.0272
14	7.5405	23	.6786	32	.1374	41	.0228
15	6.108	24	.5702	33	.1178	42	.0189
16	4.8255	25	.4703	34	.0998	43	.0153
17	3.6945	26	.3818	35	.0831	44	.012
18	2.715	27	.3168	36	.0681	45	.0093

NOTE : S.W.G. = Standard Wire Gauge. B.W.G. = Birmingham Wire Gauge.

Presented with PRACTICAL WIRELESS, dated January 21st, 1933.

"PRACTICAL WIRELESS" DATA SHEET No. 6

CHOKES : H.F. and L.F.

The purpose of a choke is to prevent the passage of certain frequencies. For H.F. purposes a high inductance value is necessary, with a minimum of capacity. No core is employed in H.F. chokes. For L.F. purposes a very much greater inductance is required, and preferably a low D.C. resistance. An iron core is employed to increase the inductance value and avoid the use of too much wire with its consequent high D.C.



Fig. 1-A High Frequency Choke

The standard form of construction of an H.F. choke. The former is made of ebonite and should preferably be of the ribbed or similar type so that the resultant winding is air-spaced. One terminal should be provided on the base, and the other tapped into the top of the former. By distributing the winding in sections the selfcapacity is reduced. A choke of this description has a fairly extensive field, and should, therefore, not be mounted close to tuning coils or similar inductances.

resistance

INDUCTANCE.

The inductance of a choke will depend, of course, upon the amount of wire which is employed. The method of winding will affect this, and, therefore, no tables or other details can be given. The following, however, is the data for a simple H.F. choke, having an inductance of about 200,000 microhenries. Half an ounce of No. 38 gauge double-silk-covered wire, wound on a half-inch diameter former, and separated into four sections of 300 turns each.

OUTPUT FILTER CIRCUIT. For an Output Filter circuit following a Pentode valve, the choke should be provided with a number of tappings in order that the loud speaker in use may be matched to the impedance of the valve. Therefore, the choke bobbin should be divided into four sections, with tappings taken at one half, two-thirds and threequarters of the total winding. This will then provide ratios of 1:1, 2:1, 3:1 and 4:1.

L.F. CHOKE CONSTRUCTION. The normal construction of an L.F. choke. It consists of a core of stampings in the same manner as a transformer, with the winding carried on a former. The winding may be wound as one continuous coil, or be split up into several sections as in an H.F. choke. If this form of construction is adopted, tappings may be brought out from each section to provide a tapped output choke for use in filter circuits.



Fig. 3-A Low Frequency Choke.

PRACTICAL VALUES FOR H.F. CHOKES,

Purpose.	INDUCTANCE.	SELF-CAPACITY.	D.C. RESIST.
Coupling for S.G. valves	200,000 to 500,000	1 to 3 m.m.F.	200 to 500
Standard H.F. coupling	100,000 to 200,000	2 to 4 m.m.F.	300 to 800
Ordinary reaction	50,000 to 200,000	1 to 3 m.m.F.	200 to 700

PRACTICAL VALUES FOR L.F. CHOKES.

PURPOSE.	INDUCTANCE.	D.C. Resistance.	CURRENT.
L.F. coupling	15 to 20 henries	500 to 800	15 to 30 m/A
Power grid coupling	100 to 300	1,000 to 2,000	5 to 10 m/A
General purpose	20 to 30	300 to 500	30 to 60 m/A
Output filter	20 to 60	200 to 500	20 to 60 m/A
Pentode output	30 to 60	500 to 1,000	20 to 60 m/A
Mains smoothing	30 to 60	200 to 500	20 to 80 m/A

MAKING A FORMER FOR H.F. CHOKES.

A former-wound choke necessitates a slotted former, and this is, of course, easily turned up on a lathe. Where a lathe is not obtainable the following method may be adopted for making the type of former required. The centre consists of a piece of ebonite or wooden rod about three-eighths on an inch in diameter, and the slots may be improvised by using ebonite tubing, with an internal diameter of three-eighths of an inch. This should be of the type having a wall at least a quarter of an inch thick, and it should be cut into pieces just over a quarter of an inch wide. These rings should be slipped over the rod and fixed in position with either Chatterton's Compound or a small rivet. The result will be a slotted former just as effective as a turned rod. An alternative method would be to build up the rings with strips of paper, adhesive tape, or similar material, winding it over and over until the desired thickness has been obtained. With either method it is desirable that the inner rod should be of ebonite.

SHORT-WAVE CHOKE.

For short-wave reception quite a small choke is required, and a very efficient component may be made by winding from 60 to 150 turns of wire (gauge from 38 to 46 S.W.G.) on an ebonite or similar tube having an overall diameter of one inch.



Fig. 2-A Screened H.F. Choke.

A similar type of choke to Fig. 1, but mounted in a copper or aluminium box to reduce the troubles caused by the external field. This type of construction requires more care, as the proximity of the metal casing alters the value of the inductance. This type of choke is essentiat for stability in S.G. circuits. For this latter type of circuit it is useful to provide a screened lead from the top of the casing for attachment to the anode terminal on top of the valve. LF. CHOKE DETAILS.

For L.F. chokes, the Stalloy Stampings mentioned on Data Sheet No. 4 may be employed. Again, no actual data relative to inductance can be tabulated, as the value will vary according to the thickness of the core, the winding area available, and the quantity of wire which is accommodated in the bobbin. This latter factor will depend, of course, upon the gauge of the wire employed. However, as a guide, six dozen No. 30A stampings, with a three-quarter inch spool, will comfortably

take four ounces of No. 38gauge enamelled wire, and this will have an inductance of roughly 30 henries at a current of 30 milliamps. With the same size stampings, and thicker wire, more current could be carried, but the inductance value would be correspondingly r ed u ced. Thinner wire, on the other hand, would enable the inductance to be increased, but the maximum safe current would be decreased.

REDUCING FIELD OF H.F. CHOKE.

Another method of reducing the external field of an H.F. choke. In this pattern two formers are provided and the total winding is distributed between the two formers. In addition, the direction of winding on the formers is reversed, so that the field of one coil neutralises the field of the other and so avoids the necessity of screening.



Fig. 4-A Binocular H.F. Choke.

Presented with PRACTICAL WIRELESS, dated January 28th, 1933.

"PRACTICAL WIRELESS" DATA SHEET No. 7

Mica Copper Plates Egonite

The above illustration shows the method of building up a fixed condenser. It will be noticed that the electrodes (or plates) are separated by insulating material, and that the ends of the plates are brought out alternately to provide means for connection. All the plates on each side are joined together.

INDUCTIVE AND NON-INDUC-TIVE CONDENSERS.

Condensers of the Mansbridge type (that is, those consisting of a length of prepared paper and tinfoil wrapped in a coil) possess inductance, and are not, therefore, advisable for H.F. by-pass or L.F. coupling purposes. It is, therefore essential that such condensers should be of the noninductive type. The Mansbridge condenser is rendered non-inductive by having connections made to the ends after wrapping, or by being wound back upon itself. The case containing such a condenser bears the letters N.I. or the words Non-Inductive in full. This type of condenser may be obtained in all values 'rom .005 to 2 mfd. The other type of non-inductive condenser is the mica, but this naturally is more expensive than the paper condenser.

CHOOSING A CONDENSER. Condensers are obtainable in a variety of shapes, and with moulded or metal cases. For the majority of purposes the moulded case is to be preferred, although in an all-metal chassis type of receiver the metal casing may be earthed. The small types of fixed condenser should never be mounted flat on a metal baseboard, as there may be a risk of losses due to the capacity of the condenser with the earthed screen. For Mains smoothing the Electrolytic type of condenser is to be preferred as this may be obtained in a larger capacity, and gives greater smoothing. This type of condenser consists of an aluminium case (which is the negative electrode) and a central metal rod which forms the positive electrode. Surrounding this rod is an aqueous solution, which, upon the application of direct current to the two electrodes causes an insulating film to form on the electrode and so provides a high-class condenser.

DIELECTRIC STRENGTHS IN VOLTS PER MILLIMETRE.

Sub- stance.	Strength.	Sub- stance.	Strength.
Press- pahn Glass Porce- lain Empire	5,000 8,000 10,000	Paraf- fin wax Ebonite Mica- nite	12,000 30,000 40,000

A condenser consists of two or more electrodes (generally known as "plates") separated by a dielectric—see below. The property of a condenser is to "store" electricity, and the holding power of the condenser is known as its capacity. The Unit of capacity is the Farad, but this is too large to be convenient for wireless practice, and the useful unit is therefore made smaller and is actually one millionth of a farad. This measure is known as a Microfarad (μ F). For a large number of condensers in a wireless receiver very small capacities are required, and these are expressed as decimal proportions of a microfarad.

CAPACITY OF FLAT FIXED CONDENSERS.

 $C = .225 \frac{nKA}{\mu}\mu F$

$$A = Area of overlap of one plate (in inches).$$

n = Number of dielectrics.

t = Thickness of dielectric.

K = Dielectric constant. (See table)

= 1,000,000 D

Where A is in square centimetres

D is in centimetres.

AREA OF EFFECTIVE OVERLAP FOR FIXED CONDENSERS.

Capacity.	Thickne .001	ess of Mic. .0015	a employ .00 2	ed (ins.)
.0001	.075	.11	.15	.25
.0002	.15	.23	.3	.45
.0003	.23	.34	.45	.68
.0004	.3	.45	.6	.9
.0005	.38	.56	.75	1.13
.001	.75	1.13	1.5	2.25
.002	1.5	2.25	3.0	4.5
.003	2.25	3.38	4.5	6.75
.004	3.0	4.5	6.0	9.0
.005	3.75	5.62	7.5	11.25

To use the above table, find the capacity required, then under the column bearing the measure corresponding to the thickness of the dielectric employed you may read off the total area of the dielectric required. This may be used in one piece or divided amongst a number of smaller pieces. The electrodes of the condenser will be one more in number than the number of dielectrics.

dielectrics. Example : Required, a condenser of .001 capacity, using mica .002 in, thick. 1.5 ins. is the total area required, and this may be made up by two pieces with .75 in. overlap, in which case three plates would be required.

PRINCIPAL VALUES OF CONDENSERS IN A WIRELESS RECEIVER.

Use.	Value in Microfarads.
Series aerial tuning Aerial tuning Secondary tuning H.F. coupling H.F. by-pass H.F. transformer tuning Leaky grid detector Power grid detector Detector anode by-pass R.C. coupling Parallel-fed transformer De-coupling for H.F. purposes De-coupling on L.F. side Inductive and Non-Inc	.00005 to .0003 .0003 or .0005 .0005 .0001 to .001 .1 .0003 or .0005 .0002 or .0003 .0001 to .0003 .0001 to .1 .05 to 2.0 .1 to 1.0 1 or 2
Foil	Foul



The method of calculating the capacity of a condenser is typified in the above diagram. It will be seen that a certain proportion of each pair of plates overlaps, and this is known as the "effective" surface. The area of this surface should be ascertained —by multiplying A by B—and this should be employed in conjunction with the formula for capacity given in the centre column.

TESTING A CONDENSER.

A condenser may be tested by connecting it to a source of high voltage. After leaving it in contact for a short time, disconnect the leads, taking care not to touch the terminals. After the lapse of half an hour, join a wire across the two terminals, and a spark should be obtained. The larger the capacity of the condenser the larger the spark, and the better the insulation of the condenser, the longer will it hold the charge. Where small condensers have to be tested. and the resultant spark will be small, a number of such condensers may be joined in parallel and the test then carried out.

PROPORTIONS OF FIXED CON-DENSERS, USING COPPER FOIL AND MICA 0.002 in. THICK.

C in Micro- farad.	Dimension of Plate in Inches.	No. of Plates.
.001 .002 .003 .00015 .0005 .0006 .0008		5 7 7 3 4 2 6

The illustration at the foot of the centre column shows how to make a small fixed condenser. A strip of chosite is provided for the base, and two terminal holes are drilled at the ends. The assembly of plates and dielectric is built up as shown above, and the plates are provided with holes to fit over the terminals. On top of the complete assembly another small ebonite plate is clamped to press the condenser into contact and exclude air from between plates and dielectric,

DIELECTRIC CONSTANTS.

Air 1	Paraffin, liquid 2
Castor oil 5	" wax 2
Ebonite 2.75	Shellac 3
Glass 5-10	Sulphur 4
Mica 6	Wood, waxed 5
Paper, waxed2	

"PRACTICAL WIRELESS" DATA SHEET No. 8 BATTERY ELIMINATORS

THE FUNCTION OF AN ELIMINATOR.

The purpose of a battery eliminator is to provide the working voltages of a receiver from the electric lighting mains. As these voltages must be Direct Current, a process of rectification is essential when using alternating current mains. With both types of mains a smoothing circuit must be employed to smooth out the ripples. The exception to these statements is the supply for the heaters of Indirectly Heated A.C. valves where ordinary A.C. at 4 volts is employed.

METAL RECTIFICATION.

Metal rectifiers may be employed instead of valves for rectification purposes, and these may be joined up to provide half-wave rectification or full-wave rectification. For half-wave rectification the metal rectifier is joined in series with the positive lead from the transformer secondary to the choke. 'For full-wave rectification two half-wave rectification two rectifiers, and the other end of the secondary is joined to the centre of two 4-mfd. condensers which are joined across H.T.+ and H.T.-. This method is known as the "Voltage doubling" principle.

RESISTANCE VALUES FOR VOLTAGE DROPPING.

The value of resistances required to dispose of surplus voltages may easily be ascertained by an application (Continued opposite.)

REMOVING HUM.

Sometimes when using a battery eliminator loud hum is noticed when the receiver is tuned to a powerful station. This is known as "modula-tion hum" and may be remedied by the following means : Two condensers with a capacity of .1 mfd. are joined together, and the junction point is taken to earth. The remaining two terminals are then connected to the two A.C. mains input leads. Another method employed with full-wave rectifying valves, is to join the two condensers across the two anodes of the valve, and to earth the junction.



A.C. BATTERY ELIMINATOR.

The above diagram shows a typical A.C. mains battery eliminator, and illustrates the method of inserting voltage dropping resistances in conjunction with by-pass condensers. The tapping marked H.T. 1 is provided with an adjustable voltage by means of a potentiometer across the total output of the unit. In addition to the secondary windings shown on the mains transformer, separate secondaries may be provided to deliver 4 volts at 1 or more amps. for supplying the heaters of indirectly heated valves.

Voltage to be dropped.	Current flowing.	Resistance required.		
10 volts	1	10,000 ohms.		
20 ,,	2	10,000 ,,		
30 ,,	5	6,000 ,,		
40 ,,	8	5,000 ,,		
50 ,,	5	10,000 ,,		
100 ,,	5	20,000 ,,		
150 ,,	10	15,000 ,,		
200 ,,	5	40,000 ,,		

It will be seen from this table that the values are definitely relative, and that the current (in milliamps) divided into the volts gives the resistance in thousands of ohms



AUTOMATIC EXCITATION OF FIELD WINDING.

Where a moving-coil loudspeaker with a mains field is employed this may be used in place of the smoothing choke of an eliminator. It should be of the type designed to work from D.C. supplies and taking a current of 20 to 40 milliamps. In view of the voltage drop which would be occasioned by this method, the output from the rectifier should be correspondingly larger than is required at the H.T. end of the eliminator.

(Continued from 1st column.) of Ohms Law. The resistance required (in Ohms) is obtained by dividing the number of volts to be disposed of, by the current flowing in amps. (One milliamp is .001 of an amp.). The table given on the left shows some common values of resistance, and other values may be obtained by adjustment of the table, or by employing the above formula.

AUTOMATIC GRID BIAS.

Automatic grid bias may be provided from the eliminator, by inserting in the H.T. negative lead a suitable voltage dropping resistance. The total anode current from the receiver passes through this resistance, and results in a voltage drop worked out by the method given on this sheet. This resistance may be tapped to provide various values of bias for a number of valves.

The illustration to the left shows the smoothing circuit which is required in every type of eliminator. The essentials are a high inductance L.F. choke and two large capacity fixed condensers. These must be of the type made to withstand high voltages, and the most useful value is 4 mfds.

"PRACTICAL WIRELESS" DATA SHEET No.9 SCREWS AND SCREW THREADS

The principal Thread used in wireless engineering is the B.A. (British Association). The standard engineering thread is the Whitworth. In addition to these two threads there are the B.S.F. (British Standard Fine Screw Thread) and the U.S.S. (United States Standard Thread).

PAN	Diamo	eter	Pitc	h	Depth of Thread,	Radius.	Double Depth
Date Number	Millimetres	Inches	Millimetres	Inches	Inches	Inches	Inches
0 ••• 1 ••• 3 ••• 5 ••• 6 ••• 7 ••• 8 ••• 9 ••• 10 ••• 11 ••• 13 ••• 14 ••• 15 ••• 16 ••• 17 ••• 18 ••• 17 ••• 18 ••• 20 ••• 21 ••• 22 ••• 23 ••• 22 ••• 23 ••• 25 ••• 25 ••• 26 ••• 27 ••• 28 ••• 20 ••• 21 ••• 22 ••• 23 ••• 25 ••• 26 ••• 27 ••• 28 ••• 20 ••• 20 ••• 21 ••• 22 ••• 23 ••• 25 ••• 26 ••• 27 ••• 28 ••• 20 ••• 21 ••• 22 ••• 23 ••• 25 ••• 26 ••• 27 ••• 27 ••• 28 ••• 20 ••• 20 ••• 20 ••• 20 ••• 20 ••• 21 ••• 22 ••• 23 ••• 25 ••• 26 ••• 27 •••	6.0 5.3 4.7 4.1 3.6 3.2 2.8 2.5 2.2 1.9 1.7 1.5 1.3 1.2 1.0 7.9 7.9 7.0 .62 5.4 .48 .42 .57 .33 .29 .25	.2362 .2087 .1850 .1614 .1417 .1260 .0984 .0866 .0748 .0669 .0591 .0511 .0472 .0394 .0354 .0354 .0354 .0354 .0276 .0244 .0213 .0189 .0165 .0146 .0130 .0114 .0098	1.0 .90 .81 .73 .66 .59 .53 .48 .43 .39 .35 .31 .25 .23 .21 .19 .17 .15 .14 .12 .11 .12 .11 .098 .080 .080 .072	.0394 .0354 .0354 .0260 .0287 .0260 .0189 .0169 .0154 .0154 .0154 .0154 .0138 .0122 .0110 .0091 .0091 .0091 .0091 .0095 .0067 .0055 .0047 .0047 .0047	.0236 .0212 .0191 .0172 .0156 .0139 .0125 .0113 .0101 .0092 .0933 .0073 .0066 .0059 .0055 .0050 .0045 .0056 .0055 .0055 .0055 .0055 .0055 .0056 .0055 .0055 .0055 .0056 .0055 .0056 .0055 .0056 .0056 .0056 .0055 .0056	.0072 .0064 .0058 .0052 .0047 .0042 .0038 .0034 .0034 .0025 .0022 .0020 .0018 .0015 .0015 .0014 .0014 .0014 .0015 .0012 .0008 .0008 .0006 .0006 .0005	.0472 .0425 .0383 .0345 .0279 .0250 .0227 .0203 .0165 .0146 .0146 .0132 .019 .0099 .0090 .0090 .0090 .0090 .0090 .0057 .0052 .0057 .0052 .0046 .0042 .0038 .0034

BRITISH ASSOCIATION STANDARD THREAD.

NUMBER OF THREADS PER INCH CORRESPONDING TO A GIVEN DIAMETER. BRITISH STANDARD FINE SCREW THREAD.

WHITWORTH STANDARD THREADS.

(Showing Relation between Nearest British Standard Fine)

Diameter	Threads per inch	Root of Thread	
- And - State -	- 26 22 20	.2007 .2543 .3110 .3664	
	16 16 14	.4200 .4825 .5335 .5960	
16 74 78 18 74 78 18 74 19	12 12 11 11	.6433 .7058 .7586 .8311 .8720	

STANDARD WOOD SCREWS.

All measurements are in fractions of an inch.											
o. of		Neck	Diameter	Depth	S	lot	1				
auge	Diameter	ot Screw	of Head	ot Head	Width	Depth					
0 1 2 3 4 5 6 7 8 9 9 10 11 12 13 14 15 16 17 18 9 20 21 22 23 24	05784 07100 0.8416 0.9732 1.1048 1.2364 1.3680 1.4996 1.6312 1.6312 2.1676 2.21576 2.22892 2.42008 2.25524 2.6840 2.25524 2.6840 2.2554 2.5524 2.6840 3.30786 3.32104 3.3420 3.42736 3.6052 3.32368			ころまた、しています、ちょうないで、ないのも、ちょうないないで、ないないないないないないないである。	「ないなんなないないないないないないないないないないないないないないないないない	- 時前的時時時最後的時度有方方有有為發行為發行的					
		_				-	-				

Formula $\begin{cases} p = pitch = \frac{1}{No. threads per inch} \\ d = depth = p \times .64033 \end{cases}$

 $r = radius = p \times .1373$.

Diameter inches	Threads Whitworth Ştd.	per inch British Std. Fine	Outside Diameter inches	Pitch Diameter inches	Root Diameter inches	Tap Drill Size
	60 48 40 32 24 20 18 16 14 12 12 11 11 10 9 8 		.0625 .0938 .1250 .1563 .1875 .2188 .2500 .2813 .3125 .3125 .3750 .3750 .3750 .4375 .5000 .5625 .6255 .6250 .6250 .6250 .62555 .62555 .625555555555	0518 0804 1090 1362 1608 1921 2254 2254 2256 2769 2834 3350 3430 3918 4019 4466 4600 5091 5225 5668 5793 6293 6293 6293 6418 6860 6966 7485 7591 8039 8168 8664 9200 9360	.0412 .0671 .0930 .1162 .1341 .1654 .1860 .2001 .2321 .2414 .2543 .2950 .3110 .3460 .3665 .3933 .4200 .4558 .4825 .5336 .5711 .5961 .6219 .6434 .6844 .7059 .7327 .7586 .7952 .8399 .8720	

Presented with PRACTICAL WIRELESS dated February 25th, 1933.

RELESS" DATA SHEET No. 10 "PRACTICAL **BATTERY-OPERATED** VALVES

SCREEN GRID VALVES. 2-VOLT.

-

ORDINARY VALVES. 4-VOLT.

					-											
Impe- dance.	Amplifi- cation.	Current. Anode	Volts. S.G. Volts.	Anode Current.	Price.	Type,	Maker.		Impe- dance.	Amp.	Fil. Cur- rent.	Anode Volts.	Mutual Con- d'tance	Price.	Туре.	Maker.
727,000 455,000 357,000 334,000 330,000 300,000 300,000 200,000 200,000 200,000 190,000 190,000	800 500 500 500 700 500 330 330 330 330 320 220 220 200 200 200	15 156 15 156 15 156 18 156 15 156	0 60 0 60 0 75 0 60 0 90 0 80 0 80 0 80 0 80 0 75 0 80 0 75 0 80 0 75 0 75 0 75 0 75 0 75 0 75 0 75 0 7	2.0 1.5 2.0 1.0 3.0 2.5 2.0 3.0 3.1 2.5 3.0 4.5 -VOLT	16/6 16/6 16/6 16/6 16/6 16/6 16/6 16/6	S215A 2155G S5218SG S215B PM12A 215SG BY6 S215 S22 220SG S21 S2215SG PM12 PM14	Mazda Mazda Six-Sixty Mazda Mullard Cossor Eta Mar.& Os. Mar.& Os. Six-Sixty Mullard Mullard		58,000 55,000 50,000 20,000 13,000 12,500 12,500 10,000 8,500 7,500 7,500 7,500 7,500 7,000 4,000 4,000	37 38 40 25 21 13 5 15 15 15 15 15 15 7.8 8	.075 .075 .1 .1 .075 .075 .1	150 150 150 150 150 150 150 150 150 150	.64 .66 .8 1.2 1.1 1.05 1.1 1.7 1.77 2.0 2.0 1.5 1.9 2.0	8/6 8/6 8/6 8/6 8/6 8/6 8/6 8/6 8/6 10/6 10/6	4075RC PM3A 410RC HL410 410HF PM3 4075HF 410LF L410 PM4DX 410D PM4DX 410P PM4DX	Six-Sixty Mullard Cossor Mar. & Os. Cossor Mullerd Six-Sixty Cossor Mar. & Os. Mullard Six-Sixty Mar. & Os. Mullard
220,000 200,000 200,000	190 200 200	.075 15 .1 15 .1 15	0 75 0 80 0 80	2.5 4.0 4.1	20/- 20/- 20/-	4075SG S410 410SG	Six-Sixty Mar.& Os. Cossar	-	2,150 2,080 2,000	65 5 7 35	.15 .15 .25	150 150 150	3.0 2.4 3.5	13/6 13/6 13/6 13/6	410P 420SP P415 425XP P425	Cossor Six-Sixty Mar. & Os. Cossor
210,000 200,000 200,000 200,000	190 210 200 200	.075 15 .1 15 .1 15 .075 15	0 75 0 80 0 80 0 75	4.5 5.0 4.1 3.5	20/- 20/- 20/- 20/- 20/-	6075SG S610 610SG PM16	Six-Sixty Mar.& Os. Cossor Mullard		1,500 1,200	4.5	.15	150 150 6	3.0 4.0	13/6 17/6	415XP 4XP	Cossor Cossor
350,000 1 10,000	VARIA 700	ABLE-1 .15 15 .2 15 .1 15 .15 15 .15 15	MU S 0 60 0 80 0 70 0 90 0 90 0 90	G. V. 2.8 5.0 3.5 5.5 3.5	ALVES 16/6 16/6 16/6 16/6 16/6	2-VOLT S215VM 220VSG VS2 PM12V 215VSG	F. Mazda Cossor Mar.& Os. Mullard Six-Sixty		58,000 50,000 49,000 30,600 20,000 20,000	40 40 40 30 27 26	.075 .1 .075 .1 .8 .075	150 150 150 150 150 400 150	.0 .7 .8 .85 1,35 1,3	8/6 8/6 8/6 8/6 25/- 8/6	6075RC 610RC PM5B HL610 680HF PM5D	Milazda Six-Sixty Cossor Muliard Mar. & Os. Cossor Mullard
		ORDIN	ARY	VALVI	ES. 2-	VOLT.			20,000	20	1	150		8/6	610HF	Cossor
Impe- dance.	Amp.	Fil. Cur- rent.	Anode Volts.	Mutual Con-	Price.	Туре.	Maker.		15,200 14,700 9,250 9,000	17 17.5 18.5 18	.075	150 150 150	1.1 1.2 2 2	8/6 8/6 8/6	PM5X 610D PM6D	Six-Sixty Mullard Six-Sixty Mullard
59,000 50,000 45,400 45,400 45,900 25,000 25,000 22,000 22,000 22,000 22,000 20,000 20,000 20,000 18,500 18,500 13,000	47 40 35 50 50 50 50 50 20 24 18 32 26 20 26 27 24 15		150 150 150 150 150 150 150 150 150 150	.8 .8 .7 1.1 1.1 1.2 1 .75 .87 1.1 .87 1.3 1.5 1.4 1.3 1 1.4 1.5 1.5 1.5	7/- 7/- 7/- 7/- 7/- 7/- 7/- 7/- 7/- 7/-	H210 210RC . H210 210RC H2 PM1A H2 210HF HL210 210HL PM1HL 210HL BY2020 HL2 210HF BY2020 HL2 210DFT	Mazda Cossor Mar, & Os. Six-Sixty Mazda Mullard Mar, & Os. Cossor Mullard Millard Six-Sixty Eta Mar, & Os. Cossor Mullard Mullard Mullard Mullard Mazda Mar, & Os. Cossor Cossor Cossor Cossor		7,500 6,000 3,500 3,500 3,500 2,750 2,500 2,400 2,000 1,850 1,780 1,600 1,400 1,300 1,000	15 5.5 8 8 7.8 3 7 6 5 5 6 5 8 8 7 6 5 5 6 5 8 3.7 3.9 3.6 3.2 3.5 2.25	.1 .8 .1 .1 .1 .1 .1 .25 .25 .25 .25 .25 .25 .25 .25 .25 .25	150 400 150 150 150 200 250 150 200 150 200 150 200 150 200 150 200 500	2 .92 2.28 2.3 2.25 2.3 1.1 2.8 2.5 3.25 3.25 3.25 2.3 2.6 2.3 2.6 2.3 2.7 2.5	8/6 8/6 25/- 10/6 10/6 25/- 13/6 13/6 13/6 13/6 13/6 13/6 13/6 13/6	610LF 680P 610P P610 P610 P600 P605 610P 625P P625 610XP P625A 625SPA F625SPA F625SPA F7256A 620T P650 620T	Cossor Cossor Cossor Cossor Mar, & Os. Mullard Six-Sixty Mar, & Os. Six-Sixty Mar, & Os. Six-Sixty Mar, & Os. Six-Sixty Mullard Cossor Marda Cossor
12,500	10.6		150	.85	7/-	210LF PM2DX	Six-Sixty Mullard				PE	NTOD	ES.	2-VOL	.т.	
12,000 12,000 10,000 10,000 10,000 4,800 4,400 4,000 4,000 4,000	11 19 18 7.2 7.5 16 13 9 8 6		150 150 150 150 150 150 150 150 150 150	.92 .9 1.9 1.8 1.2 1.5 1.7 4 3.2 2.25 2.0 1.5	7/- 7/- 7/- 5/6 8/9 8/9 8/9 8/9 8/9 8/9 8/9	L210 PM1LF L2 210D BY1210 220P PM2 220PA BW1304 215P 220P BX604	Mar. & Os. Mullard Mazda Six-Sixty Eta Cossor Eta Cossor Fta				ะ เม่นเป็นเป็นเป็นเป็น เม่นเป็น เม่นเป็น เม่นเป็น เม่นเป็น เม่นเป็น เม่นเป็น เม่นเป็น เม่นเป็น เม่นเป็น เม่นเป็น เม่น เม่น เม่น เม่น เม่น เม่น เม่น เม่	150 150 150 150 150 150 150 150 150 150 150 150 150 150 150 150	2.5 2.5 1.8 2.0 2.5 2.5 2.5 2.5 1.3 2.5 1.25 2.5	17/6 17/6 17/6 17/6 17/6 17/6 17/6 17/6	220PT 220HPT 230PT PT2 PT2 Pen220 Pen220A PM22 PM22 PM22A 230PP 220Pen	Cossor Cossor Cossor Cossor Mar. & Os. Mazda Mazda Mullard Mullard Six-Sixty Six-Sixty
3,900 3,700 3,700 3,600 2,150 2,150 2,060 2,000 1,900	15 13 12.5 7.5 6.5 7 7 7	2,7,7,7,7,7,2,7,4	150 150 150 150 150 150 150 150 150	3.85 3.5 3.4 3.5 3.5 3.5 3.4 3.5 3.4 3.5 3.7	8/9 8/9 8/9 12/- 13/6 12/- 12/- 12/-	LP2 220PA P220 PM2A P2 PM254 220SP PM254 220SP PM252 PM252	Mar. & Os. Six-Sixty Mazda Mullard Mar. & Os. Mullard Six-Sixty Mullard Mullard			11111	.1 .15 .25 .25 .15 .275 .15	150 150 200 200 150 300 150	2.5 2 2.4 1.75 2.2	T 17/6 17/6 17/6 17/6 17/6 20/- 17/6	410PT 415PT PT425 Pen425 PM24 PM24A 415PP	Cossor Cossor Mar. & Os. Mazda Mullard Mullard Six-Sixty
1,900 1,900 1,900 1,850 1,500	6.6 6.5 6.5 4.5	.4 .4 .32 .2 .3	150 150 150 150 150	3.7 3.5 3.4 3.5 3.0	12/- 12/- 8/- 12/- 12/-	P240 240SP BW602 P220A 230XP	Mazda Six-Sixty Eta Mazda Cossor				.15 .25 .17 .17	150 250 150 150	2 1.85 2 1.9	17/6 20/- 17/6 17/6	615PT PT625 PM26 617PP	Cossor Mar. & Os Mullard Six-Sixty



Presented with PRACTICAL WIRELESS, dated March 4th. 1933.

"PRACTICAL WIRELESS" DATA SHEET No.11

MAINS OPERATED VALVES

A. C. (4-VOLT) VALVES SCREEN GRID

Impe- dan ce ,	Amplifi- cation Factor.	Heater Current	Anode Volts.	S.G. Volts.	Anode Current.	Price.	Type No.	Makers.
1 megolim *909,000 800,000 *500,000 *500,000 *500,000 *400,000 *350,000 *210,000 *200,000 *	1,000 1,000 3,000 1,700 1,700 1,000 550 1,000 1,120 750 600 1,000 1,000		200 200 200 200 200 200 200 200 200 200	110 75 100 80 60 100 60 80 80 110 100 80 110 110	1.0 1.5 1.0 5.0 4.4 2.1 2.5 8 3.4 5.2 5 3.0 5	19/- 19/- 19/- 19/- 19/- 19/- 19/- 19/-	4SC.AC S4V DW6 AC/S2 AC/S2 AC/SC MS4-HA MS4 4IMS6 MS4B S4VB MS4B S4VB S4VB S4VA 24VA 24VSC.AC	Six-Sixty Mullard Eta Mazda Cossor Mar. & Os. Cossor Mar. & Os. Mullard Cossor Eta Mullard Six-Sixty Six-Sixty
	- 1	1	200	150	9.0	20/-	MS-Pen-A	Cossor

VARIABLE Mu VALVES

Impe- dance.	Amplifi- cation Factor.	Heater Current	Anode Volts.	S.G. Volts.	Anode Current.	Price.	Type No.	Makers.
*545,000 *465,000 200,000 *200,000	600 1,400 400		200 200 250 200	75 60 100 100	5.8 6 7 7.8	19/- 19/- 15/6 19/-	AC/SIVM AC/SGVM DW3 MVSG	Mazda Mazda Eta Cossor
*	1111		200 200 200 200	100 110 70 110	7	19/- 19/- 19/-	VM4V 4MM.AC VMS4 MM4V	Mullard Six-Sixty Mar. & Os. Mullard

GENERAL TYPES

Impe- dance.	Amplifi- cation Factor.	Heater Current.	Anode Volts.	Mutual Conduc- tance.	Price.	Type No.	Makers.
*34,000	75	1	200	2.2	13/6	904V	Mullard
*18,000	72		200	4	13/6	4IMH	Cossor
•12,000	36		200	3	13/6	354V	Mullard
*11,700	35		200	3	13/6	AC/HL	Mazda
11,500	75		200	0.7	13/6	ACZ/HL	Mazda
11,200	24		200	4.7	12/0	41IVIFIL	Lossor
* 11,100	40		200	2.6	12/0	NALIT A	Mar & Os
# 4 950	16		200	23	15/0	164V	Mullard
* 3 000	12		200	4	15/-	10.41	Mullard
• 2 860	12		200	42	15/-	MIA	Mar & Os
2,850	10	1 1 1	200	35	161-	AC104	Mullard
* 2 650	iŏ		200	3.75	15/-	AC/P	Mazda
* 2 500	18.7	i	200	7.5	151-	4IMP	Cossor
2.000	6	1	200	3	16/-	ACO64	Mullard
• 1.500	11.2	1	200	7.5	17/6	41MXP	Cossor
1,500	9	2	400	6	25/-	PP5/400	Mazda
* 1,460	5.4	1	200	3.7	17/6	AC/PI	Mazda
1,390	9	2	400	6.5	25/-	DO/24	Mullard
• 1,250	5		200	4	17/6	054V	Mullard
1,150	4		200	3.5	17/6	ACO44	Mullard
1.000	6.5		250	6.5	17/6	PP3/250	Mazda
830	1 5		250	6	17/6	PX4	Mar. & Os.

PENTODES

Voltage.	Current.	Impe- dance.	Amplifi- cation Factor.	Mutual Conduc- tance.	Anode Volts.	Price.	Type No.	' Makers.
*16 *35 * 8	.25	30,000	90	3 2.5 3.5	200 250 250	20/- 20/- 20/-	DPT DC2/PEN DC/PEN	Mar, & Os. Mazda Mazda

PENTODES

Impe- dance.	Amplifi- cation Factor.	Heater Current	Anode Volts.	Mutual Conduc- tance.	Price.	Type No.	Makers.
*	1111111111		250 400 250 250 200 400 250 250 400 400 250 500	3 2.25 4 3 2.2 4 2.5 3 2.1 3 4	20/- 22/6 20/- 20/- 20/- 20/- 20/- 20/- 20/- 22/6 20/- 45/-	PT41 PT41B MP/PEN MPT4 PT25 AC/PEN PM24M PM24B PM24B PM24C Pen4V PM24D	Cossor Cossor Mar. & Os. Mar. & Os. Mazda Mullard Mullard Mullard Mullard Mullard Mullard

RECTIFYING VALVES

Heater. Volt-, Cur-		Anodes.	Output Current.	Price.	Type No.	Makers.
age.	rent.					
4	1	250-250	60 mA	12/5	506BU	Cossor
4		250-250	60 mA	12/6	UU2	Mazda
4	2	250-250	60 mA	12/6	UU60/250	Mazda
4	2.5	350-350	120 mA	15/-	442BU	Cossor
4	2.5	350-350	120 mA	15/-	UI2	Mar. & Os.
4	2	350-350	120 mA	15/-	DW3	Mullard
4	25	500-500	120 mA	20/-	460BU	Cossor Mar & Oa
4	2.5	500-500	120 mA	20/-	UU120/500	Mazda
4	3	500-500	250 mA	20/-	GUI	Mullard Mar. & Os.
	-	(hal! wave)	2.0			

D. C. VALVES

SCREEN GRID

Voltage.	Current.	Impe- dance.	Amplifi- cation Factor.	Anode Volts.	S.G. Volts.	Price.	Type No.	Makers.
*20 *16 *6 *16 *16 *20	.1 .25 .5 .25 .25 .1	600,000 500,000 360,000 350,000 Variable Variable	1,200 550 1,000 1,120 Mu Mu	200 200 200 200 200 200 200	60 70 60 80 80 80	19/- 19/- 19/- 19/- 19/- 19/-	DC2/SG DS DC/SG DSB VDS DC2/SGVM	Mazda Mar. & Os. Mazda Mar. & Os. Mar. & Os. Mazda

ORDINARY

Voltage	Current.	Impe- dance.	Amplifi- cation Factor.	Mutual Conduc- tance.	Anode Volts.	Price.	Type No.	Makers.
*6 *25 *16 *16 *35 * 8	.5 .1 .25 .25 .1 5	13,000 11,700 10,800 2,660 2,650 2,220	35 35 40 12 10 10	2.7 3 3.7 4.5 3.75 4.5	200 200 200 200 200 200 200	13/6 13/6 13/6 15/- 15/- 15/-	DC/HL DC3/HL DH DL DC2/P DC/P	Mazda Mazda Mar, & Os. Mar, & Os. Mazda Mazda

SPECIAL BATTERY VALVES

Impe- dance.	Amp.	Fil. Cur- rent.	Anode Volts.	Slope.	Purpose.	Price.	Type.	Makers.
27,000 3,750 3,750 	5.1 4.5 4.5 —	.1 22 .1 .1	100 100 100 80 80	.19. 1.2 1.2 .8 .8	Double-Grid Double-Grid Double-Grid Double-Grid Double-Grid	20/- 20/- 20/- 20/- 20/-	210DG DG2 DG2 PMIDG 210DG	Cossor Marconi Osram Mullard Six-Sixtv

* These valves are of the Indirectly Heated Type.

Presented with PRACTICAL WIRELESS, dated March 11th, 1933.

"PRACTICAL WIRELESS" DATA SHEET No.12 HANDY FORMULÆ AMPLIFICATION. IMPEDANCE. Of a tuned circuit $\dots = \frac{\omega L}{\omega}$ In a circuit with Resistance, Inductance and Capacity in series. $Z = \sqrt{R^2 + \left(\omega L - \frac{1}{\omega C}\right)^2} = \sqrt{R^2 + X^2}$ Where r = equivalent series resistance. **OHM'S LAW.** $I = \frac{E}{R}$ $E = I \times R$ $R = \frac{E}{I}$ CAPACITY. Capacity of a condenser : (a) With parallel plates $C = \frac{Ak}{11.31 \times 10^8 \times d}$ mfd. For A.C. circuits $I = \frac{E}{2\pi f I}$ (b) Spherical plates $C = r/9 = 10^5$ mfds. REACTANCE. Capacity of a horizontal aerial : Of a coil $X = 2\pi f L$ $\mathbf{C} = \mathbf{1} \div \left(4.144 \times 10^{8} \log_{10} \frac{4\mathbf{h}}{d} \right) \text{ mfd.}$ Of a condenser ... $X = \frac{1}{2\pi i C}$ where l = length in cms. d = diameter in cms. Net reactance ... $X = X_L - X_C$ h = height above earth in cms. A = total area in cms. of one plate.At resonance ... $f = \frac{1}{2\pi\sqrt{LC}}$ NCE. $R = \frac{E}{I}$ r = radius in cms. Capacities in series $C = \frac{C_1 \times C_2}{C_1 + C_2}$ RESISTANCE. Capacities in parallel $C = C_1 + C_2$. Of a tuned circuit . . . $R = \frac{L}{C \times T}$ FREOUENCY. $f = \frac{\sqrt{10^6 \times 10^6}}{2\pi \sqrt{10}}$ Where r == equivalent series resistance. Resistances in series R1 + R2 Resistances in parallel $\frac{R1 \times R2}{R1 \times R2}$ INDUCTANCE. Inductance of a straight wire $L = 21 (\log(\frac{21}{r}) - 1)$ cms. WATTAGE DISSIPATION. $I^2R = EI$ WAVELENGTH. Inductance of a solenoid $L = 4r^2 a^2 N^2 b^2$. $= \frac{\text{Velocity}}{\text{Frequency}}$ Inductance in series (with no mutual inductance) Wavelength (in metres) $L = L_1 + L_2.$ Of a tuned circuit $-\lambda = 1885\sqrt{LC}$ Inductances in parallel (with no mutual inductance) $L = \frac{L_1 \times L_2}{L_1 + L_2}$ Where L == microhenrys. $C = \operatorname{microfarads.}_{\lambda \times f} = 300,000,000$ To convert Wavelengths (in metres) to Frequency (in kilocycles), Inductance in cms. divide 300,000 by the Wavelength. To convert Frequency (in kilocycles) to Wavelength (in metres), divide 300,000 by the Frequency. $\vec{N} = Turns per cm.$ $\vec{b} = Overall breadth of coil in cms.$ = radius of wire in cms

AMPLIFICATION FACTOR.

 $\mu = \frac{\text{Change in anode volts}}{\text{Change in grid volts}}$

IMPEDANCE. (This is actually A.C. resistance) $Ro = \frac{Change in anode volts}{Change in anode current}$

MUTUAL CONDUCTANCE. = Change in anode current Change in grid volts

TABLE OF SYMBOLS USED IN WIRELESS AND ELECTRICAL FORMULÆ

VALVE FORMULÆ

Amplification					A
, factor					μ (Mu)
Ampere (unit of current)					A
Current (R.M.S. value)					I
(instantaneous)					;
C in this cance and the		• •	•••	•••	Ċ
Capacity	• •	• •			C.
Energy					No/
F.M.F. (voltage-R.M.S. value)				E
EME (instantaneous)	r				
E.M.I. (Instantancous)	••		* *	* *	F
Farad (unit of capacity)	••		* *		r

Henry (unit of i	nductanc	e)			ę.,		Н
Impedance	• •				• •		Z
Inductance			• •	• •	• •	2.1	L
Mutual inductar	ice	• •		• •	• •		M
Ohm (unit of res	sistance)				• •		Ω
Power							P
Resistance						•• .	R
Reactance							X
Wavelength							λ
2πf							ω

Presented with PRACTICAL WIRELESS, dated March 18th, 1933.

"PRACTICAL WIRELESS" DATA SHEET No.13 TERMINALS. FUSES. ETC.

TERMINAL SIZES

Terminal shanks are practically all 4 B.A. The older form of slotted shank supplied by Belling-Lee is 2 B.A. These sizes are clearance dimensions.

TERMINAL TYPES

Terminals are obtainable in many sizes and patterns, but the markings set out below are those which are standardised by the majority of terminal manufacturers. The Belling-Lee terminals are manufactured in four sizes, Types B, M, R and Q. Types B. R and Q have ebonite heads, whilst Type R is of metal. Types B and M also have non-rotatable heads

so that the name is always easily read.

Eelex terminals are manufactured with non-rotatable indicating heads, and with socket centres so that plugs may be inserted. In addition, the Treble Duty terminal has reindicating movable plates which are held in place on the head. The shank is slotted to accommodate connecting wires.

TERMINAL BLOCKS

Terminals are usually attached to a strip of ebonite fixed to the rear of a baseboard, but to simplify this method of construction, special terminal

mounting blocks are manufactured by Belling-Lee, Ward & Goldstone, Telsen, etc. The Belling - Lee accommodates two terminals of any type, whilst the Ward & Goldstone accommodates only one terminal. The Telsen is complete with two terminals, one red and one black.





The Eelex Treble Duty Plug.

STANDARD TERMINAL									
INDICATIONS									
Aerial	Aerial 1	Aerial 2							
Aerial 3	Earth	Pick-up							
L.S.+	L.S	Phones+							
Phones -	L.T.+	L.T. –							
H.T.+	H.T.+1	H.T.+2							
H.T.+3	H.T.+4	H.T. –							
Grid+	Grid –	Grid -1							
Grid -2	Grid3	Screen							
Input+	Input -	Output+							
Output -	+								
Mains+	Mains –	A.C. Mains							
L. I.A.C.									
And in add	dition, plain	red or black.							



Various Types of Wander Plugs.

TERMINAL MOUNTING STRIPS

In place of the customary terminal block or strip, special paxolin strips are obtainable from Clix, in which resilient sockets are fixed. These are appropriately engraved and accommodate the solid type of plug. This is an improvement on the terminal with screw top, as it enables rapid connection to be made. Messrs. Bulgin also manufacture a small ebonite terminal block with two terminals fitted.

FOR EVERY RADIO-CONNECTION

FUSES

H.T. - is invariably joined to L.T. -, and it is advisable always to make this connection by means of a fuse. The leads to the valveholders are then taken from the L.T. - side of the fuse-holder. Fuse-holders are manufactured by Telsen and Bulgin and accommodate small lamp fuses of the flashlamp bulb

type. They are obtainable in various ratings

and the choice should be made in the following manner. Add together the total filament current consumption of each individual valve, and choose a fuse which will blow at a value slightly lower than this total. Microfuses are also obtainable, and these consist of a thin gold film and not a lamp type. They are also obtainable in various ratings. (Note: .2 amp. is 200 milliamps.)

BATTERY CORDS

To obviate the necessity of joining battery leads to terminals, special multiway battery cords are obtainable. Those manufactured by Messrs.

Belling-Lee are fitted with two spades for connecting to the accumulator, whilst the remaining cords are provided with wander plugs. These may be obtained in lengths of 30 in. or 54 in. and are made up in 5-way, 6-way, 7-way, 8-way, 9-way and 10-way cables. The leads are intended for G.B. and H.T. tappings, but obviously the plugs may be altered to suit individual requirements. Messrs. Bulgin, Ward & Goldstone and Harbro also manufacture multi-way battery cords similar in type to those above mentioned. Messrs. Bulgin do not supply spades or plugs with their cords so that these may be made up to suit particular demands.





Adut, of Belling & Lee, Ltd., Cambridge Arterial Road, Enfield, Middlesex

Presented with PRACTICAL WIRELESS, dated March 25th, 1933.

"PRACTICAL WIRELESS" DATA SHEET No. 14 OUD SPEAK

Loud speakers are divided into two classes: Moving-iron and Moving-coil. But no matter what type of loud speaker is employed it is essential that it should match the valve if the maximum undistorted power output is required. With normal three-electrode valves, the loud-speaker load, or as it is more correctly called, the "optimum valve load," should be roughly twice the normal impedance of the valve. A moving-coil loud speaker load, or as it is more correctly called, speaker) remains constant in impedance throughout the normal impedance of the valve. A moving-iron speakers vary in impedance with the frequency. It is, therefore, usual to take the impedance of this type of speaker at 256 cycles. To enable the matching to be carried out it is necessary to use a transformer, and the ratio of this may be obtained from the adjoined formula. Where two or more valves are connected in parallel in the output stage, the load required two valves in parallel would require a load half that of either valve used separately. Where two valves are connected in puth-pull in the output stage, the load required is just double that of either valve.

MOVING-IRON LOUD SPEAKERS.

Moving-iron loud speakers may consist of a simple reed movement, a balanced armature, or an inductor-dynamic arrangeto its inertia fails to deal with the lower frequencies in the musical range. The balanced armsture possesses slightly more freedom and, therefore, gives better response at the lower frequencies, whilst MPEDANCE the inductor-dynamic is especially designed to respond well down in the musical scale. It is not, however, very good at the higher It is not, however, very good at the higher of musical frequencies. Owing to the fact that the impedance of moving-iron loud speakers varies with the frequency, it is inadvisable to employ this type of speaker with a pentode valve. Great care should be taken with these speakers to see that the reed does not get bent out of alignment, of the come vanher employed for attaching of and the cone washer employed for attaching the diaphragm should be kept welltightened. The material of which the diaphragm is made will affect the response, and, generally speaking, this should be of thin material with felt rings between the cone washers and the diaphragm at both back and front.

DIAPHRAGMS.

With all types of loud speaker, the material from which the diaphragm is made will affect its response. The effects are especially noticeable with the movingare especially noticeable with the moving-coil type of load speaker. A very good al-round material is No. 2 sheet Bristol Board. This should be formed into a cone with right-angled sides, and the edge turned back at an angle for a distance of not more than a quarter of an inch. This turned-back edge should be cemented to thin leather, and this should not be stretched upon attaching is to the adampting thin leather, and this should not be stretched when attaching it to the clamping **W45** ring or other device to which it may require to be affixed. The speech coil should be **40** of the minimum weight, and it should, therefore be wound on a very thin paper **a** 35 cylinder, and doped with collodion. A **X** very good material to use for this purpose **7** 30 very good material to use for this purpose **g** 30 is Durofix. The resistance of the speech **g** 30 coil should be from 5 to 50 ohms, and the **g** 25 former as pointed out in the first section **b** 20 its response, and for general results in the **g** 15 home, a right-angled cone will be found best. It should not be made less than a right-angle owing to the risk of focussing. Generally speaking, a light, thin diaphragm will give brilliancy, whilst a heavy dead material will result in a deep tone.





MOVING-COIL LOUD SPEAKERS Moving-coilloud speakers are divided into two classes, those having a permanent mag-net and those possessing an energised field. In the former the magnet may take on any net and those possessing an energied field, In the former the magnet may take on any shape, but it requires no methods of manufacture it is sufficiently permanent is magnetism to outlast the design of the speaker. The other type has a large winding round the pole-piece, and this requires the application of a direct current in order to produce the magnetic field. The sympe of speaker which requires a high voltage of from 2,000 ohms to 10,000 ohms, and show the speaker which requires a high voltage of from 2,000 ohms to 10,000 ohms, and show the self winding with a resistance of from 2,000 ohms to 10,000 ohms, and show the field will give an output of 300 voltas at 2000 or 250 volts being should be designed to give an output of 300 voltas to 100 more year of the resis-tion of the full 200 or 250 volts being spalled to the receiver. Care must be show in handling this type of speaker and the field windling the displayed to induction with all types of meaning device.

BAFFLES

so as not to upset the centralising device. BAFTLES. 16,000 Practically all types of loud speaker necessitate a baffle, which prevents the sound waves from one side from passing round to the other side and so neutralising the effect of very low notes. The baffle should be as thick as conveniently possible —not less than three-eighths of an inch. The hole in it should be of the same size as the mouth of the diaphragm—not smaller. The pasker should be accurely fixed to the baffle to prevent rattle, and it is also is good plan to glue large odd-shaped pieces of wood to the inside of the baffle at various positions to break up unwanted resonances. In cases where the baffle is built in the form of a cabinet, resonance my be removed by packing the corners with non-resonant material such as wool, kapok, etc. The size of the baffle will govern the reproduction of the bass notes, and the following details will assist in the choice of the correct size for particular individual requirements. For the reproduc-tion of a 200-cycle note, the baffle should be 18 inches wide. For 100 cycles, 2 ft. 9 ins.; for 60 cycles 4 ft. 6 ins., and for 30 cycles at least 9 ft. must be provided. Where undue emphasis is given to the bass notes, a reduction in strength may be obtained by removing the loud speaker to a distance of about one inch behind the baffle. In other words, a slight air space between the other words, a slight air space between the other words, a slight air may be obtained by removing the loud speaker to a distance of about one inch behind the baffle. In other words, a slight air apace between the or of the diaphragm and the rear surface of the baffle will assist in reducing the low note response. note response.



TRANSFORMER RATIOS AND FIELD BIASING.

TRANSFORMER RATIOS AND FIELD BLASING. The two graphs above have been designed on the assumption that the optimum load required for the valve is double the A.C. impedance of the valve. As pointed out above, however, this does not hold good for Pentodes, Valves in Paralleland Valves in Push-Pull. To ascertain the ratio of transformer, find the point of intersection of the lines, cor-responding to the valve resistance and speaker impedance. The nearest line running from the lower left-hand corner will then give the transformer ratio required. Where the field of the speaker is of the energised type having a D.C. resistance of 2,000 to 5,000 ohms, it may be employed for biasing the output valve. The illustration on the left shows the field, and therefore the bias obtained may be worked out by multiplying the resistance of the field (in ohms) by the anode current (expressed as a decimal fraction of an amp). If this results is an excessive voltage, a reduction may be obtained by joining a high-resistance potentiometer (of the order of 50,000 ohms) across the field, and connecting the arm, as well as one end, to H.T.-mas shown on the right. The slider should be adjusted until the anode current, as shown by a milliammeter, is of the correct value. The manufacturer's instructions should, of course, be carried out in all cases.



"PRACTICAL WIRELESS" DATA SHEET NO.15 EUROPEAN BROADCASTING STATIONS

(BRITISH) STATIONS ARE IN HEAVY TYPE, thus : DAVENTRY NATIONAL)

Fre-	Wave-			Paular		Fre-	Wave-			Power
quency	length	Station.	Country.	in Kw.		in	in	Station.	Country.	in Kw.
Kc/s.	Metres.					Kc/s.	Metres.			
155.0	1025.0	Variation (Variation)	Linhumia	7.00		707.0	474 3	Morrow Imini Stalina	Russia	100.00
160.0	1875.0	Huizen (Exchanges wavelengths	Holland	8.50		716.0	419.0	Berlin, No. I, Witzleben	Germany	1 50
		with Hilversum every 3 months)		40.00		720.5	416.4	Rabat	Morocco	5.00
167.0	1796.0	Lahti	Finland	40.00 75.00		125.0	415.0	Athlone	State	00.00
183.5	1635.0	Zeesen (Königswusterhausen)	Germany	60.00		734.0	408.7	Katowitz	Poland	16.00
187.5	1600.0	Irkoutsk, RV14	Russia	10.00		743.0	403.8	Sottens (Radio Suisse Romande)	Switzerland	25.00
193.0	1554.4	Daventry National	England	30.00		752.0	398.9	Bucharest	Roumania	12.00
202.5	1481.0	Moscow, RVI (Old Komintern)	Russia	100.00		770.0	389.6	Leipzig	Germany	120.00
207.5	1446.0	Eiffel Tower, FL, Paris	France	13.00		770.0	389.6	Archangel, RV36	Russia	10.00
212.5	1412.0	Warsaw I Dive i.	Poland	120.00		779.0	385.1	Loulouse (Radiophonie du Wildi) Stelino RV26	Russia	10.00
222.2	1350.0	Tunis-Kashah	Tunisia	0.50	_	788.0	381.0	Lwow (Lemburg)	Poland	16.00
222.5	1348.0	Motala (Relays Stockholm)	Sweden	30.00		797.0	376.4	Scottish Regional (Falkirk)	Scotland	50.00
230.0	1304.0	Moscow, WZSPS (Trade Union)	Russia	100.00		806.0	370 1	Radio II Peris	France	0.80
244.0	1229.5	Boden (Relava Stockholm)	Sweden	0.60		815.0	368.1	Seville, EAJ5 (Union Radio)	Spain	1.00
250.0	1200.0	Stamboul	Turkey	5.00		815.0	368.1	Bolzano	Italy	1.00
250.0	1200.0	Reykjavik	Iceland	21.00		815.0	368.1	Helsinki (Kelays Lahti)	Russia	10.00
256.0	1154.0	Kalundborg (Relays Copenhagen)	Denmark	7.50		816.0	367.6	Fredriksstad (Relays Oslo)	Norway	0.70
268.5	1117.0	Moscow, Popoff RV58	Russia	40.00		824.0	364.1	Bergen	Norway	12 00
271.5	1105.0	Minsk Koloditschi, RV10	Russia	35,90		825.0	360.6	Algiers	Germany	60.00
280.0	1083.0	Tifis, RV7	Russia	10.00		843.0	355.9	London Regional (Brookmans	England	50.00
290.0	1035.0	Kiev, RV9	Russia	36.00		0000	250.4	Park)	Austria	7.00
300.0	1000.0	Leningrad, Kolpino RV53	Russia	100.00		852.0	3/2.1	Barcelona EAII	Spain	7.60
340.0	882.0	Saratov, RV3	Russia	20.00		860.0	348.8	Leningrad, RV70	Russia	10.00
353.4	849.0	Rostov-on-Don, RV12	Russia	4.00		869.0	345.2	Strasbourg. PTT	France	11.50
357.0	840.0	Budapest	Hungary	18.50		878.0	341.7	Brussels II Velthern (Flemish	Belgium	15.00
385.0	779 0	Sverdlovsk, KV2	Russia	10.00		007.0	220.2	Programme)		
389.0	770.0	Ostersund (Relays Stockholm)	Sweden	0.60		896.0	335.0	Cadiz	Spain	5.00
395.0	760.0	Geneva (Relays Sottens)	Switzerland	1.30		897.0	334.4	Poznan Milan (Releve Turin)	Italy	50.00
410.0	600.0	Moscow, KV2 (Experimental)	Russia	1.50		914.0	328.2	Poste Parisien	France	60.00
441.2	680.0	Lausanne (Relays Sottens)	Switzerland	0.60		923.0	325.0	Breslau	Germany	60.00
521.5	575.0	Samara, RV16	Russia	1.20		932.0	321.9	Göteborg (Kelays Stockholm)	Bulgaria	0.50
522.0	574.7	Ljubljana	Yugoslavia	0.25		941.0	318.8	Dresden (Relays Leipzig)	Germany	0.25
121.0	101.5	Station)	Germany	-		941.0	318.8	Naples INA (Relays Rome)	Italy	1 50
528.0	568.1	Grenoble	France	2.00		950.0	315.8	Marseilles, PII	Poland	1.70
530.0	566.0	Hanover (Relays Hamburg)	Germany	16.00		959.0	312.8	Genoa, IGE (Relays Turin)	Italy	10.00
536.0	560.0	Augsburg (Relays Munich)	Germany	0.25		968.0	309.9	Cardiff	Wales	1.00
536.0	560.0	Hamar (Relays Oslo)	Norway	0.70		977.0	307.0	Radio Vitus (Paris)	Sweden	0.50
536.0	560.0	(Relays Munich)	Germany	1.50		977.0	307.0	Zagreb	Yugoslavia	0.75
545.0	550.0	Budapest No. Lakihegy	Hungary	18.50		985.0	304.0	Bordeaux Lafayette, PTT	France	13.00
554.0	542.0	Palermo	Italy	3.00		995.0	301.5	North National (Manchester)	Esthonia	11.00
554.0	542.0	Sundsvall (Relays Stockholm)	Sweden	1.50		1013.0	296.1	Hilversum (Up to 4.40 p.m.)	Holland	7.00
571.0	525.0	Riga	Latvia	15.00		1013.0	296.1	Hilversum (After 4.40 p.m.)	Holland	20.00
580.0	517.0	Vienna (Rosenhügel)	Austria	15.00				(Exchanges wavelengths with Huizen every three months)		
589.0	509.0	Brussels No. I, Velthem (French	Belgium	19.00		1022.0	293,5	Limoges, PTT	France	0.70
589.0	509.0	Astrakhan, RV35	Russia	10.00		1022.0	293.5	Kosice	Czechoslovakia	2.60
598.0	501.7	Nijni Novgorod, RV42	Russia	10.00		1031.0	291.0	viipuri (Viborg) (Relays nei-	riniano	10.00
599.0	493.4	Trondheim	Norway	1.20		1040.0	288.3	Scottish National (Falkirk)	Scotland	50.00
614.0	488.6	Prague, No. 1	Czechoslovakia	120.00		1040.0	288.3	British Relay Stations (Bourne-	England	-
617.0	486.2	Oufa, RV22	Russia	10.00		1049.0	286.0	Montpellier	France	0 80
625.0	480.0	Ivanovo-Voznesenk, RV33	Russia	10.00		1058.0	283.6	German Relay Stations (Berlin,	Germany	0.50
635.0	472.4	Langenberg	Germany	60.00		1059.0	202 6	Magdebourg, Stettin)	Austria	0.50
644.0	465.8	Lyons la Doua, PTT	France	60.00		1058.0	282.2	Lisbon CT IAA	Portugal	2.00
0.000	439.4	Landessender)	Dwitzeriand	00.00		1067.0	281.2	Copenhagen	Denmark	0.75
662.0	453.2	San Sebastian, EAJ8	Spain	0.60		1076.0	278.8	Bratislava	Germany	60.00
662.0	453.2	Salamanca, EAJ22	Spain	1.00		1085.0	273.7	Turin	Italy	7 00
662.0	453.2	Danzig (Relays Heilsberg)	Austria	0.50		1105.0	271.5	Rennes, PTT	France	1.30
662.0	453.2	Klagenfurt (Relays Vienna)	Austria	0.50		1112.0	269.8	Bremen (Relays Hamburg)	Germany	20.00
662.0	453.2	Porsgrund (Relays Oslo)	Norway	0.70		11210	267.6	Valencia	Spain	1.50
662.0	453.2	Bodo	Norway	0.50		1128.5	265.8	Lille, PTT	France	1.30
662.0	453.2	Upsala (Relays Stockholm)	Sweden	0.15		1137.0	263.8	Moravska Ostrava	England	50.00
666.7	450.4	Odessa, RV13	Russia	10.00		1147.0	261.5	Park)	williand	00.00
671.0	447.	Aslesund	Norway	0.35	1.	1157.0	259.3	Frankfurt-a.M	Germany	17.00
671.0	447.1	Rjukan	Norway	0.15		1167.0	257.1	Hörby (Relays Stockholm)	Sweden	0.70
671.0	447.1	Notodden (RelaysOslo)	Norway	0.08	1	1125.0	252.1	Gleiwitz (Relays Breslau)	Germany	5.00
680.0	441.2	Stockholm SASA	Sweden	55.00		1193.0	252.0	Barcelona, EA115 (Assoc. Nat.)	Spain	1.00
698.0	430.0	Belgrade	Yugoslavia	2.50		1193.0	252.0	Almeria, EAJ18	Spain	1.00
707.0	424.3	Madrid, EAI7 (Union Radio)	Spain	2.00		1202.0	249.6	Kalmar	Sweden	0,20
707.0	124.2	(After 7.0 p.m.) Madrid FAI2 (Radia Ferrara)	Spain	1.30		1202.0	249.6	Juan-les-Pins, Nice	France	0 80
107.0	424,3	(Up to 7.0 p.m.)	Partie	1 2100		1211.0	247.7	Trieste	Italy	1 10.00
	_				-			17 1 1	J Data Sha	4 N/2 16

Presented with PRACTICAL WIRELESS, dated April 8th, 1933.

BROADCASTING STATIO	ONS	(Contin
	Ere	A 1974 A
tre- guency length in Ke/s. Metres. Station. Country. Power in Kw.	quency in Kc/s.	Wave- length in Meters.
1220.0 245.9 Varberg	1310.0 1319.0 1319.0 1345.0 1346.0 1365.0 1382.0 1382.0 1391.0 1391.0 1400.0 1400.0 1400.0 1400.0 1420.0 1420.0 1450.0 1490.0 1530.0	229.0 1 227.4 1 224.4 0 223.0 1 222.9 1 219.9 1 219.9 2 217.0 1 215.6 1 215.6 1 215.6 1 215.6 1 215.6 1 214.3 1 209.0 1 207.0 1 207.0 1 209.0

"PRACTICAL WIRELESS" DATA SHEET No. 16 sed from DATA SHEET No. 15).

Quency in Kc/s.	hength in Meters.	Station.	Country.	Power in Kw.
1310.0 1319.0 1337.0	229.0 227.4 224.4	Umea Flensburg (Relays Hamburg) Cork	Sweden Germany Irish Free	0.50 0.50 1.00
1345.0 1346.0 1365.0 1373.0 1382.0 1382.0 1391.0 1400.0 1400.0 1400.0 1420.0 1420.0 1430.0 1450.0 1450.0 1470.0 1480.0	223.0 222.9 219.9 218.5 217.0 215.6 214.3 214.3 214.3 209.0 207.0 206.0 204.1 202.7 201.3	Fécamp, Radio-Normande Hddikswall Salsburg (Relays Vienna) Karistad Halmstad Brussels, Radio-Chatelineau Aberdeen 4. Warsaw, No. 2. Newcastle Ornaköldsvik Gävle Kristineham Halsingborg	France	10 00 0 15 1.50 0.50 0.20 0.10 1.00 1.00 0.80 0.20 0.25 0.25 0.25
1530.0	1 195.0	Kariskrona,	Sweden	0.20

Times of Transmission.

Sun. 21.00 Daily 21.30 Wed. and Sat. 10.00

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Daily 13.00 Tues. and Thurs. 17.30.

Daily ex. Thurs. and Fri. 21.00 Sun. 22.00-22.45

Sun. 10.00 Tues, and Fri. 22.00-24.00 Mon. 02.00-05.00 Daily 23.30, Sat. 18,00 Mon. 19.00 Daily 20.30 Tues, and Thura. 10.30-12.30 Colonial Station E-W. daily 20.00 Daily ex. Sat and Sun. 17.45

Daily 20.00 Daily 18.00 16.00 and 19.30

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Sum. 11.30 Daily 19.30 Sat., Sun. Mon. 16.00 and 21.00

Daily 10.00 Daily 13.00-17.00

Sun. and Tues. 21.00

Weekdays 13.00 Sun. 21.00 Daylight working

Daily 18.00

Şun. 22.00-22.45 Daily 10.00-14.00 Fri. 23.00 Mon. 21.00

PRINCIPAL SHORT WAVE STATIONS

Fre- quency in	Wave- length in	Station.	Country.	Times of Transmission.		Fre- quency in	Wave- length in	Station.	Country.
Kc/s.	ivletres.					7.707	avietres.	D.P. M.C	e 5 1 1
3,750 4,273	80.0	Kome	Russia	Daily 09.00-12.00		1,191	38./	Prangins Prangins	Switzerland
4,795	62.56	London, Ont.	Canada	Sun. 06.00		8,125	36.92 34.68	Bandoeng	ISA
5.146	58.3	Bandoeng	Java	Daily 12.20 and 07.00		8,650	34.68	London, Ont	Conada
5.172	58.0	Prague N Y	Czechoslovakia	Tues, and Fri. 19.30		9 300	33.50	Guatemala City	S. America
5,690	52.7	Tananarive, P.T.T.	Madagascar	_		9,500	31.58	Rio de Janeiro	Brazil
5.714	52.5	Quito	Ecuador	Daily 12.30		9,510	31.55	Melbourne Empire Zones 2 4 5	Australia
5,930	50.6	Miedellin	Colombia			9.520	31.51	Skamleback	Denmark
5,970	50.26	Vatican State, Rome	Italy	Daily 19.00 Wed 03.00 Sat 07.30		9,530	31.48	Schenectady, N.Y.	Germany
6,000	50.0	Bucharest	Roumania			9,570	31.35	Posen'.	Poland
6.000	50.0	Moscow	Russia	Sat 20.00		9.570	31 35	Fast Springfield	U.S.A.
6,005	49.96	Drummondville	Canada	(Relays CFCF, 01.00-		9,582	313	Philadelphia, Pa.	U.S.A
6,005	49.96	Tegucigalpa	Honduras 🛶	05.00 Daily ex Sun. 00.00		9,580	31.3	Radio Nations.	Switzerland
6,020	49.83	Chicago, Ill	U.S.A			9,585	31.29	Empire, Zone 3	
6,023	49.83	Mexico City	Mexico	Daily 01 00		9,590	31.28	Sydney	Australia
6.050	49.59	Halifax	Nova Scotia	-	1	1010	31.23	Eliston se se	
6,050	49.58	Empire Zones 4-5	Kanya Colony	Deily 16 30		9,640	31.10	Araniuez	Spain
6,060	49.5	Mason, Ohio	U.S.A.			10,000	30.0	Belgrade	Yugoslavia
6,060	49.5	Philadelphia. Pa."	U.S.A			10,238	29.3	Heredia	Argentina
6,072	49.4	Vienna w	Austria	Tues. 13.00, Thurs.		11,180	26.83	Funchal	Madeira
6,080	49.34	Kearny, N.J.	U.S.A	12.00, Sat. 22:00		11,700	25.63	Pontoise	France
6,095	49.22	Bowmanville, Ont.	Canada	Daily 20.00 Weekdaya 09.00 14.00		11,720	25.6	Winnipeg	Canada
0,070	-1 Z oda	Journe 11		[Sat. 14.30] and		11,750	25.53	Empire, Zones 1 & 4	Mauica
				and 17.30		11.810	25.4	Bowmanville	Canada
6,100	49.18	Bound Brook, N.Y.	U.S.A			11.810	25.4	Prato Smeraldo,	Italy
6,110	49.02	Long Island, N.Y.	U.S.A.	Daily 19.00		11,840	25.34	Chicago. Ill	U.S.A
6.140	48.86	Fast Pittsburg, Pa.	U.S.A	D 1 5 00 20		11.865	25.28	Empire, Zone 2	AZII
6.147	48.8	Winnipeg	Canada	Daily ex. Sun. 00.50		11,905	25.2	Pontoise (Colonial	France
6,205	48.35	Bogota	Colombia	Daily 15.00		12.830	23 38	Station N-S)	Morocco
6,220	48.05	Barranguilla	Colombia	Weekdays 23.45		14,630	20.5	Chapultepec	Mexico
6,250	48.0	Casablanca	Morocco	D 1 01 00		15.075	19. 9	Heredia	Costa Rica
6,382	46.69	Bound Brook, N.I.	U.S.A.	Daily 01.00		15,140	19.81	Empire, Zone 5	
6.426	46.67	London, Ont	Canada	Sat. 01.00, Sun. 02.00		15,120	19.84	Vatican State, Rome	italy
6,611	45.38	Mescow	Algeria	Mon. and Fri. 23.00		15.210	19.72	East Pittsburg, Pa.	U.S.A
6,667	45.0	Guatemala City	Central Amer.	Daily 03.00		15,244	19.68	Pontoise (Colonial	France
6,860	43.75	Radio Vitus, Paris Madrid	Spain	Tues. and Sat. 22.30		15,340	19.56	South Schenectady,	U.S.A
7,195	41.0	Singapore.	Malay States	Sun. and Wed. 15.30		17 750	16.9	N.Y. Bangkok	Siem
7 230	41.6	Zurich(Radio Club)	Switzerland	Ist and 3rd Sun.		17,770	16.88	Empire, Zone 2	
7.320	41.0	Bangkok	Siam	Mon. 14.00		17,780	16.87	Bound Brook, N.J.	115.4
7,443	40.3	Radio Nations, Prangins	Switzerland.,	Sun. 22.00-22.49		20,730	14.47	Buenos Aires	Argentina
7,556	39.7	Bogota	Colombia	Thur 16.08		21.470	13.97	Empire, Zone 3	USA
7,612	39.4	Nuevo Laredo	WIEXICO	# nurs. 10.00		21.040	1 13.72	i Cust i ittsbuig ••	

Presented with PRACTICAL WIRELESS, dated April 15th, 1933.

"PRACTICAL WIRELESS" DATA SHEET No. 17 HANDY TABLES.

INSTRUMENT WIRE SIZES

Ńo.	Dia.	No.	Dia.
4/0 3/0 2/0 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 221 222	.400 .372 .348 .324 .324 .324 .252 .212 .176 .160 .144 .104 .104 .092 .080 .072 .080 .072 .064 .056 .048 .040 .036 .032 .028 .028	24 25 27 28 29 30 31 32 33 34 35 37 38 39 40 41 42 43 44 45 44 45 45 47 48 49	.022 020 018 0164 0136 0124 0124 0116 0108 0108 00084 00084 00084 00084 00048 00048 00048 00048 00048 00048 00048 00042 00028 00028 00024 00024 00024 00016

LETTER SIZES OF DRILLS .368 .377 .386 .397 .404 .413 .316 .323 .332 .339 .348 .358 .234 .238 .242 .246 .250 .257 .261 OPQRST UVWXYZ .266 .272 .277 .281 .290 .295 .302 ABCDEFG --KLMZ

WEIGHT OF EBONITE SHEET Area of 1 oz. Area of 1 lb. Weight of 1 sq. ft. Thickness. sq. in. 44 56 88 117.5 176 in. in.2135571 oz 52 39 26 20 13 Ĩ

WHITWORTH THREADS									
Diameter Tapping size Clearing size	•••	••• •••	•••	••	# in. 1973 in. 1975 in.	15 in. No. 31 11 in.	30 in. 67 in. 385 in.	tin. Ta in.	15 in. Letter D 31 in.

B.S.F. THREADS

Diameter Tapping size Clearing size	•••	 •••	 •••	· ·· ··	1 in. No. 5 11 in.	tetter B	र्षें in. Letter G हेई in.	Letter O

B.A. IHREADS											
Diameter Tapping size Clearing size	•••		0 No. 10 Letter B	1 No. 17 No. 3	2 No. 24 35 in.	3 No. 29 No. 19	4 No. 32 No. 27	5 No. 37 No. 30	6 No. 43 No. 33	7 No. 46 No. 39	8 No. 50 No. 43

WOOD SCREWS

ize No 00	0 1	2 3	4 5	. 6	7	8	
learing size No	No. 51 No. 50	No. 44 No. 40	1 1 in. 1 in	& in.	s ^h y in.	## in.	

METRIC CONVERSION FACTORS

To convert Millimetres to inches \times .03937 or \div 25.4 Centimetres to inches \times .3937 or \div 2.5.4 Metres to feet \times .3.281 Metres to gards \times 1.094 Metres to rest to \times 197 Kilometres to feet \times 3,280.8693 Square inches \times .00155 or \div 6.45.1 Square centimetres to square inches \times 10.764 Square metres to square feet \times 1.2 Square kilometres to \times .247 1	Cubic metres to cubic feet	Kilogrammes to lb × 2.2046 Kilogrammes to tons × .001 Kilogrammes per sq. cm. to lb. per sq. inch per sq. inch × 14.223 Kilogrammes per metres to foot-lb × 7.233 Kilogramme per metres to lb. per foot × .062 Kilogramme per cheval to lb. per f.p × .062 Kilogramme per cheval to lb. per sq × .062 Kilogramme per sq ×
acres \times 247.1 Hectares to acres \times 2.471 Cubic centimetres to cubic inches \times .06 or \div 16.383	to lb. per cubic inch ÷ 27.7 Joules to foot-lb × .7373 Kilogrammes to oz × 35.3	Gallons of water to lb. × 10 Atmospheres to lb. per sq. inch × 14.7

TWIS	ST DRILL	GAUGE	SIZES
No. Drill.	Decimal Sizes,	No. Drill.	Decimal Sizes.
1 3 3 5 6 7 8 9 10 11 12 13 14 15 17 19 20 21 22 24 22 24 22 26 27 28 29 30	2280 2210 2130 2095 2010 2955 2040 1960 1975 1990 1995 1995 1995 1890 1890 1890 1890 1890 1890 1890 1890	31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 47 47 49 50 51 52 54 55 56 57 58 56 57 58 56 57 58 56	.1200 .1160 .1160 .1100 .1065 .0995 .0980 .0995 .0980 .0935 .09960 .0935 .0995 .09980 .0935 .0995 .09980 .0935 .0995 .0935 .0935 .0935 .0730 .0730 .0730 .0730 .0730 .0555 .0555 .0550 .0550 .0465 .0420 .0420 .04400 .0400

MUSICAL FREQUENCIES 341 384 426 640 682 768 853 960 1.024 1.152 1.280 1.280 1.024 1.152 1.536 1.536 1.536 1.506 1.920 2.044 2.560 2.304 4.2576 2.304 4.2576 1.920 2.304 4.2576 1.920 2.304 4.2576 1.920 2.304 4.2576 1.920 2.304 4.2576 1.920 2.304 4.2576 1.920 2.304 4.2576 1.920 2.304 4.2576 1.920 2.304 4.2576 1.920 2.304 2.306 1.920 2.304 2.306 1.920 2.304 2.306 1.920 2.304 2.306 1.920 2.304 2.306 1.920 2.304 2.306 1.920 2.304 2.306 1.920 2.304 2.306 1.920 2.304 2.306 1.920 2.304 2.306 1.920 2.304 2.306 1.920 2.304 2.306 1.920 2.304 2.306 1.920 2.304 2.306 1.920 2.304 2.306 1.920 2.304 2.500 2.306 ABCDEFGABCDEFGABCDEFGABCDE 26 302 36 40 42 48 56 60 64 72 80 96 120 128 144 160 1792 213 240 2288 320 FUABCDEFUABCDEFUABCDEFUABC

"PRACTICAL WIRELESS" DATA SHEET No. 18 GRAMOPHONE PICK-UPS

PICK-UP CONNECTIONS.

The pick-up must be joined between the grid of a valve and the filament or cathode. To avoid the reception of radio whilst the gramophone is in operation a switch should be inserted in the lead at a convenient point. A single-pole change-over switch may be used, with the arm joined to the grid terminal of the valve-holder and one contact joined to the radio grid component whilst the other contact is joined to one of the pick-up leads. An alternative method is to connect one terminal of the pick-up permanently to the grid of the valve, and to insert a simple on/off switch in the remaining pick-up lead. In the latter case it is usually necessary to detune therefore, be joined to the valve circuit direct. Special types of pick-up are obtainable, however, having a low resistance of the order of 50 ohms or so. With this type of instrument it is essential to use a special transformer, the secondary being joined in the grid circuit and the pick-up connected to the primary winding. The design of the transformer must be chosen to correctly match the resistance of the pick-up to the valve grid-circuit. The weight of the pick-up should be from 1.5 to 5 ozs. An instrument lighter than 1.5 ozs. will tend to jump from the record on a very loud passage, or very low note, and the heavier type of instrument will put unnecessary friction on the record resulting in greater wear. If

with adjustable tension.

the aerial circuit to avoid wireless signals being received by the valve. The valve with which the pick-up is employed will depend upon the sensitivity of the pickup—that is to say, a very sensitive instrument will only require perhaps one stage of amplification, whilst an insensitive instrument will require two or more stages. Therefore the pick-up will be used with a detector valve or one of the L.F. stages of the receiver.

ELIMINATING SCRATCH, OR SCRATCH FILTERS.

The simplest scratch filter consists of a condenser and resistance in series connected across the pick-up terminals. Suitable values are .002 for the fixed condenser and a variable resistance of 50,000 ohms. Adjustment of the resistance will enable the degree of top note cut-off to be adjusted to suit different makes of record. As the higher musical notes are also removed by this method, it must be judiciously applied. With some makes of pick-up a variable resistance of 100,000 ohms only (that is, without the condenser) may be joined across the pick-up terminals and will give the desired degree of scratch elimination.

NEEDLE ANGLE AND TRACKING ANGLE.

The pick-up should be designed so that the needle forms the correct angle with the surface of the record. This should always be about 60 deg, from the horizontal. A steeper angle results in unnecessary wear, whilst a needle arranged more

horizontally will not follow correctly the sound grooves in the record, When viewed from the surface of the record the needle should be perfectly at right angles. These two angles are naturally given from two points of view, the latter when looking at the front of the pick-up, that is, with the record rotating towards you, and the other when viewing the record from the side, that is, with the direction of rotation from right to left. The tracking angle must be chosen so that the pick-up at any point of its travel is in a position where the armature travels at right angles to the sound grooves on the record. Most makers supply a template, but where this is not obtained, or you desire to check the tracking angle, the following method is adopted. Place the needle on the first groove of the record and lay a straight-edge from needle-point to the centre-pivot of the turntable. The front of the pick-up should be perfectly in line with the straight-edge. Now put the needle on the last groove (that nearest the label) and again put the straight-edge from needle-point to centre-pivot. The pick-up should still be parallel. The same procedure should be carried out at two points between the first and last grooves and at each position the pick-up should answer (as nearly as possible) to this test.

TYPES OF PICK-UP.

The majority of gramophone pick-ups are of the high-resistance type, having resistances from 1,000 to 4,000 ohms. They may,

POPULAR GRAMOPHONE RECORD								
IDENTIFICATION								
Label Colour.	Make. Size.	Type Prefix,	Price					
Black	Brunswick 10 ins. Decca 12 ins. H.M.V. 10 ins. H.M.V. 12 ins.	- Ked	a. d. 2 6 2 6 4 0 6 0					
Blue 🐭	Broadcast 10 ins. Decca 10 ins. Panachord 10 ins. Panachord 12 ins. Parlophone 10 ins.	F R R	2 0 1 6 1 6 2 6 2 6					
Dark Blue	Columbia Columbia Parlophone Radio 12 ins. 8 ins.	DB DX —	2 6 4 0 4 0 1 0					
Light Blue	Columbia 10 ins. Columbia 12 ins.	LB LX	4 0 6 0					
Green	Zonophone 10 ins. Zonophone 12 ins.	Ā	16 40					
Plum '	H.M.V. 10 ins H.M.V. 12 ins. Regal 10 ins. Regal 12 ins.	B C MR MX	2 6 4 0 1 6 4 0					
Purple	Sterno 12 ins.	-	26					
Red	Broadcast 10 ins. Decca 10 ins. H.M.V. 10 ins. H.M.V. 12 ins. Imperial 10 ins. Parlophone 10 ins. Sterno 10 ins. Zonophone 10 ins.	I MDA DB I I E I I GO	1 66 60 0 3 0 6 3 6 6 1 3 6 6 3 6 6					

GRID BIAS AND THE PICK-UP.

the instrument is thought to be too heavy it may be lightened by employing a

counterbalance on the pick-up arm. This

may be made adjustable and consist of a

weight on a threaded arm, or a spring

With any form of connection, grid bias must be applied to the valve with which it is used. When connected in the grid circuit of an L.F. stage the normal biassing arrangement will hold good and no alteration will be necessary in the circuit. When joined in the grid circuit of the detector valve, however, this valve must be biassed to operate as an L.F. amplifier.' With battery-operated valves, the pick-up lead should therefore be connected to the filament via a bias battery, the positive terminal of the battery being joined to the negative filament lead, and the negative terminal of the battery being joined to the pick-up. The correct bias for the valve working as an L.F. amplifier must, of course, be applied. With mains valves of the indirectly-heated type the bias may be obtained by means of a resistance in the cathode lead. In this case, to avoid the application of bias when the valve is working as a grid leak detector, the grid leak must be joined direct to the cathode terminal on the valve-holder. A switch will, of course, have to be inserted in the pick-up lead to break the circuit for use on radio.

TONE AND VOLUME CONTROLS.

The simplest volume control, which is necessary if the valve will not handle a very large input, consists of a potentiometer. The two ends of the potentiometer are joined across the pick-up and the arm of the potentiometer is joined to the switch or grid of the valve. If a transformer is used, a special high-value centre-tapped potentio-meter (known as a "fader") may be used. One half is joined across the transformer and the other half across the pick-up. As the arm is rotated across the section shunting the transformer the radio signals will be reduced to inaudibility, and when the centrepoint is passed the gramophone signals will be gradually introduced. The arrangement described under "Scratch Filter" may be used as a tone control for the higher notes, but for the low notes special arrangements are necessary. As the low notes are not recorded on the record at the same strength as the remaining notes special reinforcement is necessary, and whilst the majority of pick-ups are designed to have a rising characteristic towards the lower end of the musical scale, better results are obtained if one of the special tone compensators such as the Novotone or Tiltatone are employed. This employs special low-frequency chokes designed to give a corresponding emphasis to the notes as they go down the scale, and the compensation is designed in conjunction with the recording apparatus. This results in practically a straight line amplification from the record.

Presented with PRACTICAL WIRELESS, dated April 29th. 1933.



WEST (Behind G.M.T.)

E.S.T. (Eastern Standard Time) covers U.S.A. (Eastern States), Brazil (West), Canada, Colombia, Cuba, Dominican Republic, Peru.

C.S.T. (Central Standard Time) covers Canada (Central), U.S.A. (Central), Costa Rica, Honduras, Mexico (East).

M.S.T. (Mountain Standard Time) covers Western Canada, U.S.A. (Mountain States), Mexico (Centre and West). P.S.T. (Pacific Standard Time) covers British Columbia, California, Nevada, Oregon, Washington (State).

EAST (Ahead of G.M.T.)

C.E.T. (Central European Time) covers such countries as Albania, Austria, Belgian Congo, Czechoslovakia, Denmark, Germany, Hungary, Italy, Lithuania, Norway, Poland, Sweden, Switzerland, Yugoslavia. E.E.T. (Eastern European Time) is adopted by Bulgaria, Estonia, European Russia,* Finland, Greece, Latvia, Roumania, Turkey; the same difference in time also applies to Egypt, Union of South Africa, etc.

* Moscow (3 hours ahead of G.M.T.) see under 45°.

Holland (Amsterdam Time) 20 minutes ahead of G.M.T.