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## Mitsubishi Launches High Performance Embedded Development Kit

Mitsubishi Electric, in conjunction with IAR Systems, has announced the introduction of the new DK16 embedded development kit for the M37700 family of 1Gbit microcontrollers. The new kit provides C source level debugging and costs $£ 549$ plus VAT. It comes complete with development board, IAR's Professional ROM Monitor Debugger and Macro Assembler. It is only available from Mitsubishi and IAR distributors Gothic Crellon and Micromark.

Mitsubishi's already successtul DK16 development kit has now been upgraded and personalised to function with the IAR Rom Monitor. The low cost system also includes free technical support for IAR's ROM Monitor and Assembler, together with a discount voucher for IAR's C Compiler for Mitsubishi M37700 microcontrollers. Also included are a 5 V power supply, 9-25 way adaptor and full documentation.

IAR's Assembler generates relocatable code and during the design process provides an extensive set of directives which allow total control of the code and data segmentation. Multiple modules are easily created within a file as are macro definitions and variable declarations. The Assembler also includes Xlink, the high speed memory based linker, locator and format generator, to produce 7700 prommable code.

IAR's Assembler is designed to interface fully with the company's 7700 C Compiler and also includes Xlib, the highly efficient and fast library manager.

In operation, IAR's Rom Monitor Debugger can be interfaced to provide source and command windows or alternatively user selectable windows. The source code execution lines are highlighted and break points can be, placed directly on the source line. Registers can display all the contents at any point in time and enable alterations to the contents to carried out using point and modify routines or specific commands.

The Monitor Debugger is designed to operate with IAR's Assembler and C Compiler and therefore enables full debugging of high and low level language. Its memory simulates the
device memory space. Multiple memory windows can be opened simultaneously and again contents alterations can be carried out using point and modify routines or specific commands. A Watchpoint displays the contents of the system variäbles and globals, locals, ştructures and arrays are all supported, with specific commands used for modifications,

A unique feature of the Monitor Debugger is the Terminal I/O which enables the monitor screen to act as the system output and the keyboard to act as the system input. The powerful command set contains mouse click or keyboard function key triggers for frequently used commands.

A built-in assembler disassembler is provided with the Monitor Debugger which also features a very high level of functionality to provide full symbolic debugging operations. Breakpoints and Watchpoints can be complex and unlimited. The IAR Linker generates Aubrof Formats providing the debugger with all the necessary information to perform register tracking of all dynamically allocated registers variables.

Notably the breakpoints are totally unlimited, whether they are the result of either complex conditions using macros or alternatively, simple line numbers.

For further information contact Mitsubishi Electric UK Ltd, Semiconductor Division, Hatfield. Tel: 01707-276 100.


## Castle Sound Level Meters



Consisting of an Impulse SLM, an Integrating Leq meter and a Dosemeter, the range will enable companies who have been otherwise put off by cost or complexity to comply with the tealth \& Safety Regulations and meet their obligations to measure noise.
The new Castle Popular range employs the latest electronic technology and is micro-controller based providing powerful operation combined with long battery life. They are built to tha demanding IEC 651 Sound Level Meter Standards. Designed to cover three dimensions of industrial noise measurement there are three models, the GA208 for simple, instantaneous SPL and Peak measurements, the GA255 Noise Dosemeter and the GA214 Integrating meter with time we ghted averages (Leq) plus much more. Each model features a touch k.ypad for all major funciions and an 8 digit LCD. Their tough, lightweight todies are small enough to fit in any pocket for maximum portability, a real advantage for industrial users.
They comply with all the requirements of the European Noise at Work Regulations and come with comprehensive instructions and a complimentary book on noise measurement.
For further information contact: Castle Group Lid, Scarborough. Te:: 01723584250.

## New Hitachi 16-bit microcontrollers

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For further nformation contact Mitsubishi Electric UK Ltd, Semiconducter Division, Hatfield. Tel: 01707-276 100.


## Mitsubishi Fibre Optic Amplifier

Mitsubishi Electric has announced the introduction of the innovative FG-602S-T01 erbium dcped fibre amplifier which provides single mode direct amplification for optical filere signals for 1550 nm window applications. The amplifier is optimally designed to provide flat gain particularly over 1535 to 1565 nm and features alarm signal monitoring and automatic shutdown when transmissions cease.

Notably, the amplifier will amplify, all channels operating in the window and is designed to accommodate simultaneously a high number of crannels with very high data rates. The unit can amplify $60 \mathrm{Gbits} / \mathrm{s}$ in a single pass, making it ideal for amplifying traffic setween System $X$ exchanges at large distances apart as well as for locel loops in fan-out applications and spur highways.

The advanced amplifier design comprises an erbium doped fibre optic coil to provide the gain, with the optical signals travelling through the amplifying erbium doped fibre, bi-directionally pumped by 1480 nr isolated laser diodes. Full temperature control for the pump lasers is electronically controled within the amplifier-housing and fibreoptic couplers combine the pumped sigrals into the doped optical fibre. The control circuitry generates TTL signals for pump bias and temperature alarms as well as for pump shutdown.

In cperation, both input and output optical interfaces provide sufficient isolation to prevent signal reflection kack to the system transmitter and to the internal laser oscillators. The amplifier is suppliec in a compact, static safe casing measuring $152 \times 122 \times 25 \mathrm{~mm}$, with heat sinl: mounting facilities and interface and monitor connector sockets.

Minimum large signal inputs of 25.5 dBm power are amplified by the unit to at least 15 cBm . Small signal irput power is 30 dBm and gain is a minimum 28 dBm , with a typical noise figure of 6 dB . The erb um doped amplifieoperates from maximum supplies of +6 V and -6 V . Typical
supply operation is from $+4.75-+5.2511$ at 3 A for the positive supply and $-5.4 \mathrm{E}--4.94$ at 3.6 A for the negative supply. Operating case temperature is zypically 250 C and 600 C maximum, with a storage tempe-ature range of -40 tc +70 C .

The optical interface is provided by two Coming MFD cladded, single mode 9/125um fibre optic links with AT\&T ST type-connectors. The electrical interface is via two 12 pin male connectors fcr power supplies, alarm and disable functions, with a 14 pin female connector for monitoring functions.

For further information contact Mitsubishi Electric L.K Ltd, Semiconductcr Division, Hatfield. Tel: 01707-276 100.


## PC-104 for Embedded Control

IMS have expanded their range of PC-104 modules fcr embedded PC applications. The PC-104 modules offer the benefit of the standard PC-Bus architecture but on â miniature fom size, measuring only $3.6^{\prime \prime} \times 3.8^{n}$ and with exceptionally low power consumption. PC-104 is therefore ideal for enbedded applications where PC architecture is desired, but current PC Motherboa־d/Plug-in cards technology is too bulky and powerhungry.

The current range offered by IMS includes a diverse mix of products, including such modules as CPUs, Peripheral Interfaces (Hard/Floppy Disk), Serial \& Parallel VO. SVGA \& Flat Panel Display Controllers, l'CMCIA, Ethernet Network, RS422/485 Communications, Solic State Disks, Digtel I/O and Analogue AD \& D/A.

The PC-104 modules can be used as 'Lego' style building blocks, by interconnecting them in a stack, enabling a wide variety of configurations to be implemənted thereby offering the versatility and fexibility required in many diverse embedded applications. Because of the miniafure size, developers can now embed FC-Based control in a variety of machines and equipment, retaining the
development investinent based on PC technology as well as beneititing from the en:rmous development suppor: products available on the I'C.

Since its implementation in 1992 the PC-104 stancard has rapidly become an emerging interriational standard for modular miniaturised PC Architecture based technclogy, finding applications in a diversity of makets from med cal, communications, industrial, office equipment and mariy more.

For further information contact: IMS Ltd, Southampton Tel: (0703) 771143


# Entering the WORLD W/JDE W/EB 

We have all heard of the Internet and the World Wide Web, but are they of any real practical use to us in our working lives? Nick Hampshire takes a look at this question, as well as looking at how developments in the technology will affect all of us

To most people the terms 'Internet' and 'World Wide Web' simply imply something to do with computers and telephones. Something that is faintly subversive and the realm of obsessive technofreaks who pass the time untill the wee hours of the morning 'surfing the net'. But is it something that 'serious' professional people such as engineers, scientists and business people will find useful, or as the popular press would have us beleive is it totally given over to the weird and the wacky?

It is rather amusing that the popular image of both the Internet and the World Wide Web should be so firmly linked to such an image since both technologies were born from decidedly serious applications. The Internet arose from the US Department of Defence's need to create a global computer network to link supercomputers with defence establishments, defence contractors and universities. The World Wide Web was developed at the CERN atomic research establishment in Switzerland as a means of transferring research documents over the internet.

So both the Internet and the World Wide Web were developed with very serious applications in mind, and they are still very widely used for serious applications. It is just a pity that in the mind of the general populus, and the media in particular, they have become firmly associated with an alternative youth culture. An image projection which has undoubtedly led to neither being taken that seriously by Government, business and the professions.

However, such people are ignoring the development of these two technologies at their peril. They are undoubtedly the basis of a future information transfer and communication technology based revolution which within a decade will sweep the entire world, through both the developed and underdeveloped nations. It will sweep aside many established concepts and ideas, will topple whole areas of industry, and create whole new areas. It is a revolution waiting in the wings.

To understand why this revolution will have such an impact we only need to look at some of the trends which are already developing in a technology which is still very much in its infancy. We also need to look at some of the technologies
which are being incorporated into it.

## What is the Internet?

The proper starting place for our examination of these technologies will develop is to examine exactly what they are, and what form they take today. Since the Web is reliant upon the Internet it is proper that we start there.

The Internet is, in very simple terms, a very large loosely structured computer network which extends across the entire surface of the globe and connects together an estimated 30 to 40 million computers. The connections between these computers being composed of a wide range of different links, from conventional copper wire voice telephone lines, to dedicated very high capacity optical fibre links, and even in some cases radio links.

Indeed the primary reason for the success of the Internet is that it uses existing communication links, this has allowed it to expand very rapidly without a great deal of costly capital expenditure. The Internet as a public communications system relies upon a combination of commercial phone lines and a few very high capacity, long distance data links that have been built for military, commercial or academic applications.

Because of the way in which it is designed the Internet can make use of the 'spare' capacity on these lines thus permitting communications between computers on the other side of the world to each other but with only local or short distance phone charges. It can do this because the data that is being transferred between the two systems is transferred in small 'packets'.

Each data packet has added to it the address of both the system it is going to and that from which it has come. Since the packet is small it can easily be slotted into very small periods when a line is not being used. The origin and destination addresses then allow the packet to be independently routed in the best way as it is passed from one computer system to another. This accounts for the frequently very noticeable delay in response which will be familiar to any user of either the Internet or the Web.

This packaging of data into small addressed packets and its transmission through the network relies upon the development and use of a common communications protocol known as TCP/IP (this stands in fact for two protocols, the Transmission Control Protocol and the Internet Protocol). These protocols are designed to run on any type of hardware with any type of operating system. It is the TCP part which controis the data transport and ensures that the data reaches its proper destination.

All the computers that are permanently attached to the Internet are differentiated by giving them unique names, the IP address. These addresses are in the form of a sequence of four numbers separated by periods, and are translated into the more familar address, such as -
www.emags.com
by the Domain Name System, or DNS. It should be noted that most users will not have either a domain name or an address since they will be accessing the system on a casual basis via an Internet Service Provider or ISP. However, the ISP's computer will have a domain name and address.

This means that with the TCP/IP protocols and the combination of Internet addresses and domain names it is possible to send data from any computer of any type attached to the Internet to any other computer of the same or different type attached to the Internet. The basic form in which such data is transmitted is the e-mail message.

We can thus say that the Intemet is primarily a global computer network which allows the transmission between named computers of data in the form of e-mail messages

## The birth of the Web

Based upon the existing Internet network the World Wide Web was first proposed in 1989 by physicists at CERN in
Switzerland as a means of allowing scientists anywhere in the world to share text and graphical information. To do this they developed another protocol on top of TCP/IP, this protocol is known as the HyperText Transfer Protocol, or HTTP. This allowed users to remotely access documents stored on other systems, basically in the form of e-mail messages, and then display them on their own computer.

The information is accessed from named computer systems using the standard Internet domain name system. However, the Web naming system has been extended to allow the accessing of specific files stored in specific directories on the target computer system. This location is done with an address known as an Uniform Resource Locator, or URL.

The URL incorporates the domain name, plus the appropriate path and file name in a standard format which is recognised by any piece of software which accesses and displays Web information (such programmes are known as browsers, and for PC users the best known are Netscape and Mosaic). Thus for E-Mags Technology Reporter starting page the URL is:

## http://www.emags.com/epr.htm

Note that the starting HTTP defines the transfer format, which is then separated from the domain name by :// the domain name is then separated from the path or file name by another / in this example the file is stored in the system root directory. The file name for any Web file, or page as they are usually refered to, has an extension of HTM or HTML, this


indicates that it is a HyperText Mark-up Language file which can be interpreted and displayed by the browser software.

With the internet, the Web and the HTTP protocol, you can use an URL to access a file stored on another computer. perhaps located on the other side of the world, and display the graphical or text contents of that file on your own system, very much as if it were stored on your own hard disk. The Web has thus converted the Internet into an extremely powerful data storage and retrieval system.

However, the Web designers were inspired originally by Ted Nelson's pioneering work on linked Hypertext documents for structuring and using information stored on computer. The use of HyperText links, in the form of URL.s, is an extremely powerful feature of the Web since it allows large numbers of pages, perhaps stored on different computers, to be pulled together into a single document with a coherent logical structure that is a highly efficient way of communicating information.

## Entering the Web

In 1991 there were just 300 pages stored on the World Wide Web, today, less than five years later, there are an estimated 30 million pages that are accessable over the Web, a figure that could easily double over the next twelve months. This is an awful lot of information, most of it fairly low grade, but scattered amongst it some real gems.

Perhaps the best way of thinking about the Web is to compare it to a conventional library, a library which at the
moment has the equivalent of about a quarter of a million books. That is a pretty big library by any standards. It would occupy about fifteen to twenty thousand feet of shelf space, and even for a fast reader that is a few lifetimes' worth of reading.

With so much information, there is a very serious problem associated with finding the specific information that you are looking for. In a conventional library this is, to a degree, solved by the use of a s:andard cataloging and classification system. This means that all the books are divided and physically grouped into categories and sub categories in accordance with the main subject matter. Each title is then given a code according to its category which can be crossreferenced in card or computer indexes of titles, authors, etc.-

Web pages are grouped in clusters, or 'web sites' around a 'home page' on individual computer servers, and to this extent the home pages can be viewed, and classified, in the same way as book titles. It is therefore not surprising that there are now a number of classified catalogues of web site home pages which make it somewhat easier for the Web user to find the necessary information.

Probably the most widely used catalogue of web sites, or as they are sometimes referred to - metasite - is Yahoo which now indexes several hundred thousand web sites around the world covering a whole range of different subjects. In addition there are a large number of specialist metasites, thus E-Mag's Technology Reparter incorporates à comprehensive classified index of web sites in each of its technology areas, in particular
electronics and computing.
Such classification systems are fine when dealing with books, and Web site home pages. However, information stored on the Web is not as easily classified as books, since it is in the form of millions of individual pages. Indeed with the increasingly extensive use of hypertext links we can almost regard the entire Web as comprising a single volume with thirty million pages.

Creating an index for thirty million, soon to be forty, fifty, sixty million, pages of constantly changing information is virtually impossible, but engineers have come up with another solution, the intelligent agent. This is still a very new concept but is one which will ensure that the Web remains a practical information source. In essence an intelligent agent is a small piece of software that is designed to search through all the web sites looking for pages which match certain search criteria which it has been given.

Intelligent agents are very much a feature of the Webs future development. For the moment the best way to find useful information stored on the Web is via one of the metasites, in particular one of the specialist metasites.

## What is on the Web?

It is estimated that there are at the moment over a milion different Web sites, a great many consisting of just a single page, a few consisting of thousands of pages. Some sites have been created and run on large corporate budgets, others on a shoestring by private individuals. As for subject matter, there are now Web sites covering every subject that mankind has ever thought of, and fortunately for us over $98 \%$ of all sites
are in English.
Broadly, however, we can divide Web sites into three distinct categories, the fairly large corporate sites, the academic and government sites, and the sites run by private individuals. For the businessman, scientist or engineer the main sources of useful information will be found almost exclusively in the first two categories of site. Indeed the vast majority of useful information stored on the Web is contained in fewer than ten thousand sites.

The first Web users were of course the academic and government Web sttes, primarily US but increasingly from other parts of the world. These are probably the most information rich sites since they are primarily being used to disseminate information about particular research projects to other individuals working in similar areas.

Typical examples are the sites maintained by some of the big US government research establishments such as Sandia Labs, the Oak Ridge Labs, and of course the biggest of them all, NASA. The range and scope of research carried out at these labs is enormous and certainly not confined to military, atomic energy, and aerospace related subjects. They are a very good source of information about future trends in the development of technology and are well worth a visit.

An increasing number of companies, primarily in the USA, now run Web sites as a valuable aid to their sales, marketing, and product support departments. They are using their Web sites to give customers and potential customers information about the company and its products. They are also being used to disseminate product support information, such as software bug fixes, or new applications data. Some are even putting


their entire catalogues and technical data sheets onto their Web sites.

The information contained in these corporate sites is obviously of more immediate use than that from government and academic research labs. However, many large companies with their own research facilities, such as IBM, AT\&T, etc., also maintain special Web sites for these labs; these too are well worth visiting.

Scientists and engineers can thus use the Web to find out information about new developments from both commercial and academic/government sources. In addition there are sites with more general information, such as those maintained by the Times/Sunday Times, FT, Telegraph and Guardian, the New Scientist, and a host of other magazines and information providers on both sides of the Atlantic.

The Web can also be used to locate information about otherwise unknown companies and products, in fact it is an ideal way of locating the specialist products and services that are often provided by small companies whose existance can be very hard to discover. Finding them may require quite a lot of Web searching but this is made much easier with the aid of a metasite or a site with a specialist catalog, such as the Technology Reporter site.

Another source of information offered by sites such as EMag's Technology Reporter is the publication of press releases, the raw material which technical journalists rely upon to keep themselves up to date, and as a source of news and new product reports. These can provide a lot of information about
new products, new services, and the latest technical developments, from companies big and small.

## The Web of tomorrow

Not only is the World Wide Web expanding at an enormous rate, the technology on which it is based is also developing very rapidly. Text based Web browsers have given way to graphics based browsers, the Web page description language HTML is now under assault from a new more interactive system called Java. Neither does it stop here, for two dimensional graphics are now being replaced by 3-D VRML virtual reality graphics, and the user base is set for rapid expansion with the iminent launch of several low cost, high power, hardware systems developed exclusively for Internet users.

All these, and many other, developments underline several important trends in the development of both the Internet and the World Wide Web. The first is that we can expect to see an enormous expansion in the number of users around the world, indeed some experts are estimating that there will be as many as 1 billion users connected to the Internet and Web by the year 2000 .

Secondly as data transmission speeds increase thanks to optical cables and high speed modems we can expect to see the Internet increasingly becoming a real time, high quality, multimedia data transmission system. People are already using Internet phones to make low cost long distance calls. A handful-of radio stations are already broadcasting over the

## Looking for information on the Web

toaking for specific information on the Web is nct really that רard. The first stop is to access one of the big metasites such as Yahoo, or a specialist technology inder: site such as Technology Reporter.
the URL for Technology Reporter: -
http:1//www.emags.com/epr.htm
If you use Technology Reporter you will find that the nome page gives you a selection of icons relating to different categories of information. Simply use the mouse -o clisk on the desired icon, and a menu page fo that sub.ect will be displayed. This menu allows you to look at press releases stored in that'section, or look at the

Internet, and there are even a few experimental net based TV broadcasts.

In lact it is very much on the cards that Internet based broadcasting of sound and 2-D/3-D video will be the next explosive development to hit us all. Once again experts are predicting the demise of much of wireless based broadcasting and its replacement with an 'on demand' system delivered by optical fibre networks.

A more highly developed version of the internet could also make the much touted concept of telecommuting a lol more viable, and will certainly revolutionise education. For a start there is no reason why all the books in the greatest libraries of the world should not be accessible to anyone with a computer
various indexes of press releases. It also allows you to go to a hierarchically organised index of Web sites.

With a hierarchically o-ganised index it is possible to narrow down a search for information to narrow down the search for particular information to a handful of sites rather than the tens of thousands that are stored on the system. Finding your way around the hierarchical index is simply a matter of using the indexes and navigation icons to go up and down the branches of the hierarchical index.

Technology Reporter also has a collection of company profiles and associated with many of these are lists of web site entry points, and the latest press releases from the company. All of which can be a veritable mine of useful information about the company and its products.
attached to the network. Similarly it should be possible for everyone to have access to the finest teachers in the world.

The fact that robots can be remotely controlled over the Internet using virtual reality systems is opening up yet more avenues of development. People operating remotely located machines from an office thousands of miles away, surgeons operating on a patient living on the other side of the world, and virtual reality tourists visiting the deep oceans or driving across the surface of the moon.

Without a doubt internet based technology is not the preserve of the computer freak, and the wacky proponent of alternative lifestyles, it is a key component of the future for all of us.


## Doing business on the Web

The Web started of as an academic network, and quickly acquired a lot of ingividual users who were attracted by the anarchic strusture of the system. Trere is no orgarisation which contro.s the Web, just the do nain riaming conmittees, so individuals found themselves free to sa\% what ther wanted to say without let or hindrance. Hence the current iniage of Internet and WeJ Lsers as wacky oudd-bal characters

These individuals have helped to pioneer the Internet and Web, they further ceveloped the technologies and experimented wth what was possicle and in so dcing pushed the technology boundaries to where they are toda;: But the use of the Web as an alternative lifestyle network vass bound to be limited, fo- as soon as it reachec a cer ain size $t$ pegan to attract the at:en-ion of businesses around the world.

The first businesses to use the Web were either in computer technology, especially Web reated technology, or in businesses which sold to the kind of indiwiduals who pioneered the use of the Web. These were music companies, alternative lifestyle and pop culture macaznes, and companies like Coca-Sola.

High technology companies, primarily in the US, also started to use the $V / \mathrm{eb}$ to provide initially customer support information, then sales suppot, and more recently irvestor support. These arge high tec nology companies rave been followed by a host of smaller companies, rostly in technology, who see the Web as a mears of aovertising their products and services on a globa basis (unfortunately LK comparies seem remarkably slow in investigating this oportinity for mdening sales).

Advertising on the Web is something which has only started to appear over the last six months, and is still primarily confined to a few metasites such as Yahoo. This is probably because most sompanies see having a Web site of their own or rentinc a page from one of the companies which offer such a service as being the better option. After all a page can be rented for a year on a.cite like the Technology Zeporter for just $£ 50$, compared with $\$ 5000$ for a small banner on one o' the metasites.

Nct surprisincly one area of Web development which has been the subject of a lot of work, and will continue to be for some time, is the technology for doing jusiness over the Web. This basically means making the Web secure enough so that users can confidently use it to transfer money to or from another Web user, business, or Web based bank.

The initial developers of $b$ :3th the Internet and the Web were not trwing to hide anything, ir.deed the exact oposite, so no consideration was given to methods of preventing anyone from 'listenng in' to the data that was being transmitted. However financial information needs to be kept private which means that if users are to be able to pay for goods and services ordered over the net then that information has to be encrypted in sucn a way that nobody else can intercept it

First generation secure server systems have now been developed which means thal we will start to see the rise of orgarisations selling information, and entertainment over the Web. In fact this year should see the start of the Web's use as a proper commercial tool, and will mark a departure from the current main feature of the Web, the faot that the information son it is free.



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This device differs from the usual type of amateur powe supply unit because it is battery operated. This allows total ireedom of use and completely safe operation. P intained from a set of nickel cadmiurn cells and recharging is effected by plugging the unit into a car cigar lighter socket. The output is switchable from 3 V to 12 V in 1 V steps and the current output limited to about 800 mA . There is also an audible warning when the batteries need to be changed.

The prototype unit used standard ( 500 mAh ) "AA" size batteries and these were found to be adequate for most purposes. Using this type of cell keeps the size and cost down. Most "hobby" purposes need only a small current - 100 mA or less. When drawing $100 \mathrm{~mA}, 5$ hours' service will be obtained before the need to re-charge. It is suggested that, in normal use, no more than 500 mA is used and this will provide about 1 hour of operation. At a higher current, it may be difficult obtaining a full 12 V output. Also, the period of service becomes rather short.

It would be a simple (but more expensive) matter to use high capacity "AA" cells. The 850 mAh version would provide a $70 \%$ increase in capacity - that is, 8 hours' service at 100 mA . It would also be possible to use physically larger cells such as " $C$ " size with a corresponding increase in capacity. Charging standard "AA" batteries from "flat" takes 15 hours although the unit may be left connected for longer than that without harm. Higher capacity batteries will, of course, take correspondingly greater times. While charging, the total requirement of the circuit is 125 mA approximately and this will impose negligible drain on a wellcharged car battery.

## Left in charge

Having a 12 V output available poses a problem when charging the batteries from the 12 V car system. This is because the source needs- to rave a higher voltage than the batteries being charged. The problem is overcome by dividing the cells into two groups of six. This gives sets having a voltage of about 7.5 V each (regarding the nominal voltage of a single cell as 1.25 V ). The halfsets are then charged individually and since the voltage of each is less than 12 V , the car battery is sufficient. When the supply is in use, the half-sets are connected in series to provide a nominal 15 V output which is then regulated to the voltage required. When the cells are freshit-charged, the voltage of the pack will be about 17 V . When almost discharged, it will fall below 14.5 V and the "recharge" buzzer wil sound - quietly at first then more urgently.

The unit is controlled by two rotary switches on the front panel. The first (selector switch) has three positions: "off", "charge" and "operate". The other (output switch) has ten positions and selects a voltage from 3 V to 12 V as required. There are output terminals and LED indicators on the front and a socket on the back to which the charging lead is connected. When the switch is set to "charge", a red LED operates. While operating, a green one lights.

## How it works

The complete circuit diagram for the Re-chargeable PSU is shown in figure 1. SW1 is the selector switch shown in the "charge" position. This switch consists of four independent sections (poles) labelled "SW1a", "SW1b" and "SW1c" (pole d is not used). The numbers correspond with those marked on the switch itself and it may be helpful to refer to these during


construction. Pole c directs current from the +12 V car feed to the rest of the circuit. Red "charging" indicator, LED1, lights with current limited by resistor, R7. Poles a and b send current to the twin circuits based on transistors Q1 and Q2 which are responsible for charging the cell half-sets, B 1 and B 2 respectively.

Nickel cadmium cells must be charged from a constant current source. This is provided in the following way. It is only necessary to consider the charging of one set - say, B1 - since the other operates in identical manner. Current flows through resistor R1 and the two diodes, D1 and D2, in series. Since a silicon diode develops 0.7 V approximately between its ends while conducting (i.e. in forward bias), there will be about 1.4 V across the pair. Current enters transistor Q1 base via R1 and collector current flows through the cells so charging them. There will be about 0.7 V developed between base and emitter (since this junction is equivalent to a forward-biased silicon diode). It follows that 0.7 V approximately will exist across the emitter resistor network, R2, R3 and RV1. Virtually the same current as that in the collector will flow through this network (ignoring the very small contribution made by the base current). Also, as stated above, the voltage across it will be 0.7 V . By choosing the appropriate emitter resistance, the charging current may therefore be controlled. A value of 50 mA is recommended for charging " AA " cells. The emitter resistance needed to achieve this may be calculated using Ohm's Law thus:
$R=V \Lambda=0.7 / 0.05=14 \mathrm{~W}$
The voltage between Q1 collector and emitter adjusts automatically to maintain the charging current as set. This happens as the battery voltage rises in the course of charging. The purpose of RV1 is to adjust the charging current since the 0.7 V levels mentioned above are not exact. Ideally, a value of about 30 ohms would be necessary but these are not available. To overcome the problem, a 100 ohm preset is used with a 47 ohm fixed resistor connected between its outer tags. This provides an adjustment between zero and about 33 ohms.

The response is no longer linear but this does not matter. Resistor R2 limits the current if RV1 were to be adjusted to zero.

## Discharge

Suppose switch SW1 is now set to "operate". Pole c disconnects the car supply (in case the unit has been left plugged in), Pole a connects the positive terminal of battery half-set B1 to the negative terminal of half-set B2 so they now appear in series. Pole b connects the positive terminal of what is now a nominal 15 V supply to regulator IC2 input, pin 1 . The negative terminal of the set is connected direct to the OV ("negative") output line. Green "operate" indicator, LED2, lights with current limited by resistor, R10. Ignore the section of the circuit centred on IC1 for the moment.

The regulator accepts the basic input and delivers a controlled voltage output. Its value will depend on resistors, R11 and Rx. R11 is fixed in value but Rx (referred to as the chain) is selected by rotary switch, SW2 (shown in figure 3 but not in figure 1) to provide the required voltages. Table 1 shows the resistors needed. The current limit is set by resistor R12 connected between pins 1 and 5 according to the formula:
$I=0.45 / R$.
With a value of 0.47 ohms as specified the current will, in theory, be limited to about 950 mA . Due to additional stray resistance, it is likely to be less than this - 830 mA in the prototype.

The regulator can only function correctly if the input voltage is at least 1.5 V to 2 V higher than the output. When 12 V is selected, the batteries must therefore be capable of supplying at least 14 V . The difference between supply and output voltages appears across the device. In the "worst" case, the input voltage will be 17 V and the output 3 V . If 800 mA is drawn, there will be a power dissipation of over 11 W . A heat sink is therefore needed and this is provided by the metal case.

Fig.3. Rechargeable PSU - wiring diagram showing batteries, and voltage selection switch.


## Construction

A metal case must be used for this project since it is used as a heat sink for the regulator. The cigar lighter plug must be of the fused type carrying a 1A fuse. Construction is based on a single-sided printed circuit board ( PCB ) and the component overlay is shown in figure 2. Solder IC1 socket in position as well as all resistors (including presets) and capacitors. Follow with transistors, diodes, buzzer and regulator. Note that these latter components are polaritysensitive so take care over their

When the battery charge is nearly exhausted, the terminal voltage will fall quickly - especially under load - and will fail to operate the regulator. This will first happen when 12 V is selected but will quickly follow at lower voltages. This is the point at which the buzzer will sound. The section of the circuit which does this operates in the following way. IC1 is a voltage detector chip. When a voltage less than a reference of 1.15 V is applied to the input (pin 3) the output (pin 4) becomes low. This sinks current through buzzer, BUZ1, from the positive supply rail, so sounding it. Fixed resistors, R8 and R9, in conjunction with preset potentiometer RV3 form a potential divider connected across the supply. RV3 will be adjusted at the end of construction to apply 1.15 V to pin 3 when the supply is just falling below 14.5 V or for best effect.
orientation. Solder pieces of connecting wire to the points labelled "SW1 abc", "SW1a", "SK1 -", "SW1b", "+ output", "SW2" (2 off) and "- output". Solder the negative wire of one of the battery connectors to the pad marked "B1-". Solder four wires to the "LED1" and "LED2" pads. Adjust RV1 and RV2 fully anti-clockwise and RV3 fully clockwise (as viewed from the regulator end of the PCB ). In view of the large number of connecting wires, it would be wise to use different colours to reduce the chance of making a mistake.

## Getting engaged

Adjust swifch SW2 end stop so that it has only 10 positions. This is done by removing the brass nut and tab washer beneath. It will


be seen that there is a ring of holes and the tab may be engaged into any one of these to provide the number of positions required. Rotate the spindle fully anti-clockwise and locate the tab in the tenth hole. Replace the brass nut and check that the switch operates correctly with the required ten positions.

Refer to Table 1 and solder the chain resistors around SW2 tags as shown in figure 3. These are used cumulatively - the values add up as the switch is rotated. Note that the first member - 68 ohms - is mounted with one end connected to tag 12. This is permissible because the moving contact never reaches this position - it is simply used as a take-off point. The other resistors should, in theory, all have a value of 296 ohms. Since this is not a standard value, 300 ohms is used. This would result in a slightly high voltage output. The single 270 ohm resistor almost entirely corrects this and the theoretical off-load voltages all lie within $1 \%$. The actual voltages will depend on the tolerance of the resistors used - $1 \%$ is advised. Output switch, SW2, must be of the "make before break" type. This will result in the voltages rising regularly as the spindle is rotated. However, selector switch, SW1, should be of the usual "break before make" type.

## Nice kit

Prepare the box by drilling the three holes in the base to correspond with those in the PCB. Drill the holes in the front panel for the rotary switches, LED indicators and output terminals. Drill the hole in the rear for the socket to which the input lead will be connected. Mount the circuit panel on short stand-off insulators
and mark the position of the hole in the regulator tab on the rear panel. Remove the PCB again and drill this hole. Re-mount the PCB attaching the regulator using a mounting kit (which consists of a thin mica washer and a plastic bush) to electrically isolate it from the metalwork. Check using a multitester set to "ohms" with one probe touched on the metal tab and the other on the box. Infinite resistance should be indicated.

Refer to figure 3, mount all remaining components and complete the wiring, shortening any wires as necessary. Use a red terminal for the positive output and a black one for the negative. The "power-in" connector used for the input must have its outer (sleeve) terminal wired as the negative one. Observe the polarity of the LED indicators or they will not work - the shorter lead is the negative one. This connects to the large "land" area on the PCB in each case. With the specified box, the battery holders will be held tightly by the lid when this is in position and no further support is needed. A bracket may be made if a different box is used. Check that there are no protruding metal parts such as rivets on the battery holders (which could cause short-circuits to the case) and provide insulation if necessary.

Prepare a piece of twin wire for the input lead by soldering the cigar lighter plug to one end and the "power-in" plug to the other. The outer connection in each case is the negative one. Fit a 1 A fuse in the plug. Make sure that the positive supply wire will end up connected to SW1 pole c. Check that the cigar lighter socket is live with the ignition key removed. If not, it will need to be re-wired so that it is.

## Out of the way

It is now necessary to adjust the charging current and to check the voltage output. Insert the cells in their holders taking care to observe the orientation of each. Push on one terminal of each PP3-type connector swivelling the other connection out of the way. With the selector switch off, connect the supply then switch to "charge". The red LED should light. Set the multitester to a current range covering 100 mA and clip a probe on one of the unconnected battery snap terminals and the other on the battery. The charging current will then flow through the meter. This is likely to be in the region of 20 mA . Adjust the corresponding preset so that 50 mA flows - within 2 mA is acceptable. Do not leave it drawing a much higher current than this for a long time or the transistor will become hot. Repeat with the other battery. Connect the battery snaps correctly and leave the cells to charge. If they were completely "flat" to begin with, this will take 15 hours. During this process, the transistors will become warm.

When the batteries are charged, switch the unit to "operate". The green LED should come on. Turn the output switch spindle fully anti-clockwise - i.e. to 3 V . Adjust the multitester to a voltage range covering 12 V d.c. and connect the probes to the terminals. The meter should give a reading very close to 3 V - say, within $5 \%$. Proceed through the other voltages checking each one. If there is anything amiss here, suspect the soldering at one of SW2 tags. With the unit set to 12 V , connect a 12 V 5 W lamp (car sidelight bulb) to the output terminals. This draws 420 mA approximately and the supply should maintain this for more than 1 hour using standard "AA" cells. Measure the output voltage - under load it will have fallen a little. Measure it again every 10 minutes. It will be clear when it begins to fall more rapidly to, say, 11 V indicating that the regulator is unable to maintain the supply. Adjust RV3 at this point so that the buzzer just begins to sound. It may be necessary to re-adjust it slightly over a few days of trial to achieve the best effect.

If all is well, assemble the case checking for trapped wires and short-circuits. Drill a few holes in the top section above BUZ1 position to allow the sound to emerge if it proves to be too quiet. Attach self-adhesive plastic feet to the bottom of the case. It now only remains to label the switches and put the unit into service.

## Final points

Note that the switching current of SW1 is only 150 mA although it can carry 5 A . It is, therefore, important not to switch the unit on or off using SW1 when a higher load than this is connected. This precaution does not apply to SW2 which carries only a small current. When a large current is drawn and a low voltage is selected, the case will become warm in use this is normal. Also, at a high current, there may be difficulty maintaining a 12 V supply. The red LED is not a signal that the batteries are actually charging - only that the switch is in the "charge" position. Do not leave it like that with no supply connected or the LED will drain the batteries.

TABLE 1

| Voltage <br> (alms) | Resistor value |
| :--- | :--- |
| 3 | 68 |
| 4 | 300 |
| 6 | 300 |
| 6 | 300 |
| 7 | 300 |
| 8 | 270 |
| 9 | 300 |
| 10 | 300 |
| 17 | 300 |
| 12 | 300 |

```
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Stephen Smith looks at the unexplored world beneath the games port

hobbyist.
When you look at the input/output available on a standard PC , you see a parallel printer port (see making use of the PC parallel port, ETI, June '95) two COM ports (standard RS232 ports) and a games port. The games port may seem a strange addition to a primarily business computer, but the cost it adds to the highly integrated multi-1/O controller is so small that many computers have them, essentially, for free. Using this port to interface your
own projects to your PC is easy and, potentially, very powerful. To use the games port for other tasks, you first need to understand its intended use.
The PC games port is designed to interface to two analogue joysticks, each with two buttons. These analogue joysticks consist of two

If you are anything like myself, the first thing you do when you get a new computer is play games. Lost in this twilight world, we never usually give a second thought to the games port; its only obvious use is to plug in the joystick. But beneath the innocent exterior of the games port lurks an unexplored world to the
potentiometers at right angles ( the $x$ and $y$ axis ) that are linked to the joystick, so that the amount of movement in either direction is converted into a resistance across the potentiometer. The games port allows the PC to evaluate this resistance to assess the joysticks' position.


The 10 nF capacitor charges via the 2K2 resistor and the resistance being measured. Once the threshold voltage of ${ }^{2} / 3 \mathrm{VCc}$ has been reached, the output of the 555 rises and the software counter can stop.
You can use the BIOS INT 15Hex, sub-function 84Hex to read the joystick in all PCs except the very early ones. To read the buttons set $\mathrm{DX}=0$ and the status of the buttons will be returned in bits 4-7 of $A L$. To read the position set $D X=1$ and the positions of the joysticks will be returned in $\mathrm{AX}, \mathrm{BX}$, CX and DX (corresponding to bits 0-3 of the games port). For the people that use high level languages QBasic has two functions for reading joysticks.

A conventional method of reading such an analogue joystick is to put a constant DC voltage across the potentiometers and measure the voltage at the wipers of the potentiometers. This involves using an ADC to measure this value (as used in the BBC Micro). ADCs cost money and people want cheap games ports, so IBM designed a much simpler method of assessing the joystick's position. If a capacitor is placed in series with the potentiometer's resistance to be measured, the RC time constant can be used to read the joystick's position.

The IBM joystick port is located at I/O address 201Hex; writing anything to this location triggers a set of four one-shots that are used to measure the $x$ and $y$ positions of the two joysticks supported. Table 1 shows the bit allocations of the games port. Once the one-shots have been triggered the games port is continuously read until all of the one-shots have decayed. The number of times the location is read before the one-shots have decayed is counted by the controlling software and interpreted as a joystick position. The time of the one-shot is given by:

## $24.2+(0.011$ * resistance) micro-seconds

but stray capacitance and lead resistance can, in practice, make this equation useless. When reading a joystick, however, it is the movement thus variation in this time that matters, so the absolute time and resistance does not matter. Using a software counter to time the one-shots does, however, make the process more complex as the original 4.77 MHz PC counts a lot slower than your modern 486. This means that calibration of the joystick is essential. Measuring the joystick's readings at top left and bottom right allows the full travel of a joystick to be known.

Figure 1 shows a circuit diagram for a typical games port. The buttons pull the appropriate inputs to the buffer to ground whereas the position inputs are fed to a 555 configured as a monostable. The 2 K 2 input resistor allows any resistance to be measured, even down to a short circuit. The time of a 555 oneshot is given by 1.1 RC ; here the time equals:

$$
1.1\left(2 K 2+R_{P O O}\right) 10^{\circ}
$$



Fig. 3: Geometry of a Pantograph

STICK to read the position and STRIG to read the status of the buttons. (Look at listing 2 and in the on-line help if you want more assistance.) Listing 1 gives an example Turbo C program to read the position and button status of a joystick. This code counts the length of the one-shot for each joystick potentiometer until all time out or the counter reaches MAXINT. (This is in case only one joystick is attached.) Reading the status of the buttons is a simple case of masking the appropriate bits.

Table 2 gives the pinout of the 15 way D type that is used for the games port. The potentiometers go between +5 V and the appropriate pin goes to the wiper. The buttons simply pull the appropriate pin down to ground. This is simply illustrated in figure 2. The +5 V from the games port is usually unfused and, as such, great care should be taken when using it. The obvious uses for the games port include sensing any switches or resistances that vary up to 150 K . These could include temperature measurement using a thermistor or even a pantograph. A pantograph is a mechanical instrument for copying drawings made up of a series of jointed beams that is fixed at one point, has a pen at another and has a pointer to trace the original drawing. When I was a child I had a pantograph that could copy drawings at a scale of $1: 1,2: 1$ or $1: 2$ depending upon the configuration of the pointer, pen and fixed base. ヨectronic versions of the pantograph allow drawings to be digitised by simply tracing the outline of the drawing. A geometric representation of an electronic pantograph is shown in figure 3. Two beams of length $R$ are jointed with a pair of potentiometers. Therefore the angles that the joints make are represented by the resistance of the linear potentiometers. From these two values and a known beam length, the coordinates of the pointer can be found. To convert the joystick positions from the games port into an angle for the trigonometric equations, the system needs to be calibrated. Defining each angle to be zero by placing the pointer at the origin and having the beams horizontal to the left and at maximum when the beams are fully extended harizontally to the right, allows the coefficients for calibration to be calculated. (i.e. the zeroed figures are the offsets to be removed by the software and the fully extended readings correspond to 1800 or p radians.)

Figure 4 shows a very simple ADC based upon the PC games port. The op-amp buffers the input signal into a current mirror. The current being defined by the output voltage of the op-amp and the 20 K resistor. Thus the capacitor in the one-shot is charged by a constant current defined by the input voltage. The pulse generated by the one-shot has a duration of $\frac{2}{3(4.3-\mathrm{Vm})} \mathrm{mS}$. Unfortunately, this time is inversely proportional to the input voltage which means that the resolution at low input voltages is very poor, so try and keep the input voltage between 2.5 V and 3.5 V to improve the accurac:y (although the circuit will work on input voltages as low as 1 V , they are acquired with a very poor accuracy).


Listing 2 gives a short QBasic program to read in a voltage from such a converter. The diagram shows only one channel; four such channels can be implemented on the four position inputs of the games port, using the four op-amps in the LM324. This ADC is very crude, giving only about 6 bits resolution, but as the component cost is less than $£ 2$ for four inputs you cannot really complain. Replacing the 20 K resistor with a larger value, such as 200 K , gives a greater resolution but cannot be read by the STICK QBasic command. If the position inputs of the games port are driven by a logic level ( 0 V or 5 V ) these inputs could be used to read in a digital signal. If OV is present at an input the capacitor in the one-shot will not charge and the games port will read this as a logic 0 . If 5 V is present at an input the one-shot will run just off the 2 K 2 inherent resistance, which will create a pulse of approximately $24,2 u S$. Therefore, to read a logic level input the port needs to be left for a time greater than this after being triggered, before a valid reading is possible. Thus all the inputs of the games port are essentially digital and they could be used to input 8 bits of digital data.

## WARNING

The +5 V supply available on the games port is usually; directly connected to the PC's main +5 V supply. This supply is capable of delivering up to 20A that can blow a fuse on the games port, if you are lucky, or vaporise tracks on the games port's PCB. Either form of destruction leads to a dead games port or computer. Also, do not connect any externally powered circuit to your games port unless you have checked and double checked your work. It is important to note that modern PCs have their games ports on the same small piece of silicon as the serial ports, printer port, floppy and hard disk controllers. So, electrically, the games port is very close to expensive parts of your system, like the motherboard and hard disk. Damage to the games port puts these expensive parts in danger of devastation. Please do not let this deter you, just be careful.

The circuits and systems presented here are not intended to be full projects and as such no PCB or other support is available. These have been devised only as examples anc ideas to inform you and invoke your imagination. The games port is an easy way of getting data into your PC, so have fun experimenting.

[^0]
## Table 1. Games Port Register Bit Allocation.

```
Pin Use
Joystick a, 5V
Joystick a, Button1
Joystick a, x axis
Ground
Ground
Joystick a, y axis
Joystick a, Button 2
No Cornection*
Joystick b, 5V
Joystick: b, Button 2
Joystick b, x axis
No Connection
Joystick: b, y axis
Joystick b, Button }
No Connection *
```

- The pins identfied as 'No Connection' may be used by some cards for other functions, e.g. a MIDI interface on a Sound Blaster card.


## Table 2. Games Port Pin Allocations

```
/* Listing1
    Joystick reading example program.
*/
#include stajo.h
#include values.h
#include dos.h
    const int MASKXA=1;
    const int MASKYA=2;
    const int MASKXB=4;
    const int MASKYB=8;
    const int GAMES_PORT=0\times201;
void joy(int *xa, int *ya,int *xb, int *yb)
{
    int State,Count ;
    outportb(GMMES_PORT,0); /* Dummy Write to
Trigger one-shots */
    State=inportb(GMMES_PORT);
    for(Count=0; (State&0x0f) :=0 && (Count 999
MAXINT) ; Count++1
    if ((State & MASKXA) != 0) *xa=Count:
    if ((State & MASKYA) i= 0) *ya=Count;
    if ((State & MASKXB) != 0) *xb=Count;
    if ((State & MASKYB) }=0)\mathrm{ *yb=Count;
    State=inportb (GAMES_PORT) ;
}:
main()
    int xa,ya,xb,yb;
    for(:;)
    joy(&xa,&ya,&xb, &yb);
    printf("The Joysticks read:
    8d, %d, 8d, &d\n", xa,ya,xb,yb);
    j;
    return(0):
    j;
PEM Listing2
CLS
Start:
    V1 = 4.5-100/STICK (0)
    v2 =4.5-100 / STICK(1
    v3 = 4.5 - 100/ STICK(2)
    V4=4.5-100/STICK(3)
LOCATE 10, 5, 0
PRINT v1, v2, v3, V4
GOTO Start
```


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Last month we took a general look at the restoration and repair of 'antique electronics', in particular old valve radio sets. This month we delve further into the practical aspects starting with a look at the circuit diagrams of two receivers. Circuit 1 is the Ekco U245. This is a small transportable bakelite set made in 1955. It is designed for use on AC or DC mains, and covers the MW and LW wavebands only. The circuitry is reasonably

standard, apart from the biasing of the output stage. Circuit 2 is the Bush VHF61. This is a larger bakelite table set made in 1956. It is designed for use on AC mains only, and covers MW, LW and VHF. The circuit is fairly typical of a higher quality receiver, and features a tone control, gramophone input, 'Piano Key' waveband selection switches, and a 'Magic Eye' tuning indicator. These circuit diagrams were kindly sulpplied by Anode Electronics.

## Applying a Test HT supply

Before the set is connected to the mains, apply a test supply to the HT rall: This will show up some leaky capacitors, and will hopefully reform the electrolytics. It is not necessary to fit the valves at this stage. My High Voltage Capacitor Reformer unit is ideal for this purpose. Switch it to the 240 V setting and connect a meter to the appropriate terminals to monitor the current.

Connect the negative lead to a convenient point on the chassis and the positive lead to the positive terminal of the electrolytic capacitor that is connected directly to the cathode of the rectifier valve. This is often the red tag on the main smoothing can. On our example circuits, this is the positive terminal of C32 on the Ekco and the positive terminal of C58 on the Bush.

Switch the HT supply on, and watch the current reading. It will probably start high (maybe 30 mA ), and will hopefully drop after a few seconds as the smoothing capacitors charge up. If you are lucky it will drop to maybe 1 mA , which is acceptable leakage for the electrolytics. However it is more likely to remain at a higher level, and there can be several reasons for this.

Check for potential divider circuits across the HT supply. Most sets do not have one, but our example Ekco does - R15 and R16. For this test to be meaningful the lower one (R16 in this case) should be temporarily disconnected.

If the current reading is still over 1 mA once the potential dividers have been accounted for, we need to establish where it is going. The most likely explanation is leaky capacitors.

## Leaky capacitors

Elderly electrolytics often have high leakage currents. These will

sometimes improve if they are left powered by the capacitor reformer for a few hours.

I prefer to remove the electrolytics from the chassis for reforming if it is likely to take more than a few minutes. This allows each section of a can to be reformed separately, without the effects of other components. If the leakage is fairly bad the electrolytic could get warm after a while, in which case switch off the power and allow it to cool down again. The maximum acceptable leakage current is about 1 mA for each 30uF.

Look for signs of resistors or capacitors getting warm (such as molten wax). But don't poke your fingers into the chassis with the power onl Any capacitors that are getting warm will need to be replaced. If a resistor is getting warm, work out which capacitor(s) It is supplying. Thus on our sample Ekco, if R9 was getting warm, C24 would be suspect.

Even if nothing is getting warm we can use the same logic to establish the cause of the current consumption. Measure the voltage drop across any resistor (or resistive component such as a transformer winding) that is feeding one or more capacitors. If the capacitor is OK there will be no voltage drop.

You can also check other poteritially leaky capacitors by this method. In particular I would urge you to check the coupling capacitor to the grid of the output valve. Measure the voltage between the grid and the chassis. If it is even slightly positive, change the coupling capacitor (C27 on the Ekco).

If there are several leaky capacitors in a set, the chances are that other components of the same type will be in a similar state. In this case I would change all of that type, to save problems later.

## Capacitor types

The capacitors in question here are those values from about 0.001 uF ( 1 nF ) to 0.47 uF ( 470 nF ). The smaller value capacitors do not seem to
give any trouble. There are various types of capacitor used, and some are worse than others.

Probably the most common - and the most trouble - are the wax coated paper types. These are tubular components, with a distinctive sticky yellow wax coating. Most of these capacitors will be found to be leaky, and I usually replace them all as a matter of course. Many later sets use Hunts Moldseal capacitors. These are small brown or black tubular plastic components which are fairly unreliable. If the case is cracked or fractured it should be replaced, otherwise it may be OK.

Many Philips sets use black capacitors coated with pitch. These are usually fairly reliable, but when they do fail they tend to go short circuit.

Some later sets use small tubular capacitors, which have the appearance of a piece of thin tube with two wires wrapped around it. From my experience these are reliable.

## Replacement capacitors

Any replacement must be of similar shape and size as the original, and must have a suitable voltage rating. Valve component suppliers such as Anode electronics stock suitable capacitors, often at favorable prices. You may be able to obtain a mixed pack of 50 or 100 components, containing the more useful values.

The replacement capacitors may not be available in the same capacitance values as the original components. This is not normally a problem, simply fit the closest available. For example a new 0.047 uF component could be used to replace a faulty 0.04 uF or 0.05 uF capacitor.

## Electrolytic capacitors

The cans are not readily available now, although valve radio dealers often stock something suitable. The usual approach is to fit a replacement modern axial capacitor below the chassis and leave the

can, disconnected, on the chassis so it looks correct. Some restorers remove the innards from the original cans and fit the modern replacement capacitors inside.

Anode Electronics stock a range of 450 V axial electrolytics ín values from 1uF to 47uF which should cover most eventualities.

## Fitting replacement components

Any replacement components must follow (as close as possible) the path and position of the originals. In particular this applies to those close to the chassis and those In the RF stages. Connections to the chassis should be made to the original point if possible. The original layout would have been planned and optimised to avoid instability, so it is best not to deviate from this.

Any lead that is close to another component or the chassis should be sleeved with PVC sleeving (or a bit or wire insulation) to avoid any risk of short circuits.

## Preparing to apply the mains

The mains flex must be replaced with modern cable. The onty exception to this is if the cable contains ballast resistance (this cable is thicker than normal).

If the set is an AC/DC type, one side of the mains will be connected directly to the chassis, or via a low resistance (as in our example Ekco). This should be connected to neutral (blue wire) for safety.

Check that the mains on/off switch works. If is a single pole type it should ideally be replaced with a double pole switch. Failing that, make sure it is switching the live side of the mains, and rewire it if necessary.

Make. sure the dial lamps are the correct types and functional. Check the mains voltage setting matches the supply voltage in your area.

Reconnect the output transformer and speaker. Make sure any speaker switching arrangements are set so that the internal speaker is
connected. Finally fit the valves, making sure they are in the correct positions.

## Applying the mains

Connect a test meter between the positive terminal of the main HT smoothing capacitor and the chassis. Set this to a DC voltage range of at least 300 V .

Arrange some sort of safe mains connection that you can switch on and off easily. Always keep your finger near the mains switch when the set is on - so it can be switched off quickly.

Switch the power on for just a few seconds. Hopefully all the valve heaters will start to glow, and the dial lamps should illuminate. If any valves heaters do not glow, or some are brighter than others, the reason should be investigated. Valves are fairly robust, but the heaters must not be overrun for any period of time or the cathode will be damaged.

If all the heaters seem OK, leave the set on for a little longer and watch the HT voltage reading. After maybe five to ten seconds this should start to rise, and will reach a maximum of perhaps 250 V to 300 V after a further five or ten seconds. The voltage will then begin to drop again, by between ten and forty volts, as the output valve warms up.

Check the service information for the correct voltage on the cathode of the rectifier valve. In the case of our sample Ekco it is 190 V , and on the Bush it is 252 V . The actual voltage can vary by perhaps 15 V either way, but greater discrepancies should be investigated.

If you have a digital meter with a high input impedance you should measure the voltage directly across the control grid resistor of the output valve. It should be virtually zero. If there is a positive voltage here, the coupling capacitor is leaky.

## Quick Checks

If the set does not show signs of life, all is not lost. A few simple tests and observations may help to narrow down the faulty section.

Listen closely to the speaker for signs of life. If you can hear some sort of hum or noise the power supply and amplifier are probably doing something. If it is completely silent, check the connections between the output transformer and speaker, in particular the switch or whatever is used to disable the internal speaker: The primary of the output transformer may be open-circuit.

Turn the volume up and touch your finger on the centre tag of the volume control pot. If the amplifier is working you will hear a loud buzzing from the speaker. This would confirm that the amplifier and power supply are alive.

With the volume turned up, operate the wavechange switch. If there are healthy crackles from the speaker, the IF and detector sections are probably alive.

If the IF seems OK, try connecting an aerial or a length of wire to the control grid of the mixer-oscillator valve (pin 2 of V 2 on the Bush). If this produces some sort of noise or even stations, the connections and components between the valve and the aerial socket or ferrite rod aerial may be suspect.

Confirm that the set is dead on all wavebands. If some wavebands are working, the fault is narrowed down to those components or circuits that are used only on the faulty bands,

## Detailed circuit operation

The following descriptions only cover the more common arrangements. I have not attempted to explain the operation of the circuit, except where valve techniques differ widely from transistor arrangements.

## Power supply circuit arrangements

There are two basic arrangements, depending on whether the set is designed for use on AC and DC mains, or AC mains only.

The Bush is an AC only set. The transformer T2 supplies the valve

heaters, which are connected in parallel, from a low voltage (in this case $6.3 V$ ) winding. On some sets the rectifier heater is powered from a separate transformer winding to reduce the stress on the heatercathode insulation. The dial lamps are powered from the main heater winding.

The mains transformer often has two or more tappings on the primary, for different mains supply voltages. To avold damaging the valves, it is important to check that the setting is correct for the local supply voltage in your area.

A separate centre-tapped secondary winding, typically 250-0-250V, is used for the HT supply. This is full wave rectified by V8 (EZ80). If the HT supply is absent, check that the AC supply is reaching both anodes of the rectifier valve. Mains transformers occàsionally fail, but this is often caused by a fault elsewhere.

A few specialist companies offer a transformer rewinding service, but this can be expensive. RS stock a modern HT transformer (196072 ) for $£ 24.85$, which may be a suitable replacement in some cases. Anode Electronics and a few other dealers may have a suitable second hand component which would be somewhat cheaper and more in keeping with the age of the set. If the requirements are unusual, the best approach may be one of the transformer winding kits. A 50VA kit is normally suitable, and costs about $£ 11$.

If the $A C$ is present but the DC HT supply is absent, the rectifier valve is probably faulty. Check first that the heater is being driven.

If there is sparking and fireworks inside the rectifier valve, there is probably a short circuit or heavy current demand on the HT supply. This is probably due to a faulty smoothing capacitor or maybe a fault in the output stage. Do not leave the set in this state for any time as the risk of destroying the mains transformer is very high. You will definitely need a new rectifier valve, even if the transformer survives. Sparking inside the rectifier valve can also be caused by the valve itself being faulty, but this is less common.

## AC/DC sets

The main drawback of AC only sets, as far as manufacturers were concerned, was the cost and weight of the mains transformers. This could explain the popularity of AC/DC sets in the 50's, even though DC mains wàs becoming less common.

In AC/DC sets (such as the Ekco) the valve heaters are connected in series. The current ratings are the same (often 100 mA ) and the voltages differ. If one valve heater should become open circuit, the circuit will be broken and none of the heaters will glow.

The total voltage of the heater chain is normally lower than the mains supply voltage, and the remainder is dropped by a resistor. In the Ekco R21 is the dropper resistor, which drops about 93 V and dissipates 9.3 Watts. Sometimes the dropper resistor is replaced or supplemented by a thermistor to keep the heater current more constant.

Mains supply voltage selection is arranged by addilional series resistors. In the Ekco, R22 is included in the circuit when the voltage is set to the 225-250V position.

If one valve does not glow it has probably lost its vacuum. If some valves do not glow and others are excessively bright, one of the valves may have a heater to cathode short circuit.

If you need to check the heater current, the easiest method is to measure the voltage across one of the valve heaters and compare this to the value in the valve data book. Alternatively measure the voltage across the dropper resistor and calculate the current using ohms law. If the difference is greater than about $5 \%$ either way, the reason should be investigated.

## Dial lamps

Dial lights are sometimes connected into the heater chain. There may be a thermistor or resistor in parallel with them, to enable the set to keep working if one of the lamps fails. The dial lamps may alternatively
be in series with the supply to the whole set, possibly shunted by a resistor or thermistor.

The dial lamps will probably not be running at maximum brightness when the set is warmed up and working normally. During the Initial warming up process the lamps will vary in brightness, and may be very dim or very bright depending on the circuit arrangement.

## Dropper resistor

The dropper resistor and voltage selection resistor are often contained in one component. This is often a green (or sometimes grey) tubular component with several tags, mounted on the top of the chassis. These high power resistors run very hot, and often fail by going open circuit.

You may be able to obtain a suitable second-hand component from a valve component dealer. Failing that, the normal solution is to bridge the faulty section with a new resistor of suitable power rating. The resistors often have odd vaiues, in the Ekco the main section is 930R. A suitable replacement would be a 1 KO 11 W ceramic resistor.

## AC/DC HT supply arrangements

The mains is half-wave rectified, to produce the HT supply. This is carried out by V5 (UY41) in the Ekco set. R20 is a surge limiting component. If the HT supply is missing, check that the AC supply is reaching the anode of the rectifier. The surge limiting resistor is prone to failure, resulting in no HT. If the AC is present but the HT supply is absent the rectifier valve is probably faulty.

C34 in the Ekco is a suppression component, which prevents modulation buzz when the set is tuned to a strong signal. This capacitor often fails by blowing itself to pieces. The replacement MUST be suitable for direct connection across the mains.

## Faulty valve holders

A fairly common problem, particularly on cheaper sets, is pcor contact between the valve and the valve holder. This is not limited to the power supply, and can occur anywhere in the set.

The problem is often caused by the contacts in the holder losing some of their spring tension. They can often be tightened by pushing a small jewelers screwdriver between the contact and the body to close the contact slightly. This must be done with great care to avoid breaking the contact or body. Sometimes the valve holder contacts will be broken, or weakened by corrosion. There are various "techniques" used by service engineers for overcoming valve holder problems, but these are more appropriate to quick repairs than serious restoration.

With some types of valve holder it is possible to extract the contacts from above once the connections have been desoldered and the tags straightened.

It is often easier to replace the defective contacts with these from another valve holder, than to replace the complete holder.

Before disconnecting anything, make a note of the connections. The solder should be removed from the lags with a desoldering tool. If the existing solder does not melt and flow very well, apply some new solder before removing the lot with the desoldering tool.

Valve holders are often fixed to the chassis by rivets, which need to be drilled out. The new holder can be fixed in place with small screws and nuts.

## Smoothing circuits

On earlier sets chokes were often used for decoupling, with comparatively low value electrolytic smoothing capacitors (8uF or 16uF). As higher value capacitors became available ( 32 uF to 50uF), the chokes were replaced with power resistors which were much cheaper and less bulky. Some earlier sets use an energised speaker, the field winding being used as a smoothing choke.

## Other power supply arrangements

Some AC/DC sets have the dropper resistor incorporated in the line cord. This can be Identified by the mains cable being thicker than normal. The length affects the resistance, so it must never be shortened. If you suspect it has been, check with the service sheet or measure the heater current as described previously.

This line cord is no longer available so you may have no choice but to fit a suitable resistor inside the case of the set, but this could cause problems with heat dissipation. Some imported sets from countries with lower mains supplies (such as the USA) were fitted with long line cord resistors to drop the excess voltage.

Some continental AC/DC sets are designed for use on either 220 V or 117 V supplies. The heater chain is divided into two sections with their own dropper resistors. On the lower voltage setting they are connected in parallel, and on the higher voltage setting they are in series.

A few sets use a combination of $A C$ and $A C / D C$ circuit techniques. I have seen a Bush set using a series heater chain driven by the mains transformer. I have also seen a Ferranti set that uses a small transformer to drive the 6.3 V heaters, the HT being derived by rectifying the mains.

The HT rectifier may be a metal or selenium rectifier. Either of these could be replaced with a 1 N5404 silicon rectifier diode in the event of failure. If there is no surge limiting resistor or thermistor in series with the original rectifier, add a 120R 2.5 W resistor in series with the silicon replacement.

## Foreign sets

Continental 220 V sets can be modified by adding a resistor in series with the supply to the set to drop about 25 V . A 18R 5W resistor is often suitable, and can be pasitioned inside the set (it will dissipate about 3.5 W ).

1 1 O V sets from the USA are more of a problem. Many of these will have been modified by adding a large dropper resistor internally, to drop the extra 130 V .

Some American AC/DC sets use a 300 mA heater chain, so the total mains current consumption is about 350 mA . The dropper resistor would be about 370R and would dissipate some 45 Watts, causing serious overheating. The best approach with 110 V sets is to use an external 240 V -110V transformer.

## Battery valve sets

Batteries for battery sets are no longer available. The normal supply required is 90 V at about 20 mA for the HT and 1.5 V at about 300 mA for the LT (Heaters).

The HT could be abtained from ten 9V PP3 batteries in series, but this would be rather expensive and would not last for long.

A single alkaline 1.5 V D cell would suffice for the LT , but again it would not last long.

The best approach is some sort of mains power supply. This could be built in a case that will fit in the space previously occupied by the batteries. A unit designed jointly by myself and Nigel Rogerson will be available from Anode Electronics in early 1996. When ardering please state the HT and LT voltages required.

## Next Month

In the next part of this series we will continue our detailed look at the circuit configurations and likety problems.

Circuit digram of the Ekco U245. A.G.C. delay bias and grid bias for V4 is developed across R13 and R14. Valve base
connections, as seen from the underside of the chassis, are inset on the right of the main part of the diagram.


| CHRCUT 1-EKCO U245 - COMPONENT LIST |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Valves |  | $\begin{aligned} & \mathrm{C} 15 \\ & \mathrm{C} 16 \end{aligned}$ | $\begin{aligned} & 200 \mathrm{pF} \\ & 421 \mathrm{pF} \end{aligned}$ | Resistors |  | R21 930R <br> R22 200R |  |
| v1 | UCH42 |  |  | R1 | 22K |  |  |
| V2 | UF41 | C17 | 0.001 uF | R2 | 470K | Coils * |  |
| V3 | UBC41 | C18 | 100pF | R3 | 680K |  |  |
| V4 | UL41 | C19 | 100pF | R4 | 47K | L1 | 1.4 |
| V5 | UY41 | C20 | 50pF | R5 | 47K | L2 | 3.5 |
|  |  | C21 | 0.14 F | R6 | 47K | L3 | 11.5 |
| Capacitors |  | C22 | 50 pF | R7 | 500K | L4 | 11.5 |
| C1 | 0.01 uF | C23 | 0.01uF | R8 | 10M | $L 5$ | 6.3 |
| C2 | 2600pF | C24 | 0.1uF | R9 | 1K | 16 | 3.4 |
| C3 | 47pF | C25 | 15pF | R10 | 220K | $L 7$ | 3.2 |
| C5 | - | C25 | 15pF | R11 | 1M | L8 | 1.5 |
| C6 | - | C26 | 2uF | R12 | 1M | $L 9$ | 11.5 |
| C7 | 300pF | C27 | 0.002 uF | R13 | 39R | L10 | 11.5 |
| C8 | 100pF | C28 | 0.002uF | R14 | 47R | 111 | 2.5 |
| C9 | 100pF | C29 | 0.002 uF | R15 | 10K | Oth |  |
| C10 | 100pF | C30 | 0.02uF | R16 | 33K | Cor | onen |
| C11 | - | C31 | 0.05 uF | R17 | 1M | T1a | 430 |
| C12 | - | C32 | 50 uF | R18 | 1 M | T1b | - |
| C13 | 345pF | C33 | 50 uF | R19 | 470R | S1-S | - |
| C14 | - 40pF | C34 | 0.05uF | R20 | 160R | S4,S5 | - |



* approximate DC resistance in Ohms

| VOLTAGES AND CURRENTS |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Valve |  | Anode. |  | Screen |  | Cath. M |
|  |  | $\checkmark$ | mA | v | mA |  |
| V1 | UCH42 | $\left\{\begin{array}{ll}170 & 1.7 \\ \text { Oscillator } \\ 55 & 2.3\end{array}\right\}$ |  | 72 | 2.9 | - |
| V2 | UF41 | 165 | 3.8 | 72 | 1.1 | - |
| V3 | UBC41 | 78 | 0.4 | - | - | - |
| V4 | UL41 | 157 | 27.0 | 72 | 3.7 | - |
| V5 | UY41 | 205 | - | - | - | $190^{2}$ |

[^1]Above: The Ekco U245. One of our example circuits.



The Bush DAC10. This set covers MW preset tuning. It was released in 1950

BELOW: An internal view of the Bush VHF61 (one of our example sets). The VHF tuner assembly is visible at the left of the chassis, next to the tuning capacitor. The mains transformer and voltage selector are on the right side. Below this on the rear of the chassis is the internal speaker switching screw and external speaker sockets. The tuning indicator is just visible on the speaker board to the left. Note that the output transformer (centre) is the RS replacement type suggested in the text. The tetrode solves the capacitance problem allowing operation at high frequencies. If it were connected directly to OV it would act as another control grid and greatly reduce the anode current. It is therefore often connected to the HT rail via a resistor to drop some voltage, and decoupled to 0 V with a suitable capacitor


CIRCUIT 2 - BUSH VHF61 - COMPONENT LIST

| Valves | R26 | 15M | C16 | 90pF | C52 | 470pF |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| V1 ECC85 | R27 | 180K | C17 | 270pF | C53 5u | F 50V |
| V2 ECH81 | R28 | 100K | C1B | 0.01uF | C54 0.0 | .005uF |
| V3 EF89 | R29 | 1K 6W | C19 | 0.02 uF | C55 20uF | F 350V |
| V4 EF89 | R30 | 470K | C20 | 68pF | C56 0 | 0.01uF |
| V5 EABC80 | R31 | 22K | C21 | 515pF | C57 | 0.01 uF |
| V6 EM81 | R32 | 4.7K | C22 | 450pF | C58 40uF | F 350V |
| V7 EL84 | R33 | 120K | C23 | 110pF | C59 | 0.1uF |
| V8 EZ80 | R34 | 470K | C24 | 110pF | C 60 | 0.03uF |
|  | R35 | 1K 6W | C25 | 0.01uF | C61 0 | 0.02uF |
| Resistors | R36 | 10K | C26 | 47pF | C62 0.0 | .001uF |
| R1 150R | R37 | 47K | C27 | 47pF | TC1 3 | 3-15pF |
| R2 2.2K | R38 | 30R 0.5W | C28 | 0.04uF | TC2 3 | 3-15pF |
| R3 100K | VR1 | 1M | C29 | 0.04 uF | TC3 3 | 3-40pF |
| R4 6.8K | VR2 | 1 M | C30 | 0.01uF | TC4 3 | $3-40 \mathrm{pF}$ |
| R5 10K | All resistors 0.25W |  | C31 | 0.02uF | TC5 3 | 3-40pF |
| R6 680K |  |  | C32 | 110pF | TC6 '3 | 3-40pF |
| R7 150R | unless otherwise |  | C33 | 110pF | VC1 | 528pF |
| R8 47K | stated. |  | C34 | 0.01uF | VC2 | 528pF |
| R9 22K |  |  | C35 | 47pF | Inductors |  |
| R10 10K 0.5 W | Capacitors |  | C36 | 47pF |  |  |
| R11 2.2K | C1 | 47pF | C37 | 0.04uF | lapproximate |  |
| R12 12K | C2 | 560pF | C38 | 0.04uF | resistances) |  |
| R13 150R | C3 | 10pF | C39 | 110pF |  |  |
| R14 1M | C4 | 560 pF | C40 | 110pF | L8 | 13R |
| R15 22K | C5 | 560pF | C41 | 0.01 u | L9 | 4R |
| R16 1K | C6 | 560pF | C42 | 10pF | L10 | 1R |
| R17 10K | C7 | 47pF | C43 | 47 pF | IFT2 pri | 14R |
| R18 150R | C8 | 22pF | C44 | 0.02uF | IFT2sec | 14R |
| R19 1M | C9 | 22pF | C45 | 0.01uF | IFT4 pri | 14R |
| R20 1K | C10 | 5.6pF | C46 | 100pF | IFT4sec | 14R |
| R21 330K | C11 | 560pF | C47 | uF 350 V | IFT6 pri | 14R |
| R22 47K | C12 | 47pF | C.48 | 0.01 uF | IFT6sec | 14R |
| R23 100R | C13 | 10pF | C49 | 270pF | T1 pri | 380R |
| R24 470R | C14 | 0.01uF | C50 | 270pF | T2 pri | 20R |
| R25 1K | C15 | 0.0975uF | C51 | 470pF | T2sec | 220R |


| VOLTAGES AND CURRENTS |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |
|  |  |  |  | $\checkmark$ | mA |
| V1A | ECC85 | 150 | - | 1 | 6.7 |
| V1B | ECC85 | 127 | - | - | 6.3 |
| V2A | ECH81 | 105 | 85 | 1.7 | 11.3 |
| V3 | EF89 | 168 | 85 | 1.3 | 8.7 |
| V4 | EF89 | 165 | 135 | 2.3 | 15.3 |
| V5 | EABC80 | 70 | - | - | - |
| V6 | EM81 | 170 | - | - | - |
| V7 | EL84 | 245 | 210 | 6.5 | 36 |
| V8 | EZ80 | - | - | 252 | - |
| All readings except, those for V 1 , obtained with receiver swatched to medium wave, usunf Model 7 Avometer. Limited variations may occur without imparing the performance of the receiver |  |  |  |  |  |




## Testing and Use

When construction of the board is complete, it is a fairly easy matter to test the individual amplifiers. This is best done before the controls are connected and the major part before fitting into the case. Although a DVM will suffice, the availability of an oscilloscope and AF generator is very useful.

First, check the printed side of the board for whiskers of solder, accidental bridges etc. Then apply voltage and check it is correct before fitting the ICs into their sockets, taking the measurements at the actual socket pins. Insert one input IC at first. Always disconnect the supply when fitting or removing ICs. Now check the signal out for gain and, if possible, look at the waveform in case of any distortion. Insert the TLE 2027 IC and repeat, feeding the signal from the input as before. The LF roll-off checks are best left until the switches are fitted; in any

## Tony Sercombe concludes his portable audlo mixer project

case listening through a microphone is a good subjective check if no "scope is available. Do the same thing with the two virtual earth amps and the compressor IC. I normally use test links made up from 6 to 8 inches of connecting wire, terminated at each end with a crocodile clip. Use one of these to supply an earth link so that the IC has a flat response in terms of compressing or limiting. If more links are supplied for the channel level and the output master control, this test may be carried right through from input 1 to output. Check the overall response and the noise level, which will be rather 'hissy' at full gain with no input connected, but at position 1 and 2 , it should be undetectable. In my case, I found an inherently noisy SSM 2017. Now go to the other channels and repeat the same thing. This time, it is simply the two channels' ICs that are being checked. Since the output amplifiers drive at 5 ohms, a


standard level. At this point the other output may be checked, and it should lie within a few millivolts of the first one, allowing for component tolerances.
The next task is to align the VU meters. Normally, the point ' 4 ' on a PPM is set at 1 Mw or 0.775 volt in 60 ohms. In this circuit, it is necessary to compromise somewhat. I chose -7 on the VU scale to represent 0.775 volt output, since there is no ' 8 ', with ' 0 ' or $100 \%$ representing absolute peak. On a PPM this would be shown as ' 6 ' on the scale. So, with the master control as before and the output at 0.775 volt, adjust both VU presets to read -7.
To set up the compressor/limiter, back off the threshold fully, and connect the circuit board links to the 'compress'
headset can be connected directly to the output. Now connect up the other side of the stereo channel with the links, from the second virtual earth amplifier and test as before. The same can be said of all the amplifier's checking gain, response and distortion. So far as possible, make certain the oscillator works by connecting a link to ground from the oscillator ground point. If it does not at first, adjust the value of the 2 K 7 resistor. Hook up a couple of LEDs to the battery indicator and, if possible, reduce both sides of the supply in tandem, and note the changeover point. This should be at, or just before, 6-0-6 volts. When you are generally satisfied that everything is working correctly, the board may be fitted into the case. It is best to fit the top panel controls and VU meters first. The side plugs and sockets etc may be left until later. If veropins have been used at the off-board connection point - and I suggest this is the best method - it is an easy matter to connect up the circuit points with the appropriate controls. Ordinary, light connecting wire may be used for this purpose, except that a screened balanced cable should be used to connect the inputs. I used three-pin XLR chassis mounting sockets for the input. The pin numbers as shown are standard, and a chassis mounting male for the auxiliary headphone output, the main operator output being the standard stereo jack socket. The mixer output can be contained within a multiway chassis mounting socket, and cable mounted plug to suit (the other end of the cable having connectors to suit).

When the circuit board has been fitted into the case, and the connections to the controls made, it is time for the final setting up.

Start with the oscillator. With the master control at $2 / 3$ rotation, and the compressor/limiter switched off, connect a DVM or AC millivoltmeter to one of the mixer outputs, with its range setting to 1 volt or more. Switch the oscillator on. If an oscilloscope is available, connect this across the oscillator output (across the master fader). First check the waveform shape - visual inspection is quite adequate. At this point, if frequency can be measured, this too can be checked. Otherwise, a fair check may be made aurally, with a headset connected across the output. But, remember to remove the headset for the next check, if it is connected across the same output. Now adjust the output level of the oscillator so that the output from the mixer is 0.775 volt. This is the





## External supply.



Millivoltmeter PCB component overlay.


External supply PCB
component overlay.





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## Issue 13 of Display News now available - send large SAE - PACKED with bargains!

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E1 BARGAIN PACKS - List 5

If you would like to receive the other four $£ 1$ lists and a lot of other lists, request these when you order or send SAE.
TEST PRODS FOR MULTIMETERS with 4 mm sockets. Good length very fiexible lead, Ret: D86.
8 OHM PM SPEAKERS, size $8^{n} x$
8 OHM PM SPEAKERS, size $8^{n} \times 4^{4}$, pack of two. These may be
lightly rusty and that is why they are so cheap pill lightly rusty and that is why they are so cheap but are
electrically OK, Ret.D102. PAXOLIN PANELS, size $6^{\circ} \times 6^{n}$, approximately ${ }^{1 / 166^{\prime}}$ thick, pack of two, Ref: D103.
13 A SOCKET, Virtually unbreakable, ideal for trailing lead, Ret: 095.
PIEZO BUZZER with electronic sounder circuit. 3 V to 9 V D.C. operated, Ret: D76.
Ditro but withour internal electronics, pack of two, Ret:D75. LUMINOUS ROCKER SWITCH, approximately 30 mm sq. pack of two, Ref: D64.
ROTARY SWITCH, 9 -pole 6 -way, s.nall size and $1 / 4^{"}$ spincle,
pack of Wo, Ret: 054 . pack of two, Ret: D54.
FERRITE RODS
FERRITE RODS, 7 with coils for Long and Medium waves, pack
of two, Ref: D52. of lwo, Ref: D52.
IITTO but without the coils, pack of three, Rel D:52
SLIDE SWITCHES, SPDT, pack of 20, Ret: D50,
MAINS DP ROTARY SWITCH with $1 / 4^{4}$ control spindle, pack of tive, Ret. D49.
ELECTROLYTIC CAP, 800 F at 6.4 V , pack of 20 , Ret:D48. Ref: 047.
MINI RELAY with 5 V coil, size only $26 \mathrm{~mm} \times 19 \mathrm{~mm} \times 1 \mathrm{~mm}$, has two sets of changeover contacts, Ret: 042
MAINS SUPRESSOR CAPS $0.1 \mu f 250 \mathrm{~V}$ A. ., pack of 10 , Ret: 1050.

TELESCOPIC AERLAL, chrome plated, extendable and tolds over for improved F,M, reception, Rel 1051
MES LAMP HOLDERS, side
MES LAMP HOLDERS, slide on to $1 / 4^{\circ}$ tag, pack of 10 , Ref: ${ }^{1054 .}$
lengths, Ret
lengths, Ref: 1056.
20A TOGGLE SWITCHES, centre off, part spring controlled will stay on when pushed up but will spring back when pushed down, pack of two, Rel: 1043
HALL EFFECT DVICES, mounted on small heatsink, pack of two, Ret. 1022 .
12V POiARISE
12 P POLARISED RELAY, two changeover contacts, Ret: 1032. PAXOLIA PANEL, $12^{\prime \prime} \times 12^{-1 / 1 / 16^{\circ}}$ thick, Ret: 1033 .
MINI POTTED TRANSFORMER, only $1.5 \mathrm{VA} 15 \mathrm{~V}-\mathrm{OV}-15 \mathrm{~V}$ or 30 V , Ret: 964.
ELECTROLYTIC CAP, $32 \mu \mathrm{~F}$ at 350 V and $50 \mu \mathrm{~F}$ section at 25 V , in aluminium can for upright mounting, pack of two, Ret 995
PRE-SET POTS, one megohm, pack of five, Rei: 998
PRE-SET POTS, one megohm, pack of five, Ret: 998.
size $78 \mathrm{~mm} \times 115 \mathrm{~mm} \times 35 \mathrm{~mm}$, unprinted, Rel. 1006 6 V SOLENOID, good strong pull but quite small, pack oftwo. Ret: 1012.

FIGURE-8 MAINS FLEX, also makes good speaker lead, 15 m , Ref: 1014.
HIGH CURRENT RELAY, $24 V$ A.C. or 12 V D.C., three changeover contacts, Ret: 1016.
LOUDSPEAKER, 8 ohm 5W, 3.7 round, Rel: 962
NEON PILOT LIGHTS, oblong for tront panel mounting, with intemal resistor for normal mains operation, pack of four, 5 MM .
3.5MM JACK PLUGS, pack of 10 , Ref: 975.

PSU, mains operated, two outputs, one 9.5 V at 550 mA and the other 15 V at 150 m A , Ref: 988.
ANOTHER PSU, malins operated, output 15 V A.C. at 320 mA . Ref: 989 .
PHOTOCELLS, silicon chip type, pack of lour, Ret: 939 .
LOUDSPEAKER, 54 Ohm 5 W rating, Rel:946.
230 V ROD ELEMENTS, 500 W lemminal-ended, $10^{\circ}$ long, pack of two Ret 943 ,
LOUDSPEAKER, $T \times 5^{\circ} 4$ Ohm 5W, Ret: 949.
LOUDSPEAKER, $4^{" *}$ crrcular 6 Ohm 3W, pack of 2, Rel:951. FERRITE POT CORES, $30 \mathrm{~mm} \times 15 \mathrm{~mm} \times 25 \mathrm{~mm}$, matching pair, Rel: $901{ }^{\circ}$ PAXOLIN PANEL, $8^{1 / 2^{\circ}} \times 3^{1 / 2^{\circ}}$ with electrolytics $250 \mu \mathrm{~F}$
PA and100 FF , Rel: 905 ,
CAR SOCKET PLUG with P.C.B. compartment, Ret: 917
FOUR-CORE FLEX sultable for telephone extensions, 10 m , Ret 918.
VERO OFF-CUTS, approximately 30 square inches of use-ful sizes. Ref: 927.
PROJECT CASE, $95 \mathrm{~mm} \times 66 \mathrm{~mm} \times 23 \mathrm{~mm}$ with removable lid, held by four screws. pack of two, Ret: 876 .
SOLENOIDS, 12 V to 24 V , will push or pull, pack of two, Rel: 877. 2M MAINS LEAD, 3 -core with instrument plug moulded on, Ret: 879 .
EELESCOPIC AERIAL, chrome plated, extendable, pack of two, Rel: 884 .
MICROPHONE, dynamic with normal body for hand hold-ing. Ret: 885 .
CROCODILE CLIPS, supenor quallity tlex, can be allached with. out soldering, ivive each red and black, Ret:886.
BATTERY CONNECTOR FOR TP3, superior quality, pack of four, Ret 88
LIGHTWEIGHT STEREO HEADPHONES, Ref: 898
PRESETS, 470 Ohm and 220 kilohm, mounted on single panel, pack of 10, Ref: 849 .
THERMOSTAT for ovens with $1 / 4^{*}$ spindle to take control knob,
Ret: 857 .
12V-JV.12V IOW MAINS TRANSFORMER, RE: 811
18V-OV-18V 10W MAINS TRANSFORMER Ret: 813
AIR SPAC
Rel: 1818.
AMPLIFIER, 9 V or 12 V operated Mullard 1153 Rel: 823
2 CIRCUIT MICROSWITCHES, licon, pack of 4 , Ret 82
LARGE SIZE MICROSWITCHES ( $20 \mathrm{~mm} \times 6 \mathrm{~mm} \times 10 \mathrm{~mm}$ ) changeover conlacts, pack of wo, ret: 826 .
MAINS VOLTAGE PUSHSWITCH with white dolly, through panel mounting by hexagonal nut, Ret: 829 .
POINTER KNOB for spindle which is just under $1 / 4^{\circ}$, like most
thermostats, pack of four, ret: 833 .


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$11 / 2 \mathrm{~V}$ HP11, also a popular torch battery, two for 50p, Order 'Ref: GT12.
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15W $8^{\prime \prime}$ OHM SPEAKER AND $3^{\prime \prime}$ TWEETER Amstrad, made for their high quality music centre, £4 per pair, Order Ref: 4P57.
INSULATION TESTER WITH MULTIMETER. Internally generates voltages which enables you to read Insulation directly in Megohms. The multimeter has four ranges: A.C./D.C. volts; 3 ranges milliamps; 3 ranges resistance and 5 amp range. Ex-British Telecom, tested and guaranteed OK, yours for only $\mathbf{£ 7 . 5 0}$ with leads, carrying case $£ 2$ extra, Order Ref: 7.5P4.
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LCD 31/2 DIGIT PANEL METER. This is a multirange volt meter/ammeter using the A-D converter chip 7106 to provide five ranges each of volts and amps. Supplied with full data sheet. Special snip price of $£ 11.50$ Order Ref: 11.5P2
MINI BLOW HEATER. IKW, IDEAL FOR UNDER DESK OR AIRING CUPBOARD, ETC Needs only a simple mounting frame, $\mathbf{E 5}$, Order Ref: 5P23.
MEDICINE CUPBOARD ALARM. Or it could be used to warn when any cupboard door is opened. the light shining on the unit makes the bell ring Completely built and neatly cased, requires only a battery, £3. Order Ref: 3P155.
DON'T LET IT OVERFLOWI Be it bath, sink celar, sump or any other thing that could flood This device will tell you when the water has risen to the pre-set level. Adjustable over quite a useful range. Neatly cased for wall mounting, ready to work when battery fitted, $\mathbf{\Sigma 3}$. Order Ref: 3P156.

## E1.50 BARGAIN PACKS

NICad BATTERY 3.6 V with P.C.B. mounting prongs, Order Ret: 1.5P2
6-DIGIT COUNTER 12V, Order Ref: 1.5P3
PAIR OF ULTRASONIC MODULES, one sender, one recener, Order Ret: 1.5P4 KEY SWITCHBLE, any length, Order Ref: 1.5P6 per metre. KEY SWITCH, two-position, complete with two Yale type keys. Order Ret. 1.5 P 12. 80 OHM MOTOR, 9 V brushless, Order Rer. 1.5P14 1.5P14 COAX TV CABLE, extra thin, 10 m , Order Ref: WATERPROOF SPEAKER, $3^{1} / 2^{\prime \prime}$ round, 8 ohm 11 W , Order Ret: $1.5 P_{2} 27$.
SV IA ENCASED POWER SUPPPLY with input and output leads, Order Rel: 1.5 P 22
FLUORESCENT CHOKE for 60W tube, Order REt: 1.5P23. $3^{\text {n }}$ TWEETER 8 Ohms 15 W , Order Ret: $1.5 P 28$.
13A SWITCH SOCKET, white, Order Ref: $1.5 P 29$.
RELAY, flash-proof, 12 V coil, SPCO Order ret 1.5 F 31 RELAY, flash-proot, 12 V coil, SPCO, Order reft $1.5 P 31$.
ENCASED PSU, twin Outputs, 15 V 850mA and 9 V 550 mA . ENCASED PSU, twin outputs, 15 V 8
both A.C. output, Order Ret: 1.5 P 32.
12 V MOTOR, mini but quite powertul, 32 mm diameter, 25 mm long, Order Ret: 1.5 P 33 .

## 22 BARGAIN PACKS

20W TWEETER $4^{4 *} \times 4^{4} 8$ Onm by Goodmans, Order Ref $2 P^{2} 403$ MOVING COIL CHARGER METER, 0-3A, Order Re: ${ }_{2}^{2 P 366 .}$ LIGHT-OPERATED SWITCH, kit of pants, Order Ret $2 P 369$
W-SHAPED 3OW FLUORESCENT TUBE by Phillps. Ideal name plate illuminator, Order Ret: $2 P 372$.
DIMMER SWITCH, standard size plate, colours - red, yellow, green, blue. Order Ref: 2P380.
TOROIDAL TRANSFORMER TV 5A, Order Ret 2P390 TELEPHONE EXTENSION LEAD, flat plug one end, socket the other, 12 m , Order Ref: 2 P 338 .
INTERNAL TELEPHONE EXTENSION, 4 -core cable, 25 m , Order Ret: 2 P339.
FIGURE-8 FLEX, mains voltage, 50 m , Order Ret: 2 P345. INFRA-RED RECEIVER, has fitted TV receiver, Order Ret:2P304.
LCD CLOCK MODULE with details on other uses, Order Ret $2 P 307$
Order Rel: $2 P 308$
12 V 200 mA PSU on 13 A base. Order Ret: 2 P313. 2A MAINS FLTER AND PEAK SUPPRESSOR, Order Ret: 2 2P315.
45 ADP 250 V SWITCH on $6^{\prime \prime} \times 3^{\prime \prime}$ gold plate, Order Ret: 2 P316. D.C. VOLT REDUCER, $12 \mathrm{~V}-6 \mathrm{~V}$, fíts into car lighter socket, Order Ref: 2P318.
SOLAR CELL 3V, five of these in series would make you a 12 V battery charger, $£ 1$ each, Order Ret: 2P374
PERMANENT MAGNET SOLENOID, opposite action, core is released when voltage is applied, Order REt: 2 P
HEATER PAD, not waterproot, Order Ret: 2 P329
OSK DRIVE, complete less stepper motor, has all the elec15 V 3320 mA A,C, POWER SUPPLY, in case with ideal for bell or chime controller. Order Ret: 2 P281 POWERFUL MAINS MOTOR with 4" spindle, Order Ref: $2 P 262$ 20 M 80 OHM TV COAX, Order Ret: 2 P270.
LOCTITE METAL ADHESIVE, tube and some accessories. Order Ref: 2 P215.
6-DIGIT COUNTER, mains operated, Order Ref: $2 P 235$
2-GANG 0.00 OD TUNING CAPACITOR, standard size, made by Jacksons, Order Ret: 2P240.
13A ADAPTORS, takes two 13A plugs, pack of $5-£ 2$. Order Ref: 2P187
3-CORE 5A PVC FLEX, 15m, Order Ret: 2P189 MAINS TRANSFORMER, 15 V 1A. Order Ret. 2 P198.
FLIP-OVER CLOCK, mains operated, only requires a simple case, Order ret: 2P205.
THERMOSTAT with calibrated knob, oven temperatures, Order Ref $2 P 158$.
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500 STAPLES, hardened pin, suif burglar alarm or telephone wire, Order Ret: 2 2P99.
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61/2 FAN AND MAINS MOTOR, Order Rel: 2P64
24V STEREO POWER SUPPLY, Mullard, Order Ref: 2PBO UP TO 90 MIN 25A SWITCH, clockwork, Order Ret: 2P90, Order Ref: 2 P55.
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Fig.8. Connecting a complete system.


CHARACTER DISPLAY CONTROLLER
CHARACTER DISPLAY CONTROLLER

## PART 2

#  display message driver 

In last month's article we looked at the circuit diagrams and the operation of the matrix LED display message system. In this article Robin Abbott takes a look at the construction, testing and operation of the system

As we saw last month there are three PCBs in the message display system, the master controller module, the character display controller card, and the display board. An oscilloscope is not essential for testing, but is useful particularly if the system cannot be made to work.

## Master control card

This card is straightforward to construct. There are two links to install first, followed in order with the IC sockets, resistors, capacitors transistors and remaining components. The position for IC3 is drilled for a 78L05, or a 7805. If a large number of display controller cards are to be driven then a 7805 should be used. However, a heat sink is probably unnecessary even in this case. Make sure none of the ICs are inserted. Connect the board to a power supply of greater than 9 V , and check the voltage on the power supply pins of IC1 and IC2. Now connect to a PC using a serial cable made up as shown in figure 7 and short out pins 25 and 26 of IC1. Connect to a terminal emulator and check that characters are echoed back to the PC. If not, check out the serial circuitry.

Now power down and insert IC1 and IC2. Install the PC control software. Use a terminal emulator on the PC, (such as Winterm.exe) and set the emulator to 9600 BPS, 1 stop bit, no parity and XON/XOFF signalling. Now check that when power is applied then a ' $Z$ ' is displayed on the terminal emulator (the OK diagnostic). Download the file called "send8c.txt" which is
supplied with the PC control software to the module. This may be done in Winterm.exe by using the Transfer I Send Text file menu option. This file commands the master module to enter a diagnostic mode where all received characters are looped back to the PC. Use the same technique to send any text file on the PC to the module and check that it is successfully received without error. This confirms operation of the 16C74, the serial circuitry (and XON/XOFF system) and the interrupt routines.

Now power the module down and up again and start the main control program, chardisp.exe. Use the Module I Communications menu option to set up the serial port to be used at 9600 bps . The control program will check that the module is present and report on the result. The first action that must be undertaken is to download the font to the module without which no operations can take place. Use the Module I Download Font menu option, and select the font "normal.fon". The font will be downloaded, but this may take a few seconds. If all is well the program will report that the font has been verified OK.

Finally if you have an oscilloscope then check that the reset signal goes high for approximately 1 second after power up, and that the change and row drive signals look correct as shown in figure 3 of the first article. For almost all oscilloscope testing it is useful to connect channel 1 to row 1 drive, and trigger from this row. All other signals can then be referenced to row 1 . The left and right communications signals should also
show transmissions in some rows. However, with no connections to display controller modules with pull up resistors, the location of these signals in rows may not be defined.

## Display board and IDC cables

The display board has 21 links which were necessary to achieve a single sided PCB. These should be inserted first. The PCB may be modified according to the pitch of the display block pins. However, the basic layout should remain the same as most of the devices I have seen have the same pinout. The displays should be socketed to raise them off the board, and to allow easy replacement in case of LED failure. Use SIL sockets for this. The IDC connectors are soldered in last.

The IDC cables for the display boards and for the headers used between display controller cards are chosen for their ease of construction. Some amateur constructors are put off by the high price of special IDC connector insertion systems. However, in practice, a small vice or a mole wrench may be used to gently squeeze the connector halves onto the cable For the Bib headers a 14 pin DIL socket should be soldered into a piece of scarp veroboard. The header should be plugged into this socket, and the top half of the header connector squeezed on with the vice (bearing on the top of the connector and the bottom of the veroboard).

## Display controller card

Insert all the links first - there are eight of these including one long link from underneath IC1 to underneath IC2. Next insert all the resistors. It is easiest to solder in the 30 vertically mounted base resistors in groups of 10 at a time. The four SIL resistors can be soldered next. However, if you are using very high drive currents (greater than 30 mA ), then it is recommended to use 9 pin SIL sockets, and to start with higher value resistors, and insert the correct values when operation is confirmed. This is because if the multiplexing circuitry fails (due, for instance, to a short) then the LEDs will certainly be blown if the drive current is set to 80 mAl In the prototype, discrete resistors were used instead of SIL networks. Follow up with the IC sockets and finally the other components. IC3 will almost certainly need a heatsink if it is used to power the displays.

There are two veropins in the middle of the transistors for each PIC. These are used to supply the LEDs with power. If drive currents of 30 mA or less are to be used then these veropins can be connected together and soldered to any component connected to +5 V near the regulator, one end of Resistors R1, 2 or 3 is suitable. If drive currents of more than 30 mA are to be used then the veropins must be connected to an external power supply of 5 V of sufficient drive current. DO NOT be tempted to use a higher supply voltage with greater emitter resistor values, as the transistors will be turned on permanently by the static protection diodes to Vdd on the PIC 46 C57 devices. A supply based on the SGS-Thomson L4975A can provide up to 5 A at 5 V . Maplin sell this device and can supply data sheets with example circuits.

To test the module build the display board as detailed above and connect it to the controller card using 20 way IDC cable. Do not insert IC1 or IC2 yet. It is possible to test all the connections at this stage, although this is laborious, and alternatively there is a lamp test function provided in the message control program. Check the power supply to 1C1 and IC2, and then short the row drives on pins 1 to 7 of PL3 to Vdd (short each turn), and for each row connect the column drives on the port B and C pins of IC1 and IC2 to ground, one


Fig.6. PCB overlay Display Board.
at a time; it is possible to check out every LED in this fashion. In case of failure check the signal path from the pin in error through the drive resistor, transistor, SIL resistor and IDC connectors. In the prototype three column drivers and one row driver had failures on initial checkout.

Power down, insert IC1 and IC2 and power up. At this stage IC1 and IC2 will be held in the reset state by the pull up resistor R5. Check that all column drive outputs are at +5 V , and that the oscillator is operating on pin 26 of each PIC at 4 MHz using a scope, or a frequency meter (with a voltmeter pin 26 will show about $2.5 \mathrm{~V}+/-1 \mathrm{~V}$ if the oscillator is operating).

Fig.5. BCB Controller Module.


There is little more testing that can be performed at this stage, the next action is to wire the boards together and check out the system as a whole.

## Assembling and testing the system

Having tested out the individual boards, it is now possible to check the complete system. Figure 8 shows how to wire together the modules. Although figure 8 shows two display controllers it is advisable to check out the system with one display controller at a time, and only wire the whole lot together when they are all proven. The cables between the display controllers should be as short as possible; the cables between the display controllers and the display board can be as long as convenient (within reason).

Connect PL3 of the master module to PL3 of the display controller board, and the controller board to the display board. Wire the bottom pin of PL4 on the master module to the left hand pin of PL5 on the controller board. Connect to the PC, start the terminal emulator, and (provided that a font has been downloaded), then as characters are typed they should scroll across the display. If this is OK, then quit the emulator and start the character display controller application. The lamp test menu option will turn on all LEDS for one second to test the display and its connections. Now send the file test.txt (supplied with the controller) to the module by using the Module I Send File menu option. This will demonstrate variable speed scrolling, display dimming, flashing, inverse effects and scroll directions.

If the system does not work then there are a number of
areas to investigate. Check that the reset signal, and the change signals are correct at the PIC16C57's. The fundamental communications link is the global transmission link. from the master module. If the lamp test works then this link is OK, and the next link to investigate is the link to PL5 from the master module which is the left output from the master.

Once it is operating successfully the system can be mounted into a suitable case. Construction details are not given here, as the mechanical construction will depend on application, the power supply, and the number of display boards used in the system. When mounting the master module then link 1 should be connected to an external reset button.

## Using the PC controller software

The PC controller software runs under Windows 3.1, 3.11, or Windows ' 95 . It is installed by running the program
INSTALL.EXE on the disk, and running the program using the icon CHARDISP.EXE. The software is very straightforward to use, and is not essential for the use of the controller. The serial link protocol is described below to enable further applications to be developed.

The application contains a simple text editor, and the controls to enable messages to be sent to the module, to loop on the module, and also enables messages to be downloaded to the module to enable it to operate autonomously.
Autonomous operation allows messages to be looped, and so to regain control it is necessary to undertake a special procedure. Connect the PC, power the system down, press the reset button (shorting the link on the master module), and
power up, keep the reset button pressed for at least 2 seconds after power up. Now the character display controller application can be used to disable the message using the Module I Clear Message menu option. Finally reset the module using the Module I Reset Module menu option to regain control.

Simple text files are sent to the module "as is". As a default all messages are sent at maximum brightness, with no flashing, no inverse text, and are scrolled from right to left. Line breaks are ignored. To control the messages and to provide effects a simple control system is employed. To use this, then a \# character is embedded followed by a control character. Thus to clear the display then use \#C, and to pause for about 1 second then use \#P150. Figure 9 shows all the contrcl codes that can be embedded together with their effects. The example file test.txt included with the software derionstrates all the control codes. The control codes work fine in messages downloaded into EEPROM store. If the message is to loop forever then place the code \#A followed by a space at the end of the message file.

The following example will send the message "Display module" to the display, then cause it to flash for 2 seconds, and finally will scroll it slowly upwards off the top of the display. If it is downloaded to EEPROM then the message will loop forever.
\#CDisplay Module
\#F1 \#P300 \#F0 \#DU \#Z20
SSSSSSS
\#DL \#Z4 \#A
The S characters are not displayed because the scroll direction has been set to upwards, and a scroll upwards (or downwards) clears the display. Each S character simply causes one scroll.

## Serial protocol operation

For those who wish to develop their own software, details of

the serial protocol and the operation of the EEPROM is given in this section. A knowledge of these protocols is not essential for construction and use of the project.

At the lowest level the module operates using the XON/XOFF protocol, and any application software must provide support for this - probably using interrupt driven software. Windows provides direct support for this protocol. To send the codes for XON (11H), XOFF (13H), and ESCAPE (1BH) then send an escape character followed by the code with bit 7 set. Thus to send XOFF, then send the bytes 1 BH followed by 93 H . The master module operates the same protocol. The serial buffer sizes for the application software should be set to be of comparable size to the master module (the PC control software uses 64 bytes), this prevents large amounts of information being sent even though a transfer has been cancelled.

To send an ASCII character then simply send the code for that character to the master module. There are a number of control codes concerned with setting scroll direction, display clearing and programming the EEPROM; these are shown in figure 10. All of these codes have bit 7 of the byte set. Note that all commands return a ' $Z$ ' character to the PC when they have been successfully executed. Where a 2 byte parameter is provided then the low byte of the parameter should be sent first, followed by the high byte. Commands can be stored in EEPROM and will have the same effect as if sent from the PC. The only commands which cannot be executed from EEPROM are the EEPROM read and write commands (for obvious reasons).

The final information which may be required by an application program is the use of the EEPROM. To write information to the EEPROM the write command is used as shown in figure 10. This is followed by a 2 byte address, and the byte to be written. Thus to write the byte 67 H to address 1234 H , then the bytes $89 \mathrm{H}, 34 \mathrm{H}, 12 \mathrm{H}$ and 67 H should be sent to the master module, When the byte has been written (which takes about 10 ms ) then the master module will return the ' $Z$ ' character. To read the EEPROM (for verification purposes) then the command 8A\# is sent which returns the byte at address 0 , subsequent bytes can be read by giving the 8BH command.

The address map of the EEPROM is as follows:
$00 \mathrm{H}-01 \mathrm{H}$ Start address of message
$02 \mathrm{H} \quad$ Magic number 1, B 6 H
$03 \mathrm{H} \quad$ Magic number $2,49 \mathrm{H}$
04H Width of character font
020H Start of font Followed by the message

The font holds 128 characters for each ASCII code from OOH to 7 FH . Each character occupies a number of bytes in the EEPROM. The default font is normal.fon, and this holds 5 bytes per character, so the size of the font is $5 \times 128$, or 640 bytes. To find the start of character number 33, then multiply 33 by 5 , and add 20 H , this gives address 197 (in decimal). Each character is formed by up to five bytes which contain the character pattern in bits 6 to bit 0 (bit $O$ is the top row of the display). The last byte in the character has bit 7 set, and this informs the master module that it must send a space between the characters. As the characters can have less than 5 bytes in width then the font can be proportional character 'I' takes less width on the display than 'W' for example. The font width must be written to address 04 H in the EEPROM. Details on creation of fonts are included with the application software.

Following the font, the message can be written. If a message is in EEPROM, then the first two bytes of EEPROM should give the message address. Then address 02 H should contain the byte B 6 H , and address 03 H should contain byte 49 H . These "magic" numbers cause the master module to start reading data and commands from EEPROM when it is reset. To stop the master module doing this when it is reset then the bytes at address 02 H and 03 H can be set to $O$.

Following the message then the end of the message must be indicated to the master module. This can be achieved with command byte 94 H which returns control to the serial port, or command byte 95 H which causes the master module to start reading from the start of the message again.

## Obtaining components and software

All of the components are fairly standard with the exception of
the 16C74 which is available from Farnell on 0113-263-6311. The displays for the prototype were obtained as surplus from Greenweld, but other compatible displays are widely available. The 24LC65 is available from Maplin on 01702554161.
The PC software and a programming service is available from Forest Electronic 'Developments, 10 Holmhurst Avenue, Christchurch, Dorset, BH23 5PQ. (01425) 275962. Send a blank 16C74, and as many blank 16C57XT/P devices as you would like programmed together with a cheque for $£ 20.00$. They will be programmed and returned with the PC software. Alternatively the 16 C 74 can be supplied for $£ 9.50$, and 16 C 57 devices for $£ 5.50$ in addition to the programming charge. (All VAT inclusive). The PC software is only available for Windows $3.1,3.11$, or Windows ' 95 on 3.5 " disk.

Figure 7 - serial interface wiring

| Master <br> module |  |  |  |  |
| :--- | :--- | :--- | :--- | :--- |
| Serial <br> Skt | 9 way <br> Female | 9 way Male | 25 way Female | 25 way Male |
| 2 | 3 | 2 | 3 | 2 |
| 3 | 2 | 3 | 2 | 3 |
| 5 | 5 | 5 | 7 | 7 |



## Figure 9, embedded control characters in text files

| Control <br> codes | Effect |
| :--- | :--- |
| \#A | Only has an effect in messages which have been downloaded to EEPROM. It should be placed at the end of the <br> message and causes the message to loop back to the start |
| \#Bn | Set brightness of display to $n$. If $n$ is O then display is maximum brightness, if $n$ is from 1 to 3 then display is <br> dimmed ( $n=3$ is the dimmest) |
| \#C | Clear the display - turn off all LED's |
| \#Dd | Set scroll direction. $d$ is L,R,U or D for left, right, up, or down. Thus \#DL sets the scroll direction to Left. |
| \#Fn | Set flash mode. If $n$ is O then flashing is turned off, if $n$ is 1 then flashing is turned on |
| \#n | Set inverse mode. If $n$ is O then text is printed normally, if $n$ is 1 then all text is printed in reverse |
| \#M | Returns to the monitor in messages downloaded to the EEPROM. This is not required normally, but is used to |
|  | return control to the PC whilst developing messages, and removed when they operate correctly. |
| \#Pnnn | This causes the message to pause. nnn is a number from 1 to 30000. if nnn is 150 then the message will pause <br> for about 1 second, so for example to pause for 10 seconds then use \#P1500 |
| \#R | Return the copyright message and software date |
| \#S | Turn on all the LED's in the system |
| \#Znn | Set speed of display shifting to nn. If $n$ is 2 then the shift speed is maximum. The default speed is 4, a |
|  | reasonable speed for scrolling messages up and down off the display is 20 |

Figure 10 - Control codes used for the master module

| Command bytes from PC | Parameters | Description |
| :---: | :---: | :---: |
| 80 H | None | Return module count (not currently implemented) |
| 81 H | None | Clear complete display |
| 82 H | 2 byte count, Lo-Hi format | Pause for count multiplexing cycles. Each multiplexing cycle is 7.168 mS , so there are 140 cycles per second |
| 83H | None | Forces the module to return a ' $Z$ ' character to confirm that it is present |
| 84H | None | Set scroll direction to Left |
| 85H | None | Set scroll direction to Right |
| 86 H | None | Set scroll direction to Up |
| 87M | None | Set scroll direction to Down |
| 88H | None | Set all outputs to on -lamp test function |
| 89 H | 2 byte address in Lo-Hi format followed by a data byte | Write the data byte to the supplied address in EEPROM. On completion return a 'Z' character (takes around 10 mS ) |
| 8AH | None | Read byte at address 0 and return it, follow with a 'Z' character |
| 8BH | None | Read the byte from the next address in EEPROM, follow it with a ' $Z$ ' character |
| 8CH | None | Loopround test. Transmit all characters received from the serial port straight back to the port. Stop when an escape character (1BH) is received. |
| 8DH | None | Reset the system, start the PIC16(=74 program at address 0 |
| 8EH | 1 byte speed | Set shift speed to supplied number, 2 is faster, FFH is slowest |
| 8FH | None | Set flash mode to ON |
| 90 H | None | Set flash mode to OFF |
| 91 H | 1 byte brightness | Set brightness of the display to the following 1 byte number, this should be 0 for maximum brightness, and 4 for minimum brightness (higher numbers will be dimmer on a static display, but will cause unpleasant flickering effects when the display shifts) |
| 92 H | None | Set inverse mode to ON |
| 93 H | None | Set inverse mode to OFF |
| 94 H | None | Stop reading characters from EEPROM, and return to reading information from the senial port |
| 95 H | None | When read from EEPROM this causes the master module to start reading the message from its start |

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(a) Pin-out of 74LS573

| INPUTS |  |  | OUTPUTS |
| :---: | :---: | :---: | :---: |
| OOC | G | D | O |
| L | H | H | H |
| L | H | L | L |
| L | L | X | QO |
| H | X | X | Z |

There are 4 registers associated with $1 / \mathrm{O}$ operations of the 8155 chip. They are the C/S (command/status) register, Port A register, Port B register and Port C register. It also includes a 14-bit timer. These registers are selected by address lines A0, A1 and A2. A4 to A7 are
ignored. The addresses are shown in the following table. Note that only when $1 \mathrm{O} /-$ $M$ is held high (to enable I/O operation) can the registers be accessed.

Figure 8. 8155 internal registers

| Address <br> A2 | A1 | A0 | Register |
| :--- | :--- | :--- | :--- |
| 0 | 0 | 0 | internal comnnand/status register <br> (CIS) |
| 0 | 0 | 1 | Port A register |
| 0 | 1 | 0 | Port B register |
| 0 | 1 | 1 | Port C register |
| 1 | 0 | 0 | Low 8 bils of the timer <br> 1 |
| 0 | 1 | High 6 bits, and two bits of function <br> controls |  |

$\mathrm{C} / \mathrm{S}$ register has an address of 000 B .
When writing data into the register, it becomes a control register. When reading data from it, it acts as

(a) Pin-out of 74LS138

| INPUTS |  |  |  |  | OUTPUTS |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| ENABLE |  | SELECT |  |  |  |  |  |  |  |  |  |  |
| G1 | G2 | C | B | A | Yo | Y1 | Y2 |  | Y4 | Y5 | Y6 | $Y 7$ |
| X | H | X | X | X | H | H | H | H | H | H | H | H |
| L | X | X | X | X | H | H | H | H | H | H | H | H |
| H | L | L | L | L | L | H | H | H | H | H | H | H |
| H | L | L | L | H | H | L | H | H | H | H | H | H |
| H | L | L | H | L | H | H | L | H | H | H | H | H |
| H | L | L | H | H | H | H | H | L | H | H | H | H |
| H | L | H | L | L | H | H | H | H | L | H | H | H |
| H | L | H | L | H | H | H | H | H | H | L | H | H |
| H | L | H | H | L | H | H | H | H | H | H | L | H |
| H | L | H | H | H | H | H | H | H | H | H | H | L |

$\mathrm{G} 2=\mathrm{G} 2 \mathrm{~A}+\mathrm{G} 2 \mathrm{~B}$

## Figure 9 Bit functions of the control register

| B7 B6 | B5 | B4 | B3 | B2 | B1 | B0 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| TM2 TM1 | IEB | IEA | PC2 | PC1 | PB | PA |
| Timer mode: | Port B | Port A | $00=$ MODE1 |  | Port B | Port A |
| $00=$ NOP | interrupt | interrupt | 01=MODE2 |  | $1=$ outpert | 1 =output |
| $01=$ Stop |  |  | $10=$ MODE3 |  | 0 -input | $0=$ input |
| 10= Stop after |  |  | $11=$ MODE 4 |  |  |  |
| the present |  |  |  |  |  |  |
| operation. 11= Start, |  |  |  |  |  |  |
| after loading modes |  |  |  |  |  |  |
| and counts |  |  |  |  |  |  |

## Bit functions of the status register

| B7 | B6 | B5 | B4 | B3 | B2 | B1 | BO |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| TIME R | INTE B | B BF | INTR B | INTR A | ABF | INTRA A |  |
| Counter | Port B | Port B | Port B | Port A | Port B | Port A |  |
| interrupt | interrupt <br> enable | buffer full <br> empty | interrupt <br> request | interrupt <br> enable | buffer emll <br> empty | interrupt <br> request |  |
|  |  |  |  |  |  |  |  |

a status register. The bit functions of the control register are shown in Table 8.

The bit function of the status register is shown in Table 9. Port A and Port B can be configured as input or output ports by setting bits 0 and 1 in the $C / S$ register. Port $C$ has 6 bits. The port can be configured as an input or an output by bits 2 and 3 of the $\mathrm{C} / \mathrm{S}$ register.

The 6 bits can be also configured as handshake lines for Ports A and B. In this case, PC0 to PC2 lines will be allocated for Port A and PC3 to PC5 for Port B. The 4 modes of the Port C is shown in the following table:
@B1:The timer is a 14-bit count-down counter. For every pulse at the timer input (TIME IN), the content in the timer/counter will be decreased by 1 . After the content becomes zero, a signal is given at the timer output pin (TIME OUT). This signal may be a single square pulse or a series of pulses depending on the configured operation mode. To program the timer, write to bit 0 to bit 13 of the timer registers (total number of bits is 14 . The value to be written is in the range from 0002 H to 3 FFFH). Bits 14 and 15 select the timeout output modes:

## Figure 11. 8155 timer/counter registers (upper and lower registers)

| (Upper register) |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| D7 | D6 | D5 | D4 | D3 | D2 | D1 |  |
| M2 | M1 | T13 | T12 | T11 | T10 | T9 | T8 |
| high lits of the timer counts |  |  |  |  |  |  |  |
| (Lower register) |  |  |  |  |  |  |  |
| D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |
| 77 | T6 | T5 | T4 | T3 | T2 | T1 | T0 |
| low bits of the timer counts |  |  |  |  |  |  |  |
| (Bit 14 and 15 of the counter register) |  |  |  |  |  |  |  |
| M2 | M1 | Tlme-cut signal shape |  |  |  |  |  |
| 0 | 0 | Single square (High-low-then-high) |  |  |  |  |  |
| 0 | 1 | Each time-out changes the voltage status of the sutput (Continuous square wave) |  |  |  |  |  |
| 1 | 0 | Single narrow low-going pulse |  |  |  |  |  |
| 1 | 1 | Continuous narrow low-going pulses |  |  |  |  |  |

Figure 10 Modes of PCO, PC1, PC2 and PC3

| Bit | Mode 1 | Mode 2 | Mode 3 | Mode 4 |
| :--- | :--- | :--- | :--- | :--- |
| PCO | Input | Output | Port A INTR | Port A INTR |
| PC1 | Input | Output | Port A buffer full IA BF) | Port A buffer full (A BF) |
| PC2 | Input | Output | Port A strobe (A - STB) | Port A strobe (A -STB) |
| PC3 | Input | Output | Output | Port B INTR |
| PC4 | Input | Output | Output | Port B buffer full (B BF) |
| PC5 | Input | Output | Output | Port B strobe (B -STB) |



New values can be written to the timer register even if the timer is counting. However, to use the new value, a start command must be issued to the $\mathrm{C} / \mathrm{S}$ register.

that four resistors are used for pulling up the lines to +5 V ). If there is a key pressed and the column corresponding the key is also at low state, the row line is at low state. Knowing the column and row numbers, the position of the pressed key can be obtained (Figure 14). There are two keyboard scanning schemes. The first one utilizes polling. The microcontroller scans the keyboard when it is free of doing other things. This method makes the better use of the CPU; however, the scanning interval is not regular. The other utilizes CPU

## How the 8155 is used in the present SBC

The circuit showing how the 8155 is used in the SBC is given in Figure 3b. ADO-AD7 of the 8155 is connected to Port 0 of 8031. -RD, -WR, ALE are all connected to the corresponding pins of 8031 . $10 /-\mathrm{M}$ is connected to A 9 of 8031 . If A 9 is low, internal memory of 8155 can be accessed. If it is high, $1 / O$ registers can be accessed. Chip enable ( -CE ) is connected to Y0 of the second 74LS138 (IC6) decoder. The enables of IC6, -G2A and -G2B are connected to Y3 of the first 74LS138 (IC3). This combination allocates a 256 byte address range from 6000 H to 60 FFH to the internal RAM of the 8155 . This RAM is reserved by the monitor program of the SBC. Users should not access this memory area, if the SBC operates under the control of the monitor program. Locations from 6100 H to 6105 H are the addresses for $\mathrm{C} / \mathrm{S}$ register, $\mathrm{PA}, \mathrm{PB}$, PC and timer registers.

The ports of the 8155 can be used as general purpose input/output ports. In the present SBC, they are specially used for driving the LED display, keyboards and a piezo-electric sounder. When it is used with the display and keyboard, Ports $A$ and $B$ are both configured as outputs. Port $C$ is configured as an input port. If the display and keyboard is not used, Port C can be configured as an output port, which will be used to drive the sounder.

## Keyboard, display and others

The keyboard is an important device in this SBC. It allows users to input the program code (machine code) directly into the SBC. There are, in total, 32 key functions on the keyboard, which are supported by the keyboard monitor software. The first 16 functions are for digits input ( 0 to F) and the others are for controls. From the circuit diagram, it can be seen that those 32 functions are detected by an $8 \times 4$ scanning key matrix circuit. The 8 columns (Column-1 to Column-8), which supply the scan signal, are connected to Port A of the 8155. The 4 rows (Row-1 to Row-8), which receive the signal from the keyboard are wired to the lower four bits of Port C , which is configured as an input port. The four rows are pulled to +5 V by four pull-up resistors.

A schematic of the principle of a scanning matrix keyboard is shown in Figure 14. The 8 scan lines in the column are normally high. Each of the column lines is brought low for a short period of time in turns. When one of the lines is in low state, the status of the four rows are monitored by the 8031. If there is not a key pressed, these four lines will be high (note
interrupt. For every fixed time interval ( 20 ms , for instance) an interrupt is generated which causes the microcontroller to respond to the interrupt - to scan the keyboard.

In this SBC, the 32 key functions are accomplished by a 16-key keypad plus a numerical/function selection key (selection key, in short). When the selection key is not pressed, the keypad is for inputting numerical digits. When it is pressed, the keypad is for inputting functions. This arrangement is achieved using a simple circuit as shown in Figure 3c. The two rows from the keypad are connected to the inputs of four tristate buffers of a 74LS241 IC (see Figure 3c). Enable pins of the buffers are connected together to form a selection line. It is normally high because of the pull-up resistor. It can be pulled down to GND if the selection key is pressed. When the selection line is high, the lefthand side buffers 1 and 2 are enabled. When it is low, the buffers 3 and 4 are enabled. This allows the two rows of the keypad to be connected to PC0 and PC1, which are for numerical inputs, if the key is not pressed and the two rows are connected to PC2 and PC3, which are for function inputs, if the key is pressed. A selection of numerical digits and functions is therefore achieved.

## 7-segment display circuit

7 -segment LED displays are used in this SBC. The pin-out, functions and types of the display is shown in Figures 15a to d. There are two types of displays. One is the common-anode type in which the anodes of the 7 LEDs are connected together (Figure 15c). In use, the common is connected to +5 V of the power supply. An LED lights when its corresponding pin is brought to low state. The other type is the common-cathode type. In this case, the cathode of LEDs are connected together (Figure 15b). In use, the common is connected to GND of the power and an LED is enabled by pulling its anode to high state. Special code has to be sent to the display in order to display certain numerical digits or characters. The relation between some display symbols and their binary codes is shown in the following table:


In a microcontroller system, there are two common ways of using 7 -segment displays. The first one involves hardware decoder and driver circuits. The advantage is that the CPU is required only when sending data to the circuit. It is obvious that this method needs extra hardware circuits. The other method is known as software display drive. The SBC employs this method and it is described in detail as follows. There are six common cathode 7 -segment LED displays. In operation, they are lit one after another in turns. At a time, there is only one display which lights. However, due to the effect of residual vision of our eyes, we see as if all displays are showing messages in the same time. The electronic circuit achieving such a display sequence is shown in Figure 3c. It can be seen that display data is output from Port B of the 8155. This data is supplied to the 7 -segment LED via a 74LS245 (IC1) driver to boost the output current. The common cathode of the six LED displays, which are connected to Port A of the 8155 via TTL drivers of the 7806, are normally high and all the LED are unlit. By pulling one of the common cathode to GND, that 7 -segment LED display will light, showing the display data.

Next month, the details of the construction of the SBC will be described.

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# Practically <br> Speaking 

## BY TERRY BALBIRNIE

This month we shall continue looking at construction technique. This follows from my observations of GCSE examination projects over several years. It should help amateur constructors or those preparing for technology and electronics
examinations.
Many circuits work even though they have been constructed badly. However, faults are more likely to deveiop and it sometimes happens that these only appear after a period of use. Poor construction often results in intermittent operation where the circuit might work when shaken or the circuit panel bent slightly. Another result of poor construction is that faults, once developed, are more difficult to find.

## Any old iron

Poor soldering technique probably accounts for most circuits failing to work or for working intermittently. Soldering is an art which is only developod by practice and beginners should use scrap materials to make joints until they are satisfied with the result. Many examination candidates have had too little practice.

Amateur soldering irons often become so bad that even an expert would find difficulty making a good joint using them. After a short period of use, burnt flux collects on the bit and this must be regularly removed, using a damp sponge. After a long period of use, pitting tends to occur. Small pits do not matter but large ones make for difficult work. Plain copper bits may be filed to re-shape them and to remove the pitting.
However, iron clad bits should be renewed. Note that soldering technique was looked at in detail in Practically Speaking December 1994 and January 1995.

When attaching wires to off-board components, it helps to make a mechanical connection before soldering - hooking wires around component tags or through any hole which might exist. The photograph shows a rotary switch with a wire hooked through the tag before soldering. This will stand up to vibration or pulling beller than a joint made direct to the tag. Of course, for experimental work it is better to solder the wire without hooking it so that it is easier to remove again.

## Cor, blimey

Constructors often give little thought as to the choice of connecting wire they use. It's often the case that they grab whatever happens to be lying around on the bench. If the mains supply is involved, it is essential to use the correct type of mains-rated wire and it is extremely dangerous to do otherwise. However, beginners' projects and school-type circuits will be battery-operated or powered from a commercial mains supply unit.

For point-to-point wiring, there are two types of wire commonly used - sirigle (solid) core and stranded core. These are described in catalogues as "XY" where $X$ is the number of
strands and $Y$ the diameter of each strand in millimetres. For example, general-purpose single core wire nay be listed as " $1 / / 0,6$ " i. $\theta$. one core of diameter 0.6 mm . A general-purpose stranded wire would be described as "7/0.2" - a core consisting of 7 conductors, each 0.2 mm diameter. The total cross-section arsa of the copper core determines the maximum current it can carry and this point will be looked at in a later Practically Speaking column.

## Under straln

Single-core wire should never be used where it will be subjected to repeated bending since it will soon break. Suppose a switch is mounted on the lid of the case so that its connecting wires bend each time the lid is removed. Singlecore wire should not be used for this purpose. This type of wire should be used where its ability to stay bent in one position means that it produces a neat layout. Stranded core wire will withstand bending much better and so must be used wherever repeated movement takes place. There is an extra-flexible wire (55/0.1) which will withstand this type of treaiment for a long time. It is used for meter probes and similar purposes. Candidates rarely think ahead and mount switches and potentiometers on the same section of the box as the circuit panel so that, when the lid is removed, the wiring is not put under any strain.

## The end of the tale

Wires may be neatly grouped using cable ties. These are placed around the wires, one end pushed into the other and the tail pulled tighty. This locks it in position. The excess tail is then cut off. Where many wires of similar type are connected to a component such as a rotary switch, it will help if they are colour-coded. This will avoid wiring errors, "Rainbow" ribbon cable is excellent for this purpose.


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# Around the 

 0)surgeons to perform operations in hazardous areas, such as battlefields. The human surgeons' use of virtual reality systems means that they get all the sensory feedback and interaction that they would get if they were physically in the same room as the patient, instead of being perhaps a few thousand miles away. Robot surgical technology can also be used to allow a specialist to perform an operation in another part of the world without either patient or doctor having to travel. Technology that can be used by a doctor to remotely perform a delicate operation can also be applied to any other activity that requires physical interaction with the remote environment. It will make it possible to work in hazardous, or unpleasant environments, such as the bottom of the sea, or in space. However, the greatest impact of this type of technology will be in more mundane activities: It will, for example, make it far easier to manufacture products near to the source of demand for those products even though certain skills may not be present in the local workforce. Instead of shipping in expensive skilled labour, enter virtual manufacturing systems. This technology could open up new concepts in manufacturing where small general-purpose factories fitted with remote control robotic equipment could be used to manufacture a very wide range of products for the local market. By almost manufacturing to demand products that are tailored to local needs, a company could both increase its sales as well as decreasing transportation and stock holding costs. A move which could be bad news for shipping companies and airlines. Airlines, and the traditional tourist industry could also be hit if this sort of technology was applied to the leisure industry. Imagine being able to go to an entertainment complex which could offer you the choice of visiting the Moon or Mars, swimming with sharks off the Barrier Reef, walking to the North Pole, or through the Amazon jungle. Experiences which, thanks to that combination of communications, virtual reality and robotics, would seem completely real and totally unique, not a theme park scripted experience. An experience where you were interacting with the real world, just as if you were physically there. This type of virtual tourism is being planned right now, and is probably just a few years away from being commercially available. Without a doubt communications is the key to the future.

Next Month......
hen the history of technology development in the latter half of the twentieth century comes to be written probably one of the most significant developments, and certainly one with potentially enormous impact on the future of everyone, is the development of optical fibre data communications. Very high speed data communications is a key component of virtually every technological advance that is being made today, and will probably assume even greater importance in the future. @B:Already we can start to see the results, the fax, and $\theta$ mail have started to supplant conventional letters in business communications, and are now starting to replace the letter in private communications. The Internet and World Wide Web are starting to become the primary source of information on a wide range of subjects, and are thus replacing books, magazines, libraries and newspapers. Radio broadcasts from all over the world can now be received over the Internet, and will soon be joined by TV broadcasts. The natural conclusion about these developments is that physical newspapers, and magazines, as well as radio and TV sets, all with rather restricted local coverage, are on their way out. They will be replaced by a global information network that uses optical fibre communications technology to bring the world to everyone's doorstep. The availability of high capacity data communications will not only affect the media, information, and entertainment industries; it will affect every industry, every human activity, and even the structure of society and the culture and attitudes of society. What is so revolutionary about it is that data communications have shrunk the world in a way that transportation systems could never do. Today, and in the future, every part of the world is, at most, just a few seconds away from every other part of the world. This means that if we couple high speed data communications with virtual reality and robotic technology it will be possible for any individual to be instantly 'transported' to any other part of the world. Not just in a visual/auditory way but with full tactie/sensory feedback and interactivity with the physical world at the location to which he has been 'transported' The first steps along this path are already being taken with the development by the US military of remote surgery technology which will use 'robot surgeons' controlled directly by human

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[^0]:    Bit Use
    0 Joystick $a, x$ axis
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    3 Joystick $b, y$ axis
    4 Joystick a, button 1
    5 Joystick a, button 2
    6 Joystick b, button 1
    7 Joystick b, button 2
    The axis bits are 1 when the one-shot is active.
    The buttons are 0 when pressed

[^1]:    AC Reading
    ${ }^{2}$ Cathode Current 45 mA

