

# PROJECTS

to while away your evenings. Including:

#### AM/FM Portable Radio – Switch On and Tune In!

## **Video Vandal —**

Special Effects On-Screen In Your Own Home

#### Electron Speech Board — Turn Your Acorn Into A Chatterbox

Capacitance Meter – Simple, Direct-Reading Design

## WSIC....RADIO....ROBOTICS



# for low-cost training in real-life robotics

KPLUNE

The advanced design of the Neptune 2 makes it the lowest cost real-life industrial robot.

It is electro-hydraulically powered, using a revolutionary water based system (no messy hydraulic oil!)

It performs 7 servo-controlled axis movements (6 on Neptune 1) – more than any other robot under £10,000.

Its program length is limited only by the memory of your computer. Think what that can do for your BASIC programming skills!

#### And it's British designed, British made.

#### Other features include:

Leakproof, frictionless rolling diaphragm seals.

Buffered and latched versatile interface for BBC VIC 20 and Spectrum computers. 12 bit control system (8 on Neptune 1).

Special circuitry for initial compensation.

Rack and pinion cylinder couplings for wide angular movements.

- Automatic triple speed control on Neptune 2 for accurate 'homing in'
- Easy access for servicing and viewing of working parts. Powerful – lifts 2.5 kg. with ease.

Hand held simulator for processing (requires ADC option).

#### Neptune robots are sold in kit form as follows:

Neptune 1 robot kit (inc, power supply)	£1250.00
Neptune 1 control electronics (ready built)	£295.00
Neptune 1 simulator	\$45.00
Neptune 2 robot kit (inc. power supply)	£1725.00
Neptune 2 control electronics (ready built)	E475.00
Neptune 2 simulator	£ 52.00

All prices exclusive of VAT and valid until the end of 1984.

# desk-top robot This compact, electrically powered training

robot has 6 axes of movement, simultaneously servo-controlled. It gives smooth operation and its rugged construction makes It idea for use in educational establishments. Other features include long-life bronze and nylon bearings, integral control electronics and power supply, special circuitry for inertial compensation, optional on-board ADC, and hand-held simulator as the teaching pendant. Like Neptune, Mentor's program length is limited only by your computer's memory. Programming is in BASIC. Mentor is all-British in design and manufacture and comes in kit form at an astonishingly low price

Mentor robot kit (inc. power supply)	£345.00
Mentor Control electronics	
Mentor Smulator Irecturer	£135.00
ADC option	F47 00
ADC option (Components fit to control	212.00
electronics board)	£19.50
BBC connector lead	£12.50
Commodore VIC 20 connector lead	
Sinclar 7X Spectrum connector lead	£14.50
S CC 2 SSLUS CO CCLORICAU	£15.00

All prices exclusive of VAT and valid until the end of 1984.





CYBERNETIC APPLICATIONS LIMITED PORTWAY TRADING ESTATE, ANDOVER, HANTS SP10 3ET TEL: (0264) 50093 Telex: 477019

ADC option (components fit to main control board)	£95.00
Hydraulic power pack, ready assembled	£435.00
Gripper sensor	E37.50
Optional extra three fingered grober	£75.00
BBC connector lead	£12.50
Commodore VIC 20 connector lead and plug-in board	£14.50
Sinclair ZK Spectrum connector lead	£15.00





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Simple, Direct-Re Design

USIC ..... RADIO ..... ROBOTIC

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#### **FEATURES**

#### **EDITORIAL**

Following the collapse of their trusty soap box, the ETI team have been forced to seek another outlet for their effusions.

DIGEST.....9 Neglected press releases seek sympathetic readers.

Precisely tailored to our readers' requirements - an examination of this important new technique.



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armoury - no kit car should be without it!

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**ETI NOVEMBER 1984** 

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WATFORD ELECTRONICS 33/34 CARDIFF ROAD, WATFORD, HERTS, ENGLAND	TRANSISTORS
MAIL ORDER, CALLERS WELCOME Tel. Watford (0923) 40588. Telex. 8956095 ALL DEVICES FULLY GUARANTEED, SEND CHEQUE, P.O.S, CASH, BANK DRAFT WITH ORDERS. TELEPHONE ORDERS BY ACCESS/MASTER CHARGE ACCEPTED, GOVERNMENT & EDUCATIONAL ESTABLISHMENTS OFFICIAL ORDERS WELCOME	Ac126/7         35         BC337         15         BF336/7         MPSUDE 60         ZTX17/8         12         2N382/3         60         2SC235         200           Ac141/2         35         BC337/1         15         BF336/7         45         MPSUE2         65         ZTX107/8         12         2N382/3         60         2SC235         200           Ac176         35         BC431/61         34         BF434/6         MPSU52         65         ZTX109         12         2N3822/3         60         2SC2367         40           Ac176         35         BC417/6         36         BF434/6         MPSU52         60         ZTX109         12         2N3826/3         60         2SC2347         40           Ac189         35         BC517/7         40         BF434/6         30         OC26         170         2TX300         13         2N3906/6         15         2SL437         74           Ac189         21         T5         BC547/6         12         BF739/40         30         OC28         20         ZTX304         17         2SL452         2SL45         2SL45         2SL45         ZA149         74         2SL432         ZA142         120 <td< td=""></td<>
SUBJECT TO CHANGE WITHOUT NOTICE. VAT Export orders no VAT. Applicable to U.K. Customers only. Unless stated othewise, all prices are exclusive of VAT. Please add 15% to the total cost including P&P. We stock thousends more items, it pays to visit us, We are situated behind Watford Football Ground. Nearest Undercround/RB Station: Wetford Hind Street.	AF158         O         Display 1         Display 1 <thdisplay 1<="" th="">         Display 1         <thdisplay 1<="" t<="" td=""></thdisplay></thdisplay>
Open Monday to Saturday: 9.00am to 6.00pm. Ample Free Car parking space available.           ELECTROLYTIC CAPACITORS: (Values in uF) 500v; 10uf 52:47 78p; 63V; 047; 10:15; 23:3,47 8p10 10m; 15; 22 12p; 33 15p; 47 12p; 68 20p; 100 10p; 220 26p; 1000 70p; 220 09p; 50V; 68 20p; 100 17p; 220 24p; 40V; 22 0p; 33 12p; 37; 230; 470 32p; 1000 48p; 2200 90; 25V; 15; 47; 10; 22:47 Bp; 100 11p; 150 12p; 220 15p; 330 22p; 470 25p; 680; 1000 34p; 1500 42p; 2200 50p; 3300 76p; 4700 92p; 16V; 47; 68; 100 9p; 125 12p; 330           16p; 470 26p; 680; 1000 34p; 1500 42p; 2200 50p; 3300 76p; 4700 92p; 16V; 47; 68; 100 9p; 125 12p; 330	BC108C         14         BD136/37         40         BSX26/29         45         TIP31C         45         2N1302         45         2N5305/8         80         40466         85           BC109         12         BD136/37         40         BSY26         35         TIP32A         43         2N1307         70         2N5305/8         30         40594         105           BC1098         14         BD14/4         40         BSY65         35         TIP32C         45         2N16718160         2N5305/8         30         40603         110           BC1092         14         BD14/4         40         BSY65         36         TIP32C         45         2N16718160         2N5457/8         30         40603         110           BC1097         14         BD14/45         BU1205         180         TIP347         70         2N15478         36         40673         75           BC117/8         25         B1202/6         100         TIP34         45         2N5477         45         40671/2         90           BC137/9         40         B1248         65         B1208         200         TIP34A         180         2N6271         22         N6077
TAG-END CAPACITORS: 64V: 2200 139p; 3300 198p; 4700 245p; 50V: 2200 110p; 3300 184p; 40V: 4700 180p; 25V: 2200 90p; 3300 98p; 4000, 4700 98p; 10,000 320p; 15,000 345p; 16V: 22,000 350p.	BC147 12 BD517 17 M2959 90 TP35C 130 2R256 25 25A715 75 BC147 15 BD645 80 MJE170 150 TP36C 140 2R2483/4 27 25C495 85 CHOKES BC148 12 BD645 150 MJE170 150 TP36C 140 2R2483/4 27 25C495 85 CHOKES BC148 12 BD645 150 MJE180 150 TP141 50 2R2664 64 525C496 85 Miniature
POLYESTER CAPACITORS: Axial Lead Type         SIEMENS         SIEMENS         Dob           400Y: 1nF, 1n5, 2n2, and, 4n7, 6n5 11p; 10n, 15n, 18n, 22n 12p; 33n, 47n, 10p; 42p, 47n, 10p; 42n,	BC1485         15         BD696A         150         M_E340         54         TIP41B         52         2N290/17         28         2SC1061         250         PCB type           BC149         12         BF115         45         M_E370         100         TIP42A         55         2N290/7         28         2SC1061         250         PCB type           BC149         15         BF154/6         30         MJE370         100         TIP42A         55         2N290/7         28         2SC1062         45         1uH, 2u2, 4u7, 2u3, 2SC1103         100, 2SC1173         125         1uH, 2u2, 4u7, 2G113         100, 2SC1173         100, 2SC130         100, 2SC13
10p; 330n, 470n 15p; 660n 19p; 1u5 40p; 2u2 48p.         1000pF/450V         10p         10n, 15n         7p           TANTALUM BEAD CAPACITORS         POTENTIOMETERS: Carbon Track         33n, 39n, 47n         6p           55V: 0.1 uF, 0.22, 0.33 15p 0.47, 0.68,         Notary 0.25W Log & LIN Values.         9n, 55n         12p           10.1 51 66; 22, 3.3 16p; 47, 68, 10         Single Gang         35p         470R, 1K & 2K (Linear only)         92n, 100n         11p           10 action 104 (Carbon 104 (	BC186 6/7         BF18/3         BC103         CT         CT<         CT<         CT< <thct< th="">         CT&lt;</thct<>
15p, 10, 55p, 22, 45p, 33, 47, 50p; 100         5K - 2/M         5m 21/M	BC2267/8         15         BF226A         45         MPSA55         30         VN10KM         70         2N3713         140         2S22029 200         100m         75p           BC2868         35         BF2568         50         MPSA56         30         VN48AF         95         2N3711         179         2S220201         100m         75p           307B         15         BF257/8         32         MPSA70         40         VN66AF         110         2N3772         195         2S2C2078         170         100m         75p           BC308         16         BF257/8         32         MPSA02         66         VN86AF         120         2N3773         210         2SC2031         80           BF275         55         MPSU02         66         VN89AF         120         2N373         310         2SC2031         86
50V: 470nF 12p,         Graduated Bezels for above         45p           CERAMIC CAPACITORS 50V:         PRESET POTENTIOMETERS         ACCESS           30nF: 47nF 5p. 100nF/300V 7p.         01W Miniature Vertical or         Dirdera           200nF/6V 8p.         0.00nF/300V 7p.         0.25W Larger 100R to 3/M Horz         12p	CA3122E         165         MC/145105         696         TDB0791         420         7481         200         74366         90         LS03         30         LS241         100           CA3130         90         MC/1455         50         T1/170         50         7482         100         74367         90         LS04         35         LS242         100           CA3140         55         MC/1456         50         T1/130         90         74836         120         74386         90         LS04         35         LS242         100           CA3140         55         MC/1458         35         TL430C         90         74836         100         T4376         175         LS04         35         LS244         100           CA3161         160         MC/1496         300         TL507         110         7485         120         74381         120         LS04         30         LS244         100           CA3162         450         MC/1496         350         TL0810P         7485         120         74381         120         LS103         30         LS247         110           CA3162         450         MC/1496         350
OLYSTYRENE CAPACITORS:         0.25W Larger200Ht04M7 Venical         12p         Tet: 0923 50234           10pF to 1nF 8p; 1.5nF to 12nF 10p,         COMPUTER         8205         2527 1M5216-30 725           2001 Computer         8205         212         495         TM520407 100	HA1338         T/5         MC1596         223         TLD64(N)         98         74a1         70         4440         150         LS13         35           HA1388         235         MC1646         290         TLO710P         40         7402         75         LS13         35         LS13         35         LS14         36         LS251         80         LS253         80         LS268         80         LS268         80         LS268         172         LS14         30         LS268         173         LS268         80         LS268         174         LS14         30         LS268         174         LS14         150         LS15         30         LS268         174         LS16         155         LS16         155         LS268         174         LS16         155         LS16         1556         174         LS16         174         LS16         174         LS16         155         156 </td
SILVER MICA (Values in pF)         C13         8214         495         TMS4164         395           23, 34, 74, 86, 82, 10, 12, 15, 18         200         TMS4164         395         20101         TMS4164         395           25, 27, 33, 39, 47, 50, 56, 68, 75, 92         300         TMS4500         E14         200         TMS4500         E14           200, 220, 250, 270, 300, 330, 360, 300, 300, 300, 300, 30	ICL7811         99         MIC3401         50         TL081CP         36         7495         70         74224198         LS20         45         LS267         76           ICL7660         248         MC3404         95         TL082CP         70         74295         74         74224198         LS20         30         LS268         70           ICL8211         750         MC3404         85         TL081CP         75         74034         70         74234198         LS20         30         LS268         80           ICL82114         750         MC3404         85         TL081CP         76         74034         70         74034         74         150         LS268         80         150         ILS864         130         150         LS268         90         14568         90         74034         70         74034         76         74037         50         74034         90         74037         50         74034         90         142240         120         74037         50         74032         90         74037         50         74032         90         74037         50         74032         90         74037         50         744192         90
27/264         1095         8259         0         UPD7002         725           RESISTORS Carbon Film, miniature, HI-Stab, 5%, RANGE         Yall 28-266         F19         8221         POA         W01691         E14           0.25W         21/2         21/2         619         8271         POA         W01691         E14           0.25W         21/2         21/2         750         250/2012         53/20         90/21/3         850           0.5W         21/2         21/2         750         250/2012         53/20         750         250/2012         53/20           0.5W         21/2         -10M         E12         60         40/27         95         8284         450         250/202/01/2         50/202/01/2         250/202/01/2         250/202/01/2         250/202/01/2         260/202/01/2	ICM7556         150         INE229         228         UPC/1168/1996         74/22         65         50         40         L54         65         L524         60         L524         100         L526         230         L524         100         L524         130
BESISTORS NETWORK S.I.L.         6116+150         525         5171         60         2850604           7. Commoned: (8 pins) 1000, 6800; 1K 242, 4K7, 10K 47K, 100K 25p         61161,150         575         5602         280         350         280         400         280         280         480         280         480         280         480         280         480         280         280         480         280         280         480         280         280         480         280         280         480         280         280         480         280         280         480         280         280         480         280         280         480         280         280         480         280         280	Lisse         set         set </td
Adity         15         Assov         15         15/10/16         90         550         800         Condition         600         LineAR ICs           Adity         20         4,50V         18         75/10/16         90         550         800         Condition         600         S50         450         LINEAR ICs           Avado         15         14,400V         20         75/11/16         150         550         650         650         450         550         450         450 <td>All         All         All</td>	All
OA9         40         EA/100/         83         75762         650         654471C         659         Coldstant         25         Nack size         30           OA7         12         DA/200V         96         75182/4         99         6551A2/4         650         652822         250         755         55         754         650         655         650         650         650         754         650         650         200         550         754         650         650         754         650         754         650         754         650         754         650         754         650         754         754         650         754         650         754         754         755         754         754         754         754         754         754         755         755         755         755         755         755         755         755         755         755         755         757         757         755         755         755         755         756         757         757         755         755         755         756         757         757         757         757         757         757         757         757	Number         215         Sector         70         710         5163         210         LS30         330           Number         245         Sector         300         717         110         S163         200         LS33         55         LS30         330           Number         245         Sector         300         7477         110         S163         200         LS33         55         2300         90           Number         245         Sector         300         7477         110         S174         250         LS33         55         LS309         90           Number         200         Sector         140         7477         110         S174         250         LS336         70         LS339         130
OA200         8         73451/2         92         50/0         65/2         Hassauctor 15/2         A. S. 15/2         35/2         35/2           1 N0         4         ZENERS         75/451/2         56         6621         15/2         15/2         56/2         56/2         15/2         56/2         35/2         4/2         50/2         56/2         15/2         56/2         15/2         56/2         56/2         15/2         56/2 <td>Litters         Alego         Table 1         Table 2         <thtable 2<="" th=""> <thtable 2<="" th=""> <thtab< td=""></thtab<></thtable></thtable></td>	Litters         Alego         Table 1         Table 2         Table 2 <thtable 2<="" th=""> <thtable 2<="" th=""> <thtab< td=""></thtab<></thtable></thtable>
INS(40)         16         15p each         Jmedury         40         0500         175         MC3446         235         CA2014         755         Instant         175         MC3446         235         CA2014         755         MC3447         P35         CA2014	LMS300         350         THA7005         700         7437         74246         100         S288         210         LS163         95         LS669         90           LMS300         350         TBA8200         350         74247         135         S289         200         LS164         95         LS669         90           LMS300         350         TA82900         350         74247         135         S289         200         LS164         95         LS669         90           LMS301         185         TGA2300         350         74248         175         S361         350         LS164         95         LS677         190           LMS311         185         TGA220         350         7444         150         74249         175         S365         250         LS164         95         LS678         276           LMS315         350         TGA200         350         7444         100         74259         100         S374         490         LS678         275         LS678         275         LS682         250         LM316         350         TGA40         176         74445         110         74278         200         S471
VARICAPS         Solution         Construction         Solution	Missing         130         Lual Lobe         310         7448         110         74278         100         S474         400         LS183         200           Mississississississississis         320         TDA1002         236         7451         400         74279         000         S474         400         LS183         200           Mississississississississis         740         TDA1022         499         7451         400         74283         120         S474         400         LS183         100           Mississississississississis         740         TDA1400         350         7475         600         74285         300         LS192         100         LS193         100         LS193         100         LS193         100         LS194         100         LS195         80         LS195         80         LS195         80         LS196<
Bit OB         40         Exhpony         220         Dirac         81,597         140         Sh0266         830         630         630           Bit OB         45         25A800V         296         511,593         120         Sh0266         820         630         630,696         200           MVAM2         105         T2800         125         512         25         8202         \$28         TCM3101J         \$13         CA3096AO         375	MC1304P         260         T0A2b6         330         7475         70         7428         200         LS0         30         LS171         105           MC1340P         150         T0A2b6         320         7475         46         7451         210         LS0         30         LS171         105           MC1445         250         T0A2b30         190         7460         70         74365         90         LS22         30         LS24         105

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SWITCHES TOGGLE: 2A, 250V SPST 35p DPDP 48p SUB-MIN TOGGLE	DIP SWI (SPST) 4 way 65p; 6 v 10 way 125p (SPDT) 4 v	TCHES vay 80p; 8 way 85p; way 190p	VEROBOARD         0.1 m           2½ x 3½         95p           2½ x 5         110p           3½ x 5         125p	VA Board 195p DIP Board 395p Vero Strip 95p PROTO DECs	IDC CONNECTORS PCB Plugs Female Female With latch Header Card Pins Pins Plug Edge Sirl Angle Conct	PANEL METERS FSD 60 x 46 x 35mm 0-50mA 0-100 mA	RELAYS Miniature, enclosed, PCB mount SINGLE POLE Changeover BL-91 2058 Columb 20 (2006 to 1)
SPST on/off 58p SPDT c/over 64p SPDT centre off 85p SPDT biased both	ROTARY St (Adjustable 1 pole/2 to 12 way; 2 pole 4 way; 4 pole/2 to 3 wa	WITCHES Slop type) a/2 to6 way: 3 pole/2 to y 48 p	3% x 17 420p 4% x 17 590p Pktof 100 pins 55p Spot face cutler 150p Pin jacedian Loci	Veroblock 480p S-Dec 395p Eurobreadboard 590p Bimboard 1 575p	10 way 90p 99p 85p 120p 16 way 130p 150p 110p - 20 way 145p 168p 125p 195p	0-100mA 0-500mA 0-1mA 0-5mA 0-10mA	1957/2054 Coll, 127 DC, 1075 18 1957/10A at 307 DC or 2507 AC 195p DOUBLE POLE Changeover, 6A 307 DC or 2507 AC
DPDT 6 tags 80p DPDT 6 tags 80p DPDT centre off 88p DPDT biased bolh ways 145p	ROTARY: Mains DP 250	3V 4 Amp on/off 68p	VERO WIRING PEN + spool 380p	Superstrip SS2 1350p DALO ETCH	26 way 175p 200p 150p 240p 34 way 205p 236p 160p 320p 40 way 220p 250p 180p 340p 50 way 235p 270p 200p 395p 60 way	0-50mA 0-100mA 0-500mA 0 aA	RL-100 538 Coil, 6V DC (5V4 to 9V9) 190p           RL6-111 205R Coil, 12V DC (10V7 to 19V5)         195p           RL6-114 740R Coil, 24V DC (22V to
DPDT 3 positions on/on/on 185p 4-pole 2 way 220p	ROTARY: (Mak a switch Make a multiway switch has adjustable store) 6 walers (max 6 pole/	) ch Shafting assembly Accommodates up to 12 way + DP switch).	Spare spool 75p Combs 8p	RESIST PEN Plus spare lip 100p	EURO CONNECTORS	02A 025V 050V AC 0306V AC	3/V) 200p
SLIDE 250V:           DPDT 1A         14p           DPDT 1A c/oll         15p           DPDT ½A         13p	WAFERS: (make before owitch merchanism 1) r	break) to //f the above	1 Ib bag Anhydrous 195p + 50p p8p COPPER CLA	TRANSDUCER 40KHz 475 pr D BOARDS	Gold Flashed Female Socket Male Plug Contacts Plus Angle Stri Angle Plus Plus Plus Plus Plus Plus Plus Plus	CRYSTALS	Standard 6MHz 375p Wideband 8MHz 550p
PUSHBUTTON 64 with 10mm Bulton SPDT latching 150p DPDT latching 200p SPDT moment 150p DPDT moment 200p	way, 3 pole/4 way, 4 pole Mains DP 4A Switch to Spacers 4p. Screen 6p ROCKER S	v/3 way, 6p/2 Way 65p fit 45p WITCHES	Fibre Single Do glacs sided s 6 x 6" 100p 1 6" x 12" 175p 2	ouble S.R.B.P. Ided S/Speed 25p 9.5" x 8.5" 25p 110p	Si way         Trop         Insp         Trop         Insp         <	100 KHz 545 200 KHz 370 455 KH 370 1 MHz 275 1 008 M 275 1 28 MHz 450	BUZZERS miniature, solid-state6V;9V&12V PIEZO TRANSDUCERS PB2720 70p
Mini Non Locking Push Io Make 15p Push Io Break 25p	ROCKER: 10A/250V SF ROCKER: 10A/250V DF ROCKER: 10A/250V DF	PDT 38p PDT c/olf 95p PST with neon 85p	DILL SOCKETS	EDGE CONNECTORS	DIL PLUG (Header) Solder IDC	1.6MHz 395 1.8MHz 545 1.8432M 250 2.0MHz 225 2.4576M 200	LOUDSPEAKERS Miniature 0.3W+ 5 Zin 3tain 2tain 3ta 80p
DIGITAST Switch Assorted Colours 75p each	THUMBWHEEL Mini fr Decade Switch Module B.C.D. Switch Module Mounting Charles (Sector)	ont mounting switches 275p 298p 75p	8 pin 8p 25p 14 pin 10p 35p 16 pin 10p 42p 16 pin 16p 52p	2x6 way - 111p 2x12 way - 160p 2x15 way - 165p 2x18 way 210p 175p 2x28 way 215p 250p	14 pin         40p         90p         IBBO KABLE           16 pin         48p         105p         price per foot           24 pin         88p         178p         Grey Colo           26 pin         290p         295p         10 way         15p         24pin           40 pin         250p         25p         16 way         25p         40pin	3 12MHz 240 3 278M 150 3 5794M 98 3 6864M 300	2 <sup>1</sup> >in 40 64 or 80 80p
WQ	JUMPER LEADS (R Length 14 pin Single ended DIP (He 24 inches 145p Double ended DIP (He	ibbon Cable Assembly) 16 pn 24 pin 40 pin ader Plugi Jumper 185p 240p 380p eader Plugi Jumper	20 pin 20p 60p 22 pin 22p 65p 24 pin 25p 70p 28 pin 28p 80p 40 pin 30p 90p	2x23 way 175p - 2x25 way 185p 275p 2x28 way 190p - 2x30 way 310p - 2x30 way 300p - 2x40 way 380p -	20 pm         20 way         30p         50p           21F DIL         28 way         35p         80p           SOCKETS         34 way         60p         85p           40 way         70p         90p         50           24 pin         575p         50 way         100p         135p	4 0MHz 150 4 032MHz 290 4 19430M 200 4 433619M 100 4 608MHZ 200 5 0MHz 160	MONITORS
GAS/SMOKE DETECTORS	6 inches 185p 12 inches 198p 24 inches 210p 36 inches 290p	205p 300p 485p 215p 315p 480p 235p 345p 540p 370p 480p 525p	SIL SOCKET 0.1"	Pitch 20 way 65p ERING IRONS	28 pin 695p 40 pin 845p	5185MHz 300 524288M 390 60MHz 140 6.144MHz 150	• ZENITH — 12" Green Hi- Resolution Popular £75
1GS812 or TGS813 £6 each	IDC Female Header 5 20 pm Single ended 160p Double ended 290p	ocket Jumper Leads 36 26 pin 34 pin 40 pin 200p 260p 300p 370p 480p 525p	C15W 525p; C18W 550p; Spare Bits 85p; Iron Stand 175p;	CS17W 545p XS25W 570p Elements 230p Heal Shunt 30p	Male 800 1050 1600 2500	6.5536MHz 225 7.0MHz 150 7.168MHz 250 7.7328MHz 250	Colour RGB input Connecting cable inct £174
TRANS 3-0-3V 6-0-6V 9-0-9	FORMERS / 12-0-12V: 15-0 15V @	VOLTAGE R 1A TO220 P + ve	EGULATORS Plastic Casing	SOLDERCON PINS Ideal for making SIL or DIL Sockets	Angle pins 150p 210p 250p 355p PCB pins 120p 130p 195p 295p Female Solder lugs 105p 160p 200p 335p	8 0MHx 150 8 089333M 395 8 86723M 220 9 00MHz 200	Colour. Has flicker-tree charac- ters Ideal for BBC, Apple, VIC, etc £195 (car £7)
pcb mounting Miniatu 3VA: 2x6V-0.25A; 2 2x15V-0.1A 6VA: 2x6V-0.5A; 2	re Splil Bobbin x9V-0.15A 2x12V-0.12A; 235p x9V-0.3A: 2x12V-0.25A	5V 7805 500 12V 7812 500 15V 7815 450 18V 7818 450	7905 50p 7908 60p 7912 50p 7915 50p	100 pins 75p 500 pins 350p	Angle oins 165p 215p 290p 440p PCB bins 150p 180p 240p 420p COVERS 80p 75p 75p 90p	10 0MHz 175 10 24MHz 200 10 5MHz 250 10 7 MHz 150	<ul> <li>KAGA 12" As above but Hi-Resolution £259 (car £7)</li> <li>Connecting Lead for KAGA</li> </ul>
2x15V-0.2A Standard Split Bobbin 6VA: 2x6V-0.5A, 2x15V-0.25A	280 p type: 2x9V-0.4A, 2x12V-0.3A, 250 p	24V 7824 50p 100mA TO92 Plastic p 5V 78LO5 30p 6V 78LO5 30p	7918 50p 7924 50p ackage 79LO5 50p	3 x 2 x 1 85p 4 x 2 <sup>1</sup> 2 x 2' 100p 4 x 2 <sup>1</sup> 2 x 2 <sup>1</sup> 2' 103p 4 x 4 x 2 105p	IDC 25 way D Plug 385p Socket 450p 25 way D' CONNECTOR (RS232)	12 0MHz 175 12 528M 300 14 31814M 170 15 0MHz 240 16 0MHz 220	£5 Carriage £7 Securicor
0 5A; 2x15V-0 4A, 2x2 24VA: 2x6V-1 5A; 2x9 0 8A; 2x20V-0 6A 50VA: 2x6V-4A; 2x9V-2	0V-0.3A 345p (35p p8p) V-1 2A; 2x12V-1A; 2x15V- 385p (60p p8p) 5A; 2x12V-2A; 2x15V-15A,	8V 78L08 30p 12V 78L12 30p 15V 78L15 50p ICL7660 248p	79L12 50p 79L15 60p TAA550 50p	4 x 4 x 2 <sup>1</sup> 2 120p 5 x 4 x 1 <sup>1</sup> 2 99p 5 x 4 x 2 <sup>1</sup> 2 120p 5 x 2 <sup>1</sup> 4 x 2 <sup>1</sup> 2 120p 5 x 2 <sup>3</sup> 4 x 1 <sup>1</sup> 3 90p	Jumper Lead Cable Assembly 18 long, Single end, Mare 475 18 long, Single end, Female 510 36 long, Double Ended MrM 995	180MHz 180 P 18432M 150 P 19968MHz 150 P 200MHz 200	BROTHER HR15
2x20V-12A 2x25V-1A: Specially wound for N 50VA: Outputs +5V -12V at 1A	2x30V-08A 520p(60p p&p) lultinall computer PSUs /5A +12V, +25V -5V. 620p (60p p&p) 2x15V(2A) -2x20V(25A)	RC4194 375p RC4195 160p LM309K 135p	TDA1412 150p 78H05 + 5V/5V 550p 78H12+12V/5A 640p 78HC + 5V/0 + 25V	6 x 4 x 2 130p 6 x 4 x 2 120p 6 x 4 x 3 150p 7 x 5 x 3 180p 5 x 6 x 3 210p	AMPHENOL CONNECTORS	P 24 930 MHz 170 24 930 MHz 325 26 69 M 150 27 648 M 170 27 145 M 180	PRINTER A high quality Daisy Wheel printer at the price of a Dol Matrix
P&P charge to be addi mal postal charge	2x15V-3A, 2x20V-25A, x, 2x50V-1A 965p (75p) ed over and above our nor-	LM317KP 450p LM317KP 450p LM323K 450p LM323K 175p LM323 Var 30p	5A 585p 79HG - 2.25V to -24V 5A 685p	10 x 4 x 3 240p 10 x 7 x 3 275p 12 x 5 x 3 280p 12 x 5 x 3 295p	IDC         Solder           24 vley IEEE         475p         470p           36 way Centronix         525p         475p           24 vay Female         490p         450p	38 8667 M 240 48 0 MHz 240 100 0 MHz 295 116 0 MHz 300	Price £339
CMOS 40 4000 20 40 4001 25 40 4002 25 40 4006 75 40 4007 25 40	72 25 4536 73 26 4538 75 25 4539 76 68 4541 77 25 4543 78 25 4544 81 25 4544 81 25 4543	275 80 90 95 70 150 150 150 150 150 150 150 15	CS EPSON RX graonics co 10 Trector Fees	COMPUTER BO PRINTER: 100 CI densed& double width a Bid rectional Logic se	CORNER PS, 9 x9 mairix, dot addressable printing, Normal Italics& Efile Char, seking	SPECTF Upgrade your 16 RAM Upgrade K instructions supp	RUM 32K UPGRADE K Spectrum to full 48K with our Lit. Very simple to fit. Fitting plied. £22
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Min D.CONNECTORS         Pright angle       300       1500       350       360       350       360       <	CABLES           20 matre pack single core consert- ing cable sim different colours, 750 Speaker cable         100/m Speaker cable         P3 battery clips         6 Red or black croccolite clips         6 Bolek pointer control knob         Polyenter, redial lasds, 250v. C280           10 way reinbow ribbon         230/m         230/m         100/m         100/m           10 way reinbow ribbon         230/m         230/m         390         0.22 · 90: 0.33, 0.47 · 130: 0.88 · 0.22 · 0.30, 0.47 · 100 · 230 · 10/25 · - 90: 220/25 v · 400; · 10/25 · - 90: 220/25 v · 400; · 10/25 · - 90: 220/25 v · 140; · 200/m panel fusholder         25 25 26 · 4000 / 25 · 90: 220/05 v · 140; · 200/25 · 90: 220/05 v · 200; · 200/25 · 90: 220/05 · 200/25 · 200/25 · 90: 220/05 · 200/25 · 200/22 · 200, 0.
SOCKETS         Low         Wire profile         Wire Wire Wire           B pin         10p         45p           14 pin         10p         45p           15 pin         12p         60p           16 pin         12p         60p           20 pin         13p         66p           20 pin         13p         66p           20 pin         13p         65p           24 pin         12p         60p           20 pin         13p         65p           24 pin         12p         65p           25 GBA X'' boits         25 GBA X'' boits         25 GBA X'' boits           25 GBA V'' boits         25 GBA X'' boits         25 GBA X'' boits         25 GBA X'' boits           25 GBA V'' boits         25 GBA X'' boits         25 GBA X'' boits         25 GBA X'' boits         25 GBA X'' boits           25 GBA V'' boits         26 GBA C'Boits         25 GBA	Restangular:         Till 32         40         COMPUTER CONNECTORS           red         12         Till 32         40         COMPUTER CONNECTORS           red         12         Till 36         ZX8172 X23 way edge connector wire wap for ZX81         150           grain         17         TIL 74         40         ZX8172 X23 way edge connector wire wap for ZX81         150           LD74         95         ILC074         185         SPECTRUM 2 X 28 way edge connector wire wap.         200           ZNS777         45         Til-color Ldd 35         SPECTRUM 2 X 28 way edge connector wire wap.         200           Seven segment displays:         Com ande.         DL704 0.3" 95         DL707 0.3" 95         30         -           DVAD 0.3" 95         DL707 0.3" 95         RIBBON CABLE         Fries per foor 10 war v         16 way v         58         40 way v         58           Smm superbright LED 250mcd red 30         26 way v         36 0 way v         100         20 way v         100         20         -         43MHz         100         20 way v         110         20 way v         100         20
AY321270         720         ICM7556         150         LM387         120         ML922         390         SL486         195         ILU81         30           AY32810         390         LF347         150         LM393         60         ML924         290         SL486         195         ILU81         30           AY32810         390         LF351         40         LM710         48         ML925         290         SN76018         105         CA3046         66         LF353         75         LM711         60         ML927         210         SN76477         380         TL1084         105           CA3086         66         LF356         90         LM725         70         ML927         210         SN76477         380         TL1030         80           CA3080         20         LM301A         30         LM741         16         ML928         210         Sneech data         50         UL200         385           CA3130         B5         LM311         45         LM747         80         NE531         105         TBA800         70         XF4206         385           CA3140E         35         LM344         55         LM7478<	25-7 price applies do 25-7 per value not mixed.         400Hit         140         140         140-16
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# EDITORIAL

In this issue, we have two projects that are the direct result of examinations in electronics. On page 50, Giles Read's 'Video Vandal' was made as the practical component for an 'A'level electronics course; and on page 77, Damon Hart-Davies' 'Perpetual Pendulum' was the result of the requirements of an 'AO' syllabus.

These two projects are quite different, in complexity and in purpose. Yet there is one factor in common: both authors have used a lot of skill and resourcefulness to get the electronics to do what they want. Both authors spent a long time developing their own circuitry finding that at first it didn't work as intended, then modifying and trying again until the darned project did what it was meant to do.

This is the fundamental process of electronics: design a circuit to do the job, build it, try it out, and when it doesn't work (how many circuits do, first time?) find out why and modify. Without learning how to diagnose faults and design around them, we don't see how anyone can fully understand electronics.

Because of this, we are deeply worried by a growing tide of technical enquiries from people who are building ETI projects as part of their'O', 'AO' or'A'-level or'Tech' course. We fail to see what anyone can gain from following someone else's footsteps so closely, even if they do understand the circuit they are building. However, the person who comes to us for advice frequently does not understand the circuit sufficiently to do the debugging and to pick up the odd error that has slipped past the ETI editorial team. Even more worrying, it's quite often painfully apparent that the person teaching them doesn't understand the circuit either.

The introduction of electronics into schools and colleges is something that should have happened many years ago; better late than never, but better even later than not properly. We are most concerned at the toleration — even encouragement — of some examining boards of non-original course work. The whole objective of electronics is the designing and building of circuits and we cannot see how anyone should be allowed to pass an examination in electronics if they haven't partaken, even in the smallest way, in this central activity.

Finally, a word to our older readers: don't worry, the 'editorial' spot will not be a permanent feature of the magazine. We'll only be using it when we have something we think worth saying.

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Ì	O CH	AN	GE	ROLYTICS	74.	70	55p	74LS124	1.35p	4047	75p	ZBOADAR	Т 8 39р	2N6253	1.630	01 BD138	-4	52 (	0161 69p	1/01-	45	60 0 R5U	99 42p	5 TIX:	91	4977
-	CARBON FI 5% HI STA	LM B	Ma (Pan	fainly tsushila asonic) &	74 74 74 74	72 73 74 75	49p 55p 55p 69p	74LS125 74LS126 74LS132 74LS133	59p 59p 69p	4048 4049 4050 4051	54p 45p 49p 75p	Z80APIO ZN425E8 ZN426E8 ZN427E8	3 45p 3 49p 3 10p 5 99p	2N6254 2SC1306 3N201	1 77p 99p 1 99p	BD139 BD140 BD239A	42p 42p 65p	MPSL51 MPS405 MPSU06	75p 89p 99p	TRIAC	s S S	G5U Y5U	47p 47p	TDA7000 3 TL061 TL062 TL064 1	45p 51p 77p	PRICES PER
1.	1011 TO 10 MI1 4W E24	2р	AXIA ea uFd	emens LS (Wires ch end) V	74) 74) 74)	76 90 81	49p 69p 1 39p	74LS136 74LS138 74LS139	59p 75p 75p	4052 4053 4054	75p 75p 85p	ZN428E8	4 55p	40362 40363 40406	75p 3 99p 1 75p	BD240A BD240C BD241A	69p 68p 79p 72p	MPSU51 MPSU56 MPSU57	29p 22p 95p	THYRIS	TORS	Rectang Stackable R5R G5R	Ular LEDs 19p 20b	TL071 TL072 TL074 1	47p 62p 50p	Solid connecting. wire MAINS-SPEAKER
1 : 1V 2V	2W E24 V E12 V E12 METAL FIL	3p 6p 12p M	47 47 47	63 8 100 9 350 30	74	82 83 84 85	999p 1 19p 1 32p 1 44p	74LS145 74LS147 74LS148 74LS151	1.50p 1.95p 1.65p	4056 4059 4060 4063	99p 4 49p 88p	- Posi	IGS	40408 40410 40411	1 75p 1 99p 3 99p	BD241C BD242A BD242C	79p 75p 79p	TIP29A TIP29C TIP30A	35p 42p 37p	Texas To: Suffix $A = 1$ B = 20	220 00V 00V	Y5R	22p	TL081 TL082 TL084 1	47p 1 55p 1 20p	Iwin 1 Amp 14p Jwin 2 <sup>1</sup> /2 Amp 16p
L	0.4W EXTR	BLE RA SE	1 1 2 2	100 9 500 40 25 8	748	36 39 30	72p 2 25p 1 39p	74LS153 74LS154 74LS157	1 09p 3 49p 59p	4066 4067 4068	44p 2,79p 31p	78L05A 78L12A 78L15A	104 29p 29p 29p	40673 40822 AC125 AC126	1 49p 1 99p 99p 35p	BD243C BD244C BD244C	85p 89p 88p 1 15p	TIP31A TIP31C TIP32A	44p 39p 47p 46p	C = 3 D = 4 M = 6	00V 00V 00V	LINI	Cs	UAA180 2 ULN2003 UPC575C2 2	49p 49p 75p 00p	1 Core 2 2 Amp 18p 3 Core 13 Amp 66p
19	101) TO 1N 6 E24 LOW OHM	6p	2 2 2 2 2 2	63 9 100 11 350 30	749	91 92 93	49p 69p 69p	74LS158 74LS160 74LS161	49p 69p 69p	4069 4070 4071	31p 31p 31p	78L24A 1 Amp	29p	AC127 AC128 AC141K	35p 39p 39p	BD245A BD245C BD246A	1 19p 1 49p 1 39p	TIP32C TIP33A TIP33C	49p 69p 83p	TIC106A TIC106B TIC106C	49p 51p 53p	AY15050 AY38910 AY38912	99p 3 99p 4 95p	UPC1156 2 UPC1156H 2 UPC1182 3	75p 75p 75p	SCREENED Single 14p Stereo 27p
	0 22(1 to 8 E24 WIRE WOU	251 11p ND	33 33 33 47	25 10 40 11 63 12 16 8	749	95 96 97	89p 1 09p 2 29p	74LS162 74LS163 74LS164 74LS165	89p 85p 1.07p 1.29p	4072 4073 4075 4076	31p 31p 31p 85p	7805T 7812T 7815T 7824T	45p 45p 45p	AC142K AC151 AC152 AC153	390 770 770 770	BD246C BD249A BD249C BD250A	1 67p 2 30p 2 57p 2 48p	TIP34A TIP34C TIP35A TIP35C	1 19p 1 26p 1 26p 1 39p	TIC106D TIC106M BA	55p 72p	CA3059 CA3090AQ CA3130E	2 15p 3 29p 3 70p 87p	UPC1185 1 UPC2002 2 XR2206 3 ZN409 2	95p / 95p / 95p / 25p	Aini Single 12p Aini Stereo 15p 1 Core 4 screens 44p
21	ON CERAN E12 SERIE to 3W 0 229	S J	47 47 47	25 9 40 11 63 12	74 <sup>1</sup> 74 <sup>1</sup> 74 <sup>1</sup>	100 104 p 105 p	1 69p s Ask s Ask	74LS168 74LS169 74LS170	1.25p 1.39p 2.09p	4077 4078 4081	31p 31p 31p	– Nega 100m A	live – TO92	AC153K AC178 AC176K	87p 330 435	BD250C BD529 BD530	2 75p 1 75p 1 95p	TIP36A TIP36C TIP41A	1.42p 1.49p 52p	TIC116B TIC116C TIC116D	72p 75p 78p	CA3130T CA3140E CA3140T	2 35p 54p 1 40p	ZN414 1. ZN1034 1.	00p 4 99p 6 E	I Core single screen 54p I Core 61p
41	to 7W 0.471 to 6K8 to 11W 111	33p	4 7 10 10 10	100 14 25 8 40 12 63 14	74	109 110 116	75p 1,59p 1,63p	74LS173 74LS174 74LS175 74LS181	99p 72p	4085 4086 4089 4093	69p 1 25p 65p	79L05 79L12 79L15	49p 49p 49p	AC187 AC188 AC188K	39p 33p 49p	BD535 BD536 BD537 BD537	89p 89p 97p 97p	TIP41C TIP42A TIP42C TIP49	58p 62p 65p	TIC116M 12A TIC126A	84p	HA1386 HA1388 ICL7106 ICL7107	2 40p 2 54p 7 50p 9 50p	TRANS	IS	2 Core 60p Heavy Duly Mike Guilar Lead 25b
	POTS 8	37p	10 10 22	100 16 350 55 25 11	0 74 0 74 0 74	118 119 120	99p 1 59p 89p	74LS183 74LS190 74LS191	2 45p 1 09p 75p	4094 4095 4096	99p 89p 89p	3 Amp 7906T 7912T	T0220 67p 57p	BC107 BC107A BC107B	6p 7c	BD639 BD5390 9D540	1 085 1 33p 1 04s	TIP50 TIP53 TIP54	1.52p 1.58p 1.65p	TIC126D TIC126D TIC126M	76p 79p 99p	ICL7611 ICL8038 ICM7555	97p 2.99p 1.10p	Post inclusive		AERIAL 3017 RG58A 25p 75Ω UHF 29p
	ROTARY PO	S	22 22 2?	40 14 63 16 100 21 25 14	0 74 0 74 0 74 0 74	121 122 123 125	69p 99p 59p	74LS192 74LS193 74LS194 74LS195	99p 1 09p 99p 79p	4098 4099 40103 4502	990 1 09p 2 59p 59c	7915T 7924T	67a 57p	BC108 BC108A BC108B BC108B	160 175 180	805400 80×668 80×678 80×578	1 395 6 355 6 355 2 295	TIP110 TIP112 TIP115	79p 85p 89p	TRIACS Texas 40	6 OV	LC7120 LC7130 LC7137	3 20p 3 40p 3 95p	prices cheaper to callers All 240V Prim	any	SΩ VHF 28p 300Ω Flat 14p RAINBOW RIBBON
41	1 4" SPIND E3 SERIE K7 to 2M LI	LES S	47 47 47	40 17 63 26 100 28	D 74 D 74 D 74	126 128 132	59p 1 59p 1 32p	74LS198 74LS197 74LS221	1 10p 1 10p 99p	4503 4505 4507	590 3 750 450	TRA	NS- DRS	BC 09 BC 09B BC109C	170 180 210	50755 50755 60757	2 390 5 91 0	T:P120 P122 TIP12T	79p 85p 99p	TIC206D(4A TIC225D(6A TIC226D(8A	69p 79p 92p	LF347 LF351 LF353	1 50p 59p 1 05p	Split Bobbi 100mA 6-0-6 1	n 50p	Prices per foot 10 way 25p 16 way 39p
4	K7 to 2M LC	44p 0G 44p	100 100 100	16 14 25 16 40 22 63 25	p 74 p 74 p 74 p 74	141 142 143	49p 1.05p 2.34p 2.79p	74LS240 74LS241 74LS242 74LS243	1 39p 1 39p 1 39p 1 39p	4510 4511 4512	690 690 690	2N2219 2N2219A 2N2219A	33p 36p	BC140 BC141 BC147 BC147	380 430 160	8D 55 8F 94 8F 95 8F 95	6 335 80 80	T(P130 T(P132 T(P138 T(P138	06p 103p 16p	TIC236D(12)	A) 1 25p A)	LF355 LF356 LF357 LF398	99p 1 30p 4 62p	9-0-9 1. 12-0-12 1. 15-0-15 1. 1A as above	70p 85p 95p	20 way 48p 24 way 62p 30 way 75p 34 way 82p
D	P Mains Sw s above sie	nitch 99p reo	100 220 220	100 30 10 16 16 17	p 74 p 74 p 74 p 74	144 145 147	2 79p 1 09p 1 69p	74LS244 74LS245 74LS247	1 99p 1 99p 1 15p	4514 4515 4516	1 25p 1 25p 69p	2N2221A 2N2222 2N22222 2N2222A	33p 29p 33p	BC147B BC147C BC148	175 275 155	8F197 8F195 8F199	180 180 180	T 9140 T 9142 T 9145	210 220	TIC253D(20	1.35p 4) 1.99p	LM3352 LM348N LM349N	1 60p 62p 1 09p	3. 20.0 20V 0.125A 3	75p	40 way 88p 54 way 1,49p
P	RE-SETS P (DUSTPRO	1.30p IHER OF)	220 220 220 220	25 22 40 25 63 30 100 40	p 74 p 74 p 74 p 74	150 151 153	1.89p 79p 79p	74LS248 74LS251 74LS253	1 15p 1 15p 79p 79p	4518 4519 4520 4521	75p 75p 105p	2N2223 2N2223A 2N2368 2N2368	5 85p 6 25p 33p 34p	BC148A BC148B BC148C BC149	17p 19p 25p	BF200 BF244A BF244B BF245A	550 630	TIP 82 TIP 82 TIP 2955 TIP 3055	4.990 87.0 210	DIACS	2.25p	LM379S LM380N14	5 50p	12.0 12V 50VA 7. 12.0 12V 100VA 11	95p	BATTERIES
M	lini Vert lini Horiz tandard Ve	16p 16p 1	470 470 470	16 22 25 28 40 33	p 74 p 74 p 74 p 74	154 155 156	3 49p 79p 49p	74LS257 74LS258 74LS258	79p 79p 1,59p	4522 4526 4527 4528	89p 89p 89p 75p	2N2369A 2N2904A 2N2905	35p 35p 35p	BC149B BC149C BC157	19p 26p 39p	BF245B BF246 BF246A	660 77p 79p	TIS43 VNI0KW VN46AF	61± 69± 1 15p	ST2	29p	LM380N8 LM381AN LM381N	pls ask 2 26p 1 40p	0 + 6 + 6 + 9 1 25A 5	+ 9 65µ	Don't throw these batteries away – they
S	Landard Ho	19p riz 19p	470 470 1000	63 43 100 60 16 30 25 38	p 74 p 74 p 74	159 160 161	1 95p 1 35p 69p	74LS266 74LS266 74LS273 74LS275	410 1.80p	4529 4532 4534	89p 89p 3 95p	2N2905A 2N2906 2N2907 2N2907A	36p 35p 35p	BC157A BC157B BC158A BC158B	41p 44p 37p 39p	8F246B BF247A BF247B BF254	79p 79p 79p 66p	ZTX107 ZTX108 ZTX108 ZTX109	1 090 12p 13p 14p	ZENE	rs	UM3837 UM384N UM384N	1 22p 3 40p 1 40p	VERO		charge up to 1000 times! HP2(1 2AH)
	TURN PRECISIC PRESET	N	1000 1000 2000	40 46 63 65 16 40	p 74 p 74 p 74 p 74 p 74	162 163 164	1.09p 1.09p 99p	74LS279 74LS280 74LS283	69p 1 95p 95p	4536 4538 4543 4553	2 29p 89p 99p	2N2926 2N3053 2N3054	13p 35p 65p	BC159 BC159A BC159B	44p 45p 46p	BF255 BF256A BF256B	68p 59p 59p	ZTX300 ZTX301 ZTX302	12p 16p 17p	specials se CAT 400 to 500	e oui mili	A888MU 06/1960MU 06/1960MU	2 43p 2 25p 1 65p	01 COPPE TRACKS 25 × 375 25 × 5 1	95p 06p	2 39p HP2(4AH) 4 75p HP7(4AH) 99p HP11(1.2AH)
50	3 4" E3 SEF 0µ to 500K	95p	2200 2200 2200 4700	25 63 40 70 63 1.34 16 75	p 74 p 74 p 74 p 74	165 166 170 p 172	1 68p Is Ask 4 30p	74LS290 74LS290 74LS290 74LS290	620 650 1 25p 1 25p	4555 4556 4560	2 19p 58p 58p	2N3055 2N3055H 2N3439 2N3440	65p 1 89p 1 15p 99p	BC159C BC160 BC161 BC167	48p 55p 59p	BF256C BF257 BF258 BF259	69p 39p 41p 45p	2TX303 2TX304 2TX310 2TX311	25p 18p 39p 36p	E24 Ser	es 7p	LM723CH LM723CN LM725CH LM725CN	990 490 3 400 3 195	3 75 × 3 75 1 3 75 × 5 1 2 5 17 3	09p 23p 27p	2,29p 2P3(110mAH) 4 95p
	CAPS CERAMIC 1 DISC (PLA	00V TE)	4700 RAD	25 89 IALS IPCB	p 74 74 74	173 175 176	1 35p 99p 1 05p	74LS299 74LS323 74LS324	2 20p 2 60p 1 50p	4566 4569 4584	1 99p 1 99p 49p	2N3441 2N3442 2N3638	1 49p 1 59p 62p	BC169 BC169B BC169C	19p 22p 23p	BF457 BF458 BF459	48p 59p 65p	ZTX312 ZTX313 ZTX314	39p 41p 27p	E24 Seri 3 3 to 82V	es 14p	LM741CH LM741CN LM741CN1	960 190 4 800	3 75 17 4 4 79 17 5 VQ Board 2 CIP Board 3	29p 99p 10p 95p	Chargers TYPE H: Adjusted to 6 of any HP type
E	12 MICRO TYPICALI ± 5%	MINI .Y	Mats uFd 10	s one end) ushila only V 16 E	74 74 74 74	178 180 181	1 25p 1 25p 3 19p	74LS326 74LS326 74LS327 74LS347	2 70p 2 70p 2 70p 1 29p	4585 L	OGIC	2N3702 2N3703 2N3704 2N3705	16p 16p 16p	BC177 BC177A BC177B BC178	29p 33p 36p 29p	BFR39 BFR40 BFR41 BFR79	pls ask pls ask pls ask pls ask	ZTX320 ZTX330 ZTX341 ZTX450	37p 39p 31p 41p	BRIDO	ŝΕ	LM747CN LM748CH LM748CN LM1871	69p 1 00p 42p 3 25p	Track Cutter Pin insertor	630	Above 15.59p TYPE M As above but
S	POLYCARE IEMENS 7 MINI BLOC	5% 5mm E12	22 22 47	10 6 16 7 10 7	p 74 p 74 p 74	182 184 185	1 15p 1 59p 1 59p	74LS346 74LS352 74LS353	1 49p 1 25p 1 25p	1602 6502	CPUs 6 49p 3 99p	2N3706 2N3707 2N3708	16p 16p 16p	BC178A BC178B BC179	33p 36p 31p	BFR80 BFR81 BFR90	pis ask pis ask 2 25p	ZTX500 ZTX501 2TX502	15p 15p 15p	(FIV show bracket 1 <sup>1</sup> 2 amp	nin s) type	LM1872 LM1877 LM1886	4 39p 5 95p 7 44p	2 100 Pins Verobloc 4 Vero Wirin	21p 610 66p	AH 25.950 TYPE P PP3 5.500
11 81 56	250V nF to 6n8 n2 to 47nF 8nE to 150n	7p 8p	47 100 100 220	10 9 16 10 16 10	p 74 p 74 p 74 p 74	191 192 193	1 48p 1 35p 1 38p	74LS365 74LS365 74LS365	69p 69p	6502A 6800 6802 6809	5 49p 2 75p 2 99p	2N3709 2N3710 2N3711 2N3773	31p 34p 37p 2 09p	BC179B BC179C BC182 BC182A	39p 41p 15p 17p	BFS61 BFS98 BFX29 BFX30	99p 99p 44p 46p	ZTX504 ZTX504 ZTX510 ZTX531	18p 19p 28p 29p	WO2(200) WO4(200) WO8(800)	28p 34p 38p 50p	LM1889 LM2907N LM2907N8 LM2917N	2 75p 2 60p 2 40p	Pen & Spool 3 Spare Spool	39p   75p	FYPE A: HP7(Up to 4 at a time) 5 85p
10	100V	12p	220 470 470	16 12 10 17 16 16	p 74 p 74 p 74 p 74	194 195 196 197	99p 1 25p 1 57p 1 07p	74LS368 74LS373 74LS374 74LS374	74p 2 20p 2 20p 2 20p	8035 8039 8080A	pls ask pls ask 18 00p	2N3819 2N3902 2N3903	55p 6 88p 19p	BC182B BC182L BC182LA	19p 15p 17p	8FY53 8SX19 8SX20	53p 29p 33p	ZTX650 ZTX651 ZTX652 ZTX652	47p 48p 49p	2 amp ty Square with	pe s hole	LM2917N8 LM3900 LM3911	2 40p 62p 1 45p	PCR	op	SOLDER
18	80nF to 270	13µ nF 16p nF	1000 2200 2200	16 24 10 34 16 44	ρ 74 ρ 74 ρ 74	198 221	2 37p 1 07p	74LS386 74LS390 74LS393	50p 1 10p	8085 Z80A Z60B	pls ask CPU 3 59p CPU 9 45p MORIES	2N3904 2N3905 2N3906 2N4030	19p 19p 19p	BC182LB BC183 BC183A BC183B	19p 14p 16p 19p	BU104 BU105 BU108	49p 2 32p 1 89p 2 49p	ZTX750 ZTX751 ZTX752	47p 48p 49p	S02(200) S02(400) S06(800)	46p 50p 55p 66p	LM3914 LM3915 LM13600 MF10	3 25p 3 25p 1 15p 3 75p	FERRIC		ERING IRONS C250(15W) 5:20p XS240(25W)
4	70nF to 560	25p nF 32p	3300 3300 4700	10 50 16 65 10 65	p p 74	74LS T	TL 32p	74LS395 74LS396 74LS396 74LS396	1 35p 2 99p 1 89p	2114 2532 3 2532 4	pisask 100 6.55p 100 3.99p	2N4031 2N4032 2N4036	82p 87p 72p	BC183C BC183L BC183LA	25p 15p 16p	BU109 BU126 BU204	2 49p 1 550 2 49p	ZTX753	50p	6 amp ty Şquare wit	pe hole	NE531N NE543N NE544N	1 36p 2 50p 1 95p	Ouick dissolv Enough to mover 1 hire 1	ing ake 69p	5,40p ron Stand 1,75p Elements
1,	POLYEST 250V. RAD	38p 40p ER AL	7	4TTL	74 74 74 74	LS01 LS02 LS03 LS04	24p 29p 24p 79p	74LS448 74LS490 74LS540	1 25p 1 45p 1 70p	2564 2708 2716 ( 2732	pis ask 3 95p 5v1 3 45p 4 50p	2N4037 2N4400 2N4401 2N4402	19p 33p 37p	BC183L8 BC183LC BC184 BC184B	23p 16p 19p	BU206 BU208 BU226	2.16p 1.93p 4.45p	DIO	DES	PW02(200) PW04(400) PW06(600)	99p 1 30p 1 39p	NE556 NE558 NE560	65p 1 89p 3 25p	TRANSFER 1 Thin lines 2 Thick lines	s	C250 Bits No102 (Sml) 85p No103 (Sml) 85p
10	(C280) DnF, 15nF 2nF, 33nF		7400 7401 7402 7403	48 42 59 39	P 74 P 74 P 74 P 74	LS05 LS08 LS09	29p 44p 35p	74LS640 74LS640 74LS641	1 44p 2 25p 2 25p	2764 4116 4118	8 99 pis ask 4 65p	2N4902 2N4903 2N4904 2N4905	2 25p 2 38p 2 46p	BC184C BC186 BC187 BC187	24p 29p 29p	BU405 BU407 BU407	2.63p 1.45p 1.58p	IN34A IN821 IN823	52p 70p 92p	25 amp t Metal clad	ype with	NE565 NE566 NE567 NE570	1 18p 1 49p 1 37p 4 07p	3 Thin bends 4 Thick bends 5 DIL pads 6 Transistor p	ads	No106 (Sml) 85p XS240/X25 Bits No50 (Small) 85p No51 (Med) 85p
10	00nF 50nF, 200nF 30nF, 470nF	7p 10p 13p	7404 7405 7406	76 52 1.40	P 74 P 74 P 74 P 74	LS11 LS12 LS13	29p 35p 38p	CN 4000	10S 28p	6116 6810 MISC	4 99p pls ask 1 95p LOGIC IC's	2N4906 2N4907 2N4908	3 09p 3 42p 3 58p	BC212A BC212B BC212B BC213	18p 21p 17p	BU409 BU409 BU/Y185	1.65p 3.56p 4.33p	IN916 IN4001 IN4002	6p 4p 4 <sup>1</sup> 20	K01(100) K02(200) K04(400)	2 62p 2 75p 3 25p	NE571 NE5534A RC4194	3 99p 1 95p 3 95p	7 Dois & holes 8 0 1 edge connectors	s	No52 (Lge) 85p SOLDER 125gms 18swg 2 95p
68 1, 1	80nF ωF 5μF	18p 22p 39p	7407 7408 7409 7410	1 4U 59 59	P 74 P 74 P 74 D 74	LS14 LS20 LS21	75p 42p 33p	4001 4002 4006 4002	28p 28p 69p 25p	ADCO ADCO ADCO	804 pisask 816 pisask 817 pisask	2N4909 2N5089 2N5190	3.15p 43p 75p	BC213A BC213B BC213C BC213C	18p 19p 24p	E430 1300 1310 M (#03	6 320 88p 88p	IN4003 IN4004 IN4005 IN4005	5 <sup>1</sup> 20 6 6 <sup>1</sup> 20	K06(600) BYW64 35A 400V	4 10p 4 50p	AC4195 RC4556 SN76477 SN76003	2 95p 44p 7 95p 3 45p	9 Mixture Any sheet of above GRADE ON	39p	PLUGS &
E F Tr	EEDTHROU NF 500V HIGH VOLT	JGH 35p AGE	7411 7412 7413	59 30 39	p 74 p 74 p 74	LS27 LS28 LS30	36p 29p 29p	4008 4009 4010	89p 55p 29p	RO25 RO25 SAA5	3LC 7 50p 3UC 7 50p 3UC 7 50p 300 4 05p	2N5193 2N5194 2N5245	99p 83p 46p	BC213LA BC213LB BC213LC	16p 19p 23p	MJ900 MJ901 MJ1000	3.21p 3.39p 2.76p	IN4007 IN4009 IN4148	7p 20p 3p	OPTO	5	SN76013 SN76023 SN76033	3 45p 3 45p 3 45p	GLASS PCI SINGLE SIDI 178 × 240mm	ED	D Connectors
	Capacito please enq many type	rs aire s in	7414 7416 7417 7420	1,29 1,29 1,29 49	P 74 P 74 P 74 P 74	LS32 LS33 LS37	86p 28p 29p	4011 4012 4013 4015	28p 29p 49p	SAA5	010 7.81p 012 7.81p 020 5.95p	2N5246 2N5247 2N5248 2N5249	59p 63p 65p	BC214 BC214B BC214C BC214C	16p 22p 27p	MJ1001 MJ1800 MJ2500 MJ2501	3.260 3.29p 2.39p 2.63p	IN4150 IN4448 IN5400	18p 22p 12p	many i specials se CAT	nc e our	TA7204 TA7205 TA7222 TA7227	1.99p 1.20p 1.75p 5.82p	1 420 × 195mm 1 420 × 245mm	50p 95p	Male 1.60p Female 2.09p PCB Wire-Wrap
,	TANT BEA	ns 14p	7421 7422 7423	39 39 39	P 74 P 74 P 74	LS40 LS42 LS47	45p 81p 99p	4016 4017 4018	45p 69p 69p	SAASI SAASI SAASI	040 15 95p 041 15 95p 050 8 95p	2N5266 2N5401 2N5415	3 25p 57p 1 36p	BC214LB BC214LC BC300	21p 26p 59p	MJ2955 MJ3000 MJ3001	99p 2.39p 2.63p	IN5402 IN5404 IN5406	14p 16p 18p	LED LAN R Red G Green	1PS	TBA500 TBA500Q TBA510	2 97p 3 11p 2 95p	Z DALO ETCI RESIST PE	950 H	Mate 1.60p Female 2.09p Covers 1.00p
22 33 47 68	2 35V 3 35V 7 35V 9 35V	14p 14p 14p	7425 7426 7427 7428	39 59 30 43	P 74 P 74 P 74 P 74	LS51 LS54 LS55	25p 25p 25p 52p	4019 4020 4021 4022	55p 89p 79p 79p	SAA5 8T26 8T28 8T05	070 18 95p 1 19p 1 19p	2N5416 2N5447 2N5448 2N5449	1 73p 29p 31p 27p	BC301 BC302 BC303 BC37	59p 59p 59p	MJ4502 MJE340 MJE350 MJE350	4 25p 75p 1 49p	IN5407 IN5408 BA102 BA115	19p 20p 49p 29p	Large diffus	ed 1 + 10p	T8A5100 T8A520 T8A5200 T8A5200	3 05p 2 57p 2 75p 2 55p	PHOTO SENSITIVE F	290 C8	3 k. Red. Grn. Whor Yell 15p Line Skis 15p
10 2 3	0 35V 2 35V 3 35V	14p 14p 18p	7430 7432 7433	59 59 35	P 74 P 74 P 74	LS74 LS75 LS76	68p 55p 33p	4023 4024 4026	49p 99p 89p	8T97 81LS9 81LS9	99p 99p 5 2 27p 6 2 27p	2N5450 2N5451 2N5457	63p 66p 39p	BC327A BC327B BC327C	19p 23p 25p	MJE2955 MJE3055 MJE3055	T 95p 1,52p T 65p	BA133 BA138 BA142	51p 36p 25p	Y5D Small diff	15p used	TBA5300 TBA540 TBA5400	2 76p 2 72p 2 74p	Glass for ber results that spraving exp	ose	Dual Skt × 1 16p Dual Skt 30p Quad Skt 40p
4 4 6 6	7 16V 7 35V 8 25V 8 35V	18p 20p 20p 21p	7437 7438 7440 7441	49 82 45 72	P 74 P 74 P 74 P 74	LS78 LS83 LS85 LS86	41p 89p 115p 59p	4027 4028 4029 4030	45p 53p 89p 39p	81LS9 81LS9 6522 65224	7 2.27p 8 2.27p 3.69p 5.65c	2N5458 2N5459 2N5460 2N5551	39p 31p 83p 41p	BC440 BC441 BC460 BC461	35p 37p 38p 42p	MPSA05 MPSA06 MPSA10 MPSA12	29p 33p 59p 44o	BA155 BA156 BA157 BA158	18p 41p 28p	G3D Y3D	8p 13p 13p	TBA550 TBA550Q TBA550C TBA570	3 25p 3 27p 2 87p 2 37p	to UV Singleisideo 100 160 2 100 220 7	10p	ZIF SOCKET
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15	5 16V 5 25V 2 6 3V	30p 32p 26p	7445 7446 7447 7448	1 59 1 59 99	P 74 P 74 P 74 P 74	LS95 LS96 LS107	69p 1 55p 55p	4035 4036 4038	79p 2 69p 1 19p	6845 6847 8154	6 49p 6 49p pls ask	2N6124 2N6125 2N6126 2N6129	1.01p 1.03p 1.09p	BCY70 BCY71 BCY72 BD121	31p 33p 25p	MPSA42 MPSA43 MPSA55 MPCA65	49p 46p 29p	BA202 BA316 BA317 BA328	29p 27p 28p	Large cl RSC G5C	sar 12p	TDA1004 TDA1004A TDA1005	P O A 5 450 4 35p	100 160 2 100 200 2 203 114 2 233 220 5	20p 80p 20p	SWITCHES
22 33 47 47	3 10V 7 3V 7 6 3V	29p 30p 14p 34p	7450 7451 7453	29 29 29	p 74 p 74 p 74 p 74	LS112 LS113 LS114	42p 80p 85p 45p	4040 4041 4042 4044	72p 72p 72p 72p	8155 8212 8216 8224	pis ask pis ask pis ask pis ask	2N6130 2N6131 2N6132	90p 1.05p 1.23p 1.09p	BD131 BD132 BD135	2 99p 63p 63p 38p	MPSA65 MPSA66 MPSA70	62p 65p 49p	BAX13 BB105 BB109G	21p 65p 69p	Y5C Super br high effici	17p ight ency	TDA1022 TDA2002 TDA2003	2 25p 4 95p 3 25p 3 25p	Developer for above ido nol use Sodium	aud	SPST 59p SPDT 65p DPDT 74p
47	2 16V 00 3V	39p 32p	7454 7460	29 48	p 74 p 74	LS122 LS123	75p 1_19p	4045 4046	1 19p 89p	8226 280AC	pls ask TC 349p	2N6133 2N6134	1 15p 1 33p	BD136 BD137	38p 39p	MPSA92 MPSA93	49µ 48p	BY126 BY127	12p 14p	Large (100 brights	limes	TDA2020 TDA2030	3 15p 2.85p	Hydroxide) 500ml 2	95p	0PDT C OFF 90p 4PDT 3.25p

## NEWS:NEWS:NEWS:NEWS:NEWS:NEWS

DIGEST



#### FPLAs Come To Town

exas Instruments have announced two field-programmable logic arrays (FPLAs) providing the highest performance available - propagation delays of 20 nanoseconds maximum/10 ns typical - and supplied in compact, 24-pin, 300-mil packages. By comparison, other 20- and 28-pin FPLAs offer propagation delays of 30ns maximum/20ns typical and 50ns maximum/35ns typical, respectively, and only the 20-pin device is supplied in a space-saving package. The TIFPLA839 (three-gate outputs) and TIFPLA840 (opencollector outputs) have 14 inputs, 32 product terms and six outputs. Output polarity is programmable.

These sorts of devices are used as high-speed, datapath logic replacements. In most applications, designers use field-programmable logic to fill the gap between SSI/MSI catalogue (eg TTL) logic devices and large-scale integration (LSI) and gate arrays. Like programmable array logic devices, FPLAs are used primarily as random logic replacements to "glue" together system building blocks. They are used in applications including . minicomputers and superminicomputers, peripherals, professional computers and automated office equipment.

The basic FPLA logic structure is a programmable-AND array which feeds a programmable-OR array. This configuration provides greater programming flexibility than widely used PAL devices. The FPLAs use a titaniun-tungsten (TiW) fuse technology developed at TI in 1970 to improve programming reliability. Proven TiW construction essentially eliminates the tendency of a blown fuse to grow back by insulating it with a layer of titanium oxide.

The TIFPLA830 and TIFPLA840 are fabricated in an oxide-isolated Advanced Schottky technology to provide 20ns maximum performance. Each device consumes 180 milliamps maximum.

The TIFPLA839 and TIFPLA840 operate from a single 5 V (+/-5%) supply. The devices will be available from TI and authorised distributors towards the end of this year. Military-temperature range versions, designated with an "M" suffix, will be available later. Texas Instruments Limited, Manton Lane, Bedford, MK41 7PA, tel 0234 63211.

#### Zap Your Silicon!

The above electron micrograph is of a portion of an 8085 IC's surface after it has been zapped with a simulated static discharge. It shows just what damage static can do to ICs.

The picture was supplied by Hartley Measurements Ltd, who are marketing a new computercontrolled unit which will test for devices' sensitivites to controlled static discharges. The unit can administer varying pulses, up to a maximum of 4kV with a rise-time of 15 ns, and then, using a built-in curve plotter, display an analysis of the characteristics of every pin before, during and after the test.

The unit in question is called the Autozap 200 RD, and Hartley say that it makes the measurement of static sensitivity faster and more accurate than ever before. Hartley Measurements Ltd, Unit 4, Bear Court, Daneshill East, Basingstoke, Hampshire RG24 0 QT, tel 0256 56695.

Digital Cassette Deck still ir resident gnome managed yet another boohoo, this time leaving off the supplier for the deck of the digital cassette deck. The supplier is, in fact, Cirkit (formally Ambit), the order code is 72-03600, and the price is £38.00 plus VAT plus P& P. Unfortunately, Cirkit inform us that they are out of stock but they will have plenty in a month or so! Cirkit Holdings PLC, Park Lane, Broxbourne, Hertfordshire, tel 0992 444111.

• Hah! The cheek of it! Marshall's of 85 West Regent Street, Glasgow G2 2AW (tel 041 332 4133) have used an illustration from *Elektor* on the front cover of their new catalogue. And they dare to charge 75 p for it! Well, we shan't give them a mention, shall we?



C irkit have branched out into computing with the collaborative launch of a low-cost and potentially world-beating acoustic modem; their partners in the enterprise are Protek Computing Limited, the home computer product marketing and development specialists.

When they claim low cost, these chaps really mean it — the final price in the shops will be  $\pm 59.95$  for the modem, which will need a standard RS232 interface to drive it. However, do not despair if your micro doesn't have RS232; Cirkit and Protek will be marketing a range of adaptors, and Spectrum, BBC B and Commodore 64 versions will be available with appropriate software from the launch date. Prices are £24.95 for the Spectrum version and £14.95 for the other two.

The modems will be made by Cirkit and marketed by Protek. Although the unit was designed by Cirkit in what must be record time — six months from initial design to full-scale production and marketing — the idea was hatched by both companies together, apparently due to them by chance occupying adjacent stands at a trade fiar.

The modem is seen as one in a series of collaborative projects between the two companies, although they were keeping tightlipped about what any of the future projects might have been. However, they do seem to have perceived a need in the home computer market for products that make it possible for home computers to be used for more serious applications than games playing.

The modem will enable computer users to use the telephone network to access data bases such as Micronet, Prestel and BT Gold, to exchange software and messages with other users, to send telexes and to use electronic mail services. It can be used to transmit signals to the 1200/75 baud international standard. It can also operate on 1200/1200, software selected.

Cirkit say that their position as a major supplier of specialist items to trade and amateur markets put them in a very strong position for the development of this device. They were able to obtain and incorporate the very latest in ICs, well ahead of their rivals. This combined with the speed of the designing and marketing mean that if the Cirkit/Protek partnership can continue to deliver, they should become a formidable combination. Uncle Clive look out!



# NEWS:NEWS:NEWS:NEWS:NEWS:NEWS



#### Amateur Licence Changes

When they come to re-new their licences, the 55,000odd radio amateurs (many of whom read ETI, and one of whom edits ETI) will notice some changes.

In fact the main change is cosmetic: the schedule, or table of frequencies available for use, is being tidied up to make it easier to see what frequencies are available for what sort of transmission, and whether amateurs have primary or secondary status on the band concerned.

However, there are a couple of non-cosmetic changes tucked away in the small print. The first is the transfer of functions of the Radio Interference Service from British Telecom to the Department of Trade and Industry; this is simply a reflection of an adminis-

#### A Case For Fingers

trative change that has already takenplace, presumably aspart of the preparations for the sale of British Telecom.

The second change removes the restriction on the codes that can be used for radio teleprinter (RTTY) — up until now, amateurs have only been allowed to use International Telegraph Code No 2 with transmission speeds of 45.5 or 50 baud.

he second issue of the Anglia consumer wallchart is now available free of charge and features many new items. These include a new range of teletext ICs, an extended audio IC range and also a competitively priced universal tripler. Anglia consumer say that they ensure that all orders received before 4.00 p.m. are despatched the same day with Access/Visa credit cards readily accepted. For your free copy, contact Anglia Consumer, Burdett Road, Wisbech, Cambs., PE13 2PS, tel: 0945 63281.

#### Stressless IC Clip

O K Industries' new 'Chip-Clip' IC test clip attaches by means of a snap action locking ring which simply slides down and snaps gently into the closed position for reliable positive contact.

OK say that the result is no stress to the IC because the clip spring is loaded in an outward, rather than inward, direction. Spacing in the open position is just enough to allow it to slide over the IC.

Clip contacts are gold plated and bodies are high dielectric nylon. The units are available in 8, 14, 16, 24-28, 36-40 and 64 pin sizes or in a kit form with the most commonly used sizes in a handy carrying case. OK Industries UK Ltd, Dutton Lane, Eastleigh, Hants SO5 4AA tel: 0703 619841.

#### Gauge Your CRT

**E**MCO Electronics, Britain's largest supplier of data CRTs has recently introduced a simple defects control gauge to allow engineers to measure faults on cathode ray tubes.

EMCO Electronics will be pleased to send one of these, free of charge, to engineers on request.

EMCO say that they distribute Britain's widest range of CRTs, from Fivre and VTM, as well as data display kits and monitors from Indesit. EMCO Electronics, Unit 1, 129/131 Coldharbour Lane, Camberwell, London SE5 9NY, Tel: 01-737 3333.

 Brunel Computer Club will be at the Home Tech '84 Exhibition, October 26-29, Bristol Exhibition Centre, and they will be displaying several Cortex computers (ETI, Nov1982 et seq), and will be holding a Cortex surgery — all advice and help free of charge.

#### Ceramics Get Smaller

**B** reaking the size barrier are two new series of multilayer ceramic capacitors from G. English Electronics. Constructed using newly-developed techniques, these highly compact multilayer types are claimed to be ideally suited to applications in which film capacitors are conventionally used.

The X5T and Y5V series of mulcapacitors, tilaver ceramic manufactured by NEC, are produced using a new, low-temperature fired technology and high dielectric-constant material. The ceramic formulation and processing techniques employed have enabled the introduction of these compact multilayer ceramic capacitors to meet application requirements normally satisfied by the more bulky film capacitor type.

Series X5T is available in preferred values from 0.001 to 1.5 uF,  $\pm 10\%$  or  $\pm 20\%$ , at voltage ratings of 25, 50 and 100V DC. The series has good frequency characteristics, offers high reliability and high volumetric efficiency. The Y5V series may be supplied in preferred values from 1000pF to 4.7 uF, at voltage ratings of 25 V DC or 5 V DC. The Y5 V features an extremely high capacitance-tovolume ratio and low impedance at high frequencies, and is intended principally for bypass applications.

Both series of capacitor may be supplied taped, for automatic assembly, or individually, and both can withstand flow soldering. G. English Electronics Ltd, 34 Bowater Road, Woolwich, London SE18 5 ST, tel: 01-855 0991.

A slim, modern design characterises the new 'Manta' keyboard case available from West Hyde.

It is moulded in beige ABS and incorporates a shallow ledge at the front to provide a hand rest for the keyboard operator. The case has moulded bosses to support a PCB and cable clamps for both circular and ribbon cables. The base plate is zintec steel which aids rigidity and provides extra weight to prevent unintentional movement.

The Manta keyboard case is available in three widths from West Hyde and is supplied complete with a cable grommet, feet and screws. West Hyde Developments Ltd, Unit 9, Park Street Industrial Estate, Aylesbury, Bucks HP20 1ET, tel 0296 20441.



# NEWS:NEWS:NEWS:NEWS:NEWS:NEWS

#### Superkit II — Not The Movie

**S** uperkit II is the second in the practical digital electronics Superkit series from Cambridge Learning. It consists of a dual instruction manual, written for use with both the Eurobreadboard and the GSC EXP300 breadboard, and a set of components in a plastic wallet. The components and breadboard from the first Superkit are also required to complete all the circuits.

The components in the kit include resistors, capacitors, a seven-segment LED display, integrated circuits, and wire. Superkit II explains how to design and use: adders; subtractors; couters (ripple, up/down, synchronous, decade, and Gray code); registers; pattern recognisers; and seven-segment displays.

Cambridge Learning say that the practical kit is backed up by their theory course, Digital Computer Design.

Superkit II costs £16.00 Superkit costs £22.00 or both kits together are £35.00, (all prices inc. VAT and p&p) and can be ordered direct from: Cambridge Learning Ltd, FREEPOST, Unit NR, Rivermill Site, St Ives, Huntingdon, Cambridgeshire PE17 4BR. Telephone orders from credit card holders can be accepted on 0480 67446.

#### VDU Look-Alike LCD Controller

N orbain Displays Limited, the UK's leading specialist distributor of visible components, has launched a single chip graphics LCD controller designed to make graphic LCDs comptible with standard VDU applications in terms of the facilities available. "What a good idea", you might say, as we did here at ETI/

Manufactured by Epson in Japan and designated the E1330, the device is capable of receiving and interpreting all control commands and data from the 8080 and 68000 family microprocessors. The E1330 controller chip has been designed specifically to enable graphics LCD panels to directly replace VDUs in most typical applications.

The E1330 uses scrolling and layered functions to reproduce data stored in the display memory as diverse graphics on an LCD. As a complete LCD control circuit, it frees the main processing unit from all display tasks while providing features like standard text, using a built-in character generator, graphic text, inverse, underline, graphics, simple animation and flexible scrolling.

The device features a character display mode with 80 characters per line and 16 lines per screen, flexible scrolling by page or partial page, a two-screen layered function with reverse characters and underline and an internal and external character generation capability as well as a graphic display mode of 640 x 256 dots with a layered function of up to three screens.

Other features include a 64K display memory, an 8 bit parallel interface, high speed CMOS LSI and a clock rate of 6MHz all operating on a single 5V power supply. Norbain Displays Ltd, Norbain House, Boulton Road, Reading, Berkshire RG2 0LT, tel 0734 864411.







#### Life-Saving Timepiece

T he watch on this man's wrist is much more than a timepiece. It could save his life.

In an emergency, a tiny circuit inside the wrist-watch can trigger a miniature radio device which either transmits a warning signal to a matching receiver in a neighbour's house, or automatically dials up the number of a 24hr monitoring service. The unit can also be housed in a decorative pendant to be worn round the neck.

This valuable security device for elderly or housebound people is manufactured by Emerald Electronics Ltd of Alnwick. The printed circuit board, no more than an inch square, is made by BTapproved contractors GSPK (Circuits) Ltd, Manse Lane, Knaresborough, N. Yorks HG5 8LF, tel; 0423 865641.



#### New Style ZIF Sockets

N o force is required to insert or remove ICs from Dage's new ZIF series IC socket range. The sockets have a hinged base with fingers that protrude by approximately 1.5 mm at either end. After the IC is inserted, a little pressure on these fingers cause the hinge to click over, locking the IC's legs in place.

Four versions are available, for

ICs with 24-, 28-, 40- or 48-pins. All are low-profile style with a height of 5 mm. The contacts are made of copper-beryllium with either tin-lead or selective gold plating according to order.

The sockets are stackable, sideto-side, for high density PCB layouts. A lead-in entry point ensures easy IC insertion, with the point of contact located 0.8 mm from the top of the socket. Dage Eurosem, Rabans Lane, Aylesbury, Bucks HP19 3RG, tel 0295 33200. Telex: 83518.



# NEWS: NEWS: NEWS: NEWS: NEWS: NEWS



H urry now to re-new your subscription to the British Amateur Electronics Club, as their subscription rates rise as of 1st January 1985 from  $\pm 5.50$  to  $\pm 7.00$ (UK and Eire; otherwise from  $\pm 7.00$  to  $\pm 8.50$  surface mail or  $\pm 8.50$  to  $\pm 12.50$  airmail). BAEC may be contacted at "Dickens", 26 Forrest Road, Penarth, South Glamorgan. O ne of the problems of DIY loudspeaker building is that you can't tell what the results will be like. However, Wilmslow audio have solved this problem by opening a hi-fi studio at Church Street, Wilmslow, where you can hear ready-made and kit loudspeakers and amplifiers. Wilmslow Audio Ltd, 35/39 Church Street, Cheshire SK9 1AS. **P** hilips Test and Measuring is offering a useful, full-colour A2-size poster giving essential facts about their very latest instrumentation. The poster, free on application, would grace any laboratory or test room wall and can be obtained from Philips Test and Measuring. Pye Unicam Ltd, York Street, Cambridge CB1 2PX, tel 0223-358866, telex 817331.

#### Buff Up Your Computer

D eveloped specifically for the home computer enthusiast and the semi-professional user by Memorex's Media Retail Division, the Computer Care Kit will be available from major retailers and independent stores. However, this is one clean-up kit that won't stop you playing those smutty computer games, reported in certain Sunday papers.

The comprehensive range of products consists of: VDU and TV Screen cleaning kit, comprising twenty foil sealed sachets of cleaning tissues and two antistatic cloths and priced at £4.95; case and keyboard cleaning kit also priced at £4.95 and comprising aerosol spray foam, cleaning cloth and cotton buds; disc drive and head cleaning kit with ten disposable head cleaners and aerosol spray cleaner for wet and dry action, costing £9.95; and a storage case for 5.25" floppy discs, costing £2.25. Each kit comes complete with a set of instructions.

#### Approved Irons

The British Electrotechnical Approvals Board for Household Equipment have given their seal of approval to Cooper Tools for the company's Weller SI15, SI 25, and SI 40 soldering irons, plus the WH1 and WH2 hobby kits. These are the only solderingrelated products currently on the market which are entitled to display the BEAB mark.

The BEAB mark indicates that an electric appliance meets the requirement of the British Standard BS 3456 and enables consumers to identify products which are of sound manufacture and are deemed safe to use. This is a particularly important form of assurance since the use of inferior

electrical goods can result in serious or sometimes fatal accidents.

Cooper Tools' emphasis on product quality and safety was further highlighted by the presentation of a National Safety Award from the British Safety Council. Only a small percentage of Britain's workplace qualify for this award each year which is won by achieving a lower accident incident rate than the national average. Cooper Tools Limited, Sedling Road, Wear, Washington, Tyne & Wear, NE38 9BZ, tel: 091 416 6062.

#### World's Fastest ROMs, Episode 192

A new line of high density 256K CMOS ROMs with access times as fast as 75 nanoseconds is now available from Solid State Scientific, Inc., Willow Grove, PA, USA. These new devices, announced recently, are claimed to be the fastest 256K CMOS ROMs in the world. No doubt, it will not take long for someone to come along and dispute that claim.

The ROMs have been under development for approximately one year and are now being produced on a 2 micron HCMOS II process. Price in production volumes is below \$20 each. On request, prototypes can be made available in as little as three weeks; and production volumes in seven weeks.

The new ROMs feature worstcast access times of 100 and 120 ns over the commercial temperature range (0 to  $\pm 70^{\circ}$  C). Industrial (-40 to +85 C) and military (-55 to + 125 C) temperature range devices are available with 150 ns worst case access times. Under typical operating conditions, all versions operate with access times as fast as 75 ns. They also feature, under worst case conditions, operating current of 25 mA maximum, standby current of 100 uA maximum, and LSTTL-bompatible inputs and outputs. In addition, they are asynchronous and fully static; no clocks or strobes are required.

They are pin compatible with NMOS EPROMs, so the EPROMs can be used for prototyping, providing due allowance is made for the EPROMs slower speed. More complete details on these 23 C256 256K CMOS ROMs are available upon request from Solid State Scientific, Inc., 3900 Welsh Road, Willow Grove, PA 19090, USA, tel (USA) 215 657-8400.

C OF SAFET





For roadies who have better things to do with their vocal chords than shout 'testing' all the time, Phil Walker has designed a selfcontained loudspeaker tester.

f you ever find yourself setting up loudspeaker systems for discos, groups or public address etc, sooner or later you will need to check various parts of the equipment. This tiny piece of test gear should make life a lot easier.

One way to test continuity is to use a mulimeter on the ohms range but this has at least two disadvantages in that you have to look at the scale (often in poor light) to see what is happening and it does not prove that a loudspeaker is working even if the resistance reads correctly. This project has the advantage that it gives an audible indication of continuity from its built in sounders and will also drive a loudspeaker connected to its terminals.

#### **The Circuit**

The heart of the project is the LM3909 IC. This was originally designed as a low power LED flasher but will function quite well as an audio oscillator under the right conditions. A notable feature of the device is that it will operate from a single 1.5 volt dry cell. This enables us to build a very simple and compact unit.

Most of the circuit is completely standard except that we have used two low impedance earpieces instead of a loudspeaker. This was done so that the complete project would fit into a small plastic box. If you can find a small loudspeaker with a coil impedance of 16 ohms or more this would do instead or alternately an eight ohm speaker in series with a coil (50 turns of 22 swg enammelled wire wound on a 2BA steel bolt) may be worth a try.

In operation the battery supply



Fig. 1 Circuit diagram of the Speaker Squeaker.

#### **HOW IT WORKS**

All the active components in this project are contained in the LM3909 1C. This can be considered as a Schmitt trigger switch and a few resistors. In this case there is no polarity change between input and output. C1 provides feedback between input and output while the rest of the components help to determine the frequency of oscillation.



is completed via the test probes and the external circuit. If the resistance of the external circuit is low enough the LM3909 will oscillate and produce a tone from the two earpieces. The frequency and loudness of this tone will depend on the resistance and reactance of the external circuit and the characteristics of E1 and E2. Our prototype was just audible at 100 ohms resistance between the probes.

SPEAKER

SQUEAKER

#### Construction

This project is a little unusual in that we have not designed a PCB to go with it. Instead we used a small piece of 0.1" matrix Veroboard 13 by 9 holes. This accommodates the four components quite easily, and the only point to watch is that four of the tracks need to be broken as shown in the diagram. Make sure the tracks run parallel to the long edge of the board.

IC1 and IC2 must be inserted the right way round and the battery connection must also be correct. The wires to the battery were soldered in place but a holder could be used if you wish and have room.

The earpieces E1 and E2 usually come with a length of wire and a miniature jack plug already fitted. These should be cut off leaving about 2 inches of wire on the earpiece. One wire from each earpiece should then be soldered together and insulated with tape or sleeving. The remaining wires can be connected to the cicuit board.

In our model the probe wires were knotted inside the case and went out through a small grommet.

# PROJECT : Speaker Squeaker

This prevents the wires from being pulled out. The earpieces were pushed through holes in the side of the case and secured with a little glue. The battery was held in a self adhesive cable clip and the circuit board was fastened down with a double sided sticky pad.





Fig. 3 Veroboard layout for the project.

#### PARTS LIST

#### BUYLINES

No problems here at all. There's no PCB to worry about and the case, earpieces and IC are all available from a number of suppliers including Maplin, TK Electronics and Cricklewood.

RESISTOR R1	1k0 ¼W carbon film	MISCELLANEOUS E1,2
CAPACITORS C1	100n ceramic disc	B1
C2	10µ16V electrolytic	Verobox type 202 inch; test probes;
SEMICONDUCTO	OR	by 13 holes; gro
IC1	LM3909	relief bush; batter

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tributor, we advise on and

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cations such as non contact switching, isolation, encoding and communications.

#### earpieces 1.5 volt dry cell (preferably alkaline) 202-21025 2.9 x 2.0 x 1.0

miniature 8 ohm

ETI

inch; test probes; piece of Veroboard, 9 by 13 holes; grommet or strain clips relief bush; battery holder or clip.

# With so much choice what do the experts choose?

ASSEMBLIES Available in a wide variety of package styles, these photologic (TM) assemblies from TRW feature on-board amplification and Schmitt Trigger.



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Centronics Interface

6

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amplifier	41-01301	38.00
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# PROJECT

# AM/FM PORTABLE RADIO

It's quite a long time since ETI last featured a radio project, as a glance at last month's index will show. L. Boullart makes good the omission.

s everyone knows, it is not really possible to compete with the majority of commercial portable radios. However there still exists something of a gap between the very cheap, flimsy, gadgets and the expensive, sophisticated sound machines.

Apart from the fun of DIY, it is worth the effort to build a reliable receiver with good sensitivity and acceptable sound quality at a reasonable price.

The present design is not spectacularly innovative as it uses welltried techniques, but it is absolutely reliable. Practically all alignment problems have been eliminated so anyone who can hold a soldering iron should be able to achieve optimum results.

The block-diagram of figure 1 shows the different sections of the receiver. These consist of an AM-FM turnhead, separate IF amplifiers for AM and FM, an audio IC and the power supply.

#### **Tunerhead FF 317**

Although this is not the latest word on tunerheads, it contains a well-made FM amplifier with MOSFET VHF amplifier and a separate transistor for the oscillator circuit Apart from the three-section FM tuning capacitor it also contains a two-section AMgang, used as CV2. A 3:1 reduction drive is also provided, which will allow a simple dial assembly. The positive supply voltage must be connected via a 150 ohms resistor.

#### **AM Section**

The heart of the AM amplifier and detector (Fig.2) consists of an HA1197 IC by Hitachi. It contains an HF-IF section and a detector. To improve signal-to-noise ratio, the low impedance input is preceded by an FET source follower, Q2. The gate of the FET has a very high input impedance, so the usual practice of using taps on the MW and LW coils on the ferrite rod can be dispensed with. The total signal strength from the antenna coils (which is not great anyway!) can therefore be put across the gate input with no significant loss. At MW mid-band (1 MHz) we get

 $Z = 2 \pi fL0$ = 10<sup>6</sup> x 6.28 x 234 x 100 = 146 k



Fig. 1 Block diagram of the complete AM-FM tuner



To avoid losses and unwanted atmospherics on the connecting wires, band switching is effected directly on the printed circuit board by means of transistors Q1 and Q3. The arrangement is somewhat unusual: the antenna-coils are connected in series for long wave reception and on medium wave the LW coil is short-circuited, by applying the positive supply voltage to the base of Q1. For the oscillator section, additional capacitors (C6 and CV3) are switched into the circuit by means of Q3. Note that the LW coil is damped by a 120 — 150k resistor, R3, to avoid instability and improve frequency response: a long wave coil with a Q factor of 100 will result in a bandwidth of 200 kHz/100 = 2 kHz, which means a very poor audio response!

The tap on the oscillator coil, L4, is shunted with a 68 R resistor, R7, and the connection to the tuning capactor has a  $3\mu$ H choke, L3, in series. This can be made up of a 1 M0 0.33 W resistor with 50 turns of 0.15 to 0.25 mm wire wound at random. As a result, the oscillator voltages across the tap will be reasonably constant over the entire tuning range (approximately 150 mV).

AM selectivity is mainly determined by the CFU bandfilter, L5, in the IF section. The secondary should be damped by a 5 k6 resistor, R8.

At the detector ouput is an 8– 10 kHz whistle filter comprising L7 and C22. The coupling capacitor C23 has been chosen for a timeconstant of 100  $\mu$ S to compensate



#### Fig. 3 Audio-response curve for AM (A) and FM (B)

for a moderate amount of bass-lift in the audio amplifier (of which more later on). Too much bass lift on AM would result in "boomy" sound! The AF frequency response is shown in Fig. 3, curve A.

#### **FM Section**

The IF amplifier of Fig. 4 is built around the time-honoured CA 3089 IC. It should be noted however that the phase-detector coil arrangement has been replaced by a ceramic filter type CDA 10.7 MA. Two more ceramic filters precede the CA3089, together with Q4, which compensates for the losses of the filters and offers some gain into the bargain. With the use of ceramic filters throughout the IF amplifier, no alignment procedure is required and yet the results are quite satisfactory: harmonic distortion is below 0.35% with a frequency deviation of  $\pm$  50kHz

In conjunction with the FF317 tunerhead, the useful sensitivity at the antenna input should lie in the neighbourhood of 1  $\mu$ V, which is rather exceptional for a portable

receiver. With this kind of sensitivity, the AGC connection on the FF317 becomes a very useful feature, because without it overload on strong stations could hardly be avoided.

The AFC output of the CA 3089 is of the wrong polarity for the FF317, so a polarity-reversing stage has been added with Q5. For simplicity's sake, the AFC is not switchable. This could easily be arranged, making use of pin 10 of the IC with a 4k7 resistor in series, but in the authors opinion it is quite unnecessary. Although the amount of AFC in the present design is adequate to compensate for the oscillator drift, under normal circumstances even the weakest signals should not be pulled away by strong neighbours. R37 (3k3) may need some adjustment in order to keep the potential at the collector of Q5 below 7 volts with a supply voltage of 12 volts. If so, just solder the appropriate parallel resistor on the copper side of the PC board.

#### **Audio Amplifier**

Once again an IC, TBA 820M has been chosen for simplicity and reliability (see Fig. 5). It requires a minimum of external components and delivers a clean 1.2 Watts audio power into an 8 ohm load with a 12 V supply. Distortion is 0.25%, quite acceptable for a portable radio. Besides, it offers the possiblity of adding an external bass-boost circuit. The components have been carefully chosen to achieve optimum results with the specified loudspeaker and



Fig. 2 AM IF-amplifier circuit

# PROJECT: AM/FM Radio



#### Fig. 4 FM IF-amplifier circuit

enclosure. Since the response of the loudspeaker-enclosure assembly begins to fall off in the region of 200 Hz, bass-boost reaches a maximum of 5.5 dB at 90 Hz and then drops steeply to 0 dB at 30 Hz, controlled by the timeconstants of R39,C38 and C43, pin 1 at the TBA 820M output. The overall frequency response on FM can be seen in Fig. 3, curve B.

Several combinations of small woofers and tweeters were tried out, but in the end the Phillips AD 5061 M8 full-range loudspeaker was considered the best choice for this particular application.

Although modesty priced, it gives a very good account of itself in a small enclosure: good attack, smooth and clear treble without shrillness. Of course one can't expect a full-fledged reproduction of the bass-drum (or the hammer in Mahler's 6th Symphony!) from an enclosure of barely 5 litres...

#### **Power Supply**

It stands to reason that a portable radio has to be batterypowered; yet we must bear in mind that the apparatus will often be used in a place where a mains outlet is available. For this reason, a mains supply should be included. On the other hand, the price of the usual carbon-zinc batteries has gone up steadily. With a current drain of 24 mA on AM and 38 mA on FM and with another 10 mA added at quite a modest sound volume, the prospect becomes very gloomy...

The modern solution lies in the use of NiCad batteries. They must be about the only item on the market that has become cheaper! Another advantage is that their potential voltage remains fairly constant over the entire discharge



#### Fig. 5 Audio amplifier circuit

period and they can be recharged by the built-in power supply (Fig. 6). This arrangement also makes it possible to play the set normally while the batteries are being charged. The capacity of the NiCad cells is from 10 hours on FM to 14 hours on AM, when the receiver is playing at a moderate volume. This is not a very cheap solution, of course, but we should consider that, when compared with only six replacements of the carbon-zinc batteries, the NiCads are already less expensive.

The power supply circuit is quite straightforward, but the 7812 regulator should be mounted on a small heatsink.

On position 4 of the switch SW2, the NiCad batteries are charged through a constant current source Q6. Full charge takes 16 hours at a current of 45 mA. Adjust RV1 for a voltage drop of 0.45 V over R3, which brings the charging current to 45 mA: 0.045 x 10 = 0.45 V.



Fig. 6 Power supply circuit



Figs. 7,8, 9 and 10 Overlay diagrams for the AM IF Board, The FM IF Board, the audio board and the power supply.

#### PARTS LIST — AM BOARD

DESISTORS (	1/1/ W/ E%)	G	68n	013	BC237	
RESISTORS (	dii 74 VV J /0/	<u> </u>	270	01,5	DECEST	
R1,2,8	5 Kb	C4	270p	Q2	BF256	
R3	150k	C6	220p	MISCELLANEOUS		
R4	56R	C8 11,17,20,22	10n	L1,2	MWC2 and LWC1	
R5	2 k2	C9,15	1n0		coils mounted on	
R6,9,11	150 R	C14,21	10u 16V radial		ferrite rod aerial	
R7	68 R		electrolytic	L3	3uH (see text)	
R10	270 R	C16,18	4u7 16 Vradial	L4	YMRS 16726	
R12,13	10k		electrolytic	L5	CFU 050 D	
R14,16	1k	C23	33n	L6	YMCS 2A740	
R15	10R	CV1,3	80p trimmer	L7	CLNS 30569	
		CV2	365p (contained	SW1b	3 (or 4) pole, 3 way	
CAPACITORS mica unless o	i (all ceramic or silver therwise stated)		within tuner head)		rotary switch (see audio and PSU	
C1,5,7,12,13,	19 22n	SEMICONDUCT	ORS	boards)		
C2,10,	47 n	IC1	IC1 HA1197 (Hitachi) PCB; mounting bracket for			



1

## PROJECT: AM/FM Radio



#### Construction

Four PC boards are needed; Figs. 7 to 10 show the lay-out. They can easily be hand-made at home by means of transfers and a bottle of ferric chloride (I did!). Of course, you can buy them from the ETI PCB service.

You could buy a proprietary brand of case to house the radio (plastic, of course, not metal), but our experience suggests that with radios, the best results are obtained by making your own, provided you are reasonably handy with a saw and glue. What follows is a description of how to make the prototype's case. The sides of the case were

The sides of the case were made from four pieces of 8 mm plywood and the top of the case was made up with 5 mm hardboard, but 8 mm ply might be more suitable. Counter-sunk screws were used to mount the speaker, PCBs and to bolt on the control sub-panel. Obviously, a cut-out for the loudspeaker cone is also needed as well.

There are a total of three control panels! First, there's the subpanel onto which the control pots and switches are mounted, along with the aerial and the tuning scale and pulley for the tuning drive cord; next is the plywood panel and finally, the neat control panel itself. With plywood back and front, it should be possible to dispense with the plywood panel, as







#### Fig. 12 Construction of the receiver front panel!

the case should be strong enough without it.

With a 3:1 reduction drive on the variable capacitor, a cable

drum of 35 to 40mm will give a scale length of 168 to 192mm, which is ample for most purposes. If no scale drum is available, a knob of suitable dimensions will do the trick.

Fig. 11 shows details of the inter-wiring in the case, and Fig. 12 shows details of the control panel. However, these are as a suggestion only, you'll have to work out your own exact details depending on what you have available, the size of the cable drum, etc.

#### Alignment

FM: Theoretically, no adjustments have to be carried out. If you do want the last decibel or so, connect a sensitive voltmeter to pin 13 of the CA3089 (across R23) and try carefully to increase the signal level on a weak station by adjusting the trimmers on the 2 HF sections of the variable capacitor. AM: A little more work has to be done on the medium and long wave bands.

 Switch to MW. The band has to cover from 525 to 1580 kHz.
 Connect a high impedance

# PROJECT: AM/FM Radio

meter with a 0.5V scale to pin 15 of the HA 1197 (a connection is provided on the PC board). 3. If you have an RF generator,

turn if to 525 kHz and tune the rejection coil L7 for maximum signal level.

**4.** Adjust the oscillator coil, L4, at the lower end of the scale. Move the MW, L1, coil on the fourth ferrite rod for maximum signal level.

5. Now turn the RF generator to1580 kHz and adjust the oscillator trimmer on the variable capacitor at the other end of the scale. Adjust the HF trimmer for maximum signal level.

 Repeat operations 4 and 5.
 Next, go to 650 kHz and move the MW coil to reach a maximum.
 Finally, adjust the HF trimmer on the variable capacitor at a frequency of 1300 kHz.

Points 7 and 8 are carried out for a regretably simple reason: the difference between the incoming and the oscillator frequency should always be 470 kHz (the IF). Unfortunately, this cannot be the case over the complete band, because neither the coils nor the capacitance variations are identical. In practice the tracking error will show an S-curve (see Fig. 13). It is then merely a question of choosing the most appropriate spot for F1 and F2.



FREQUENCY

#### Fig. 13 General curve of the tracking error on MW.

If no RF generator is available, the above procedure may be carried out using the signal of the broadcasting stations at or close to the indicated frequencies. If you want to make a nice job of it, you can plot the points on a piece of graph paper and draw a curve, which will show what small corrections to apply.

9. The long wave band covers from 150 to 266 kHz. The same

alignment procedure is followed. The LW trimmer is mounted on the bracket for the ferrite antenna. Final adjustment is carried out at 166 and 250 kHz.

**10.** The rejection coil L7 is once more adjusted for maximum signal strength.

#### Conclusion

Your portable AM-FM receiver may not be the cheapest on the market (far from it!), but the sensitivity and the pleasing sound quality will come as an agreeable surprise. Lastly, if the instructions and the lay-out diagrams are followed carefully, it is virtually impossible to go wrong.

#### BUYLINES

The tuner-head, the ferrite rod assembly and the coils and filters are all available from Cirkit (formerly Ambil) who advertise in our pages. None of the other parts should cause any problems and the PCBs are available from us. Note that only the electronic components are given in the parts lists.

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# PROJECT

# **SPECTRUM CONTROL PORT** In the second and concluding part of this project, Mike Wynne Jones finishes the description of the construction and goes on to describe the software needed.

B egin constructing the I/O boards by inserting all the through links (soldered top and bottom), resistors and the diode into the board, followed by the capacitors and IC sockets. Then insert a low profile wire wrap socket in SK1 and solder it flush with the PCB. If you cannot get low profile wire-wrap sockets, an alternative approach is shown in Fig. 8.

Take another low-profile wirewrap socket and break all the pins off at the shoulder before they enter the plastic socket body. If yours has no shoulder then try bending the leads outwards to about 90°: if this is not successful you should try the alternative method. Otherwise solder the remaining strips to the copper side of a small piece of 6 x 4 hole veroboard (Fig. 9). If you tin the board first it helps considerably. Next solder the legs you broke off the socket into the holes at the edge of the veroboard so that you end up with an 8 pin socket with legs on a 0.5 "spacing instead of the usual 0.3". This contraption should now fit comfortably over the SK1 you have already fitted and leave no unwanted connections. Make sure that it sits down level and in line with the existing socket and solder it into position. Clip off the leads of this part short and those of the original socket to about 2.3 mm but leave the leads of the original socket for the time being.



	Appendix and a second sec
RESISTORS	41.0.1/ 34/ 59/
К1-5	TKU ¼ W 5%
CAPACITORS	
C1	100 u 16 V
	electrolytic
C2,3	100 n ceramic
C4	47n ceramic or
	100n miniature
	ceramic
SEMICONDUCTO	RS
IC1	74LS266
IC2	74LS02
1C3	74LS00
IC4	74LS283
IC5	74LS373
IC6	74LS374
D1	IN4148
MISCELLANEOUS	
SK1	2 off 8 pin DIL low
the second s	profile wire-wrap
	DIL sockets and 1
	off 8 pin standard
	DIL socket (or half
	of a 16 way DIL
	header — see text)
SK2-4	8 pin standard or
	low profile DIL
	wire wrap socket
	Dill cocket (or balf
	of a 16 way DI
	header - see text)
SK5.6	15 way right-angle
51070	'D' plug (see text)
PCB: 2 x 14 pin. 2	x 16 pin and 2 x 20
pin DIL sockets.	



Fig. 7 I/O board PCB overlay. ETI NOVEMBER 1984



#### Fig. 8 Construction of SK1.

Insert but do not solder the other three 8 pin DIL sockets. Support the PCB such that it is level and parallel to a smooth flat surface and allow all the sockets to rest so that they are the same height above the PCB (with the DIL header parts plugged in). After making sure that they are also perpendicular to the PCB, solder them into position.

Now clip off the leads on the solder side to 2-3 mm (5-6 mm if you use DIL sockets instead of headers as the B plug parts). Insert the 8 pin (half of a 16 pin) DIL header plugs into the control board sockets and carefully position the I/O boards over them so that they are in the correct place. Now carefully solder them into position (this is the tricky bit!) one or two pins only at this stage and then carefully remove the I/O board (now complete with plugs) from the control board and complete the soldering operation.

If you make more than one I/O card you can adjust the sockets to make sure that they all plug into each other. There should be enough lead length to allow this on all except SK1 so use this as a reference. The reason for the elaborate construction is that the signals on SK1, the B signals, need to be processed on the I/O board before being passed onto the board above through a socket precisely above the socket through which they arrive. This construction technique is the reason for the double-height.

If you cannot get right-angled D connectors, take two ordinary D-type 15 way sockets and solder thicker than standard bare, single strand wires onto them. Bend these at 90° so that they fit into the holes on the board and let the sockets protrude a little over the edge of the board.

As many boards as are required may be made and stacked up on top of one another by means of the connectors described above, resulting in a sturdy tower. It is also a good idea to make a base for the system. Cut a piece of perspex, paxolin, SRBP or other plastic to the shape of the control board. Cut a smaller piece on the component side - dropping something conductive onto these strips could be fatal to the computer. The size of this piece is shown on the overlay diagram. Put the pieces of perspex in place and clamp them (not too tightly). Use a scriber to mark on the perspex the centre of the holes to be drilled by looking at the bolt holes in the PCB. Having done this, drill through the sandwich using a drill the size of the hole in the PCB -2.5 mm or 0.1 inch if M2 or 8 BA bolts are to be used. Four bolts of each of two lengths will be needed — one set have the PCB and one layer of perspex to go through, the others have the PCB and two layers of perspex. It is advisable to make small spacers to go between the perspex and the board out of narrow bore plastic tube, to allow for the gap needed for the solderered connections. If no spacers are used, tightening the screws will cause unnecessary stresses in both the board and the pespex, leading to unsightly warping and possible damage to the board. Finally, glue four rubber feet onto the bottom of the lower perspex plate.

#### Testing

The first thing to do is to check your work until you are certain that it is perfect. Connect the control board up to the computer without the external power supply on and it should power up in the



Fig. 9 Alternative for SK1 when lowprofile wire-wrap sockets are not available.

usual way. If it does not, switch off IMMEDIATELY, and check the board until a fault is found. If this works, check that there is +5V across pins 7 and 14 or 8 and 16 as appropriate of all IC sockets, and across the +V and 0V connections of SK1.

Switch off the computer and disconnect the board from it. Connect up the external power supply and +5V should appear on pin 3 of IC1, but there should be no voltage detectable in any IC socket, nor on the connector back to the computer. If there is a voltage where there should not be, STOP NOW and check — it was at this point that the author blew every chip in his computer due to a faulty IC101.

If all is well, apply a voltage of 6V from batteries across 0V and +V on the edge connector and check that: —

a) If only the battery supply is connected, the relay remains in its original position and 6V appears across the IC sockets.

b) If only the external power supply is connected, the relay stays in its original position and no voltage appears across any IC sockets.
c) If both supplies are in place, the relay clicks over, and 5 V appears across the socket.
Even if all these tests work, look for shorts all over the board with a magnifying glass, concentrating particularly on the power supply section.

If everything has gone smoothly, remove all power, plug in the computer and switch on. Now plug in the external supply, but be ready to remove it immediately at the smallest sign of anything going wrong. As it is plugged in, the relay should click. 5V should now be present across all IC sockets whether the external supply is

# PROJECT: I/O Port

connected or not, but as it is plugged in or removed, the voltage across the sockets may momentarily fall.

From now on testing should be completed with only the computer's supply. This will make things simpler since we know now that the power supply section works perfectly. Switch off and insert IC102,103 and 104 in that order, making sure that power-up proceeds in the usual way between each one, and if anything fails, switch off the and check until a fault is found. Power should always be removed for the insertion or removal of any integrated circuit.

Now switch off and plug in an I/O board without ICs, then go through plugging in ICs 1,3,2,4,5 and 6 in that order, testing power up each time as before. When all is complete, it is time for the acid test: will it actually work? Wire two D-type plugs to connect the 8 inputs of the board to the corresponding output bits. Type in this program and run it, with SW101 on the control board set to "LO".

- 10 FOR A=0 TO 255
- 20 OUT 31,A
- 30 PRINTÁ, IN 31
- 40 NEXTA

On any line of the screen, both numbers should be the same. If the numbers are all incorrect switch off and look for a fault. If only some are incorrect, the faulty bit can be determined by comparing the binary equivalents of the printed numbers.

Now change the 31s in lines 20 and 30 to 16415, move SW101 to "HI", and check that the program runs as before. Also check that on SK1 the following signals are correct: B0=1, B1=0, B2=0.

#### **BUYLINES**

There should not be too many problems with parts for this project. All the ICs are available from Technomatic and Rapid. The right-angle D-type plugs used were purchased from Electrovalue; other types are available, but we would suggest checking that they will fit the PCB (D-types come in curious lead spacings). The PCBs will be available through our PCB service.

Check each subsequent board by replacing the first one with it and carry out the same tests. Finally, plug them all in and check that each responds to the address (0 or 16384)+ $31+32 \times$ (the number of boards plugged in below the one in question).

#### Software And Use

If we wish to read from or write to the nth board in the stack in BASIC, then the address is:  $31+(n-1)\times 32$ .

In machine code the instruction to use is IN A, nn or OUT nn, A provided SW101 is at "LO" and the board is the eighth in the stack or lower. If these conditions are not fulfilled, then we must resort to the instructions IN reg. (C) and OUT (C), reg. Of course, these instructions will not fail to work in the first page, but those previously described will in most circumstances be more convenient. When the second type of instruction is used, register pair BC should contain this pattern:

Bit Number	Contents
0-4	all one
5-8	number of the board
	in the stack, zero for
	the lowest.
9-13	all zero
14	state of SW101
15	zero

As an example, if we wish to continuously read numbers from the fourth board in the stack displaying the results on the screen, and output the one's complement of the number (all bits inverted) to the third board, this can be done as shown below (assuming SW101 is set to "LO").

From BASIC: 10 LET A = IN 127 20 PRINT A 30 POKE 23692, 100: REM ENDLESS SCROLL 40 LET A = 255 -A 50 OUT 95, A 60 GOTO 10

or from machine code: START IN A, 127 CALL PRINT CPL OUT 95, A JR START

or by using the more general addressing method:

# PROJECT: I/O Port



Fig. 10 Arrangements for exchanging data with another computer.

START LD BC, 127d IN A, (C) CALL PRINT CDL LD BC, 95d OUT (C), A JR START

Note that the machine code versions are both endless loops they serve merely as examples.

Looking now at the user side of the hardware, there are several points to guard against: 1. Make sure that successive boards are plugged firmly into each other, and check that pins have not become bent between uses. Bad connections will have unpredictable results, but are unlikely to cause permanent damage.

2. Never overload the Spectrum power supply — always use the external source when this is possible.

3. Be careful not to take so much current free the output IC that it heats up - ...t is one of the more costly integrated circuits.
4. It is unwise to connect both the + and the - connections on the input and output sockets to power rails of external hardware. If its

voltage is not quite the same as that of the Spectrum or I/O boards, damage could occur.

5. Remember to treat all hardware outside the computer with care. A second's carelessness in computer interfacing could cause havoc, even though every effort has been made to make the system virtually bomb-proof.

#### Data Exchange With Another Computer

Figure 10 shows the basic requirements of hardware used to pass data between the I/O computer (the one plugged into the control board) and another computer. With this hardware, it is the other computer which dictates when data transfer takes place. It reads when it wishes and sends the I/O computer an interrupt when it has placed some data to be read. The software side of utilizing Spectrum interrupts has been detailed several times recently in a variety of publications and is not of direct relevance to the I/O control system, so it is not considered here. FTI

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Is fully buffered and complies with Acorn protocols. There is no power drain from the computer. Please telephone for further defails	x A + C 350p x 32 way please specify ing (A + B, A + C).	<b>TEST CLIPS</b> 14-pin 375p 16-pin 400p 40-pin £10.30						

74 SERIES	74368A 70p	74LS366 <b>52</b> p	4030 <b>35</b> p	LIN	IEAR ICs		COMP	PUTER CO	MPONE	NTS	
7400 30p 7401 30p 7402 30p 7403 30p 7404 36p	74380 110p 74383 112p 74490 140p 74490 140p 7443A 100p	74LS365A 50p 74LS3753 100p 74LS374 110p 74LS375 75p 74LS377 140p	4032 100p 4033 1125p 4034 250p 4035 70p 4035 270p	ADC0608 1190p AM7910DC 231p AN103 200p AY15050 100p AY315050 100p AY31350 350p	LM723 80p LM725CN 300p LM733 85p LM731 16p LM741 16p LM747 70p LM748 30p	TBA800 80p TBA810 90p TBA820 80p TBA820 75p TBA820 200p TBA820 200p TBA850 225p	CPU 1802CE 650p 2650A 212	TM59903 £25 TM59911 £18 TM59914 £14 Z60PIO 260p	EPROM: 2516 +5v 350p 2516-35 550p 2532 450p	MC14412 750 p ML922 400 p ULN2001 90 p ULN2003A	CHARACTER GENERATORS 103-32513 J.C. 750p
7405 30p 7 7406 40p 7 7407 40p 7 7408 30p 7 7409 30p 7 7410 30p 7	74LS00 28p 74LS01 28p 74LS01 28p 74LS02 28p 74LS03 28p	74LS378 110p 74LS379 140p 74LS381 450p 74LS390 80p 74LS393 110p 74LS395A110p	4037 110p 4038 100p 4039 250p 4040 60p 4041 55p 4042 50p	AY 3-8910 400p AY 3-8912 500p CA3019A 100p CA3026A 110p CA3026A 110p CA3059 325p CA3060 350p	LM1011 480p LM1014 150p LM1801 300p LM1830 250p LM1871 300p LM1872 300p LM1875 600p	TCA210 350p TCA220 350p TCA220 350p TCA270 350p TCA940 175p TDA1004A 500p TDA1010 225p	6502 330p 6502A 550p 65C02A £15 6502B 800p 6800 250p 6800 250p	280APIO 3259 280ACTC 3259 280ACTC 3259 280DART 6509 280ADART 8000	2532-30 550p 2564 650p 2708 300p 2716 +5v 350p 2716-35 550p 2732 450p	90p ULN2004A 90p ULN2068 290p ULN2662 190p ULN2803 180p	CL 7000 DM86564 E12 MC66760 7500 SN74S282AN E10 KEYBOARD
7411 30p 7 7412 30p 7 7413 50p 7 7414 70p 7 7415 36p 7 7415 36p 7	74LS04 28p 74LS05 28p 74LS08 28p 74LS09 28p 74LS10 28p	74LS399 140p 74LS445 180p 74LS465 140p 74LS467 180p 74LS467 180p 74LS490 150p 74LS490 150p	4043         60p           4044         60p           4045         100p           4046         80p           4047         80p           4048         55p	CA3080E 70p CA3086 60p CA3089E 210p CA3090AC 375p CA3130E 90p CA3130T 100p CA3140E 45p	LM1889 450p LM2917 300p LM3302 75p LM3900 80p LM3909 100p EM3911 180p LM3914 350p	TDA1022 450p TDA1024 110p TDA11205 300p TDA2002 325p TDA2003 290p TDA2004 240p TDA2006 320p	6809 650p 6809E £12 68B09 £12 68B09E £16 68B09E £16 68000-LB £36	TMS4500 £14 TMS9901 500p TMS9902 500p Z80DMA 900p Z80ADMA £10	2732A-2 700p 2732A-35 600p 2764-25 650p 2764-25 £14 27128-25 £18	ULN2804 190p 75107 90p 75108 90p 75109 120p 75110 90p	ENCODERS ACC23161150P AY53600750P 74C922650P 4C923650P
7420 30p 7 7421 60p 7 7422 36p 7 7423 36p 7 7423 36p 7 7425 40p 7	74LS12 28p 74LS13 34p 74LS13 34p 74LS14 52p 74LS15 28p 74LS20 28p	74LS540 140p 74LS508 700p 74LS6101900p 74LS6121900p 74LS6241350p	4049 35p 4050 35p 4051 65p 4052 80p 4053 60p	CA3140T 100p CA3160E 90p CA3161E 160p CA3162E 160p CA3162E 160p CA3240E 150p CA3240E 150p CA3260G 270p	LM3915 540p LM3916 340p LM13600 150p M51513L 230p M51516L 450p M53712 200p M53730 400p	TDA2020 320p TDA2030 180p TDA2541 400p TDA2543 500p TDA2563 700p TDA3660 990p TDA3610 750p	8035 500p 8039 500p 8080A 420p 8085A 850p 8086 E22	280ASIO-0/1/2 /9 9000 MEMORIES 2016-150 600p 2101 400p	27128-30 £16 TMS2716 500p CRT CONTROLLER	75112 160p 75113 120p 75114 140p 75115 140p 75121 140p 75121 140p	44514 AY-3-1015P 300p AY-5-1013P 300p
7426 40 p 7 7427 40 p 7 7428 43 p 7 7430 30 p 7 7432 36 p 7 7433 30 p 7	74LS21 28p 74LS22 28p 74LS24 50p 74LS26 28p 74LS27 28p 74LS28 28p	74LS628 225p 74LS628 225p 74LS629 140p 74LS640 300p 74LS640 1 300p	4054 BOP 4055 BOP 4056 B50p 4059 400p 4060 70p 4063 B5p	07802 E10 DAC1408-8 225p DAC0800 225p DAC0808 225p DAC0808 300p HA1366 190p HC17105 675p	MC1310P 150p MC1413 80p MC1445 250p MC1455 45p MC1495L 250p MC1495 70p MC340P 200p	TDA7000 350p TEA102 700p TL081GF 40p TL082 60p TL084 90p TL071 40p TL072 70p	6748 POA TMS1601 E12 TMS9980 E12 TMS9995 E12 WD55 E14 50	2102 250p 2107B 500p 2111A-35 400p 2114-2L 350p 2114-3L 250p	CRT6545 £9 EF9364 £8 EF9365 £30 EF9366 £30 EF9367 £36	75150P 120p 75154 120p 75159 220p 75160 500p 75161 350p	UDM0017 300p M8402 360p TR1602 300p UHF MODULATORS
7437 30p 7 7438 40p 7 7439 40p 7 7440 40p 7 7441 90p 7 7442 70p 7	74LS30 28p 74LS32 28p 74LS33 28p 74LS37 28p 74LS37 28p 74LS40 28p	74LS641 200p 74LS642-1 300p 74LS643 250p 74LS643-1 300p	4066 40p 4067 230p 4065 25p 4069 24p 4070 24p 4071 24p	GL7611 95p GL7650 400p GL7650 250p GL7650 250p GL7650 800p GL7650 100p GL7555 100p	MC3401 50p MC3403 65p MF10CN 340p MK50240 900p MK50395 790p ML520 500p ML522 400p	TL074 110p TL081 35p TL082 55p TL083 75p TL084 100p TL094 200p TL094 200p	Z80 280p Z80A 375p Z80B 800p	2114.4L 200p 2147 320p 4027-3 300p 4116-15 200p 4116-20 175p 4116-3 500p	MC6845 650p MC6845SP 750p MC6847 650p SFF96364 £8 TMS0018 £30	75162 400p 75172 300p 75182 90p 75188 60p 75189 60p	8MHzUHF375p 8MHzUHF450p Sound & Vision 12MHz C12 CRYSTALS
7444 110p 7 7445 100p 7 7446A 100p 7 7447A 100p 7 7448 120p 7 7450 36p 7	74LS42 55p 74LS43 150 74LS47 90p 74LS48 90p 74LS51 30p 74LS51 30p	74LS644 350p 74LS645 200p 74LS645 1 400p 74LS668 90p 74LS668 90p	4072 24p 4073 24p 4075 24p 4075 65p 4075 65p 4077 25p 4078 25p	EM7556 140p LC7120 300p LC7130 300p LC7137 350p LF347 50p LF351 80p LF351 90p	MM6221A 300p NE531 120p NE544 190p NE555 22p NE555 60p NE5564 400p NE565 120	1L430C 120p UAA1003-3 935p UA2240 120p UA2240 120p UAA170 170p UCN4801A 350p ULN2001A 90p	DEVICES           2651         £12           3242         B00p           3245         450p           6520         300p	4164-15 550p 4164-20 450p 4416-20 450p 4532-20 250p 4816AP-3 200p	TMS9927 £14 TMS9928 £20 TMS9929 £16 INTERFACE	75451 70p 75452 70p 75453 70p 75454 70p 75480 150p	100p 100 KHz 400p 1 00 MHz 270p Freq in MHz 1 8432 225p
7451 35p 7453 38p 7454 38p 7460 55p 7470 50p 7472 55p	74LS55 30p 74LS73A 30p 74LS74A 38p 74LS75 48p 74LS76A 43p 74LS83A 70p	74LS670 180p 74LS682 320p 74LS684 650p 74LS687 550p	4081 24p 4082 25p 4086 60p 4086 75p 4089 120p 4083 35p	LF355 90p LF3557 100p LF357 100p LF13331 380p LM10C 450p LM301A 30p LM307 45p	NE5566 150p NE557 125p NE570 400p NE571 300p NE552 80p NE5532P 150p NE5532P 150p	ULN2002A 90p ULN2003A 90p ULN2004A 90p ULN2068 290p ULN2682 190p ULN2803 180p ULN2803 180p	6522 350p 6522A 550p 6532 520p 6551 550p 6821 150p 6821 230p	370p 5514/5114 250p 5516 650p 6116P-3 500p	AD358CJ 775p AD561J 220 AD7561 E15 ADC08081190p AM25S10 350p	75491 65p 75492 65p 8T26 120p 8T28 120p 8T95 120p	200 2255 245760(L) 200p 245760(S) 250p 25 250p 2662 250p 2376 150p
7473 55p 7474 50p 7475 60p 7476 45p 7480 65p 7481 180p	74LS85 80p 74LS86 35p 74LS90 54p 74LS91 90p 74LS92 80p 74LS93 54p	74500 50p 74502 50p 74504 50p 74505 50p 74505 50p	4094 90p 4095 90p 4095 90p 4096 90p 4091 270p 4098 75p	LMD06CN 785 LMG10 2259 LMG10 60p LMG18 1500 LMG18 1500 LMG18 180p LMG24 45p LMG24 45p	NE5534P 120p NE5534AP 150p OPOTEP 500p PLL02A 500p 9C4136 55p 8C4136 55p 8C4151 200p 8C4358 55p	UPC575 275p UPC592H 200p UPC115EH 300p UPC118EH 350p XR210 400p XR210 400p XR220E 350p XR220E 350p XR2207 375p	6829 £12.50 6840 375p 68840 600p 6350 180p 68850 250p	6116LP-3 550p 6264-15 £28 6514-45 250p 6810 160p 745189 225 745201 250p	AM25LS2521 350p AM25LS2538 350p AM25LS2538	8197 120p 8198 120p 81LS95 140p 81LS96 220p 81LS97 140p	35795         020p           4.00         150p           4.194         200p           4.43         100p           4.608         250p
7483A 105p 7484A 125p 7485 110p 7486 42p 7489 210p 7489 55p	74LS95B 75p 74LS96 90p 74LS107 43p 74LS109 43p 74LS112 45p 74LS112 45p	74510 50p 7451 75p 74520 50p 74522 100p 74530 50p	4501 35p 4502 55p 4503 36p 4504 95p 4505 360p	LMG352 190p LMG35 160p LMG39 40p LMG39 60p LMG48 60p LMG48 50p LMG47 150p	SE668 300p 54A1900 E16 5401024A1150p 51F963E4 800p 51F963E4 800p 51F963E4 800p 51F963E3N 300p 5N760E3N 300p	XR2211 575p XR2216 675p XR2246 120p ZN409 190p ZN409 190p ZN414 80p ZN419P 175p ZN4235 130p	6852 250 p 6854 650 p 68854 800 p 6875 500 p 8154 850 p 8155 500 p	745201 350p 745289 225p 93415 600p 93L422 950p 80425 600p	120p AM26LS32 D7002 £12 DAC80-CB1-V 628	81LS98 220p 88LS120 500p 9636A 160p 9637AP 160p 9637AP 160p	4 9152 250p 5 000 150p 5 068 250p 6 00 140p 6 144 140p 7 00 150p
7491 70p 7492A 70p 7493A 55p 7493A 55p 7494 110p 7495A 60p 7495 80p	74LS114 45p 74LS122 70p 74LS123 90p 74LS124/ 629/140p 74LS125 500	74 S37 60 p 74 S38 75 p 74 S38 75 p 74 S40 50 p 74 S61 45 p 74 S64 45 p 74 S64 45 p	4501 4000 4501 4000 4505 1202 4510 55p 4511 55p	LMG80 1200 LMG81AN 1759 LMG81 2009 LMG80 2009 LMG80 325 LMG80 220 LMG87 2709	5475115N 2159 5475415N 2159 5475477 6009 5475485 4009 5475485 4009 57059542 7009 57059515 7509	2N42558 350p 2N42558 300p 2N42558 300p 2N4275 8002 2N4275 8002 2N4265 450p 2N4265 25p 2N4265 750p	8156 400p 8205 225p 8212 250p 8216 160p 8224 300p	28L22 475p 24S10 250p 18S030 200p 18SA030 200p 74S188 180p	DM8131 600p DP8304 350p DS3691 500p DS8830 140p DS8831 150p	ZN425E8 350p ZN426E8 350p ZN427E 600p ZN428E8 450p ZN428E 210p	7 168 175p 8 00 150p 8 867 175p 10 00 175p 10 50 250p
7497 210p 74100 190p 74107 50p 74109 75p 74110 75p	74LS126 50p 74LS126 50p 74LS132 65p 74LS133 50p 74LS136 45p 74LS138 60p	74585 450p 74586 100p 745112 150p 745113 120p 745114 120p	4512 000 4513 1500 4514 1100 4515 1100 4515 55 4517 2200	LMGes 180p LMGS1 180p LMGS1 110p LMGS3 85p LMGS40+ 375p LMGS40+ 375p LMGS3 35p LMGS40+ 375p	147120 1409 147204 1508 147204 1508 147205 908 147203 1509 147310 1508 1564730 4508	REAL TIME	8226 300p 8228 270p 8243 450p 8250 950p 8251A 500p 8251A 500p	74S287 225p 74S288 180p 74S387 225p 74S473 475p 74S474 400p	DS8832 150p DS8833 225p DS8835 280p DS8836 150p DS8838 225p LF13201 450p	ZN447E 900p ZN459CP 300p DISC CONTROLLER ICs	1070 150p 1100 300p 1200 150p 1400 175p 14318 160p 14755 250p
74116 170p 74116 170p 74118 110p 74119 170p 74120 100p 74121 55p	74LS139 600 74LS145 1100 74LS147 1750 74LS148 1400 74LS151 700 74LS152 2000	745124 550p 745132 100p 745133 60p 745138 180p 745139 180p 745139 180p	4518 48p 4519 320 4520 60p 4521 115p 4522 80p 4525 70p	VOLT REGUL FIXED P	AGE ATORS LASTIC	MOSA18P 450p MM581744N 850p M5M5832R5 350p	8255AC-5 E19 5255 £25 8257C-5 E11 8259C-5 E11	745571 300p 745573 500p 82523 150p 825123 150p 825129 175p	MC1483 60 p MC1489 60 p MC3446 250 p MC3459 450 p MC3470 475 p	6044         E8           8272         £26           FD1771         £20           FD1791         £22           FD1793         £20	15.00         200 p           16.00         200 p           17.734         200 p           18.00         170 p           18.432         150 p
74122 70p 74123 80p 74125 85p 74126 55p 74128 55p 74128 55p 74128 75p	74LS153 70p 74LS154 200p 74LS155 70p 74LS156 70p 74LS156 70p 74LS158 70p	748151 150p 748153 150p 748157 210p 748158 200p 748163 400p 748163 700p	4527 80p 4528 559 4529 100p 4531 75p 4532 85p 4534 380p		450 7806 500 500 7806 500 500 7806 500 500 7816 500 500 7816 500 500 7816 500	DECODER SA45020 600 p SA45030 700 p SA45030 700 p SA45041 £16 S445050 900 p	52 E45 5275 E29 5279 E11 5264 750p 5286D E11 5756A E24	BAUD PATE GENERATORS MC14411 750 p COMB116 650 p 4702 B 750 p	MC3480 850p MC3486 250p MC3467 250p MC4024 325p MC4024 325p MC4044 325p	FD1795 £28 FD1797 £22 WD2793 £38 WD2797 £32 WD1691 £15 WD2143 £8	1989         150p           20000         175p           24000         150p           4800         175p           116         250p           PX01000         £12
74130 70P 74141 90p 74142 250p 74143 270p 74144 270p 74145 110p	74LS160A 75p 74LS161A 75p 74LS162A 75p 74LS163A 75p 74LS164 75p 74LS165A110p	745174 300p 745175 320p 745188 180p 745189 225p 745194 300p 745195 300p	4535 2508 4535 758 4539 759 4541 809 4543 709 4543 709		5 305 79105 485 5 305 5 305 2 305 79113 505 5 305 79115 505 1ER	LOW PROFILE SOCKETS BY TI	8 P'N 9p 14 pin 10p 16 pin 11p 18 pin 16p 20 pin 16p	22 pin 22 p 24 pin 24 p 28 pin 26 p 40 pin 30 p	WIRE WRAP SOCKETS BY TI	8 pin 30 p 14 pin 42 p 16 pin 45 p 18 pin 50 p 20 pin 66 p	22 pin 75p 24 pin 75p 28 pin 100p 40 pin 130p
74148 140p 74148 140p 74150 1.75 74151A 70p 74153 80p 74154 140p 74155 800	74LS166A 130p 74LS168 130p 74LS169 130p 74LS170 160p 74LS173A110p 74LS174 75p	745196 350p 745200 450p 745201 320p 745225 520p 745240 400p 745241 400p	4555 369 4555 509 4557 2409 4560 1509 4566 1409	Fixed Aguiators LM309K LM323K 78H05KC 78H12 78P05	ATORS 145V 140p 345V 350p 545V 540p 5412V 640p 5412V 640p 5412V 900p	TRANS	BFX30 45 p BFX84/5 30 p	TIP30A         35 p           TIP30C         40 p           TIP31A         40 p           TIP31C         45 p           TIP32A         45 p	2N221BA 30p 2N2222A 30p 2N2369A 30p 2N2484 30p 2N2646 50p	25C1957 90p 25C1957 90p 25C1959 150p 25C2028 80p 25C2029 200p	5A 50V 60p 6A100V 100p 6A400V 120p 10A400V 200p 25A400V 400p
74156 100p 74156 100p 74157 80p 74159 175p 74150 110p 74160 110p 74161 80p	74LS175 75p 74LS181 200p 74LS183 190p 74LS190 90p 74LS191 90p 74LS192 90p	745244 500p 745251 250p 745257 250p 745258 250p 745260 100p 745261 300p	4565 240p 4569 170p 4573 45p 4583 90p 4584 48p 4585 50p	Variable Regulato LM305AH LM317T LM317K LM337T LM350T LM356K	10-220 10-220 103 240p 225p 10A+VAR 215	BC109C 20p BC169C 18p BC172 18p BC177/8 30p BC179 30p BC182/3 15p	BFX86/7 30p BFX88 30p BFX89 180p BFY50 30p BFY51/2 30p BFY51/2 30p	TIP32C 40p TIP33A 70p TIP33C 80p TIP34A 90p TIP34C 120p	2N2904/5 30p 2N2906A 30p 2N2907A 30p 2N2926 12p 2N3053 36p 2N3054 60p	2SC2078 160p 2SC2335 200p 2SC2612 200p 3N128 200p 3N140 200p 3N141 200p	Turned Pin Low Profile Sockets 8 pin 25 p 14 pin 30 p
74162 110p 74163 110p 74164 120p 74165 110p 74166 140p 74166 140p 74167 400p	74LS193 90p 74LS194A 75p 74LS195A 75p 74LS195A 75p 74LS197 90p 74LS221 100p	745262 1100p 745283 270p 745287 225p 745288 200p 745289 225p 745299 550p	4724 150p 14411 750p 14412 750p 14412 300p 14419 260p 14400 420p	EM723N 78HGKC 78GUIC 79HGGKC 79GUIC Switching Regulat ICL76B0	50p 50+VAR 575 10+VAR 225p 50-VAR 675p 10-VAR 250p	BC184 16p BC187 30p BC212/3 16p BC214 18p BC217 16p	BFY90 90p BFY90 90p BRY39 45p BSX19/20 30p BU104 225p BU105 190p	TIP35A 120p TIP35C 140p TIP36A 140p TIP36C 150p TIP41A 50p TIP41C 55p	2N3055 55p 2N3442 140p 2N3553 240p 2N3584 250p 2N3643/4 48p	3N201 200p 3N204 200p 40290 250p 40361/2 75p 40595 120p	16 pin 35 p 16 pin 40 p 20 pin 45 p 22 pin 50 p 24 pin 60 p 28 pin 70 p
74170 200p 74172 420p 74173 140p 74174 110p 74175 105p 74176 100p	74LS240 90p 74LS241 90p 74LS242 90p 74LS243 90p 74LS243 90p 74LS245 160p	745373 400p 745374 400p 745367 225p 745472 475p 745473 475p 745474 400p	14495 450p 14500 850p 14599 200p 22100 350p 22101 700p 22102 700p	803524 TL494 TL494 TL497 78540 OPTO-ELE	CTRONICS	BC327 16p BC337 16p BC338 16p BC461 40p BC477/8 36p BC516/7 50p	BU108 250p BU109 225p BU126 150p BU180A 120p BU208 200p	TIP42A 60p TIP42C 65p TIP54 160p TIP55 180p TIP120 75p	2N3702/3 16p 2N3704/5 16p 2N3706/7 16p 2N3708 16p 2N3773 200p 2N3773 200p	40673 90p 40871/2 100p 0100ES BY127 12p BYX36300 20p	40 pm 100 p TRIACS PLASTIC 3A400V 60 p
74178 150p 74179 150p 74180 100p 74181 340p 74182 140p 74184 180p	74LS247 110p 74LS248 110p 74LS249 110p 74LS251 75p 74LS253 75p 74LS256 90p	745475 450p 745570 650p 745571 300p 745573 500p 4000 SERIES	40014/4584/ 40100 48p 40085 120p 40097 36p 40098 40p	DL707 Red PND357 100 FND500/TIL730 100	MAN3640 174p MAN4640 200p MAN6510 200p NSB5861 570p 11L311 650p	BC5478         20p           BC548C         16p           BC549C         16p           BC557B         16p           BC559C         24p           BC570         20p	BU206 2000 BU406 145p BUX80 600p BUY69C 350p E310 50p MJ413 250p	TIP121 75P TIP122 80P TIP125 75P TIP126 80P TIP126 80P TIP142 120P TIP147 120P	2N3619 40p 2N3823 30p 2N3866 90p 2N3902 700p 2N3904 18p 2N3906 18p	OA47         10p           OA90/91         9p           OA95         9p           OA200         9p           OA202         10p	6A500V 88p 8A400V 75p 8A500V 95p 12A400V 65p 12A500V 105p
74185A 180p 74190 130p 74191 130p 74192 110p 74193 115p 74194 110p	74LS257A 70p 74LS25BA 70p 74LS259 125p 74LS260 75p 74LS261 120p 74LS266 60p	4000 20p 4001 24p 4002 25p 4006 70p 4007 35p	40100 150p 40101 125p 40102 130p 40103 200p 40104 120p 40105 150p	FND607/TiL728 1000 MANT4DL704 100 MAN710L707 OPTO-IS	014108940 250p	BCY71 36p BD131 75p BD132 80p BD135/6 40p BD139 40p	MJ802 400p MJ2501 225p MJ2955 90p MJ3001 225p MJ4502 400p MJ4502 60p	TIP2955 90p TIP3055 70p TIS93 30p VN10KM 50p VN66AF 90p VN88AF 91	2N4036 65p 2N4037 65p 2N4123/4 27p 2N4125/6 27p 2N4401/3 25p 2N4427 90p	1N914 4p 1N916 7p 1N4148 4p 1N4001/2 5p 1N4003/4 6p 1N4005 6p	16A400V 220p 16A500V 130p T2800D 130p TIC206D 60p TIC226D 75p
74195 80p 74196 130p 74197 110p 74198 220p 74198 220p 74221 110p	74LS273 125p 74LS279 70p 74LS280 190p 74LS283 85p 74LS290 85p 74LS292 900p	4008         60p           4009         45p           4010         60p           4011         24p           4012         25p           4013         36p	40106 48p 40107 55p 40108 320p 40109 80p 40110 225p 40114 225p	IL074 1300 MC126 1000 MCS2400 1900 MDC3020 1500 IL074 2200	TIL111 70p TIL112 70p TIL113 70p TIL116 70p TIL116 70p 6N137 380p 6N139 175p	BD140 40p BD189 60p BD232 60p BD233 75p BD235 85p BD241 60p	MJE2955 150p MJE3055 120p MPF102 40p MPF103/4 40p MPF105 40p	ZTX108 16p ZTX300 18p ZTX452 45p ZTX500 20p ZTX502 20p	2N4871 50p 2N5087 27p 2N5089 27p 2N5172 27p 2N5191 90p	1N4006/7 7p 1N5401/2 12p 1N5403/4 14p 1N5404/5 14p 1N5404/7 19p	THYRISTORS
74251 100p 74259 150p 74265 80p 74273 200p 74276 140p 74276 170p	74LS293 90p 74LS295 140p 74LS297 900p 74LS298 100p 74LS299 250p 74LS321 370p	4014 60p 4015 70p 4016 36p 4017 55p 4018 60p 4019 60p	40147 280p 40163 100p 40173/4067 120p 40174 100p 40175 100p	TIL209 Red 12p TIL211 Green TIL213 Vello	EDS TIL222 Green TIL226 Orange	BD242         60p           BD379         60p           BD380         60p           BD677         40p           BF2448         40p	MPSA06 30 p MPSA12 50 p MPSA13 50 p MPSA20 50 p MPSA42 50 p MPSA43 50 p	ZTX504 22p ZTX552 55p ZTX652 60p ZTX752 70p 2N697 35p 2N698 45p	2N5245 40p 2N5401 60p 2N5459 30p 2N5460 60p 2N5465 36p 2N5875 250p	BRIDGE RECTIFIERS	16A400V 180p C1060 45p MCR101 36p 2N3525 130p 2N4444 180p
74279 90p 74283 105p 74285 320p 74290 90p 74293 90p 74298 180p	74LS323 330p 74LS324/624 350p 74LS348 200p 74LS352 120p 74LS353 120p	4020 80p 4021 80p 4022 70p 4023 30p 4024 48p 4025 24p	40192 100p 40244 150p 40245 150p 40257 180p 40373 180p 40374 180p	20p CX095 (bi-colouri 100p TiL220 Red 15p COUNTERS	MV57164 Red Array (10 225 p MV54164 Green Array (1) 225 p Rect Leds R.G.Y 30 p	BF256B 50p BF257/8 40p BF337 36p BFR39 32p BFR40/1 32p BFR40/1 32p BFR79 32p	MPSA56 30 p MPSA70 50 p MPSA93 40 p MPSU06 63 p MPSU07 60 p	2N706A 36p 2N708 36p 2N918 45p 2N930 30p 2N1131/2 50p	2N5883 375p 2N6027 30p 2N6052 300p 2N6059 325p 2N6107 65p	1A 400V 25p 1A 600V 30p 2A 50V 30p 2A 100V 35p 2A 400V 45p 2A 200V 45p	2N5050 30p 2N5051 32p 2N5064 35p ZENERS 27V-33V
74351 200p 74365A 80p 74366A 80p 74367A 80p	74LS356 210p 74LS363 180p 74LS364 180p 74LS365 52p	4026 90p 4027 40p 4028 60p 4029 75p	80C95 75p 80C97 75p 80C98 75p	740925 850; 740926 650; 740928 650; 72168 822 ZN1040 870;	DISPLAYS BL704 140p BL707 Hed 140p	8FR80/1 32p 8FR96 180p 8FX29 45p	MPSU65 78p TIP29A 35p TIP29C 40p	2N1711 36p 2N1711 36p 2N2102 70p 2N2160 350p	2N6254 130p 2N6254 130p 2N6290 65p 2SC1306 100p	3A 600V 72p 4A 100V 95p 4A400V 100p	400mW 9p 1W 15p WW-5
T	ECH	NOM	ATIC	LTD	NUM		PLEA	SE ADD 5 (Export: no V	Op <b>p&amp;p &amp;</b> AT, p&p at Co	15% VAT	
MAIL ORDER SHOPS ( 3	AT: 17 BI Tel: 01 20 05 EDGW	URNLEY 8 1177 4 li VARE RO	ROAD, LO ROAD, LO nes) Telex AD, LONI	ONDON N 922800 OON W2	W10 IEL		Stock	Detailed Price items are norr	List on reque nally by return	st. 1 of post.	tome.

# ACTIVE-8 LOUDSPEAKER

#### Having discussed the design process at some length in the first two articles in this series, Barry Porter now turns his attention to the construction.

he time has now arrived to do your Chippendale impression, having first checked that your home insurance policy covers such unlikely events as drilling holes in the dining table and spreading the latest high technology glue over the G-Plan.

Figure 1 shows the cabinet construction in sufficient detail to enable the average DIY duffer to build a pair without too many tears. The exact method of assembly is not too important, providing the final result is rigid and all joints are airtight.

Do not attempt to cut the veneered panels with a handsaw — find a supplier who is willing to cut them for you using a high speed circular saw. This will ensure that the edges are square, which is essential if you want the final result to have a professional appearance. The bare edges



should be covered with matching strip veneer. Avoid the type that is ironed on — plain veneer is much better, and when attached with contact adhesive is less likely to drop off.

The most difficult part of the cabinet construction is preparing the front baffle. The drive units should be recessed using the templates provided to mark out the panel before commencing. If you do not have the correct tool to route out the rebated areas, it can be done by cutting through the veneer with a sharp knife, and forming the rebate with a chisel.

Recess an area around the tuning vent to a depth of 3.5mm using the T33 template. This is for the interchangeable escutcheon which is replaced with a similar sized blanking plate for closed box operation. These plates should be made from 10SWG alloy with a



75 mm diameter hole in the escutcheon. They should have four fixing holes in the same positions as the T33.

The escutcheon and both drive units should be attached by M4.5 x 20 machine screws with Tee nuts fixed to the inside of the baffle. Do not be tempted to fix the units with woodscress, even though you will find some enclosed with the T33; use these for hanging your holiday snaps on a wall instead.

Before fitting the drive units, half fill the cabinet with BAF wadding or medium density polyurethene foam blocks, taking care not to pack the area behind the vent too tightly and leaving a six inch clearance around the base unit.

A suitably sized hole for the lead-out wires should be drilled through the cabinet bottom and made airtight by a liberal application of glue from the inside. The cable should be firmly attached to the inside of the enclosure with 'P' clips so that, if it is accidently pulled, the connecting tags on the drive units will not be damaged.

If you know that the amplifier you will be using has a common output earth terminal a 3 core connecting lead is sufficient, but if the speakers are ever likely to be used with unknown amplifiers, separate connections to each drive unit should be made available. Four core mains cable is quite suitable for this purpose, as only short lengths are used.

The prototype cabinets were fitted with 50mm dual wheel Kenrick castors, which certainly eased the job of moving them around during construction. If you are a believer in the theory that loudspeakers should be mounted on reinforced concrete pillars that
## PROJECT : Active-8

descend half a mile into the bedrock (when surely seismic disturbances will influence the sound quality?) the castors can be replaced with carpet piercing spikes. In practice, no advantage has been found by doing this, which pro-

#### PARTS LIST — MOTHER BOARD & PSU

RESISTORS (all <sup>1</sup> / <sub>4</sub>	W 1% metal film
unless otherwise	stated)
R1,2	1k8
K3,4	8K2
K3,0	IUK ATk (see text)
K/	4/K (see text)
K8,9	22R
K/ I D70	4K/ 21/2
R/ 2 D72	2K2
N/ J D74 75	11/5
N/ 4,7 J	INJ
CAPACITORS	
C1.2	1 n0 polystyrene
G	22p polystyrene
· C4	100n polycarbonate
C5 62	22 u 16 v non-
0,02	polarised
	electrolytic
C6.7.64.65	100 µ 25 V radial
50,7,01,00	electrolytic
C8.9.66-69	100n polvester
C61	10µ 25 V radial
	electrolytic
C63	1000 µ 25 V radial
	electrolytic
C70,71	4,700 µ 40 V elec-
	trolytic (see text)
SEMICONDUCTO	RS
IC1	NE5534
IC9	7815
1C10	7915
Qb	BC143 OF ANY PNP
0.01	TA 105 transistor
RKI	50 V 2A bridge
800	recumer
BK2	209 V SA bridge
D2 F	1NA149
D2-3	1184140
LEDI	any paner mounting
MISCELLANEOUS	110
MISCELLANEOUS	200mA anti-surge
131	fuce and PC
	mounting holder
ES2	14 anti-surge fuse
132	and namel
	mounting holder
R11	DPCO relay 12V
NLI	coil
R12	DPCO relay 12V
1112	coil mains
	contacts
SW1	SPCO PC mounting
SW2	SPDT slide, toggle,
	etc.
T1	6-0-6V 3VA PC-
	mounting
	transformer
T2	12-0-12V. 500mA
	transformer
PCB; 5 off 10 w	ay PCB plugs; relay
holders as desired	; mains outlet; audio
connectors; cable,	cable clips, etc.



Fig. 2 Overlay of the mother board.

bably says something about the author's hearing or the quality of his living room carpet.

Should the final appearance require the drive units to be hidden from small sticky fingers or an inquisitive budgerigar, suitable grilles can be made from 12.5 mm plywood covered with open weave material. Cut away the centre of the plywood to the point where the remaining frame is well clear of the units, while retaining sufficient strength to stay flat about 50mm should cause no problems. Give the frame a coat of matt black paint before glueing or stapling the covering material into place. Attachment to the speaker

#### PARTS LIST — LF EQUALISATION CIRCUIT

<b>RESISTORS</b> (all ¼)	N metal film)			
R48,49	4k7			
R50,53	110k			
R51,52	15k4			
R54,55	200k			
R56	47k			
R57,58	22R			
CAPACITORS				
C46	$1\mu 0$ polycarbonate			
C47,50	47 n polycarbonate			
C48	68n polycarbonate			
C49	6n8 polystyrene			
C51	100n			
	polycarbonate			
C52	22 µ 16 V non-			
	polarised			
	electrolytic			
C53.54	100 µ 25 V radial			
	electrolytic			
C55.56	100n polvester			
	roomporyester			
STALCONDUCTO				
SEMICONDUCIO	K IFFFF			
108	NE5532			
MISCELLANEOUS				
PCB; 10-way PCB socket.				

#### Construction

To make the filter unit as flexible as possible (not in the bendy sense), the mother board method of construction is employed. Although this is more costly in terms of the number of individual circuit boards, it does mean that changes can be introduced quite easily, and fault correction usually means replacing a plug-in board with a spare one.

The suggested mother board layout is shown in Fig. 2, and its overall size allows considerable freedom of choice when selecting a suitable enclosure.

Some circuitry has been placed on the mother board, namely the

PARTS LIST -

**PROTECTION LINUT** 

RESISTORS (all 1 otherwise stated	4W metal film unless
R59.60	39k
R61	2204
R62	100 8
R63	100k
R64 69	101
R65 66	564
R67	224
R68	22K 220 D
R70	2782514/
K7 0	27 K 2.3 W
CAPACITORS	
C57	100 <i>µ</i> 25 <i>y</i> pop
0.57	nolarised
	electrolytic
C58	100 u 25 v radial
	electrolytic
C59.60	100n polyostor
\$3,00	ioon polyester
SEMICONDUCT	ORS
01.3.4	BC184
02	BC214
05	BC143 or any 1A
4.	PNP T05 transistor
D1	IN4148
ZD1	6V2 300mW Zener
MISCELLANEOU	S
PCB: 10way PCB	socket
,	

Components not mounted on the circuit boards include the connectors, power supply transformer. rectifier bridge and smoothing capaciters. Ideally a toroidal mains transformer should be used, but as the circuitry is fairly tolerant of radiated hum fields a suitably specified frame type should not cause problems. The main smoothing capacitors should be at 4700 uf 40V, but if space is not at a premium 10,000 uf components can be used to advantage. These should be firmly clamped to the cabinet, and the rectifier bridge mounted directly to the supply rail terminals.

The type of signal connector used will probably be decided by the constructors financial status, but the input signals should be connected via multi way sockets with at least four pins. Good quality DIN connectors are acceptable, but professional XLR connectors are preferable. The accepted standard is that signal inputs use chassis mounted sockets, the type required for the 'Active-8' inputs being terms XLR-4-31. These should be wired to the following convention: unbalanced, using an insulated phone socket. If you want to stick with professional connectors, the outputs should employ XLR-3-32 chassis mounting plus with signal on Pin 2 and Pins 1 and 3 joined to earth.

Whether used balanced or unbalanced, the input amplifier is DC coupled to the signal source, working on the assumption that pre-amplifier output stages are normally AC coupled. If you use one that isn't, it is quite permissible to place 10 or  $22 \,\mu$ f non polarized capacitors between the input socket and circuit board (not forgetting to place a  $0.1 \,\mu$ f polycarbonate in parallel).

The internal wiring is shown in Fig. 4, and should present no problems. (On reflection, if you have progressed this far without being removed by men in white coats, you will probably build the filter unit blindfolded!)

Next month we will conclude the construction details with the delay section overlay, and give Buylines (so don't phone us!). We'll also give some suggestions for extensions.

ETI



Fig. 4 Internal wiring diagram (note - BR2 not shown).

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can be by the usual plastic socket fixings or, less attractively, strips of adhesive backed Velcro. If you intend packing your amplifier and filter unit in the open area at the bottom of the cabinet, the grille should be made long enough to hide the inevitable jumble of connecting cables from sight.

Once the cabinets are built and drive units installed, they may be set aside while work proceeds with the active crossover filters. input amplifier, power supply stabilisers and remote mains switching unit, but the filter and equalisation stages are mounted on the plug-in cards shown in Fig. 3 (except for the delay unit, which will be given next month due to lack of space). Note that two locations are shown for R7; it should normally be placed at the output of the buffer, but if, for any reason, the buffer is not to be used, it should be placed at the input of the crossover filters instead.

Pin 1 — Signal earth Pin 2 — Signal + Pin 3 — Signal —

Pin 4 — Remote switching

If you use an unbalanced feed from your pre-amplifier, this should be taken to Pin 2, with Pins 1 and 3 joined together in the XLR cable plug.

The filter unit output is at low impedance, and the connection to the power amplifier should be

Fig. 3 Overlay of the protection, LF equalisation, crossover filters and equaliser sections.

EQUALISER (23) $(23)$ $(23$

#### PARTS LIST — CROSSOVER FILTERS

RESISTORS (all	1/4 W 1% metal film)
K/	4/K (See text)
D11 12	22 P
R18 19	22 R
KTO, TS	
CAPACITORS	
C10-19	3n3 polystyrene
C20.04	2.5%
020,21	100 n polyester
(22,23	electrolytic
	ciccitotytic
SEMICONDUC	TORS
1C2,3	NE5532
MISCELLANEO	US B socket
TCD, TO-way TC	D SOCKCI.
PART	SLIST —
FOI	
	ALISER
DESISTORS (all	1/ M/ 1% motal film)
R20 27 28	10L
R21.26	100 R
R22	6k8
R22 R23	6k8 3k9
R22 R23 R24.29	6k8 3k9 47k
R22 R23 R24,29 R25	6 k8 3 k9 47 k 20 k
R22 R23 R24,29 R25 R30,31	6k8 3k9 47k 20k 22 R
R22 R23 R24,29 R25 R30,31	668 6k8 3k9 47k 20k 22R
R22 R23 R24,29 R25 R30,31 CAPACITORS	668 648 349 47k 20k 22R
R22 R23 R24,29 R25 R30,31 CAPACITORS C24,28	6k8 3k9 47k 20k 22 R 22p polystyrene
R22 R23 R24,29 R25 R30,31 CAPACITORS C24,28	6k8 3k9 47k 20k 22 R 22p polystyrene 2.5%
R22 R23 R24,29 R25 R30,31 CAPACITORS C24,28 C25	6k8 3k9 47k 20k 22 R 22p polystyrene 2.5% 10n polystyrene 2.5%
R22 R23 R24,29 R25 R30,31 CAPACITORS C24,28 C25 C26,30	6k8 3k9 47k 20k 22 R 22p polystyrene 2.5% 10n polystyrene 2.5% 100n polycarbonate
R22 R23 R24,29 R25 R30,31 CAPACITORS C24,28 C25 C26,30 C27,31	6k8 3k9 47k 20k 22 R 22p polystyrene 2.5% 10n polystyrene 2.5% 100n polycarbonate 22µ 16V non-
R22 R23 R24,29 R25 R30,31 CAPACITORS C24,28 C25 C26,30 C27,31	6k8 3k9 47k 20k 22 R 22p polystyrene 2.5% 10n polystyrene 2.5% 100n polycarbonate 22µ 16V non- polarised
R22 R23 R24,29 R25 R30,31 CAPACITORS C24,28 C25 C26,30 C27,31	6k8         3k9         47k         20k         22 R         22p polystyrene         2.5%         10n polystyrene         2.5%         100 n polycarbonate         22μ 16 V non-polarised         electrolytic
R22 R23 R24,29 R25 R30,31 CAPACITORS C24,28 C25 C26,30 C27,31 C29	6k83k947k20k22 R22 p polystyrene2.5%10n polystyrene2.5%100n polycarbonate22μ 16V non-polarisedelectrolytic33n polystyrene
R22 R23 R24,29 R25 R30,31 CAPACITORS C24,28 C25 C26,30 C27,31 C29	6k83k947k20k22 R22p polystyrene2.5%10n polystyrene2.5%100n polycarbonate22μ 16V non-polarisedelectrolytic33n polystyrene2.5%
R22 R23 R24,29 R25 R30,31 CAPACITORS C24,28 C25 C26,30 C27,31 C29 C32,33	6k8         3k9         47k         20k         22R         22p polystyrene         2.5%         10n polystyrene         2.5%         100n polycarbonate         22µ 16V non-         polarised         electrolytic         33n polystyrene         2.5%         100µ 25 V radial
R22 R23 R24,29 R25 R30,31 CAPACITORS C24,28 C25 C26,30 C27,31 C29 C32,33 C24 25	6k8         3k9         47k         20k         22R         22p polystyrene         2.5%         10n polystyrene         2.5%         100n polycarbonate         22µ 16V non-         polarised         electrolytic         33n polystyrene         2.5%         100µ 25V radial         electrolytic
R22 R23 R24,29 R25 R30,31 CAPACITORS C24,28 C25 C26,30 C27,31 C29 C32,33 C34,35	6k83k947k20k22 R22p polystyrene2.5%10n polystyrene2.5%100n polycarbonate22μ 16 V non-polarisedelectrolytic33n polystyrene2.5%100μ 25 V radialelectrolytic100n polyester
R22 R23 R24,29 R25 R30,31 CAPACITORS C24,28 C25 C26,30 C27,31 C29 C32,33 C34,35	6k83k947k20k22 R22 p polystyrene2.5%10n polystyrene2.5%100n polycarbonate22μ 16 V non-polarisedelectrolytic33n polystyrene2.5%100μ 25 V radialelectrolytic100n polyester
R22 R23 R24,29 R25 R30,31 CAPACITORS C24,28 C25 C26,30 C27,31 C29 C32,33 C34,35 SEMICONDUCT	6k8         3k9         47k         20k         22R         22p polystyrene         2.5%         10n polystyrene         2.5%         100n polycarbonate         22µ 16V non-polarised         electrolytic         33n polystyrene         2.5%         100µ 25 V radial         electrolytic         100µ 25 V radial         electrolytic         100n polyester
R22 R23 R24,29 R25 R30,31 CAPACITORS C24,28 C25 C26,30 C27,31 C29 C32,33 C34,35 SEMICONDUCT IC4,5	6k83k947k20k22 R22p polystyrene2.5%10n polystyrene2.5%100n polycarbonate22μ 16 V non-polarisedelectrolytic33n polystyrene2.5%100μ 25 V radialelectrolytic100n polyester
R22 R23 R24,29 R25 R30,31 CAPACITORS C24,28 C25 C26,30 C27,31 C29 C32,33 C34,35 SEMICONDUCT IC4,5	6k8         3k9         47k         20k         22 R         22p polystyrene         2.5%         10n polystyrene         2.5%         100n polycarbonate         22µ 16 V non-         polarised         electrolytic         33n polystyrene         2.5%         100µ 25 V radial         electrolytic         100n polyester
R22 R23 R24,29 R25 R30,31 CAPACITORS C24,28 C25 C26,30 C27,31 C29 C32,33 C34,35 SEMICONDUCT IC4,5 MISCELLANEOU	6k8         3k9         47k         20k         22 R         22p polystyrene         2.5%         10n polystyrene         2.5%         100n polycarbonate         22µ 16 V non-         polarised         electrolytic         33n polystyrene         2.5%         100µ 25 V radial         electrolytic         100n polyester         TORS         NE5534
R22 R23 R24,29 R25 R30,31 CAPACITORS C24,28 C25 C26,30 C27,31 C29 C32,33 C34,35 SEMICONDUCT IC4,5 MISCELLANEOU PCB; 10way PCB	6k8         3k9         47k         20k         22 R         22 p polystyrene         2.5%         10n polystyrene         2.5%         100n polycarbonate         22µ 16 V non-         polarised         electrolytic         33n polystyrene         2.5%         100 µ 25 V radial         electrolytic         100 µ 25 V radial         electrolytic         100 n polyester         FORS         NE5534

-PROJECT : Active-8

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## PROJECT

**DIRECT-READING** CAPACITANCE METER Returning almost immediately to our pages after his recent Audio Design series, John Linsley Hood presents a simple, low-cost

capacitance meter design.

ost electronics enthusiasts will have some means of measuring voltages and resistance values at their disposal. Indeed, the humble bench multimeter will do an adequate job in this respect, at a modest cost. However, knowing if the capacitor one has fished out of the junk box, or even out of the parcel of new components freshly delivered from Bloggs Electronics, is indeed what it's markings say it is will be a different mater.

A small gadget to measure capacitance values therefore makes a useful addition to the test bench, and can be invaluable if one is building an audio filter stage, a sine-wave oscillator, or anything else which requires accurate, or at least well matched values of capacitance.

One of the simplest ways of measuring capacitance is to connect the component under test to a suitable (low voltage) source of AC, and then measure the current which flows through it. For small values of capacitance, this is obviously not going to be very big, so some kind of electronic amplifier will be needed.

A suitable arrangement is shown in outline form in Fig. 1. The only



Fig. 1 A simple method of measuring capacitance.

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specific requirement is that Rx must by very small in value in comparison with the impedance of the capacitor under test.

#### The Circuit

The actual circuit used in the instrument is shown in Fig. 2, and is simply a high input impedance milli-voltmeter having a FSD input sensitivity of about 27mV and built around a TL071 op-amp. The range switch is chosen to

give full scale capacitance value indications of 10pF to 100uF. The capacitance ranges increment in steps of 1:10:100, etc., using the given values for R1-R9, but there is no reason why the constructor should not adopt a 1:3:10:30 series by making the resistor bank have values in the 3M3, 1M0, 330K, 100K sequence.

For testing electrolytics, it is desirable that there is a small

polarising voltage on the capacitor under test. This is done by switching the lower end of the resistor bank of SW1 to the -5V line. This effectively puts the DC supply smoothing capacitor of this line in series with the capacitor under test, so it is advisable to make these large with respect to the 100uF maximum instrument range.

#### Construction

Virtually all of the low-voltage circuitry is mounted on the PCB, including the meter and the rangesetting switch with its associated resistors. However, neither the transformer nor the mains fuse are mounted on the board because of the risk of AC pick-up from them. Assembling the PCB should pre-

sent no problems provided the overlay is followed carefully. Begin by soldering SW1 into place and then move on to the resistors and



Fig. 2 Circuit diagram of the direct-reading capacitance meter.

## PROJECT : Capacitance Meter

Fig. 3 SW2 'NON-POLARISED' Component CAPACITOR UNDER TEST SW2 'POLARISED' overlay of the PCB. CA 63 BRI FS CTITI SW2 (POLE) M CAPACITOR UNDER TEST 3V 3V

PARTS LIST

RESISTORS		C3,4	4700u 6V	T1	3-0-3V 3VA chassis
R1	560k		electrolytic		mounting
R2	1M0				transformer
R3	33k			F1	50mA 20mm fuse
R4	3k3	SEMICONDU	JCTORS		and chassis mount-
R5	330R	IC1	TL071		ing holder
R6	33R	D1-4	1N4148	F2	loudspeaker-type
R7	3R3	BR1	W005		twin spring
R8	R33				terminals
R9	3M3		and the second		
R10	100R	MISCELLAN	EOUS		
RV1	470R	M1	100uA moving coil meter	PCB; diecas	t box; mains cable and strain
CAPACITORS		SW1	1 pole 8 way rotary switch	and bolts f	or mounting PCB and T1;
C1	100n	SW2	SPDT toggle switch	screening m	laterial.
C2	100u 16V electrolytic	SW3	DPDT mains toggle switch		

capacitors, taking care with C2, 3 and 4 which are electrolytic and must be inserted the right way around. Finally install the diodes and the op-amp, again taking note of polarity. The op-amp is a bi-FET device and requires no special handling precautions; some constructors may prefer to use a socket for it but this is not essential.

Because of the susceptibility of the high impedance input to AC pick-up, it is recommended that the instrument be housed in a diecast box. No particular type is specified, but you should choose one which is large enough to accommodate the PCB plus the offboard controls and which has sufficient depth to allow the transformer to be placed well away from sensitive parts of the circuit.

The test terminals should be positioned close to the appropriate pads on the PCB and then connected up using very short lengths of wire. These two leads should not, of course, be twisted together since this would introduce a certain amount of capacitance and thus affect the accuracy of the unit. SW2 presents no such problems and can be wired up in the normal way.

The transformer and the mains switch and fuse should all be positioned well away from the opamp and the test terminals, particularly the terminal which connects to the wiper of SW1 since this point is at high impedance and therefore very sensitive to AC pickup. The leads from the secondary of the transformer to the PCB should be tightly twisted together since this will reduce the magnetic field around them and hence the risk of pick-up. It may also be necessary to screen the op-amp and the high impedance terminal completely if the meter is to operate correctly on its two most sensitive ranges.

Setting up the instrument, on completion, requires the availability of a few good quality capacitors of which the capacitance is known to an adequate degree of accuracy. The value of RV1 can then be adjusted to give the best fit over several ranges.

It is possible to attach a pair of leads to the test terminals and use them to test capacitors in situ, but

AC pick-up on the high impedance lead will introduce errors and this method can therefore only be used with large values of capacitance. In all other circumstances it is advisable to place the capacitor under test directly across the test ter-minals. If the size or construction of a capacitor prevents its being connected in this way, attach a flying lead to the low impedance test terminal (the one from the secondary of the transformer) and use this to connect to one side of the capacitor while the other side is inserted directly into the high impedance terminal.

#### **BUYLINES**

All of the specified components are readily available and suitable diecast boxes are sold by a number of suppliers. The PCB is available from us.

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# **CUSTOMISED ICs**

### Customised ICs are catching on as fast as customised number plates. S.M. Smith explains how PLAs and ULAs have brought down the price.

n the past ten years or so the complexity and density of circuits integrated onto one chip has increased dramatically. This trend is continuing for the following reasons:

Size: usually, one chip is smaller than twenty. Smaller circuits fit into smaller boxes, which are cheaper to manufacture and transport than large heavy ones. If several PCBs can become one, inter-PCB connections are saved.

**Power consumption:** in general a single device consumes less power than several. The consequent drop in heat dissipation may allow natural instead of fanassisted cooling, or reduction of heatsink sizes, or both. Also a less bulky power supply is needed. The whole equipment may then reduce in size and weight by far more than the initial amount caused directly by integration.

Speed: devices on large scale ICs tend to be smaller than those in medium or small-scale ICs. The

**Reliability:** one chip is more reliable than several. Reducing the chip count in equipment reduces the number of interconnections and hence the probability of a faulty connection. More reliable equipment means cheaper equipment, as less money has to be allocated for fixing faults arising during and after production.

faults arising during and after production. Security: a board full of TTL ICs is easily copied by unscrupulous competitors. An anonymous black plastic block can only be copied with a lot of effort.

There are several ways of putting a logic system on a chip, ranging from the full custom IC down to the familiar PROM. A fully custom integrated circuit is a complicated device that takes months to design and develop, and requires massive investment in plant to manufacture. To recoup the cost of this requires sales of either a huge number of devices at reasonable prices, or a few sales at ridiculous prices, the latter being luxury indulged in only by the aerospace and defence industries. To understand the second device to develop, it is



## FEATURE



Fig. 2 Metal tracks laid out on a ULA, as seen on a VDU during design. The filled-in white area are metal tracks. the thin white lines outline transistors and diffused cross-unders, while the faint grey lines mark allowed track placements.

Integrated circuits are fabricated on thin sheets of silicon, 2" to 5" in diameter, called wafers. The silicon used for IC fabrication has to be extremely pure — 99.99999% pure. It must also be mono-crystalline, with the atoms laid out in a regular three-dimensional pattern and no defects. Since the wafer is polycrystalline silicon, a near-perfect layer of single-crystal silicon must be grown on the wafer surface, using a process called epitaxy.

#### **Making Transistors**

Transistors and resistors are made by *doping* the silicon with minute quantities of other elements, such as boron, gold, phosphor and indium. Obviously, a single transistor 3" in diameter is of little use, so the doping is introduced only to selected areas of the silicon surface. Areas to be doped are defined by holes in a layer of silicon dioxide on the wafer, the oxide prevents dopant reaching the silicon.

The shape and location of the holes in the oxide layer are ultimately determined by a pattern held in a computer. This pattern is converted into a  $400 \times$  full size master print which is photographically reduced in two or three stages onto a chrome-coated glass plate, the 'mask'. Several hundred patterns are repeated across the mask in a precise regular array, so one wafer will yield several hundred chips (see Fig. 1).

The wafer is coated with a photo-resistive polymer, which reacts to ultra-violet light (a similar process is used in PCB production). The mask is then placed over the wafer, in precise alignment with previous processing steps, and then the wafer is exposed to UV. The mask is removed and the unexposed resist is rinsed off with a solvent — the exposed resist, hardened under the ultraviolet, does not rinse away. Now the un-covered section of the oxide can be etched away with acid, leaving silicon exposed for doping,

The final mask defines the metallisation layer, which is a thin network of aluminium tracks interconnecting devices on the chip. There may be several metal layers, separated by insulating oxide layers.

There are around seven processing stages for each mask, and an IC design may require 5 to 12 masks. This makes the process long, expensive and error-prone.

#### The Expertise Gap

There are few engineers capable of designing an **ETI NOVEMBER 1984** 

integrated circuit at this level of complexity, with control over doping levels, transistor sizes and so on. Fortunately, many applications do not require minute control over the electrical characteristics of the devices on the chip. Semi-custom logic design allows an ordinary logic designer to design an integrated circuit.

The most complex semi-custom approach is the standard cell. Here the designer has access to a computer database containing mask layouts for often-used devices and functions up to the complexity of, perhaps, a full adder. The designer extracts from the database the devices and functions needed; he or she may have some control over electrical performance if layouts are held for different versions of the same device.

This is still an expensive method; although design data has been previously calculated for each function required, new masks have to be made for each IC. To be cost effective, large returns on sales must be certain. The advantage over full custom is the lower expertise required of the designer and faster design time, with only a small loss in performance.

#### **Uncommitted Logic**

The next level down in terms of cost/time is the gate array, or uncommitted logic array (ULA), to which the bulk of this article is devoted. In the ULA the devices and some inbuilt interconnection are ready-fabricated. The devices are laid out in a regular array with channels between groups of devices for interconnection routing (Fig. 2). The designer's job is to complete the interconnection by specifying a metallisation mask layout.

Although the designer has no control over electrical performance of the devices, and some waste of silicon area is inevitable due to the fixed form of the array, the ULA is attractive because of its fast design time (5 to 12 weeks) and lower production costs (only one or possibly three new masks have to be produced). It is therefore suitable for projects expecting relatively low sales volume.

#### **Fuse Programming**

Next comes the fuse-programmable logic array (FPLA; some versions are called PAL or PLA). These come in a number of different versions, but basically consist of a set of AND gates feeding a set of OR gates. Fusible links control which of the chip inputs go to which AND input, and which AND output to which OR input. Some FPLA's incorporate D-types, registers and optional feedback loops to allow sequential circuits to be burnt in.

FPLAs have the advantage of very fast design time (a few minutes from specification of the logic function to production of the program for blowing the array). They tend to lack versatility compared with a ULA and make inefficient use of silicon. They have the advantage of inhouse programming (no need to send them away to the manufacturer, with the attendant delays) and can be very cost-effective in some applications.

#### And PROMs Too!

The final option is to use the PROM (Programmable Read Only Memory). This has the advantage again of onthe spot programming and may implement more complex logic functions than the FPLA. The required truth-table is programmed into the PROM; the address lines are used as the logical inputs, and the data lines are the required outputs. However, the PROM is a comparatively slow device, and its use may often be a waste of silicon; as an extreme example, an octal inverter (16 transistors in CMOS) implemented on a PROM requires 256 words by 8 bits — a 2 K memory! Because of the reasons above, the ULA is the most important of the routes to a semi-custom logic IC at present. It is likely to become more so in the future as the pace of technology quickens, demanding new designs in shorter timescales, and as the software tools for ULA design improve, allowing more fully automated design and design of larger chips.

CMOS is the fastest-growing gate array technology at the moment, due to it's combination of speed, power consumption, packing density and ease of design.

#### **Designing A ULA**

It would be almost impossible to design a ULA without the help of a computer. People are slow, they find checking boring and they make mistakes. Fortunately, computers are not yet intelligent enough to get bored.

The design starts, usually, with a 'breadboard' model of the circuit, in TTL or CMOS or whatever is most suitable. This stage is used to check if the ideas are correct; it may be considered unnecessary if a well-known design is being implemented. The design is then translated into a form suitable for putting on a ULA. There will be some differences between the breadboard and ULA versions of the circuit because in CMOS arrays some logic structure are more easily implemented than in bipolar technology or 4000-series CMOS.



#### Fig. 3 The transmission gate.

One basic unit, fundamental to CMOS gate array design, is the transmission gate, a pair of P and N channel transistors with their sources and drains tied together, with complementary gate signals, Fig. 3. When CON-TROL is high the N-channel transistor is turned on, and since CONTROL is low, the P-channel transistor is turned on too. Thus a signal can pass from A to B.



Fig. 4 D-type flip-flop (positive edge triggered) using 16 transistors (two per transmission gate, two per inverter — circuit not shown for inverter, but assumed very simple).

Using this construct, a D-type flip-flop, for instance, can be made with just 16 transistors, Fig. 4. An even more economical D-type can be implemented using only eight transistors, Fig. 5. This relies on the charge stored at



Fig. 5 Faster, more economical D-type using the gate capacitance at point X as a storage element.

X during CK lows. When CK goes high the signal propogates to Q. Of course, the gate capacitance at X will leak, so a minimum clock frequency of a few kHz must be guaranteed.

Because transistors in the ULA are individually accessible, composite gates can be built up using less silicon area than if a gate array really were an array of gates, rather than transistors, Fig. 6.



Fig. 6 Composite gate, where the gate function has been implemented directly rather than been broken down into individual elements.

Once initial design is completed, some verification of the design will be required. At around  $\pm 10,000$  per fabrication run, the 'suck-it-and-see' approach is not popular. This is where CAD (Computer Aided Design) is used.

#### **Verification Procedure**

Initially electrical characteristics, usually just propogation delay in logic design, are checked. Most common elements, inverters, AND gates, adders and so on will already have been simulated by the manufacturer, but a few special functions may require investigation.

To simulate a circuit at this level (device level) requires a program with device models incorporated, and a knowledge of the model parameters to use, things like channel length, oxide thickness and doping levels for very thorough simulations, or turn-on voltage and channel dimensions for more approximate simulations. The program takes its information from a file containing the circuit description, and a set of instructions on what to do to the circuit.

For propogation delay analysis, the circuit is stimulated with a know input waveform, and the program instructed to give the input and output voltages at, say, 1 ns intervals. The output can be plotted by another part of the program and delays read off, Fig. 7.

To simulate a whole circuit at device level is possible, but rather pointless; the detail is unnecessary and the program execution time too large. Other, circuit level, simulators are employed, for which the parameters used are simply gate delays. The output from this simulation is used to detect hazards and glitches which may not have been present in the breadboard model due to its different layout, logic family or size.

A hazard exists when different delay paths in a circuit cause the output to change state when it is not expected



Fig. 7 Output from propagation delay analysis program.

to. The output of Fig. 8 should be low only when ABC=011. A transition of ABC from 001 to 111 should therefore have no effect on X — it will remain high. However it can be seen from the timing diagram that if the AND and NAND gates have different propogation delays (as they often do in practice) there is an output change.



Fig. 8 An example of a timing hazard.

The presence of problems like this may mean the difference between success and failure of a design. Hazards can be eliminated by careful design, or made irrelevent by using fully synchronous (clocked) logic, essentially allowing the circuit plenty of time to settle between input changes.

Another important factor a designer must consider is testability. An IC may contain the equivalent of 2000 gates and yet have only 40 pins. It is not possible to put test probes inside an IC, as it is too small. Every test node must somehow be brought out to a pin, or at least a bonding pad.

#### **Getting Stuck**

The two most usual fault conditions in an IC are a gate input stuck at '1', and a gate input stuck at '0'. Consider the circuit of Fig. 9. If this circuit operated correctly, then input ABC=0 would produce the output X=0. However, if B is stuck at 1 the output will be 1. The pattern ABC=100 is a test for the fault B S-A-1 (B stuck at 1). The problem in an integrated circuit is that the circuit of Fig. 9 may be 'buried' deep in the IC, and it is difficult to



Fig. 9 Fault testing: suppose the input B is stuck at 1.

get the required test patterns to it — perhaps other circuits have to go through several states before the values on ABC reach 100. One rather elegant solution to this problem is called *scan design*.

Most logic circuits have flip-flops and registers on them. By designing a few more and adding some extra steering gates, the on-chip registers can be connected as a long shift register, and the latches used to hold test patterns.

Three extra pins are needed: 'TEST', 'TEST DATA IN' and'TEST DATA OUT'. When TEST is high, the circuit is in test mode, and test data is serially fed in to the flip-flop chain. After a number of clock pulses the required test pattern is in the circuit under test. TEST is taken low and the circuit operated normally. Test outputs are sent to the registers. Then TEST goes high again and the output values are clocked out along the shift register to TEST DATA OUT.

There are algorithms for finding test patterns for the possible faults in a circuit. Given the logic diagram, correct software and some time, the computer can generate test patterns for most faults. It can also detail those faults which are undetectable with the circuit as it stands; such faults often indicate some redundancy in the circuit.

The gate level simulator can be used to simulate a faulty circuit. This may seem unnecessary, but it is useful to test the efficiency of test patterns.

#### The Layout

The next stage is the circuit layout. The designer will probably start with a paper sketch showing roughly where each functional block will go, and proceed from there. He or she will try to interconnect the blocks along certain allowed lines (there will be a set of design rules, governed by the accuracy of the manufacturing process, which determine track minimum widths and spacings, etc). There are automatic connection routing programs, but they are usually for two or more metallisation layers, while most ULA's have only one. People produce more compact layouts than computers, especially when constricted to fixed channels allowing only a certain amount of interconnection tracks.

Finally, automatically, semi-automatically, or manually, a layout is produced. The likelihood of an error, especially with a manual layout, is high.

A piece of software called a design rule checker will look for tracks too close together, incomplete tracks and so on, reporting back to the designer, who can edit mistakes at an interactive graphics terminal. There is also the question of whether the circuit drawn actually performs the intended function, even if it complies with the rules for physical layout. A circuit extractor program can work out the function of the layout, simulate it, and compare the results against those expected from the circuit. This is a difficult and time-consuming task, even for a powerful computer. The need for this stage can be reduced by careful design, or eliminated completely by the use of automatic layout and interconnection.

Finally the data describing the complete, checked

## FEATURE

layout are fed to another program which generates instructions for a machine which produces the metallisation masks. Masks traditionally are made by photographic reduction of a 400  $\times$  full size master, cut by a computer-controlled knife. Nowadays electron-beam lithography is common; an electron beam scans the actual size mask, exposing electron-sensitive resist. This latter method is more accurate than the first, allowing higher circuit densities, and, because each chip pattern is individually written, it costs little extra to change the program halfway and write two, three or four different metallisation layouts onto one mask. This allows smaller than usual quantities to be economically committed.

#### The Future

What of future developments? Most predictions are based on company forecasts, and they obviously predict a rosier future for whatever semi-custom method or technology they are marketing that their competitors do not have. However it is possible to say some things with reasonable certainty.

Silicon-gate CMOS arrays are likely to dominate the market in most applications, due to their combination of speed, density and low power. Low power density is important with high levels of integration — chips which dissipate more than a watt or so require special packaging to keep them cool and the package may cost more than the chip it houses.

Software is still chasing hardware in sophistication — 20 000 gate arrays are announced but no CAD system can adequately handle them yet. 30 000 gate arrays have been predicted for 1985. Array manufacturers are becoming aware of these difficulties, and are employing software writers to produce product-specific CAD tools at the same time as hardware designers work on the physical design of the array.

Most ULA sales are in the 300-1000 gate range, the very large arrays tending to be purchased by the computer industry. A recent FPLA chip (the AmPAL22V10 from Advanced Micro Devices) claims to offer the versatility of a 500 to 1000 gate array be celver design and the provision of over 5800 fuses. Perhaps we shall see FPLAs making headway into markets previously the domain of the gate array.

By the end of this decade CAD software may have advanced to the level where the standard cell will exceed the gate array in popularity. This is because most systems are not composed only of logic circuits — they contain RAM, ROM, EPROM and linear devices like opamps, analogue to digital converters and voltage references. There are arrays which have linear functions and memory areas on them (an ordinary array wired as a RAM is very wasteful of silicon) but the problem is always how much space to allocate to each function. If too many choices are offered none will sell in large numbers and the advantages of mass production are lost. With a standard cell IC there are no such problems — as much ROM, etc, as is needed is fabricated.

Increasing levels of integration bring problems of pinout too — 64 pins is the usual maximum in a DIL pack age. However a semi-custom IC may be replacing a whole PCB with over 80 connections. We are likely to see more and more exotic packages such as flatpacks and pin-grid arrays (which look like a bed of nails from the pin side).

In conclusion, then, it seems likely that more and more products will employ semi-custom ICs of one sort or another. These ICs will be designed by ordinary circuit designers, using powerful software tools running on mini-computers or special-purpose micro-computers.





# **VIDEO VANDAL**

Does Wogan leave you feeling green, or the news make you blue? Get your own back with ETI's video effects unit.

The Video Vandal is a colour video effects generator which can change a normal video image in many different ways. The effects available include:

- (1) Posterisation, where the picture is resolved into a variable number of brightness levels in a way similar to, but more controllable than, photographic solarisation, as used in many pop videos;
- (2) pseudo-Mosaic, where the picture is cut into vertical 'ribbons', an effect similar to that used in certain cigarette adverts in magazines;
- (3) use with a computer as a frame grabber or for image analysis, and
- (4) 'false colour', in conjunction with a suitable monitor or PAL encoder, where colours are used to represent different brightnesses in a manner similar to that of the well-known electronic Infra Red imaging systems.

This last effect is extremely eerie — it is very like the effect used in the title sequence of the BBC's Day Of The Triffids. The circuit is shown in block

diagram form in Fig. 1. The video signal is switched either 'straight through' or processed. If process-ing is selected, the signal is amplified, has the sync pulses stripped from it and has its maximum level limited, while a portion of the colour information is filtered off by a capacitor acting as a high pass filter. The syncless signal is presented to the analogue to digital converter chip whose clock is locked to the sync pulses. The digitised signal is next put through six 'bit switches' before being fed into a buffer and the digital to analogue converter and thence to the output section. Here, the sync and luminance are re-combined into a composite video signal which finally feeds, with the colour signal added, the output socket and, if selected, a UHF modulator.



Fig. 1 Block diagram of the Video Vandal.

#### CONSTRUCTION

There is nothing particularly critical about the construction of the Vandal, provided the high frequencies are taken into account.

The boards should be assembled in the usual sequence of links, IC sockets, passive components, semiconductors. Do not insert the ICs (except the regulators) until you start set up. Be very careful when you handle the ADC chip, as it is static sensitive, and on a chip of that price all precautions such as an earthed metal . working surface should be used a stainless steel draining board is ideal (but don't drop anything down the plughole!). Once in situ, however, the ADC chip is fairly robust, as its input is protected by R19.

There are a lot of large-ish screened cables to connect, so care is recommended while working. The wiring diagram is intended to guide you as far as what goes where, and the use of cable ties when wiring is complete is a must. Audio quality screened cable may be used where screened cable is specified, providing the core is at least 7/0.2. The bit switches should be connected to the DIL header plug via a length of ribbon cable, which is also used to connect the DATA socket. If there is interference on the video signal, then wrapping the ribbon cable with aluminium foil (and earthing it) is beneficial.

The connections to SW9 should preferably be made with



Fig. 2 Connecting up SK5, SK6 and the bit switches.

## PROJECT





low-capacitance wire, or simply use self-supporting solid wire. In the prototype, two torn off lines of ribbon cable were used. Remember to sleeve all the mains connections for safety.

#### SETTING UP

These instructions assume that a dual-trace oscilloscope with TV

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line triggering, a multimeter, a colour video source and a TV or colour monitor are available.

Assemble the Vandal, leaving all the ICs except the voltage regulators out. Set all presets to mid-travel. Switch on the mains and check that the supply voltages coming from the PSU are correct. If so, switch off and install ICI,

#### BUYLINES

Most of the components are available from any number of our advertisers, the UHF modulators are available for Cirkit and the PCBs from us. The ADC is an RS part (order code 302-069) and can be ordered through Crewe-Allan & Co, 51 Scrutton Street, London EC2. 

 Image: space spac

C23,24	1000u 25V axial
C25-27	4u7 16V radial
	electrolytic
SEMICONDU	CTORS
1C5	NE531
1C6	7805
IC7	7912
IC8	7812
Q6	BFY51
D4-7	1N4001
LED2	panel-mounting
	green LED
MISCELLANE	OUS
SW1b	DPDT miniature
	toggle (see also
	input board)
SW10	SPDT miniature
	toggle
SW11	SPDT mains toggle
FS1	100 mA fuse and PC-
	mounting holder
T1	12-0-12V 12VA
	PCB-mounting
MOD1	UM1286 (sound) or
	UM1233 (no
	sound) UHF
	modulator
SK2	BNC socket
SK3,4	phono sockets
SK6	9 pin 'D' socket
SK7	mains input socket

RESISTORS		RV6	10k horizontal	SK2	BNC socket
R45,46	100k		preset	SK3.4	phono sockets
R47,52	1k0		P	SK6	9 pin 'D' socket
R48	100 R	CAPACITORS		SK7	mains input sock
R49	220k	C19.21	100n		
R50,51	150 R	C20	=18n		
RV4,5	47k horiz	ontal C22	47u 16v radial	PCB; case; he	eatsinks for IC6 & IC8: kn
	preset		electrolytic	screened cal	ble, mounting bolts, etc.
L		and the second			

connect a colour video source (such as a video recorder) to the input, switch the Through/Process switch to Process and power up again. Connect channel 1 of the scope to the input, and adjust it until a steady display of one line (NOT a field) like Fig. 7a is ob-tained, with the timebase at about 100us. All further instructions concerning the scope will refer to channel 2. Next, connect the scope to the point marked A on the circuit diagram (the video output from the Input Board to the ADC/DAC) and adjust RV1 until the observed signal looks like that of Fig. 7b. Next, check that points B and C (the sync outputs) on the input board both have sync pulses which look like Fig. 7 c present. Now connect the scope to point D (the colour detector output) with SW2 open. Check that there is a colour burst and some noise present, as shown in Fig. 7 d. This completes the basic adjustment of the input board.

There are no adjustments to make to the ADC-DAC board.

Turn off the power again, wait at least a minute for the capacitors to discharge and insert the remaining ICs carefully. Turn on again.

Check that the clock is oscillating by testing pin 7 of the ADC. This should show several megahertz (as shown in Fig. 7 e) with SW9 open, less with it closed, but in both cases keying off with every sync pulse. Switch all the bit switches (SW3-8) on, connect the scope to point F (DAC output) and check that the signal looks roughly like that of Fig. 7b. Connect a 68 R (or 75 R) dummy load resistor and the scope to the output socket, and adjust RV4 and RV5 until the signal is as shown in Fig. 7 a, ie with the ratio of luminance to sync at about 70:30. Adjust RV6 until the output is about 1-1.5V peak-topeak. Connect the monitor and with a colour video source adjust RV3 until the colours are at about the correct saturation level. The colour will go unstable and then

disappear when RV3 is set too low: this is caused by the colour burst going below the detection level of the monitor. Note that the simple colour filter arrangement distorts the colour slightly and that the colour burst on the output is not to the CCIR specification, but in most cases it will be sufficient.

#### **IN USE**

The Video Vandal is designed to be strung into line between two video recorders during editing, or between a camera and monitor or recorder. It is possible to switch it in or out of circuit (except the modulator) so that it doesn't affect the signal if not required.

To set up the Vandal for use, switch the Through/Process switch to Process to put it in line and apply a video signal. Adjust the



## PROJECT: Video Vandal



Fig. 6 Wiring diagram. Note that the connections to SK5, SK6 and the bit switches have been omitted for clarity.



Fig. 7 Waveforms to be expected at various points in the circuit.

Gain control until the Distortion LED just doesn't light. Should you be working in monochrome, the colour switch SW2 should be switched to Off. If monitoring of the effects is required, then a TV (or whatever) should be connected to the UHF output. Now, taking the effects listed in the introduction in order.

1. Posterisation is achieved by switching the Bit Switches on and off. For example, eight levels of brightness (the setting most used by the Author) are achieved by switching on only bits 1, 2 and 3, the most significant bits. Another variation on this theme is to make any people on the screen look as though they have some kind of plague, by switching all bits except 1 on, and adjusting the gain control until their faces appear to have black patches on them.

2. The Ribbon (pseudo-Mosaic) effect is created by slowing the clock down with SW9. (Incidentally, if a 470K pot is connected in series with SW9 and C18 is increased to 220p, the stripe width becomes variable.)



Fig. 8 Circuit diagram of the input amplifier, sync detector and colour filter.

The incoming composite video signal is first terminated by R1 to make it an approximate match for the standard (nominal 75 R) video line impedance. The coupling capacitor C1 next isolates the input so that a DC bias (for DC restoration) provided by RV1 can be added before the signal is amplified by IC1, whose gain is adjusted by RV2 between about 1 and 10 to allow for variations in input levels and special 'white out' type effects. The ADC chip cannot tolerate negative voltages on its input, so diode D1 performs the dual function of limiting the maximum negative voltage to some -0.2V and removing the negative going sync pulses — see Fig. 7b. The (luminance) signal is not affected much by this providing that the bias from RV1 is adjusted so the black level is rought 0 V or so as explained under the Setting Up section. D2 is included so that any spikes above 5V cannot get into the ADC. R7 limits the current which can flow into the diodes, protecting both them and the op-amp.

Sync detection is performed by the circuitry around Q1-Q2-Q3. Q1 is biassed so that it is normally turned hard off. When a sync pulse comes along, it drags the base low via the differentiator C5 so that the transistor conducts during the pulse. This signal has not got very sharp edges, however, so R12/C7/Q2 and C8/R14/Q3 perform pulse shaping to improve the square wave edges. Q3 is the sync output device which drives the output circuit and synchronises the ADC's clock.

The chroma signal and some of the high frequency luminance is passed through C10 acting as a high-pass filter. This chroma signal is highly attenuated however, so it is amplified by Q4. Matching the colour output level to the rest of the video signal is fairly important to avoid under- or over-saturation of hues on the final display and to ensure reliable colour burst detection. The colour level is adjusted by RV3, AC coupled to the output by C12 and may be switched on and off by SW2. There is no reason why the saturation level shouldn't be made variable from the front panel with a pot, but note that the leads to such a pot would have to be screened, as do the

#### **HOW IT WORKS**

leads to the colour killer switch SW2.

The ADC chip is the heart of the Video Vandal, so it is worth taking time over a description. The chip is of the 'Flash Converter' type which can manage some 19 million conversions per second. A slightly simplified description of how the chip works follows. The reference voltage on pin 9 is divided into 63 identical segments by a resistor ladder. Each 'rung' of the ladder is connected internally to one input of a window comparator (op-amp), with the other inputs commoned and brought out via a sample-and-hold (S&H) on pin11. When a voltage is applied to pin 11 and the S& H lets it through, one of the 63 comparators will find its two inputs at the same potential and its output will change state. The 63 outputs are fed into a 1-of-63 to 6-bit converter --- probably an array of diodes - and then into an output latch which is clocked at the same rate as the S&H. An extra comparator is included as an over-range indicator, with its input brought out on pin 2. To allow high accuracy, the resistors have to be laser trimmed during manufacture, and this is one reason why the chips are so expensive.

The amplified video signal coming from the input board is fed directly into the input of the ADC, but note R19 which protects the chip from damage by static discharge during assembly and testing. The high value is chosen so that it has no effect upon the input voltage. Pin 9 is the reference input, held at 3.9V by D3 and decoupled by C13. Q5 drives the 'Distortion' LED; although D2 protects the ADC against overvoltage, if the quantitising range is exceeded, distortion in the form of bright whites 'peaking out' will occur. This effect is sometimes useful, though, so the ability to do it by setting the Gain



## PROJECT: Video Vandal



Fig. 10 Circuit diagram of the output amplifier and PSU.

control too high has been left.

The ADC chip is clocked at some 4-8 MHz by the oscillator built around two gates of IC4. It does not run at anything like the highest speed that IC2 can work at because of the need to adjust the frequency of clocking to provide the 'Ribbon' effect (which is nothing more or less than a digital S&H). If this effect is not required then C16 could be reduced to about 10pf, and C17 could be replaced by a crystal to reduce in-band quantisation noise (16 MHz was used in the MK.1 prototype) and C18/SW9 left in situ: this would make most sense as the ADC would work at the highest possible frequency unless specifically required to go slowly. The advantage of using a capacitor rather than a crystal is that it is much cheaper.

If the oscillator was allowed to run free, the 'Ribbon' effect would be completely unstable, so during sync pulses the clock is interrupted by D4 grounding an input. The otherwise unused gates in IC4 are used to provide a TTL sync output to the DATA socket.

'Bit Switches' SW3-8 switch on and off the output bits from IC2 to the Digital to Analogue Converter (DAC), R34-40. The switches provide the variable resolution feature of the Vandal. If all six switches are closed the output is practically the same as the input; with just S1 (most significant bit or MSB) set, the output is literally black and white with no grey between the extremes. If compared with photographic film, this is the electronic equivalent of 'lith' film. Putting different switches on and off creates different effects.

The DAC is of the simplest parallel type known to man — the R-2R ladder. This works by having resistances proportional to the significance of a bit switched in and out, pulling a line up or down proportionally. For example, the MSB is connected via the lowest value of resistor (1K), the next most significant bit via twice that (remember we're working in binary) and the third four times etc. The overall effect is that the output voltage at point F is proportional to the binary number presented to the buffer gate array's inputs. Note that much of the linearity of the circuit is dependent on the DAC; for best results 2% or preferably 0.5% tolerance metal film resistors should be used.

The pull-down resistors R23-28 are included because a floating TTL input apart from being a bad thing — considers itself to be 'high' (logic 1), and hence is in the wrong state as far as the DAC is concerned where a bit which is 'off' is considered to be grounded.

The output board's function is to recombine the y and sync signals into a composite signal, current amplify them, change from high impedance to 75 ohms, and finally pipe the colour back in again. The y and sync signals are simply added together in a passive mixer (RV4,5) and fed into an op-amp. Q6, which boosts the output current capability, is included in the op-amp's negative feedback loop so that the circuit will theoretically remain linear under all circumstances. R50 and R51 match the output to 75 R impedance, with C22 AC coupling the circuit. The colour signal is the last thing which is added to the output because its frequency is higher than can be put through the op-amps without risk of instability. The NFB loop of R48 and RV6 sets the output level.

The power supply which shares the same board is quite straightforward: 12-0-12 VAC from the secondary of T1 is bridge rectified by D6-9 and regulated to +5 V and  $\pm$ 12 V by ICs 6, 7 and 8. 3. This function requires the use of a computer with suitable software driving it — which is way beyond the scope of this article but the connections between the computer's port and the DATA socket are of the 6 data bits and the sync pulse.

4. False colour (which should not be confused with the ordinary colour) is created by connecting an RGB monitor (the sort used with Oric, Electron and BBC computers is suitable) to the DATA socket, with the RGB inputs connected to bits 2, 1 and 3 respectively. This creates colours representing brightness, which may be filmed or displayed 'live'. Alternatively, the bits may be connected to a PAL encoder and then recorded or displayed.

#### THE DATA SOCKET AND BEYOND

The DATA socket is a very important part of the Video Vandal concept. Through this, it is possible to expand the system, as it carries the important 6 data lines along with the sync line, all at TTL levels. Through this socket is is possible to connect computers (for frame grabbing) or with an encoder or RGB monitor it is easy to produce 'false colour' pictures, where the RGB inputs of a monitor (or RGB to PAL encoder) are connected to the three most significant bit outputs so that differing colours represent the brightnesses. For example, green footballers playing on magenta grass with a red ball is a typical output. If there is sufficient interest, an RGB to PAL encoder card will be designed. Other than this, the Vandal could be used as a fast analogue to digital converter for other purposes, which is one reason why it is built on separate boards just the ADC/DAC board is built then a stand-alone high speed analogue to digital converter is at your fingertips.

The cheap'n' cheerful Video Vandal should cost around £100-&130 to build: the nearest professional (studio quality) device that the Author has yet found albeit also a Time Base Corrector — doesn't leave much change out of £17,000!

The author wishes to thank G8BVI for help with various prototype colour pass filters, and Mr. M. Boote of Beaminster School for help and the loan of test gear.



## PROJECT

## **ELECTRON SPEAKER**

Turn your Electron into a chatterbox with this project from John Wike.

s the title suggests this is a project to add a speech unit to the Acorn Electron. It plugs into the rear edge connector, is easy to use and does not interfere with any other devices that are connected.

The system is based on the ubiguitous General Instruments speech processor, type SPO256-AL2. This chip contains all the components necessary to produce 64 speech sounds (or allophones).

Gates ICIa, ICIb and IC2a decode the address and control lines so that a write operation in the range & C000 to & DFFF will cause the eight least significant bits of the address bus to be latched in IC3. Also address line A12 will be latched in IC6a and a clear pulse will be applied to latch IC6b.

When the circuit is reset the standby (SBY) output of the speech processor (1C5) goes high and latch IC6a, pin 8 goes low, disabling gates IC2 b and IC1 c. When the computer writes to latch IC3 at address & C001, line A12 will be low so Associated with it are six other chips for interfacing and audio output

The board is driven by a short Basic PROCEDURE and 73 bytes of machine code; the latter is easily assembled using the built-in assembler on the Electron. The speech codes are stored in a queue and once the process has

#### **HOW IT WORKS** - HARDWARE

IC6a,8 will go high and IC2b,6 will apply a low level to the address load (ALD) input of IC5. Less than a microsecond later SBY will go low again and IC2b,6 will go high, clocking latch 1C6b.

As the outputs of both IC6 a and IC6b will now be high, IC1 c,3 will go low causing a non maskable interrupt (NMI). In response to this the computer will write to IC3 at address & C0xx and latch IC6b will be cleared, cancelling the NMI via IC1c. Some tens of milliseconds later, SBY will go high again, causing IC2b,6 and ALD to go low. IC5 will load data started a non maskable interrupt (NMI) routine is used to get data from the queue. This means that the computer can carry on with the rest of the program while the circuit is speaking.

#### The Hardware

The circuit consists of the speech processor, oscillator, address latch, decoding, and NMI generator. The oscillator circuit is

from IC3, SBY will go low, there will be an NMI and the computer will write to IC3 at a new address & C0yy. When there is no more speech data the computer prevents further interrupts by writing to address & D000. This sets IC6 a,8 low and disables IC1 c.

Note that because new data is loaded into IC3 as soon as the old data has been loaded into IC5, the speech inflection bits are one step ahead of the actual speech data.

The inflection circuit is based around a voltage controlled oscillator chip, IC4. The control voltage for this is derived via a crude analog to digital converter formed by R3, R4, RV1, RV2 from the





Fig. 4 (left) Connector

details.

and a second

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in fact voltage controlled. The control voltage is produced by a rough digital to analog converter from the two most significant bits of the speech data. This allows a certain amount of inflection in the output voice. To allow the speech processor to load fresh data as quickly as possible it is necessary to latch each allophone while the previous one is being spoken. This means that the inflection bits will affect the preceding allophone.

#### BUYLINES.

There should be no problems here. The SPO256-AL2 and the box are available from Rapid Electronics, and the PCB is available from the author at 9, Lon-y-Garwa, Caerphilly, Mid-Glamorgan for £6 inc. p&p.

R1	1k 🗤
R2	10k
R3	15k
R4,5,6	33k
R7	10 R
RV1,3	10k
RV2	22k
CAPACITORS	
C1,6,7,8	10uF Tantalum
C2	33pF
C3,4,5	22nF
C9,10,13-17	100nF
C11,12	100 uF electrolytic
SEMICONDUC	TORS
IC1	74LS03
IC2	74LS20
IC3	74LS237
IC4	74LS624
C5	SPO256-AL2
C6	74LS74
07	LM386
MISCELLANEC	US
Double sided 2	25 way edge connector
ibbon cable: 10	C sockets: printed circuit
poard: 8 ohm	0.1 watt loudsneaker

#### PARTS LIST\_

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DA VEI

151

00 NMI R/W D6 D4 D2 D2 D2 D2 D2

BOTTOM

## **PROJECT: Electron Speaker**

Fig. 5 The software needed to use the unit.

LIST 1) PROCINIT:ONERRORGOTO40 20 DIM Q1% (100),Q2% (100) 30 CLS:PRINT:PRINT:PRINT 40 PROCSPEAK(796) 50 REPEAT:PROCSPEAK(799) 60 PRINT"PLEASE ENTER A NUMBER "; 70 INPUTI% 80 PROCSPEAK(1%+800) 90 UNTILFALSE 95 :

796 DATA4,155,135,173,15,117,132,4,216,70,131,26,154,80,67,18,143,79 797 DATA67,19,196,13,19,132,24,134,67,7,45,7,105,77,167,152,139,131,55,183 798 DATA137,147,136,116,67,0 799 DATA9,45,19,43,3,7,11,2,13,51,3,20,3,11,15,16,1,28,51,0

800 DATA43,60,53,0 801 DATA46,15,15,11,0 802 DATA13,31,0 803 DATA29,14,19,0 804 DATA40,40,58,0 805 DATA40,40,6,35,0 806 DATA55,55,12,12,2,41,55,0 807 DATA55,55,7,7,35,12,11,0 808 DATA20,2,13,0 809 DATA11,24,6,11,0 810 DATA13,7,7,11,0 811 DATA12,45,7,7,35,12,11,0 812 DATA13,48,7,7,45,35,0 813 DATA29,51,1,2,13,19,11,0 820 DATA13,48,7,7,11,1,2,13,19,0 900 DATA57,15,15,11,1,2,33,39,12,12,1,21,0

1000 DEFPROCSPEAK(X%)
1010 RESTOREX%:A%=0
1020 IFQ%=Q2% Q%=Q1% ELSE Q%=Q2%
1030 REPEAT:READB%:?(Q%+A%)=B%
1040 A%=A%+1:UNTILB%=0
1050 CALLstart,Q%:ENDPROC
1055 :

The address decoding was designed with two factors in mind. The first factor was that the circuit should not interfere with any addons that might use the official extension addressing area (&FC00 to &FCFF). The second factor was a desire to keep the chip count down. It was decided to make the circuit write only and to address it in parallel with the operating system ROM. The addresses chosen (&C000 to &DFFF) mean that only 3 address lines need decoding and as the computer normally only reads from this area there will be no faulty triggering. The one snag with this is that Acorn have not disabled the ROM during write operations, so any data output by the speech routines would conflict with data from the ROM. This problem was overcome by using indexed addressing to output the data on the address bus. A read followed by a write will latch the lower eight bits of the address bus whilst ensuring that the data bus does not conflict with the contents of the ROM.

When the speech processor is ready to receive more data, an NMI is generated, to be cleared when the new data is latched.

#### HOW IT WORKS - SOFTWARE

The machine code interface, assembled in PROCINIT (lines 2000 to 2470), uses three zero-page memory locations. The two labelled "point" form a 16 bit pointer into the speech queue, and the one labelled "lasto" stores the last byte output. If "lasto" contains zero then the speech processor is inactive.

There are three entry points into the machine code. Entry at".init" (line 2260) initialises the system by clearing location "lasto" and the speech data latch.

Entry at ",start" (line 2280) causes the program to halt until the previous speech queue is finished (lines 2280 to 2290). It then examines the parameter block at &601 and loads "point" with the start of the next queue (lines 2300 to 2400). Then a non-zero pause value, ie. 1, is stored in "lasto" and interrupts are enabled by writing to &C001 (lines 2410 to 2460).

Entry at ".inter" occurs only in response to a non maskable interrupt. If "lasto" contains zero then further interrupts are disabled by writing to & D000 (lines2070 to2130). Otherwise a byte from the queue is written to the speech latch and "lasto", and the pointer is up-dated (lines 2140 to 2250).

The BASIC section of the test program contains the speech data strings (lines 796 to 900). The main loop (lines 10 to 90) dimensions two queues, Q1% and Q2%, and prompts for a number to be entered. The procedure PROCSPEAK (lines 1000 to 1050) restores a pointer to the correct data string and loads the string into alternate queues. It then calls the machine code with the start of the queue as a parameter.

In order to produce your own speech strings you must first choose each allophone from the table. Then decide on the inflection value (0, 64, 128, or 192) required for each allophone and add this to the following allophone, forming them into a DATA statement ending in zero. To produce your sounds use procedure PROCSPEAK (line number of your data). 2000 DEFPROCINIT 2010 point=&8D:lasto=&8F:block=&601 2020 spon=&C000:spoff=&D000 2030 0%=&D00 2040 FORI=OTO2STEP2 2050 P%=0% 2060 { OPT I 2065 2070 .inter PHA 2080 LDAlasto 2090 BNEinter2 2100 LDAspoff 2110 STAspoff 2120 PLA 2130 RTI 2135 : 2140 .inter2 TYA 2150 PHA 2160 LDY#0 2170 LDA(point),Y 2180 JSRstart2 2185 2190 INCpoint 2200 BNEinter4 2210 INCpoint+1 2215 : 2220 .inter4 PLA 2230 TAY 2240 PLA 2250 RTI 2255 : 2260 .init LDA#0 2270 BEQstart2 2275 : 2280 .start LDAlasto 2290 BNEstart 2295 2300 LDAblock 2310 STApoint 2320 LDAblock+1 2330 STApoint+1 2335 : 2340 LDY#0 2350 LDA(point),Y 2360 TAX 2370 INY 2380 LDA(point),Y 2390 STApoint+1 2400 STXpoint 2405 2410 TYA 2415 : 2420 .start2 STAlasto 2430 TAY 2440 LDAspon,Y 2450 STAspon,Y 2460 RTS 2465 : 2470 ]:NEXT 2480 CALLinit: ENDPROC

Writing to addresses in the range &C000 to &CFFF enables interrupts, and the range &D000 to &DFFF disables them.

The audio output is amplified by an IC power amplifier and applied to a small 100mW loudspeaker. The board has been designed to fit with the loudspeaker inside a BICC/VERO 3" x 4.5" x 1.5" plastic box using the box lid screws for mounting.

#### The Software

The program listed here to test the circuit contains Basic routines, machine code, and sample data strings. Two sound queues are provided so that one can be loaded while the other is being output. These queues obviously have to be long enough to accommodate the longest data string used. When the data has been loaded into a queue a machine code routine is called to set up a pointer into the queue for use by the interrupt routine and to start the speech processor by writing to address &COO1.

In Electron Basic, a call to a machine code routine can be followed by several parameters. The locations where the values of these parameters are stored are put into a block of memory starting at &600, and the location of the first parameter is in &601-&602. This facility is used here: the start address of the queue is held in a variable which is given as a parameter to the machine code call. The contents of &601-2 are then used to find the value of the variable which is stored as a pointer.

Each data string must end with a zero, which is used as an end marker. If this would affect the inflection of the last spoken data a pause with the correct inflection

Sou Sile	ind Type inces	<b>Symbol</b> /PA1/ /PA2/ /PA3/ /PA4/ /PA5/	Code 00 01 02 03 04	0 1 2 3 4	Duration 10ms 30ms 50ms 100ms 200ms	Example		Notes
Sho	ort vowels	/IH/ /EH/ /AE/ /UH/ /AO/ /AX/ /AA/	0C 07 1A 1E 17 0F 18	12 7 26 30 23 15 24	70ms 70ms 120ms 100ms 100ms 70ms 100ms	slt End hAt bOOk AUght sUcceed hOt	}	These vowei sounds can be doubled to lengthen them
Lon	g Vowels	/IY/ /EY/ /AY/ /OY/ /UW1/ /UW2/ /OW/ /AW/	13 14 06 05 16 1F 35 20	19 20 5 22 31 53 32	250ms 280ms 250ms 420ms 100ms 260ms 240ms 370ms	sEE trAy kIte vOIce tO fOOd zOne dOWn		
R-c	oloured vowels	/ER1/ /ER2/ /OR/ /AR/ /YR/ /XR/	33 34 3A 3B 3C 2F	51 52 58 59 60 47	160ms 300ms 330ms 290ms 350ms 360ms	lettER fERn fORtune alARm hEAr stARe		
Res	onants	/WW/ /RR1/ /RR2/ /LL/ /EL/ /YY1/ /YY2/	2E 03 27 2D 3E 31 19	46 14 39 45 62 49 25	180ms 170ms 130ms 110ms 190ms 130ms 180ms	We Read cRane Like angLE, cUte, Yes		(See also /WH/) squirrEl compUter (Y-sound)
Voi	ced Fricatives	/VV/ /DH1/ /DH2/ /ZZ/ /ZH/	23 12 36 2B 26	35 18 54 43 38	190ms 290ms 240ms 210ms 190ms	Vest THis baTHe Zoo pleaSure,		aZure
Voi	celess Fricatives	/FF/ /TH/ /SS/ /SH/ /HH1/ /HH2/ /WH/	28 10 37 25 18 39 30	40 29 55 37 27 57 48	150ms 180ms 90ms 160ms 130ms 180ms 200ms	Food THin veST SHip He Hoe WHig	Ì	These allophones may be used doubly for initial or singly for final positions. (see also /WW/)
Voi	ced stops	/BB1/ /BB2/ /DD1/ /DD2/ /GG1/ /GG2/ /GG3/	1C 3F 15 21 24 3D 22	28 63 21 33 36 61 34	80ms 50ms 70ms 160ms 80ms 40ms 140ms	riB Beast enD Down Guest Got peG	}	Usually need 10-30ms silence preceding these.
Void	celess Stops	/PP/ /TT1/ /TT2/ /KK1/ /KK2/ /KK3/	09 11 0D 2A 29 08	9 17 13 42 41 8	210ms 100ms 140ms 160ms 190ms 120ms	Pow parTs To Can't speaK Crane	}	Usually need 50-80 ms silence preceding these.
Affr	icatives	/CH/ /JH/	32 0A	50 10	190ms 140ms	CHurCH JudGe		
Nas	al	/MM/ /NN1/ /NN2/ /NG/	10 0B 38 2C	16 11 56 44	180ms 140ms 190ms 220ms	Milk thiN No aNGer		

 Table 1 The allophones that the unit can generate.

bits can be inserted. As each byte is written to the speech board it is also stored in a memory location. When the interrupt routine detects a zero in that location it disables further interrupts by writing to address & D000.

As the NMI routine in the Electron must start at &D00 that is where the machine code is assembled. The assembly is included in the initialisation PRO-CEDURE because pressing BREAK resets the byte at &D00 to a return from interrupt instruction.

#### Construction

Construction of this project should present no difficulty. The board is single sided and there are only thirteen links to fit. The use of IC sockets is recommended – do not forget the link underneath IC5. Once all the components have been soldered in, the edge connector can be attached via approximately three inches of 19-way ribbon cable and the loudspeaker can be connected with about four inches of wire. If the board is going to be mounted in a box, a slot must now be made in the side of the box at the point where the ribbon cable will come out.

#### Setting Up

Having checked very carefully for shorted tracks etc, insert all the ICs and connect the board to the Electron. Type in ?&&C013= ?&C013 and you should hear a repetitive noise. It is actually an 'ee' sound but do not worry if it is not immediately recognisable. Adjust RV3 to give a suitable volume level out of the speaker. Now type ?&C000=?&C000 and the noise should stop.

If you have access to an oscilloscope, program function key 1 to do?&C000=?&C000 and function key 2 to do?&C0C0= ?&C0C0, using the \*KEY commands. Monitor the waveform on pin 8 of IC4 and you should see the frequency changing when you press the two function keys. Adjust RV1 and RV2 so that the frequency produced by key 1 is as close as possible to 2.5 MHz and that from key 2 is as close as possible to 3.5 MHz.

If you cannot get to an oscilloscope, program the keys to ?&C013=?&C013 and ?&C0D3= ?&C0D3 and adjust RV1 and RV2 to give the best sounding voice and variation. Now try the test program and make any final adjustments.





### **TV FRAMESTORE**

Would you like to be able to capture a TV picture, then manipulate it with your home computer? We're going to tell you how its done. This project for experimenteers will use a flash-converter ADC with state-of-the-art circuitry to make it possible to use relatively slow DRAMs for the actual storage.

#### VARIO UPDATE

Following on the success of the original article, Lindsay Ruddock has had a look t some of the points we've been asked about by readers, including improved temperature compensation and some suggestions for 'total energy'.

### **DIGITAL DELAY LINE**

Of course, the other sort of analogue signal you might be interested in storing in a digital form is music. So that's just what we're going to show you how to do in the description of this project. Developed with value for money in mind, this is a high-quality unit with some novel circuitry. It offers percussion and freeze, and a maximum delay time of 1.3 seconds (with 5 kHz bandwidth). The unit can be used to generate a large number of effects, including chorus, flanging, vibrato, pseudo-reverb, slapback (What? - Ed.), long echoes, single and multiple echoes, etc, etc.

### **EXPERIMENTER'S DRAM CARD**

Phil Walker's been looking for some extra memory of late, and here's the result, a 64K DRAM card. We originally designed the card because of difficulties with reliability and supply of the DRAM controller IC in our original design, but we found that we could do the same job more cheaply than the original anyway!

### **DISTORTION METER**

A project here for audio designers and the ilk, here is a relatively simple distortion meter from John Linsley Hood. Using a simple Wein network with a soupcon of feedback to increase the notching, this design works by filtering out the original signal and leaving the distortion behind. The unit also includes a wide-range audio millivoltmeter.

#### PLUS — SPECIAL SUPPLE-MENT: EIGHT PAGES OF TECH TIPS!

Here's our answer to all those readers who have been contacting us to find out what's happened to the Tech Tip they sent in five years ago. Seriously, we will be presenting eight pages of readers' up-to-the-moment ideas, in an extra eight pages of the magazine. All the more reason for buying the one and only ETI!

## ALL THIS AND MORE IN THE NEXT ISSUE, ON SALE NOVEMBER 9th. BE NICE TO YOUR NEWSAGENT AND HE'LL KEEP YOUR COPY FOR YOU.

## TEMPERATURE CONTROLLER



PROIECT

The ever popular Phil Walker no longer has any problems keeping his fans under control — not now that he's built himself an ETI Seecon.

his project is intended to be a simple but effective temperature controller. It brings together two readily available devices to make a unit which can act either in a linear mode or as an on/off switching controller. A single small PCB accommodates the complete circuit including a temperature-setting potentiometer, the temperature sensor and and, for applications where only small amounts of heat are required, two large resistors which act as heating elements. It is also possible to mount the sensor away from the PCB and to use the output to drive a fan, an external heating element or any other device which draws a current of a few amps or less from a 10-30V supply.

#### The Circuit

The temperature sensing element in this project is the LM334Z current source IC. This is programmed by means of a resistor to pass a current of about 1 mA. Due to the nature of the device the current is not greatly affected by the voltage across it but is affected by the temperature. In fact the current increases linearly as the temperature rises and this is used to generate a voltage proportional to the absolute temperature. In order to make use of this effect we have employed a well-known voltage regulator IC, the 723. This gives us several functions in one device which would otherwise have to be provided separately. First it contains a temperature stable voltage reference which is used to supply the temperature sensor and the reference adjusting potentiometer. Second it contains an operational amplifier with a moderately high gain and lastly it has an output transistor capable of passing up to 150 mA.



ICI is an LM334Z adjustable current source. It has a voltage sensitivity of about 0.02%/volt and a temperature coefficient of about 0.33%/°C. The effects of voltage sensitivity are largely eliminated by using a regulated reference to feed it and the temperature setting potentiometer. This reference voltage is obtained from the 723 voltage regulator IC.

The LM334Z is set to pass about 1mA through R5 which thus develops a voltage of about 3.9V with respect to 0V. This is applied to the inverting input of the opamp inside the 723,1C2. Connected to the reference supply from 1C2 pin 6 there is a potential divider network consisting of R1, R2 and RV1. The values in this network are chosen such that the bottom end of RV1 is at about 3.0V while the top end is at 4.5V. These are equivalent to a temperature range of about  $\pm 50^{\circ}$  C. With suitable changes to R1 and R2 this can be modified at will. The output from RV1 slider is applied to the non-inverting input of the op-amp where it is compared with the output of the sensor circuit. If the temperatue of the sensor is too high the voltage at the inverting input of the op-amp will be higher than that set by RV1 and the ouput of the op-amp will go low tending to turn off the output transistor. This in its turn will turn off Q1 and reduce the power in the load (R9).

To make the regulating effect operate over a defined range, R6 feeds back some of the ouput voltage into the sensor circuit to give an amplifier gain of about 80. The result is that the output at pin 10 of IC2 should change at a rate of about 1V/ °C. This will give a regulating range of 6°C when using a 12V supply. (A 1k resistor across the Link A may be needed.) For use as an on/off switching controller R6 should be used instead. A value of 470k should give  $\pm$ 1°C switching window. The output from the op-amp in the 723

The output from the op-amp in the 723 is connected directly to a power transistor capable of handling up to 150mA. For some applications this may be enough and R8 and link A can be shorted. For higher power applications Q1 is used to boost the power handling of the circuit. This device could be as power transistor such as TIP32 with R8 470R and R7 1k5 or, as we have specified, a TIP126 power darlington. These can handle currents up to 5A but it is not a good idea to run them too close to this limit because of the effects of switch-on surges and the like. It should also be bourne in mind that no heatsinking has been provided on the PCB and this will further limit the maximum safe current the device can handle.

current the device can handle. R9 is the actual heating element if mounted on the PCB (two positions for this are provided — either or both can be used) or the load can be remote. If the load is not resistive, D1 should be fitted to absorb switching transients. If the load is remote it may be desirable to mount the sensor near it and pads on the PCB are provided for this. If long leads are used R4 should be mounted close to IC1 and not on the PCB.

## PROJECT : Temp Controller



The circuit is configured such that increasing temperature tends to reduce the power in the load. To use this in a linear mode feedback can be provided from the output to the inverting input to the op-amp section. The resistor value chosen for this gives about 1 volt per degree Centigrade. For switching mode operation the necessary feed back is provided to the non-inverting input of the op-amp which gives a sharp on-off action. The rate of switching will depend on external factors such as thermal inertia and sensor position, etc.

For low power operation it may be possible to omit the output transistor from the circuit and use the 723 output device only. This is made possible by shorting IC2 pin 10 to R9 using LK1 and replacing R8 with another link.

For wide range operation you may find it necessary to put a resistor of 1 k or so across link LK1. The diode D1 is only necessary when inductive loads such as relays or fans are used instead of resistors.

#### Construction

This is quite simple so long as the components are correctly placed. RV1 should be a PCB mounting type and can be secured with a loop of 16 SWG wire soldered into the holes provided. The remaining threaded boss on the potentiometer spindle can be used to secure the whole unit to a panel with an extra nut.



Nothing here to cause any problems — all the devices here are quite widely available. The PCB is, as ever, available through our PCB service. If the unit is to be used for low power then R9 can be mounted on the PCB. Note that R3 or R6 may be fitted but not both. Also, link A may be fitted if Q1 is not used and a 1 k resistor used for linear operation or an open circuit for switch mode operation. R8 should be linked across if Q1 is omitted.

PARTS LIST				
RESISTORS (1/4 ) stated)	W 5% unless otherwise			
R1	1k2			
R2	2k2			
R3	470k (see text)			
P4	68.R			
R5	3k9			
R6	330k (see text)			
R7	5k6			
R8	1k (see text)			
R9	see text			
RV1	1k0 linear			
CAPACITOR CI SEMICONDUCT	100p TORS			
IC1	LM334Z			
IC2	723			
Q1	TIP126 (see text)			
MISCELLANEOU PCB; short lengt 14-pin DIL sock Q1.	JS th of 16 SWG solid wire; et; nut and bolt to secure			

If IC1 is to be mounted remotely then R4 should be mounted with it and two wires only connected back to the PCB.





## MAINS FAILURE ALARM

Help! Help! I'm powerless! There are some items around the house or lab that you'd like to say that to you when necessary. The ETI Vogonoff gives them a voice. Design and development by Phil Walker.





his very simple project will continuously monitor the mains supply to any pieces of equipment and let you know if someone pulls the plug or the power goes off for any other reason.

The circuit is very simple and consists mainly of a LM3909 connected up as an oscillator and driving a small loudspeaker. In normal operation it is prevented from oscillating by a small current into C2 from the rectified mains. If this current fails due to the absence of mains input the LM3909 will oscillate and cause a sound to be emitted from the loudspeaker. The power to drive the speaker is obtained from the 1½ volt dry cell which under the normally very low

#### HOW IT WORKS\_

The mains supply to be monitored is rectified by D1 and regulated by R1 and ZD1 such that about 10V appears on C1. This produces a current via D2 and R2 into C2 and the input to IC1 such that the input of IC1 is held above its upper switching threshold. Under these circumstances, the output of IC1 is also high so no current flows through LS1.

If the mains input fails, the charge on C1 will leak away until the voltage at the input to IC1 reaches its lower threshold. IC1's output will then switch and go low drawing current through LS1. Due to the internal circuit operation of IC1 and the characteristics of LS1 and C2, the output of IC1 will switch back to the high state after a short time and start continuous ocillation which is heard as a tone from the loudspeaker.

Since the non-operational state of the project draws very little current from the cell it should last a long time before needing replacement

## **PROJECT**



power drain when the circuit is not oscillating will last a very long time.

Possible applications for this device may include monitoring mains supplies to darkroom or other laboratory equipment, tape recorders and record players where prolonged stationary contact would cause flats to develop on pinch rollers, etc, and even as an anti-theft device (although the noise it makes is not very loud).

#### PARTS LIST.

RESISTORS R1 R2 R3 CAPACITORS	220k 1W 15k 0.25W 560R 0.25W			
C1	10µF 25 V			
C2	470nF 100V			
SEMICONDUCTO	polytester RS			
IC1	LM3909			
D1 D2	0A91			
ZD1	BZY88C10V			
LS1 B1	2.5 in. 64 R loudspeaker 1.5 V dry cell prefer			
	alkaline type			
PCB: see buylines; box: plastic box 4½ x 3 x 1½ inches approx; wire; grom- metts or glands; (nylon) nuts and bolts; 8 pin DIL socket if required.				

#### Construction

The main thing to bear in mind when making this product is that all the circuitry is at mains potential and this must not be accessible from outside of the case. To this end we recommend that you use nylon bolts to secure the circuit board, loudspeaker and battery. Wiring to the outside world should be made with well insulated mains cable through a grommett or cable gland and the cable should be well secured inside the case.

The construction of the PCB should pose no problems so long as the IC and polarised diodes and capacitor are correctly positioned. The dry cell can be permanently wired in place as it should last a very long time. Use an adhesive cable clip to hold it in place.

The loudspeaker could well be glued to the inside of the box with a few **small** holes to let the sound out. We recommend that these holes be covered by some additional insulation if the finished unit is accessible.



Nothing that we can see in this project should cause any problems here. The PCB is available from your usual friendly source — our own PCB service.



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# ETI KNITE-LITE

A figment of flippant foollery for functional fantasy fans, fully fabricated by Phil Walker.

F or some reason there seems to be a requirement for computer-controlled cars and alien robots to be endowed with roving red eyes. Well, this offering from the cybernetic cavern of the ETI workshop will enable all and sundry to share in the excitement. Now you too can upgrade your latest creation with the roving redeye look from the ETI stable.

#### The Circuit

In principle this is very simple. The display consists of ten red LEDs driven by an LM3914 linear bar-graph IC. This IC also contains a voltage reference source and all the necessary comparators to control the display.

In order to produce the smooth to-and-fro sweep two sections of a quad operational amplifier have been configured as a triangle wave generator. The ouput from this is applied to the lower end of the voltage reference and comparator chain while the other end of the comparator chain is connected to the upper end of the voltage reference.

This means that the reference voltage is sitting on top of the triangle wave generator and is being swept up and down past a reference applied to what is normally the signal input pin. This produces the basic back and forth sweep on the display.

As it stands so far the display would be jerkey so some method

#### **BUYLINES**

Nothing here to cause any problems; the square LEDs used in the prototype were obtained from Rapid Electronics, but lots of other suppliers sell them. The two ICs are quite widely available, too, and the PCB is available from our PCB service.



PROJECT

#### PARTS LIST\_

RESISTORS		SEMICONDUCTORS	SEMICONDUCTORS		
R1	82k	IC1 TL084	. 1		
R2,4,10	15 k	IC2 LM3914			
R3,6,8	100k	LED1-10 Rectangular			
R5,11	1 k0	red LED			
R7	18k				
R9	3 M3				
CAPACITORS (ceramic or		MISCELLANEOUS	MISCELLANEOUS		
polycarbonate.	1	PCB (see buylines); battery: PP3 size 9V;			
C1	1 n0	battery clips; SPST switch if required;			
2	1μ0	box: optional 41/2 x 3 x 11/2 or larger if to			
C3	68n	contain battery as well.			
			-		



## PROJECT : Knite-Lite

of smoothing out the transition between adjacent LEDs is necessary. This is done by connecting up the remaining two sections of the quad op-amp to form another triangle wave generator operating at a much higher frequency. The ouput from this is mixed with the reference voltage to smear the display over two or three LEDs at a time. This makes the display much smoother and more realistic.

#### Construction

The construction of this project is quite simple as all the com-



#### HOW IT WORKS

The principles of operation governing this project are quite straightforward but unfortunately the practice is a little more obscure

The main work in the project is done by the LM3914 1C. This is a bar-graph display driver which contains a voltage reference, graded comparator string and current-limited output drivers. There is also some internal logic which enables the user to have either a dot or bar mode display. In this application we use only the dot mode so pin 9 which selects the mode is left open circuit.

The on-chip voltage reference source is not referenced to 0V and can be floated within the supply rail boundaries (with some restrictions). We must note however that the current drawn from the reference supply also determines the LED driver output current. In this cicuit R11 sets the LED current to about 12 or 13mA.

The circuit is configured such that the 1.25V reference of the LM3914 sits on top of the sweep ramp generated by IC1c and IC1d. The resistor ratios and capacitor value used in this circuit are selected to provided a triangular wave sweep of about 2 seconds with a peakto-peak value of about 1.2 volts. The amplitude is set by R7/R8 while the frequency is determined by R9 and C2.

The configuration of IC1c and IC1d

is that of the integrator and Schmitt trigger. IC1c and C2 form the integrator. If the ouput of IC1d is high then current will flow through R9 into C2 (the input current to IC1c can be ignored). As this happens, the input side of C2 is kept at the reference voltage supplied by the R1,2,3 divider chain by the action of IC1c. This causes the output of IC1c to go linearly in a negative direction.

At some stage the output voltage from IC1c via R7 will pull the input of IC1d slightly negative overcoming the effect of the positive output of IC1d via R8. This will cause the output of IC1d via R8. This will cause the output of IC1d to go to the negative rail very rapidly. Now current will be drawn out of C2 via R9 and the output of IC1c will ramp in the positive direction. This will continue until the output of IC1c can pull the input of IC1d positive and switch its output positive also. The whole cycle will repeat indefinitely.

As the output of IC1 c ramps up and down the lower end of the voltage comparator chain in the LM3914 to which it is connected is also driven. In addition the upper end of the chain also goes up and down but 1.25 volts more positive. This is set by the floating voltage reference.

As the whole comparator chain is ramped up and down, it passes the fixed voltage from R1,2,3 divider chain. ponents are mounted on the PCB. Make sure, however, that you get both the ICs the right way round and do not confuse anode and cathode connections on the LEDs. If you want to mount them off the board it should make no difference to the circuit operation.

The type of box used for the project is entirely up to you, but we suggest one large enough to hold a PP6 or PP9 size battery to power the circuit for a day or so (continuous operation). Although the circuit does not draw a large current (about 20mA) it is a good idea to fit a switch in the battery lead.

The circuit should operate with supply voltages from 6 volts to 20 volts but some adjustments will have to be made to several resistor values if you want to vary the supply voltage from the intended 9V. This is caused by the fact that the amplitude and frequency of the two oscillator circuits is dependent on the supply voltage. Frequency effects can be countered by changing the capacitor values but amplitude changes especially in the sweep oscillator are much more difficult to remove. ETI

This causes the dot display to sweep to and fro along the LEDs. This is equivalent to holding the bottom end of the comparator chain fixed and sweeping the input terminal instead, but it overcomes the need for a low impedance R1,2,3 divider chain. The signal input needs less than 50nA bias current while the comparator input impedance is only about 10k and would take  $120\mu A$ ; some other means of setting the LED current would be necessary.

The voltage actually present at pin 5 of the LM3914 is about 0.6 volts more than the reference to the oscillators. This means that the input seen by the LM3914 is alway in the comparator range and gives the correct display.

The display given by the circuitry described so far is not as smooth as it might be as the transition between one LED and the next is quite abrupt. To overcome this another oscillator similar to the first is configured around IC1a and b. This operates in exactly the same way as the other but at a much higher frequency. Its output "wobbles" the reference voltage seen by the LM3914 via R10/C3 such that the dot mode display is "smeared" across two or three LEDs and the transitions are much smoother. There is some interaction between the two oscillators but this is not visually obvious.

#### 

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					20+26.30	
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CORE

## SPECTRUM STAGE LIGHTING INTERFACE

## Would you like to computerize your scene changes, or light your living room? Richard Neep could have the project for you.

The stage lighting unit, published in January, February, April and May of 1983 is still giving cause for interest, if readers' letters are anything to go by (perhaps it's just that we forgot to tell you the specs of some of the transformers at the time...). The design presented here will interface a Sinclair Spectrum home-computer to the unit.

This project replaces the keyboard and memory of the original project and is directly compatible with the autofade units. Using the computer has several advantages over the original control system. The data can be stored on tape instead of relying on battery backed-up RAM, the lighting changes can be more sophisticated; and the whole system can be made more user friendly. This last point is perhaps the most important; data can be entered in plain, ordinary decimal and displayed on the TV monitor rather than in octal on the LED display on the original.

First, we shall look at the hardware, then we shall give some notes on the necessary software; finally, we shall look at other uses.

#### Ins And Outs

The Spectrum has a very large capacity for control applications, there being potentially 65,535 input or ouput locations. Some of these are reserved by the machine for the keyboard, tape interface, printer, etc. There are further limitations in that the Spectrum is happier if only one of the lower five address lines goes low at any one time, which, as we've seen before (Spectrum Control Port, p44, ETI October) means that projects are best designed to use output addresses which are one less than multiples of 32.

If these numbers are written out in binary, it can be seen that the lower five address bits are all high. The next four address bits, A5 to A8, are used to decode the 16 outputs of the interface. Extrapolating, this method can provide up to 2048 such outputs.

The actual circuit of the decoder is quite straightforward. When an OUT command is processed by the Spectrum, the IORQ and WR lines are taken low. The circuit is designed so that when the lowest five address lines go low, the next four address lines (A5 to A8) will be used to point to one of the autofade units. This autofade unit will then latch in the buffered and slightly rearranged data on the Spectrum's data bus.

The re-arrangement of the data was found to be less hassle than writing software to do the rearranging. The autofade units use bits D0 to D2 to determine the final light-level from the controlled lamp, while bits D3 to D7 are used to determine the fade speed (how quickly the light changes from the old level to the new one). The authors of the original had decided to reverse the significance of the bits, ie D3 is the most significant of the speed bits, whereas D2 is the most significant of the final level bits.

#### **Software Options**

The software to accompany this project is largely a matter of personal taste and is best tailored to individual requirements. On the Spectrum, the format of the OUT command is: OUT (address), (value), where the value is a number between 0 and 255, ie a single byte written in decimal.

In the stage lighting unit, the eight bits of the byte are split into two sections; as already mentioned, the top five bits (D7 to D3) are used to control the fade speed, but with D7 as the LSB and D3 the MSB. However, the connections to these bits are reversed on the interface PCB, making D7 the MSB and D3 the LSB so far as the software is concerned. The lower three bits, D0 to D2, control the final brightness, with D2 the MSB.

The light level and fade speeds would obviously be most conveniently entered into the computer as decimal numbers, and stored in an array. Therefore a routine is needed to combine the two decimal numbers and produce a single number between 0 and 255.

The use of the five bits for the fade speed means that there are a total of 2<sup>5</sup> or 32 different fade speeds, from 0 to 31 decimal. Three bits for the final light level means 2<sup>3</sup> different level settings, from 0 to 7. If required, it would be a simple enough matter to write a routine which allows these to be entered as percentages and then scales the percentages to the nearest equivalent whole number in the range 0 to 31 or 0 to 7, as appropriate.

The next step is to combine the two numbers into one; this can be achieved by multiplying the fade speed by 8 and adding the light level. A worked example would perhaps make this clearer.

Suppose we wish to fade to a light level of 45% at a speed of 85%. First, convert to the scaled 3bit (level) and 5-bit (speed) components:

**speed:** 85% x 31/100 = 26.35; truncated to 26; binary 11010

**level:** 45% x 7/100 = 3.15; truncated to 3; binary 011

Next multiply speed by 8: **speed:** 26  $\times$  8 = 208; binary 1101000 (Note: it is vital that the truncation is carried out before the multiplication, otherwise the fractional
## PROJECT



part of the speed will throw up non-zero digits in the lower three bits after multiplication.

	lext,	add	the	two	num	bers:
--	-------	-----	-----	-----	-----	-------

speed:	208	binary:	11010000
level:	+3	binary:	011
	-	-	

combined: 211 binary: 11010011

This is the final result; looking at the first five bits, 11010, this is 26 decimal or 84% of 31. (31 is the maximum speed). The final three bits are 011 which is 3 decimal or 43% of 7 (7 is the maximum brightness).

The rest of the software depends on the individual preferences of the user and the speed of operation required. Two programs have been written by the author, one of which is fast but gives limited information suitable for rock band or disco applications; the other program is slower for traditional theatre use, and gives pretty coloured bar-graphs of the light levels for each scene.

## **Other Uses**

Dare we say it, but this port could fairly simply be converted to an output-only control port. All that would be necessary would be to have a number of pairs of fourbit latches, like ICs 31 and 32 in Fig. 1, all wired in parallel to the data lines, but with their individual latch lines going to different latch enable outputs from the interface.

Individual bits on the data bus can be controlled quite easily. The general rule is that if you wish to control the nth bit on the data bus, you multiply 0 or 1 (as appropriate) by 2<sup>n</sup>. The numbers generated in this way can just be added together to take the number to be OUTput. So, to put 1 on the bit 0, 1 on bit 2 and 1 on bit 3, the sum is

## HOW IT WORKS\_

The data lines are buffered by IC1a-h, then crossed to change the order. This is made necessary by the auto-fade units in the orginal stage-lighting units have the data for the fade speed (D3 to D7) back-to-front, ie D3 is the most significant bit and D7 the least. It is, of course, generally easier ot cross a few tracks than it is to write complicated software. The buffered data is then fed to all the autofade units in the main stage lighting unit; D0 to D2 control the final brightness of the controlled light.

final brigtness of the controlled light. IC4 is a 4-to-16 line decoder; when the two gate inputs G1 and G2 are low, the output line pointed to by address inputs A, B, C, D will go low (all outputs are normally high). This is used to select which of the auto-fade units is to latch in the data on the data lines.

to latch in the data on the data lines. Gating of the decoder is performed by IC2a and IC3; the WR line is taken directly to one gate input of IC4, as this is the narrowest of the signals from the Z80. IORQ is inverted then NANDed with the address lines A0 tp A4; this is then used to provide the input to the other gate input on IC4. The power for the circuit is derived

The power for the circuit is derived from the unregulated 9V supply available on the Spectrum edge connector; a 7805 regulates the 9V to the required 5V.



 $1 \times 2^{0} + 1 \times 2^{1} 0 \times 2^{3} + 1 \times 2^{3}$ = 1 × 1 + 1 × 2 + 0 × 4 + 1 × 8 = 1 + 2 + 0 + 8 = 11

11 in binary is 1011, which is what is required.

Up to sixteen latch pairs can be driven this way, giving a grand total of 128 on/off switches!

## Construction

Construction of this project should be quite straightforward. We have designed the PCB so that the Spectrum edge connector can sit directly on the PCB.

We suggest commencing construction of the PCB by inserting and soldering all the IC sockets. It will then be fairly easy to locate all the wire links, of which there are 20, all in the supply lines. After soldering the wire links, insert and solder the capacitors and SK1.

## **PROJECT: Lighting Interface**



## Fig. 2 Overlay diagram of the PCB.

We suggest the next stage as a check against shorts on the PCB. Plug in the board and check that your Spectrum works correctly with the board in position; if it does not, switch off immediately and look for the fault. If it does, insert and solder IC7, and repeat, this time checking for 5 V across all the supply line decoupling capaci-

tors and the appropriate IC socket pins.

Finally, insert the remaining ICs and test again; try outputting data in the relevant address range, to check that this does not cause any faults.

When linking up to the stage lighting unit, you can use ribbon cable and just parallel all the data

## PARTS LIST

CAPACITORS C1	2μ2 16V tantalum bead	
C2,3	100n ceramic	
SEMICONDUC	IORS	
IC1	74LS244	
IC2,5,6	74LS04	
IC3	74LS30	
IC4	74LS154	
1C7	7805	
MISCELLANEO	US	
PCB; Spectrum	edge connector; rib-	
bon cable, wire,	, solder, etc.	
BUYLINES		

Nothing here should cause any problems; the PCB will be available through our PCB service.

and latch enable lines, if you used the PCBs as printed with the original articles, as all the latch selection was done with links on the PCB. Alternatively, you could use ribbon cable for just the data bus, and single wires to the relevent latch enables.

Before using the light unit in anger, we would suggest performing OUTs to the latches and checking that the correct data arrives at them (don't forget that the data bus is twisted). ETI

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## PROJECT

PERPETUAL PENDULUM

More attractive than magnetic sculptures, more swinging than a Newton's cradle, Damon Hart-Davis describes the latest thing in executive toys.

There is no such thing as perpetual motion. However, this project attempts to mimic it with the help of a little electronics and a magnet or two. It was constructed as the 'project' element of an A/O examination in electronics, and it was hoped that the swinging motion might hypnotise the examiners into giving the designer a high mark.

The basic principle behind the project is quite simple; a magnet swings on the end of a piece of cord. At the centre of the swing is a coil with some electronics. The magnet causes a small voltage to appear across the coil, and this is detected by the electronics. The electronics then causes a pulse of current to flow through another coil on the same bobbin, which administers a 'kick' to the pendulum and keeps it going.

To make the motion of the pendulum more interesting, other permanent magnets can be placed around the PCB containing the electronics and coil; this will deflect the pendulum swing from being regular, making it random, and to some minds, more interesting.

## The Circuit

The circuit is quite straightforward; IC1 forms the input detector, and Q1 switches on with a sufficiently large output from IC1. IC2 a and b form a monostable, IC2 c inverts the output from the monostable and Q2 drives the 'kick' coil.

The main problem with this circuit will be its tendency to oscillate. The two coils on the same core constitute a transformer, and although the coupling between the coils isn't very good

### **ETI NOVEMBER 1984**

## **HOW IT WORKS**

When the pendulum moves away from the coil, a voltage is induced in L1 such that the R1 end goes negative with respect to OV. The amplitude of the induced voltage varies according to the speed of swing of the pendulum and the distance between it and the iron core of the coil, but will be of the order of 10mV.

Because the output coil L2 is wound on the same core as the sensor coil there is a risk of the higher amplitude output pulses being coupled back into the input and causing oscillation. To reduce this risk, the circuit has been arranged so that such induced voltages will be positive with respect to OV. Diode D1 will then conduct and prevent the voltage rising above its forward conduction value. R1 is included to limit the current which flows under these conditions; without it, L1 and L2 would appear as a transformer with a shorted output, and this would cause the transistor driving L2 to get very hot.

R2, R3, C1 and IC1 form an inverting amplifier with a gain of 100. C1 limits the bandwidth of the amplifier and therefore helps to prevent instability and oscillation. The output of the stage is fed to the circuit formed by R4, R5 and Q1, a switch whose action is largely independent of the supply voltage. This converts the analogue output of the op-amp, which varies in level according to the stimulus, into a logic signal switching quickly and cleanly between logic high and low states.

The output of Q1 is then fed to a monostable multivibrator formed by IC2a, IC2c, C2 and R6. The monostable is triggered when Q1 collector goes low, whereupon the output will go low for 0.2 seconds and then return to the high state. This delay further reduces the risk of the circuit as a whole oscillating and also ensures that the output pulse is of long enough duration to drive the pendulum well away from the coil. Without it, the pendulum might well move around the coil in a small circle rather than swinging across it.

IC2b is used to invert the output of the monostable before feeding it to the coil driver transistor, Q2. R8 is included to limit the current flowing through the coil and the collector circuit of Q2 should the coil have a resistance of less than about 400R. D2 protects the transistor against high back-EMFs generated when the current through the coil is removed.



Fig. 1 Circuit diagram of the perpetual pendulum.

## PROJECT : Pendulum



Fig. 2 Component overlay diagram for the PCB.

## PARTS LIST\_

<b>RESISTORS</b> (all ¼ V	N, 5%)
R1	47k (see text)
R2,4,5	10k
R3	1M
R6	10M
R7	1k
R8	as required to bring
	coil resistance up to
1.1.1.2.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1	approximately 400 R
CAPACITORS	
CI	10n ceramic
C2	47n ceramic
C	10u, 16V axial
	electrolytic
SEMICONDUCTO	RS
IC1	CA3140
1C2	4011
Q1	BC109C or BC182L
Q2	BFY51 or 2N3053
D1	1N4148
D2,3	1N4001
MISCELLANEOUS	
11,2	see text
DCD, confuncto for 10	Calif desired, names
PCB; SOCKETS for It	LS II desired; perma-
nent magnet; case,	battery or PSU, etc.

## **BUYLINES**.

The only item here which might present any problems is the relay used for L1/L2. Ours was rescued from a fruit machine and had a 48 V, 10k ohm coil, but we have not been able to locate a supplier for these. Most constructors should be able to find something in the junk box which would work reasonably well, but if you really are stuck then try one of the 24 V open relays available from Maplin and other suppliers. (it isn't meant to be) it will probably be enough to cause problems. The gain of the detector is 100, which is tapered off at higher frequencies by C1. The remainder of the circuit is nominally digital, but digital circuits have a nasty habit of behaving like analogue ones just when you don't want them to.

## Construction

Assembling the PCB should present no problems and the only points to watch here are the usual ones, such as getting the ICs and the transistors the right way around and not inserting these components until after the resistors and capacitors have been soldered.

The coil used in the prototype for L1 consisted of an 'open' type relay rated at 48V, 10k. The relay was stripped of its contacts and swinging arm to leave just the coil, plastic bobbin and iron core. Two hundred turns of 36 SWG enamelled copper wire were then wound on top of the existing coil to form L2. The rating of the relay coil is not too critical and it is probable that most coils with a large number of turns and a resistance of a few k ohm or more would do. Room has been left on the PCB for resistors in series with both L1 and L2, and it may be necessary to experiment with different values of resistance to get the circuit to work correctly,

As explained in the How It Works section, it is important for correct operation that the two coils are wired in the correct sense relative to one another. The voltage induced in L1 must be positive with respect to OV when L2 is pulsed and negative with respect to OV when the pendulum is moved away from it. It should be possible to find the correct arrangement by experiment, and no damage can be done by getting it wrong at a first attempt. If you have access to an oscilloscope or a reasonably high impedance millivoltmeter, you can determine the correct arrangement by connecting up L2 and determining the polarity of the voltage across L1 when Q1 collector is temporarily shorted to ground.

Choice of case for the project is left very much up to the constructor. The prototype was installed in a clear plastic box with the supply leads taken out to an external PSU, but it could just as easily be built as a self-contained unit with its own 9V battery. The current consumption varies with the supply voltage but is of the order of a few milliamps with peaks of 10-16 mA when a pulse is delivered to L2. This is a little high for sustained operation from a PP3 and if you intend to leave the device on continuously you should use either a PP9 or a mains power supply offering between 5 and 15 V. ETI

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# FOIL PATTERNS



The top and bottom foils of the control port I/O board.



1



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The capacitance meter board.



The mother board and four of the plug-in module boards for the active loudspeaker. >

The foil pattern for the Electron speech board.





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These three boards are for the Video Vandal.

0





ETI

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