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81 GNS

P. \& P. 7/6

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## the world's most advanced high-fidelity amplifier

This remarkable amplifier has been in production for some months, and now that we have caught up with the backlog of orders, we can supply the IC. 10 promptly. We wish to apologise for the delay in reaching full production, which was due to circumstances beyond our control. We hope that now you can purchase the $1 C .10$ without difficulty, you will enjoy to the full the great possibilities this unique Sinclair device offers.

The Sinclair IC. 10 is the World's first monolithic integrated circuit high fidelity power amplifier and pre-amplifier. The circuit itself, which has an output power of 10 watts, is a chip of silicon only a twentieth of an inch square by one hundredth of an inch thick. This tiny chip contains 13 transistors (including two power types), 2 diodes, 1 zener diode and 18 resistors, all of which are formed simultaneously in the silicon by a series of diffusions. The chip is encapsulated in a solid plastic package which holds the metal heat sink and connecting pins.
Monolithic I.C.'s were originally developed for use in computer and space applications where their extraordinary toughness and reliability were even more important than their minute size. These same advantages make them ideal for linear applications such as audio amplifiers, but hitherto they have been confined to low power applications. The IC. 10 thus represents a very exciting advance. Not only is it far more rugged and reliable than any previous amplifier, it also has considerable performance advantages. The most important are complete freedom from thermal run-
away due to the close thermal coupling between the output transistors and the bias diodes and very low level of distortion.
The IC. 10 is primarily intended as a full performance high fidelity power and pre-amplifier, for which application it only requires the addition of the usual tone and volume controls and a battery or mains power supply. However, the IC. 10 is so designed that it may be used simply in many other applications including car radios, electronic organs, servo amplifiers (it is d.c. coupled throughout), etc.
The photographic masks required for producing monolithic I.C.'s are expensive but once made, the circuits can be produced with complete uniformity and at very low cost. So we are able to sell the IC. 10 at a price far below that of the components for a conventional amplifier of comparable power. At the same time, we give a 5 year unconditional guarantee on each IC. 10 knowing that every unit will work as perfectly as the original and do so for a lifetime.


## Specifications

Power Output

Frequency response Load impedance Power gain
Supply voltage
Size
Sensitivity
Input impedance

Less than $1 \%$ at full output.

10 watts peak, 5 watts R.M.S. continuous.
5 Hz to $100 \mathrm{kHz} \pm 1 \mathrm{~dB}$. 3 to 15 ohms
110 dB ( $100,000,000,000$ times) total. 8 to 18 volts. $1 \times 0.4 \times 0.2$ inches. 5 mV .
Adjustable externally up to 2.5 M ohms for above sensitivity.

## Circuit Description

The circuit diagram of the IC. 10 is shown on the right. The first three transistors are used in the pre-amp and the remaining 10 in the power amplifier. The output stage operates in class $A B$ with closely controlled quiescent current which is independent of temperature. A high level of overall negative feedback is used round both sections and the amplifier is completely free from cross-over distortion at all supply voltages. Thus battery operation is eminently satisfactory.

## Construction

The monolithic I.C. chip is bonded onto a gold plated area on the heat sink bar which runs through the package. Wires are then welded between the I.C. and the tops of the pins which are also gold plated in this region. Finally the complete assembly is encapsulated in solid plastic which completely protects the circuit. The final device is so rugged that it can be dropped thirty feet on to concrete without any effect on performance. The circuit will also work perfectly at all temperatures from well below zero to above the boiling point of water.


## Applications

Each IC. 10 is sold with a very comprehensive manual giving circuit and wiring diagrams for a large number of applications in addition to high fidelity uses. These include public address, loud hailers, use in cars, inter-com., stabilised power supplies, electronic organs, oscillators, volt meters, tape recorders, solar cell amplifier, radio receivers.
The transistors in the IC. 10 have cut off frequencies greater than 500 MHz so the preamp section can be used as an R.F. and I.F. amplifier making it possible to build complete radio receivers without any additional transistors.

## SINCLAIR

The complete IC10 with the manual and 5 year guarantee costs just


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## SINCLAIR Z .12 12 WATT INTEGRATED HI-FI AMPLIFIER \& PRE AMP



## 12 watts R.M.S. continuous sine wave output

This is the recommended amplifier for those requiring greater power than that provided by the IC.10. This eight transistor amplifier is the most successful of its kind ever designed. It has an excellent power to size ratio and is easily adapted to a wide variety of applications. The $\mathbf{Z} .12$ performs satisfactorily from a wide range of voltages and it can easily be run from car batteries. This true 12 watt amplifier comes to you ready built, tested and guaranteed together with useful manual of circuits and instructions for matching the $\mathbf{Z . 1 2}$ to your precise requirements. Two may be used for stereo, when the Sinclair Stereo 25 will be found the ideal control unit for use with it.

Size-3in $\times 1$ it $\times 1$ ifin. Class $B$ Ultralinear Output: Frequency response from 15 to $15,000 \mathrm{~Hz} \pm 1 \mathrm{~dB}$ : Output suitable for loudspeakers from 3 to 15 ohms impedance. Two 3 ohm speakers may be used in parallel: Input 2 mV into 2 K ohms: Output 12 watts R.M.S. continuous sine wave ( 24 watts peak); 15 watts music power ( 30 watts peak) Power requirements 6-20V d.c. from battery or PZ. 4 Mains Supply Unit. Ready built, tested and

# 89/6 

 guaranteed.

## SINCLAIR STEREO 25

De Luxe Pre-amp and Control Unit to use with Z. 12 Stereo assemblies. Switched inputs for PU (equalised to R.I.A.A. curve from 50 to $20,000 \mathrm{~Hz}$ $\pm 1 \mathrm{~dB})$, Radio and auxiliary. Supplied ready built with very attractive solid brushed and polished aluminium front panel. Control knobs for Bass/ Treble/Volume/Balance/Input are solid aluminium. Size- $6 \frac{1}{2} \times 2 \frac{1}{2} \times 2 \frac{1}{2}$ in plus knobs. Built, tested and guaranteed.
£9.19.6



This fantastic little British pocket recelver is available in kit form to bulld for yourself or ready built, tested and guaranteed. Its range and selectivity must be experienced to be believed; its power and quality everything you could want. The Micromatic tunes over the medium waveband and has A.G.C. to counteract fading from distant stations. Bandpass tuning makes reception of Radio 1 easier; in fact, you will find your Micromatic performing where other sets cannot be heard at all. The neat black case with aluminium front panel and tuning control give the Micromatic elegantly modern appearance.

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# VOL. 5 <br> No. 9 <br> September 1969 

## FEELNG THE PULSE

A$\mathbf{N}$ obsession with facts and figures threatens to become a national malaise. Like, for instance, those monthly balance of payments figures. Yet we are witnessing just the beginning of the deluge of data of all kinds we will have to contend with as the computer population continues its rapid rate of growth. For the computer, above all, has created a statistician's dream world.

In contrast to this perpetual "feeling of the pulse" is the occasional examination which, covering a longer period of time, is more meaningful in its revelations. Like the Annual Statistical Survey of the Electronic Industry published in July by the Electronics Economic Development Committee.

This survey shows that the gross output of the industry was valued at over $£ 1,000$ million, nineteen per cent above the 1967 level.

In the capital equipment sector, we read, the major growth was in the U.K. computer market. (From $£ 98$ million in 1967 to $£ 136$ million in 1968.) Unfortunately, the home based computer manufacturers could not keep pace with this demand, and a greater proportion of the market had to be supplied by imported equipment.

The survey suggests that the defence market, although of major importance, will decline in future yèars. Outstanding achievements have been made by firms producing and marketing radar and navigational aids, particularly in exports, which have increased 42 per cent in this group.

In other sectors of the industry the balance of trade is not always so good. In the case of consumer goods, imports have actually increased. This tendency is likely to continue, especially in view of the coming colour television on 625 lines.

Active components also show, on balance, a trade deficit. In spite of greatly expanded home production, imports rose by over 30 per cent. On the other hand, U.K. firms did export 32 per cent more than in the previous year.

Finally, in reading through the survey, it is satisfying to see the inclusion of amateur electronics in a chart showing the structure of the U.K. electronics industry.

Amateur electronics is indicated as one of the consumers ("domestic final demand") for (1) home produced components and (2) imported components. No values, it is stated, can be assigned to any of these different sections of the market. Perhaps this deficiency will be rectified on a later occasion. The figures should be interesting and instructive, for though relatively very small, the amateur share of the market is going to increase steadily in the future. At least that is our prediction-and made without the aid of a computer!
F. E. Bennett-Editor

## CONSTRUCTIONAL PROJECTS

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[^1]
# By A.R.Miller 

MOst modellers who own single channel radio control equipment often require a unit to add to their existing system to make it more comprehensive. Simple units, consisting of a transmitter, receiver and an actuator are particularly popular because of their versatility and low price compared with complete proportional units. Various units have already been described in the past in this magazine, giving details of equipment for model control.
Model control receivers are often very critical in operation because of the high radio frequency used. This is the point at which most would-be constructors get in to difficulties, and in the end it is often cheaper t $\varphi$ purchase ready-made equipment. Such equipment can be obtained for as little as ten pounds, compared with digital systems costing over one hundred pounds.

This article describes a cheap addition for a single channel system providing a function that compares favourably with far more complex systems. It utilises two servo amplifiers described in an article by Mr J. Tennant in the December 1967 issue of P.E. (unfortunately this issue is now unobtainable).

## BASIC OPERATION OF THE SYSTEM

The only necessary modification to existing equipment is the addition of a pulser to the transmitter modulation system. The pulse frequency must be continuously variable between 3 and 10 pulses per second, with a centre frequency of 6 pulses per second. The mark to space ratio of these pulses must also be controllable.

A simple pulser suitable for this application may be constructed using an astable multivibrator as the pulse generating device, followed by an amplifying stage.

However a far better pulser can be made using a unijunction transistor sawtooth generator, followed by two stages to square off the waveform, and vary the mark to space ratio. The advantages of this type is that it is more stable in operation, and there is practically no interaction between controls.
The receiver used in the construction of this article must incorporate a relay-this is common in readymade receivers--for this reason the pulse rate use in this design is very low.
Conventional practice with this type of pulse system is to use a "Galloping Ghost". actuator, employing an electric motor driving a spring loaded gear system providing mechanical control. Although this method sounds good in theory, this type of actuator has a marked disadvantage; the power supplied by the electric motor is quite low, and therefore it can only be used for small models. The system described here uses feed-back servos and thus overcomes the low power problem.

## DECODER

Variation of the mark to space ratio causes the relay (RLA1 in Fig. 1) to vary the brightness of the bulb LP1. This variation in brightness is received by the photocell X1 the resistance of which is correspondingly varied, thus controlling the bias applied to the base of TR6. The mark to space ratio servo amplifier consists of transistors TR6 to 10, which differentiate this bias and feed it to motor MO1. This motor is ganged to VR4 which varies the feed back to the amplifier, and hence the motor drives the servo to a position dictated by the bias.
The purpose of the lamps and photocells (LP1, 2 and X1, 2) might not seem obvious. However, as stated,
Fig. 1. The complete circuit diagram of the analogue servo system
this system does not use high frequency pulsing techniques. Consequently considerable smoothing of the input signal is necessary. Capacitance and resistance junctions were tried, but damped the movement of the servos to such an extent that they were practically inoperative. Eventually a system using lamps and bulbs was evolved and this is described here. It is surprisingly accurate, sensitive and reliable and, in comparison with other analogue circuits, it is also less complex. The two electrolytic capacitors C2 and C3 provide further smoothing of the input signal.

Bulbs do tend to consume a large amount of power, and this can be a problem when the supply is in the form of dry batteries; however, the bulbs used in the system are low wattage types so the power consumed is not too great. A resistor is incorporated in series with each bulb, to reduce the current so that the bulb glows dimly. At this point the power consumed is about 60 mA at 4 volts. The mark to space ratio is nominally


This shows all the modules necessary for a complete installation. They are : the receiver, the electronic servo control and the two servos
$50-50$, therefore the bulb is only on for half the time period; consequently power consumption is roughly halved. The system is therefore quite economical on power.

The purpose of D1 and D2 in series with LP1 is to prevent unwanted current flowing back through D3 and interfering with the operation of the rate decoder when the polarity of the relay is reversed. Diodes used for D1 and D2 in the prototype were subminiacure silicon types; almost any good small silicon diodes can be used.

## RATE SERVO FUNCTION

The rate decoder provides the second servo function; this consists of a monostable multivibrator which provides a pulse independent of the mark to space ratio of RLA1. The time constant of this circuit is given by the equation $0 \cdot 7 . \mathrm{Cl}$.Rx seconds. Now the centre pulse rate frequency of the transmitter is 6 pulses per second, therefore if we time the monostable circuit to give a $\frac{1}{12}$ of a second pulse when the relay is connected, this will mean that TR3 is switched on for $\frac{1}{12}$ second, and switched off for $\frac{1}{12}$ of a second. This means that the
output from TR3 collector will have a mark to space ratio of 50-50.

It is a characteristic of a monostable circuit that the pulse output time is independent of the pulse input time, consequently the rate decoder will not respond to variations in mark to space ratio from the receiver relay (RLA1). If the pulse frequency of the transmitter is increased, then TR3 is switched on for a longer period than it is switched off. This will mean that the bulb LP2 will glow more brightly, and vice-versa if the pulse rate is decreased. Hence, variations in the light intensity of LP2 control the rate servo motor via X2 in a similar manner as that with the mark to space servo.

## SERVOS

A useful start when constructing the electronics of the system is to have the servo motors already made up; this is because most of the decoder circuitry is set up using the servos as the standard. The servos used in


Fig. 2. Basic construction of the servo using a Mighty Midget motor
the prototype were constructed from "Mighty Midget" electric motors coupled through Ripmax 40/1 reduction worm gears to the feedback potentiometer and the final output drive, see Fig. 2. This motor which can be obtained from most model shops strikes a happy medium between reliability and cost-it could, at the time of writing be purchased for about $£ 1$.

The current drawn by the motor is quite small, and it will operate from a low voltage supply. Typical current ratings are 150 mA running, and 250 mA stalled; it is therefore within the capabilities of the amplifier output transistors. When purchased, the motor is complete with a $6 / 1$ nylon reduction gear already fixed. This gear has a countershaft speed of between 600 and 800 r.p.m., consequently, after the wormgear drive, the servo takes about 2 seconds to complete the full travel of 180 degrees.

## CONSTRUCTIONAL DETAILS

Once the servos have been constructed and are running smoothly, construction of the electronics can begin. Details of the printed circuit boards for the unit are given in Figs. 3 and 4.

Two different wiring boards are used in the system, and when each has been etched and drilled, using a $\frac{1}{z z}$ inch drill, soldering work can begin. Due to the size of the lands on the board a soldering iron with a small bit is necessary. Multicore 22 gauge solder is preferable as this is much more convenient to work with. The printed wiring board for the servo amplifiers should be wired up first; this has two amplifiers on it side by side. Four resistors are used for each amplifier, and these should be soldered in first.
One channel should be selected, and the transistors for this channel soldered in. It may be necessary, before inserting the input transistor (TR6 or TR13) to solder in the signal input lead, this is made 6in long. When the transistors for one of the amplifiers have been inserted, then all the remaining leads for the amplifier are soldered to the board. A 50 kilohm potentiometer should now have its wiper connected to the signal input lead, and the two outside connections soldered to the positive and negative output leads.

The servo motor is then connected to the drive transistors and to the centre tap of two 4.5 V batteries or a $7 \cdot 2 \mathrm{~V}$ Deac pack. Next connect the positive and negative terminals of the battery pack to the appropriate points. When this has been done the servo should move to some point on its travel and stop in that position. If this happens, turning the 50 kilohm potentiometer should cause the servo motor to move to another position and stop again. If this does not happen disconnect the battery and try reversing the motor contacts.

Assuming the amplifier circuit is working correctly the potentiometer, motor and battery can be removed, and construction of the other channel can be carried out in a similar manner, testing the circuit by the same method. If it is noticed that either servo motor travels more quickly in one direction than in the other, then it may be that the output transistors are incorrectly matched. Transistors TR9, 10, 16 and 17 must be fitted with finned heat sinks.


Fig. 3. Layout and wiring of the servo amplifier board. The board is shown full size


Fig. 4. Layout and wiring of the decoder board. The board is shown full size

## COMPONENTS . . . .

Resistors

| R1 | $47 \Omega \frac{1}{4} \mathrm{~W}$ (see text) R8 | 4.7k $\Omega$ | R13 | $1 \mathrm{k} \Omega$ |
| :---: | :---: | :---: | :---: | :---: |
| R2 | $4.7 \mathrm{k} \Omega$ R9 | $1 \mathrm{k} \Omega$ | R14 | $4.7 \mathrm{k} \Omega$ |
| R3 | $10 \mathrm{k} \Omega$ R10 | $4.7 \mathrm{k} \Omega$ | R15 | $4.7 \mathrm{k} \Omega$ |
| R4 | $4.7 \mathrm{k} \Omega \frac{1}{4} W \quad \mathrm{RII}$ | $4.7 \mathrm{k} \Omega$ | R16 | $470 \Omega \frac{1}{4} \mathrm{~W}$ |
| R5 | $4.7 \mathrm{k} \Omega \frac{1}{4} \mathrm{~W}$ R12 | $4.7 \mathrm{k} \Omega$ |  | 470 ${ }_{4}$ W |
| R6 | $33 \Omega \frac{1}{4} \mathrm{~W}$ (see text) |  |  |  |
| R7 | $4 \cdot 7 \mathrm{k}$ 』 |  |  |  |

## Potentiometers

VRI $10 \mathrm{k} \Omega$ carbon lin.
VR2 $10 \mathrm{k} \Omega$ skeleton preset
VR3 $50 \mathrm{k} \Omega$ (any linear potentiometer to find value of $R x$ )
VR4 $10 \mathrm{k} \Omega$ carbon lin.
VR5 $10 \mathrm{k} \Omega$ skeleton preset
Capacitors
$\mathrm{Cl} 4 \mu \mathrm{~F}$ elect. 6 V

## Semiconductors

DI, 2 OA200 (2 off, see text)
D3 OA81
XI, 2 RPY 28 light dependent resistor (2 off, Mullard)
TRI, 2, 8, 15 OC7I (4 off)
TR3 2G382
TR4, 11 OC202 (2 off)
TR5, 7, 12, 14 OCl4I (4 off)
TR6, $9,13,16$ OC84 (4 off)
TRIO, 17 2N697 (2 off)
Miscellaneous
MOI, 2 "Mighty Midget" motors and gears (two off-see text)
LPI, 2 6V, 0.1A bulbs (two off)
BYI, 2 Centre tapped 7.2V 500DKZ Deac. battery pack or two 4.5 V batteries (see text)
Copper clad s.r.b.p. board (1 ${ }^{3} \mathrm{in} \times 1 \mathrm{fin}, 2$ off)
22 s.w.g. aluminium for case ( $5 \frac{3}{3}$ in $\times 5 \frac{1}{2}$ in)
Finned heat sinks (4 off)

## DECODER CONSTRUCTION

Having established the operation of the servos; construction of the decoder can begin. After making sure that the printed circuit board is clean, solder in VR5, then transistor TR3 and so on proceeding down the side of the board to Rx. At the holes for this resistor two wires should be soldered in and connected to R16 and the 50 kilohm potentiometer which was used for setting up the servos (VR3).

After this has been done and all parts of the decoder are in place, the bulbs and photocells can be positioned. Start with LP2 and the photocell X2. The RPY28 is flat in structure, and the leadout wires protrude from the underside; these wires should be positioned in the appropriate holes at the end of the board, so that the centre of the photocell stands about half a centimetre above the board.

A piece of thin stout connecting wire is soldered to the body of the bulb LP2 and inserted through a hole in the board as shown. The glass part of the bulb should be vertically above the photocell, with the element above the centre of the photocell. A 33 ohm 4 watt resistor is soldered to the bulb, and to the circuit board (see Fig. 4). Do not insert LP1, D1, D2, VR5 or X1 yet. The necessary connecting wires can now be soldered in. Connect the relay of the receiver to VR1 wiper and to the positive end of the diode D3. Switch on the transmitter and start the receiver relay pulsing.

Connect a 7.2 volt Deac supply or two 4.5 volt dry batteries in series (whichever supply is to be used) to the respective supply rails of the decoder, noting the current that is flowing; it should be in the region of 50 mA , pulsing in time with the relay. If LP2 does not flash try adjusting the 50 kilohm potentiometer (VR3). If it still does not work, it may be that the load resistor in series with the bulb is too great in value. Remove the bulb and put a milliameter across the bulb connections; it should register about 40 mA at 4 volts. If there is no current, check over the circuit for faultscheck that the diode and supply polarity is correct.

As a last resort remove TR3, connect a voltmeter across the positions occupied by TR3 base and emitter, and check that there is a series of pulses of about 3 to 4 volts at this point. If this is happening then it may be that TR3 is defunct. If these pulses are not coming through then the monostable circuit is not workingcheck TR1 and 2. No trouble should in fact be encountered with this circuit as it is a simple one.

## SETTING UP PROCEDURE

Assuming now that the decoder circuit is working correctly, set the transmitter control stick to its neutral position, then adjust the 50 kilohm potentiometer (VR3) until lamp LP2 appears to be on and off for equal periods; a more accurate value of this resistance ( Rx ) can be found by moving the mark to space control on the transmitter. Any variation of the mark to space control should not produce a perceptible variation in brightness of the bulb, however variation in pulse rate will have a marked effect in the brightness of the bulb.

If everything is operating correctly, potentiometer VR2 and photocell X1 may be soldered in. Another $\frac{1}{4}$ watt resistor is positioned in the hole next to VR5; the value in the prototype was found to be 47 ohms, although this may vary according to the characteristics of diodes D1 and D2. Diode D2 has its negative end connected to the board, and its positive end connected to R1. The leads of the diode and resistor are clipped


The electronics for the control system partially installed in the case
short, care being taken not to overheat the components during soldering. This done, diode D1 can be connected to the bulb at its negative end, and into the appropriate hole at its positive end. Connect the centre tap of the relay to the positive end of D1 and the normally open contact of the'relay to the negative supply rail; the normally closed contact is connected to diode D3.

Switch on the transmitter and receiver and both bulbs should start flashing. If LP1 does not flash, check that the diodes are connected correctly and also that there are no other wiring faults. If LP1 still does not flash, try decreasing the load resistor (R1); if this has no effect remove the bulb and check for voltage and current as before.

It may be that the forward resistance of the diodes is too high and there is not quite sufficient current to light the lamp, in which case the diodes will have to be substituted. If LP2 stops flashing when LP1 starts, this is due to the back resistance of the diodes D1 and 3 being too low. Again the diodes will have to be substituted.

Once the decoder circuit is working correctly it can be linked to the amplifiers constructed previously. Connect up the amplifier 1 input to the junction between VR5 and X2 and amplifier 2 input to the junction between VR2 and X1.

Adjust VR2 and VR5 to their centre positions but do not turn on the transmitter yet. Switch on the supply to the amplifiers and decoder; the lamps should not flash but the servo motors should both travel to a point and stop. If this happens, cover one of the photocells; this should cause the appropriate servo to move to a new position; when the covering is removed the servo should return to its original position. Repeat the procedure for the other unit.


Fig. 5. The case used to house the prototype unit. Servo output wires are led out of the two slots at the left hand side. The opposite single slot carries the supply leads and relay connections. All external connections should be protected from the case by suitable grommets

The transmitter can now be switched on. Once this is done the bulbs should flash as before. Cover both photocells and lights, so that the light from one bulb does not interfere with that from the other. Moving the mark to space control on the transmitter should produce a corresponding movement in the mark to space servo; if the movement is biased to one side, then the servo can be centred by VR2. (The load resistor in series with the bulb is varied until the bulb just glows.)

When the mark to space servo has been set up, the frequency servo can be aligned. VR5 should be used to centre the servo so that there is equal travel on either side of the centre frequency position. The 50 kilohm potentiometer (VR3), which is still in the circuit, is now adjusted more finely until there is no interference from the mark to space ratio control. This done, the potentiometer and R16 can be removed from the circuit, and their resistance value which gave this balance point measured; this can be done with an ordinary ohmmeter. A $\frac{1}{8}$ watt resistor ( Rx ) of this value is then inserted in place of potentiometer VR3 and R16.

All that remains is for the circuit to be tidied up, and a case, and cover for the bulbs and photocells made. Details of a case are given in Fig. 5; this should be made from 22 gauge aluminium insulated on the inside with a plastics covering material to protect against short circuits.
The lamp housing used in the prototype was made from celluloid. This was formed into a suitable shape, and glued with balsa cement. Two coats of black polystyrene paint were applied on the outside, and a coat of silver on the inside to provide a better reflective surface.

The weight of the complete system including the cases was found to be approximately 15 ounces.

## Laser Light Strikes Moon

Shortly after the Apollo, 11 astronauts landed on the Moon, giant "pancakes" of laser light, two and a half miles across and ten feet thick, were arranged to strike their landing area and bounce off a special reflector in a scientific experiment designed to provide precise answers to age-old questions about the Moon.
The "pancakes" represent pulses of high-power laser light, one one-hundred-millionth (ten billionths) of a second in duration, fired from a rangefinder telescope on an Arizona mountain top-a rangefinder so precise it is able to measure the relative Earth to moon distance to within one and a half metres.

Dr. Renne S. Julian, senior scientist at Hughes Aircraft Company, California, which built the rangefinder system for the U.S. Air Force Cambridge Research Laboratories, said the ability to measure the range with such precision will provide valuable information about the lunar orbit, the moon's size, its true shape and its libration (rocking). It will also provide information about the mass distribution of the Earth and the movement of Earth land masses, or "continental drift".
The NASA retro-reflector placed on the Moon can be used by any country that wishes to use the device. It has been reported that Russia has a lunar rangefinder operating, and France and other countries are at work on similar devices.

## Protected Instrumment Landing

$\mathrm{A}^{\text {Irfields in the United Kingdom will be the first to use }}$ the new CPILS (correlation protected instrument landing system) as a result of a development contract awarded to Plessey Radar by the Ministry of Technology. The new system-being developed from an idea originating at RAE-will greatly improve the operational reliability of aircraft instrument landing systems.
The equipment being developed is the ground and airborne equipment for a microwave glide-path system. This combines all the advantages of conventional ILS currently in use at airports throughout the world, with greater accuracy and complete freedom from interference and site effects.

Unlike other proposed instrument landing systems from the U.S.A., U.K. and France, this system is fully compatible with existing ILS and therefore more likely to succeed in world-wide exploitation. Existing flight-deck instrumentation can be used, the only changes necessary in the aircraft being the addition of a smaller antenna and a minor modification to the receiver.
CPILS will meet the needs of airports where full autoland facilities are required as well as those of less wellendowed airports where expense and siting difficulties preclude conventional ILS.

## Degrees and the Practising Engineer

$W_{\text {qualification for }}^{\text {IL }}$ a qualification for professional engineers? Already there are ominous signs that this is so; for example there are efforts to hold the Higher National Diploma and Certificate to the "technician" level.

A determined fight against this tendency is being conducted by The Society of Engineers, as was announced by their President W. G. Taylor at a recent meeting. Other members of the Society also voiced their fears that many practising engineers would be excluded from any Register of Engineers that may be compiled in the future.

One industrialist has stated that students who have attained a good HNC turn out to be better than many, graduates after they have received one or two years' training in the laboratory. This view is believed to be fairly widely held in industry.


By F. C. Judd

During the few months prior to the Annual Audio Festival (this year in October and now called the International Audio and Photocine Fairs) news of anything really new or of special technical interest is usually pretty scarce.

It appears at the moment however, that unit hi fi systems will be very much in evidence at the forthcoming fair, but one wonders whether this idea is not really degenerating into a trend toward "glorified" radiograms. Already some unit systems comprising a radio tuner, an amplifier and a record player are being made available all in one box. The small bookshelf type loudspeakers classified as hi fi might just as well be included.

## NEW AUDIO EXHIBITION ANNOUNCED

News has been released that a second hi fi exhibition is now to be staged and run by the Federation of British Audio Promotions Limited, at which only "top performance" hi fi audio equipment that performs to, or better than, a minimum acceptable standard will be displayed and demonstrated.

The exhibition is to be held in the Skyways Hotel near the London Heathrow Airport from April 23 to 26, 1970 , with the 23 rd strictly reserved for the trade and technical press only. Each exhibitor, who may be a British or foreign manufacturer or U.K. distributor of equipment made outside the U.K., will have an identical and completely sound-proofed room for demonstration purposes, with separate rooms for static displays of their products. Tickets will be made available to the public via hi fi dealers and various other sources.

An exhibition of hi fi equipment with an agreed minimum performance standard ("only the best in audio" quote the organisers) is a very good idea, but who is going to draw that very thin line between "acceptable" and "unacceptable"?

We have no performance standard in this country like the German DIN 45-500 for domestic audio equipment
which could be adopted. The German standard is generally regarded in this country as not quite good enough for strictly hi fi and is perhaps one good reason why a British standard should be established anyway.

Another and equally good reason is because the term "hi fi", which at one time really did mean high fidelity, is now freely used to describe the sound reproduction qualities of anything ranging from a cheap transistor radio to genuine top performance audio equipment. Meanwhile, the full range of fidelity audio equipment by British and foreign manufacturers will be displayed and demonstrated at the combined International Audio and Photocine Fairs at Olympia from October 16 to 22.

## LOW NOISE TUNERS AND AMPLIFIERS

Audio manufacturers and particularly the Japanese are now using field effect transistors with (pardon the pun) considerable effect, especially in a.m./f.m. tuners.

A tuner of Japanese origin, which I had the opportunity of testing recently, featured f.e.t.'s in the r.f. stages with a very great reduction in noise level and increased sensitivity. Completely noise free stereo could be obtained with an indoor aerial some 20 miles from the London (Wrotham) transmitter. This is something I have not found possible with other tuners not using f.e.t.'s.


Goodmans "Music Suite" complete stereo system

With the help of modern low noise transistors, a signal-to-noise ratio of 60 dB or better is now fairly commonplace in top quality amplifiers and is the sort of figure that should be looked for, even with inputs for low sensitivity pick-up cartridges and tape heads which have a high degree of bass lift for equalisation.

One amplifier which performs quite well in this respect is the Nikko TRM 120 which has a rated output power of some 42 watts r.m.s. per channel or a combined music power from both channels of 120 watts. Not only is the output power genuine, but the amplifier also has a signal-to-noise ratio of around 60 dB for all inputs.

For those who want "life size" sound and really high fidelity performance, this is the amplifier. It retails at £95 (equivalent to about $16 /$ - per watt music power).

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Japonese Nikko TRM/20 stereo amplifier

Its U.K. distributors are Howland West Limited, 2 Park End, South Hill Park, London, N.W.3.

## MUSIC SUITE

Those who are looking for something less powerful and much more compact may find the new Goodmans "Music Suite" more to their liking. This comprises three matching items which include the latest Goodmans 3000 integrated stereo tuner amplifier, their 3025 record player complete with pick-up arm and cartridge and a pair of 3005 loudspeakers all for $£ 1409 \mathrm{~s} 4 \mathrm{~d}$.

This hi fi system will be in the shops by the time this article appears in print and will be featured at the forthcoming "Audio and Photocine Fairs".

The tuner amplifier features include preset tuning and push button station selection, automatic frequency control, a built-in stereo decoder, 12 watts r.m.s. output power per channel, inputs for pick-up and tape, and a socket for stereo headphones with automatic speaker muting.

## LOW DISTORTION POWER AMPLIFIER MODULES

Home constructors will be interested in the transistor power amplifier modules available from Welbrook Engineering and Electronics Limited. The makers claim a distortion level of not greater than 0.1 per cent at all output levels, which is achieved by a special Welbrook circuit design.

These power stage modules which are used in the Welbrook integrated stereo amplifiers, are rated for 15 watts r.m.s. into 8 ohms or 10 watts r.m.s. into 15 ohms and require an input signal of 100 mV for full output. Power requirements are 45 V at 0.7 A per
module. The Modules cost $£ 8$ each or two modules (for stereo) f 15 . Details from Welbrook Engineering and Electronics Limited, Brooks Street, Stockport, Cheshire.

## RECORD PLAYER KIT

A kit of parts for building a record transcription unit should also prove attractive to construction minded hi fi enthusiasts. This is the Sugden kit for building their well-known Connoiseur BD1 record turntable which caters for $33 f$ and 45 r.p.m. discs and costs f11 13 s 5 d .

It will accommodate any of the popular pick-up arms and the only tools required for assembly are a screwdriver and pliers. Further details can be obtained from A. R. Sugden and Co. Ltd., Market Street, Brighouse, Yorks.

## NEW TUNER AMPLIFIER

One final item is a new hi fi stereo tuner amplifier from Telefunken called the "Concertino". The tuñer section covers the v.h.f./f.m. and short, medium and long wave bands and features a pre-tuned station selection system, an electronic tuning indicator and stereo decoder.

The makers claim 22 watts music power ( 15 watts r.m.s.) per channel and an overall performance to the German DIN 45-500 standard. The amplifier caters for pick-up and tape inputs, and has a conventional active tone control system for bass and treble. Price $\mathfrak{f} 103 \mathrm{19s}$ Od. Distributed in the U.K. by A.E.G. (Great Britain) Limited, 27 Chancery Lane, London, W.C.2.

Telefunken "Concertino" stereo tuner amplifier



By P. GOODES

Model railway is just one of several examples in which logic switching circuits can be fully exploited. This is the first of a short series describing these circuits and how they can be usefully employed to take over much of the complex operations of a large scale model railway system

AMODEL railway layout can eventually reach a size and complexity where it is more than a full time job to keep all trains and ancillaries running smoothly. Naturally, an excess of automation can take all the fun out of the hobby from the modelling angle, so it is the intention of this series to present a system which would be acceptable to the model enthusiast and electronics gadgeteer alike.

All the ideas to be described make use of simple standard switching circuits. These circuits comprise the bistable, the monostable, a relay buffer, the inverter, the AND gate, the OR gate, the divider, the shift register, and a motor control amplifier. The circuits have been designed to be straightforward and reliable and to use the minimum variety of components in an attempt to keep the cost within reasonable limits.

Constructional details are deliberately omitted because the final form of construction will depend on the complexity of the system to be used. It is expected that anyone contemplating the making of a logic system will be able to use established methods (to choice) of modular construction.

## LOGIC SWITCHING

A logic sequence in electronics may be considered as a series of switching functions to give a particular result for a particular set of input conditions and a predetermined set of operating instructions which are incorporated by the designer. Consider the circuit shown in Fig. 1.1a. The voltage across R may be either 12 V when S 1 is closed or zero when S 1 is open. Thus we have two definite states whereby we can answer the
statement "St is open" by "true" or "false". It is normal in logic circuitry to represent these two states by 1 and 0 on paper, and electronically they may be represented by "voltage" and "no voltage", positive or negative. This is purely arbitrary but in this discussion it has been decided that -12 V should be represented by 1 and zero represented by 0 . A transistor may be considered to have two definite states, first when it is fully conducting, i.e. the collector voltage is approximately zero, and the transistor is thus effectively a short circuit. The second state is when the transistor is cut off so that no current flows through the transistor and the collector voltage to all intents and purposes is equal to the supply voltage (see Fig. 1.1b).
This then forms the basic electronic switch and various operations may be performed by interconnecting these switches in different ways. Pulses are transmitted throughout the control circuit and the different elements prepared according to their characteristics, i.e. 1 or 0 .


Fig. I.Ia. Simple electrical switching circuit


Fig. l.Ib. Simple transistor switching circuit

## LOGIC CIRCUIT SYMBOLS



A number of standard circuits are employed. A brief description of these circuits is given here.

## BISTABLE CIRCUIT

The circuit in Fig. 1.2 comprises two switches with their inputs and outputs cross-connected. Assume TR1 is conducting (state 0 ) and TR2 is cut off (state 1) due to TR1 collector voltage being at 0 V (base-emitter junction is reverse biased). A negative trigger pulse applied to the base of TR2 causes it to start conducting and its collector voltage to rise. This rise is amplified and inverted by TR1 and fed back via C2 and R3 to assist the trigger in driving TR2 on. This regenerative effect finally results in the state where TRI is cut off (state 1) and TR2 is conducting hard (state 0 ). Thus on receipt of a trigger pulse the output at TR2 collector has changed from 1 to 0 and the output from TR1 collector has changed from 0 to 1 . The circuit will remain in this condition until a negative pulse is applied to the base of TR1 when the circuit will revert back to its original condition.

## BINARY DIVIDER

The binary divider performs in a similar manner to the bistable described above, except that it may be triggered back and forth from a common pulse input. See Fig. 1.3. Diodes D1 and D2 perform the function of steering the positive spike of the differentiated input pulse to the transistor which is hard on, thereby cutting it off. Thus for every two pulses coming in, one comes out, i.e. the circuit has divided the incoming pulse train frequency by two.

## MONOSTABLE CIRCUIT

The circuit in Fig. 1.4 may be used for generating a fairly accurate time delay or a pulse of a particular width. As can be seen the circuit is similar to the bistable, but one of the resistor coupling networks is replaced by a capacitor resistor network. Initially TR2 is conducting due to the base bias via R3, its collector voltage holding TR1 base sufficiently close to 0 V for TR1 to be cut off. A negative trigger pulse (1) applied to TR1 base causes a rise in voltage at its



Fig. I.4. Monostable with two ourputs


3-mput"anó gate


| $A$ | $B$ | $C$ | 0 |
| :--- | :--- | :--- | :--- |
| 0 | 0 | 1 | 0 |
| 0 | 1 | 0 | 0 |
| 1 | 0 | 0 | 0 |
| 1 | 1 | 0 | 0 |
| 1 | 0 | 1 | 0 |
| 0 | 1 | 1 | 0 |
| 1 | 1 | 1 | 1 |
| 0 | 0 | 0 | 0 |

Fig. I.5. Three-input AND gate and logic table

| $A$ | $B$ | $C$ | 0 |
| :--- | :--- | :--- | :--- |
| 0 | 0 | 1 | 1 |
| 0 | 1 | 0 | 1 |
| 1 | 0 | 0 | 1 |
| 1 | 1 | 0 | 1 |
| 1 | 0 | 1 | 1 |
| 0 | 1 | 1 | 1 |
| 1 | 1 | 1 | 1 |
| 0 | 0 | 0 | 0 |

Fig. 1.6. Three-input OR gate and logic table


Fig. 1.7. Relay buffer stage. RI may be replaced by a I $\mu \mathrm{F}$ capactior, for single shot buffer, RI to be short circuit when. used with AND gate
collector. This is coupled via C1 to TR2 base which amplifies and inverts, assisting in driving TR1 hard on; hence TR2 cuts off. Capacitor C 1 then discharges at a time constant $C_{1} R_{3}$, and TR2 base voltage falls until it starts conducting. The collector of TR2 rises, cutting off TR1; the initial state is reached once more and remains so until another trigger pulse is received.

## AND GATE

The and gate for negative pulses is shown in Fig. 1.5. If any one input (A), (B) or (C) is at 0 V then its associated diode is forward biased (i.e. an effective short circuit) and output (D) assumes this potential of 0 V . However, if all three inputs are at a voltage of $-V$ volts, then each diode is reversed biased, representing a resistance of approximately 100 kilohms, and the output is approximately - $V$. An analogy may be drawn here to the simple circuit also shown in Fig. 1.5, where the output is negative only if all three switches are open. If any one is closed the output adopts 0 V . This may be represented by the $1-0$ notation bearing in mind that negative is represented by. 1 , and 0 V is represented by 0 .

## OR GATE

The or gate is shown in Fig. 1.6. If any one input (A), (B) or (C) goes negative, then the output at (D) is negative. The output is at 0 V only if all inputs are at OV. Here again an analogy may be drawn to a simple switching circuit as shown and the results are drawn up in the associated table.

## RELAY BUFFER

This is a simple amplifier (Fig. 1.7) with an emitter follower at the input to offer a fairly high input resistance to the rest of the circuit. The output is used to operate a $230 \Omega$ relay when the input is 1 . It may be turned into a single shot buffer by replacing R1 by a $0.33 \mu \mathrm{~F}$ capacitor, in which case the relay operates and then falls out even if the 1 is maintained at the input.

The single shot unit is used in many cases where the relay is employed to operate a "points" motor coil. "Points" motor coils tend to get rather hot when permanently connected to the supply.
The diode across the relay coil acts as a transient suppressor to protect the transistor.

## RING OF THREE SCALER

The ring of three scaler (or shift register) shown in Fig. 1.8 performs a similar function to a bistable except that it has three stable states whereas the bistable has only two.

Any one transistor (say TR1) can be off, i.e. in state 1 and this holds the other two transistors hard on. Since TR1 collector is at about -12 V this means that diode D1 is forward biased via R10. When a 0 trigger is applied to the input line, D1 passes this to the capacitor C2. Diodes D2 and D3 do not conduct this pulse since they are reverse biased. Thus the 0 trigger is passed only to the base of TR2, cutting off TR2, causing TR1 and TR3 to conduct hard and biasing diode D2 ready for the next 0 pulse which will cut off TR3. Thus the impulses at the input cause each transistor in turn to adopt a 1 state.

The circuit may be used as a sequence counter or alternatively as a straightforward "divide-by-three" circuit.

The principle may be extended for use as a ring of five scaler by adding on transistors and inserting resistors to ensure that each base is connected to any collector via a resistor.


Fig. I.8. Ring of three scaler
The circuit may be triggered from independent sources. In this case the triggering circuitry, D1 to D3, R10 to R12, C1 to C3 may be omitted and each transistor is triggered via diodes connected in a similar manner to the rest.

## MOTOR CONTROL AMPLIFIER

In the circuit shown in Fig. 1.9 when input (A) is at zero, TR1 is cut off with approximately -12 V on its collector. This causes TR2 and TR3 to be conducting hard and power to be applied to the motor. When a 1 input is applied to input (A), TR1 starts conducting hard causing TR2 and TR 3 to cut off; thus the motor stops. Diode D2 is included in the motor circuit and acts as a quench on the back end of the motor when it stops. Resistor R4 acts as a dummy load, when there is no motor to be run.
When a straightforward stop or start action is required, input (A) is used. When used in conjunction with a slow down circuit, input (B) is used.

The speed of the motor may be adjusted by varying the supply to the amplifier by means of the rheostat on the ordinary train controller. If a separate unregulated d.c. supply is used, a base biasing arrangement on TR1 will control the motor speed.

Transistor TR3 should be mounted on a small heatsink, and in the author's model a piece of aluminium $\frac{1}{16}$ in $\times 2 \frac{1}{2}$ in $\times 1 \frac{1}{2}$ in was found to suffice.

## SLOW DOWN/SPEED UP

This circuit (Fig. 1.10) is basically a very simple version of the Miller integrator. It is controlled by some other circuit (e.g. monostable or bistable) and


Fig. I.II. Simple one transistor amplifier used as an inverter
generates a rather poor ramp voltage. Normally there is a 1 at the input which means that the collector is at 0 volts. When a 0 is applied at the input the transistor tries to cut off, but is slowed down by the feedback via C1. This causes the collector voltage to fall with a relationship to time. As the transistor cuts off, C2 charges via D1.

When the input returns to $1, \mathrm{Cl}$ discharges quickly and the collector of TR1 returns to 0 V . D1 is now reversed biased and C2 has to discharge via R3 in series with the input resistance of the motor control amplifier. Capacitors C 1 and C 2 are selected values depending on external circumstances, for example, length of train, length of isolated sections in the signalling system and so on. Remember that Cl will basically determine the slowing down rate of the train and C2 the speed-up time. The author used $25 \mu \mathrm{~F}$ for Cl and C 2 and a fairly realistic effect was obtained.

The circuit may be used also to stop a train in a station for a given length of time by triggering from a monostable with a time constant equivalent to the time required to stop in the station.

## INVERTER

This is a very simple one transistor amplifier (Fig. 1.11). When the input is 1 , TRI conducts hard causing a 0 in the output. When the input goes to 0 , TR1 cuts off and a 1 output results. Thus where we did have a 1 we now have a 0 and vice versa. RI may alternatively be connected from the base to -12 V as in Fig. 1.12. A switch connected between base and 0 V will give a 0 output when open and a 1 output when closed.

## Next month: Interlocking Signalling Systems

Fig. I.IO. Miller integrator used to slow down or speed up a motor



Fig. 1.12. Alternative bias and switching arrangement of the inverter


## UNLIMITED:

A selection of readers* suggested circuits. It should be emphasised that these designs have not been proven by us. They will at any rate stimulate further thought.
This is YOUR page and any idea published will be awarded payment according to its merit.

## STOCKS AND SHARES

enclose two ideas for giving an added interest to your recent article on an Electronic Stockmarket game published in the December 1968 issue.

## Bank Raid Insurance

The first addition to the game is a simple timing circuit which is used as a bank raid insurance.

The time delay of the circuit shown in Fig. 1 is approximately 2 minutes, but this can be varied according to the value of capacitor C 1 which can be any value from $500 \mu \mathrm{~F}$ to $5,000 \mu \mathrm{~F}$ depending on how long the games usually last. The relay RLA can be any sensitive $8-9 \mathrm{~V}$ type with one set of make contacts.

The extra capacitor C2 and switch S3 shown dotted in the circuit diagram can be included to double the length of the insurance period if over three people are playing.


Fig. I. Circuit-diagram of the bank raid insurance


Fig. 2. The neon indicator arrangement for the electronic dice


Fig. 3. Switching circuit for the electronic dice
The rules for the insurance are quite simple, and upon throwing a three a player may, if he wishes, forfeit his turn to transact or transfer his cash to his bank and instead "buy" insurance by pressing S2 and starting the timer. This insurance lasts until the lamp is extinguished and then the player is again vulnerable to a bank raid. Only one player may use this insurance at one time.

## Electronic Dice

The final addition to the game is a completely automatic electronic dice. The circuit is shown in Figs. 2 and 3 and when $S 1$ is pressed the neons light rapidly in turn for $2-8$ seconds. The "throw" lights up for approximately 2 seconds, then the circuit switches itself off.

The neon bulbs can be arranged in a hexagon in a space on the Stockmarket top, with the circuit components mounted on the underside or installed in a separate case.

The relays used in the dice are 12 V types with two sets of make and two break contacts. The neons are 65 V miniature glass types and an ideal supply is a transistor inverter which gives $80-100$ volts at approximately 5 milliamps or less, as the neons require very little power.

## 





## UNIJUNCTION SUBSTITUTE



Fig. I. Substitute for a unijunction transistor compared with the unijunction transistor symbol on the right

MANY experimenters have doubtless seen circuits which make use of a unijunction transistor (u.j.t.) and, not having a device of this type to hand, have fought shy of attempting to build this circuit.

A simple substitute for the unijunction transistor is shown in Fig. 1; the correspending connections are as indicated
Both transistors should be silicon, but the actual types used are not critical. I have had success with BSY95A, 2N929, 2 N 706 and BSY27 for TR1 and OC200 and OC202 for TR2.
When the emitter of TR1 is less positive than the base, neither transistor conducts, but when this emitter becomes more positive than the base 2, TR1 starts to conduct, so supplying current to TR2 base. This turns on TR2, which provides current for the base of TR1, causing TR1 to conduct harder. Very soon both transistors conduct heavily, and the impedance between emitter and base-1 falls to a low value, thereby reproducing the unijunction's characteristic.


Fig. 2. Simple unijunction oscillator circuit with a frequency of operation of $1 \mathbf{k H z}$

One of many applications of this substitute unijunction is in the oscillator circuit shown in Fig. 2, which has a frequency of operation of 1 kHz . Capacitor Cl charges via R1, until the unijunction fires, so rapidly discharging Cl . The cycle of operation then repeats.

Other uses are in timers and as trigger units for thyristors.
J. N. Watt, Camberley,

Surrey.

LIGHT METER

THe circuit in Fig. 1 was designed to detect the small colour change of various chemical indicators when responding to an extremely weak substance.

When the intensity of light in the vicinity of the OCP71 changes, the pitch of the output tone from the speaker also changes. The output tone is produced by the action of Cl charging through VR1 until it reaches a certain potential, when it then switches the unijunction "on" allowing the capacitor to discharge through the loudspeaker; this cycle of operations is then repeated.

Any change in the intensity of the light falling on the OCP71 gives a variation in its resistance which leaks away part of the accumulated charge present at C1 and alters the output tone pitch. The greater the light intensity the more current leaked away and the lower the output pitch. The light sensitivity of the circuit is controlled by potentiometer VR2.

To set up the circuit the OCP71 is disconnected and VR1 adjusted over its whole resistance range. At maximum resistance a slow clicking will be heard; as the resistance is decreased the clicking rate rises until a tone is heard; this continues to rise until it disappears when the unijunction is switched on and Cl is being permanently discharged. Slowly increase the resist-


Fig. I. Circuit diagram of the light meter and transistor wiring connection details
ance until a tone is once more heard and adjust the control for the highest pitch. Reconnect the OCP71 in the circuit and the instrument is ready for use. The base of the OCP71 is left disconnected.
According to lighting conditions and the setting of VR2, a tone may or may not be heard when the OCP71 is reconnected. In either case, this control should be adjusted for the lowest tone for maximum sensitivity in the lighting conditions present.

Clive Woods,
Leicester.


CNE PROJECTORS and vetat yrecorders onte perhaps two of the mosi common hobbyot equipments to be found in many hormes thece dhys, and it is frequently the case that the cine enthusiast likes to add sound effects of commentary to bis silient films.

When attempting to fin the tape recorder simul taneously with the projecor, problems of synctronism appear. All these cape tolerated to some degree (according to the natuis of the subject) but by the fitme the film reaches its endere lack of synchronism can be so bad as to spoil the ${ }^{3}$ ewing.
Several ideas on Whle synchronism have been published in several matazines, but most of those usint plain tape are not always acceptable. What is required is sonte positive rnegns of locking the tape speed precisely to film speed
Electronic control s of value in assisting this synchronisth one obvious cuotice being the flip-flop. Howewer, the circiit on its quid has certain limitations and in this article a more gotrate method is described which gives synchronisp of better than two frames in 200 feet of fitm

## spho cretren that

Most movie frukers will already be familiar with the sprockyedrective thape known as "Cinetape". This Whateb in or tree types, but the one we are
 prict Mons 5 ghehes. With the necessary tape boporlar an, ciluplotraisistor circuitry; the tape can Pugtuctig te that zulses per second to act as ? contralor in preter

## By G.M. FARRER

In this connection it must be mentioned that it is vital that the projector's normal running speed is in excess of 16 frames per second, as the synchroniser will only reduce the projector speed to sync. Fortunately the majority of projectors have a normal speed of 18 Trames.

## PROIECTOR PULSES

It Is necessary to carry out certain modifications to the projector in order to use most synchronising devices ind this mit is no exception. Access must be gained to the interio of the projector so that the main motor whe can be locat . The other modification is the fiting of a pefr of contacts which will provide one pulse for cery frime of film. This is usually fairly easy to provide: die shutter operating shaft is generally the point usd to fit the contacts. These modifications will be described move toly laten
14wit obtalined the required pulses from the projecta they ant fed, together with the pulses fronu the tige recordet, fo the synchroniser, which then operates in the following manner.

A lamp situated close to the sprocketed tape, provides eyetgy to photptransistor TR1, The output triggers TR 2 mito conduction, TR2 and TR3 forming a Schmitt triged. The square wave output from TR3 is differentiated by C2 and R9 to give positive and negative pips at ke unction with DI. This ziode largely removes the positive going pips to switch op TR4.

Transistors TR4 and Che are mide ap as a floctlop so that, when TR 4 is on wis surf, A pegative mint. pulse appears at TR 5 eovector and switchics on 1 , 4

Although TR7 is normally in a non-conducting state, due to R19 being returned to a positive voltage, it is switched on by the negative pulse from TR6. Sufficient power is made available for TR7 to operate the reed relay RLA, its contacts providing a relative short circuit to the control resistor in the motor circuit.
Capacitor C5 is held charged through R16 and R17 until the contacts on the projector are closed to provide a rapid short circuit across C5 and R17. Now C5 discharges through R17 and feeds a negative going pip to TR 5 base by way of D2. This action is similar to that given by the Schmitt trigger, but by electromechanical means.

## CONTROL CIRCUIT

The arrival of the pip at TR 5 base will switch on TR5 again and switch off TR6 and TR7. Consequently the relay coil is de-energised, the short circuit removed from the control resistor and the motor restored to its controlled speed.

The other components in the control circuit, L1, L2, C7, C8, and R20, act as a transient suppression circuit to minimise radio interference. The inductors L1 and L 2 have a sufficiently low d.c. resistance to be ignored in the control function.

It should now be seen that the tape pulse switches on the relay and the projector pulse switches it off again. This action continues all the time the unit is running, but if the projector speed increases slightly, the length of time that the relay holds on will be shorter due to the earlier arrival of the projector pulse.

If the projector speed drops then the reverse action takes place and thereby synchronism will be maintained. On the prototype, synchronism is held to less than two frames error in 200 feet of film.


The finished synchroniser incorporating transistor stages TR2 to TR7

Since the projector motor receives its power as a series of pulses, it is rather too much to expect a steady drive to be obtained unless the relay contacts have some partial by-pass. This is provided by resistor R21, which must have a power rating of about 10 watts as under some conditions a large proportion of the motor power is dissipated here.
The value of this resistor will be dependent to a large extent on the motor characteristics so that only a guide can be given. A probable figure will lie between 3 and 6 kilohms, but will need to be found by experiment.


Fig. I. Complete circuit of the synchroniser. LPI and TRI are mounted on the tape deck


Fig. 2. Component layout and underside wiring of Board I (Schmitt trigger) later fitted in the synchroniser box


Fig. 3. Component layout and underside wiring of Board 2 (flip-flop) later fitted in the synchroniser box

## CORRECT OPERATION

An indication of correct operation is by listening for a steady ticking from the relay contacts, or by fitting temporarily, or even perhaps permanently, a small mains voltage neon lamp across the reed contacts to give a regular flashing when operation is correct.

The other resistor which may require adjustment is R3, whose nominal value is 15 kilohms. It may be found that this value is correct, but due to. gain spreads of transistors it may be necessary to choose a slightly higher or lower value here to obtain correct working of the Schmitt trigger circuit. In this connection an oscilloscope is very useful here.

If the collector of TR3 is monitored whilst the tape recorder is running with a length of "Cinetape", a good steady square wave at this point indicates a correct set up. Usually quite small changes in R3 (a potentiometer can be temporarily connected for this) have a


Interior of the synchroniser box showing the Schmitt trigger and flip-flop
great effect due to direct coupling of the circuit, so go slowly. Values of 10 and 20 kilohms should be the outside limits required here.

If an oscilloscope is not available, then proceed as follows. A high resistance test meter should be connected across R8, and the "Cinetape" drawn slowly past the light scanning head. Correct operation is now shown by a sharp rise and fall of meter reading as the light pulses reach the OCP71. Once again, proceed slowly with R3 changes.
When first testing this unit, it is most important to have a correctly aligned scanning head (OCP71 and associated lamp). Obtain correct operation of the Schmitt trigger circuit before attempting to connect the projector or set the value of R21.

## PERFORATED BOARDS

The actual construction of the synchroniser should present no difficulty as it follows quite normal lines. Component layout and wiring diagrams for perforated boards are shown in Figs. 2, 3, 4 and 5. The layout is in no way critical.

The prototype was, in fact, built in three separate units while the reed unit is mounted inside the projector itself. This way, the mains connections are kept tidily in the projector, although a further switch had to be fitted to enable normal operation to be achieved.
The method used will be dictated to some extent, of course, by the space available inside the projector and also how far one wishes to go in this project.

## RELAY

The relay coil was wound on a former made up from a length of s.r.b.p. or other insulated tubing (fairly thin walled) with two square end plates of the same material made up as shown in Fig. 6. The plates are secured with Araldite.


Fig. 4. Layout and wiring of components on the reed relay board, to be mourted in the projector


Fig. 5. Component layout and wiring of the switching unit (Board 3). This board may be made larger if desired to include the reed relay

Wind about 10,000 turns (or as many as needed to fill the bobbin) of 41 s.w.g.enamelled copper wire on to the former using a hand drill and long bolt. The coil former is fitted on to the bolt which is held in the drill chuck. If the gear ratio of the drill is determined first by counting the teeth on the gears, it is then easy to count the number of turns of the handle required to give approximately 10,000 turns of the chuck. Layer winding is not necessary but care must be taken not to allow turns to ride up and cause heaping of wire in one point. A layer of thin non-adhesive tape and thicker lead-out wires will prevent later damage to coil. The reed switch should slide comfortably into the coil centre with the end contacts protruding. These may be soldered to pins on the circuit board to hold the assembly in place.

## PROJECTOR MODS

Coming now to the projector modifications, which is the most difficult part, it cannot be stressed too strongly

Typical set-up of projector, tope recorder and synchroniser


COMPONENTS. . . .

Resistors

| esistors |  |  |  |
| :---: | :---: | :---: | :---: |
| RI | 47k $\Omega$ | R12 | 33k $\Omega$ |
| R2 | $4.7 \mathrm{k} \Omega$ | R13 | $33 \mathrm{k} \Omega$ |
| R3 | 15k $\Omega$ (see text) | R14 | 10k $\Omega$ |
| R4 | $10 \mathrm{k} \Omega$ | RI5 | 1.5k $\Omega$ |
| R5 | $330 \Omega$ | RIS | 10k $\Omega$ |
| R6 | 27k $\Omega$ | R17 | 10k $\Omega$ |
| R7 | $10 \mathrm{k} \Omega$ | R18 | lk $\Omega$ |
| R8 | $4.7 \mathrm{k} \Omega$ | R19 | $1.2 \mathrm{k} \Omega$ |
| R9 | $10 \mathrm{k} \Omega$ | R20 | $10 \Omega$ |
| RIO | 1.5k $\Omega$ | R21 | $3 \mathrm{k} \Omega$ to $6 \mathrm{k} \Omega$ |
| RII | $10 \mathrm{k} \Omega$ |  | IOW wirewound (see text) |

Capacitors


Inductors
LI and L2 2 amp television suppressor chokes
Transjstors
TRI OCP7I phototransistor
TR2, 3, 4, 5 OC7I or OC75 (4 off)
TR6 OC77
TR7 OC8I
Diodes
DI, 2, 3 OA8I (3 off)
Reed Relay
RLA Coil wound from 41 s.w.g. wire (see text) Reed XS2 (Hivac) or type 2RSR (Radiospares) with normal open contacts

Miscellaneous
Jack plug and socket 2.5 mm
Mains plug and socket 2-pin (e.g. P345)
or 3-pin (e.g. Type P438) (Bulgin)
Perforated s.r.b.p. (see drawings)
Metal case
that great care must be taken with insulation here, as mains voltages will be present. Never work on the projector while it is connected to the mains supply.
First locate the main motor lead and cut it. This lead must supply the motor only and not be a common lead to motor and lamp. If in any doubt, it would be advisable to consult either your photographic dealer or the manufacturer for guidance.

Having located and cut the required lead, the two ends should be taken to a mains rating socket fitted in some convenient position on the projector. The size and shape of this socket will depend on the space available but two suggestions are given in the components list, one being flat, the other round.

It may also be convenient to fit the control resistor into the projector adjacent to this point, but if so, bear in mind that it can get very hot, so it needs plenty of room for ventilation. Two plugs could be obtained to fit this socket. One is used to connect to the synchroniser; the other is fitted with a shorting link so that it may be inserted in place of the control plug for normal operation.


The "pulse" contact is made from a piece of phosphor bronze strip and is insulated from the projector frame with a piece of s.r.b.p. This contact must not have any contact with the motor wiring, or case, or anything else except the 2.5 mm jack tip connection. The sleeve connection on the jack should be connected to a part of the projector frame that is in contact with the shaft used for the pulse contact. Details are shown in Fig. 7.

## OTHER USEFUL HINTS

It was found very satisfactory to use a length of small diameter co-axial cable for the 2.5 mm jack plug connection to the synchroniser. The wires linking the motor with the reed relay control circuit should have thick insulation; mains cable would be suitable here.


The suppressor components should be fitted close to the reed relay to be most effective, so that these components will be in the synchroniser box if this is where the relay is fitted.
The tape recorder and synchroniser must, of necessity, be located close together, but the tape recorder and projector may be placed anywhere convenient, as the length of connection between them, within reason, does not affect the operation.

The prototype unit is powered by a small mains power supply unit, so the lamp supply was derived from. this by using the 12 volt negative and 8 volt positive lines. The 20 volts so produced were found to be sufficient for the 28 volt bulb used. This lamp must be run from a d.c. source. If a.c. is used, the fluctuations of brilliance at mains frequency would cause spurious pulses to appear at TR1 and affect the operation.
Exact details of photo-transistor and lamp assembly are not given as tape decks vary greatly in their design. A small plate to attach to the deck, upon which the lamp and OCP71 are assembled, can be made to individual requirements. Suggestions are shown in Figs. 8 and 9.
One small point about maintenance of consistent operation, which came to light during early tests: the slot in the OCP71 housing must be kept free of tape dust, otherwise erratic running of the projector will result. An occasional light brushing will keep it clean.
When the complete synchroniser is set up satisfactorily, it may be fitted into a case and connected up. Start marks should be made on both tape and film, which are lined up when subsequent runs are made. Projector and tape deck are then switched on simultaneously and should remain in synchronism as described earlier.

## THEBEIRTH OF A NEW PLANET

The asteroid belt which circles the sun and lies between the orbits of Mars and Jupiter has been well studied over many years. It is made up of groups or families which lie in well-known orbits. One of these, the family Flora, has been studied very closely by Dr Alfven of the Royal Institute of Technology in Sweden. The individual members of this group have been very accurately
is available. This is the largest dish ever designed for orbiting vehicles.

## MARTIAN ATMOSPHERE

At the McDonald Observatory of the University of Texas astronomers have obtained the first conclusive proof of water on Mars. The amount of water vapour measured was equivalent to a film of liquid water 0.05 mm thick in the southern hemisphere and about half that in the northern. Although the frozen caps

observed and it seems that the orbits of the three distinct sub groups that it comprises have a special significance. In each sub group the individual members each of the group have almost identical orbits.

Dr Alfven points out that this would not be possible if there had been an explosion of a large body, nor could it result from the focusing effect of Jupiter's gravitational field. This is at variance with the widely held view that the asteroids were the debris of a former planet. The structure of the asteroid belt as revealed by Alfven's work is incompatible with such a possibility. He now tends to support the view that it is possible that in fact the belt of units is a planet in the process of formation. This theory has many supporters now including Prof. Hoyle.

It is thought that the asteroids are an intermediate stage of planetary formation by the accretion of interstellar dust grains. This is of some significance since it is a means by which any star can collect a planetary system. It could mean that most of the stars which are like our sun will have planets like the solar system and doubtless some of them could be capable of supporting life as we know it.

## A NEW AERIAL FOR SPACE VEHICLES

Goodyear Aerospace have developed an unusual type of aerial for use in space. It is a dish shaped reflector consisting of a number of hinged 'petals" framed with Bondolite. This is extremely light in weight though rigid and is formed of a honeycomb sandwich of aluminium. It can be folded up to about a quarter of its full size and can fit inside a vehicle nose cone in a similar manner to an umbrella. When it is opened in space an aerial of 30 feet in diameter
have been said to consist of carbon dioxide, this latest assessment indicates quite definitely that there is a considerable amount of water ice. The clouds sometimes seen also tend to confirm this view.

## JUPITER AQUIRES MORE SATELLITES

In 1967 L . Wilson of the University of London Observatories and E. L. G. Bowell of the Meudon Observatory in France put forward the proposition that there was an undiscovered satellite associated with Jupiter

It is not always possible to devise a method of checking the calculations in matters of this kind. However the decametre radiation from Jupiter has provided one method of doing this. E, K. Bigg of the Radio Physics Observatory of Sydney applied a technique of record checking which he developed in 1964 with regard to the effect of the satellite " 10 " on the decametre radiations. He has found in the case of the predicted satellite of Wilson and Bowell a very significant correlation of a modulation period which must be regarded as confirmation of the existence of this thirteenth satellite. It is also significant that Bigg found evidence of another possible satellite in the records.

From this examination also he found a very strong confirmation of the effect of satellite " $V$ " known as amalthea. This particular item is of special interest to the writer for in 1964 in discussions with Bigg about " 10 " the writer put forward the idea of the important influence on the radiation from Jupiter by amalthea. Later in a special interview with Patrick Moore in "The Sky at Night" programme the writer demonstrated the reasons for this influence. It is therefore gratifying to have confirmation of the hypothesis from such an important and independent source.

The success of this method of using the planet's own radiation will encourage more intense investigation of Saturn and Uranus for the decametric radiation.
At the moment there is no certainty of radiation in this region for these two planets, though there is some reason to believe that there is radiation from Saturn. If the decametric radiation can be detected then the same technique could be used for the confirmation of possible' satellites, not yet discovered but strongly suspected, at least in the case of Saturn.

## GERMANY IN SPACE

An agreement between America and Germany in a joint space research programme has been signed by the two countries. There are two main projects of which Helios is the principle and most ambitious. There are to be two solar probes and each of these is to fly past the sun at a distance of approximately 50 million kilometres off the sun. There are to be ten experiments aboard each time.

The first of the probes which will weigh about 210 kg will be launched on January 4, 1974. This will be put into trans-solar orbit by an atlascentaur rocket provided by NASA. After travelling for 95 days the probe will pass within 0.3 astronomical units of the sun; it will then go behind the sun for 185 days and reach the limit of its path. Then returning toward the earth it will go into solar orbit.
Communications will be tested as never before in this event, for the probe will be twice the solar distance from control on the earth. The radiation to which the probe will be exposed in this circuit will be some ten times greater than that received on Earth and special precautions will be needed to protect instruments from the heat.

## HELIOS DESIGN

There are two designs being prepared for Helios, one by ERNO Raumfahrttechnik GmbH in Bremen and one by Messerschmitt-Bolkow in Munich. It may be that the two designs will be combined when the tenders are finalised. Germany will be responsible for the development and control of the probe itself and for seven of the ten experiments aboard each. The other three experiments will come from Goddard Space Flight Center in a collaboration unit of American, Australian and Italian scientists.

The primary object of the probes is to provide new information about the processes on the sun by the study of the solar wind, cosmic radiation and cosmic dust as well as the electric and magnetic fields. There will also be study of the cosmic radiation from distant systems and the chemical composition of interplanetary dust and micrometeorites.

# ELECTRONORAMA 

## Interplas '6s

Plastics are used for many electronic applications and some of these were displayed at the Interplas ' 69 exhibition recently. Many circuit boards and modules were displayed and an astounding variety of cabinets, front panels, switches, knobs and other ancillary electronic components.

Manufacture of plastics parts is a fast expanding business and electronics is in turn playing its part in automating machines and processes. Bipel injection moulding machines will be available with solid state controls after October 1 and all the Bipel injection machines displayed at Interplas were fitted with the system.

The photograph shows a technician using a test unit to check circuitry in the control console for an injection moulding machine. The control system uses Norbit logic control modules mounted on plug-in circuit cards. The modules are encapsulated in plastics.


## BBC Mobile Colour TV Demonstration Unit

THE BBC's Mobile Colour Demonstration Unit with Tricia Madden, is touring the country this Summer, giving demonstrations of colour television at Holiday Camps and other venues where large captive audiences can be guaranteed. With the added "selling power" of BBC-1 and ITV programmes appearing in colour later this year, it is hoped that the demonstrations will help to push sales of colour sets.

The pictures show the unit with mast extended, and the interior of the vehicle. A comprehensive tool kit is carried to cope with all emergencies! The left-hand rack contains sound apparatus; in background are u.h.f. receivers, distribution amplifiers picture monitors and systems control panel. Right foreground: base of telescopic mast atop control box which houses servo motor.

## Britain's First Conencrete T.V. Tower

BOTH B.B.C.-2 and I.T.A. u.h.f. Yorkshire transmissions will share the existing 300 ft B.B.C. aerial mast at Emley Moor in the autumn as an interim measure, until the completion of a new joint tower, 1,080 ft high, late in 1970. The new tower will be of self-supporting reinforced concrete of exponentially tapered section, similar in design (but much higher) to that built in South Africa in 1961.

The decision to adopt concrete construction, as opposed to steel, has resulted from research into erection time, cost and service coverage and has no bearing on the collapse of the old tubular steel mast in March. (The enquiry into this incident has not been completed; fatigue tests are being carried out on the metal structure.)

The new tower will carry all television channels for I.T.A. and B.B.C., and will serve as a G.P.O. microwave link. Outside broadcasts can also be picked up and redistributed via the microwave equipment room at 900 ft . Above this point a lattice steel construction $180 f$ high will be erected for carrying the transmitting aerials.

On completion, the 300 ft mast and the 675 ft Swedish mast will be dismantled.

A scale model of the new Emley Moor tower next to the existing steel masts (right). The G.P.O. microwave aerials are shown at about the "looft high" position on the tower

## DVM to Data Logger

$F^{\circ}$OR those laboratories and workshops that possess a digital voltmeter, Solartron Electronic Group have now produced a box that can convert it, with a readout device, to a data logger.

The Data Transfer Unit is the first device to convert the digital output from a digital voltmeter into a form that can be accepted by a teleprinter, digital printer typewriter or magnetic recorder for direct logging. Consequently the , user can go away and leave this set-up to take voltage readings for him, automatically, at any preset time interval, and write them down.

Reliability is inbuilt by using integrated circuits and flexible wiring cards with printed circuit fibre glass plug-in boards.



## By Alan Douglas, Sen. Mem. I.E.e.e.

MaNY readers will know that a musical sound consists of a fundamental pitch note plus some harmonics or overtones. Harmonics are mathematically related frequencies; overtones, or partials are not so related. All can exist together.

## BASIC VOICES

In most musical instruments, the harmonic texture, loudness, noise and other factors are constantly changing, even during the playing of a single note. But an organ is a sustained tone instrument, so the very complex factors associated with orchestral instruments are greatly simplified. It is for this reason that the organ is a poor imitator of orchestral instruments, and much more suited to the production of the sounds associated with simple pipes or tubes
The church or concert organ is really based on diapasons and flutes, with other stops to artificially introduce powerful harmonics.
The theatre organ is based on the tibia, which is merely an exaggerated flute. Although reed stops are provided on the larger organs, to produce more harmonics, there is more concentration on string-like sounds which are extremely rich in harmonics, but low in amplitude. The net combination of strings, tibias and flutes tends to sound rather tubby, but takes on a curiously liquid and attractive sound when modulated by a tremulant. In short, the less harmonic the sound, the more one depends on the tremulant-or vibrato, as it is commonly called on electronic instruments.

## SQUARE WAVE LIMITATION

It is clear then that there is going to be some tonal limitation if we decide on a theatre organ type of specification, and this is further dependent on the kind of waveform supplied by the generators; for no one waveform will form all sounds equally well, unless it be a multiplicity of sine waves for additive synthesis. Multiple waveform generators are expensive, and appeal more to the professional organists than to the average home performer.

As we have said, this organ uses a single square waveform for all its effects, and so we must accept the limitations imposed. However, we have considered the case of the average house, where a larger and more powerful organ might not be welcome, whilst at the same time the limited resources of the very small organs would soon be exhausted. It is indeed very difficult to try and strike a balance and it is impossible to please everyone.
We said in Part One that if all the playing facilities were put in at the start, the way would be open for future modifications; and this is perhaps the best way to look at it.

The constructor will be able to make tonal alterations after a little experience is gained and a number of alternative tone circuits will be given later. After all, there are only four basic types of organ tones and the many dozens of variations are only in degree or pitch range. In saying this, we do not of course include percussion, sustain, reverberation, glide or rhythm circuits whieh are now popular.

## SUBTRACTIVE FILTERS

It might be opportune here to expound a little on the principles underlying the various kinds of subtractive filter. Suppose that we have an initial waveform which contains 40 harmonics. Evidently this will mean many octaves in addition to the fundamental pitch. Of course, if they were pure octaves, then it would only make the sound very bright and perhaps shrill, but still a pure note. But in this band are many other frequencies, if the wave is square, and these will nearly all be odd harmonics. In Fig. 5.1 is shown a symmetrical square wave of the kind produced by the dividers. The accompanying graph illustrates the relative amplitudes, compared to the fundamental, of a representative number of constituent odd harmonics.


Fig. 5.1. Harmonic intensity of a symmetrical square wave. If the square wave is asymmetric the har-


The square wave itself is not an objectionable sound, but if more than one is combined, the harmonics can beat together and form sum and difference tones which are not concordant; and as we must be tuned to the equally tempered scale, there will be bound to be discords.

The presence of such discords has been proved to be only objectionable in certain kinds of sounds; in others, the discords actually heighten the effect-as in a trumpet stop in a pipe organ.

It is also found that if the fundamental pitch is removed, or greatly reduced in strength, that the harmonics do not sound so unpleasant. But in cases where the fundamental must predominate, as in flute tones, many harmonics produce discords. These are removed as far as possible by low pass filters. The tibia and diapason groups also require severe pruning of the upper harmonics. String-like tones require exactly the reverse, partial or complete removal of the foundation tones. All reed-like sounds are based on resonance methods, where a tuned LC circuit is excited first by its principal resonant frequency, and subsequently by harmonics of that frequency.

The width of the resonant band is controlled by the $Q$ or sharpness of tuning of the circuits, which may be arranged to either accept or reject the resonance. So really all tone circuits are quite simple, and with adjustable L, C and R elements they can all be explored.


Fig. 5.2. Simple low pass RC fiter section with response curves showing effect of varying capacitance with fixed resistance


Fig. 5.3. Effect of varying low pass fiter time constamt on a square wave

## LOW PASS FILTERS

A simple single stage low pass filter with its response for differing values of capacitance is shown in Fig. 5.2.

The time constant of the section shown is CR, and to ensure suppression of the higher harmonics at some point on the slope, CR must be at least five times greater than the time for the width of the incoming pulse. By varying this time constant, most conveniently done by adding sections of differing values to the first section, one can produce, from a square wave, effects as in Fig. 5.3. Note that the majority of the unwanted harmonics are brought down to a very low level.

However, this effect will clearly not be uniform over the whole keyboard and if complete harmonic suppression is required, then there must be several different time constants over the range of notes employed, since the frequency range exceeds $30: 1$.

But is complete suppression really desirable? Some say yes, some say no.

## TAILORING THE HARMONICS

The author contends that traces of upper harmonics give character to even a flute tone, for whilst a pipe organ open metal flute is commonly fundamental and second harmonic, an orchestral flute can contain up to 8 harmonics-and few would deny that this latter is a more lively sound. Therefore in this organ we have allowed harmonics to appear in 16, 8,4 and 2 ft tones by careful grading of the time constants of the six low pass filter circuits used. Allied to this is the question of which is the most important part of the keyboard where the maximum effect is required? Here we subdue the bottom octave of the 16 ft tibia (a tibia is really only a powerful flute; in pipe organs it is made of wood which gives it a duller tone than metal); we also reduce the bottom of the 8 ft flutes but not so much, and the 4 ft and 2 ft registers are virtually untouched except for the very highest harmonics.

If one required a completely smooth and "sweet" sound from a flute, then one filter per octave would be the minimum number required. Some organs filter every five or six notes and a few of the larger ones filter on every single note. It is clear that it is quite easy to work out the time constants if the frequencies are accurately known.

## IMPORTANCE OF BEING IN TUNE

In assuming the simple filters above, it is imperative that the organ be in tune. Very small departures from this condition bring about unpleasant results. This, by the way, is why we do not have a twelfth or 23 ft stop. Unless this is sinusoidal, it produces a rasping effect and to eliminate this, it has to be reduced in volume so that it cannot fulfil its function as a brightener at all. With a sine wave organ, it is a valuable stop; with a harmonically rich wave, the effect is better obtained from other stops.


Fig. 5.4. Simple high pass filter section which removes the lower frequencies and passes the higher ones.


Fig. 5.7. A more exact analysis of the French Horn formant where the figures above the ordinates indicate relative amplitudes


Fig. 5.8. Parallel resonant filter with shunted potentiometer, adjustment of which can both reduce the total response and broaden the resonance peak


Fig. 5.6. Formants for four orchestral instruments


Fig. 5.9. The effect of shunting the resonant LC circuit with increasing resistance. Curve I, the resistance is negligible: Curve 3 , the resistance has increased considerably with a broadening of the response curve

## PITCH AMPLIFIERS

The low pass filters employed consist of from two to four cascaded sections having various time constants. Since every shunt capacitor has its charging time controlled by a series resistor, and of course there are antirobbing resistors as well in all the filters for this organ, there must be attenuation of the signal. Thus we apply a preamplifier for every pitch-but not every stop-and feed from the tone filters into a post amplifier (see Fig. 1.1). Incidentally, the output capacitors from these preamps are graded in some cases to further control the frequency pass band.

The tibias, 16, 8, 4 and 2 ft and the flutes 8 ft and 4 ft are the stops using the low pass filters. Nevertheless, they all sound slightly different and this is how it should be, though they are all flutes. The characteristics, therefore, of this class of sound are strong lower notes and weak upper harmonics. We can get a reasonable approximation to pipe tone from these circuits.

## STRING TONES

The next most important sound is the organ string or viole tones. It must be admitted that even in the best pipe organs, these sounds are nothing like orchestral
strings. This is evident, as they must operate on a fixed wind pressure, whilst strings under the influence of a bow continually change in character.

These sounds are very attractive and useful, so we provide five of them. Since it has become standard practice to include string tones on the accompaniment manual, we find the high pass filter in use here.

## HIGH PASS FILTERS

The action of the high pass network is the exact reverse of the flute filters; we want to take away the fundamental tones and leave a lot of harmonics, though at a reduced loudness. Fortunately, the ear does not attempt to analyse the structure of such complex sounds, so the problem is made easier and simple filters suffice; in fact, they are all single section filters.

Because of the low power involved, we simply rely on the extremely high reactance of the very small series capacitors, so that the filter becomes a capacitive attenuator, having values of megohms. The circuit is shown in Fig. 5.4 and the effect on a square wave in Fig. 5.5.
This filtering does perhaps make the extreme bass notes a little thin, but string filters are notoriously difficult and it is thought that the circuit values shown


Fig. 5.10. Series resonant circuit


Hz
Fig. 5.11. Typical response curve for series resonant circuit


Fig. 5.12. Central analysis of pipe organ trumpet
will satisfy most constructors. One can of course go to six pipe organs and hear six quite different qualities of string sound from stops of the same name. The great thing is to avoid what is commonly called a wiry sound. We have $16 \mathrm{ft}, 8 \mathrm{ft}$ and 4 ft strings on the solo manual, and 8 ft and 4 ft on the lower one.

This brings us to the final and most controversial kind of filters, the resonant circuits. These are widely employed in electronic organs to simulate reed or brass instrument kinds of sounds.

## FORMANTS

It was found, during research into the sound producing mechanism of orchestral instruments in the latter part of the last century, that no matter what note was played on, say, an oboe, a French horn or a trumpet, a certain band of frequencies always appeared and this was called a formant. It is evident that if we produce a circuit which will resonate over the formant band, and add fundamental tones to it, we can imitate some of the instruments having this property.
To illustrate this, we show the formant bands for four instruments, the oboe, trumpet, trombone and French horn in Fig. 5.6. Fig. 5.7 gives a more detailed formant
analysis of the latter instrument. The numbers above the ordinates indicate relative amplitudes compared to the fundamental.

## RESONANT CIRCUITS

A parallel-tuned circuit as shown in Fig. 5.8 will suffice for the resonant, or formant, band and this may be tuned by a capacitor as required. The coil should have a moderate $Q$, in the 20 to 100 range, because then the band can be broadened or narrowed by the variable resistor across it as in Fig. 5.9 and the sharpness or flatness of the formant can be reasonably imitated.

There are cases, however, when for special effects we want to take away a resonant band. For this a series resonant circuit is needed of the form shown in Fig. 5.10. In referring to the resonance curve of Fig. 5.11 it can be seen that the impedance falls to a relatively low value at the resonant frequency which means that the circuit functions as a selective shunt for a band of frequencies.

In the organ filter coils are wound on ferrite cores; this preveṇts any external field which would result in crosstalk and signal pickup in other parts of the tone circuits.

The $Q$ value should not be too high, since the voltage across the coil at resonance is approximately $Q$ times the impressed voltage. The capacitors to earth in circuits used for formants have values which not only tune the coils properly, but act as high-frequency shunts to earth for the higher harmonics which we do not want. But in fact there is some harmonic leakage which does not seem to impair the effect.

Spectral analysis of pipe organ reeds shows many harmonics outside those really required and the pipe is tuned to emphasise the fundamental; but still very many of the reed harmonics sound, as exemplified in Fig. 5.12, which is a spectral analysis of a pipe organ trumpet.
Next month we start the construction of the tone forming circuits.

Note: A few readers have experienced difficulty in aligning the Kimber-Allen keyboard with the Harmonics switch assemblies (see last month's article). If purchasing a Kimber-Allen keyboard, constructors are advised to make sure that a close match can be achieved. It may be necessary to cut slots to clear the dolly springs.



Instructions for using this constructional aid in a special feature article

## AND THESE IMPORTANT FEATURES

## P.E. WIDEBAND H.F. COMMUNICATIONS RECEIVER



PRACTICAL

An unconventional triple conversion design for single sideband and double sideband reception. Advanced techniques including "up conversion" are incorporated in this receiver which covers the frequency range 2 MHz to 28 MHz . A builtin crystal comparator ensures accurate alignment. Optional arrangements for local oscillator and other unusual features add to the versatility of this forward-looking design. It is eminently suited to the requirements of radio hams and others with a serious interest in high frequency communications.
The first article in this constructional series appears in the October issue.

## AUDIO GENERATOR



An indispensable accessory for audio enthusiasts. Neat modern styling makes this unit a most suitable companion for the hi-fi equipment in the lounge, or an impressive addition to the workshop test gear. It is a self-contained battery operated instrument covering frequencies from 15 Hz to 200 kHz , with low distortion sine or square wave output through a calibrated attenuator.
The free sample of Cir-kit is adequate for building one of the two modules which make up the audio generator.


# IMRRHET PLICE 

lrems mentioned in this feature are usually available frem electronic equipment and component retailers advertising in this magazine. However, where a full address is given, enquiries and orders should then be made direct tn the firm concerned.

## TEST GEAR

Two new products are announced from Eagle Products. They are the EP100LN multimeter/transistor tester and a 30 kV probe, type number DC30.

Both items are particularly suitable for the service engineer and EP100LN features a 100,000 ohms per volt movement which combines with a special socket for quick transistor checks.

The brief technical specification for the multimeter is: d.c. volts 0.12 to 600 V f.s.d. in seven ranges; a.c. volts 6 to 600 V f.s.d. in four ranges; d.c. current $12 \mu \mathrm{~A}$ to 12 A f.s.d. in five ranges; resistance 10 kilohms to 10 megohms in three ranges; and a decibel range of -20 dB to +18 dB .

The range of the transistor tester is: $I_{c o} 0-12 \mu \mathrm{~A}$; $h_{\mathrm{fb}} 0-0.9965$; and $h_{\mathrm{fe}}$ 0-280.

The DC30 probe, for use with the EP100LN meter and other models, allows a range of up to 30 kV to be measured. It is ideally suited for colour television service work where correct e.h.t. voltages are very critical.

The price of the EP100LN is $£ 16$ 16s, the DC30 £3 10s and more details of all Eagle products can be obtained from B. Adler and Sons (Radio) Ltd., Coptic Street, London, W.C.1.

## MUSICAL NOTES

Some months ago we mentioned the "Mister Bassman" musical accompaniment instrument from D.E.W. Ltd., Ringwood Road, Ferndown, Dorset.

This company is now producing an improved Mk II Model B2 that can be tuned to any key by a single knob, so that a player used to the key of C, for instance, can accompany a group playing in such awkward keys as E-flat, B-flat, etc. whilst still using his well-learned technique of footwork in C.

Apart from an 8 ft to 16 ft octave change footswitch there is another for foot-off sustain with a variable time range of 0.5 to 5 seconds.

The price of the Model B2 is $£ 37$ plus 10s carriage.

## TOOLS

Two tools for the toolbox are the Bib Model 3 wire stripper and cutter and the "King Klik" riveting tool. Both these new models are claimed to be improved versions of previous models, and the King Klik riveter has just gained recognition from the Council of Industrial Design.

The new riveter is excellent for any chassis work, still required in certain cases, and can be used were only one surface is accessible. The tool works with a plier action and has a swivel turret to take $\frac{1}{8}$ in and $\frac{5}{32}$ in diameter rivets.

The "King Klik" riveter is available singularly or in kit form which includes back-up plates, rivets and an instruction leaflet from Riveting Systems Ltd., Todmorden, Lancs.

The only obvious difference between the Bib Model 3 and previous wire strippers is the cutting aperture setting arrangement. The aperture setting for different diameter wires is now simply adjusted by a sliding screw set in one of the handles.

Manufactured by Multicore Solders Ltd., each wire stripper is packed on an instruction card and the recommended retail price is 5 s 6 d .

## FIBRE OPTICS

The advance of fibre optics is providing many solutions in industry to old problems, and in certain instances cuts manufacturing and maintenance costs by the elimination of bulbs, hardware and wiring.

A new company has been formed called Fibre Light, and they have been appointed as authorised distributors of "Teknis" continuous lengths of glass fibre optic noncoherent light guides, in quantities of less than $1,000 \mathrm{ft}$. The fibres are contained within a flexible p.v.c. sheath and the 0.013 in multi-fibre bundle is capable of transmitting light over distances of up to 12 ft .

The fibre can be used for piping light from one lamp to remote areas requiring illumination, or be used to influence a remotely mounted photocell of any changes of light intensity. There are numerous other applications and is already being used in cars, computers, security systems and liquid level sensing.

Obviously there are many other applications that will spring to the mind of the ingenious experimenter. An introductory 5 ft length is avail able from Fibre Light, Teknis House, Stoke Road, Guildford, Surrey, price 19s 6d including postage and packing.


## FOR THE WORKSHOP

There are several interesting products this month worthy of consideration for the workshop or laboratory. The first of these is the new Speedread direct readout micrometer made by GKN Shardlow Metrology Ltd., Petre Street, Sheffield, S4 8LY.

Two versions are available, the Imperial measurement (inches) system and the Continental metric system. Each instrument is precision made and the precise measurement is shown numerically in windows on the barrel of the micrometer. A conventional vernier scale, for those who like doing it the hard way, is also incorporated to give measurements to finer limits.

At the moment the micrometers are available in size 0 in to 1 in (reading to 0.0001 in ) and 0 to 25 mm (reading to 0.01 mm , equivalent to 0.0004 in ).

Another measuring instrument that slide rule users will appreciate is the Otis King spiral slide rule marketed by Carbic Ltd., 54, Dundonald Road, London, S.W.19.

The instrument is in telescopic form and measures only 6 in in length when closed and 10 in fully extended. There are two models, $K$ and $L$, for multiplication, division, and logarithms. Model K is for multiplication and division, while model L also gives logarithms enabling it to be used for roots and powers.

Both models cost $£ 42 \mathrm{~s} 6 \mathrm{~d}$ post free and a leather carrying case is available at 8 s 9 d extra.

Numerous times when working in the workshop the need to cut holes of various shapes and sizes in varying materials is reached and how best to tackle this problem has to be overcome.

Although we have not had the pleasure of trying the Adel nibbling tool being marketed by West Hyde Developments, this would seem to be a most suitable product for cutting holes in chassis and cabinet panels. Suitable for card, p.v.c., aluminium, copper and steel the Adel nibbling tool cuts almost any shaped hole and works on the punch and die principle, claimed not to distort or "wrinkle" the material.

The tool is easily operated by hand, will cut up to 16 gauge aluminium or 18 gauge steel and is priced at 59 s 6 d plus 3 s posting and packing. Spare punches cost 32 s 6 d plus 2 s 6 d posting and packing from West Hyde Developments Ltd., 30, High Street, Northwood, Middlesex.

Having enough mains power outlets is another problem for the workshop and Abbey Electrical Systems Ltd. produce a fairly large range of excellent distribution outlets for the workshop. Already completely wired and factory tested the 13A outlet Busboards, as they are called, are available in eight different combinations.

All units are completely insulated for maximum safety and fitted with a
mains indicator light. Intended for portable or static use the boards are claimed to be lightweight and virtually unbreakable under normal conditions of use.

Other uses for the mains outlet boards, apart from the workshop, are for offices, garages, public address systems and photographic studios.

More details and prices are available from Abbey Electrical Systems Ltd., 95, Victoria Street, St Albans, Herts.

## COMPONENT BOXES

Storage space for components is always at a premium in any workshop and the new plastics storage cases from S. Leboff (Fobel) Ltd., Hyde House, The Hyde, Edgware Road, Colindale, N.W.9, should be a useful addition to any workshop.

Called Fobel "Storaboxes" they are available in three different sizes, each $5 \frac{1}{2}$ in long. The main feature of these boxes is that they can be interlocked side by side or one on top of
the other, enabling a combination of different sizes to be made up if required. The boxes can also be attached to a wall or shelf.

A single box and drawer with removable partition retails at 2 s 6 d , and a large box with two drawers subdivided by partitions retails at 8s 11 d .

## WORKSHOP LIGHT

A new panoramic batten bulb holder has been announced by Rock Electrical Accessories Ltd. Called the Monolink this holder would be very useful in the workshop and can be tilted at an angle of 45 degrees in most directions via a ball and socket joint.

The base of the bulb holder also constitutes the ceiling rose and is simply wired up and screwed in place of the existing ceiling rose. Full details can be obtained from Rock Electrical Accessories Ltd., Rock Works, 6 Commerce Road, Brentford, Middlesex.


Monolink adjustable ceiling light from Rock Electrical Accessories


## Interlocking storage boxes

 manufactured by S. Leboff (Fobel)

THIS circuit was developed to help check the characteristics of the "surplus untested" diodes that are at present remarkably cheap in bulk lots. The resulting test set can be used for a number of applica-tions-details are given in the text.

The components used are not costly and the prototype was built mainly from spare parts. By carrying out stage by stage tests during construction, the performance available from the particular components used can be checked.

The high voltage supply around which the test set has been designed has also proved useful as an e.h.t. generator for oscilloscopes and insulation testers. The basic principles involved in the design of this supply will be described first and then constructional details of the tester will be given. By following this method it is hoped that constructors will be able to understand the operation of the supply and thus be able to use the design for a wide variety of applications.


## TRANSFORMER ACTION

If a sinusoidal supply is available, then a transformer will transform the supply up or down as required, the output voltage being sinusoidal in waveform. It is often forgoten though that it is the changing input current that produces the changing magnetic flux, and it is the rate of change of this flux that induces the voltage into the secondary winding (and into the primary as a back e.m.f.) from which the secondary current is available. Thus a sinusoidal waveform is not necessary to drive a voltage step-up transformer; a near square wave primary current will produce high secondary voltages and will also result in less power loss in the current switching device.
The waveforms shown in Fig. 1 give the comparison between part of a 50 Hz sine wave and a square wave changing in, say, 100 microseconds, by the same amount of current in a primary winding. The faster changing current induces the larger voltage in the secondary.
A simple transistor oscillator of the form shown in Fig. 2 will work quite well but has two distinct disadvantages. Firstly, the performance often varies enormously between use off load or with a loaded secondary because when off load the feedback is larger than when loaded, hence a promising secondary high voltage dies miserably when asked to supply more than a milliamp or two. Secondly, the switch, in this instance the transistor, is handling neither sine nor square wave but an unknown complex waveform that will give an unknown but probably low working efficiency. Because of these factors, a 100 per cent working design is difficult to achieve unless very tight specifications are maintained for all components.
The frequency of the supply determines the number of turns per volt required for a particular core cross section, so that if the frequency is increased above the lowest for which the transformer was designed, then so may the input voltage be increased in the same ratio. For example, a typical small valve output transformer, designed to handle down to approximately 80 Hz , has a ratio of about 80 to 1 and produces 2 to 3 volts to feed the loudspeaker speech coil.

Now if this transformer is fed at $5,000 \mathrm{~Hz}$ it will accept considerably higher voltages without saturating so that an input of up to 9 V may be applied to the primary (the winding that was the secondary when used


Fig. I (a). Half cycle of a 50 Hz sine wave current lasting 10ms. (b) Same change of curremt as in (a) lasting 0.1 ms . (c) Induced e.m.f. in coil ds a result of (a). (d) Induced e.m.f. In coll as a result of (b); approximately 40 times the amplitude of (c)


Fig. 2. A simple transistor oscillator


Fig. 3. Comparative volt drop for:
(a) $\sigma 200 \Omega, 500 \mu \mathrm{~A}$ meter
(b) a typical germanium junction
(c) a typical silicon Junction


Fig. 4. Example of a non-symmetrical a.c. wevaform


Fig. 5c. A seven stage voltage multiplier system with on off load voltage approximately seven times that obtained from the circuit of Fig. 5a. Diodes are reversed for a positive earth system
as an output transformer) giving 500 to 700 V at the secondary. Smoothing problems are also reduced at the higher frequencies, since where one would need a $10 \mu \mathrm{~F}$ reservoir capacitor for a 50 Hz rectifier system, $1 \mu \mathrm{~F}$ will have the same effect at 500 Hz and at $5,000 \mathrm{~Hz}$ only $0 \cdot 1 \mu \mathrm{~F}$ need be used; both capacitance and physical bulk are reduced.

## TRANSISTORS

The transistor driving the transformer will have to handle the peak currents that are switched-possibly an ampere or more in spite of the average current being measured at a much lower value; also, the high back e.m.f. induced into the primary will be considerably higher than the low voltage supply used- -60 V has been measured at the collector during the switch-off period even though only a 5 V supply was being used. This means that there is a strong chance of collector-emitter breakdown if a low voltage transistor is used but if the supply voltage is increased slowly during testing then the start of breakdown is seen on the supply ammeter and the supply may be switched off or reduced before the transistor suffers permanently.

It is worth remembering that whilst conducting, a germanium junction diode or the base-emitter junction in a transistor will drop about 0.3 V (the barrier voltage) while silicon devices will drop from 0.6 V to 1.0 V .

With less voltage than this across the junction, the current flow through the junction will be effectively zero so that these voltage drops may be usefully employed (a) to identify the junction material, germanium or silicon; (b) to replace a low voltage Zener diode where the exact voltage is not critical; (c) to give a good indication of correct functioning of transistors in amplifiers (see Fig. 3).

## RECTIFIER SYSTEMS

The half wave rectifier and reservoir capacitor action is well known, but a peculiarity of single ended oscillator fed transformers is that the secondary waveform will probably not be of equal amplitude above and below the electrical zero axis. Considering the waveform shown in Fig. 4 as the voltage at point " $A$ " relative to the chassis in Fig. 5a, then the voltage stored on the reservoir capacitor Cl will be twice that obtained when the rectifier D1, or the secondary winding of T1, is reversed. This also accounts for disappointing results when using simple feedback oscillators of the type shown in Fig. 2.

The voltage doubler system is thus seen to "double" the voltage obtained from a half wave system only if the positive and negative peaks are of the same amplitude, otherwise the system might be better known as a peak to peak rectifier system (Fig. 5b), this being its real action.

For really high voltages of a kilovolt or more a voltage multiplier ladder is recommended so that a low d.c. supply and fairly low voltage components may be used to obtain the final high voltage at small cost.

## VOLTAGE MULTIPLIER

Consider a succession of half cycles, preferably square wave, and starting with the "live" end of the transformer (Fig. 5c) as positive relative to the chassis.
(1) D2 conducts to charge C3 to the peak positive voltage.
(2) D3 conducts to charge C 4 to the sum of the winding peak negative voltage and the voltage stored on C3.


Front panel of the prototype, showing positioning of all switches, VRI, MI and the test terminals


Fig. 6. The basic oscillator circuit used in the final supply system. Tl supplies the voltage multiplier
(3) C3 is recharged via D2. The voltage stored on C 4 is lifted or pumped via D4 on to C5, which now has the peak to peak voltage stored on it.
(4) C4 is recharged via D3 to the peak to peak voltage. D5 is pumped so that C5 charges to the peak to peak voltage.
This continues for as long as you can afford to house the mounting heap of diodes and capacitors. The final result is that, apart from C3 which is charged to the positive going peak voltage, all other capacitors and diodes must withstand the peak to peak voltage (which may be fairly low) but a final voltage is obtained which is the sum of all the voltages stored on one of the stacks of capacitors.

The effective capacitance of the series arrangement of capacitors is smaller than each individual capacitance and all the output must be supplied by the stored charges, so do not hope for too large a current at, say, 2 kV . One milliamp at 2 kV represents a load of 2 W and the transformer must be able to transfer this amount of power, while the switching transistor will be handling a low voltage but proportionately high current peaks, allowing for an efficiency of between 25 and 40 per cent.

## FINAL SUPPLY CIRCUIT

Transistors TR1 and TR2 (Fig. 6) are a conventional astable multivibrator circuit, guaranteed to oscillate if the transistors are half good and the components near to the suggested values. The output is not a true square wave, but TR2 collector is switching pretty rapidly between effectively zero and the full supply voltage. TR4 cannot be fed directly with this voltage swing because the base-emitter junction of TR4 would not allow TR2 collector to rise higher than about 0.3 V (for a germanium transistor TR4) and so the oscillation would be uncertain. TR4 is therefore fed from an emitter follower (TR3) and the 22 ohm emitter resistor R7 ensures that the leakage through TR4 is a minimum when TR3 is turned off.

Transistor TR4 would still clamp TR2 collector voltage to a low value via TR3 emitter-base junction, so a Zener diode, D1 is inserted. D1 may be either a low voltage Zener diode of about 1.5 V less than the d.c. supply used, or a suitable number of silicon diodes used in their forward conducting sense. The result is that TR4 base is not turned on until TR2 collector has risen by at least two or three volts towards the supply line voltage. If only a 1.5 V supply is used, omit D1.

Transistors TR1, TR2 and TR3 are pnp low-current types of 10 mA 10 V minimum ratings, either germanium or silicon as available; a wide range of cheap devices is suitable. TR4 is a power type, to handle up to 2A collector current and of as high a voltage rating as is cheaply available, say NKT406, OC28 or OC36.

Transformer T1 is a small valve output type, which should not be damaged since there may be up to a kilovolt between primary and secondary windings if the input voltage is increased too fast during testing The winding ratio is not particularly important, but the higher the ratio, then the fewer the stages of multiplication that will be needed for the final high voltage. The transformer used in the prototype had a ratio of 40 to 1 but much higher ratios can be used if cheaply available; a higher ratio would require fewer multiplier stages to attain the same voltage.

## CONSTRUCTION AND TESTING

The TR1, TR2, TR3 circuit was constructed on perforated board as shown (Fig. 7), producing a simple layout of the components on the two sides, a tag board is equally suitable. Before joining TR4 base to R7, connect the circuit so far built to the d.c. supply and listen to the output across R7 with an earpiece, or check with an oscilloscope that the frequency is in the region of $5,000 \mathrm{~Hz}$ and squarish. A voltmeter across R7 should show the average voltage of 0.2 to 0.3 V , indicating a peak drive voltage for TR4 of twice that amount, assuming a nearly square waveform at this point.

The free air dissipation of TR4 will be about 1.5 W and so TR4 will need no heat sink unless an attempt is made to obtain a large output power. Thus the mounting of TR4 is simplified by bolting down to the circuit board; connect the base to R7. With the transformer secondary feeding a rectifier and capacitor only, and a voltmeter across the capacitor (as Fig. 5a), increase the d.c. supply in small steps. The voltmeter will show the peak voltage available, probably about 300 V from a supply of only a few volts, while an ammeter in the supply circuit will give warning of TR4 breakdown if the supply voltage is increased too far.


Fig. 7. Layout and wiring of the oscillator board. TR4 and Ti are mounted separately

Reverse the connections from the secondary winding of T 1 , switch on to the same voltage supply as before and note the d.c. voltage produced. This voltage will differ from that noted before and the sum of the two output voltages indicates the secondary peak to peak voltage induced for the particular d.c. input used.

There will probably be a healthy whistle (or even a shriek) coming from the core of the transformer; this is not dangerous and may be quietened by careful clamping, squeezing or waxing of the core.

Now build the voltage multiplier ladder network (Fig. 9) stage by stage; the size of board used will depend upon the size of the capacitors and upon the number of stages that prove to be needed. It is suggested that each time a stage of a capacitor and a diode is added, the resultant voltage is measured across a loading resistor that will draw a milliamp or two when connected between the chassis and the top of the latest capacitor to be added.

One faulty or leaky component causes the whole multiplier system to fail; do not forget to discharge each capacitor when you switch off during testing-the voltmeter will do for this-otherwise you will be reminded when you handle or go to modify the circuit. A bleeder resistor will be fitted finally, of course.


View of the rear of the prototype showing original positioning of components. Size of case and layout depend on the components used and the number of multiplier stages required

## COMPONENTS

The resistors are 4 W types for the transistor circuit, but on the high voltage side of the circuit remember that there are maximum voltage ratings to observe as well as the wattage rating to calculate. For $\frac{1}{8}, \frac{1}{4}, \frac{1}{2}$ and 1W resistors these maximum voltages are about 250,350 , 500 and 750 V respectively. If the normal carbon composition types are used, and the maximum voltage is exceeded for any length of time, you may expect the resistance to vary unpredictably.

The diodes are low current rating types, having a p.i.v. rating to suit the particular circuit, so one of the "bulk" suppliers is suggested, assuming that a diode tester is not already available to test the characteristics of cheaper diodes.

Capacitors must be new, or tested to above their final working voltage for zero leakage; it is well worth while checking carefully through the various advertisement pages in this magazine to compare the economics of using a few high voltage diodes and capacitors with a high ratio transformer ( 100 to 1 ), or using rather more lower voltage components, with a slightly lower ratio transformer, at less total cost (and possibly greater reliability).

## TYPICAL EFFICIENCY

This will depend very much upon the individual components used; one circuit using a peak to peak rectifier system, was fed from 6 V and the following noted:

Input current 0.14 A Output 900 V into voltmeter ( $20 \mu \mathrm{~A}$ )
Input current $0 \cdot 19 \mathrm{~A}$ Output 600 V into $2 \mathrm{M} \Omega$ ( 0.3 mA )
Input current $0.28 \mathrm{~A} \quad \underset{\substack{\text { Output } \\(1.3 \mathrm{~mA})}}{ } 500 \mathrm{~V}$ into $390 \mathrm{k} \Omega$ ( 1.3 mA )
Another circuit with a seven stage multiplier, also fed from 6V:

Input current $0 \cdot 5 \mathrm{~A}$ Output $1,600 \mathrm{~V}$ into $3 \mathrm{M} \Omega$ (about 0.5 mA )

## TEST SET CIRCUIT

A simplified block diagram and functions of the tester are shown in Fig. 8. The high voltage generator has already been described; the TR1, TR2, TR 3 circuit


Fig. 8a. Basic circuit of the insulation and dlode test set


Fig. 8b. Circult for low voltage checking
is fed from 6V immediately upon switching on, but TR4 is fed via a simple series regulator thus giving full control of the output from zero to maximum voltage.

Switches S1 and S4 (Fig. 8b) are used first for simple diode or continuity checks enabling open or short circuit diodes to be rejected and the diode polarity to be confirmed, since the cathode ( +ve ) end of the diode connected to the positive test terminal should show zero current. Only 1.5 V is used rather than the available 6 V so that low voltage Zener diodes are not rejected. S4 will have the full test voltage across it at all times but since it is switching negligible currents, a normal toggle or biased type should operate satisfactorily at up to about 2 kV . Any leakage will be seen on the meter, so this is self-checking.
The high voltage generator is energised by $\mathbf{S} 2$ as long as $\mathbf{S} 1$ is not operated; $\mathbf{S} 2$ must be spring biased to the OFF position so that there is no chance of accidentseven though the output current is limited. 'The voltmeter multiplier resistance is altered by S 3 which also shunts the test terminals with Zener diodes or small neons in the lower voltage positions to avoid damage to the meter (Fig. 9). The Zeners and neons are not necessary initially however, and may be added after the rest of the unit is working and available to test the characteristics of these safety devices.


* SEE COMPONENTS LIST

Fig. 9. The complete circuit diagram of the insulation and diode test set


Fig. 10. Graph showing the effect of adding RI2 $(390 \Omega)$ to the $500 \mu \mathrm{~A}, 190 \Omega$ meter; " $a$ "" without R12, " $b$ "' with R12no alteration of first half of scale linearity

To switch the meter movement across either D12 or D13, S5 is incorporated. D12 and D13 are germanium junction types-OA5 were used in the prototype but a germanium transistor base-emitter junction would do as well. Inclusion of these diodes ensures that the circuits are never left open as the meter is switched over, yet the meter when connected across a diode, "robs" the diode of its turn-on voltage and so all the current flows through the meter alone (see Fig. 3). R12 was added to decrease the sensitivity of the meter at full scale and yet leave the low scale readings unaltered to show small


## (1)MI IMSN?

```
Resistors
RI Ik \(\Omega\)
R2 \(10 \mathrm{k} \Omega\)
R3 10k \(\Omega\)
R4 Ik \(\Omega\)
RS Ik \(\Omega\)
R6 \(47 \Omega\)
R7 \(22 \Omega\)
R8 \(47 \mathrm{k} \Omega\) to \(100 \mathrm{k} \Omega\) (see text)
R9 \(100 \mathrm{k} \Omega \pm 2 \%, \frac{1}{2} \mathrm{~W}\)
R10 900k \(\Omega \pm 2 \%\) : \(\frac{1}{2} W\)
RII \(2 M \Omega \pm 2 \%, 4 W\)
R12 \(390 \Omega\) selected to suit meter and D13
R13 IM \(\pm 2 \%\), IW
All \(\pm 20 \% \cdot \frac{1}{4} W\) carbon except where stated
```


## Potentiometer

VRI $500-1000 \Omega$ wirewound

## Capacitors

Cl 0.01 $\mu$ F polystyrene
C2 $0.01 \mu \mathrm{~F}$ polystyrene
C3-9 $0.25 \mu \mathrm{~F}$ paper 600 V ( 7 off )

## Semiconductors

DI Low voltage Zener (see text)
D2-8 600 V p.i.V. silicon miniature ( 7 off, see text)
D9-11 Zener diodes, total voltage $50-60 \mathrm{~V}$ ( 3 off )
D12, 13 OA5 germanium diode (2 off)
TRI, 2, 3 2N4285 or any low current pnp type
( 3 off, see text)
TR4, 5 NKT406, OC28 or OC36 (2 off, see text)

## Switches

\(\left.\begin{array}{ll}S1 \& DPDT biased <br>
S2 \& SPST biased <br>
S3 \& 2-pole 3-way <br>
S4 \& DPDT biased <br>

S5 \& SPDT biased\end{array}\right\}\)| toggle, yaxley or GPO |
| :--- |
| 1000 cype |

## Miscellaneous

VI-Vx Neons, total striking voitage about 500 V
MI $500 \mu \mathrm{~A}$ moving coil meter
TI Small high ratio valve output transformer (see text)
BYI, 2 High power 1.5 V U2 battery ( 4 off)
SKI, 2 Insulated terminals ( 2 off, red and black)
SK3 Wander plug socket
Perforated s.r.b.p. board $2 \frac{3}{4}$ in $<1 \frac{3}{4}$ in
Laminated plastics board
Solder pins
Mounting pillars (4 off)
12 way tag strip (2 off)
Control knob
Metal case (size depends on components used)

COMPUTER MULTI-CORE CABLE 12 14/0076 copper cores, each one insulated by colourea P.V.C. then separately screened, the 12 metal braided cores laid together and P.V.C. covereut overam making ac cabie just unier dian. lia.

## FLEX BARGAINS

## CREEMED 3 CORE FLEX

Each core 14/0076 copper P.V.C. insulated aml coloured, the 3 cold logether and met

$70 / 0076$ insulated coloured cores, protected by tough rubber sheath, then black cotton braileil with white tracer. A normal domestic flex as fitted to 3 Kw . fires. Regular price $8 / 6$ per yd . 50 yil. coil. 4.10 or cut to your iength $2 / 6$ per yl . 10 AMP 3 CORE NOM-KMIK FLLEX
ls above but cores are $28 / 0076$ copper. Normal price $2 / 6$ per $y$ ct. 100 yd conil $\mathbf{2 7 . 1 0}$ or ent to your length $1 / 9$ per yd.
As above, but 2 cores each $23 / 0076$ as usell for acuum cleaners, electric blankets, etc., $39 / 6$ $\mathbf{3 0 0 y d}$ coil.


15 Amp FOOT SWITCH
Suitable for sewing machine motor, drilling any job where both hands are to be left Iree. Rated at 13A, 250V. Price 22/6.

## 3 DIGIT COUNTER

For tape recorter or other application, re-settable by de pressing button. Price 8/6

## TRANSDUCER

Made by ACOS, reference No. etc., to be used in conjunction with "'G., to be used in conjunction with price 49/6. Brand new and unused.
ISOLATION SWITCH
20 A D.P. 250 V . 1deal to control water heater or any other appliance. Neon adicator shows when current is on, $4 / 6$. 48/- per dozen.


## LIGHT CELL

Almost zero resistant in sunlight increases to 10 K . ohms in dark or dull light, epoxy resin sealed. Size approx. lin. dia. by $\ddagger$ in thick. Rated at 500 MW . wire ended $8 / 6$ with circuit

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6-12V, adjuatable tone, a very neat metal caged
U.S.A. made unit approx. $11 \%$ in. thick. $6 / 6$ each.

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For energizing Reed Switches, ctc.,
size approx. 1 in. long by 1 in. size approx. 1 in. long by 1 in. diameter, Hole through solenoid approx. zin. 8/6 each. MINIATURE

WAFER SWITCHES


2 pole, 2 way 4 pole, 2 way3 pole, 3 way -4 pole, 3 way- 2
pole, 4 way- 3 pole, 4 way 2 polé, 6 way 1 pole, 12 way. All at $3 / 8$

WATERPROO HEATLAG 26 yards length 70W, Self-regulating
temperature control. 10/- post free.

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Small but very
powerful mains motor with 5 ™ $^{*}$ blades. Ideal for cooling equiptor. Silent but very efficient. $17 / 6$, post 4/6. Mounts from back or front with 4BA screwe.


DRILL CONTROLLER Electronically OLLER changes speed from approximatel power at all speeds by. Finger power at all speeds by finger
tip control. Kit includes al parts, case, everything and full instructions $10 / 6$ plua $2 / 6$ post and
insurance. Or available nade up 29/6 plus $2 / 6$ post.

500W IMMERSION HEATER
For amall process tanks, etc., $200 / 240 \mathrm{~V}$ 43 in . into tank, $2!\mathrm{in}$. outside of tank dia, approx. 1 in., chrome plated 14/6. Post and ingurance 4/6.


## COMBINATION DIAL SWITCH

3 eeparate settings of the dial are necessary before this can be switched on or off. Combinations can be changed as required. A useful suiteh for security or novelty. Con-
tacts rated at 1 A . $35 /=$ each.
ELECTRIC CLOCK WITH 20 AMP SWITCH Made by Smith's thege units are as fitted to
many top quality cookers to control the oven. The clock in maling drifen and frequency con-
trolled so it
ba extremely accurate. The two trolled so it he extremely accurate. The two
small dials enable awitch on and off times to be accurately set-alep on the left is another timer or alarm-this may be set in ninutes up to 4 hours. At the end of the period a bell will sound. Idesi for ewitching on tape recorderg. oniy $4 / \mathrm{t}$, lese than the yalue of the clock alon

onily $4 / \mathrm{F}$, less than the ya
$\rightarrow$ post and inaurance $2 / 9$.

## NICAD RECHARGEABLE BATTERIES

3.6 V 500 mA size $1 \frac{1}{4} \quad 13 \mathrm{in}$. lia, type ref, DKZ500 really powerful will deliver 1 anp for $:$ hour. Regular price $32 / 6$ our able, singlc cell $1-25$ b/6. 5 cell $6 V^{29 / 6}$. 10 cell $12 V^{65 \%}$

## THIS MONTH'S SNIP

## Horstmann "Time and Set" Switch

(A 15.4 switeh). Just the thing if you want to come home to a uamm house without it costing you a fortune. You can delay the switch on time of your electric fires, etc., up to 14 hours from setting time or you can use the switeh to give a hoost on period of up to 3 hours. Equally suitable to control procesging. Regutar price probably around 25. xpectial
snip price $89 / 6$, post and insurance $4 / \delta$.

## MOTORISED CAM SWITCH

Madc by the famous meter company Chamberlain atnd Hookhant, these have a normat mains $200-240$ notor which action per minute on a wheel with 60 teeth thus a complete revolution of the cam takes place in one hour. The cam operates 8 switches ( 6 changeover and 2 on/ofir thus 480 circuit changes per hour are possible). Contacts, rated at 15 amps have been set for certain switch combinations but can, no doubt, be altered to suit a special job. Also other switch qafers or devices can be attached to the shaft which extenils approxinately one inch. 47/6, post and insurance 4/6


## ع $\because\left[\begin{array}{llll} & \therefore & \therefore \\ \hline\end{array}\right.$

Just what you need for work bench or lab. 4 13 anp fued plugs. Supplied compete with 6 feet of heavy cable and 13 amp plug. Nimilar panels advertised at $\mathbf{5 5}$. Our price $39 / \mathbf{6}$, plus 3 , 6 pobt and insurance


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Opportunity to re-equip your house or workshop, or if contractor, to stock up for future jobs. We offer bakelite 13A sockets for flush or surface noounting made by the YOU CAN HAVE A BOX OF 12 flush $t y p e 24 /-$, surface type $29 / 6$, post and insurance 4/6 (Gross or niore carr. free.)

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Flux Density 11,000 gauss-- Total Flux 44,000 Maxwells Power Handling 15 watts R.M.S. Cone Moulded fibre-Freq. response $30-10,000$ c.p.s.-specify 3 or 15 ohnis-Main resonance 60 c.p.s.-Chassis diam. 12 in.-12ifin. over mounting luge-Bathe hole 11 in . diam-Mounting holes 4 , holes-in. diam. on pitch circle $11 \frac{\mathrm{in}}{\mathrm{i}}$. diam. Ovierall height 5 i in . A e . peaker offered for only ${ }_{3}, 9.8$ plus $7 / 6 \mathrm{p}$. \& p. Don't miss this


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Panel mounting, consists of newn resistor in leads for mains opera tion. $2 / 6$ each, $24 /=$ dozen.


12V BLOWER
Heavy duty motor wlth centrifugal blower coupled to one end. Ideal
for car heater. $12 / 6$ pluas $4 / 6$ post

RADIO STETHOSCOPE
Taslont way to fanlt fan-traces signal front aerial to apeaker-when signal stops you've found the fault. Lee it on Radio, TV plete kit, comprisen two -conplete kit compriges two special ransistors and all parts including probe tube and crystal earplece. $8 \cdot / 6-t w i n$ stetho extra-port and ins. 2/9.


MAINS TRANSISTOR POWER PACK
Designed to operate transistor seta and anplifiers. iljustable out put $6 v$. ., 9 ., 12 volta for up to of the following borking). Takes the place of any PP7 the following batteries: PP1, PP3, PP4, PP8 transformer rectitier, smoothing and load resistor condensers and instructions. Real snlp at only $10 / 6$ plus $3 / 6$ postage.

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From thermal run way or overheat ing. Thyriators, rec ifiers, ransistors etc., which use heat sinks can easily be mrotected; simply make the contact of the heat-bink Motors and equip ment generally can also be adequately protected
hy having thernootats in stra. tegic spots on the caing stra tegic spots on the casing. Our ontact thernostat has a calibrated dial for setting bet ween $90^{\circ}-190^{\circ} \mathrm{F}$. or with the dial reno. .ed rank

TELESCOPIC
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## REED SWITCH

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leaks. Fig. 10 shows the effect of this resistor used with a $500 \mu \mathrm{~A}$ meter of 190 ohm internal resistance, but the effect will vary according to the particular diode and meter used.

The meter used was scaled 0-500 and so the voltage ranges chosen were 50,500 and $1,500 \mathrm{~V}$. A more sensitive meter movement would load the circuit less because of the higher value resistors used in the voltmeter circuit and would also show up leakage more readily; a less sensitive meter is not recommended for the same reasoning.

## CONSTRUCTIONAL DETAILS

The high voltage unit can be built up on a sheet of laminated plastics-perforated board is as convenientwhile the meter, switches, voltage control and terminals are fitted to the front aluminium panel of the unit. The high voltage board (Fig. 11) is supported on pillars behind the front panel with all the interconnecting wires grouped together at one side so that the two parts may be "hinged" apart easily, without disconnecting, for testing or modification.

Do not try to miniaturise or cramp the layout; very close spacing could lead to unexpected leaks. Space should be found in the completed unit for a row of series connected high power U2 type cells so that the tester is self contained.

## USE OF UNIT

Capacitor or insulation test: the chosen test voltage is applied; after allowing time for a capacitor to charge up, there should be zero leakage. An electrolytic capacitor may be expected to leak considerably and will not test satisfactorily with this tester since a ten minute forming period should be allowed first. If a current is indicated, the leakage resistance may be simply calculated from $R=$ test voltage/leak current. The 1 megohm resistor on the front panel is fitted because the final sub-circuits of electrical installations should have an insulation in excess of 1 megohm at 500 V and a direct comparison can be quickly made if meter accuracy is in doubt.

Zener diode test: using the low voltage range the test voltage is increased until 0.5 to 1.5 mA is indicated; the Zener breakdown voltage is now read from the meter by using S5, and it will be seen that this voltage will stay nearly constant as the current is varied from maximum to zero.
Rectifier diode test: increase the test voltage until leakage is indicated, then read off the test voltage. A rule of thumb for permissible leakage is to allow for one thousandth or 0.1 per cent of the forward current to leak at the maximum reverse voltage. If desired, a graph of leakage current against reverse voltage may be drawn to show the breakdown characteristics.

## SAFETY

The maximum current available at the test terminals, under any conditions, is limited to 1.5 mA by R8; the normal body resistance, hand to hand, lies between 10,000 and about $50,000 \Omega$ so that the highest voltage that will be across a careless or accidental body should not exceed about 75 V . Adjust R8 so that 1.5 mA is the maximum available current. Never be careless with capacitors that have just been tested at a high voltage and not allowed time to discharge; the shock may not kill you, but by tripping over a stool you may easily break an arm or leg!

## Earth Staticia Communicates

The first Earth station for satellite communication in the Middle East and Africa was officially opened at Bahrain on July 14. The inaugural telephone call was made by the Ruler of Bahrain, H.H. Sheikh Isa bin Sulman Al-Kalifa to H.R.H. the Duke of Edinburgh. Sheikh Isa made the call from the new Earth station before 300 guests. Prince Phillip received the call at Windsor Castle.

The station, owned and operated by Cable and Wireless Ltd., operates via the Intelsat III satellite stationed in orbit over the Indian Ocean and provides the States of the Arabian Gulf with direct links to the worldwide satellite system.

Bahrain is the third station to line up with the Indian Ocean satellite, following the U.K. and Japan. During the next 18 months Hong Kong, Germany, India, Indonesia, Italy, Kenya, Kuwait, Pakistan, Singapore and Spain are all expected to be using the satellite.

## Computer Control

$N \begin{gathered}\text { owadays computers are being used to control many } \\ \text { processes and people. Two recently announced }\end{gathered}$ systems are a planned installation by Cable and Wireless to process passengers at Hong Kong's Kai Tak airport and an installation at the Port of New York Authority's $£ 250$ million World Trade Center (the world's highest building).

The Kai Tak system will help the processing of passengers, baggage and freight and will be especially useful when the "jumbo jets" come into service. Many other computerised control systems are already in operation around the world but this latest Cable and Wireless project will be different because it will offer individual and confidential processing to all airlines. The system will operate 24 hours a day and is planned to come into service in the autumn of 1970.
Costing nearly $£ 3$ millions, the installation at the World Trade Center is designed around a Honeywell DDP 516 real-time processor which will be linked to more than 6,500 sensors situated in and around the building. The computer which, in addition to its 16,384 word core memory, has a 196,000 word disc memory, will scan the sensors, extract the pertinent values and compare them with other variables or pre-set numerical limits. It will also make analyses of trends, efficiencies and operating profiles, taking into consideration, not only the conditions inside the World Trade Center, but also those outside the building at four different elevations. Monitoring temperature, humidity, wind direction and speed at these different points is necessary because the height of the building is such that it could be sunny on floor 110 but foggy at ground level!

## Reconnaissance System Flown

The combined radar, infra-red linescan and camera pod designed by EMI Electronics for the Royal Air Force Phantom aircraft had its first flight trial recently.

The pod was attached below the belly of a trials Phantom which was flown from the Hawker Siddeley Aviation Ltd. airfield at Holme on Spalding Moor in Yorkshire.

The aircraft flew at 400 knots at low level and in excess of Mach 1.3 at medium level. No difficulty was experienced and further trials are now proceeding.

The revolutionary reconnaissance system will enter service with the R.A.F. early in 1971.

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# COLD CATHODE TUBES By J.B.Dance m.sc. 

## ARC DISCHARGE TUBES

Cold cathode gas filled glow trigger tubes and their circuits were discussed last month. However, there are a number of other types of gas filled device which can be switched to the conducting state by the application of a triggering pulse to a starter electrode. Some of these tubes operate in the glow discharge region, whilst others operate in the arc region where a much greater current flows.

## ARC DISCHARGE TUBES

The flash tube operates in the arc discharge mode, but can be used only under pulsed conditions. Flash tubes are used in stroboscopes, electronic flash equipment for photography, and in doped crystal lasers.
Some of the tubes used for stroboscopic purposes have an internal triggering electrode, whereas the triggering electrode of most types of flash tubes designed for photographic and laser applications consists of a wire secured to the outside of the tube.
Another type of arc discharge tube is used as a protective device; when the potential between the trigger and cathode of such a tube becomes much higher than normal, the tube fires and this prevents the voltage surge from damaging other equipment.

## FLASH TUBES

The operation of a flash tube involves the rapid discharge of a capacitor through the tube. The basic circuit is shown in Fig. 4.1. Both the main capacitor,


Fig. 4.I. A simple flash tube circuit
$\mathbf{C 1}$, and the triggering capacitor, $\mathbf{C 2}$, charge from the power supply through the resistor R1.

When they are adequately charged, switch S1 may be closed so that a pulse of current flows from C2 through the transformer winding. This results in a high potential (typically some kilovolts) being developed across the secondary winding of the transformer.

This high potential is applied to the external triggering electrode and distorts the electric field in the gas so much that ions are formed and the main discharge is initiated. The main capacitor, C 1 , then discharges through the flash tube.

The energy stored in this capacitor is $\frac{1}{2} C_{1} V^{2}$ where $V$ is the potential across it. If the potential across Cl before the flash occurs is $V_{1}$ and that after the flash is $V_{2}$, the energy given up by the capacitor is $\frac{1}{2} C\left(V_{1}{ }^{2}-V_{2}{ }^{2}\right)$. The efficiency of such tubes is quite high.

A photographic flash tube is normally filled with either argon or with a mixture of krypton and xenon, since these gas fillings produce a flash which has a spectral energy distribution very similar to that of daylight. Although this energy distribution actually changes with time (becoming more red towards the end of the flash), the overall distribution is very similar to that of daylight.

Fairly long tubes are normally used for photographic and laser work, since this enables a greater efficiency to be obtained. In order that a reasonably long tube can be manufactured in a comparatively compact form, flash tubes are often manufactured in the form of a helix or a U-shape.

The duration of the flash from a tube is typically of the order of one hundred microseconds for tubes operating at a few kilovolts, but is about a millisecond for low voltage tubes. If the inductance and resistance in series with a high voltage tube is reduced to the absolute minimum, flashes of less than ten microseconds can be obtained.

The amount of power which can be passed to a tube is limited. If an excessive amount of power is dissipated in a tube, gas may be evolved from the walls of the tube or some parts of the tube may be damaged. The tube may then fail to operate when a further trigger pulse is applied.


## STROBOTRON

The electrode structure of a typical flash tube designed for stroboscopic purposes is shown in Fig. 4.2. This type of tube employs an internal triggering electrode, G1, which consists of a wire entering the cup shaped cathode, K . The anode is some distance away from the other electrodes.
A positive potential (about 100 volts) is applied to G2. If a suitable negative going pulse (about 40 to 100 volts) is then applied to G1, the tube will fire. The current rises rapidly to about 5 amps , but the discharge ceases when the anode to cathode voltage falls to about 20 volts, this being the potential required to maintain the arc discharge.
Tubes of this type are known as "Neostrons" (Ferranti) or "Strobotrons" (Sylvania).

The arc discharge tubes discussed above cannot be operated in such a way that a continuous current flows, since such a current would damage them permanently. Another type of triggered tube known as an "Arcotron" was developed by the Cerberus Company of Switzerland in 1961.

Arcotron tubes can pass a continuous current of a few amperes and can be used to replace hot cathode thyratron tubes or thyristors. However, it is understood that these tubes are no longer recommended for use in currently designed equipment and they will not therefore be discussed further. A special type of arc discharge tube is being manufactured by the Cerberus Company for use in the ignition system of Wankel rotary engines.

## GLOW THYRATRON

The glow thyratron, developed a few years ago, is very similar to the common trigger tube, but the discharge is initiated by the controlled introduction of ions from an auxiliary discharge into the main gap. The auxiliary discharge takes place continuously when the tube is operational, the introduction of the ions being controlled by the potential applied to a grid.

Glow thyratrons have the advantage that they require a very much smaller control voltage than normal trigger tubes, but their input impedance is much smaller. They are therefore especially suitable for use with transistor circuits. Glow thyratrons have pure metal cathodes and therefore the tubes have close tolerances, a long life and are very reliable when correctly used.

The electrode structure of the glow thyratron is shown in Fig. 4.3. The auxiliary discharge takes place between the auxiliary cathode, denoted HK ("Hilfskathode"), and the main cathode K. The auxiliary cathode HK is normally connected via a current limiting resistor to a source of negative potential and the main cathode (which is usually at approximately earth potential) acts as the anode for the auxiliary discharge.

Some electrons from the auxiliary discharge penetrate through a hole in the cathode into the space between the latter and the grid, G. In this space the electric field strength is a function of both the grid and the anode voltages.

If the grid is sufficiently negative with respect to the cathode, the electrons passing through the hole in it are quickly decelerated and return to the cathode.

If, however, this negative grid voltage is reduced, the electrons are accelerated by the field from the anode (which, to some extent, penetrates through the holes in the grid). They therefore pass into the grid-anode space and create ions by the avalanche effect discussed in previous articles. A discharge is thus initiated between the main cathode and anode.

As in the case of the trigger tube, the glow thyratron is not affected by changes of grid potential once it has been switched to the conducting state. The anode voltage must be reduced in order to return the tube to the initial state where the main gap is non-conducting.

## FIRING CHARACTERISTIC

The firing characteristic of a glow thyratron is shown in Fig. 4.4. This curve shows the conditions required for main gap conduction in a tube, through which an auxiliary discharge current of $160 \mu \mathrm{~A}$ is passing and which is being used in circuit with a 220 kilohm grid resistor. The curve does not apply once the main gap has been switched to conduction.

At points on the lower left parts of the graph the tube will not fire across the main gap. As the grid


Fig.4.3. Circuit symbol of a glow thyratron



Fig. 4.4. Typical firing characteristic of a glow thyratron

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[^3]voltage is made less negative at an anode potential of between 200 and 450 volts, the tube will fire as the operating point on the graph crosses the curve.

It is also possible to fire the main gap by increasing the anode voltage, but this has little practical application the anode voltage, but this has little practical application. At positive grid voltages, the firing characteristic rises again somewhat, since the electrons tend to pass to the grid instead of to the anode.

There are some small tolerances in the actual position of the firing characteristic from tube to tube, variations of up to 1 volt in the grid potential required to fire the tube being permissible. Temperature effects on the firing characteristic are generally fairly small (less than 0.5 volt change in the grid potential at which firing occurs over the range -30 to +90 degrees C ).

However, if the glow thyratron becomes hot due to a fairly large anode dissipation, the grid voltage must be reduced a little more than normally before the tube can


Fig. 4.5. A glow thyratron used to control a relay


Fig. 4.6. Delay circuit using the thyratron
be made to conduct again. The magnitude of the auxiliary current has little effect on the firing point. However, the flow of grid current results in the firing point being dependent on the value of the grid resistor used.

The glow thyratron has the advantage of a short ionisation time, partly because ions are always present in the tube from the auxiliary discharge. When the grid of the tube is switched suddenly from -10 volts to zero, the typical ionisation time lies between 0.5 microsecond, for an anode supply voltage of 400 , and 200 microseconds for an anode voltage of 200.

The deionisation time varies over a range of about 400 to 1,200 microseconds for anode currents of between 5 and 40 mA and supply voltages in the range 300 to 400 .
Some typical circuits published by the manufacturers of the glow thyratron are given below. The tube has been allocated the coding GT21.

## RELAY CONTROL

The circuit in Fig. 4.5 may be used to operate a relay from a very sensitive pair of small contacts, which could not themselves pass the current required to operate the relay directly. Only a low voltage appears across the relay contacts and no sparking therefore occurs. Thus the amount of wear on the small contacts is negligible. Even if the contacts have a resistance of several thousand ohms, the circuit will function satisfactorily.

During the negative half cycles of the mains supply, a negative potential is applied to the tube anode, the diode D1 will conduct so that capacitor Cl becomes charged. During the next half cycle of the main supply voltage, when the anode of the tube is made positive with respect to the cathode, the grid is held negative with respect to the cathode by some of the charge from Cl which passes to C2. The tube does not therefore strike in the main gap.

Capacitor C 1 also supplies the current required by the auxiliary cathode HK via the $1 \cdot 2$ megohm current limiting resistor.

When the control contacts are closed, the grid potential becomes little different from that of the cathode potential owing to the resistance values employed. Thus the glow thyratron fires on the half cycles of the mains supply voltage during which its anode is positive.

The use of the alternating mains supply voltage in this way ensures that the tube is extinguished at the end of each half cycle and also eliminates the cost of a mains transformer. However, it must not be forgotten that one of the contacts is connected directly to one side of the mains. An isolating transformer must be used if the contacts are likely to be touched by a person or an earthed object.

The current passing through the relay consists of half-wave rectified pulses at the mains supply frequency. In order that the relay contacts shall not "chatter", the relay should contain a suitable number of shorted turns. Alternatively a capacitor of value about $1 \mu \mathrm{~F}$ may be connected across the relay to supply a current during the half cycles when the tube is not conducting.

The voltage across the open contacts cannot exceed 13 volts and the maximum current which passes through the contacts is $100 \mu \mathrm{~A}$. The open contacts should have an insulation resistance of not less than 0.5 megohm.

## A DELAY CIRCUIT

A circuit for producing time delays is shown in Fig. 4.6. When the control contacts S1 are closed, capacitor Cl commences to charge via the resistor chain. When the potential across C1 is great enough, the glow thyratron tube fires on each half cycle of the mains supply voltage during which its anode is positive with respect to its cathode.
The time delay may be altered by changing the value of C1 or VR1, since this alters the time required for Cl to charge to the firing voltage. The contacts RLA1 are used to discharge capacitor Cl .
As in the case of the circuit in Fig. 4.5, the auxiliary cathode negative supply voltage and the quiescent negative grid potential are obtained by half-wave rectification of the mains supply by means of diode D2.

## COINCIDENCE CIRCUIT

A simple coincidence circuit is shown in Fig. 4.7. The glow thyratron is in the non-conducting state if one or more of the inputs $\mathrm{A}, \mathrm{B}$ or C is at zero volts with respect to the cathode, owing to the negative potential applied to the grid of the tube via R3. If, however, all of the inputs are at a positive potential of not less than 6 V (at input impedances of not more than 15 kilohms) the tube fires and the relay is energised.

This type of circuit may be used with a counting circuit to form a batch counter, which initiates an operation at any pre-determined number of counts.

## PHOTOELECTRIC CONTROL

The circuit in Fig. 4.8 may be used when it is desired to energise a relay when the light falling on a photodiode increases above a certain level. As the light intensity falls, the circuit will cause the relay to be de-energised again. However, the circuit incorporates a "switching interval", that is the level of illumination at which the relay becomes de-energised is less than that at which it becomes energised. This avoids the possibility of the circuit repeatedly switching itself on and off as the level of illumination rises and falls by very small amounts.

The diode D1 ensures that the grid of the glow thyratron never becomes appreciably positive. The diode D2 provides a half wave rectified supply for the auxiliary cathode and the grid bias voltage to hold the tube in the non-conducting state.

In the circuit in Fig. 4.8, the photocell X1 has a high resistance when the level of illumination is low. A negative potential is therefore applied to the grid of the glow thyratron. When light falls onto the photocell, however, its resistance falls to a value which is much smaller than that of the 6.8 megohm resistor in series with it. Thus the voltage across the cell (and hence the grid to cathode voltage) becomes small and the tube fires.

The photodiode used should pass a dark current of not more than 25 microamps and when illuminated should pass not less than $50 \mu \mathrm{~A}$. Suitable diodes are the Texas H11 or the Siemens TP51 II. The diode D1 should have a peak inverse voltage rating of at least 50 volts and a maximum reverse current of $5 \mu \mathrm{~A}$. The Texas 1S130 or the Mullard OA200 are suitable. The diode D2 should have a peak inverse voltage rating of at least 700 volts and should be able to pass a forward current of 5 mA .

The relay should have a suitable number of shorted turns or alternatively a suitable capacitor must be placed across it. The switching interval may be eliminated by connecting the relay between points 1 and 2 and by short-circuiting the points 3 and 4 (Fig. 4.8).

If it is desired to use the circuit for switching at relatively high levels of illumination, R3 and R2 should be reduced in value.

## ELECTRONIC TOUCH BUTTON

The GK11 electronic touch button is another unique type of trigger tube. It is operated by the touch of a person's finger on an external trigger electrode, which is attached to the outside of the tube. It may, for example, be used as a touch button for calling a lift.
When the appropriate touch button is touched, the tube is switched to the conducting state and remains illuminated until the anode to cathode voltage is reduced below the maintaining voltage for this gap which, in the case of a lift call button, would occur when the lift arrived at the floor in question. Touch buttons can also be used in various types of instruments.

The construction of the GK11 is shown in Fig. 4.9. The tube itself contains an internal anode and cathode, the trigger electrode being connected to the touch plate by means of a small spring.

A high resistivity transparent material such as polythene must be employed between the touch plate and the front mounting panel. The red glow from a conducting tube passes through this material which acts as a lens.


Fig. 4.7. Thyratron coincidence circuit


Fig. 4.8. The relay is energised when the photocell is illuminated


Fig. 4.9. Section of a touch button housing

```
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## CIRCUITS

The basic circuit for the electronic touch button is shown in Fig. 4.10. The tube does not strike when nothing is touching the touch plate, since the rectified mains voltage is below the striking voltage of the main gap of the tube.

If a person's finger is placed on the touch plate, however, a capacitive current passes between the cathode and the touch plate. Enough ions are formed to initiate a discharge in the main gap and hence energise the relay. The tube can control an anode current of over 10 mA .


Fig. 4.10. The touch button controls a relay


Even if the person touching the touch plate is wearing gloves, the capacitance can exceed 5 pF ; this is quite adequate to cause the tube to fire. Any earthed object or any object with a large capacitance to earth can be used to cause the tube to strike.

Once the tube has fired, the touch plate will have no further effect. The anode voltage must be reduced in order to cause the tube to return to the non-conducting state. This may be accomplished by interrupting the anode current by a switch, by operating the tube from an alternating supply, or by extinguishing the tube with the aid of a second touch button (or other trigger tube) arranged in a bistable circuit. This last method is illustrated in Figs. 4.11 and 4.12.

## TIME DELAY CIRCUIT

When the GKF11 assembly in Fig. 4.11 is touched, the relay will be energised and the GKF11 will glow for a predetermined time interval, after which the GR15 tube will ignite and the GKF11 will be extinguished. The relay may be used to carry out any desired operation.

When the GKF11 is touched and fired, a negative going pulse appears at its anode and is applied via C2 to the anode of the GR15 trigger tube. The latter is extinguished by the pulse. Contacts RLA1 are part of the relay and open when the relay is energised. Capacitor C 1 commences to charge via the resistor chain.

After the preset time interval, the potential across this capacitor is great enough to cause the GR15 tube to fire. A negative pulse appears at the anode of this tube and is applied to the anode of the GKF11 via C2. The GKF11 is thus extinguished, the relay de-energised, and the circuit returned to its initial state. Contacts RLA1 close so that C1 discharges through R3.

The time for which the relay is energised is determined by the charging time of capacitor C1. This depends on the value of C 1 and the setting of VR1. For a given value of C 1 , alteration of the resistor setting will change the time interval by a factor of up to ten. The time for which the relay is energised is given by the approximate formula:

$$
t=1 \cdot 1(0.47+R) C_{1}
$$

where $R_{v}$ is the value of the variable resistor VR1 in megohms and $C_{1}$ is in microfarads.

## "ON/OFF" TOUCH CIRCUIT

The circuit in Fig. 4.12 is a bistable touch operated circuit, whereas that in Fig. 11 is a monostable one. When either of the touch button tubes in Fig. 4.12 is touched, that tube will conduct (if it is not already in the conducting state) and the other tube will be extinguished.

When the tube V1 is touched, the relay will be energised and will remain energised until the $V 2$ is touched. The state of the circuit is shown by the glow emitted from the tube which was touched last. When one tube is switched to the conducting state, a negative pulse is developed at its anode which is passed through the anode coupling capacitor to extinguish the other tube.

## OTHER DEVICES

Many other types of triggered tube are available, including those for protecting equipment from high voltage surges. However, it is felt that the types discussed above are those of direct interest to the amateur experimenter.
Next month: Decade counting tubes


SOLDERING HANDBOOK
By B. M. Allen
Published by lliffe Books Ltd.
120 pages, $8 \frac{1}{2}$ in $\times 6$ in. Price 45 s .

THE AUTHOR of this "practical manual for industry and laboratory" is senior works chemist at Multicore Solders Ltd., and this immediately stamps the work with authority. This most comprehensive and up-to-date book on the subject of soldering is divided into three parts. Part One is intended for the operator and deals with making a joint. All the essentials are here in word and diagram, and to hammer home the vital points, these are spelt out in capitals at the end of each section. Part Two is intended for the designer and engineer and it enlarges on methods and materials (i.e. solders and fluxes) for particular jobs. Part Three comprises a collection of data concerning materials and specifications.

Soldering is a subject generally taken much for granted. Yet, seemingly, thousands of people must be guilty of adopting undesirable methods-quite unwittingly! For example: in dealing with electronic circuit assembly, and emphatic warning is given against the use of "side-cutters" when shortening wires after soldering. We are told that the pinching action of these cutters may seriously damage the component or weaken a soldered joint. The recommendation is that if wires must be cut after soldering, then cutters with a shearing action like the Bib stripper should be used. Perhaps this is aimed specifically at industrial operators. No doubt in vital apparatus destined for a trip into space, this question of shock or stress on wires or components, however minute, may be a very serious matter.

This example does illustrate the thoroughgoing techniques preached by this book. It sets out to describe the perfectionist approach. If the methods given are followed, then the overall reliability of electronic equipment must be greatly enhanced.
F.E.B.

## THE ELECTRONIC MUSICAL INSTRUMENT MANUAL

## By Alan Douglas

Published by Sir Isaac Pitman \& Sons Ltd. 372 pages, $8 \frac{3}{4}$ in $\times 5 \frac{1}{2}$ in. Price 55 s

APART from the theramin, no novelty instruments are contained in this handbook. It is really about electronic organs written by a man whose name is synonymous with this subject and who, of course, designed the P.E. Organ. Whilst this singularity of choice might belie the title, there is a very good reason, for it is in the electronic organ that we find the circuits of tonal synthesis of almost every instrument including the percussion family.

The first two chapters, which are short, deal appropriately enough with the physics of sound and music. From here on, the treatment is entirely electronic in the dissection and presentation of organ circuitry.

In common with most of the circuits in this handbook, practicality abounds. In the large chapter on the frequency generation, division and tone forming, there are many working examples, fully annotated, and featuring both valves and transistors as active elements. It might be added, besides the more conventional types of sine, square and sawtooth generators presented, there are the electromagnetic, electrostatic and photoelectric forms, all of which add up to a very comprehensive treatment of this fascinating subject.

In the subject of division, passive tone forming and amplification, the same liberality of example abounds, and in consequence the complete tyro will experience no qualms when attempting the copius chapter-Commercial Electronic Instruments, where complete console inset circuits, bearing such resounding pedigrees as Hammond, Wurlitzer and Baldwin are available for inspection, backed up by a very informative text.

A final chapter on experimental methods departs from the essentially commercial orientated subject matter, and presents the reader with some guidelines in experimental techniques, both in tone production and realisation.

The handbook is made complete with useful appendices, glossary and bibliography.
G.G.

## QUESTIONS AND ANSWERS ON COLOUR TELEVISION

By J. A. Reddihough<br>Published by Newnes-Butterworths<br>108 pages, $6 \frac{3}{4} \mathrm{in} \times 4 \frac{3}{4} \mathrm{in}$. Price 10 s

$\mathrm{F}^{\circ}$OR THOSE about to embark on colour television servicing, or for the radio enthusiast wishing to broaden his knowledge, this pocket book is a valuable addition to the Newnes $Q$ and $A$ series. The contents are presented in easily understood terms with short explanations of colour derivation, separation, transmission reception, decoding and display.

It is adequately illustrated and has an index of terms, circuitry, and explanations. Difficulties in obtaining optimum colour resolution through convergence adjustments are described in a special chapter, with guidance on how one can set up the controls for best results.

A great deal of information is packed into this small book, none of which is superfluous to the knowledge required in understanding colour television.
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SWITCHES: 100 series_SPST 3/t; SPDT 3/II; DPST4/4; DPDT $4 / 4.400$ push-to-make or push-co-break $3 / 4$ each (push buttons suidable in white red, black, ireen). Slide Switeh $3 / 4$; Wave Change switehes in white Miniature "Maken-Switeh" also available-Shalts S/-; Wafers $5 / 4$ each.
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Wire: Min. Stranded (available in 10 coleurs) 3d.
$14 / 0-007 \mathrm{Gin}$. Stranded 4 d. yd. Hin. Mains Lead its. Solid Core 3d. yd. I4/0-0076in. Stranded dd. Yd. Mín. Majns Lead I/5 yd. Min. Microphone
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