RCA POWER-TUBE FITINGS



Form No. PTF-1012

RCA Power-Tube Fittings

This booklet describes fittings for supporting and cooling power tubes and for making electrical connections to them. These fittings are designed especially for RCA power tubes but may be used with tubes of other manufacturers.

The fittings for use with any specific tube type are described and illustrated under that tube type. The various tube types are arranged in the numericalalphabetical sequence of their type designations. Whenever two RCA tube types use a common group of fittings, the more recent type is listed first and this type only is illustrated. Dimensional drawings of the fittings are

included for the convenience of equipment designers.

The following table will assist the designer in finding the proper fittings for a specific tube type. First, find in column 2 the basic designation of the tube type of interest. If the type is made by a manufacturer other than RCA and has prefix letters preceding the basic designation, such letters will be found in column I. Second, find in column 4 the corresponding designation of the equivalent RCA tube type. Then, look in column 5 for the number of the page containing the description of the applicable fittings for the tube type of interest.

Tube Type For See			ings e		Tube Type			ings e	1	Tube Type			For Fittings See	
Mfr's Prefix	Basic Desig - nation	Mfr.	Tube Type	Page No.	Mfr's Prefix	Basic Desig- nation	Mfr.	Tube Type	Page No.	Mfr's Prefix	Basic Desig- nation	Mfr.	Tube Type	Page No.
ML F	7C24 7C24 7C25 9C21 9C21	RCA ML F RCA A	7C24 7C24 	16 16 22 18 18	F GL ML UE	889-A 889-A 889-A 889-A 889-A 889-A 889-A	RCA F GE ML UE	889-A 889-A 889-A 889-A 889-A 889-A	4 4 4 4 4 4	F GL ML UE	892 892 892 892 892 892 892	RCA A F GE ML UE	892 892 892 892 892 892 892	8 8 8 8 8
GL ML GL ML	9C21 9C22 9C22 9C22 9C22 9C22 9C22 9C22	GE ML RCA A GE ML RCA	9C21 9C21 9C22 9C22 9C22 9C22 9C22	18 18 14 14 14 14 14 12	F GL ML	889-A 889R-A 889R-A 889R-A 889R-A 889R-A 889R-A	WL RCA RCA F GE ML	889-A 889R-A 889R-A 889R-A 889R-A 889R-A 889R-A 889R-A	4 6 6 6 6 6 6	WL DR F GL ML	892 892-R 892-R 892-R 892-R 892-R 892-R	WL RCA GES F GE ML	892 892-R 892-R 892-R 892-R 892-R 892-R 892-R	8 10 10 10 10 10 10
ML F WT	9C25 129-8 210-0086	ML F WT RCA	9C25	12 22 3	WL	889R-A 891 891	WL RCA A	889R-A 891 891	6 8 8	UE WL ML	892-R 892-R 5592 5592	UE WL RCA ML	892-R 892-R 5592 5592	10 10 12 12
DR ML WL	833-A 833-A 833-A 833-A 833-A 833-A 833-A	RCA A GES ML WL	833-A 833-A 833-A 833-A 833-A 833-A	~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~	GL ML UE WL	891 891 891 891 891	GE ML UE WL	891 891 891 891 891	8 8 8 8	ML WL	5671 5671 5671 5671	RCA ML WL RCA	5671 5671 5671 5762	14 14 14 16
GL ML UE WL	880 880 880 880 880 889	RCA GE ML UE WL RCA	880 880 880 880 880 880 889-A	20 20 20 20 20 20 4	F GL ML UE WL	891-R 891-R 891-R 891-R 891-R 891-R 891-R 891-R	RCA A GE ML UE WL	891-R 891-R 891-R 891-R 891-R 891-R 891-R	10 10 10 10 10 10 10	ML WT WT	5770 5771 5771 T-105 T-127	RCA RCA ML WT WT	5770 5771 5771 892 833-A	18 20 20 8 3

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KEY TO SYMBOLS IN "MFR. " COLUMN

= Amperex = Federal Telephone

and Radio

GE

= General Electric GES = General Electronics ML = Machlett Laboratories UE = United Electronics WI = Westinghouse WT = Weltronic

See page 23 for Cross-Reference index arranged in order of fitting-type designation.

Power-Tube Fittings for Tube Type 833-A

DESCRIPTION

- Special grid and plate connectors
 --- designed to dissipate heat quickly
- Grid and plate connectors have positive opening feature which facilitates their removal after long periods of service
- Filament connectors act as the tube support --- spring-mounted to eliminate excessive seal strain
- Connectors easy to remove while tube is hot

FITTINGS

Description

RCA Type No.

	- •
Filament Connector Assembly.	207 F I
Grid or Plate Connector	
12 required)	200E1

(2 required).... 208Fi





Filament Connector Assembly - 207F1



Exploded View of Fittings for 833-A



Grid or Plate Connector - 208F1

Power-Tube Fittings for Tube Type 889-A



Exploded View of Fittings for 889-A

DESCRIPTION

- Fittings designed for water-cooling tube plate
- Split-ring clamping used in water jacket --- assures uniform pressure on tube flange --- provides short, low-loss path for very-high-frequency currents
- Tube centers automatically in water jacket
- No wrenches necessary --- knurled clamping ring permits hand turning --- no forced tightening
- Grid- and filament-post connectors easy to remove from hot tube
- Mounting clamp provided

FITTINGS

Description

RCA Type No.

Connector Wrench	
(2 required)	212F1
Grid or Filament Con-	
nector (4 required)	216F1
Water Jacket	224FI
Gasket	236F1
Mounting Clamp	237FI









Nater Jacket - 224F1



Mounting Clamp - 237F1

Power-Tube Fittings for Tube Type 889R-A

C

Exploded View of Fittings for 889R-A

DESCRIPTION

- Fittings designed for cooling tube plate by means of forced air
- Tube rests in place inside air jacket --- no clamping necessary
- Filament and grid connectors provided
- Wing-nut on air jacket facilitates tube-plate connections
- Grid- and filament-post connectors easy to remove while tube is hot

FITTINGS

Description	RCA Type No
Air Jacket	211F1
Connector Wrench	
(2 required)	212F1
Grid or Filament Con-	
nector (4 required)	216F1
Bracelet	232F I
Air Manifold	234F I

RCA POWER-TUBE FITTINGS FOR TUBE TYPE 889R-A

Power-Tube Fittings for Tube Types 892 and 891

Exploded View of Fittings for 892 and 891

DESCRIPTION

- Designed for water-cooling tube plate
- Tube centers automatically in water jacket
- Roller-tyle clamping used in water jacket --- four rollers assure uniform pressure on tube flange
- No special wrenches --- knurled edge on clamping ring permits easy turning by hand
- Convenient mounting insulator for water jacket available
- Water jacket has threaded inlet and outlet water holes
- Special braided cables for filament and grid connections

FITTINGS

Description	RCA Type No.
Water Jacket	200F1
Filament Connector]	
(2 required)	
Grid Connector	20161
(required)	
Mounting Insulator	202F1
Filament Connector	203F I
Gasket	204F1
Filament Terminal Block	210F1

RCA POWER-TUBE FITTINGS FOR TUBE TYPES 892 AND 891

Filament Terminal Block - 210F1

Power-Tube Fittings for Tube Types 892-R and 891-R

Description

Exploded View of Fittings for 892-R and 891-R

DESCRIPTION

- Fittings designed for air-cooling tube plate
- Wing-nut on air jacket facilitates tube-plate connections
- Special braided cables for filament and grid connections
- Tube rests in place inside air jacket
 --- no clamping necessary

FITTINGS

RCA Type No.

Filament Connector (2 required) Grid Connector (1 required)	20 F
Filament Connector	203FI
Filament Terminal Block	210F1
Air Jacket	211FI
Bracelet	232F1
Air Manifold	234FI

Filament Terminal Block - 210F1

RCA POWER-TUBE FITTINGS FOR TUBE TYPES 892-R AND 891-R

Power-Tube Fittings for Tube Types 5592 and 9C25

Exploded View of Fittings for 5592 and 9C25

DESCRIPTION

- Designed for air-cooling tube plate
- Tube rests in place inside air jacket
- Filament-post connectors easy to remove from hot tube
- Multiple tapped holes provided in air jacket for convenient tube-plate connections

FITTINGS

Description

RCA Type No.

Filament Connector	
(2 required for 9C25;	
4 required for 5592)	217F1
Air Jacket	228F1
Air Manifold	233F1
Bracelet	235FI

RCA POWER-TUBE FITTINGS FOR TUBE TYPES 5592 AND 9C25

Filament Connector - 217F1

Air Manifold - 233F1

Power-Tube Fittings for Tube Types 5671 and 9C22

Exploded View of Fittings for 5671 and 9C22

DESCRIPTION

- Provides for tube-plate cooling with forced air
- Tube rests in place inside air jacket
 --- no clamping necessary
- Special connector facilitates connections to tube plate
- Filament-post connectors easy to remove from hot tube

FITTINGS

Description

RCA Type No.

Filament Connector	
(2 required for 5671;	
4 required for 9C221	217FI
Bracelet	227 F I
Plate Connector	238FI
Air Jacket	241F1

RCA POWER-TUBE FITTINGS FOR TUBE TYPES 5671 AND 9C22

Filament Connector - 217F1

Bracelet - 227F1

Air Jacket - 241F1

Power-Tube Fittings for

Tube Types 5762 and 7C24

Exploded View of Fittings for 5762 and 7C24

DESCRIPTION

- Fittings designed for air-cooling tube plate
- Multi-leaf spring in air jacket provides good electrical contact to plate
- Tube centers in air jacket automatically --- no clamping
- Several threaded holes allow tubeplate connections from all sides

FITTINGS

Description	RCA Type No.
Air Jacket	229F1
Air Manifold	230F1
Bracelet	231F1

.

Air Jacket - 229F1

Air Manifold - 230F1

Bracelet - 231F1

Power-Tube Fittings for

Tube Types 5770 and 9C21

Exploded View of Fittings for 5770 and 9C21

DESCRIPTION

- Designed for water-cooling tube plate and air-cooling other parts
- Air manifold and deflector distribute cooling air uniformly around plate seal and bulb
- Tube centers automatically in water jacket
- Roller-type clamping used in water jacket --- eight rollers assure uniform pressure on tube flange --eliminate danger of water leakage and tube-seal breakage
- No special wrenches --- four lever handles facilitate clamping tube in water jacket
- Filament-post connectors easy to remove from hot tube

FITTINGS

Description

RCA Type No.

Water J Filamen	acket t Cor	nnect	tor	-	٠	•	•	٠	214F1
(4	requi	red	fc	r	90	21	;		
2	requi	red	fo	r	57	70)	•	217E1
Air Man	ifold	i		•	٠	٠	٠	•	218F1
Air Def	lecto	or.	•	•	•		•	•	219F1
Gasket.		• •	•	•	•	•		•	220F1
Porcela	in Tu	ube.		•	•	•	•	•	221F1
Mountin	g Cla	amp.	•	•	•	•	•	•	222F I
Corona	Shiel	d.	•	•	•	•	•	•	225FI
Felt Pa	d	• •	•	•	•	•	•	•	226F I

Filament Connector - 217F1

RCA POWER-TUBE FITTINGS FOR TUBE TYPES 5770 AND 9C21

Power-Tube Fittings for Tube Types 5771 and 880

Exploded View of Fittings for 5771 and 880

DESCRIPTION

- Designed for water-cooling tube plate
- Roller-type clamping in water jacket
 --- eliminates danger of water leakage
 and tube-seal breakage --- uniform
 pressure on tube flange assured by
 four clamping rollers
- Tube centers automatically in water jacket
- Wrenches for water jacket and connectors available

FITTINGS

Description	RCA Type No
Gasket	205F1
Connector Wrench	
(2 required)	212F1
Water-Jacket Wrench	213F1
Water Jacket	215F1
Grid or Filament	
Connector (4 required)	216F1

RCA POWER-TUBE FITTINGS FOR TUBE TYPES 5771 AND 880

Gasket - 205F1

Connector Wrench - 212F1

Water-Jacket Wrench - 213F1

Water Jacket - 215F1

Grid or Filament Connector - 216F1

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Power-Tube Fittings for

Tube Types F-7C25 and F-129-B

FOR F-7C25

- Designed to hold and air-cool six
 F-7C25 tubes
- Tubes rest in place inside air jacket
 --- nc clamping necessary

FITTING

Descriptio	n				R C A	Туре	No.
Air Jacket						240FI	

FOR F-129-B

- Designed for water-cooling tube plate
- Roller-type clamping in water jacket --- eliminates danger of water leakage and tube-seal breakage --- four rollers assure uniform pressure on flange
- Water jacket has built-in mounting flange
- Centering pins automatically position tube in water jacket
- Water jacket has threaded inlet and outlet water holes

FITTING

RCA Type No.

239FI

Water Jacket - 239F1

CROSS-REFERENCE INDEX

In Order of Fitting Type Number

RCA Fitting Type No.	Used With Tube Type	See Page No.	RCA Fitting Type No.	Used With Tube Type	See Page No.
200F1	892, 891	8	219F1	5770, 9C21	18
201F1	892, 891 892-R. 891-R	8 10	220F1	5770, 9C21	18
202F1	892. 891	8	221F1	5770, 9021	18
203F1	892. 891	8	222F1	5770, 9021	18
	892-R, 891-R	10	224F1	889-A	4
204F1	892, 891	8	225F1	5770, 9C21	18
205F1	5771, 880	20	226F1	5770, 9C21	18
207F1	833-A	3	227F1	5671, 9C22	14
208F1	83 3- A	3	228F1	5592, 9025	12
210F1	892, 891	8	229F1	5762, 7C24	16
	892-R, 891-R	10	230F1	5762, 7C24	16
211F1	889R-A 802-R 891-R	6	231F1	5762, 7C24	16
212F1	889-A	4	232F1	889R-A 892-R 891-R	6
	889R-A 5771, 880	6 20	233F1	5592, 9025	12
213F1	5771, 880	20	234F1	889R-A	6
214F1	5770, 9C21	18	22551	892-R, 891-R	10
215F1	5771, 880	20	235F1	3592, 9625	12
216F1	88 9- A	4	230F1	889-A	4
	889R-A	6	23751	889-A	4
21751	5502 0025	12	23811	56/1, 9022	14
21/51	5671, 9022	14	23911	F-129-8	22
	5770, 9021	18	240F1	F-7C25	22
218F1	5770, 9021	18	241F1	5671, 9022	14

See page 2 for Index arranged in order of tube-type designation.

• TUBE HANDBOOK—ALL TYPES HB-3 $(7^{3}8^{"} \times 5^{"})$. The bible of the industry—contains over 2500 pages of loose-leaf data and curves on all RCA receiving tubes including kinescopes, power tubes, cathode-ray tubes, phototubes. and special tubes. Three deluxe 4-prong binders imprinted in gold. Available on subscription basis. Price $$10.00^{\circ}$ including service for first year. Write to Commercial Engineering for descriptive folder and order form.

• **RECEIVING TUBE MANUAL**—RC-16 ($8^{3}8^{\circ} \times 5^{1}2^{\circ}$)-over 300 pages. Supersedes RC-15. Revised, expanded, and brought up to date. Contains the latest receiving tubes, including miniature types and kinescopes. Features tube theory written for the layman, application data. up-to-date Resistance-Coupled Amplifier Section, and many new circuits for audio amplifiers and radio receivers. Features lie-flat binding. Price 50 cents.⁸

• PHOTOTUBES BOOKLET-PT-20R1 (11" x 8¹/₂")-16 pages. Phototube theory, data on 15 types, curves and circuits for light-operated relays, light measurements, and sound reproduction. Single copy free on request.

• RADIOTRON DESIGNER'S HANDBOOK-(9" x 6")-356 pages. Edited by F. Langford Smith of Amalgamated Wireless Valve Company Pty. Ltd. in Australia. Of value to anyone interested in fundamental principles of practical circuit design. Copiously illustrated. Price \$1.25.*

• POWER AND GAS TUBES FOR RADIO AND INDUSTRY-Bulletin PG-101-A (11" x 8¹2") - 20 pages. Technical information on more than 150 RCA vacuum power tubes, rectifier tubes, thyratrons, ignitrons, and voltage regulators. Includes terminal connections. Price 15 cents.*

• PHOTOTUBES, CATHODE-RAY AND SPECIAL TUBES—Bulletin CRPS-102-A ($11^{\circ} \times 8^{\frac{1}{2}}$) = 20 pages. Completely revised and brought up to date. Technical information on 145 single-unit. twin-unit, and multiplier phototubes, cathode-ray tubes, camera tubes, monoscopes, and types for special applications. Includes terminal connections. Price 15 cents.³⁸

• RECEIVING TUBES FOR AM, FM, AND TELEVISION BROADCAST Bulletin 1275-E ($11'' \times 8^{3}/_{2}''$) - 24 pages. Completely revised and brought up to date. Contains characteristics on more than 450 RCA receiving tubes including kinescopes. Socket connection diagrams arranged for quick and easy reference. Price 10 cents.[®]

• INSTRUCTION BOOKLETS Complete authorized information on RCA transmitting tubes and other tubes for communications and industry. Be sure to mention tube-type booklet desired. Single copy on any type free on request.

• AIR-COOLED TRANSMITTING TUBES MANUAL-TT3 $(8^{3})^{\circ}$ x 5^{3} s'') 192 pages. Published several years ago, this book still retains popularity for instruction purposes. It contains basic information on generic tube types, tube parts and materials, tube ratings, tube installation and application, transmitter-design considerations, rectifiers and filters, as well as data on many of the older tube types. Price 35 cents.*

• HEADLINERS FOR HAMS-Bulletin HAM-103A (11" x 8¹/₂") 4 pages. Technical information and terminal connections on 30 RCA "HAM" PREFERENCE TYPES: class B modulators, class C amplifiers and oscillators, frequency multipliers. rectifier tubes, thyratrons, and cold-cathode (glow-discharge tubes). Single copy free on request.

• TRIPLE PINDEX-2F366R (8" x 3¾") Receiving-tube basediagram guide on over 600 receiving tube types including kinescopes arranged in numerical-alphabetical sequence. The diagrams of any three tubes can be located and kept in front of you at the same time Price 75 cents.*

• TELEVISION SERVICE DATA-TV1003 (11" x 8¹/₂") 112 pages. For RCA Victor Models 630TS and 648PTK. Contains alignment procedures, schematic diagrams, complete parts lists, wiring diagrams, and chassis layout. Price \$1.50.*

• RCA PREFERRED TYPES LIST – Bulletin PTL-501-A ($11^{"} \times 8\frac{1}{2}^{"}$) –4 pages. Lists RCA Preferred Tube Types, both receiving and non-receiving, by function. An aid to equipment designers in the selection of tube types for new equipment design. Single copy free on request.

• RCA INTERCHANGEABILITY DIRECTORY ON TUBES FOR COM-MUNICATIONS AND INDUSTRY Bulletin ID-1020 (11" x 8½") 20 pages. Lists 1600 type designations of 24 different manufacturers arranged in alphabetical-numerical sequence; shows the RCA Direct Replacement Type or the RCA Similar Type. Price 15 cents.*

• RCA TELEVISION "PICT-O-GUIDE" VOLUMES I & II. Covers different phases of TV trouble shooting by picture analysis. Vol. I contains 100 pages and more than 40 photographs; Vol. II, 224 pages and more than 80 photographs. Each volume contains circuit diagrams, basic television information, and detailed descriptions of picture troubles. Price \$2.50 * per volume.

The Fountainhead of Modern Tube Development is RCA

RCA POWER TUBE SELECTION CHART

power output of 10 kilowatts on synchronizing-signal peaks. The multiplier for class B or class C Television service is 0.8. Therefore, a tube capable of delivering 10 x 0.8 or 8 kilowatts at 54 to 72 megacycles in class C Telegraphy service is required. The indicated tube type in this case is the 6166.

When the desired operating point is near a power or frequency limit of an area, consideration should be given to parallel or push-pull operation of tubes in lower adjacent areas or to single tubes in higher adjacent areas. Thus, in the second example given above, it might be more economical or otherwise advantageous to use two parallel-connected type 5762 triodes, instead of a single type 6166, as indicated in the chart.

TABLE I

Type of Service	To Determine CCS Class C Telegraphy Power-Output Requirements		
Type of Service	Multiply Required	By	
Plate-Modulated RF Power AmplifierClass C Telephony	Carrier Power	1.5	
AF Amplifier or ModulatorClass AB ₂ or Class B	Maximum-Signal Power Output for Two Tubes in Push-Pull	0.7	
Linear RF Power AmplifierClass AB _l Single-Sideband, Suppressed- Carrier Service	Peak Envelope Power	1.45	
Grid- or Screen-Grid-Modulated RF Power AmplifierClass C Telephony	Carrier Power	5	
RF Power AmplifierClass B Telephony	Carrier Power	5	
RF Power AmplifierClass BTele- vision Service (Bandwidth = 6 Mc)	Synchronizing-Level Power Output	0.8	
Grid- or Bias-Modulated RF Power AmplifierClass C Television Service (Bandwidth = 6 Mc)	Synchronizing-Level Power Output	0.8	

Additional Considerations

It is important to emphasize that the power output obtainable from a tube at a given frequency depends upon the conditions under which the tube is operated, and upon the circuit efficiency. The power-output values shown on the chart can be achieved by operation of the indicated tube types within their maximum ratings, in circuits having reasonably high efficiency, but are not guaranteed values. A tube type indicated for use in a particular power-frequency area can be expected to perform as as well or better in any area below or to the left of the one in which it is listed.

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Frequency and Power-Output Chart for RCA Transmitting Tubes

This Note presents a chart designed to simplify selection of an RCA transmitting-tube type for use in any type of service at a given frequency and power output. The chart, which is printed on the inside pages of this Note, covers power-output requirements up to 500 kilowatts, and operating frequencies up to 2000 megacycles per second. It is divided into power-frequency areas, each of which is labelled with the type designation of the RCA transmitting tube which can be expected to deliver optimum performance over that area. In some cases, two or more tube types are shown in an area. The tube type shown in large letters is the most popular or economical type for operation in that area; the types shown in small letters have essentially the same power-output and frequency characteristics as the one shown in large letters, but may differ in other respects. If the area is subdivided by dashed lines, the tube type shown in large letters outside the dashed lines is recommended for use over the entire area.

Conversion Table

World Radio History

The power-output values shown in the chart are for CCS class C Telegraphy service. To permit quick conversion of power-output requirements for other types of service to class C Telegraphy values, a conversion table is given in Table I. This table gives the approximate factor by which the required power output for each such type of service should be multiplied to obtain a corresponding class C Telegraphy output which can be read on the chart.

As an example of the use of the conversion table, assume that a gridmodulated class C amplifier capable of delivering an unmodulated-carrier output of 500 watts at a frequency of 2 megacycles is required. The multiplier for grid-modulated class C service is 5. Therefore, a tube capable of delivering 500 x 5 or 2500 watts in class C Telegraphy service at 2 megacycles is required. The indicated tube type in this case, as shown in the Selection Chart, is the 5762.

As another example, assume that the output stage of a television transmitter operating on whf channel 2, 3, or 4 is required to deliver a

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