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VOLUME 15

service data on 42
models produced in 1960-1961

by

The Howard W. Sams Engineering Staff



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700 (1958 Dodge Truck)	AR-8	929 (C-5909) (1959 Imperial Model MY1) . .	AR-11
700 (revised) (1960 Dodge Truck)	AR-14		
701 (1959 Simca)	AR-12		
819 (1953 Plymouth)	AR-4		
820 (1953 Dodge)	AR-4		
821 (DeSoto Models S-16 and S-18)	AR-4		
824 (1953 Chrysler) (See Model 819)	AR-4		
828 (1954 Dodge Models D-50, D-51, D-52 and D-53) (See Model 820)	AR-4		
829 (DeSoto Models S-19 and S-20)	AR-4		
830 (1954 Chrysler Models C-62, C-63, and C-64)	AR-4		
831 (See Model 830)	AR-4		
832 (1955 Plymouth)	AR-5		
833 (1955 Dodge Models D-55 and D-56) . .	AR-5		
834 (1955 DeSoto Models S-21 and S-22) . .	AR-5		
835 (1955 Chrysler)	AR-5		
836 (1955 Plymouth Models P-26 and P-27) .	AR-5		
840 (1956 Plymouth)	AR-6		
841 (1956 Plymouth Models P-28 and P-29) .	AR-6		
842, 842HR (1956 Dodge Models D-62 and D-63)	AR-6		
843 (1956 DeSoto Models S-23 and S-24) . .	AR-6		
844, 844HR (1956 Chrysler)	AR-6		

• Signifies coverage in this volume.

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MOTOROLA (Cont'd)			MOTOROLA (Cont'd)
BKA61 (1961 Buick)	AR-15•	04MD, 04MF, 04MFM (See Ford Model 04MD)	AR-12
CRA60X (1960 Corvair)	AR-15•	5M, 5M-12 (Universal)	AR-5
CRM60X (1960 Corvair)	AR-14	6M (Universal)	AR-6
CT2A6 (1951-52 Chevrolet)	AR-5	6M-12 (Universal)	AR-6
CT52M6 (1951-52 Chevrolet)	AR-5	6MA (1956 Hudson & Nash) (See American Motors Model 8990378)	AR-6
CTA3 (1953 Chevrolet)	AR-4	6MR (1956 Rambler) (See American Motors Model 8990377)	AR-6
CTA4 (1954 Chevrolet)	AR-6	6TAS8 (Universal)	AR-6
CTA5 (1955 Chevrolet)	AR-6	7M (Universal) (See Model 6M)	AR-6
CTA6T (1955, -56 Chevrolet)	AR-6	7MR (1957 Rambler) (See American Motors Model 8990455)	AR-6
CTA6X (1955-56 Chevrolet)	AR-7	7MX (Universal)	AR-7
CTA61 (1961 Chevrolet)	AR-15•	8M (Universal)	AR-8
CTA7X (1957 Chevrolet)	AR-7	8MX (Universal)	AR-9
CTA8X (1958 Chevrolet)	AR-9	9AX (Universal)	AR-10
CTA9X (1959 Chevrolet)	AR-10	10AX (Universal)	AR-15•
CTM3 (1953 Chevrolet)	AR-5	10M (Universal)	AR-13
CTM4, CTM4A (1954 Chevrolet)	AR-6	10MX (Universal)	AR-12
CTM6 (1955, -56 Chevrolet)	AR-6	13MA (1960 Rambler American) (See American Motors Model 8990832)	AR-14
CTM7X (1957 Chevrolet)	AR-7	13MAM (1960 Rambler American) (See American Motors Model 8990831)	AR-14
CTM8X (1958 Chevrolet)	AR-9	14MR (1961 Rambler) (See American Motors Model 8990833)	AR-15•
CTM9X (1959 Chevrolet)	AR-10	76MA (1957 Hudson & Nash) (See American Motors Model 8990378)	AR-6
CTM57X (1957 Chevrolet)	AR-9	93MR (1959 Rambler) (See American Motors Model 8990582)	AR-10
FM-900 (Universal)	AR-14	94MIM (1959 International) (See International Model 94MIM)	AR-10
GMT3A6 (1948 thru 1953 GMC and Chevrolet Truck)	AR-5	94MF (See Ford Model 94MF)	AR-10
GV-701 (Universal)	AR-11	94MFM (See Ford Model 94MFM)	AR-10
GV-800 (Universal)	AR-9	94MI (1959 "R" and "V" Line International Truck) (See International Model 94MI)	AR-11
HF3A6 (1951 thru 1953 Henry J)	AR-5	95MF (See Ford Model 95MF)	AR-10
HN2A6 (1951-52 Hudson)	AR-5	94MS (1959 Thunderbird) (See Ford Model 94MS)	AR-11
HN3A6 (1951 thru 1953 Hudson except Hudson Jet)	AR-5	101 (See Mopar Model 101)	AR-13
HN4A6 (1954 Hudson)	AR-5	102 (See Mopar Model 102)	AR-13
HN4M6 (1954 Hudson)	AR-5	104 (See Mopar Model 104)	AR-13
HN53M6 (1951 thru 1953 Hudson)	AR-5	110 (See Mopar Model 110)	AR-13
HT3A6 (1953 Hudson Jet)	AR-5	300X (Universal)	AR-11
IL5TCA, -12 (1955 International) (See International IL5TCA)	AR-6	301X (Universal)	AR-11
KR3A6 (1951 thru 1953 Kaiser)	AR-5	302 (See Mopar Model 302)	AR-13
NH3C (1953 Nash Rambler) (See Nash Model NH3C)	AR-4	310X (Negative ground)	AR-13
NH4AC (1954 Nash) (See Nash Model AC-154)	AR-5	311X (Positive ground)	AR-13
NH5AC (1955 Nash) (See Nash Model AC-154)	AR-5	395, 395-12 (Universal)	AR-5
OE2A6 (1951-52 Oldsmobile "Super 88" and "98")	AR-5	396, 396-12 (Universal)	AR-6
OEATX (1957 Oldsmobile)	AR-7	397 (Universal)	AR-7
OEA9X (1959 Oldsmobile)	AR-12	397X (Universal)	AR-7
OEA60X (1960 Oldsmobile)	AR-14	398X (Universal)	AR-9
PC2A6 (1949 thru 1952 Pontiac)	AR-5	403 (Universal)	AR-4
PCA7X (1957 Pontiac)	AR-7	404 (Universal)	AR-5
PCA9X (1959 Pontiac)	AR-10	406 (Universal)	AR-11
PCA60X (1960 Pontiac)	AR-15	412 (Universal)	AR-4
PD3A6 (1951 thru 1953 Packard)	AR-5	500X (Universal)	AR-13
SR2A6 (1950 thru 1952 Studebaker)	AR-5	503 (Universal)	AR-4
SR3A6 (1952 Studebaker)	AR-5	504 (Universal)	AR-5
SR52A6 (1950 thru 1952 Studebaker)	AR-5	506, 506-12 (Universal)	AR-7
SR52M6 (1950 thru 1952 Studebaker)	AR-5	553 (Universal)	AR-4
VWA7 (1953-54-55-56-57 Volkswagen)	AR-7		
VWA8 (1958 Volkswagen)	AR-12		
VWA60 (1960 Volkswagen)	AR-13		
VWM60 (1960 Volkswagen)	AR-13		
03AR (See American Motors Model 8990811)	AR-12		
04MA (1960 Rambler) (See American Motors Model 8990706)	AR-11		

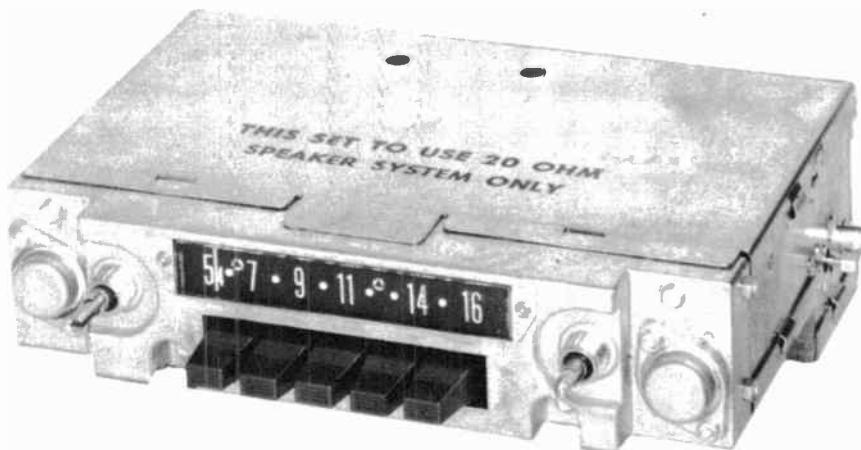
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Trade Name and Model No.	Vol. No.	Trade Name and Model No.	Vol. No.
MOTOROLA (Cont'd)			
555, 555-12 (Universal)	AR-6	989277 (1960)	AR-12
556 (Universal)	AR-6	989387 (1961 F85)	AR-15•
595, 595-12 (Universal)	AR-6	989392 (1961)	AR-15•
596, 596-12 (Universal)	AR-6	989393	AR-14
597X (Universal)	AR-7		
601X (Universal)	AR-13	For other custom equipment for use in Oldsmobile cars, see Automatic and Motorola listings.	
611T (See Mopar Model 610T)	AR-4		
612 (See Mopar Model 609)	AR-4		
624 (See Mopar Model 624)	AR-8		
701 (See Mopar Model 701)	AR-12		
829 (See Mopar Model 829)	AR-4		
845 (See Mopar Model 845)	AR-8		
846 (See Mopar Model 846)	AR-8		
849 (See Mopar Model 849)	AR-8		
852 (See Mopar Model 852)	AR-8		
853 (See Mopar Model 853)	AR-8		
854 (See Mopar Model 854)	AR-9		
856 (See Mopar Model 856)	AR-10		
857 (See Mopar Model 857)	AR-10		
860 (See Mopar Model 860)	AR-12		
861 (See Mopar Model 861)	AR-12		
923 (See Mopar Model 923)	AR-9		
927 (See Mopar Model 927)	AR-11		
Chassis			
R15A6	AR-5		
R16M6	AR-5		
R17A6	AR-5		
NASH (Also See American Motors)			
AC-154 (1954, 1955)	AR-5		
NH3C (1953 Nash Rambler)	AR-4		
NH5AC (1955) (See Model AC-154)	AR-5		
For other custom equipment for use in Nash cars, see Motorola listings.			
NORDIC			
501F55 (1955 Ford)	AR-5		
OLDSMOBILE			
982990 (1953)	AR-4		
983004 (1953)	AR-4		
983090 (1954)	AR-5		
983091 (1954)	AR-5		
983204 (1955)	AR-5		
983205 (1955)	AR-5		
983334 (1956)	AR-6		
983336 (1956)	AR-6		
989001 (1957)	AR-7		
989002 (1957)	AR-7		
989127 (1958)	AR-8		
989129 (1958)	AR-8		
989131 (1958)	AR-8		
989170 (1959)	AR-10		
989171 (1959)	AR-11		
989172 (1959)	AR-11		
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989387 (1961 F85)	AR-15•		
989392 (1961)	AR-15•		
989393	AR-14		
OPEL-REKORD			
981946 (1958)	AR-14		
981981 (1959, 1960)	AR-14		
PACKARD			
AC-2906 (1958)	AR-8		
AC-2907 (1958)	AR-8		
439338, 439339 (1953 Series 26)	AR-4		
439663 (1954) (See Model 439338)	AR-4		
439666 (1954) (See Model 439338)	AR-4		
472046 (1955)	AR-5		
472047, 472048 (1955)	AR-5		
480487 (1956 Packard Clipper)	AR-6		
484649 (1957)	AR-7		
484652 (1957) (See Model 7267427)	AR-6		
7267427 (480487) (1956 Packard Clipper)	AR-6		
PHILCO			
C-5209 (See Mopar Model 824)	AR-4		
C-5409 (See Mopar Model 830)	AR-4		
C-5509 (See Mopar Model 835)	AR-5		
C-5595 (See Mopar Model 902)	AR-5		
C-5596 (See Mopar Model 903)	AR-5		
C-5609 (See Mopar Model 844)	AR-6		
C-5609HR (See Mopar Model 844HR)	AR-6		
C-5705 (See Mopar Model 847)	AR-8		
C-5707 (See Mopar Model 920HR)	AR-8		
C-5709 (See Mopar Model 921HR)	AR-8		
C-5809 (See Mopar Model 924HR)	AR-9		
D-5207 (See Mopar Model 819)	AR-4		
D-5407 (See Mopar Model 820)	AR-4		
P-5206 (See Mopar Model 819)	AR-4		
P-5506 (See Mopar Model 832)	AR-5		
P-5606 (See Mopar Model 840)	AR-6		
P-5701 (See Mopar Model 848)	AR-8		
P-5703 (See Mopar Model 917HR)	AR-8		
P-5801 (See Mopar Model 848)	AR-8		
P-5803 (See Mopar Model 925)	AR-9		
P-5901 (See Mopar Model 855)	AR-11		
S-5323 (See Studebaker Model AC-2301)	AR-4		
S-5327 (See Studebaker Model AC-2300)	AR-4		
S-5524 (See Studebaker Model AC-2301)	AR-4		
S-5528 (See Studebaker Model AC-2300)	AR-4		
S-5529 (See Studebaker Model AC-2300)	AR-4		
TAR-58 (See Mopar Model 700)	AR-8		
94PM (See Mercury Model 94PM)	AR-12		
929 (See Mopar Model 929)	AR-11		
PLYMOUTH (See Mopar)			

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PONTIAC			
984817 (1953-54)	AR-4	IM-60-M (Universal)	AR-15•
984961 (1955)	AR-5	PL-60-M (1960 Plymouth)	AR-14
988568 (1956) (See Model 984961)	AR-5	VA-60-M (1960 Valiant)	AR-14
988569 (1956)	AR-6		
988671 (1957)	AR-7		
988672 (1957)	AR-7		
988822 (1958)	AR-8		
988823 (1958)	AR-8		
988837 (1958)	AR-8		
988976 (1959)	AR-10		
988977 (1959)	AR-11		
988978 (1959)	AR-11		
989614 (1960)	AR-12		
989615 (1960)	AR-13		
989692 (1961)	AR-14		
989693 (1961)	AR-15•		
989792 (1961 Tempest)	AR-15•		
989831 (1961 Tempest)	AR-15•		
For other custom equipment for use in Pontiac cars, see Automatic and Motorola listings.			
RAMBLER (See American Motors)			
REGAL			
CR-871 (Universal)	AR-4	For other custom equipment for use in Studebaker cars, see Automatic, Firestone, and Motorola listings.	
RIVERSIDE			
FJB-6537A (1958-59 Volkswagen)	AR-14	TEMPEST (See Pontiac)	
FJB-6538A (1958-59 Volkswagen)	AR-14		
FJB-6567, M (1959 Plymouth)	AR-13		
FJB-6679A	AR-10		
FJB-6681A (1958 Plymouth)	AR-10		
FJB-6682A, B (Universal)	AR-10		
FJB-6684 (1959 Ford)	AR-11		
FJB-6686-A (1959 Plymouth)	AR-12		
FJB-6687 (1959 Ford)	AR-11		
FJB-6688 (1959 Chevrolet)	AR-11		
FJB-6689A (1959 Plymouth)	AR-12		
FJB-6690A (1959 Buick)	AR-13		
FJB-6691B (Renault Dauphine)	AR-12		
FJB-6693B (Renault Dauphine)	AR-12		
SPECIAL (See Buick)			
STROMBERG-CARLSON			
C.A.R. 7 (Universal)	AR-11	TRUETONE	
C.A.R. 9 (1959 Ford and Edsel)	AR-11		
CH-60-M (1960 Chevrolet)	AR-14		
CH-60-PB (1960 Chevrolet)	AR-14		
DA-60-PB (1960 Dodge Dart)	AR-14		
DE-60-PB (1960 DeSoto)	AR-14		
DO-60-PB (1960 Dodge)	AR-14		
FA-60-M (1960 Falcon)	AR-14		
FA-60-PB (1960 Falcon)	AR-14		
FO-60-M (1960 Ford)	AR-14		
FO-60-PB (1960 Ford)	AR-14		
For other custom equipment for use in Volkswagen cars, see Automatic and Riverside listings.			
VOXSON			
"Vanguard" 736	AR-15	WILLYS	
815395	AR-9		

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TRADE NAME American Motors Model 8990833 (14MR) For 1961 Rambler
 MANUFACTURER Motorola Inc., 4545 W. Augusta Blvd., Chicago 51, Illinois
 TYPE SET Battery Operated 4 Tube, 3 Transistor Custom Built Automobile AM Receiver
 POWER SUPPLY 12 Volt Storage Battery RATING 1.1 Amp. @12.6 Volts DC
 TUNING RANGE—BROADCAST 540 - 1610KC

**AMERICAN MOTORS
MODEL 8990833 (14MR)**

ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Volume control should be at maximum position. Output of signal generator should be no higher than necessary to obtain an output reading.

Suggested Alignment Tools:

- A1 thru A4..... GENERAL CEMENT #8282, 8606, 8606-L, 9295, 9440
WALSCO #2526, 2543, 2544, 2545
- A5, A6..... GENERAL CEMENT #5000, 5003, 8276, 8290
WALSCO #2512, 2515, 2522, 2523, 2525, 2537
- A8, A9, A10..... Fig. 2.

	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	RADIO DIAL SETTING	OUTPUT METER	ADJUST	REMARKS
1.	High side thru .lmfd to antenna receptacle. Low side to chassis.	262.5KC (400 ^o Mod.)	High end stop.	Across voice coil.	A1, A2, A3, A4	Adjust for maximum output.
2.	Thru dummy (Fig. 1) to antenna receptacle.	1610KC	"	"	A5, A6, A7	"
	Step 3 is not necessary unless tuner has been tampered with or associated components have been replaced. If necessary, back tuning cores (A8, A9, A10) out of tuning coils. Repeat step 2.					
3.	Thru dummy to antenna receptacle.	1020KC	Tuner carriage 9/16" from high end stop.	Across voice coil.	A8, A9, A10	Adjust for maximum output. Repeat steps 2 and 3.
4.	With radio installed in car and antenna fully extended, tune in a weak station near 1200KC and adjust A7 for maximum output.					

PUSHBUTTON ADJUSTMENT

1. Tune manually to desired station.
2. Pull pushbutton out, then press in firmly.
3. Repeat for remaining pushbuttons.

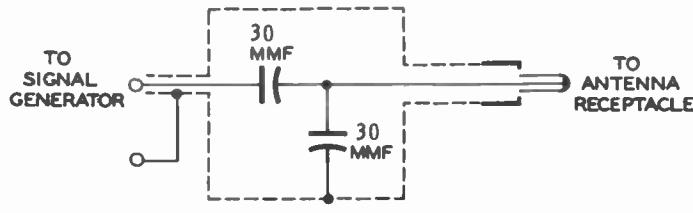


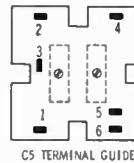
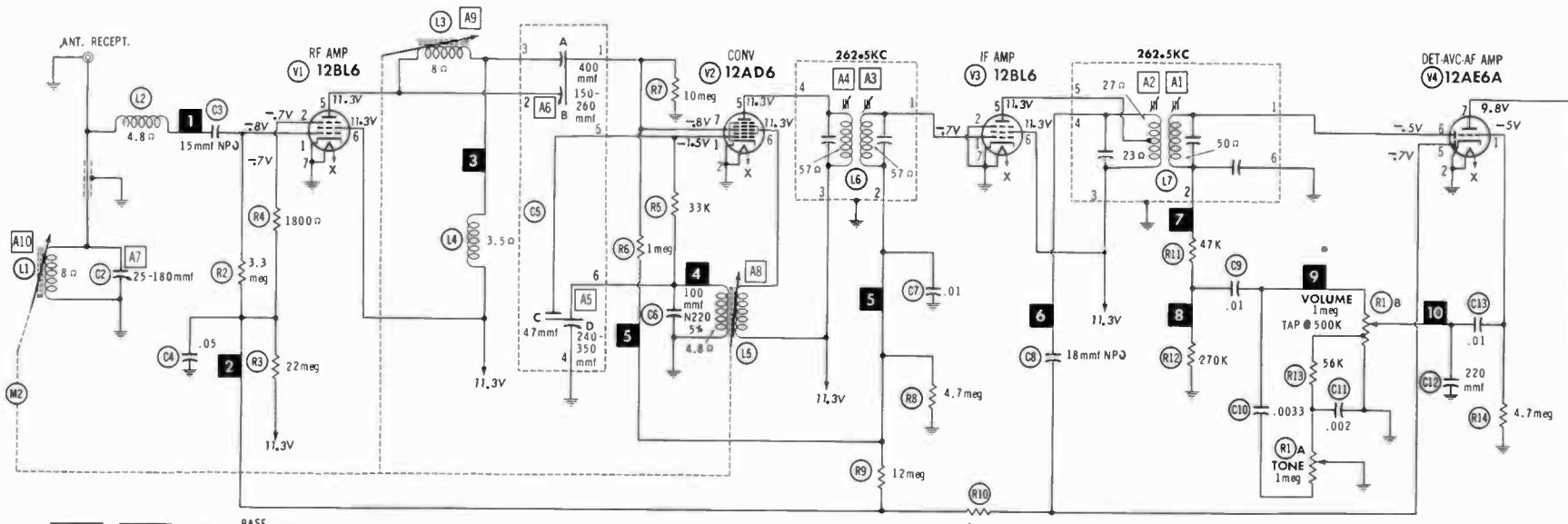
FIG.1

HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana



The listing of any available replacement part herein does not constitute in any case a recommendation, warranty or guarantee by Howard W. Sams & Co., Inc., as to the quality and suitability of such replacement part. The numbers of these parts have been compiled from information furnished to Howard W. Sams & Co., Inc., by the manufacturers of KD937

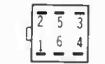
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EMITTER
BASE
COLLECTOR
TRANSISTOR (X1)
TERMINAL GUIDE



L6 TERMINAL GUIDE



SEE PARTS LIST FOR ALTERNATE
VALUE OR APPLICATION

DC COIL RESISTANCE VALUES UNDER ONE OHM
NOT SHOWN ON SCHEMATIC DIAGRAM

NUMBERS ASSIGNED TO COILS, PLUGS, SOCKETS, AND
TRANSFORMERS ARE TO FACILITATE CIRCUIT TRACING OR
COMPONENT REPLACEMENT AND MAY NOT NECESSARILY BE FOUND ON
THE UNIT.

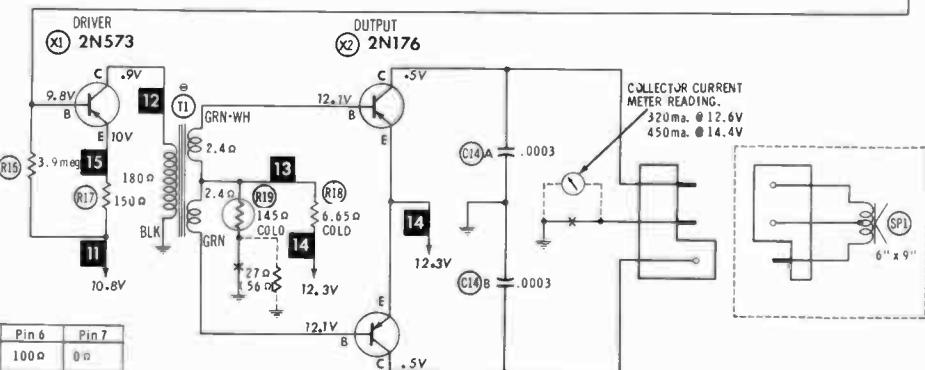
1. DC voltage measurements taken with vacuum tube voltmeter.
2. Socket connections shown as bottom views.
3. Measured values are from socket pin to common ground.
4. Battery voltage maintained at 12.6 volts for voltage readings.
5. Nominal tolerance on component values makes possible a variation of 15% in voltage and resistance readings.
6. Volume control at maximum, no signal applied for voltage measurements.

A PHOTOFAC STANDARD NOTATION SCHEMATIC
with CIRCUITTRACE®

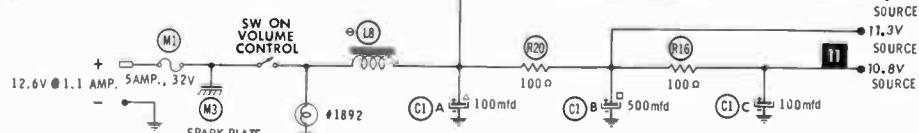
Howard W. Sams & Co., Inc 1962

RESISTANCE READINGS						
ITEM	TUBE	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5
V1	12BL6	12meg	9meg	0Ω	4Ω	115Ω
V2	12AD6	33K	0Ω	0Ω	4Ω	160Ω
V3	12BL6	3.5meg	0Ω	0Ω	4Ω	130Ω
V4	12AE6A	4.7meg	0Ω	4Ω	0Ω	10meg

* TRANSISTOR CIRCUIT RESISTANCE FOR X1 AND X2 NOT GIVEN BECAUSE
OF THE WIDE VARIATION IN INTERNAL TRANSISTOR RESISTANCE.



OUTPUT
X2 2N176



AMERICAN MOTORS
MODEL 8990833 (14MR)

PARTS LIST AND DESCRIPTIONS

TUBES

GENERAL ELECTRIC		RAYTHEON		SYLVANIA	
ITEM No.	USE	TYPE	ITEM No.	USE	TYPE
V1	RF Amplifier Converter	12BL8 12AD6	V3	IF Amplifier Det. -AVC-AF Amp.	12BL8
V2			V4		12AE6A

TRANSISTORS

ITEM No.	ORG. TYPE	USE	REPLACEMENT DATA		NOTES
			RCA PART No.	RAYTHEON PART No.	
X1	2N573	Driver	2N591	2N573	
X2	2N176	Output	2N176	2N176	
X3	2N176	Output			Note 1

Note 1. When replacing, apply DC-4 grease (Part #11M490487) to both sides of insulator.
Tighten mounting screws securely. Check bias adjustment.

ELECTROLYTIC CAPACITORS

ITEM No.	RATING		REPLACEMENT DATA						
	CAP.	VOLT.	MOTOROLA PART No.	AEROVOX PART No.	CORNELL-DUBLINER PART No.	GENERAL ELECTRIC PART No.	MALLORY PART No.	PYRAMID PART No.	SPRAGUE PART No.
C1A	100	500	23B663336	PWH3-00-90			WP300.8†		PCLES-3026.3*
B	500								
C	100								

* Not normally in distributor's stock. Available thru distributor or order to manufacturer.

† Use printed circuit adapter kit FPA.

FIXED CAPACITORS

ITEM No.	RATING		REMARKS	REPLACEMENT DATA						
	AEROVOX PART No.	CENTRALAB PART No.		CORNELL-DUBLINER PART No.	ELMENCO PART No.	MALLORY PART No.	SPRAGUE PART No.			
C2	25-180		#20K539683	NPO-DI 15	DTZ-15	C10Q16C	463	CNO-415	10TCC-V15	
C3	15 NPO			BPD-05	DD-503	H-0885	CCTO-150	GPI50	SHK-S80	
C4	.05						1DP-2-503			
C5A	400									
B	150-260									
C	.47									
D	240-350									
C6	100 N220 6%									
C7	.01									
C8	18 NPO									
C9	.01									
C10	.0033									
C11	.002									
C12	.220									
C13	.01									
C14A	.0003									
B	.0003									

* Motorola Part Number.

† Not normally in distributor's stock. Available thru distributor or order to manufacturer.

CONTROLS

ITEM No.	RATING		REPLACEMENT DATA				INSTALLATION NOTES	
	RESISTANCE	WATTS	MOTOROLA PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CTS-IRC PART No.		
R1A	1meg	†	18K563154	RM-60-B		† QJ-1257A	= UE4108-S	Tone Volume Power Off-On
B	1meg	†						
C	500K Tag Switch	†						

† "CONCENTRKIT" Equivalent K-8 Kit with Base Elements and Shafts:

B11-137, P13-116 (Panel)
B19-137X, R1-126 (Rear)

R-5 (Retainer)

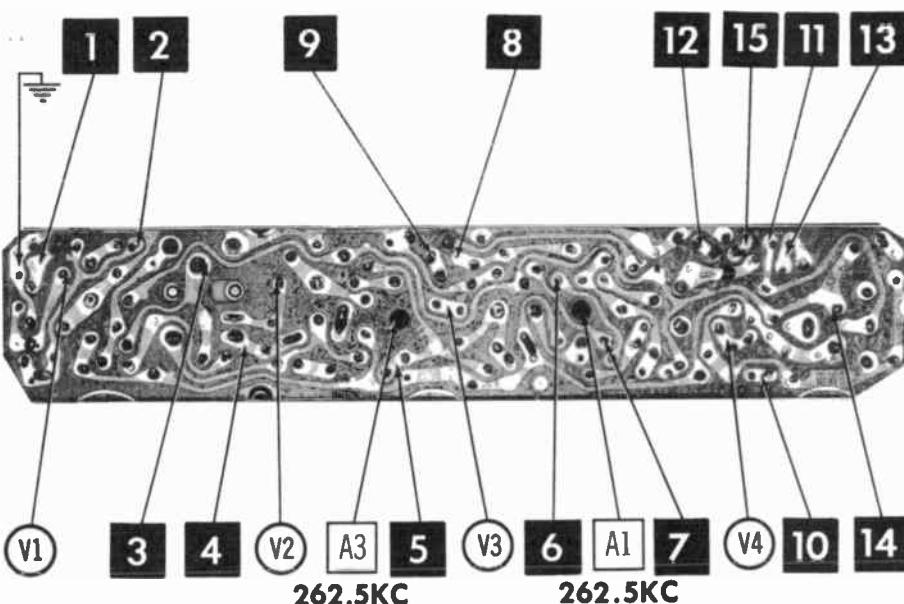
76-1 (Switch)

‡ "STA-LOC" Equivalent: FB16L, RU16T55, OR1500A, IR1675, US-41.

PRINTED BOARD

A Howard W. Sams CIRCUITTRACE Photo

ARROWS INDICATING TUBE LOCATIONS ARE POINTING TO PIN 1 UNLESS OTHERWISE INDICATED



RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REPLACEMENT DATA			ITEM No.	RATING	REPLACEMENT DATA		
		IRC PART No.	WORKMAN TV PART No.	REMARKS			IRC PART No.	WORKMAN TV PART No.	REMARKS
R2	3.3meg				R12	270K			
R3	22meg				R13	56K			
R4	1800Ω				R14	4.7meg			
R5	33K				R15	3.9meg			
R6	1meg				R16	100Ω			
R7	10meg				R17	150Ω			
R8	4.7meg				R18	6.85Ω Cold			PL. #6K564854
R9	12meg				R19	145Ω Cold			PL. #17C564759
R10	1meg				R20	100Ω			
R11	47K								

PARTS LIST AND DESCRIPTIONS (Continued)

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA				NOTES
		MOTOROLA PART No.	Merit PART No.	Miller PART No.	Stancor PART No.	
L1	Ant.	24B663217 ①				
L2	RF Choke(31uh)	24K565400	TV-180	6176	RTC-8603	T301
L3	RF	24B663217 ①				① Part of M2
L4	RF Choke(44uh)	24K565788		4628	RTC-8607	T864
L5	Osc.	24B663214 ①			RTC-8644	T865
L6	Input IF	24K565402	DC-344	13-PHI		
L7	Output IF	24D663300	DC-424			

FILTER CHOKE

ITEM No.	RATINGS			REPLACEMENT DATA				NOTES
	CURRENT (Measured)	DC RES.	INDUCTANCE (NO CURRENT 1000 μ A)	MOTOROLA PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	
L8	1A	.3Ω	L.1MH	25B663156D ①				① Alt. #25B663156

TRANSFORMER (DRIVER)

ITEM No.	REPLACEMENT DATA					NOTES
	URNS RATIO	MOTOROLA PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	
T1	6 1	25C563335-B ①				① Alternate #25C563335

SPEAKER

ITEM No.	TYPE			REPLACEMENT DATA		NOTES
	SIZE	FIELD	V. C. IMP.	MOTOROLA PART No.	QUAM PART No.	
	6 1/2"	PM	18-200 CT	50C562412		

FUSES

ITEM No.	TYPE	RATING	REPLACEMENT DATA					
			MOTOROLA PART No.		LITTELFUSE PART No.		BUSS PART No.	
			FUSE	HOLDER	FUSE	HOLDER	FUSE	HOLDER
M1	LAG	5A 32V	65R122345	9E564858	301005 (LAG 5A 32V)	155004	AGA 5	EHF

MISCELLANEOUS

ITEM No.	PART NAME	MOTOROLA PART No.	NOTES
M2	Tuner	77D40323A01	(AT-340) Complete
M3	Spark Plate Printed Board	64K536152 84C563466	Less All Components

CABINETS & CABINET PARTS

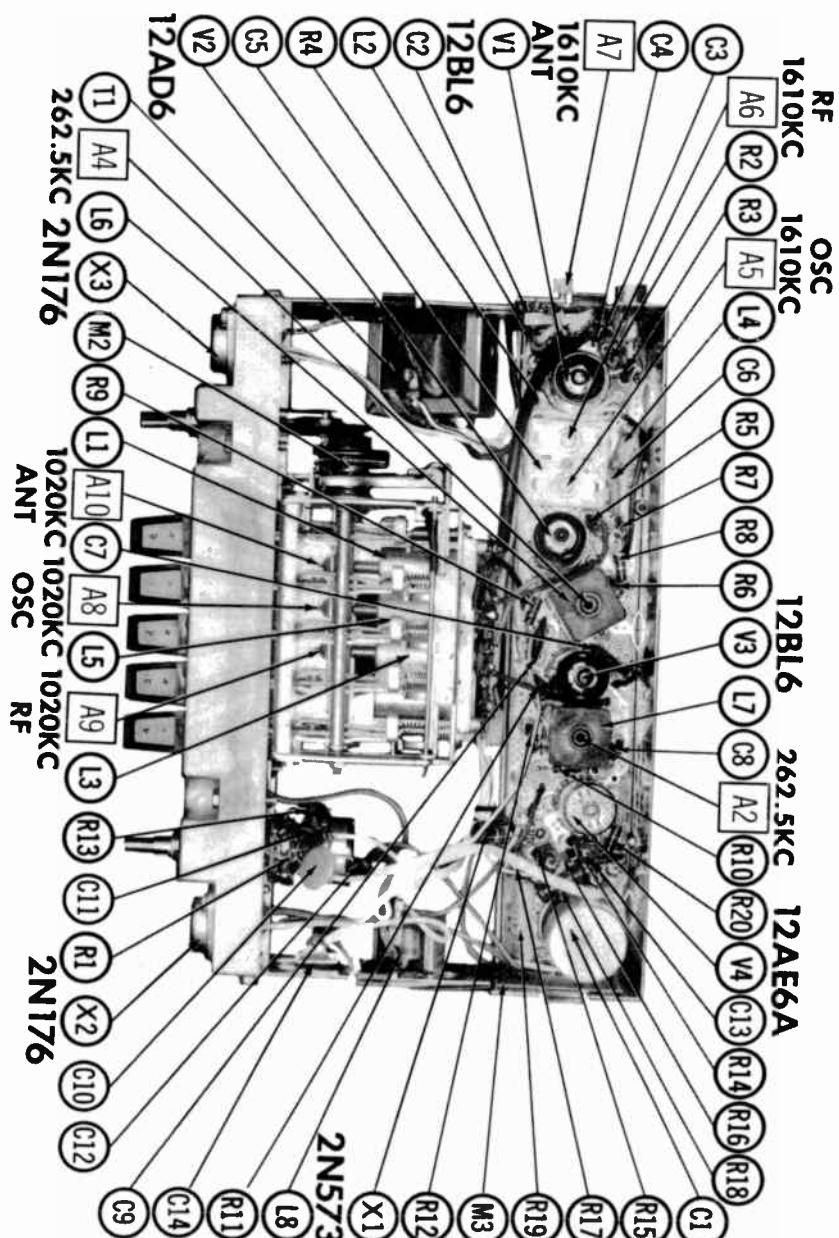
(When Ordering Cabinets & Cabinet Parts, Specify Model, Chassis & Color)

NAME	PART NO.	DESCRIPTION
Dial Scale	34C562544	
Dial Pointer	12662710	
Knob	IA563889	
Knob	3K564823	Tuning, Volume
Pushbutton	38E564822	Tone, Dummy

WIRING DATA

General-use Unshielded Hook-up Wire	Use BELDEN No. 8530 (Solid) Available in Ten Colors
Shielded Hook-up Wire	Use BELDEN No. 8534 (Stranded) Available in Ten Colors
Bonding Strap	Use BELDEN No. 8661

CHASSIS—TOP VIEW





TRADE NAME Automatic Model ATC-60 (For 1959-1960 Chevrolets)
 MANUFACTURER Automatic Radio Mfg. Co., Inc., 122 Brookline Ave., Boston 15, Mass.
 TYPE SET Battery Operated Custom Built Transistorized Automobile AM Receiver
 POWER SUPPLY 12 Volt Storage Battery (Negative Ground) RATING .6 Amp. @12.6 Volts DC
 TUNING RANGE—BROADCAST 538 - 1610KC

ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Volume control should be at maximum position. Output of signal generator should be no higher than necessary to obtain an output reading.

Suggested Alignment Tools: A1 Thru A4... GENERAL CEMENT #5097, 8727

WALSCO #2515

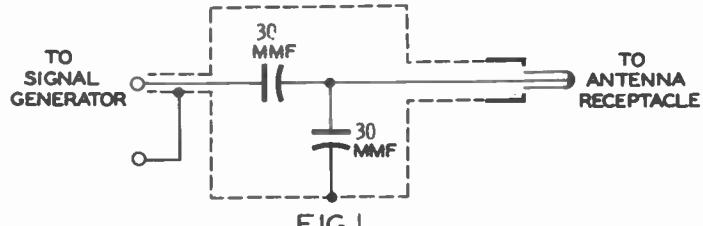
A5, A6.....GENERAL CEMENT #5000, 5003, 5066, 8276, 8290, 9087, 9089

WALSCO #2512, 2525, 2528

	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	RADIO DIAL SETTING	OUTPUT METER	ADJUST	REMARKS
1.	High side thru .1mf to Base of Converter transistor. Low side to chassis.	265KC (400 ν Mod.)	High end stop.	Across voice coil.	A1, A2, A3, A4	Adjust for maximum output.
2.	"	1610KC	"	"	A5	"
3.	Thru dummy (Fig. 1) to antenna receptacle.	"	"	"	A6, A7	Adjust for maximum output.
4.	With radio installed in car and antenna fully extended, tune in a weak station near 1000KC and adjust A7 for maximum output.					

PUSHBUTTON ADJUSTMENT

1. Pull Pushbutton out.
2. Tune manually to desired station.
3. Press Pushbutton in firmly.
4. Repeat for remaining Pushbuttons.

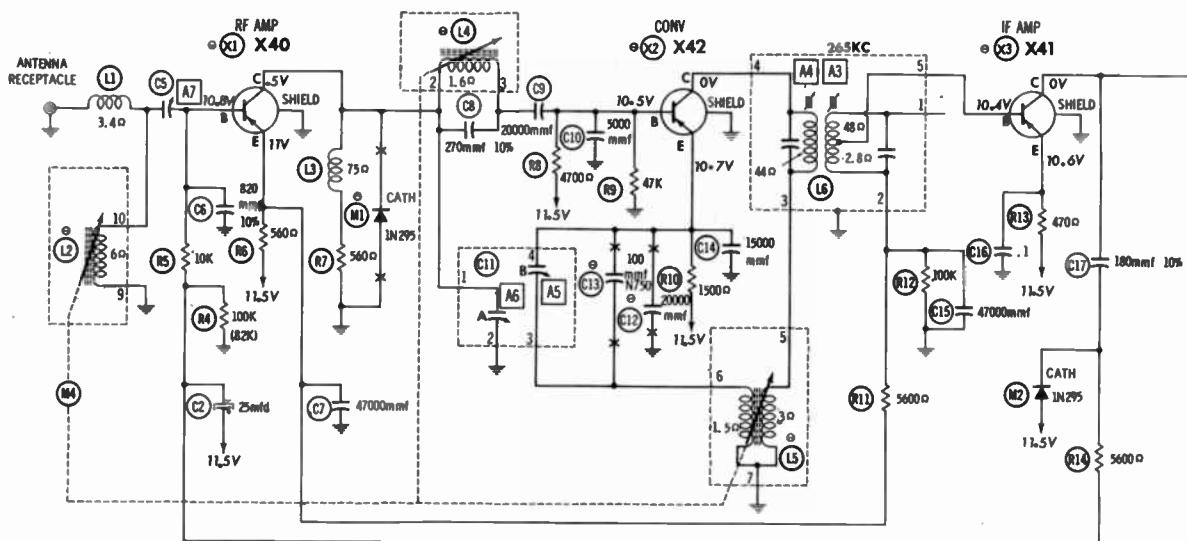


HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana

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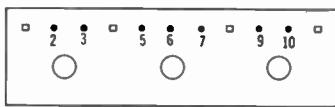
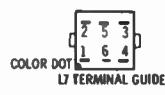
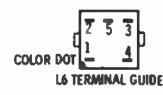
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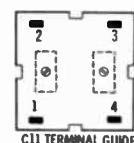


EMITTER
SHIELD
BASE
COLLECTOR
TRANSISTORS (X1 THRU X3)
TERMINAL GUIDE

EMITTER
SHIELD
BASE
COLLECTOR
TRANSISTOR (X4)
TERMINAL GUIDE



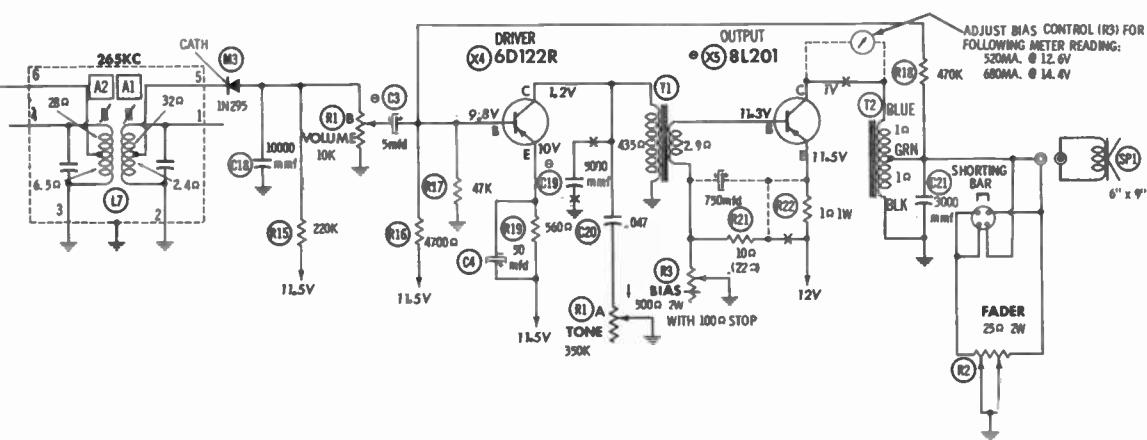
L2, L4 & L5 TERMINAL GUIDE



C11 TERMINAL GUIDE

RESISTANCE MEASUREMENTS NOT GIVEN BECAUSE OF THE
WIDE VARIATION IN INTERNAL TRANSISTOR RESISTANCE

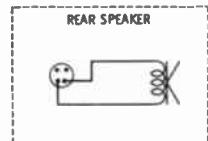
NUMBERS ASSIGNED TO COILS, SWITCHES, PLUGS, SOCKETS, AND
TRANSFORMERS ARE TO FACILITATE CIRCUIT TRACING OR COM-
ONENT REPLACEMENT AND MAY NOT NECESSARILY BE FOUND ON
THE UNIT.



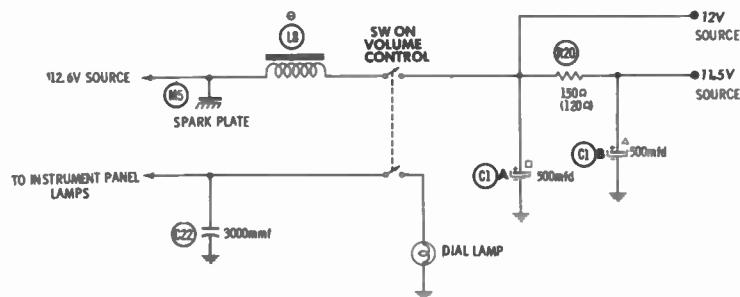
SEE PARTS LIST FOR ALTERNATE VALUE OR APPLICATION

DC COIL RESISTANCE VALUES UNDER ONE OHM
NOT SHOWN ON SCHEMATIC DIAGRAM

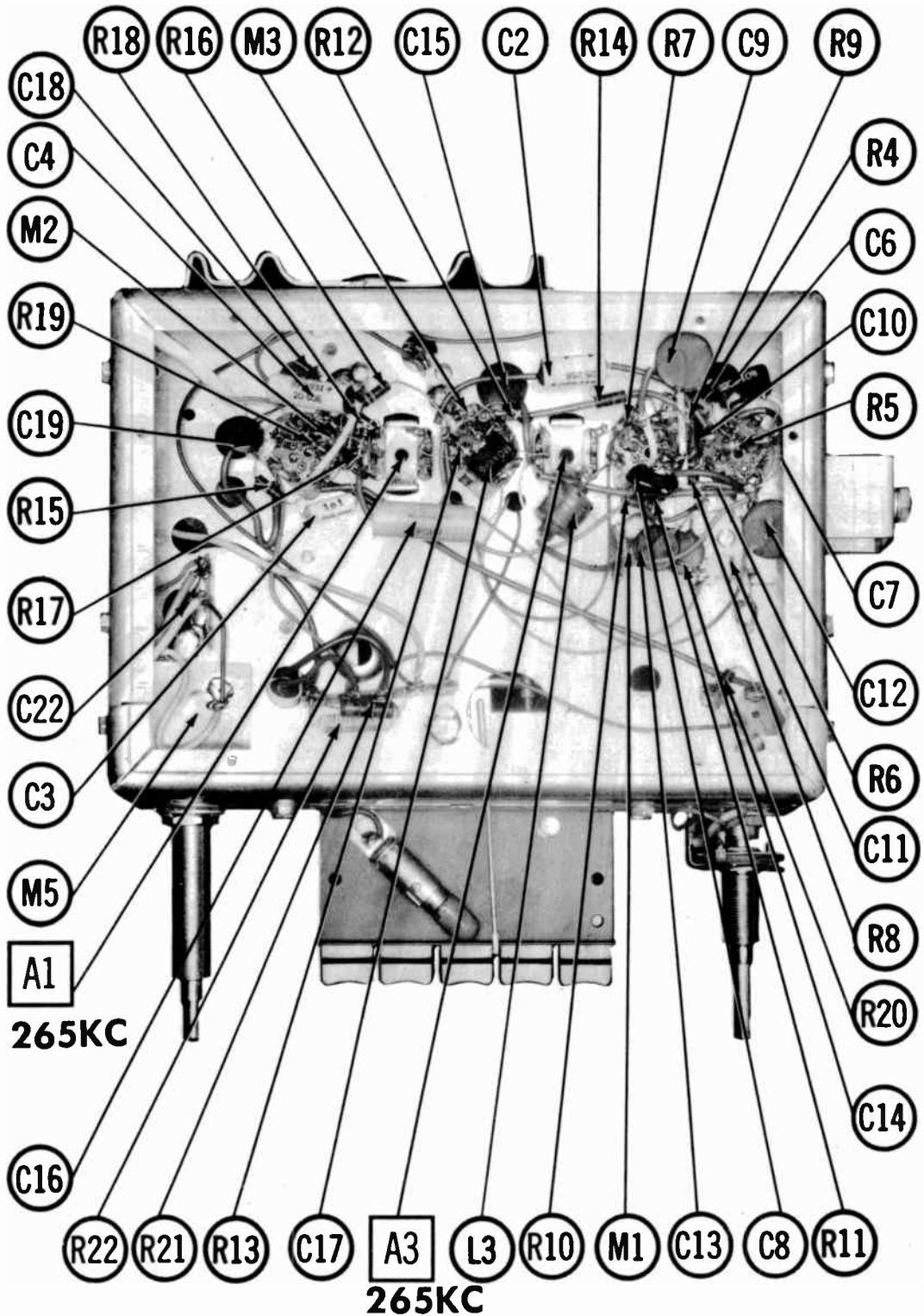
ARROWS ON CONTROLS INDICATE CLOCKWISE ROTATION
(CONTROL VIEWED FROM SHAFT END)



1. DC voltage measurements taken with vacuum tube voltmeter.
2. Socket connections shown as bottom views.
3. Measured values are from socket pin to common ground.
4. Battery voltage maintained at 12.6 volts for voltage readings.
5. Nominal tolerance on component values makes possible a variation of $\pm 15\%$ in voltage and resistance readings.
6. Volume control at maximum, no signal applied for voltage measurements.



AUTOMATIC MODEL
ATC-60



CHASSIS-BOTTOM VIEW

PARTS LIST AND DESCRIPTIONS

WIRING DATA

General-use Unshielded Hook-up Wire	Use BELDEN No. 8530 (Solid) Available in Ten Colors
Shielded Hook-up Wire	Use BELDEN No. 8524 (Stranded) Available in Ten Colors
Bonding Strap	Use BELDEN No. 8661

TRANSISTORS

ITEM No.	ORIG. TYPE	USE	REPLACEMENT DATA			NOTES
			RCA PART No.	RAYTHEON PART No.	SYLVANIA PART No.	
X1	X40 ①	RF Amplifier				PNP
X2	X42 ②	Converter				PNP
X3	X41 ③	IF Amplifier				PNP
X4	6DL22R	Driver				PNP Note 1
X5	8L201	Output		2N362		

Note 1. When replacing, apply silicon grease General Cement Part #8101 or equivalent between transistor and chassis.

Tighten mounting screws securely and check bias adjustment.

① Alternate Type 2N640. ② Alternate Type 2N642. ③ Alternate Type 2N641.

ELECTROLYTIC CAPACITORS

ITEM No.	RATING		REPLACEMENT DATA						NOTES
	CAP.	VOLT.	AUTOMATIC PART No.	AEROVOX PART No.	CORNELL-DUBILIER PART No.	MALLORY PART No.	PYRAMID PART No.	SPRAGUE PART No.	
C1A	8500	15	20-317	AFH3-00-95	B0040	WP200.6		TVL8-2157	①
B	8500	15							
C2	25	15	25-256	PTT15025	NLW25-15	TC26	ML25-15	TE-1157.1	
C3	5	15	20-505	PTT15005	NLW5-15	TT15X5	ML5-15	TE-1152	
C4	50	15	20-506	PTT25050	NLW50-15	TT15X50	ML50-15	TE-1150	

① Some versions may use 10mf^d②15V in this application.

* Not normally in distributor's stock. Available thru distributor or order to manufacturer.

FIXED CAPACITORS

Capacity values given in the rating column are in mfd. for Paper Capacitors, and in mmfd. for Mica and Ceramic Capacitors.

ITEM No.	RATING	REMARKS	REPLACEMENT DATA						NOTES
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBILIER PART No.	ELMENCO PART No.	MALLORY PART No.	SPRAGUE PART No.	
C5	820 10%	#28-800L	1469-00082	5R5T82	CM-19B-820K	MCB251	MS-382		
C6	47000		BPD-05	DD-503	CUEB847	4DP-3-473	GP150	SHK-850	
C7			1469-00027	TCZ-270	5R5T27	CM-19B-271K	CNO-327	SHB-327	
C8	270 10%		BPD-02	DD-203	BYB682	CCD-203	B-120	SHK-820	
C9	20000		BPD-005	DD-502	BYA10D5	CCD-502	B-250	SHK-D50	
C10	5000								
C11A	B	#28A1332							
C12	30000	Note 1	BPD-02	DD-203	BYB682	CCD-203	B-120	SHK-820	

①

ITEM No.	RATING	REMARKS	REPLACEMENT DATA					
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBILIER PART No.	ELMENCO PART No.	MALLORY PART No.	SPRAGUE PART No.
C13	100 N750							
C14	15000							
C15	47000							
C16	.1 300V							
C17	180 10%							
C18	10000							
C19	5000							
C20	.047 200V							
C21	3000							
C22	3000							

Note 1. Not used in some versions.

* Automatic Part Number.

FIXED CAPACITORS (cont)

ITEM No.	RATING	REMARKS	REPLACEMENT DATA					
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBILIER PART No.	ELMENCO PART No.	MALLORY PART No.	SPRAGUE PART No.
C13	100 N750	Note 1	N750-DI 100	DTN-100	C10TIU	CCTN-101	CNT-310	10TCU-T10
C14	15000		BPD-015	DD-153	CUB10815	CCD-153	B-110	SHK-S10
C15	47000		BPD-06	DD-603	CUB2847	4DP-3-473	GP150	SHK-S50
C16	.1 300V		P488N-1	DF-104	CUB4PI	4DP-3-104	GEM-401	4TM-P10
C17	180 10%		1469-00018	TCZ-180	22RST18	CM-19B-181K	CNO-318	MB-318
C18	10000		BPD-01	DD-103	BYA1081	CCD-103	B-110	SHK-S10
C19	5000		BPD-005	DD-502	BYA10D5	CCD-502	B-250	SHK-D50
C20	.047 200V		P288N-047	DD-503	CUB2847	4DP-3-473	GEM-4147	4TM-B47
C21	3000		DI-3000	DD-302	BYA10D3	CCD-302	GP230	10TS-D30
C22	3000		DI-3000	DD-302	BYA10D3	CCD-302	GP230	10TS-D30

CONTROLS

ITEM No.	RATING	REPLACEMENT DATA						INSTALLATION NOTES
		AUTOMATIC PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CTS-IRC PART No.	MALLORY PART No.		
R1A	350K	80A1330	FI-39	R2-23	KR-7	AK-28	† QJ-1521A	Tone Volume Power Off-On
B	10K							
C	Switch							
D	Bushing	2(WW)	80A1086	39-500-100	112-500-100	FL-6006		Fader Bias
R2	25Q	2(WW)	63-501					
R3	5000	100QStop						

† "CONCENTRKIT" equivalent: K-8 Kit with base elements & shafts: B13-132, P14-214 (Panel)
B11-116, P1-228 (Rear)
76-2 (Switch)
832 (Bushing)

RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REPLACEMENT DATA			REMARKS
		IRC PART No.	WORKMAN-TV PART No.	REMARKS	
R4	100K				(82K) *
R5	10K				
R6	560Q				
R7	560Q				
R8	4700Q				
R9	47K				
R10	1500Q				
R11	5600Q				
R12	100K				
R13	470Q				

* Alternate Value.

(130Q) *
(220) *

PARTS LIST AND DESCRIPTIONS (Continued)

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA				NOTES
		AUTOMATIC PART No.	Merit PART No.	Miller PART No.	Stancor PART No.	
L1	RF Choke (6.2uh)	①	BC-565	4610	RTC-8520	① IRC Part #CL-1
L2	Ant.	②				② Part of M4
L3	RF Choke (10MH)		BC-553	4672	RTC-8534	
L4	RF	③				
L5	Osc.					
L6	Input IF	14-270				
L7	Output IF	14-271				

FILTER CHOKE

ITEM No.	RATINGS			REPLACEMENT DATA				NOTES
	CURRENT (Measured)	DC RES.	INDUCTANCE (0 CURRENT 1000 C)	AUTOMATIC PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	
L8	.8A	.963	.009 HY	75A601 ①				① Alternate Part # 75A6001

TRANSFORMER (DRIVER)

ITEM No.	REPLACEMENT DATA					NOTES
	URNS RATIO	AUTOMATIC PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	
T1	13 : 1	75A1303				

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	REPLACEMENT DATA			NOTES	
	IMPEDANCE	AUTOMATIC PART No.	Merit PART No.	Stancor PART No.	
T2	20Ω Tap @ 3-4Ω	75A1306			

SPEAKER

ITEM No.	TYPE		REPLACEMENT DATA		NOTES	
	AUTOMATIC PART No.	QUAM PART No.	SIZE	FIELD	V. C. IMP.	
SPI	6" x 9"	PM	3-4Ω	73B1063	69A3	

SIGNAL DIODES

ITEM No.	ORIG. TYPE	REPLACEMENT DATA				NOTES
		AUTOMATIC PART No.	GENERAL ELECTRIC PART No.	RAYTHEON PART No.	SYLVANIA PART No.	
M1	IN295	Note 1		IN295	IN295	1st Detector-Overload (Pigtail)
M2	IN295			IN295	IN295	2nd Detector (Pigtail)
M3	IN295			IN295	IN295	AVC (Pigtail)

Note 1. Not used in some versions.

MISCELLANEOUS

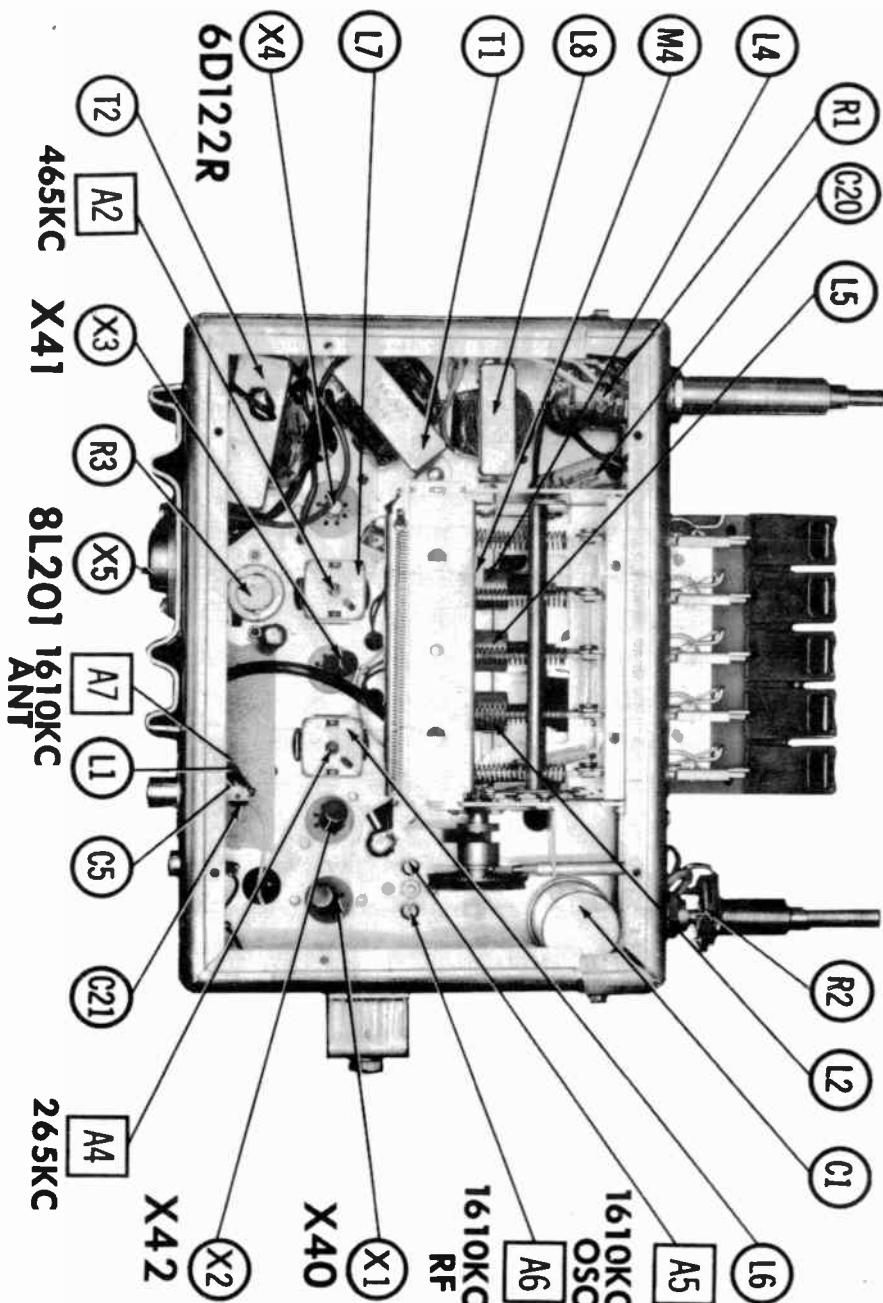
ITEM No.	PART NAME	AUTOMATIC PART No.	NOTES
M4	Tuner Spark Plate	78B133L 43-215	

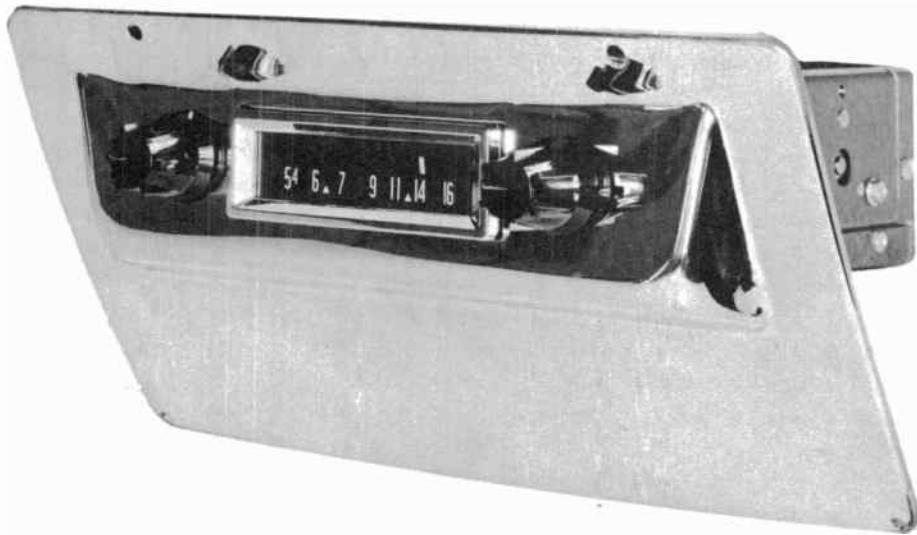
CABINETS & CABINET PARTS

(When Ordering Cabinets & Cabinet Parts, Specify Model, Chassis & Color)

NAME	PART NO.	DESCRIPTION
Knob	48A1069	Tuning, Volume, Dummy Tone, Fader
Knob	48A1063	

CHASSIS—TOP VIEW





TRADE NAME	Automatic Model CEF-119 (For English Ford Consuls)
MANUFACTURER	Automatic Radio Mfg. Co., Inc., 122 Brookline Ave., Boston 15, Mass.
TYPE SET	Battery Operated Custom Built 4 Tube - 1 Transistor Automobile AM Receiver
POWER SUPPLY	12 Volt Storage Battery (Positive Ground) RATING 1.6 Amp. @12.6 Volts DC
TUNING RANGE-BROADCAST	538 - 1610KC

**AUTOMATIC
MODEL CEF-119**

ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Volume control should be at maximum position. Output of signal generator should be no higher than necessary to obtain an output reading.

Suggested Alignment Tools: A1 Thru A4 . GENERAL CEMENT #8282, 8606, 8606-L, 9295, 9440
WALSCO #2526, 2543, 2544, 2545
A5, A6, A7 . . . GENERAL CEMENT #5000, 5003, 5056, 8276, 8290, 9087, 9089
WALSCO #2512, 2525, 2528

SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	RADIO DIAL SETTING	OUTPUT METER	ADJUST	REMARKS
1. High side thru . lmfd to pin 7 (grid) of Converter. Low side to chassis.	265KC (400v Mod.)	High end stop.	Across voice coil.	A1, A2, A3, A4	Adjust for maximum output.
2.	1610KC	"	"	A5	"
3. Thru dummy (Fig. 1) to antenna receptacle.	"	"	"	A6, A7	"
4. With radio installed in car and antenna fully extended, tune in a weak station near 1000KC and adjust A7 for maximum output.					

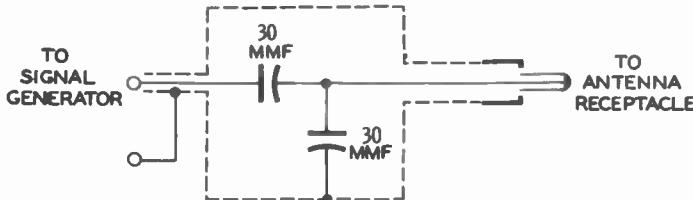


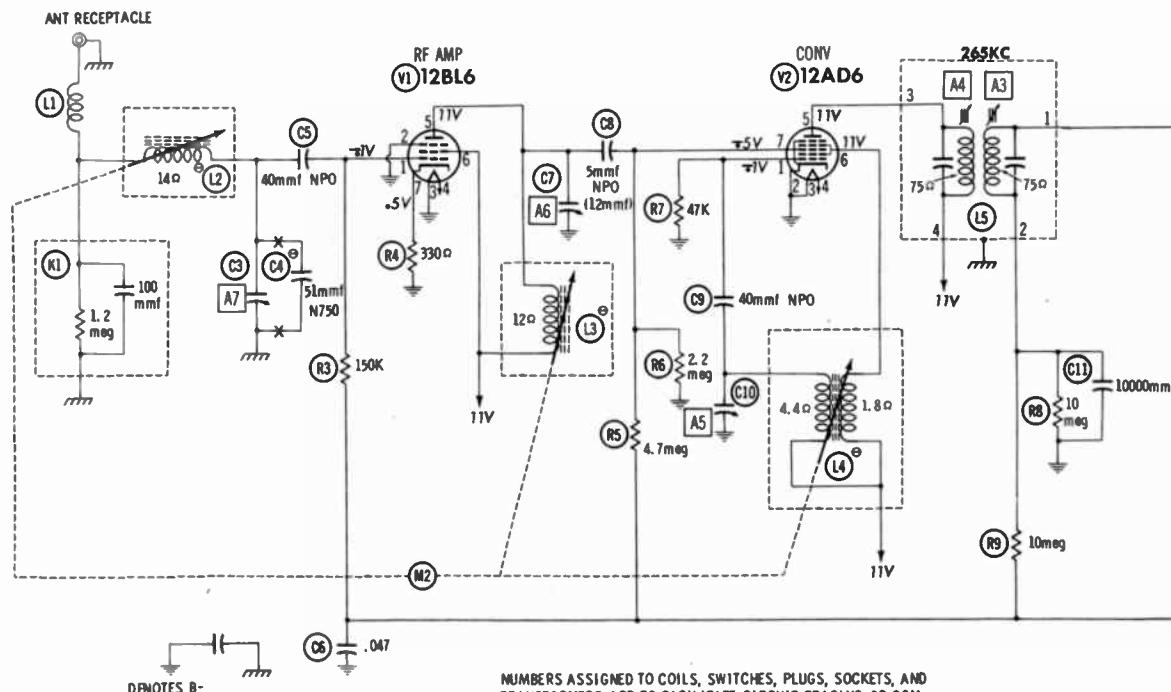
FIG. 1

HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana

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NUMBERS ASSIGNED TO COILS, SWITCHES, PLUGS, SOCKETS, AND TRANSFORMERS ARE TO FACILITATE CIRCUIT TRACING OR COMPONENT REPLACEMENT AND MAY NOT NECESSARILY BE FOUND ON THE UNIT.

1. DC voltage measurements taken with vacuum tube voltmeter.
2. Socket connections shown as bottom views.
3. Measured values are from socket pin to common ground.
4. Battery voltage maintained at 12.6 volts for voltage readings.
5. Nominal tolerance on component values makes possible a variation of $\pm 15\%$ in voltage and resistance readings.
6. Volume control at maximum, no signal applied for voltage measurements.

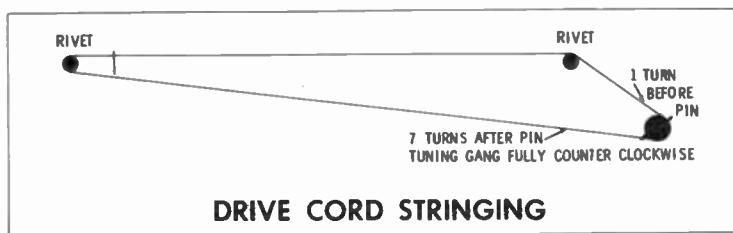
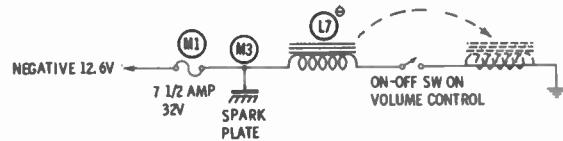
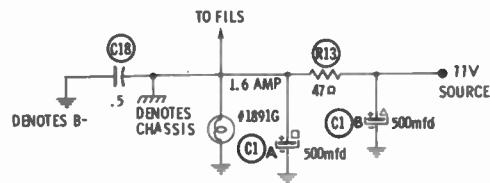
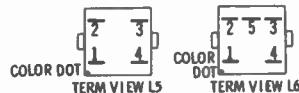
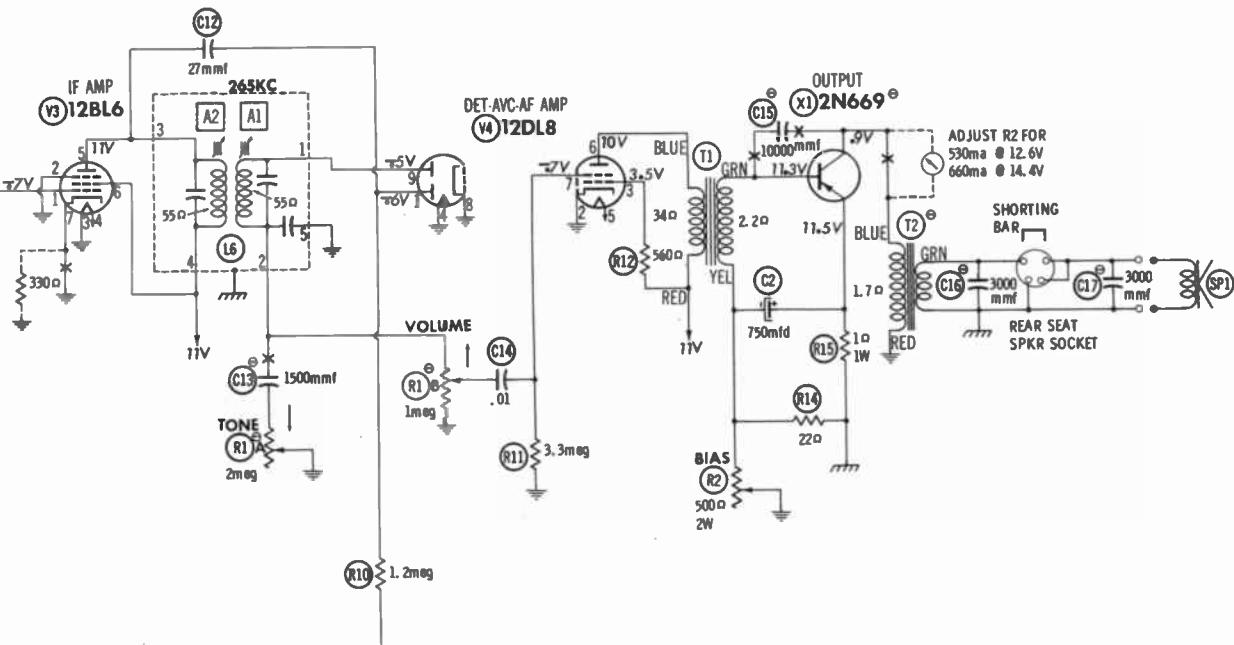
RESISTANCE READINGS

ITEM	TUBE	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7	Pin 8	Pin 9
V1	12BL6	6meg	0Ω	0Ω	2Ω	60Ω	50Ω	330Ω		
V2	12AD6	47K	0Ω	0Ω	2Ω	120Ω	50Ω	2meg		
V3	12BL6	6.8meg	0Ω	0Ω	2Ω	100Ω	50Ω	0Ω		
V4	12DL8	7meg	0Ω	600Ω	0Ω	2Ω	80Ω	3.3meg	0Ω	1meg

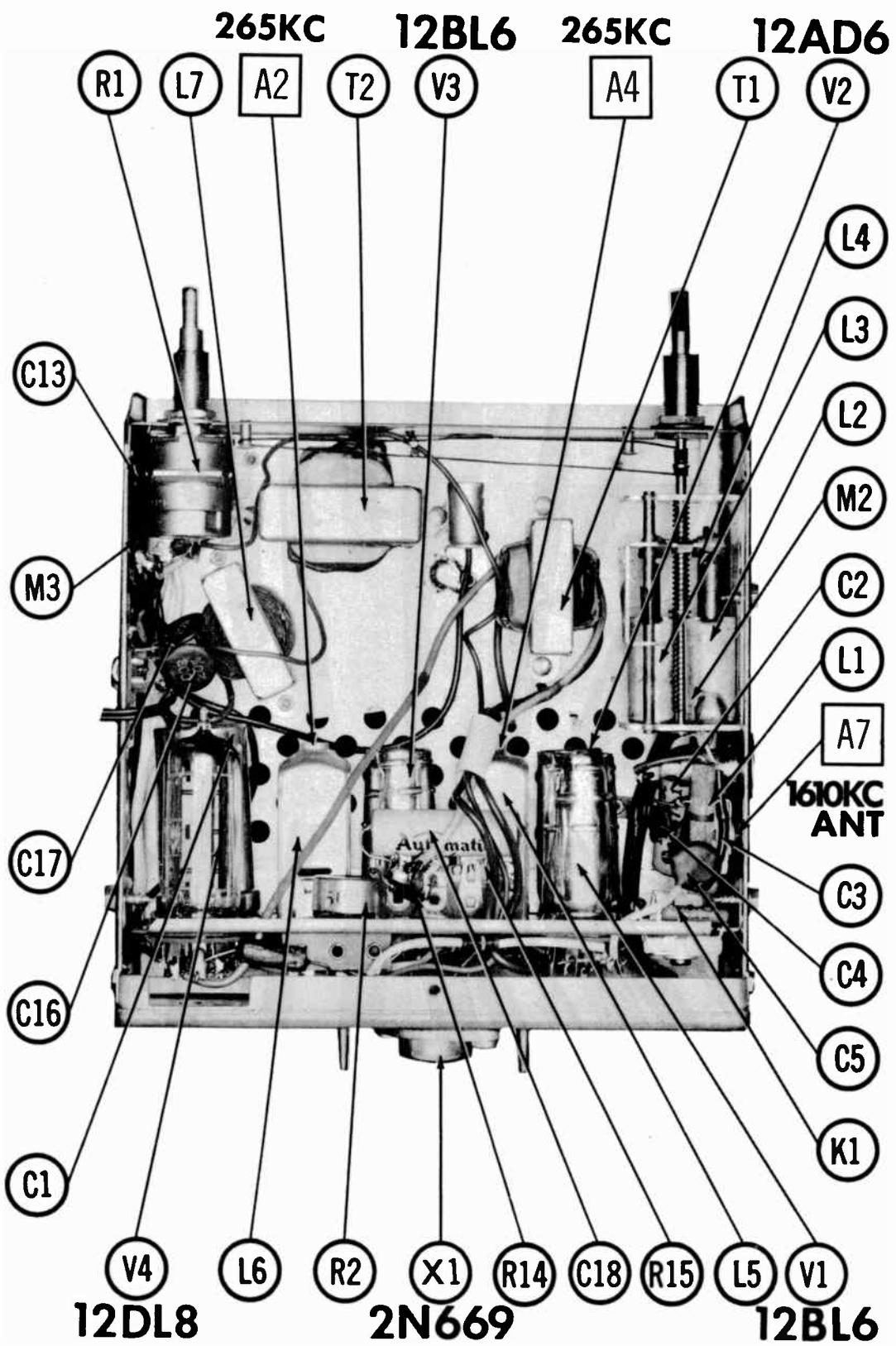
SEE PARTS LIST FOR ALTERNATE VALUE OR APPLICATION

DC COIL RESISTANCE VALUES UNDER ONE OHM
NOT SHOWN ON SCHEMATIC DIAGRAM

ARROWS ON CONTROLS INDICATE CLOCKWISE ROTATION
(CONTROL VIEWED FROM SHAFT END)



AUTOMATIC
MODEL CEF-119



CHASSIS TOP VIEW

PARTS LIST AND DESCRIPTIONS

TUBES

GENERAL ELECTRIC		RAYTHEON		SYLVANIA	
ITEM No.	USE	TYPE	ITEM No.	USE	TYPE
V1	RF Amplifier Converter	12BL6 12AD6	V3	IF Amplifier Det. -AVC-AF Amp.	12BL6 12DL8
V2			V4		

TRANSISTORS

ITEM No.	ORIG. TYPE	USE	REPLACEMENT DATA			NOTES
			RCA PART No.	RAYTHEON PART No.	SYLVANIA PART No.	
X1	2N669 *	Output				PNP Note 1

* Alternate Type 4347 or equivalent.
 Note 1. When replacing, apply silicone grease (General Cement Part #8101 or equivalent) between transistor and chassis. Tighten mounting screws securely and check bias adjustment.

ELECTROLYTIC CAPACITORS

ITEM No.	REPLACEMENT DATA						
	RATING	CAP. VOLT.	AUTOMATIC PART No.	AEROVOX PART No.	CORNELL-DUBLINER PART No.	MALLORY PART No.	SPRAGUE PART No.
C1A	5000	15	20-317	AFH3-00-95	B0045	WP200.6	TVL8-2167 *
C2	5000 750	15 3	20-757	SRE3V500	BR1000-6	PETA190	TD-1000-6

* Not normally in distributor's stock. Available thru distributor on order to manufacturer.

FIXED CAPACITORS

Capacity values given in the rating column are in mfd. for Paper Capacitors, and in mmfd. for Mica and Ceramic Capacitors.

ITEM No.	RATING	REMARKS	REPLACEMENT DATA					
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBLINER PART No.	ELMENCO PART No.	MALLORY PART No.	SPRAGUE PART No.
C3		#28-800-2						
C4	51 N750	Note 1						
C5	40 NPO		NPO-DI 39	TCN-51	C10Q51U			
C6	.047 200V		P288N-047	TCZ-39	C10Q39C	CCTO-390	10TCC-Q39	
C7		#28-400-2						
C8	5 NPO	(12) *	NPO-DI 5	DTZ-4R7	C10V5C	CCTO-050	10TCC-V50	
C9	40 NPO		NPO-DI 39	TCZ-39	C10Q39C	CCTO-390	10TCC-Q39	
C10	10000		BPD-01	DD-103	BYA1081	CCD-103	B-110	5HK-S10
C11	27		DI-27	DD-270	L10Q27	CCD-270	GP427	10TS-Q27
C12	1500	Note 1	BPD-0015	DD-152	BYA10D15	CCD-152	B-215	5HK-D15
C13	.01 200V		P288N-01	D6-103	CUB481	4D2-1-103	GEM-411	4TM-S10
C14	10000	Note 1	BPD-01	DD-103	BYA1081	CCD-103	B-110	5HK-S10
C15	3000	Note 2	DI-3000	DD-302	BYA10D3	CCD-302	GP230	10TS-D30

FIXED CAPACITORS (cont)

REPLACEMENT DATA						
ITEM No.	RATING	REMARKS	AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBLINER PART No.	ELMENCO PART No.
C17	3000	Note 2	DI-3000	DD-302	BYA10D3	CCD-302
C18	.5 100V		P288N-5		CUB2P5	10P-5-504

* Automatic Part Number.

† Alternate Value.

Note 1. Not used in some versions.

Note 2. C18 and C17 may be a dual unit in some versions.

CONTROLS

ITEM No.	REPLACEMENT DATA			INSTALLATION NOTES		
	RATING	AUTOMATIC PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CTS-IRC PART No.	MALLORY PART No.
RIA	2meg	80A1310				
B	1meg					
C	Switch					
R2	500Ω	2(WW)	62-503			
					110-600 *	PFL-600 *

Note 1. Some versions may use 1meg Volume with switch (Part #80A1240).

* Use 100Ω Resistor in series with terminal.

RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REPLACEMENT DATA			REMARKS	ITEM No.	RATING	REPLACEMENT DATA		
		IRC PART No.	WORKMAN TV PART No.	REMARKS				IRC PART No.	WORKMAN TV PART No.	REMARKS
R3	150K					R10	1.2meg			
R4	330Ω					R11	3.3meg			
R5	4.7meg					R12	560Ω			
R6	2.2meg					R13	47Ω			
R7	47K					R14	22Ω			
R8	10meg					R15	1Ω 1W			
R9	10meg									

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA				NOTES
		AUTOMATIC PART No.	Marin PART No.	Miller PART No.	Stoncor PART No.	
L1	RF Choke(6.2uh)		①	BC-565	4610	RTC-8520
L2	Ant.		②			① IRC Part #CL-1
L3	RF		③			② Part of M2
L4	Osc.					
L5	Input IF	14-268X	BC-350	12-H1	RTC-8638	
L6	Output IF	14-269X	BC-354	12-H6	RTC-8640	

PARTS LIST AND DESCRIPTIONS (Continued)

FILTER CHOKE

ITEM No.	RATINGS			REPLACEMENT DATA					NOTES
	CURRENT (Measured)	DC RES.	INDUCTANCE (0 CURRENT 1000 μ H)	AUTOMATIC PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
L7	1.8A	.5Ω	.0014 HY	75A1269 ①					①Alternate Part # 75A601.

TRANSFORMER (DRIVER)

ITEM No.	TURNS RATIO		REPLACEMENT DATA					NOTES
	PRI.	SEC.	AUTOMATIC PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
T1	5.5	1	75A1264					

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE		REPLACEMENT DATA					NOTES
	PRI.	SEC.	AUTOMATIC PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
T2	16Ω	3-4Ω	75A1272 ①					① Alternate Part # 75A1270

SPEAKER

ITEM No.	TYPE		REPLACEMENT DATA		NOTES
	SIZE	FIELD	QUAM PART No.	STANCO PART No.	
SP1	5"	PM	3-4Ω	73A1275	5A07R

COMPONENT COMBINATIONS

ITEM No.	USE		DESCRIPTION		AUTOMATIC PART No.	REPLACEMENT DATA	
K1	Antenna Filter		100mmf, 1.2meg		89-4204	Sprague PAC-9	

FUSES

ITEM No.	TYPE	RATING	REPLACEMENT DATA					
			AUTOMATIC PART No.		LITTELFUSE PART No.		BUSS PART No.	
			FUSE	HOLDER	FUSE	HOLDER	FUSE	HOLDER
M1	SFE	7½A 32V			30707.5 (7½A 32V SFE)	155009	SFE 7½	HDH

MISCELLANEOUS

ITEM No.	PART NAME	AUTOMATIC PART No.	NOTES
M2	Tuner Spark Plate	78A1232	
M3			

CABINETS & CABINET PARTS

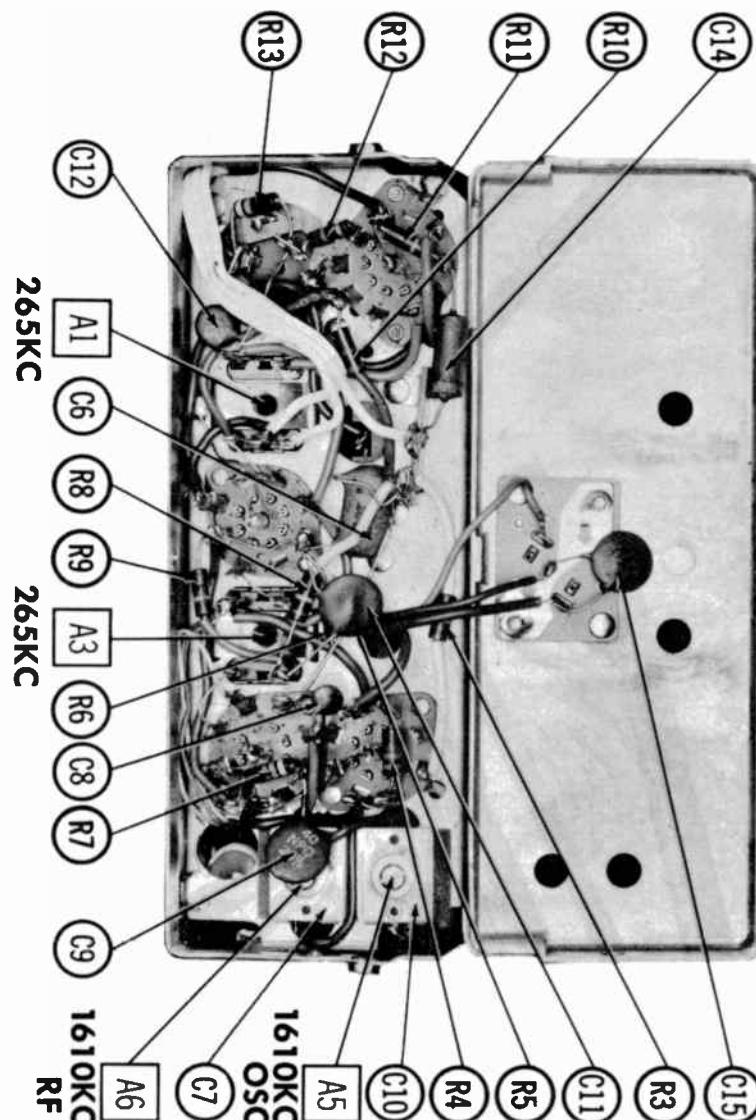
(When Ordering Cabinets & Cabinet Parts, Specify Model, Chassis & Color)

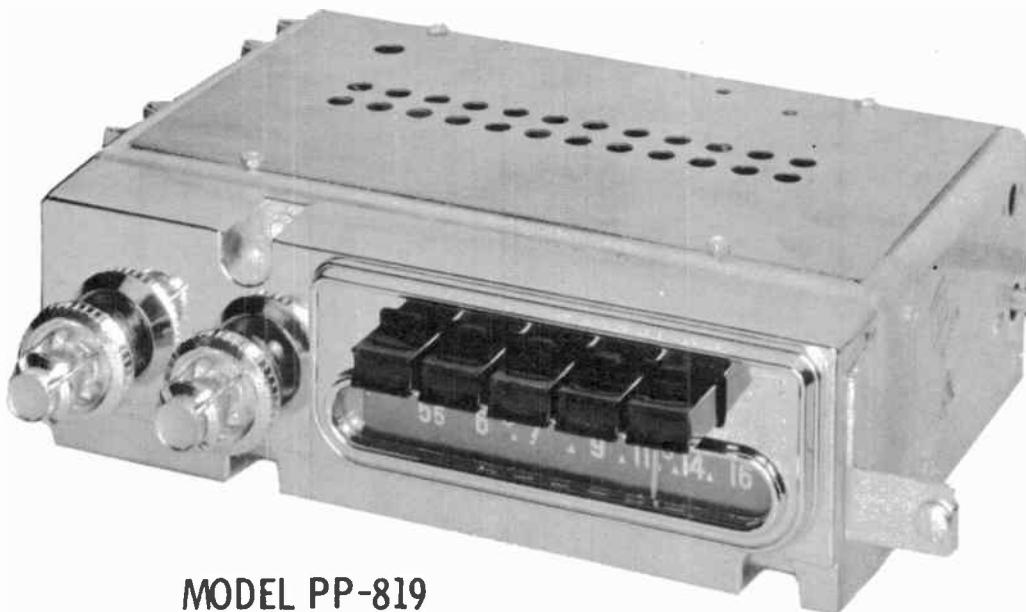
NAME	PART NO.	DESCRIPTION
Knob	47A1235	Tuning, Volume
Knob	47A1249	Dummy

WIRING DATA

General-use Unshielded Hook-up Wire	Use BELDEN No. 8530 (Solid) Available in Ten Colors
Shielded Hook-up Wire	Use BELDEN No. 8885
Bonding Strap	Use BELDEN No. 8661

CHASSIS-END VIEW





MODEL PP-819

TRADE NAME	Automatic Models PAP-69, PP-819 (For 1959 Plymouth Automobiles)
MANUFACTURER	Automatic Radio Mfg. Co., Inc.; 122 Brookline Ave., Boston 15, Mass.
TYPE SET	Battery Operated 4 Tube, 2 Transistor Custom Built Automobile AM Receiver
POWER SUPPLY	12 Volt Storage Battery
TUNING RANGE—BROADCAST	538 - 1610KC RATING 1.5 Amp. @ 12.6 Volts DC

ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Volume control should be at maximum position. Output of signal generator should be no higher than necessary to obtain an output reading.

Suggested alignment tools: A1 thru A4...GENERAL CEMENT #8282, 8606, 8606-L, 9295, 9440
WALSCO #2526, 2543, 2544, 2545

A5, A6.....GENERAL CEMENT #5000, 5003, 8276, 8290
WALSCO #2512, 2515, 2522, 2523, 2525, 2537

	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	RADIO DIAL SETTING	OUTPUT METER	ADJUST	REMARKS
1.	High side thru .lmfd to pin 7 (grid) of Converter. Low side to chassis.	265KC (400% Mod.)	High end stop.	Across voice coil.	A1, A2, A3, A4	Adjust for maximum output.
2.	"	1610KC	"	"	A5	"
3.	Antenna receptacle thru dummy (Fig. 1).	"	"	"	A6, A7	"
4.	With radio installed in car and antenna fully extended, tune in a weak station near 1400KC and adjust A7 for maximum output.					

PUSHBUTTON ADJUSTMENT

1. Pull pushbutton out.
2. Tune manually to desired station.
3. Press button in firmly.
4. Repeat for remaining buttons.

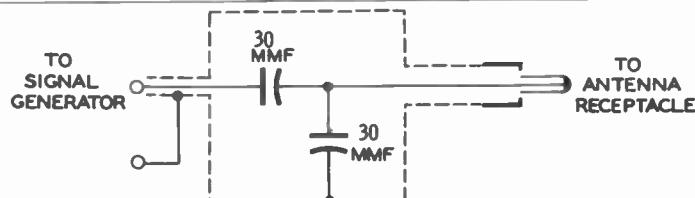


FIG. 1

HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana



The listing of any available replacement part herein does not constitute in any case a recommendation, warranty or guarantee by Howard W. Sams & Co., Inc., as to the quality and suitability of such replacement part. The numbers of these parts have been compiled from information furnished to Howard W. Sams & Co., Inc., by the manufacturers of JD838

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PARTS LIST AND DESCRIPTIONS

WIRING DATA

General-use Unshielded Hook-up Wire	Use BELDEN No. 8630 (Solid) Available in Ten Colors
Shielded Hook-up Wire	Use BELDEN No. 8824 (Stranded) Available in Ten Colors
Bonding Strap	Use BELDEN No. 8861

TUBES

CBS		GENERAL ELECTRIC		RAYTHEON		SYLVANIA	
ITEM No.	USE	ITEM No.	TYPE	ITEM No.	USE	ITEM No.	TYPE
V1	RF Amplifier Converter		I2BL6 (I2AF6)* I2AD6	V3	IF Amplifier Det. -AVC-AF Amp.	I2BL6 (I2AF6)* I2AE6 (I2FT6)*	
V2				V4			

* Alternate

TRANSISTORS

ITEM No.	ORIG. TYPE	USE	REPLACEMENT DATA				NOTES
			CBS PART No.	RCA PART No.	RAYTHEON PART No.	SYLVANIA PART No.	
X1	2N363 CT1124	Driver Output	2N36B	2N406	2N363	2N406 2N242	PNP PNP
X2							

ELECTROLYTIC CAPACITORS

ITEM No.	RATING		REPLACEMENT DATA						NOTES
	CAP.	VOLT.	AUTOMATIC PART No.	AEROVOX PART No.	CORNELL-DUBILIER PART No.	MALLORY PART No.	PYRAMID PART No.	SPRAGUE PART No.	
C1	750	3	20-757	SRE3V500	BRI000-6	PETA190	TD-1000-6	TVAS-1097*	
C2A B	4500	15	20-317	AFH3-00-95		WP200.6		TVLS-2157*	
C3	5000	15							

* Not normally in distributor's stock. Available thru distributor on order to manufacturer.

FIXED CAPACITORS

Capacity values given in the rating column are in mfd. for Paper Capacitors, and in mmfd. for Mica and Ceramic Capacitors.

ITEM No.	RATING		REMARKS	REPLACEMENT DATA					
	AEROVOX PART No.	CENTRALAB PART No.		CORNELL-DUBILIER PART No.	ELMENCO PART No.	MALLORY PART No.	SPRAGUE PART No.		
C3	40 NPO		#28-800K	NPO-DI 39	TCZ-39	C10Q39C	CCTO-390	CNO-439	10TCC-Q39
C4	12			DI-12	DD-120	L10Q12	CCD-120	GP412	10TB-Q12
C5									
C6A B C	40		#28-4046	NPO-DI 39	TCZ-39	C10Q39C	CCTO-390	CNO-439	10TCC-Q39
C7	100 N750			N750-DI 100	DTN-100	C10TIU	CCTN-101	CNT-310	10TCU-T10
C8	27			DI-27	DD-270	L10Q27	CCD-270	GP427	10TS-Q27
C9	2000		(3000) †	BPD-002	DD-202	BYA10D2	CCD-202	B-220	5HK-D20
C10	10000			BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C11	3000		(10000) †	BPD-003	DD-103	BYA10D3	CCD-302	B-230	5HK-D30
C12	10000			BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C13	3000		Note 1	BPD-003	DD-302	BYA10D3	CCD-302	B-230	5HK-D30

* Automatic Part Number.

† Alternate Value.

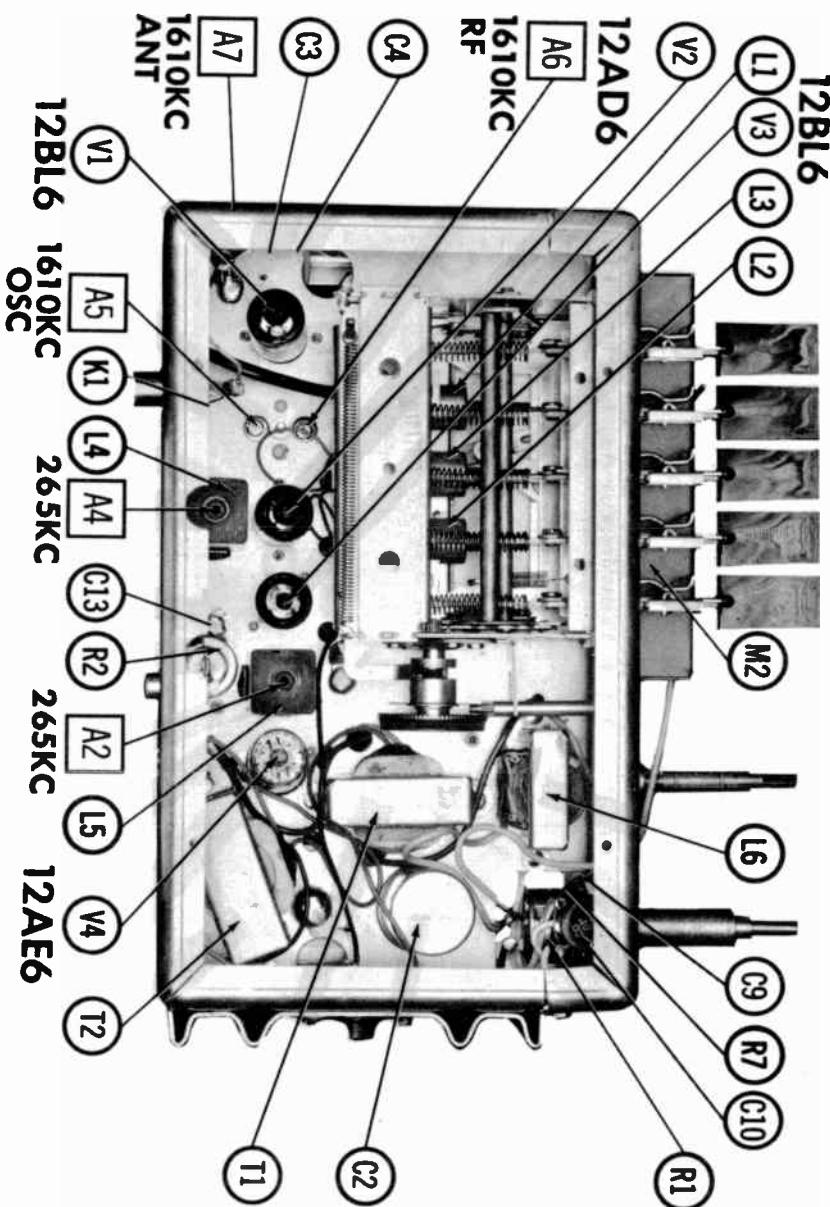
Note 1. Not used in some versions.

CONTROLS

ITEM No.	RATING		AUTOMATIC PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CTS-IRC PART No.	MALLORY PART No.	INSTALLATION NOTES	
	RESISTANCE	WATTS							
R1A B	2meg 1meg 600K Tap		80A1020	F1-68 R2-60	RTV-689C	† QJ-1131A		Tone Volume	
C D R2	Bushing Switch 500G	2(WW)	62-501	AK-28 KR-4	XB-1	112-500-100	FL-600S	Power Off-On Bias	

† "Concentrikit" equivalent: K-8 Kit with base elements & shafts: B13-139, P14-121 (Panel)
B19-137X, R1-205 (Rear)
S24 (Bushing)
76-1 (Switch)

CHASSIS—TOP VIEW



PARTS LIST AND DESCRIPTIONS (Continued)

RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REMARKS
R3	1meg	
R4	47K	
R5	150G	
R6	47K	
R7	100K	Note 1

ITEM No.	RATING	REMARKS
R8	120Ω	
R9	2.2meg	
R10	6800Ω	
R11	10K	
R12	220Ω	

ITEM No.	RATING	REMARKS
R13	1Q 1W	
R14	22Q	
R15	470K	
R16	150Q	(330Q) *

* Alternate Value.

Note 1. Not used in some versions.

COILS (RF-IF)

REPLACEMENT DATA

ITEM No.	USE	REPLACEMENT DATA							NOTES
		AUTOMATIC PART No.	Gramer PART No.	Meissner PART No.	Merit PART No.	Müller PART No.	Ram PART No.		
L1	Ant. Coil	↑							† Part of M2
L2	RF Coil	↑							
L3	Osc. Coil	↑							
L4	1st IF Trans.	14-265X	16-6752	16-6752	BC-350	12-H1		RF-3	
L5	2nd IF Trans.	14-267X	16-6754	16-6754	BC-354	12-H6			

FILTER CHOKE

ITEM No.	RATINGS			REPLACEMENT DATA						
	CURRENT (Measured)	DC RES.	INDUCTANCE NO CURRENT 1000 \sim	AUTOMATIC PART No.	Hallidorsen PART No.	Merit PART No.	Rom PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.
L8	1.35A	.7Ω	.008 HY	75A601						

TRANSFORMER (DRIVER)

REPLACEMENT DATA

ITEM No.	TURNS RATIO		REPLACEMENT DATA					NOTES
	PRI.	SEC.	AUTOMATIC PART No.	Hallidson PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	
T1	13	1	75A1303					

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE		REPLACEMENT DATA							NOTES
	PRI.	SEC.	AUTOMATIC PART No.	Holddorson PART No.	Merit PART No.	Ram PART No.	Stancor PART No.	Thordarson PART No.	Triod PART No.	
T2	20Q	3-4Q	75A1306							

SPEAKER

ITEM No.	TYPE			REPLACEMENT DATA		NOTES
	SIZE	FIELD	V. C. IMP.	AUTOMATIC PART NO.	QUAM PART NO.	
8P1	5" x 7"	PM	3-4Ω	73-656	57A15	

COMPONENT COMBINATIONS

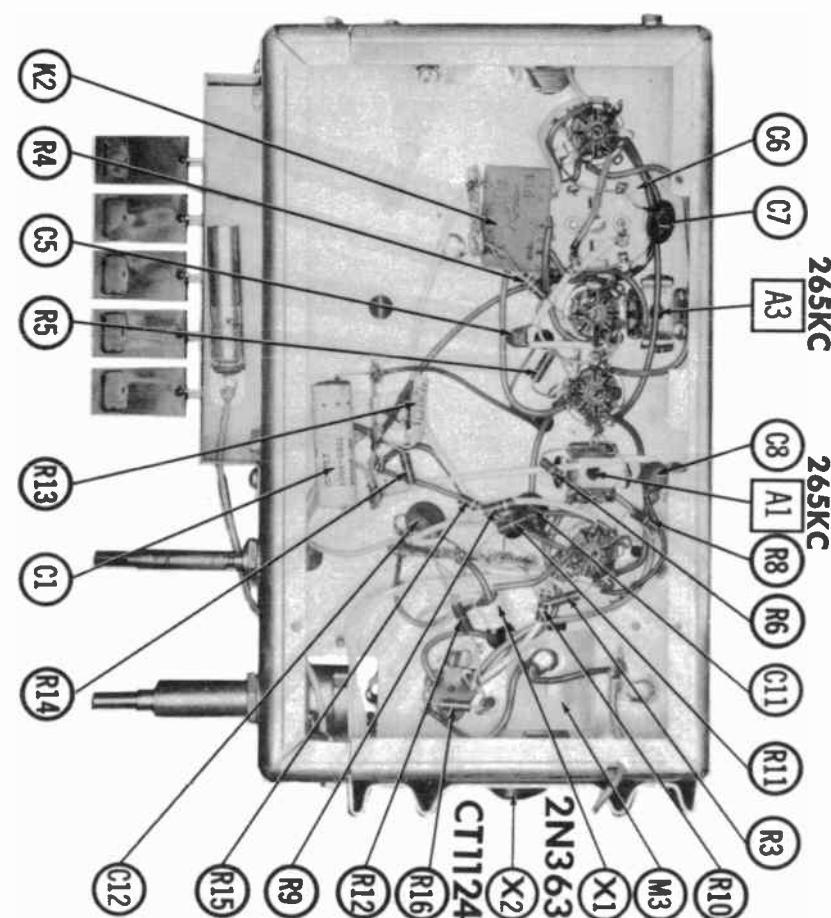
ITEM No.	USE	DESCRIPTION	AUTOMATIC PART No.	REPLACEMENT DATA	
				Sprague	PRC-9
K1 K2	Antenna Filter RF, Conv. & IF Coupling	100mmf, 1.2meg	89-4204	Sprague	DT-14
		3000mmf, 5000mmf, .047mfdf, 1500Q, 150K, 2.2meg, 4.7meg, 10meg, 10meg	89-591		

FUSES

REPLACEMENT DATA

ITEM No.	TYPE	RATING	AUTOMATIC PART No.		LITTELFUSE PART No.		BUSS PART No.	
			FUSE	HOLDER	FUSE	HOLDER	FUSE	HOLDER
M1	SFE	7 1/2A 32V			30707.5	155009	SFE 7 1/2	HHH

CHASSIS—BOTTOM VIEW



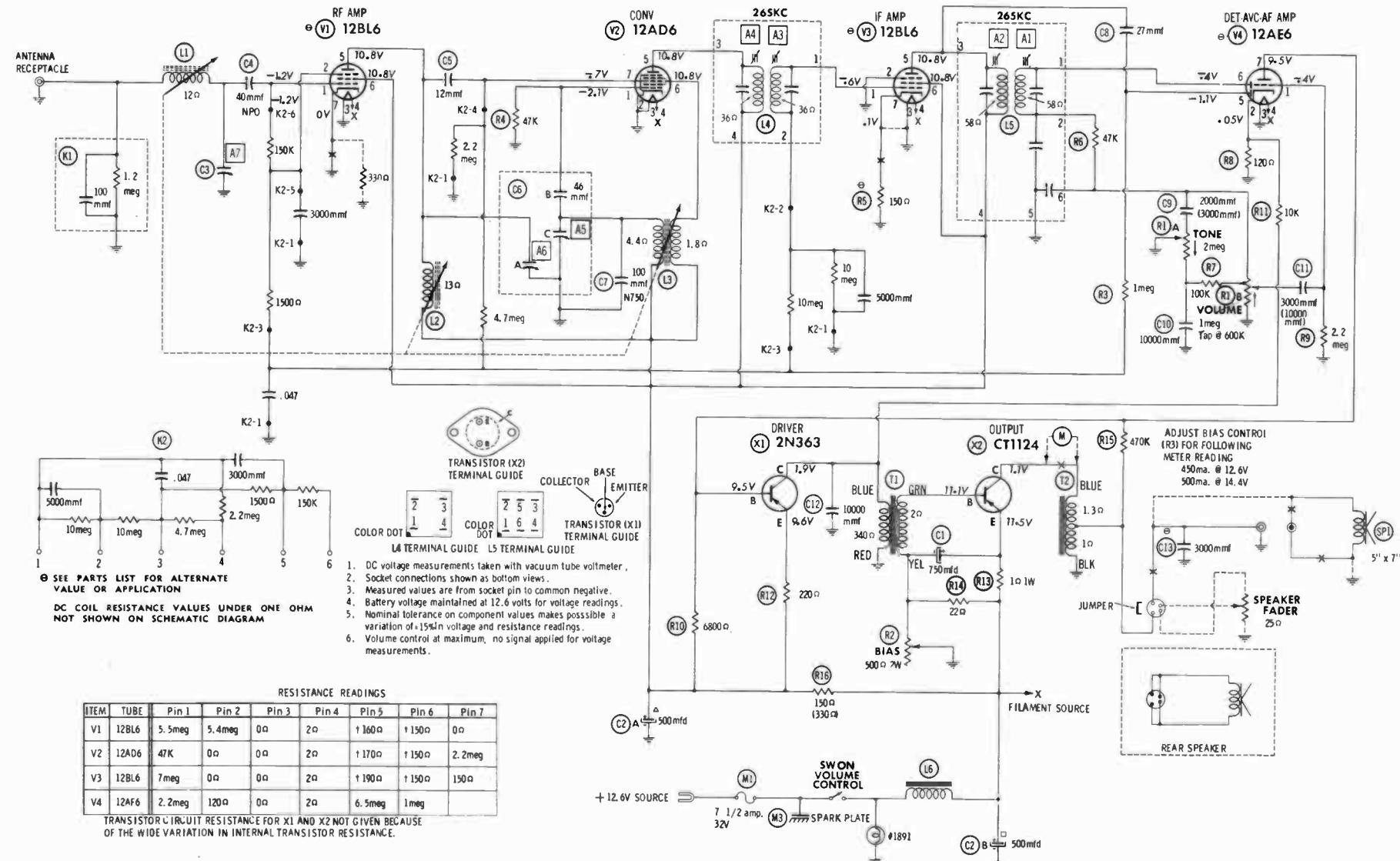
MISCELLANEOUS

ITEM No.	PART NAME	AUTOMATIC PART No.	NOTES
M2	Tuner	78BI017 (or) 78BI028	Complete
M3	Spark Plate		

CABINETS & CABINET PARTS

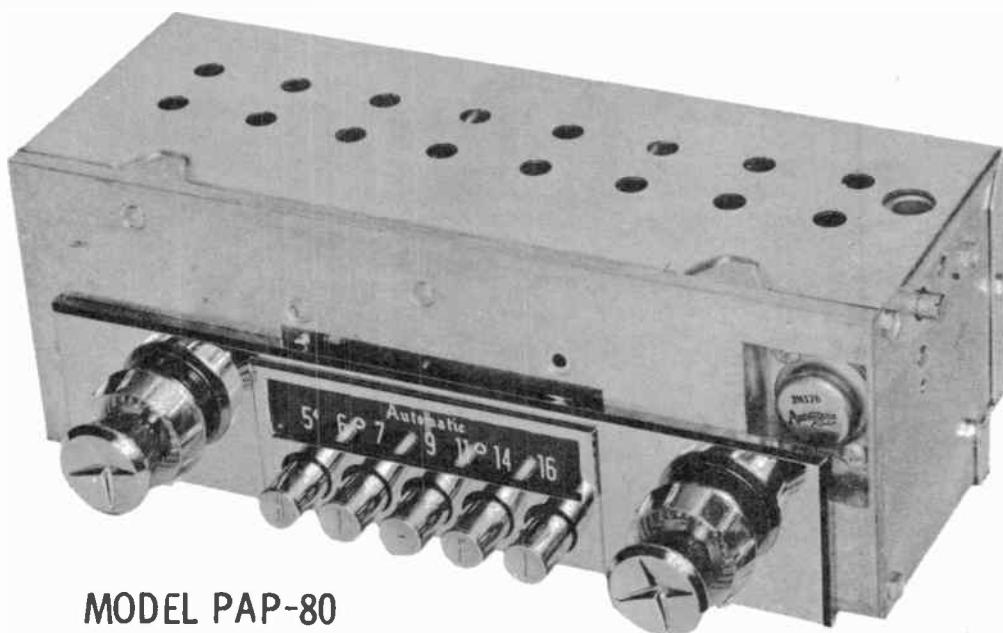
(When Ordering Cabinets & Cabinet Parts, Specify Model, Chassis & Color)

NAME	PART NO.	DESCRIPTION
Knob	48A1013	Tuning, Volume
Knob	48A1012	Tone, Dummy



A PHOTOFAC STANDARD NOTATION SCHEMATIC
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AUTOMATIC MODELS
PAP-69, PP-819



MODEL PAP-80

TRADE NAME Automatic Models PAP-80, PP-330 (For 1960 Plymouths); VPA-280, VTP-440 (For 1960 Valiants)
 MANUFACTURER Automatic Radio Mfg. Co., Inc., 122 Brookline Ave., Boston 15, Mass.
 TYPE SET Battery Operated 3 Tube - 2 Transistor Custom Built Automobile AM Receiver
 POWER SUPPLY 12 Volt Storage Battery RATING 1.4 Amp. @ 12.6 Volts DC
 TUNING RANGE - BROADCAST 538 - 1610KC

AUTOMATIC MODELS PAP-80, PP-330, VPA-280, VTP-440

ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Volume control should be at maximum position. Output of signal generator should be no higher than necessary to obtain an output reading.

Suggested Alignment Tools: A1 Thru A4... GENERAL CEMENT #8282, 8606, 8606-L, 9295, 9440
 WALSCO #2526, 2543, 2544, 2545
 A5, A6.....GENERAL CEMENT #8721, 8722
 WALSCO #2519

	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	RADIO DIAL SETTING	OUTPUT METER	ADJUST	REMARKS
1.	High side thru .lmfd to pin 7 (grid) of Converter. Low side to chassis.	265KC (400 Mod.)	High end stop.	Across voice coil.	A1, A2, A3, A4	Adjust for maximum output.
2.	Thru dummy (Fig. 1) to antenna receptacle.	1610KC	"	"	A5, A6, A7	"
3.	With radio installed in car and antenna fully extended, tune in a weak station near 1000KC and adjust A7 for maximum output.					

PUSHBUTTON ADJUSTMENT

1. Pull Pushbutton out.
2. Tune manually to desired station.
3. Press Pushbutton in firmly.
4. Repeat for remaining Pushbuttons.

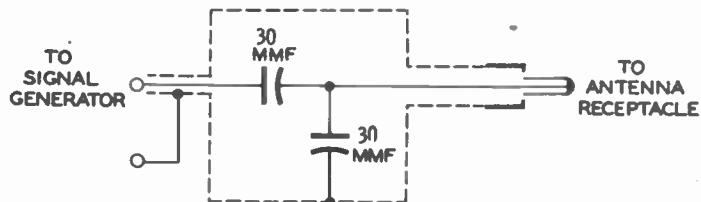


FIG.1

HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana

The listing of any available replacement part herein does not constitute in any case a recommendation, warranty or guarantee by Howard W. Sams & Co., Inc., as to the quality and suitability of such replacement part. The numbers of these parts have been compiled from information furnished to Howard W. Sams & Co., Inc., by the manufacturers of KL315

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PARTS LIST AND DESCRIPTIONS

WIRING DATA

General-use Unshielded Hook-up Wire	Use BELDEN No. 8530 (Solid) Available in Ten Colors
	8524 (Stranded) Available in Ten Colors
Shielded Hook-up Wire	Use BELDEN No. 8885
Bonding Strap	Use BELDEN No. 8661

TUBES

GENERAL ELECTRIC		RAYTHEON		SYLVANIA	
ITEM No.	USE	TYPE	ITEM No.	USE	TYPE
V1	RF Amplifier Converter	12BL6	V3	IF Amp. -Det. -AVG- AF Amp.	12FR8
V2		12AD6			

TRANSISTORS

ITEM No.	ORIG. TYPE	USE	REPLACEMENT DATA			NOTES
			RCA PART No.	RAYTHEON PART No.	SYLVANIA PART No.	
X1	6D122R	Driver Output		2N362	2N176	PNP PNP Note 1
X2	2N176 *					

* Some versions may use types 8L201C, SYLL127 or equivalent.

Note 1. When replacing, apply silicone grease between transistor and chassis. Tighten mounting screws securely.

ELECTROLYtic CAPACITORS

ITEM No.	RATING		REPLACEMENT DATA						NOTES
	CAP.	VOLT.	AUTOMATIC PART No.	AEROVOX PART No.	CORNELL-DUBLINER PART No.	MALLORY PART No.	PYRAMID PART No.	SPRAGUE PART No.	
CLA	500	15							
B	400	15	20-322	AFH3-00-95					
C	100	15							

* Not normally in distributor's stock. Available thru distributor or order to manufacturer.

FIXED CAPACITORS

Capacity values given in the rating column are in mfd. for Paper Capacitors, and in mmfd. for Mica and Ceramic Capacitors.

ITEM No.	RATING		REMARKS	REPLACEMENT DATA						
	AEROVOX PART No.	CENTRALAB PART No.		CORNELL-DUBLINER PART No.	ELEMENCO PART No.	MALLORY PART No.	SPRAGUE PART No.			
C2	40		#28-800L	DI-39	DD-390	L10Q39	CCD-390	GP439	10TS-Q39	
C3	5		#28-400-4	DI-5	DD-050	L10V5	CCD-050	GP550	10TB-V50	
C4	40			DI-39	DD-390	L10Q39	CCD-390	GP439	10TS-Q39	
C5	100 N750			N750-DI 100	DTN-100	C10TIU	CCTN-100	CN7-310	10TCU-T10	
C6	10000			BPD-01	DD-103	BYA1081	CCD-103	GP110	5HK-S10	
C7	100 N750			N750-DI 100	DTN-100	C10TIU	CCTN-100	CN7-310	10TCU-T10	
C8	50000			BPD-05	DD-503	BYA1081	CCD-103	GP150	5HK-850	
C9	2000			BPD-002	DD-202	BYA10D2	CCD-202	GP220	5HK-D20	
C10	10000			BPD-01	DD-103	BYA1081	CCD-103	GP110	5HK-S10	
C11	10000			BPD-01	DD-103	BYA1081	CCD-103	GP110	5HK-S10	
C12	10000			BPD-01	DD-103	BYA1081	CCD-103	GP110	5HK-S10	
C13	5000			BPD-005	DD-502	BYA10D5	CCD-502	GP250	5HK-D50	
C14	3000			BPD-003	DD-302	BYA10D3	CCD-302	GP230	5GA-D30	

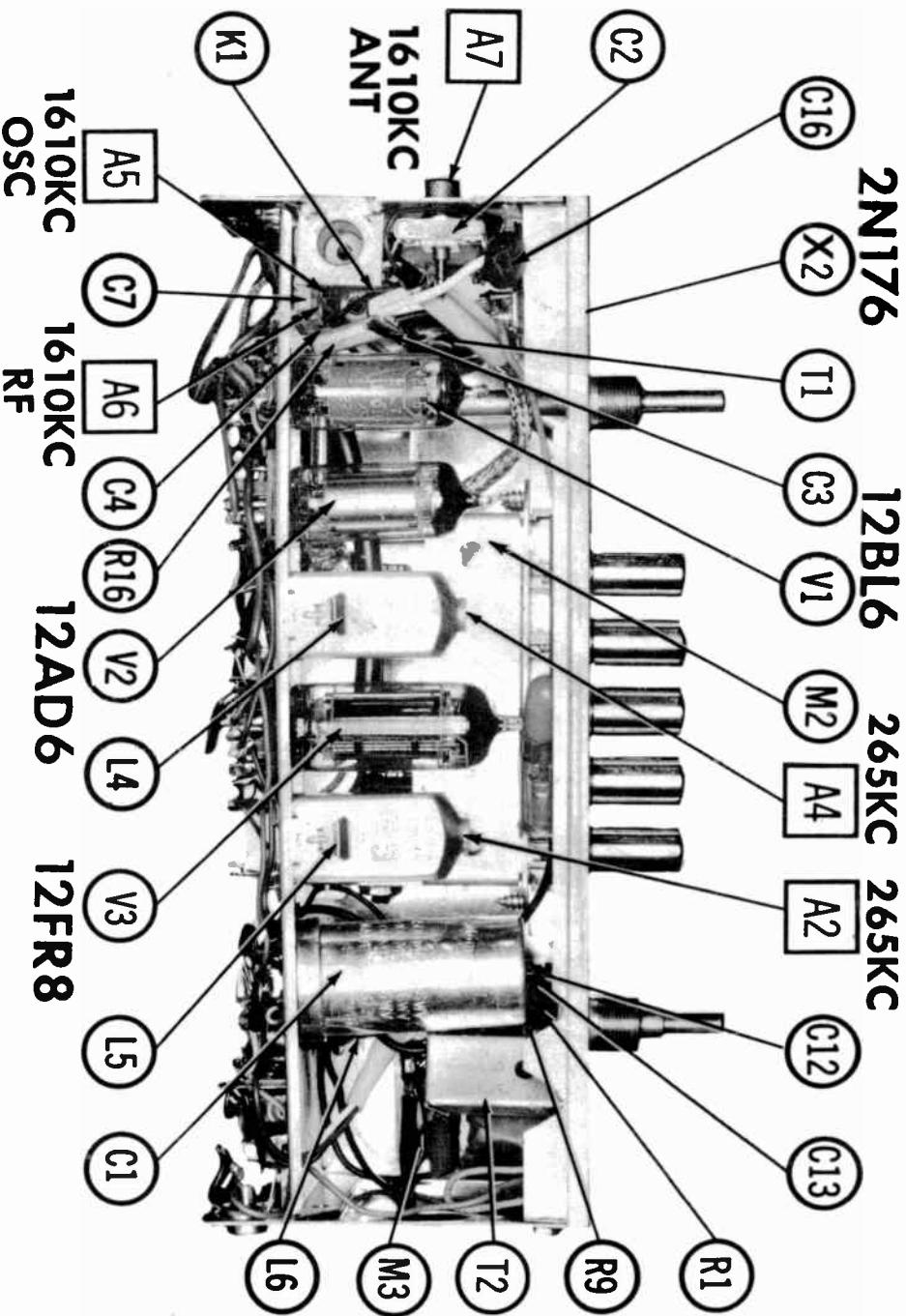
Automatic Part Number.

Note 1. Not used in some versions.

CONTROLS

ITEM No.	RATING		REPLACEMENT DATA					INSTALLATION NOTES
	RESIST-ANCE	WATTS	AUTOMATIC PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CTS -IRC PART No.	MALLORY PART No.	
R1A	2meg 1meg 200K Tap Switch		80A1540					Tone Volume Switch
B								
C								

CHASSIS—TOP VIEW



PARTS LIST AND DESCRIPTIONS (Continued)

RESISTORS (IRC or EQUIVALENT)

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REMARKS
R2	220K	
R3	4.7meg	
R4	2.2meg	
R5	47K	
R6	10meg	
R7	10meg	

* Alternate Value.

Note 1. Not used in all models.

COMPONENT COMBINATIONS

ITEM No.	USE	DESCRIPTION	AUTOMATIC PART No.	REPLACEMENT DATA
K1	Antenna Filter	100mmf, 1.2meg	89-4204	Sprague PRC-9

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA				NOTES
		AUTOMATIC PART No.	Merit PART No.	Miller PART No.	Stancor PART No.	
L1	Ant. Coll	①				
L2	RF Coll	①				
L3	Osc. Coll	①				
L4	Input IF Trans.	14-272	BC-350	12-H1	RTC-8638	
L5	Output IF Trans.	14-273	BC-424		RTC-8640	

① Part of Tuner Assembly M2.

FILTER CHOKE

ITEM No.	RATINGS			REPLACEMENT DATA				NOTES
	CURRENT (Measured)	DC RES.	INDUCTANCE (10 CURRENT 1000 μ H)	AUTOMATIC PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	
L6		.6Ω	.009 HY	75A600I				

TRANSFORMER (DRIVER)

ITEM No.	REPLACEMENT DATA					NOTES
	URNS RATIO	AUTOMATIC PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	
PRI. SEC.						
T1	7 1	75A1538 ①				① Manual Tuners use Part #75A1436.

TRANSFORMER (AUDIO OUTPUT)

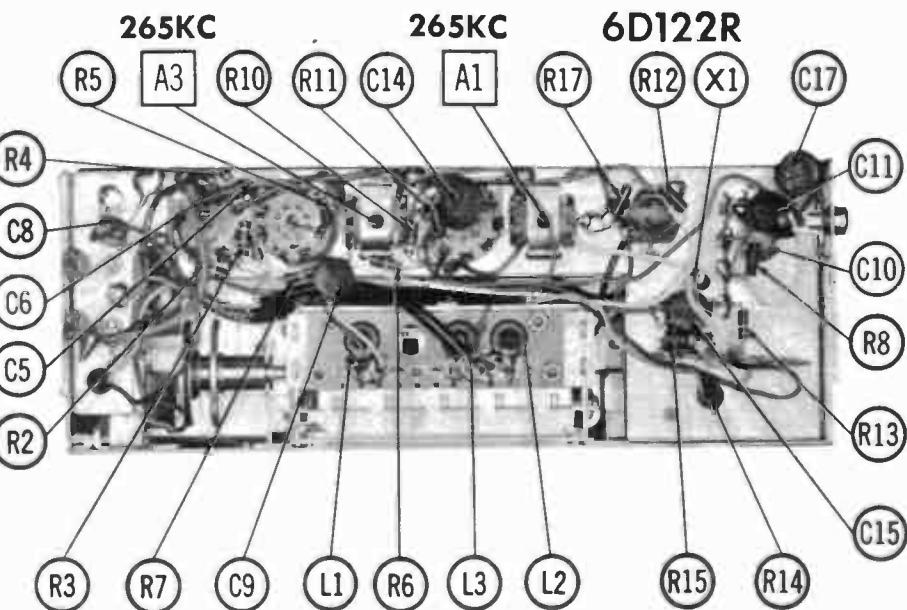
ITEM No.	IMPEDANCE		REPLACEMENT DATA				NOTES
	AUTOMATIC PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triod PART No.		
T2	12Ω Tap ② 3-4Ω	75A1539 ①					① Manual Tuners Use Part #75A1437.

SPEAKER

ITEM No.	TYPE			REPLACEMENT DATA		NOTES
	SIZE	FIELD	V. C. IMP.	AUTOMATIC PART No.	QUAM PART No.	
SP1	4" x 8"	PM	3-4Ω	73B1170M *	48A2	• Used in Model VPA-280 ♦ May be used in some versions of VPA-280 † Used in Model PAP-80, PP-330 ‡ May be used in some versions of PAP-80, PP-330

* 73B1170M *
 ♦ 73A1545 ♦
 † 73-908 †
 ‡ 73-905 †

CHASSIS-END VIEW



FUSES

ITEM No.	TYPE	RATING	AUTOMATIC PART No.		LITTELFUSE PART No.		BUSS PART No.	
			FUSE	HOLDER	FUSE	HOLDER	FUSE	HOLDER
M1	SFE	7½A 32V			30707.5 (SFE 7½A 32V)	155009	SFE 7½	HDH

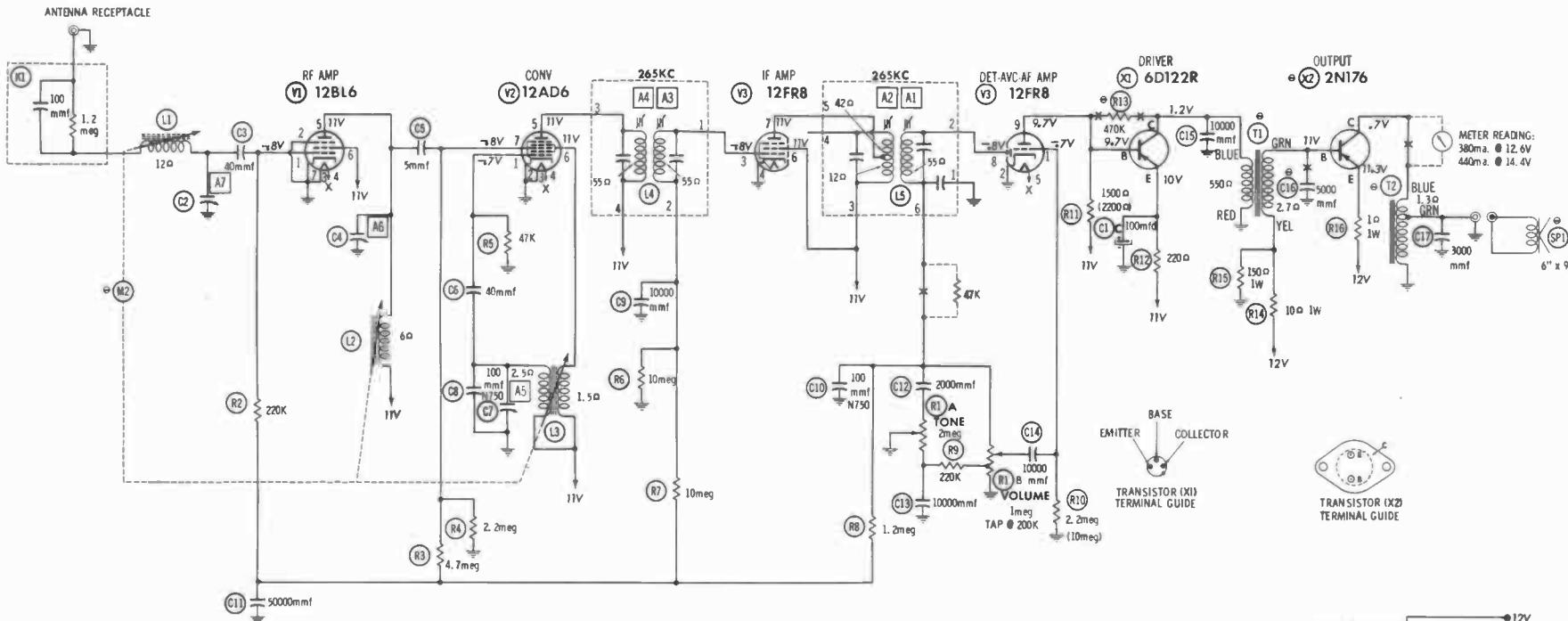
MISCELLANEOUS

ITEM No.	PART NAME	AUTOMATIC PART No.	NOTES
M2	Tuner	78B1532	Pushbutton Type
M3	Tuner Spark Plate	78A1641	Manual Type

CABINETS & CABINET PARTS

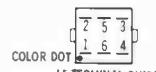
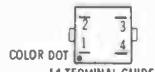
(When Ordering Cabinets & Cabinet Parts, Specify Model, Chassis & Color)

NAME	PART NO.	DESCRIPTION
Knob	48A1411	Tuning, Volume, Models PAP-80, PP-330
Knob	47-52	Tuning, Volume, Models VPA-280, VTP-440
Knob	48A1038	Tone, Models PAP-80, PP-330
Knob	48A393	Tone, Models VPA-280, VTP-440
Knob	48A1038-1	Dummy, Models PAP-80, PP-330
Knob	48A393-1	Dummy, Models VPA-280, VTP-440



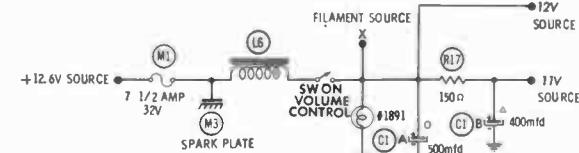
SEE PARTS LIST FOR ALTERNATE VALUE OR APPLICATION

DC COIL RESISTANCE VALUES UNDER ONE OHM
NOT SHOWN ON SCHEMATIC DIAGRAM



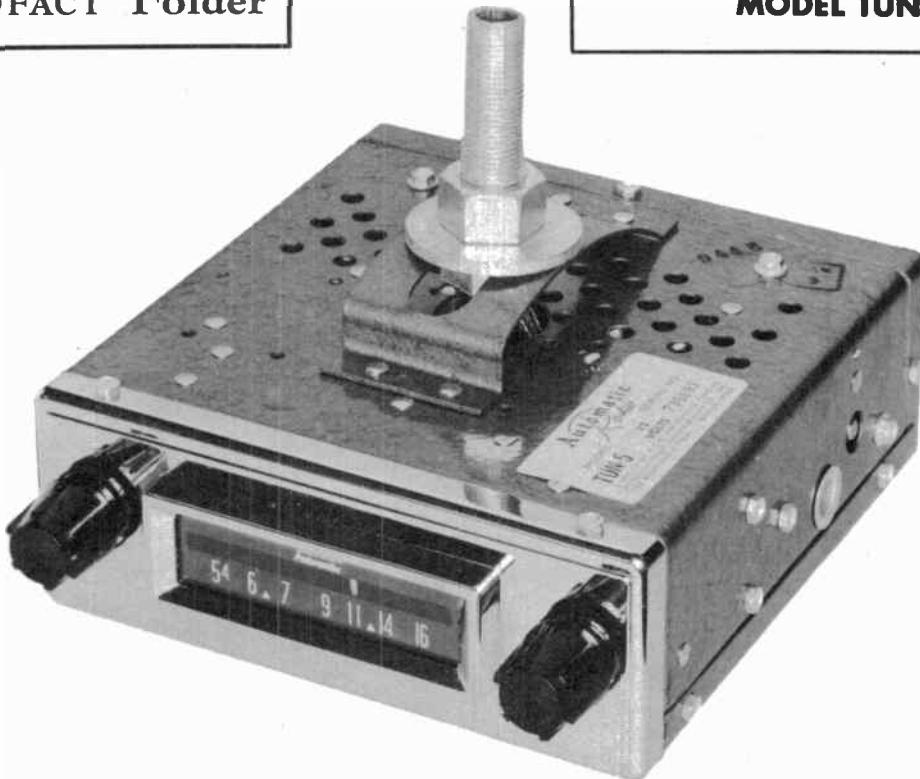
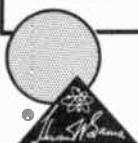
RESISTANCE READINGS								
ITEM	TUBE	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7
V1	12BL6	2meg	0Ω	2Ω	0Ω	155Ω	150Ω	0Ω
V2	12AD6	47K	0Ω	0Ω	2Ω	205Ω	150Ω	1.8meg
V3	12FR8	2.2meg	0Ω	6.3meg	2Ω	0Ω	150Ω	180Ω
							1meg	1300Ω

TRANSISTOR CIRCUIT RESISTANCE FOR X1 AND X2 NOT GIVEN BECAUSE OF THE WIDE VARIATION IN INTERNAL TRANSISTOR RESISTANCE.



1. DC voltage measurements taken with vacuum tube voltmeter.
2. Socket connections shown as bottom views.
3. Measured values are from socket pin to common ground.
4. Battery voltage maintained at 12.6 volts for voltage readings.
5. Nominal tolerance on component values makes possible a variation of 15% in voltage and resistance readings.
6. Volume control at maximum, no signal applied for voltage measurements.

NUMBERS ASSIGNED TO COILS, SWITCHES, PLUGS, SOCKETS, AND TRANSFORMERS ARE TO FACILITATE CIRCUIT TRACING OR COMPONENT REPLACEMENT AND MAY NOT NECESSARILY BE FOUND ON THE UNIT.



TRADE NAME Automatic Model TUN-5
 MANUFACTURER Automatic Radio Mfg. Co., Inc., 122 Brookline Ave., Boston 15, Mass.
 TYPE SET Battery Operated 4 Tube - 1 Transistor Universal Type Automobile AM Receiver
 POWER SUPPLY 12 Volt Storage Battery
 TUNING RANGE-BROADCAST 538 - 1610KC RATING 1.6 Amp. @ 12.6 Volts DC

AUTOMATIC MODEL TUN-5

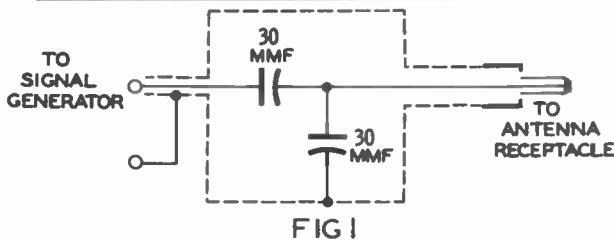
ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Volume control should be at maximum position. Output of signal generator should be no higher than necessary to obtain an output reading.

Suggested Alignment Tools: A1 thru A4...GENERAL CEMENT #8282, 8606, 8606-L, 9295, 9440
 WALSCO #2526, 2543, 2544, 2545
 A5, A6.....GENERAL CEMENT #5000, 5003, 8276, 8290
 WALSCO #2512, 2515, 2522, 2523, 2525, 2537

	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	RADIO DIAL SETTING	OUTPUT METER	ADJUST	REMARKS
1.	High side thru .lmfd to pin 7 (grid) of Converter. Low side to chassis.	265KC (400v Mod.)	High end stop.	Across voice coil.	A1, A2, A3, A4	Adjust for maximum output.
2.	"	1610KC	"	"	A5	"
3.	Thru dummy (Fig. 1) to antenna receptacle.	"	1610KC Signal.	"	A6, A7	"
4.	With radio installed in car and antenna fully extended, tune in a weak station near 1000KC and adjust A7 for maximum output.					



DIAL CORD STRINGING

TUNING SHAFT FULLY CLOCKWISE
8 TURNS



HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana

The listing of any available replacement part herein does not constitute in any case a recommendation, warranty or guaranty by Howard W. Sams & Co., Inc., as to the quality and suitability of such replacement part. The numbers of these parts have been compiled from information furnished to Howard W. Sams & Co., Inc., by the manufacturers of KL257

the particular type of replacement part listed. Reproduction or use, without express permission, of editorial or pictorial content, in any manner, is prohibited. No patent liability is assumed with respect to the use of the information contained herein. © 1960 Howard W. Sams & Co., Inc., Indianapolis 6, Indiana. Printed in U.S. of America



PARTS LIST AND DESCRIPTIONS

TUBES

GENERAL ELECTRIC		RAYTHEON		SYLVANIA	
ITEM No.	USE	TYPE	ITEM No.	USE	TYPE
V1	RF Amplifier Converter	12BL6 (12AF6) *	V3	IF Amplifier Det. -AVC-AF Amp.	12BL6 (12AF6) *
V2		12AD6	V4		12DL8

* Alternate

TRANSISTORS

ITEM No.	ORIG. TYPE	USE	REPLACEMENT DATA			NOTES
			RCA PART No.	RAYTHEON PART No.	SYLVANIA PART No.	
X1	2N669 *	Output				PNP Note 1

* Alternate Type 4347 or equivalent.

Note 1. When replacing, apply silicone grease to both sides of insulator. Tighten mounting screws securely.

ELECTROLYTIC CAPACITORS

ITEM No.	RATING		AUTOMATIC PART No.	AEROVOX PART No.	REPLACEMENT DATA			NOTES
	CAP.	VOLT.			CORNELL-DUBILIER PART No.	MALLORY PART No.	PYRAMID PART No.	
C1A	■500	15	20-317	AFH3-00-95	B0040	WP200.6		TVLS-2157 *
B	▲500	15		SRE3V500	BRI000-6	PETA190	TD-1000-6	
C2	750	3	20-757					TVAS-1097 *

* Not normally in distributor's stock. Available thru distributor on order to manufacturer.

FIXED CAPACITORS

Capacity values given in the rating column are in mfd. for Paper Capacitors, and in mmfd. for Mica and Ceramic Capacitors.

ITEM No.	RATING		REMARKS	REPLACEMENT DATA						
	AEROVOX PART No.	CENTRALAB PART No.		CORNELL-DUBILIER PART No.	ELMENCO PART No.	MALLORY PART No.	SPRAGUE PART No.			
C3			#28-800-2 Note 1	DI-50	DD-510	L10Q51	CCTO-510	GP450	10TS-Q50	ANT 161KC
C4	51	40 NPO		P288N-047	TCZ-39	C10Q39C	CCTO-390	CNO-439	10TCC-Q39	
C5	.047	200V			DD-503	CUB2847	4DP-3-473	GEM-4147	2TM-847	
C6			#28-400-2 ↑ (12)	NPO-DI 5.0	DTZ-4R7	C10V5C	CCTO-050	CNO-547	10TCC-V50	
C7				NPO-DI 39	TCZ-39	C10Q39C	CCTO-390	CNO-439	10TCC-Q39	
C8	5									
C9	40									
C10	10000		#28-461	BPD-01	DD-103	BYA1081	CCD-103	B-110	5HK-S10	
C11	27			DI-27	DD-270	L10Q27	CCD-270	GP427	10TS-Q27	
C12				P288N-01	D6-103	CUB481	4DP-1-103	GEM-411	4TM-S10	
C13	.01	200V		BPD-0033	DD-332	BYA10D33	CCD-332	B-233	5HK-D33	
C14	3300									
			Note 1							

Note 1. Not used in some versions.

† Alternate Value.

CONTROLS

ITEM No.	RATING		AUTOMATIC PART No.	REPLACEMENT DATA			INSTALLATION NOTES
	RESIST-ANCE	WATTS		CENTRALAB PART No.	CLAROSTAT PART No.	CTS - IRC PART No.	
R1A	1meg Shaft Bushing Switch	½	80A1240	AB-70 AK-8 AK-31 KR-4			Volume Power Off-On

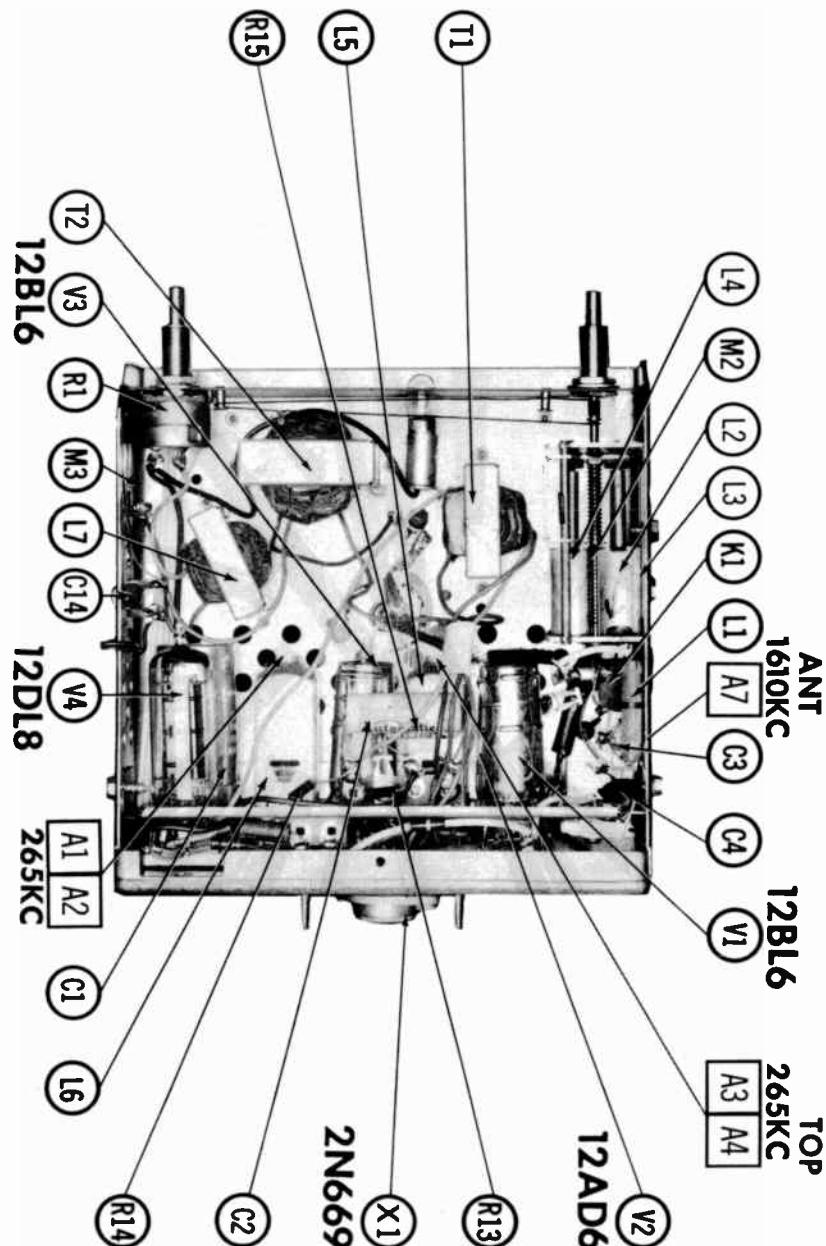
RESISTORS (IRC or EQUIVALENT)

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REMARKS	ITEM No.	RATING	REMARKS	ITEM No.	RATING	REMARKS
R2	330Ω		R7	10meg		R12	47Ω	
R3	4.7meg		R8	10meg		R13	22Ω	
R4	1.2meg		R9	330Ω		R14	330Ω	
R5	2.2meg		R10	3.3meg		R15	1.0Ω 1W	Note 1
R6	47K		R11	560Ω		R16	150K	

Note 1. Some versions may use a 500Ω control in this application (Part #62-501).

CHASSIS—TOP VIEW



PARTS LIST AND DESCRIPTIONS (Continued)

COMPONENT COMBINATIONS

ITEM No.	USE	DESCRIPTION	AUTOMATIC PART No.	REPLACEMENT DATA
K1	Antenna Filter	100mmf, 1.2meg	89-4204	Sprague PRC-9

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA				NOTES
		AUTOMATIC PART No.	Merit PART No.	Miller PART No.	Stancor PART No.	
L1	RF Choke	75A601 ①	BC-565	4610	RTC-8520	6.2uh
L2	Ant. Coll.	②				
L3	RF Coll.	③				
L4	Osc. Coll.	④				
L5	Input IF Trans.	14-268X	BC-350	I2-H1	RTC-8638	
L6	Output IF Trans.	14-269X	BC-354	I2-H6	RTC-8640	

① IRC Part #CL-1 .

② Part of Tuner assembly M2.

FILTER CHOKE

ITEM No.	RATINGS		REPLACEMENT DATA					NOTES	
	CURRENT (Measured)	DC RES.	INDUCTANCE (10 CURRENT 1000 ~)	AUTOMATIC PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
L7	1.8A	.5Ω	.0014 HY	75A1269					

TRANSFORMER (DRIVER)

ITEM No.	REPLACEMENT DATA					NOTES	
	URNS RATIO	AUTOMATIC PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
T1	5.5 1	75A1264					

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE		REPLACEMENT DATA					NOTES
	PRI.	SEC.	AUTOMATIC PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
T2	20Ω Tap @ 3-4Ω		75A1270A					

SPEAKER

ITEM No.	TYPE		REPLACEMENT DATA		NOTES
	SIZE	FIELD	V. C. IMP.	QUAM PART No.	
SPI	5"	PM	3-4Ω	73A1275	5A07R

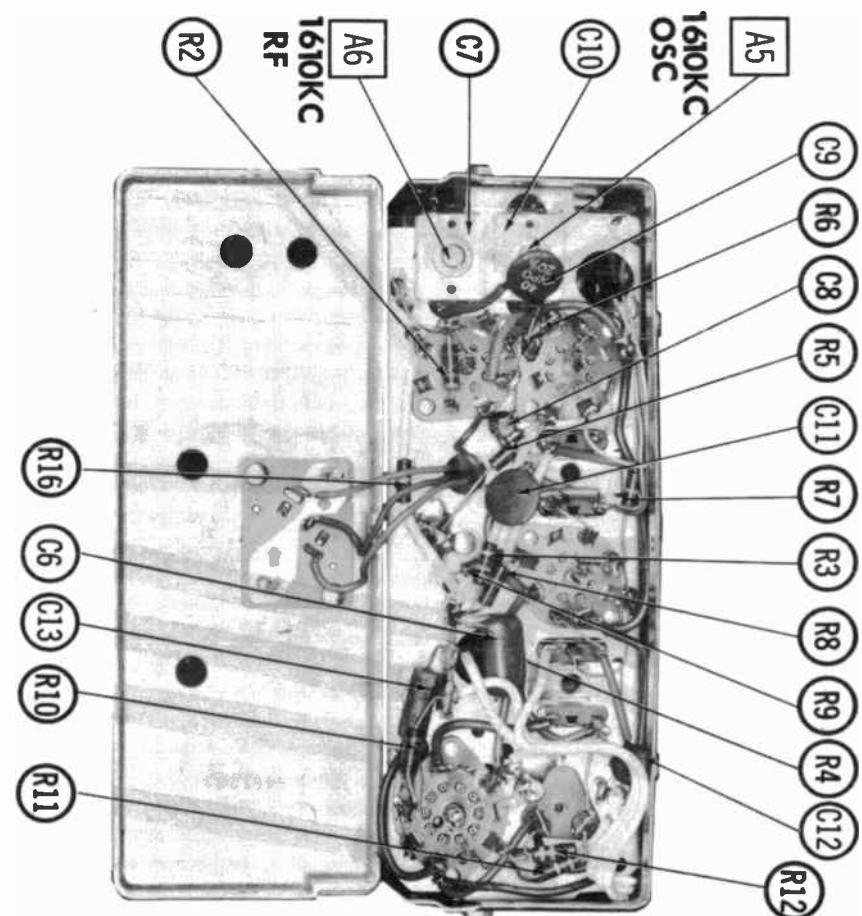
FUSES

ITEM No.	TYPE	RATING	REPLACEMENT DATA					
			AUTOMATIC PART No.		LITTELFUSE PART No.		BUSS PART No.	
			FUSE	HOLDER	FUSE	HOLDER	FUSE	HOLDER
M1	SFE	7½A 32V			30707.5 (SFE 7½A 32V)	155009	SFE 7½	HDH

MISCELLANEOUS

ITEM No.	PART NAME	AUTOMATIC PART No.	NOTES
M2	Tuner Spark Plate	78A1232	Complete (Manual)
M3			

CHASSIS-END VIEW



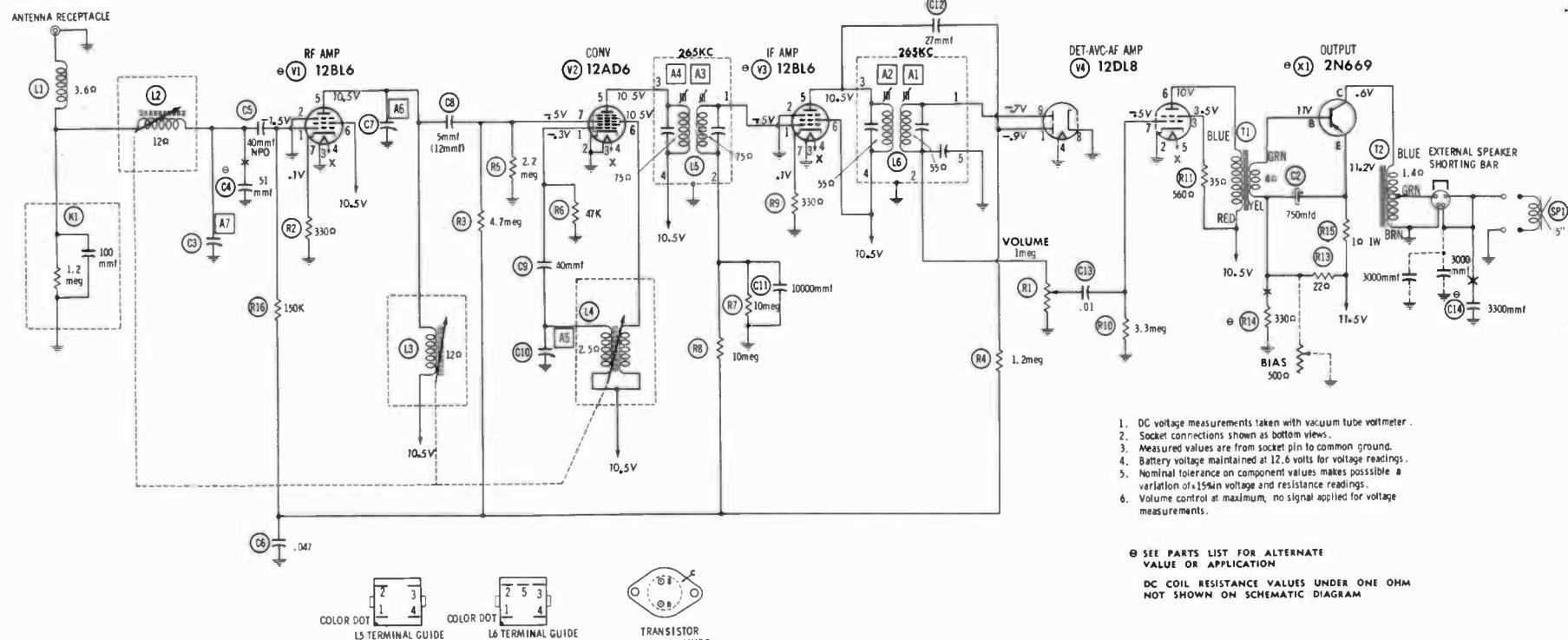
CABINETS & CABINET PARTS

(When Ordering Cabinets & Cabinet Parts, Specify Model, Chassis & Color)

NAME	PART NO.	DESCRIPTION
Knob	47A1235 47A1249	Tuning, Volume Spacer

WIRING DATA

General-use Unshielded Hook-up Wire	Use BELDEN No. 8830 (Solid) Available in Ten Colors
Shielded Hook-up Wire	Use BELDEN No. 8885
Bonding Strap	Use BELDEN No. 8861



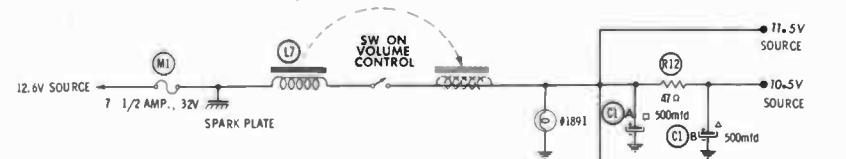
1. DC voltage measurements taken with vacuum tube voltmeter.
2. Socket connections shown as bottom views.
3. Measured values are from socket pin to common ground.
4. Battery voltage maintained at 12.6 volts for voltage readings.
5. Nominal tolerance on component values makes possible a variation of 15% in voltage and resistance readings.
6. Volume control at maximum, no signal applied for voltage measurements.

SEE PARTS LIST FOR ALTERNATE VALUE OR APPLICATION

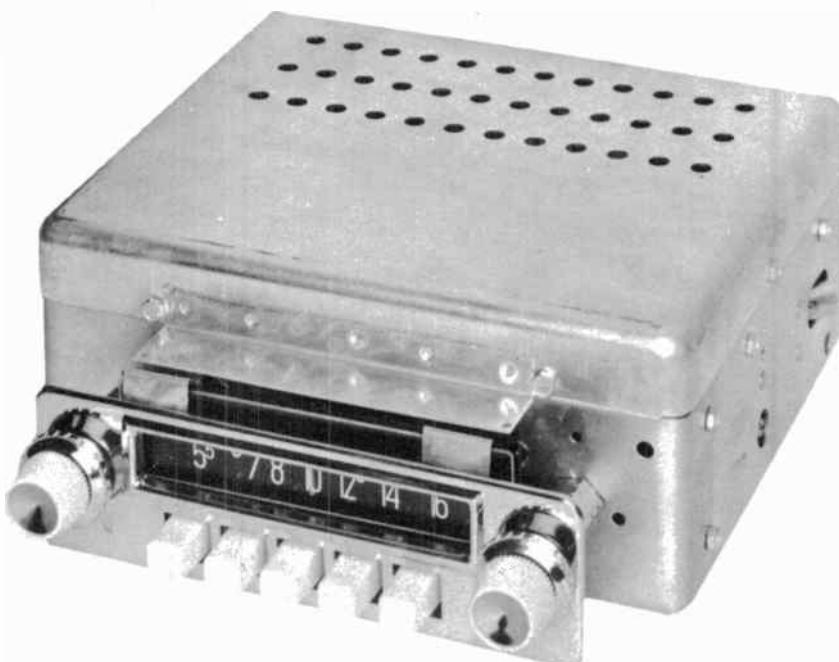
DC COIL RESISTANCE VALUES UNDER ONE OHM
NOT SHOWN ON SCHEMATIC DIAGRAM

RESISTANCE READINGS								
M	TUBE	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7
V1	12BL6	.6.1meg	0Ω	0Ω	.1Ω	60Ω	47Ω	380Ω
V2	12AD6	47K	0Ω	0Ω	.1Ω	120Ω	47Ω	2meg
V3	12BL6	8meg	0Ω	0Ω	.1Ω	100Ω	47Ω	330Ω
V4	12DL8	7.2meg	0Ω	600Ω	0Ω	.1Ω	80Ω	3.3meg
								1meg

TRANSISTOR CIRCUIT RESISTANCE FOR XI NOT GIVEN BECAUSE OF THE WIDE VARIATION IN INTERNAL TRANSISTOR RESISTANCE.



NUMBERS ASSIGNED TO COILS, SWITCHES, PLUGS, SOCKETS, AND TRANSFORMERS ARE TO FACILITATE CIRCUIT TRACING OR COMPONENT REPLACEMENT AND MAY NOT NECESSARILY BE FOUND ON THE UNIT.



**AUTOMATIC
MODEL WP-167**

TRADE NAME Automatic Model WP-167
MANUFACTURER Automatic Radio Mfg. Co., Inc., 122 Brookline Ave., Boston 15, Mass.
TYPE SET Battery Operated 6 Tube Universal Type Automobile AM Receiver
POWER SUPPLY 6 Volt Storage Battery
TUNING RANGE—BROADCAST 538 — 1610KC **RATING** 5.6 Amp. @ 6.3 Volts DC

ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Volume control should be at maximum position. Output of signal generator should be no higher than necessary to obtain an output reading.

Suggested alignment tools: A1 thru A4.... GENERAL CEMENT #8282, 8608, 8608-L, 9295, 9440
 WALSCO #2526, 2543, 2544, 2545
 A5, A6, A7.... GENERAL CEMENT #5000, 5003, 5066, 8276, 8290, 9087, 9089
 WALSCO #2512, 2525, 2528

SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	RADIO DIAL SETTING	OUTPUT METER	ADJUST	REMARKS
1. High side thru .lmfd to pin 7 (grid) of Converter. Low side to chassis.	265KC (400v Mod.)	High end stop.	Across voice coil.	A1, A2, A3, A4	Adjust for maximum output.
2.	1610KC	"	"	A5	"
3. Antenna receptacle thru dummy (Fig. 1).	"	"	"	A6, A7	"
4.	With radio installed in car and antenna fully extended, tune in a weak station near 1400KC and adjust A7 for maximum output.				

PUSHBUTTON ADJUSTMENTS

1. Pull pushbutton out.
2. Tune manually to desired station.
3. Press button in firmly.
4. Repeat for remaining buttons.

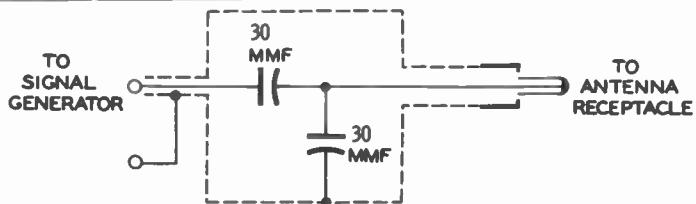


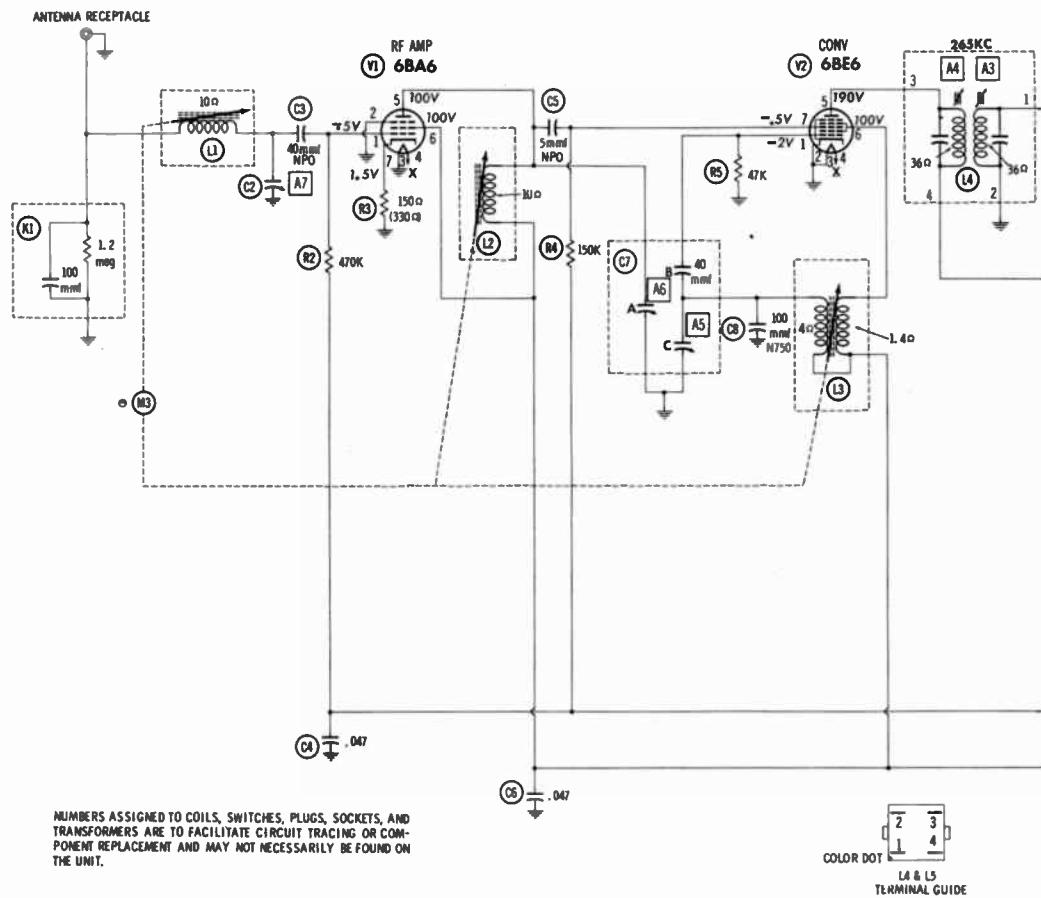
FIG. 1

HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana

The listing of any available replacement part herein does not constitute in any case a recommendation, warranty or guarantee by Howard W. Sams & Co., Inc., as to the quality and suitability of such replacement part. The numbers of these parts have been compiled from information furnished to Howard W. Sams & Co., Inc., by the manufacturers of JD853

the particular type of replacement part listed. Reproduction or use, without express permission, of editorial or pictorial content, in any manner, is prohibited. No patent liability is assumed with respect to the use of the information contained herein. © 1960 Howard W. Sams & Co., Inc., Indianapolis 6, Indiana. Printed in U.S. of America





NUMBERS ASSIGNED TO COILS, SWITCHES, PLUGS, SOCKETS, AND TRANSFORMERS ARE TO FACILITATE CIRCUIT TRACING OR COMPONENT REPLACEMENT AND MAY NOT NECESSARILY BE FOUND ON THE UNIT.

A diagram titled "TERMINAL GUIDE" showing two vertical columns of four terminals each. The left column is labeled "L4" and the right column is labeled "L5". Each terminal is numbered 1 through 4 from bottom to top. Terminals 1 and 2 are grouped together on the left, while 3 and 4 are grouped together on the right.

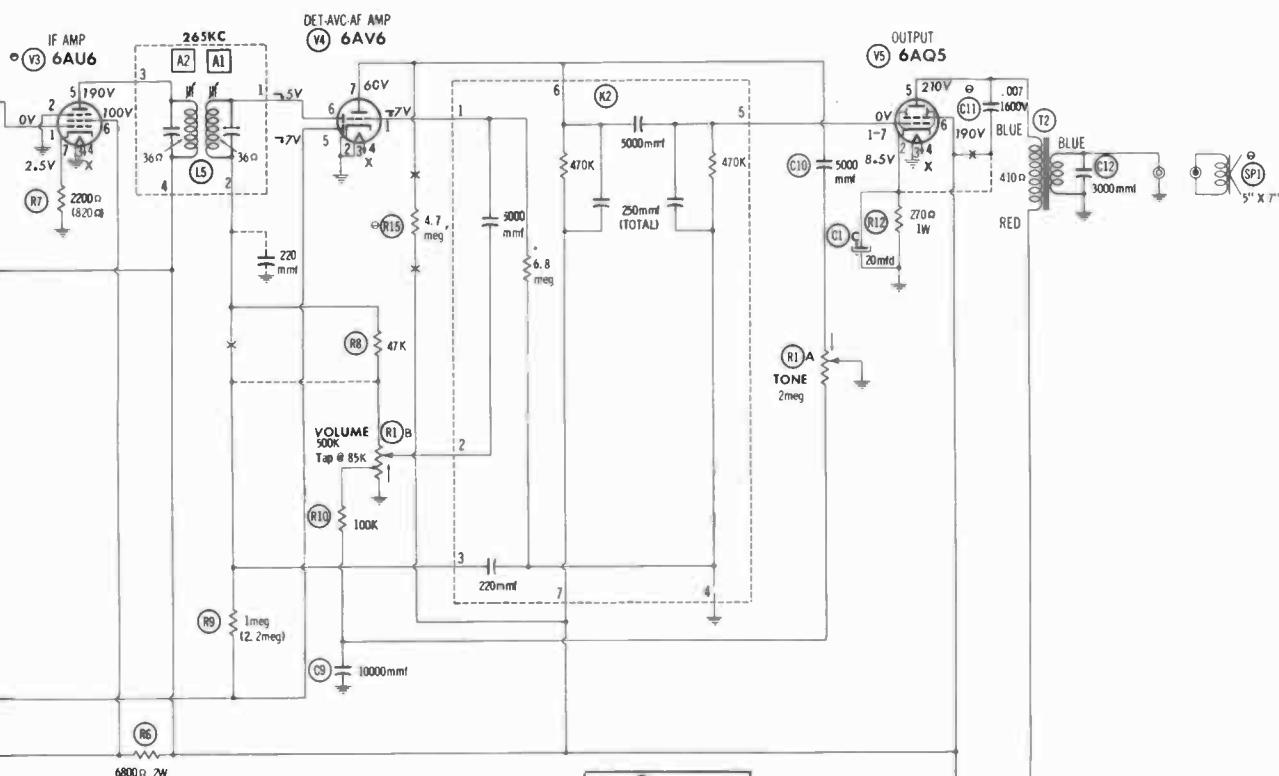
RESISTANCE READINGS

RESISTANCE READINGS							
ITEM	TUBE	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6
V1	6BA6	2meg	.00	.00	.50	19000Ω	19000Ω
V2	6BE6	47K	.00	.00	.50	12200Ω	19000Ω
V3	6AU6	36Ω	.00	.00	.50	12200Ω	19000Ω
V4	6AV6	6.8meg	.00	.00	.50	1.6meg	550K
V5	6AQ5	470K	270Ω	.00	.50	1410Ω	12200Ω
V6	6X4	380Ω	NC	.50	.00	TP	430Ω

1 THIS READING WILL VARY DEPENDING UPON THE CONDITION OF THE ELECTROLYTIC IN THE CIRCUIT.

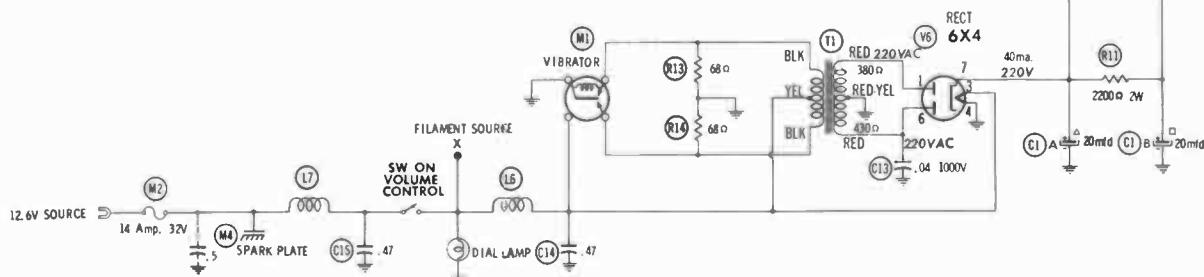
† MEASURED FROM PIN 7 OF V6.
NO. NO CONNECTION

TP TIE POINT



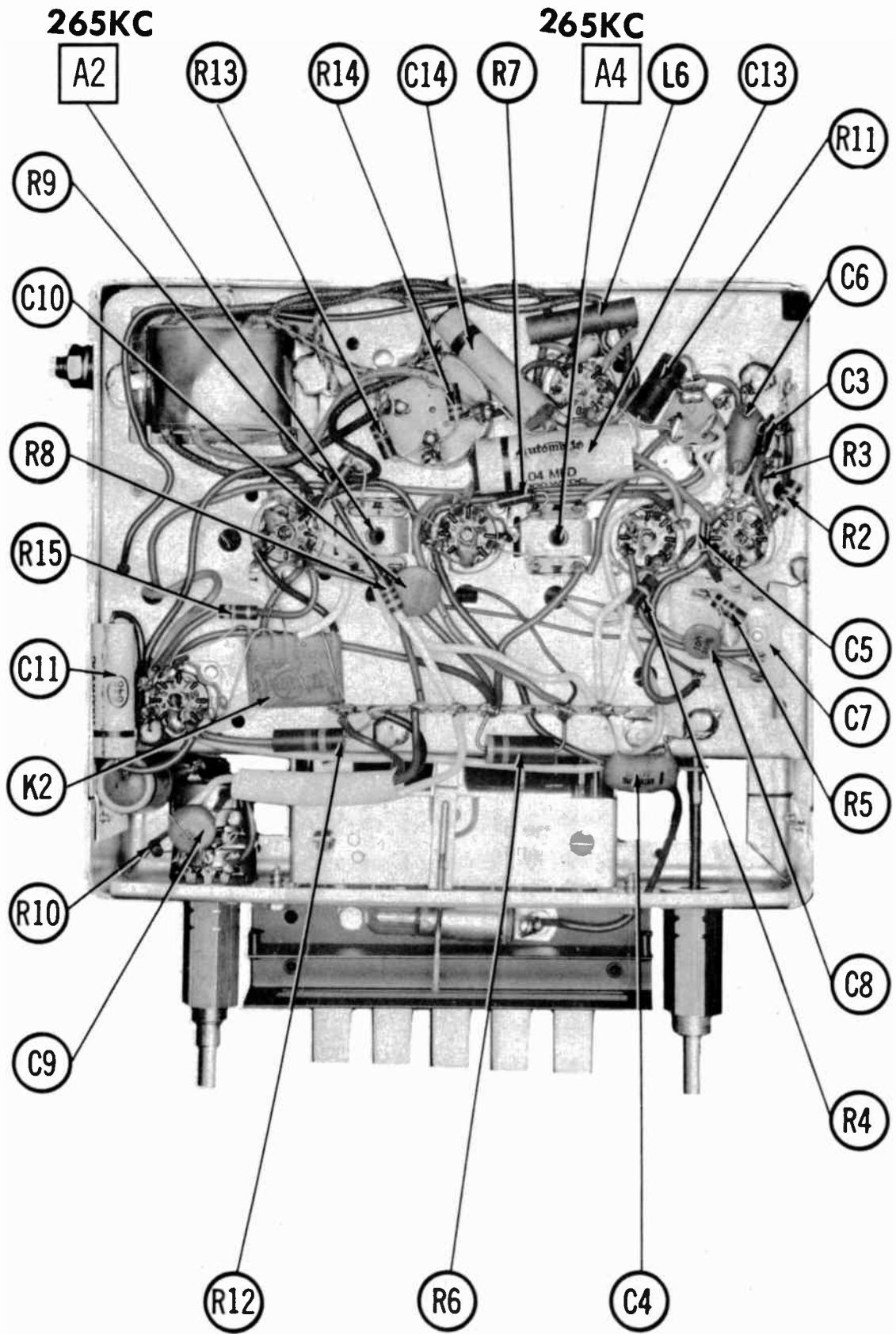
SEE PARTS LIST FOR ALTERNATE
VALUE OR APPLICATION
DC COIL RESISTANCE VALUES UNDER ONE OHM
NOT SHOWN ON SCHEMATIC DIAGRAM
ARROWS ON CONTROLS INDICATE CLOCKWISE ROTATION
(CONTROL VIEWED FROM SHAFT END)

TUBE LAYOUT (BOTTOM VIEW)
 V4 V6 V3 V2 V1
 V5



1. DC voltage measurements taken with vacuum tube voltmeter.
2. Socket connections shown as bottom views.
3. Measured values are from socket pin to common ground.
4. Battery voltage maintained at 12.6 volts for voltage readings.
5. Nominal tolerance on component values makes possible a variation of 15% in voltage and resistance readings.
6. Volume control at maximum, no signal applied for voltage measurements.

AUTOMATIC
MODEL WP-167



CHASSIS BOTTOM VIEW

PARTS LIST AND DESCRIPTIONS

WIRING DATA

General-use Unshielded Hook-up Wire	Use BELDEN No. 8530 (Solid) Available in Ten Colors
	8524 (Stranded) Available in Ten Colors
Shielded Hook-up Wire	Use BELDEN No. 8885
Bonding Strap	Use BELDEN No. 8861

TUBES

• CBS • GENERAL ELECTRIC		RAYTHEON		SYLVANIA	
ITEM No.	USE	TYPE	ITEM No.	USE	TYPE
V1	RF Amplifier	6BA6	V4	Dot. -AVC-AF Amp.	6AV6
V2	Converter	6B6B	V5	Output	6AQ5
V3	IF Amplifier	6AU6 (6BA6)	V6	Rectifier	6X4

* Alternate

ELECTROLYTIC CAPACITORS

ITEM No.	RATING		REPLACEMENT DATA					NOTES
	CAP.	VOLT.	AEROVOX PART No.	CORNELL-DUBLINER PART No.	MALLORY PART No.	PYRAMID PART No.	SPRAGUE PART No.	
C1A	.20	350	20-86-8	AFH3-107	C0800	FP329.5	TMT-92	TVL-3035
B	.20	350						
C	.20	25						

FIXED CAPACITORS

Capacity values given in the rating column are in mfd. for Paper Capacitors, and in mmfd. for Mica and Ceramic Capacitors.

ITEM No.	RATING		REMARKS	REPLACEMENT DATA				
	AEROVOX PART No.	CENTRALAB PART No.		CORNELL-DUBLINER PART No.	ELMENCO PART No.	MALLORY PART No.	SPRAGUE PART No.	
C2	40 NPO	NPO-DI 39	TCZ-39	C10Q39C	CCTO-390	CNO-439	10TCC-Q39	
C3	.047 300V	P288N-047	DD-503	CUB2847	4DP-3-473	GEM-4147	2TM-847	
C4	5 NPO	NPO-DI 5.0	DTZ-4R7	C10V5C	CCTO-050	CNO-547	10TCC-V50	
C5	.047 300V	P288N-047	DD-503	CUB2847	4DP-3-473	GEM-4147	2TM-847	
C6								
C7A								
B	40	#28-4046	NPO-DI 39	TCZ-39	C10Q39C	CCTO-390	CNO-439	10TCC-Q39
C								
C8	100 N750	N750-DE 100	DTN-100	C10T1U	CCTN-101	CN7-310	10TCU-T10	
C9	10000	BPD-01	DD-103	BYA1081	CCD-103	B-110	5HK-810	
C10	5000	BPD-005	DD-502	BYA106	CCD-502	B-250	5HK-D50	
C11	.007 1600V	P1684CM-007	CUB16D7	16DP-3-702	GEM-1627	B-230	MB-D7	
C12	3000	BPD-002	DD-302	BYA10D3	CCD-302	B-230	5HK-D30	
C13	.04 1000V	P1068N-04	CUB1084	16DP-5-403	GEM-1014	B-230	MB-84	
C14	.47 100V	P288N-47	CUB2P47	2DP-5-474	GEM-2047	2TM-P47	2TM-P47	
C15	.47 100V	P288N-47	CUB2P47	2DP-5-474	GEM-2047	2TM-P47	2TM-P47	

* Automatic Part Number.

Note 1. Some versions may use 500mmf in this application.

CONTROLS

ITEM No.	RATING		AUTOMATIC PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CTS - IRC PART No.	MALLORY PART No.	REPLACEMENT DATA		INSTALLATION NOTES
	RESISTANCE	WATTS						F1-67	R2-45	
R1A	2meg	1/2	80A1190							Tone Volume
B	500K	1/2								
C	85K Tap									
D	Shaft Switch									

* STA-LOC equivalent: FE26L, RU55T15, OSU687, IS2125, US41.

* Use Bushing XB-2.

RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING		REMARKS	ITEM No.	RATING		REMARKS	ITEM No.	RATING		REMARKS
	CAP.	VOLT.			AUTOMATIC PART No.	REMARKS			CAP.	VOLT.	
R2	470K		(330Q)*	R7	22000		(6200)*	R12	2700 1W		
R3	150K			R8	47K			R13	680		
R4	150K			R9	1meg		(2. 2meg)*	R14	680		
R5	47K			R10	100K			R15	4. 7meg		Note 1
R6	68030 2W			R11	22000 2W						

* Alternate value.
Note 1. Not used in some versions.

COILS (RF-IF)

ITEM No.	USE		AUTOMATIC PART No.	Gromer PART No.	Meissner PART No.	Merit PART No.	Miller PART No.	Rom PART No.	REPLACEMENT DATA		NOTES
	PRI.	SEC. 1							SEC. 2		
L1	Ant. Coil										
L2	RF Coil										
L3	Osc. Coil										
L4	1st IF Trans.			14-265	16-6752	16-6752	BC-350	12-H1	RF-3		
L5	2nd IF Trans.			14-265	16-6752	16-6752	BC-350	12-H1	RF-3		
L6	Hash Choke			14-205							
L7	"A" Lead Hash Choke			14-205							

TRANSFORMER (VIBRATOR)

ITEM No.	RATING		AUTOMATIC PART No.	Halldorson PART No.	Merit PART No.	Rom PART No.	Stancor PART No.	Thordarson PART No.	Triod PART No.	REPLACEMENT DATA	
	PRI.	SEC. 1								SEC. 2	
T1	6.3V @ 3.2A	440VCT @ .040A	76A1204-6	22R63						22R63	

PARTS LIST AND DESCRIPTIONS (Continued)

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE		REPLACEMENT DATA						NOTES
	PRI.	SEC.	AUTOMATIC PART No.	Haldorson PART No.	Merit PART No.	Ram PART No.	Stancor PART No.	Thordarson PART No.	
T2	58000	3-4Ω	75A1203	24851	A-2930	AU-601	A-3877	24851	8-3X

SPEAKER

ITEM No.	TYPE			REPLACEMENT DATA		NOTES
	SIZE	FIELD	V. C. IMP.	AUTOMATIC PART No.	QUAM PART No.	
SPI	5"x 7" 4"x 8"	PM PM	3-4Ω 3-4Ω	73-655 73B1170 *	69A3	* Alternate

COMPONENT COMBINATIONS

ITEM No.	USE		DESCRIPTION		AUTOMATIC PART No.	REPLACEMENT DATA	
	K1	K2	Antenna Filter	Audio Coupling	100mmf, 1.2meg	SPRAGUE	PCR-9
K1			220mmf, 250mmf, (2) 5000mmf,		89-4204	Aerovox PA-113-2	
K2			470K, 470K, 6.8meg		89-151	Centralab PC-151	
						Cornell-Dubilier L16TM2	
						Mallory MS-107	
						Sprague DT-2	

VIBRATOR

ITEM No.	TYPE	INPUT VOLTS	FREQUENCY	REPLACEMENT DATA				NOTES
				AUTOMATIC PART No.	CORNELL-DUBILIER PART No.	MALLORY PART No.	RADIART PART No.	
M1	Interruptor	6V	115v	113-83	5715	1501	5715	

FUSES

ITEM No.	TYPE	RATING	REPLACEMENT DATA					
			AUTOMATIC PART No.		LITTELFUSE PART No.		BUSS PART No.	
			FUSE	HOLDER	FUSE	HOLDER	FUSE	HOLDER
M2	SFE	14A 32V			307014 (SFE 14A 32V)	155014	SFE 14	HHH

MISCELLANEOUS

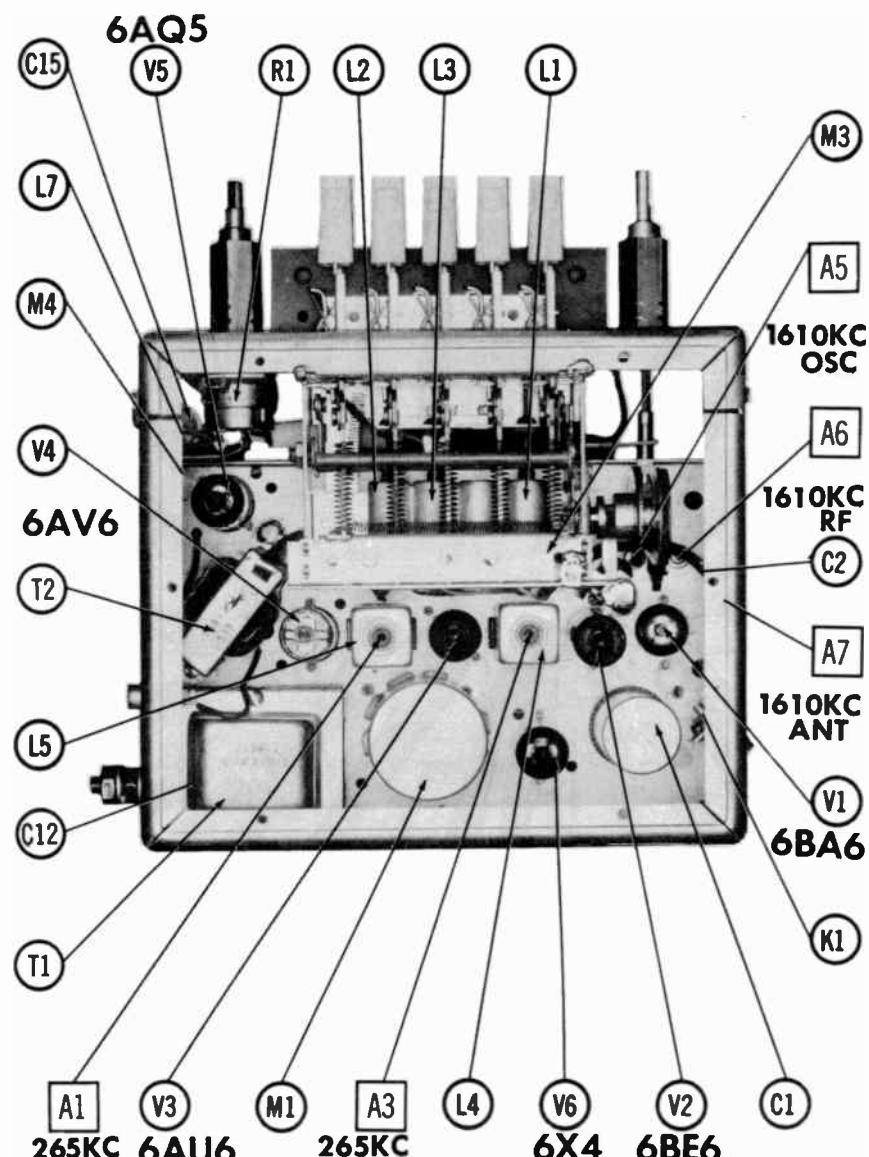
ITEM No.	PART NAME	AUTOMATIC PART No.	NOTES
M3	Tuner	78B1191	
M4	Tuner	78A1205	
	Spark Plate		Pushbutton Manual

CABINETS & CABINET PARTS

(When Ordering Cabinets & Cabinet Parts, Specify Model, Chassis & Color)

NAME	PART NO.	DESCRIPTION
Knob	47B319-2W	Tuning, Volume
Knob	47B393	Tone
Knob	47B393-1	Dummy

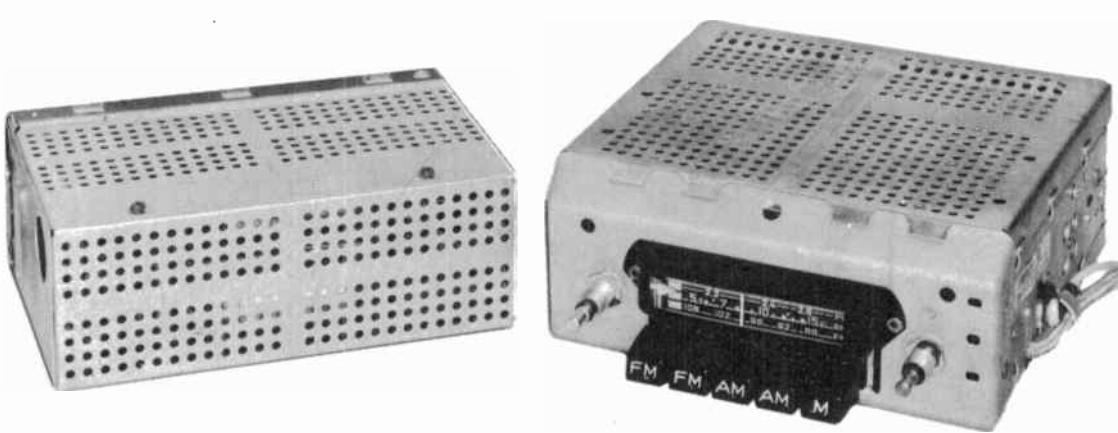
CHASSIS—TOP VIEW



PHOTOFAC[®] Folder



BLAUPUNKT MODEL Frankfurt Type 9798



**BLAUPUNKT MODEL
Frankfurt Type 9798**

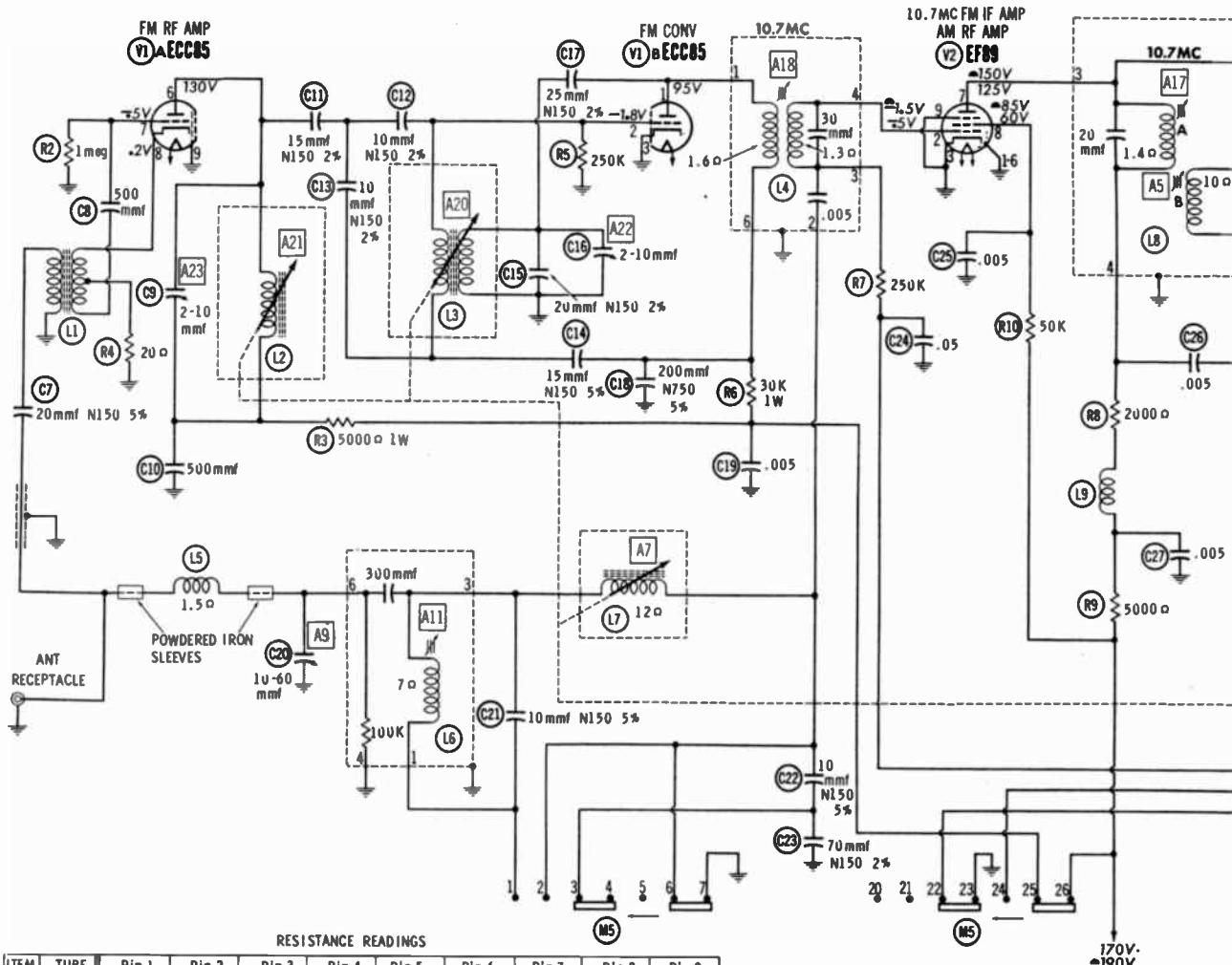
TRADE NAME	Blaupunkt Model Frankfurt Type 9798 (From Serial #890001)		
IMPORTER	Robert Bosch Corp., 40-25 Crescent Street, Long Island City 1, N. Y.		
TYPE SET	Battery Operated 6 Tube FM-BC-Marine Band Automobile Receiver		
POWER SUPPLY	12 Volt Storage Battery	RATING	3.2 Amp. @12.6 Volts DC
	6 Volt Storage Battery		6.4 Amp. @6.3 Volts DC
TUNING RANGE	FREQ. MOD.	88 - 108MC	BROADCAST 519-1640KC MARINE 2.15 - 2.75MC

HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana

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RESISTANCE READINGS

ITEM	TUBE	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7	Pin 8	Pin 9
V1	ECC85	130K	250K	0Ω	FIL	FIL	15500Ω	1meg	20Ω	0Ω
V2	EF89	0Ω	250K ~2meg	0Ω	FIL	FIL	0Ω	17500Ω	150K	0Ω
V3	ECH81	16K	100K 1.9meg	0Ω	FIL	FIL	15500Ω	50K	130K	50K
V4	EF89	0Ω	10Ω 1.8meg	0Ω	FIL	FIL	0Ω	19500Ω	180K	0Ω
V5	EABC80	INF	50K	INF	FIL	FIL	320K	0Ω	13meg	1300K
V6	ELB4	NC	1500Ω	1200Ω	FIL	FIL	NC	1450Ω	NC	1500Ω

ALL MEASUREMENTS TAKEN IN "FM" POSITION UNLESS OTHERWISE INDICATED

MEASURED IN "AM" POSITION
MEASURED FROM OUTPUT OF M2
MEASURED FROM JUNCTION OF C3A AND C62.

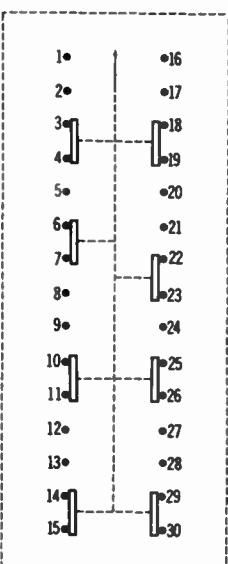
DC COIL RESISTANCE VALUES UNDER ONE OHM
NOT SHOWN ON SCHEMATIC DIAGRAM

ARROWS ON CONTROLS INDICATE CLOCKWISE ROTATION
(CONTROL VIEWED FROM SHAFT END)

NUMBERS ASSIGNED TO COILS, SWITCHES, PLUGS, SOCKETS, AND TRANSFORMERS ARE TO FACILITATE CIRCUIT TRACING OR COMPONENT REPLACEMENT AND MAY NOT NECESSARILY BE FOUND ON THE UNIT.

1. DC voltage measurements taken with vacuum tube voltmeter.
2. Socket connections shown as bottom views.
3. Measured values are from socket pin to common ground.
4. Battery voltage maintained at 12.6 volts for voltage readings.
5. Nominal tolerance on component values makes possible a variation of ±15% in voltage and resistance readings.
6. Volume control at maximum, no signal applied for voltage measurements.

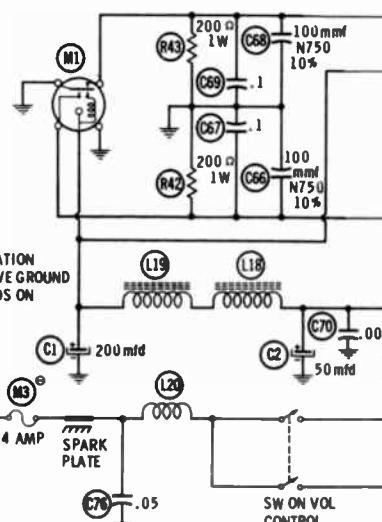
A PHOTOFAC STANDARD NOTATION SCHEMATIC
© Howard W. Sams & Co., Inc. 1962

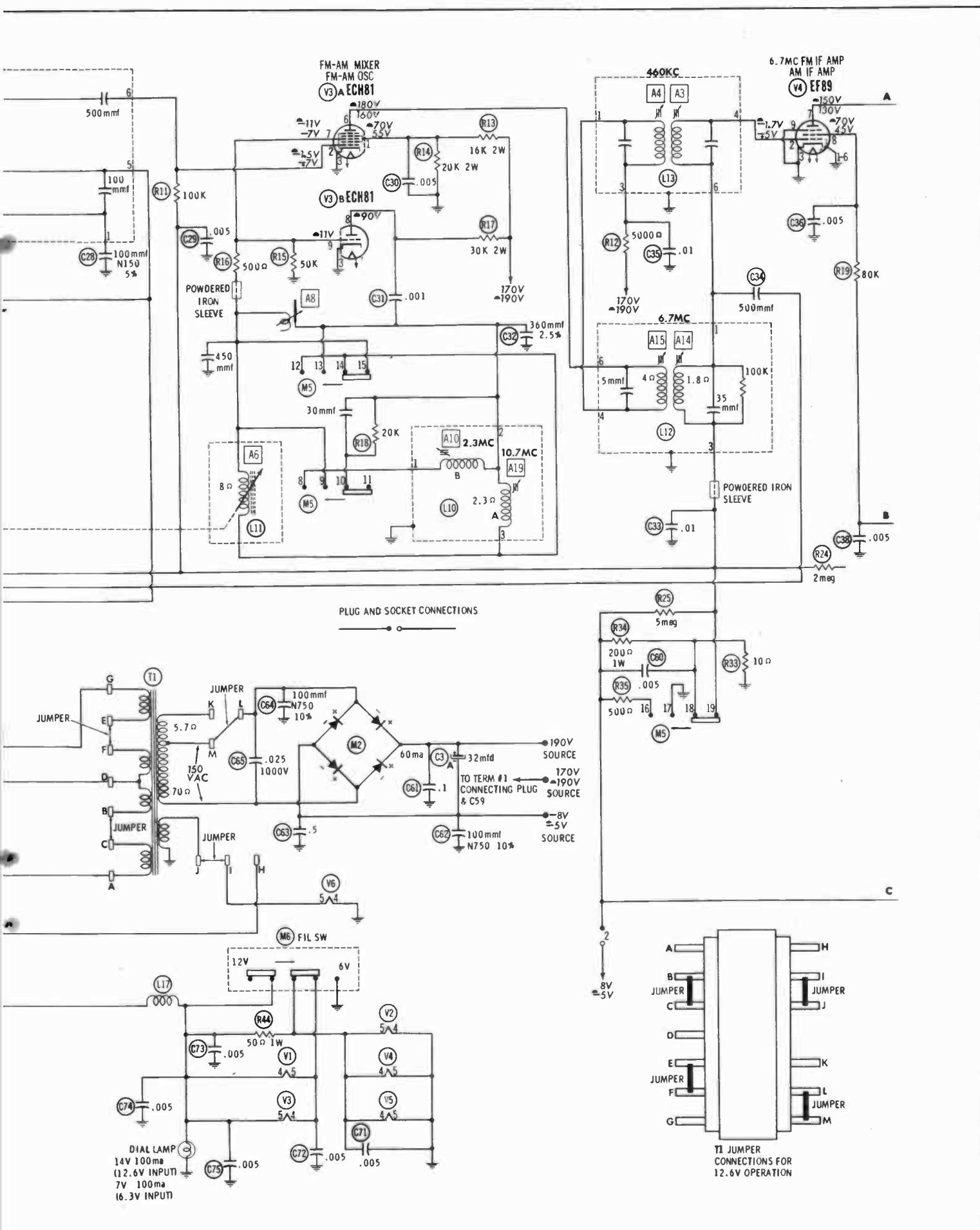


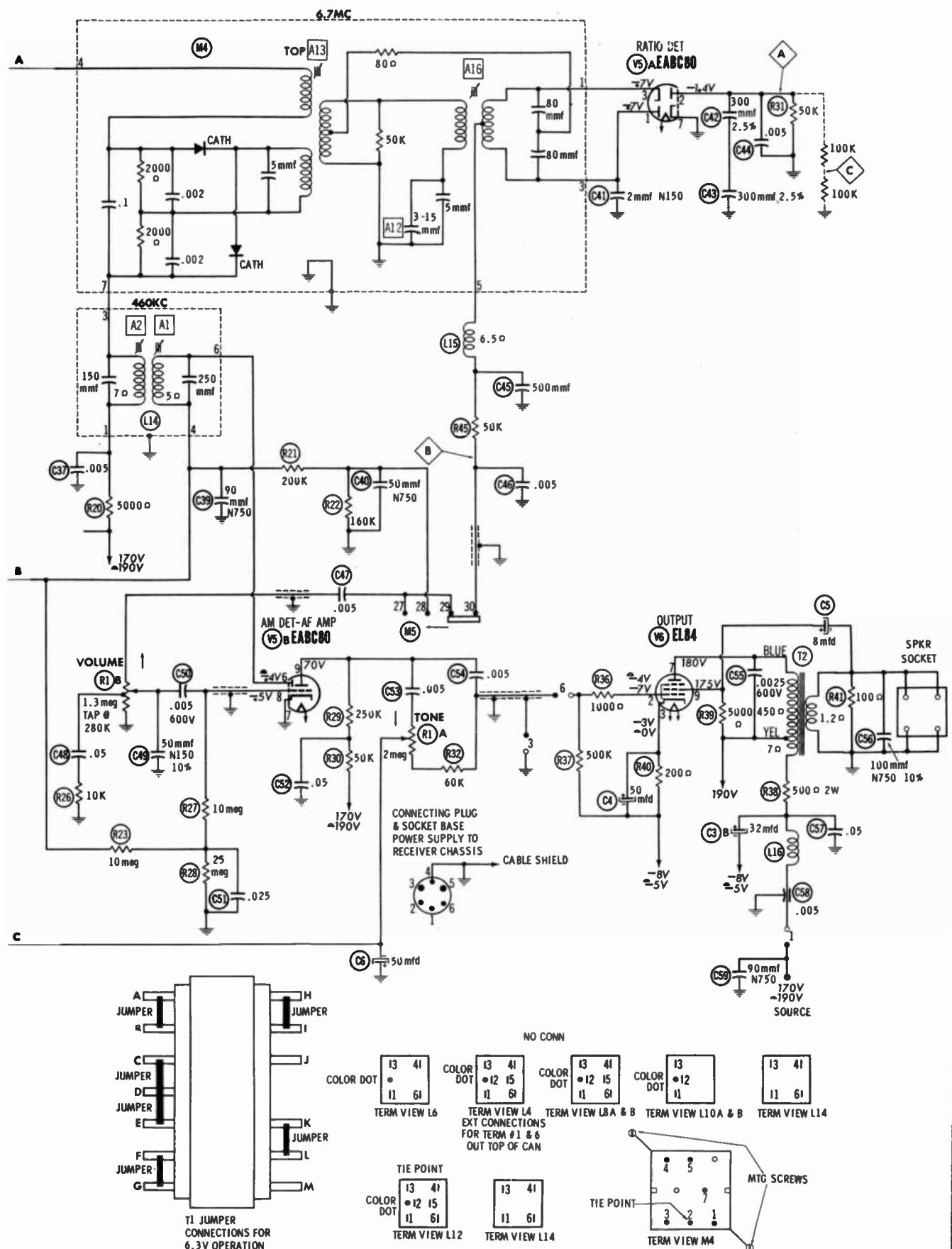
FOR INSTALLATION
WITH POSITIVE GROUND
REVERSE LEADS ON
C1 & C2

12.6V INPUT
3.2 AMP
(6.3V INPUT
6.4 AMP)

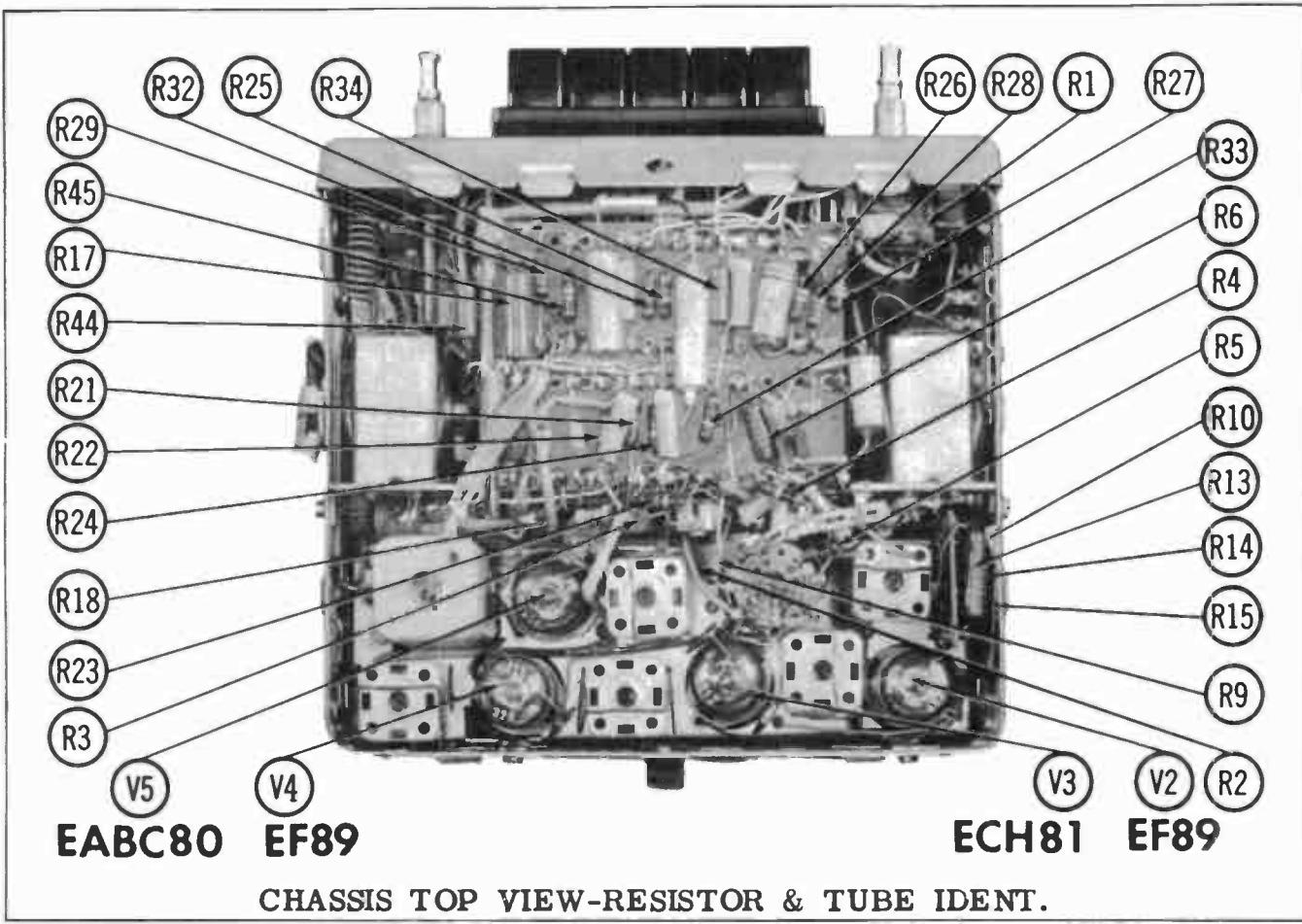
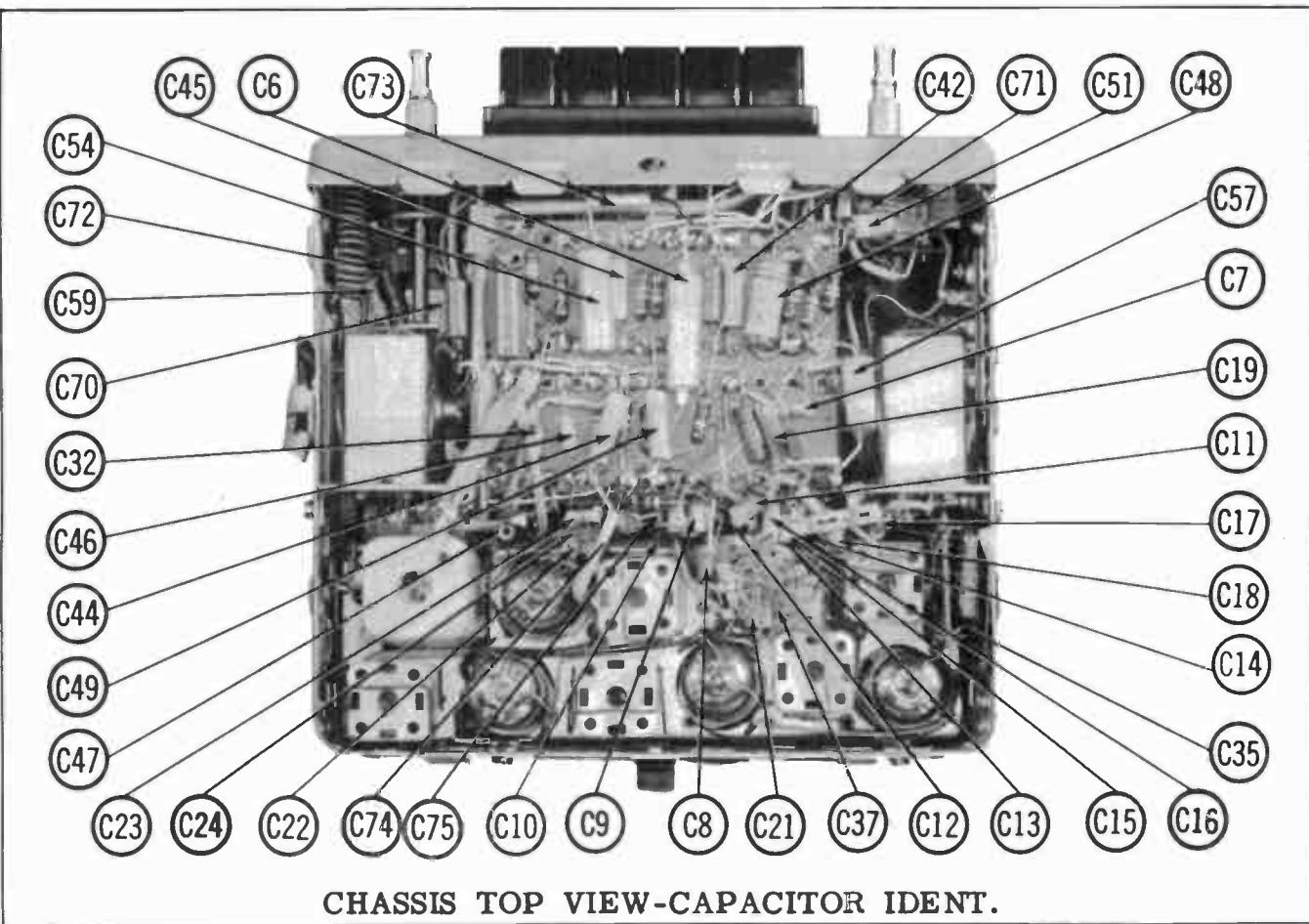
TERM VIEW BAND SELECTOR SW (M5)
SHOWN IN "FM" POSITION. DEPRESSING
EITHER "AM" PUSHBUTTON MOVES
SW CONTACTS ONE POSITION. DEPRESSING
"FM" PUSHBUTTON MOVES SW CONTACTS
TWO POSITIONS

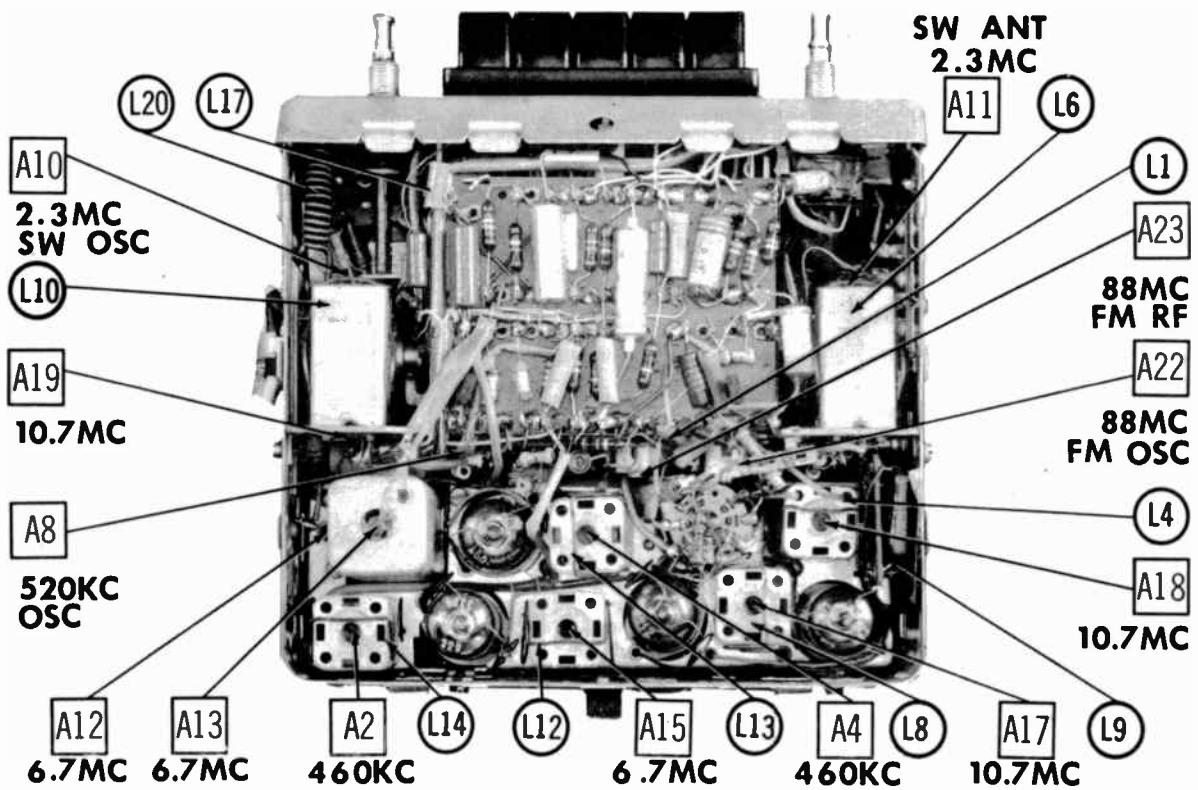




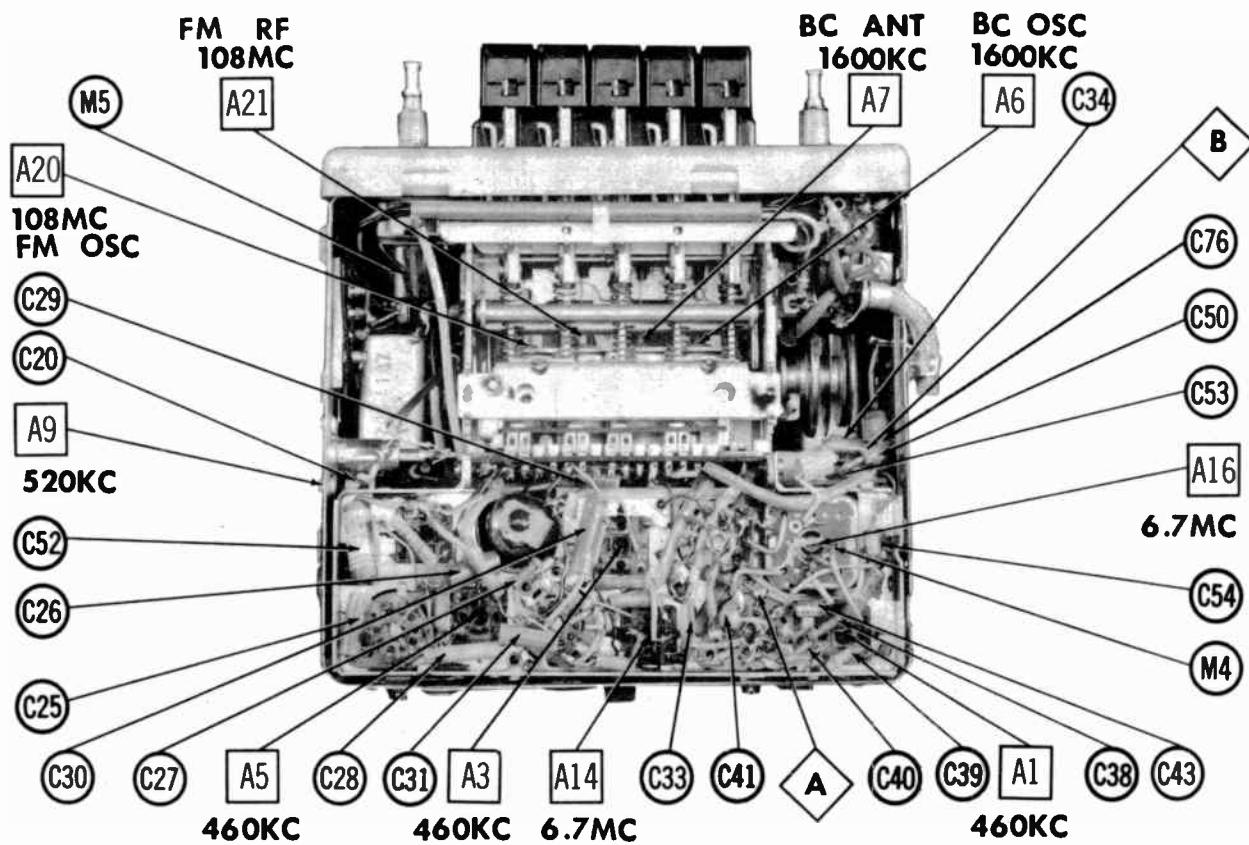


**BLAUPUNKT MODEL
Frankfurt Type 9798**

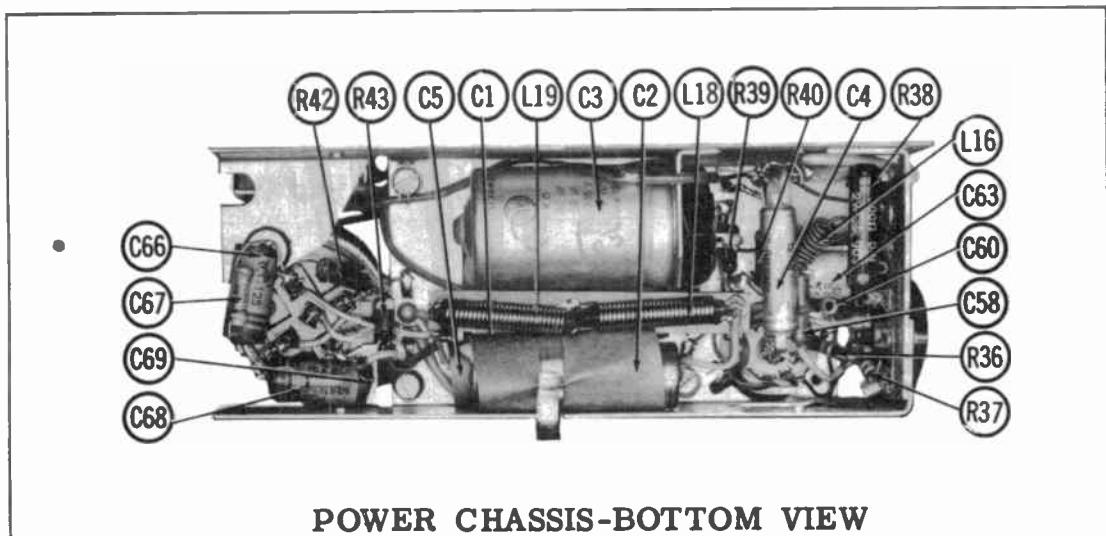




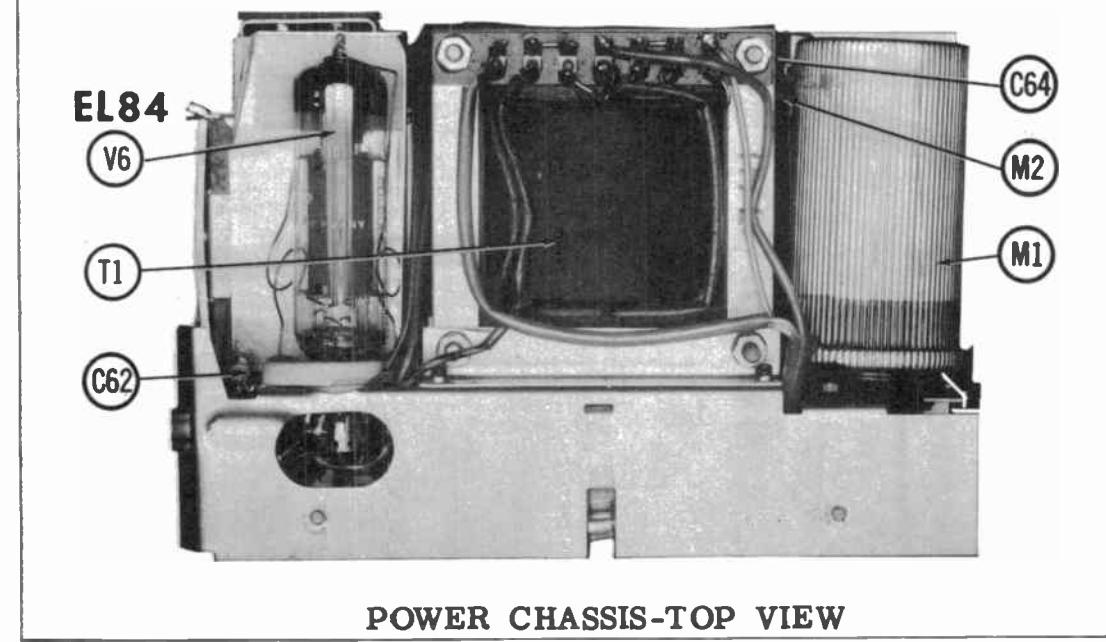
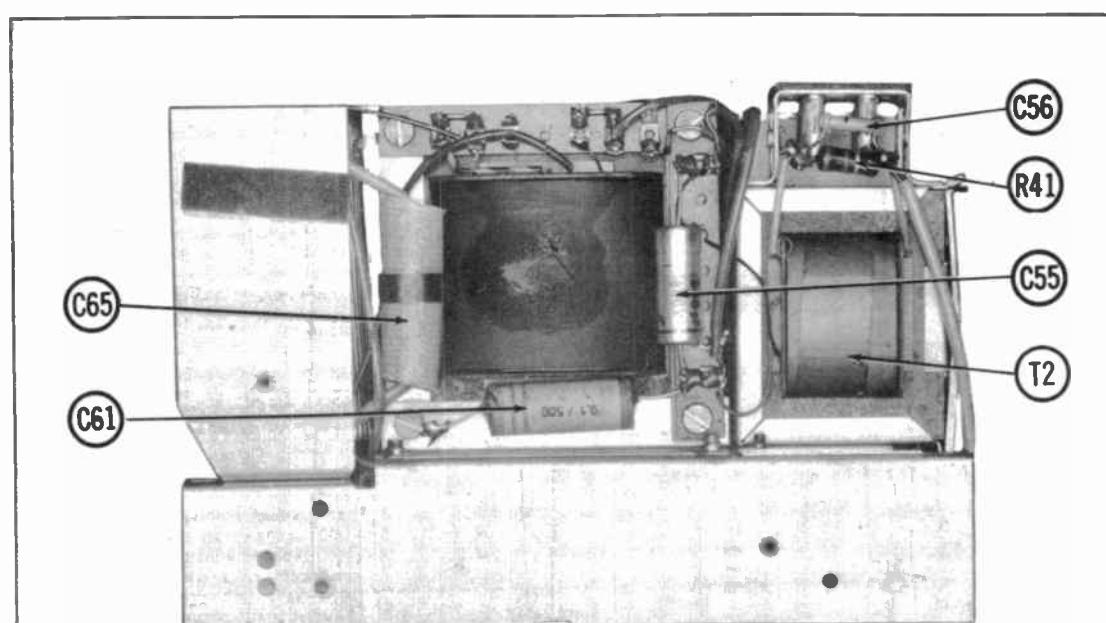
CHASSIS TOP VIEW-ALIGN. & INDUCTOR IDENT.



CHASSIS BOTTOM VIEW-ALIGN. , CAPACITOR & MISC. IDENT.



POWER CHASSIS-BOTTOM VIEW



POWER CHASSIS-TOP VIEW

ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Use only enough generator output to provide a usable indication. Set Volume Control at maximum position.

Suggested Alignment Tools:

- A1 thru A4, A9, A12, A21, A22... GENERAL CEMENT #5004, 5009, 8195, 8274, 8275, 8607, 8728, 8987, 8988, 8989, 9291
WALSCO #2515, 2520, 2522, 2523, 2531, 2532, 2534, 2537, 2538
- A5, A13, A16, A10..... GENERAL CEMENT #5009, 8195, 8274, 8275, 8728, 8729, 8987, 8988, 8989
WALSCO #2515, 2531, 2532

AM ALIGNMENT — SELECTOR IN AM POSITION

	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	RADIO DIAL SETTING	OUTPUT METER	ADJUST	REMARKS
1.	High side thru .01mf to pin 2 (grid) of AM Mixer. Low side to chassis.	460KC (400% 30% AM)	(AM) Tuning gang fully open.	Across voice coil.	A1, A2, A3, A4	Adjust for maximum output.
2.	Antenna receptacle thru dummy (Fig. 1).	"	"	"	A5	Adjust for MINIMUM output.
3.	"	1600KC	1600KC	"	A6, A7	Adjust for maximum output.
4.	"	520KC	520KC	"	A8, A9	"
5.	"	2.3MC	(M) 2.3MC	"	A10, A11	"

FM IF ALIGNMENT USING AM SIGNAL GENERATOR AND VTVM—SELECTOR IN FM POSITION

	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	RADIO DIAL SETTING	CONNECT VTVM	ADJUST	REMARKS
6.	High side thru .001mf to pin 2 (grid) of FM Mixer. Low side to chassis.	6.7MC (Unmod.)	(FM) Point of non-interference.	DC probe to point \triangle . Common to chassis.	A12, A13, A14, A15	Adjust for maximum deflection.
7.	"	"	"	DC probe to point \square . Common to point \triangle .	A16	Adjust for zero reading. A positive and negative reading will be obtained on either side of the correct setting.
8.	High side thru .001mf to pin 2 (grid) of FM Converter. Low side to chassis.	10.7MC	"	DC probe to point \triangle . Common to chassis.	A17, A18, A19	Adjust for maximum deflection.

FM IF ALIGNMENT USING FM SIGNAL GENERATOR AND OSCILLOSCOPE—SELECTOR IN FM POSITION

Use frequency modulated signal with 60% modulation and 450KC sweep. Use 120% sawtooth voltage in scope for horizontal deflection.

	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	RADIO DIAL SETTING	CONNECT SCOPE	ADJUST	REMARKS
6.	High side thru .001mf to pin 2 (grid) of FM Mixer. Low side to chassis.	6.7MC (450KC Swp)	FM Point of non-interference.	Vert. amp. to point \triangle . Low side to chassis.	A12, A13, A14, A15	Disconnect stabilizing capacitor C44. Adjust for maximum gain and symmetry of response similar to Fig. 2. with markers as shown. Reconnect C44.
7.	"	"	"	Vert. amp. to point \square . Low side to chassis.	A16	Adjust to place marker at the center of crossover lines similar to Fig. 3. SLIGHTLY retouch A12 for maximum amplitude and straightness of crossover lines.
8.	High side thru .001mf to pin 2 (grid) of FM Converter. Low side to chassis.	10.7MC	"	Vert. amp. to point \triangle . Low side to chassis.	A17, A18, A19	Disconnect C44. Adjust for maximum gain and symmetry of response similar to Fig. 2 with markers as shown. Reconnect C44.

FM RF ALIGNMENT — SELECTOR IN FM POSITION

	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	RADIO DIAL SETTING	CONNECT VTVM	ADJUST	REMARKS
9.	Antenna receptacle thru dummy (Fig. 1)	108MC (Unmod.)	(FM) 108MC	DC probe to point \triangle . Common to chassis.	A20, A21	Adjust for maximum deflection.
10.	"	88MC	88MC	"	A22, A23	"

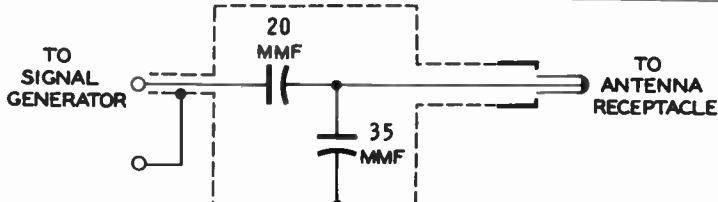


FIG. 1

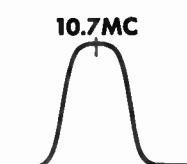


FIG. 2

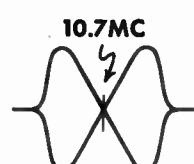


FIG. 3

PARTS LIST AND DESCRIPTIONS

TUBES

GENERAL ELECTRIC			RAYTHEON			SYLVANIA		
ITEM No.	USE	TYPE	ITEM No.	USE	TYPE	ITEM No.	USE	TYPE
V1	FM RF Amp. - FM Conv. 10.7MC FM IF Amp. - AM RF Amp.	ECC85	V4	6.7MC FM IF Amp. - AM IF Amp.	EF80			
V2	FM-AM Mixer-FM-AM Osc.	KF69	V5	Ratio Det. - AM Det- AF Amplifier Output	EABC80			
V3		ECH81	V6		EL64			

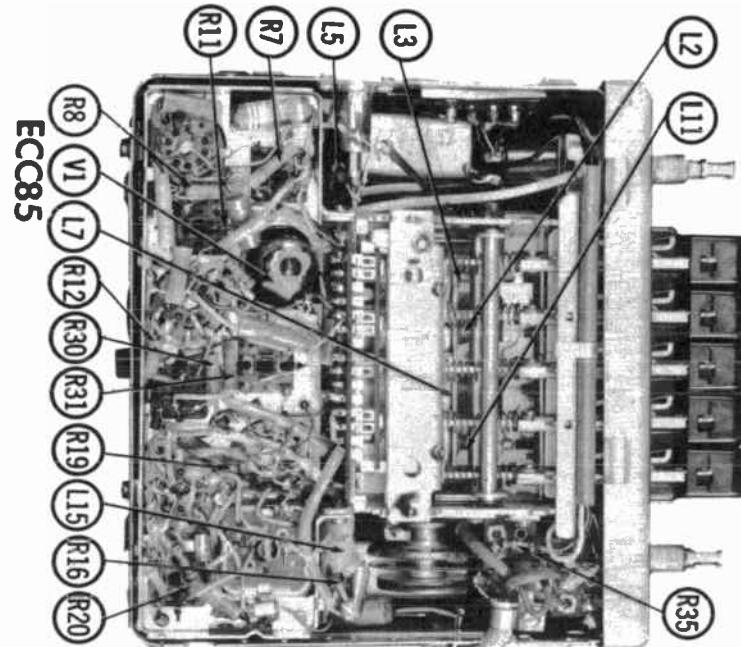
ELECTROLYTIC CAPACITORS

ITEM No.	RATING		REPLACEMENT DATA						
	CAP.	VOLT.	BLAUPUNKT PART No.	AEROVOX PART No.	CORNELL-DUBLIER PART No.	GENERAL ELECTRIC PART No.	MALLORY PART No.	PYRAMID PART No.	SPRAGUE PART No.
C1	200	15	K0749/3ln	BCD20200	NLW200-15	MT1-23		TE-1164	
C2	50	15	K0749/9n	PTT72	NLW50-15	MT1-16	TT15X50	MLV50-15	TE-1160
C3A	32	350	K0761/24x	PRS2420					
B	32	350							
C4	50	12	K0748/9n	PTT59	NLW50-15	MT1-16	TT15X50	MLV50-12	TE-1133
C5	8	350	K0750/3n	PRS1610	ER695	Q71-4	TC81	TD-8-350	TVA-1603
C6	50	15	K0749/9n	PTT72	NLW50-15	MT1-16	TT15X50	MLV50-15	TE-1160

FIXED CAPACITORS

ITEM No.	RATING		REMARKS	REPLACEMENT DATA						
	AEROVOX PART No.	CENTRALAB PART No.		CORNELL-DUBLIER PART No.	ELMENCO PART No.	MALLORY PART No.	SPRAGUE PART No.			
C7	.20	N150	5%	#K0843/57a						
C8	500									
C9	2-10			#TK707/3x						
C10	500									
C11	15	N150	2%	#K0842/14n						
C12	10	N150	2%	#K0844/12n						
C13	10	N150	2%	#K0844/12n						
C14	15	N150	5%	#K0844/55n						
C15	20	N150	2%	#K0846/52n						
C16	2-10			#TK707/3x						
C17	25	N150	2%							
C18	200	N750	5%							
C19	.005									
C20	10-60			#TK6/15x						
C21	10	N150	5%	#K0844/12n						
C22	10	N150	5%	#K0844/12n						
C23	70	N150	2%	#K0844/65n						
C24	.06	250V								
C25	.005									
C26	.005									
C27	.005									
C28	100	N150	5%	#K0842/20n						
C29	.005									
C30	.005									
C31	.001									
C32	360	2.5%		#K0809/7ln						
C33	.01									
C34	.005									
C35	.01									
C36	.005									
C37	.005									
C38	.005									
C39	90	N750								
C40	50	N750								
C41	2	N150		#K0844/4n						
C42	300	2.5%								
C43	300	2.5%								
C44	.005									
C45	.005									
C46	.005									
C47	.005									
C48	.06	250V								
C49	50	N150	10%	#K0845/5in						
C50	.005	600V								
C51	.025	250V								

CHASSIS—BOTTOM VIEW



FIXED CAPACITORS (cont)

ITEM No.	RATING	REMARKS	AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBLIER PART No.	ELMENCO PART No.	MALLORY PART No.	SPRAGUE PART No.
C52	.05	500V	P688N-05	DD-503	CUB685	6DP-3-503	GEM-615	6TM-650
C53	.005	500V	P688N-005	D6-502	CUB6D5	6DP-1-502	GEM-625	6TM-650
C54	.005	500V	P688N-005	D6-502	CUB6D5	6DP-1-502	GEM-625	6TM-650
C55	.0025	600V	P688N-022	D6-252	DPM68D25	6DP-1-252	GEM-6225	6TM-625
C56	100	N750	N750-SI 100	TCN-100	C107IU	CCTN-101	CN7-310	10TCU-T10
C57	.06	500V	P688N-05	DD-503	CUB685	6DP-3-503	GEM-615	6TM-650
C58	.005		#K0848/64n					
C59	90	N750	N750-SI 91	TCN-91	C10Q9IU	CCTN-101	CN7-310	10TCU-T10
C60	.005							
C61	.1	500V	P688N-1	DF-104	CUB6P1	6DP-4-104	GEM-610	6TM-P10
C62	100	N750	N750-SI 100	TCN-100	C107IU	CCTN-101	CN7-310	10TCU-T10
C63	.5	500V	P688N-5	TCN-100	CUB6P5	6DP-6-504	GEM-605	6TM-P50
C64	100	N750	N750-SI 100	TCN-100	C107IU	CCTN-101	CN7-310	10TCU-T10
C65	.020	1000V	P1088N-025	DPMS16835	16DP-5-253	GEM-10123	10TM-S22	
C66	100	N750	N750-SI 100	TCN-100	C107IU	CCTN-101	CN7-310	10TCU-T10
C67	.1	125V	P288N-1	DF-104	CUB2P1	2DP-3-104	GEM-201	2TM-P10
C68	100	N750	N750-SI 100	TCN-100	C107IU	CCTN-101	CN7-310	10TCU-T10
C69	.1	125V	P288N-1	DF-104	CUB2P1	2DP-3-104	GEM-201	2TM-P10
C70	.005							
C71	.005							
C72	.005							
C73	.005							
C74	.005							
C75	.005							
C76	.06	250V	P488N-05	DD-503	CUB485	4DP-3-503	GEM-415	4TM-850

PARTS LIST AND DESCRIPTIONS (Continued)

CONTROLS

ITEM No.	RATING		REPLACEMENT DATA					INSTALLATION NOTES
	RESISTANCE	WATTS	BLAUPUNKT PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CTS - IRC PART No.	MALLORY PART No.	
R1A B C	2meg 1.3meg 280K Tap Switch	1/2	W12186/4x					Tone Volume Power Off-On

RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REPLACEMENT DATA			ITEM No.	RATING	REPLACEMENT DATA		
		IRC PART No.	WORKMAN TV PART No.	REMARKS			IRC PART No.	WORKMAN TV PART No.	REMARKS
R3	1meg				R24	2meg			
R3	5000Ω 1W				R25	5meg			
R4	200Ω				R26	10K			
R5	250K				R27	10meg			
R6	30K 1W				R28	25meg			
R7	250K				R29	250K			
R8	2000Ω				R30	50K			
R9	5000Ω				R31	50K			
R10	50K				R32	60K			
R11	100K				R33	100Ω			
R12	5000Ω				R34	200Ω 1W			
R13	16K 2W				R35	500Ω			
R14	20K 2W				R36	1000Ω			
R15	50K				R37	500K			
R16	500Ω				R38	500Ω 2W			
R17	30K 2W				R39	5000Ω			
R18	20K				R40	200Ω			
R19	80K				R41	100Ω			
R20	5000Ω				R42	200Ω 1W			
R21	200K				R43	200Ω 1W			
R22	160K				R44	50Ω 1W			
R23	10meg				R45	50K			

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA					NOTES
		BLAUPUNKT PART No.	Merit PART No.	Miller PART No.	Stancor PART No.	Workman TV PART No.	
L1	FM Ant.	WC2277/2z					
L2	FM RF	WC2278/8z					
L3	1st FM Osc.	WC2372/6z					
L4	1st 10.7M C FM IF	ZF722/1z					
L5	RF Choke	WC2190/2z					
L6	LW Ant.	ZF723/16z					
L7	BC Ant.	WC2204/2z					
L8A	2nd 10.7M C FM IF	ZF723/18z					
B	460KC IF Trap	WC2272/1z					
L9	RF Choke	ZF723/17z					
L10A	2nd FM Osc.	WC2205/2z					
B	LW Osc.	ZF722/8z					
L11	BC Osc.	ZF721/9z					
L12	6.7M C FM IF	ZF721/1z					
L13	1st AM IF	WC2036/3z					
L14	2nd AM IF	WC2036/3z					
L15	RF Choke	WC2115/1z					
L16	RF Choke	ED706/1z					
L17	Fil. Choke	ED706/1z					
L18	Hash Choke	ED706/1z					
L19	Hash Choke	WC2334/1z					
L20	"A" Lead Choke						

TRANSFORMER (POWER)

ITEM No.	RATING			REPLACEMENT DATA					NOTES
	PRI.	SEC. 1	SEC. 2	BLAUPUNKT PART No.	Merit PART No.	Stancor PART No.	Thordorson PART No.	Triod PART No.	
T1	12.6VCT ① 2.8A or 6.3 VCT② 5.6A	150V① .100A AC	6.3V② .75A (12V only)	TF722/1z					

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE		REPLACEMENT DATA					NOTES
	PRI.	SEC.	BLAUPUNKT PART No.	Merit PART No.	Stancor PART No.	Thordorson PART No.	Triod PART No.	
T2	4500Ω Tap ① 1.5%	3-4Ω	TF27/5z					

VIBRATOR

ITEM No.	TYPE	INPUT VOLTS	FREQUENCY	REPLACEMENT DATA				NOTES
				BLAUPUNKT PART No.	CORNELL-DUBILIER PART No.	MALLORY PART No.	RADIART PART No.	
M1	Interrupter	12.6 6.3	115% 115%	SM702/2z SM702/1z				

POWER RECTIFIERS

ITEM No.	CURRENT (Measured)	REPLACEMENT DATA			NOTES
		BLAUPUNKT PART No.	RCA PART No.	SARKES TARZIAN PART No.	
M2	.060A	XZ761/1z ①	IN1764 ②	F4 ②	① Bridge Type Selenium ② Silicon, 4 Required

FUSES

ITEM No.	TYPE	RATING	REPLACEMENT DATA				NOTES
			BLAUPUNKT PART No.	LITTELFUSE PART No.	BUSS PART No.		
M3	Cartridge	4A	SG 704-3n ①			AGW4	

① Part #SG704/ln used for 6 volt versions.

MISCELLANEOUS

ITEM No.	PART NAME	BLAUPUNKT PART No.	NOTES
M4	Ratio Detector Ass'y.	G8718/10z	
M5	Switch	EV756/15z	Includes Diodes Part #XZ778/3n, and Associated Components,

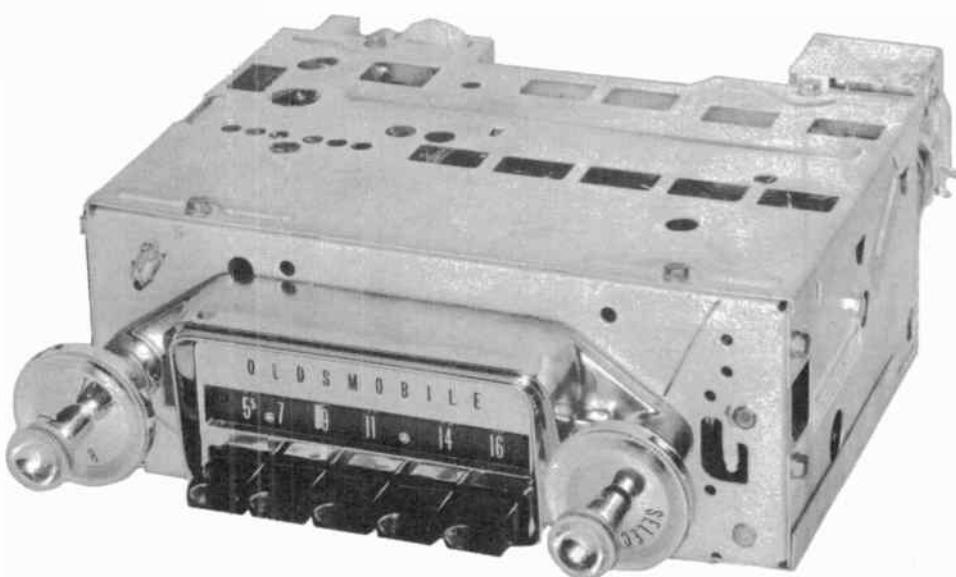
CABINETS & CABINET PARTS

(When Ordering Cabinets & Cabinet Parts, Specify Model, Chassis & Color)

NAME	PART NO.	DESCRIPTION
Dial Pointer	SZ2186/3z	
Band Pointer	SZ2157/4z	
Pushbutton	KF813/33z	AM, Brown
Pushbutton	KF813/31z	M, Brown

WIRING DATA

General-use Unshielded Hook-up Wire	Use BELDEN No. 8530 (Solid) Available in Ten Colors
	8524 (Stranded) Available in Ten Colors
Shielded Hook-up Wire	Use BELDEN No. 8888
Bonding Strap	Use BELDEN No. 8661



TRADE NAME	Buick Model 980132 (For 1961 Buick Specials) Oldsmobile Model 989387 (For 1961 Oldsmobile F85) Pontiac Model 989831 (For 1961 Pontiac Tempests)
MANUFACTURER	Delco Radio Div., General Motors Corp., Kokomo, Indiana
TYPE SET	Battery Operated 4 Tube - 1 Transistor Custom-Built Automobile AM Receiver
POWER SUPPLY	12 Volt Storage Battery
TUNING RANGE	RATING L 8 Amp. @ 12.6 Volts DC 540 - 1600KC

ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Volume control should be at maximum position. Output of signal generator should be no higher than necessary to obtain an output reading.

Suggested Alignment Tools:

- A1 thru A5, A9, A10..... GENERAL CEMENT #8282, 8606, 8606-L, 9091
WALSCO #2526, 2541, 2542, 2543, 2544
- A6, A7, A8..... GENERAL CEMENT #5004, 5009, 8195, 8274, 8275, 8607, 8728, 8987, 8988, 8989, 9291
WALSCO #2515, 2520, 2522, 2523, 2531, 2532, 2534, 2537, 2538

	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	RADIO DIAL SETTING	OUTPUT METER	ADJUST	REMARKS
1.	High side thru .1mf to pin 7 (grid) of Converter. Low side to chassis.	262KC (400% Mod.)	High end stop.	Across voice coil.	A1, A2, A3, A4	Adjust for maximum output.
Check setting of Oscillator core (A5). Rear of core should be 1 5/8" from mounting end of coil forms.						
2.	High side thru 82mmf to antenna receptacle. Low side to chassis.	1615KC	"	"	A6, A7, A8	"
3.	"	600KC	600KC Signal.	"	A9, A10	"
4.	"	1615KC	High end stop.	"	A7, A8	"
5.	"	900KC	900KC Signal.	"		Adjust pointer adjustment until pointer coincides with 1100 on dial.
6.	With radio installed in car and antenna fully extended, tune in a weak station and adjust A8 for maximum output.					

PUSHBUTTON ADJUSTMENT

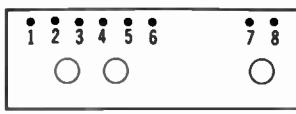
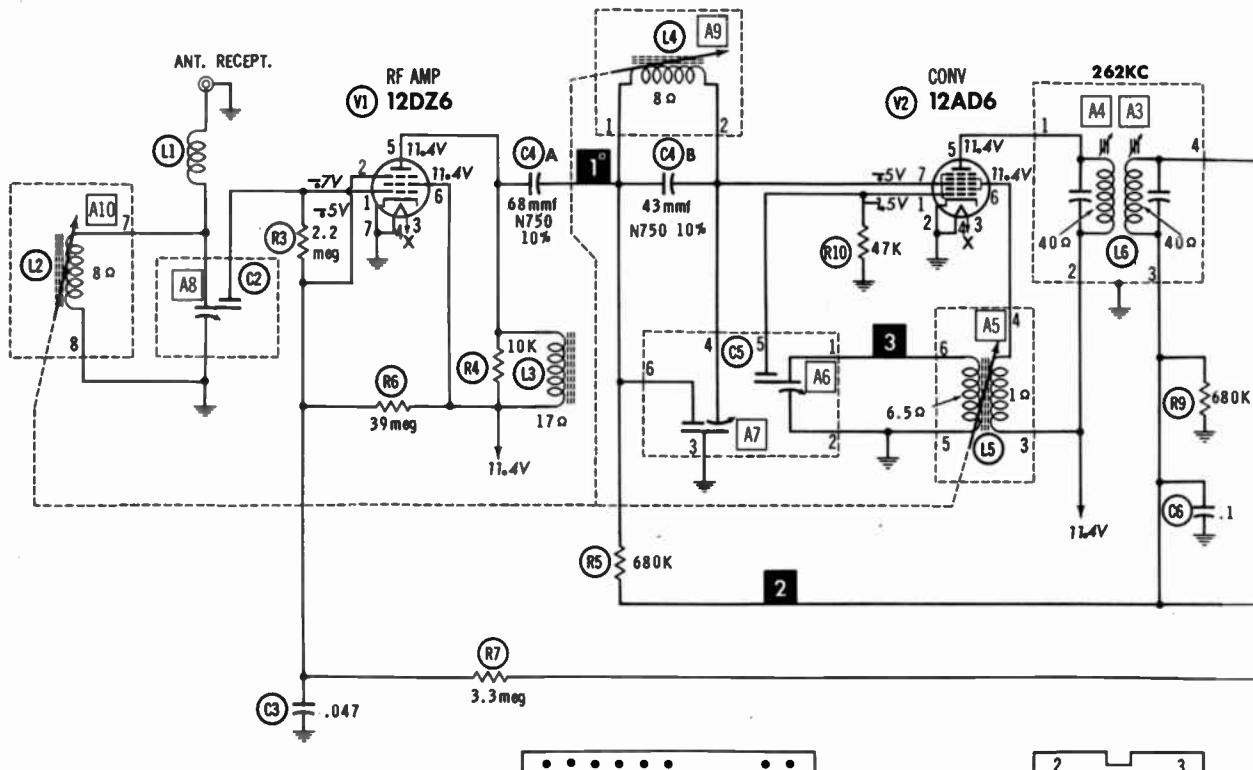
1. Tune manually to desired station.
2. Pull pushbutton out, then press in firmly.
3. Repeat for remaining pushbuttons.

HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana

The listing of any available replacement part herein does not constitute in any case a recommendation, warranty or guarantee by Howard W. Sams & Co., Inc., as to the quality and suitability of such replacement part. The numbers of these parts have been compiled from information furnished to Howard W. Sams & Co., Inc., by the manufacturers of KD949

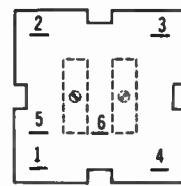
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L2, L4 & L5 TERMINAL GUIDE

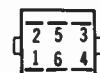
NUMBERS ASSIGNED TO COILS, SWITCHES, PLUGS, SOCKETS, AND TRANSFORMERS ARE TO FACILITATE CIRCUIT TRACING OR COMPONENT REPLACEMENT AND MAY NOT NECESSARILY BE FOUND ON THE UNIT.



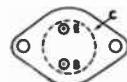
C5 TERMINAL GUIDE



L6 TERMINAL GUIDE



L7 TERMINAL GUIDE



TRANSISTOR TERMINAL GUIDE

RESISTANCE READINGS

ITEM	TUBE	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7	Pin 8	Pin 9
V1	12DZ6	9 meg	7 meg	FIL	FIL	70Ω	60Ω	0Ω		
V2	12AD6	47K	0Ω	FIL	FIL	100Ω	60Ω	1.3 meg		
V3	12EK6	680K	0Ω	FIL	FIL	85Ω	60Ω	100Ω		
V4	12DS7	5 meg	TP	4Ω	FIL	FIL	240Ω	0Ω	18Ω	470K

TRANSISTOR CIRCUIT RESISTANCE FOR X1 NOT GIVEN BECAUSE OF THE WIDE VARIATION IN INTERNAL TRANSISTOR RESISTANCE.

SEE PARTS LIST FOR ALTERNATE VALUE OR APPLICATION

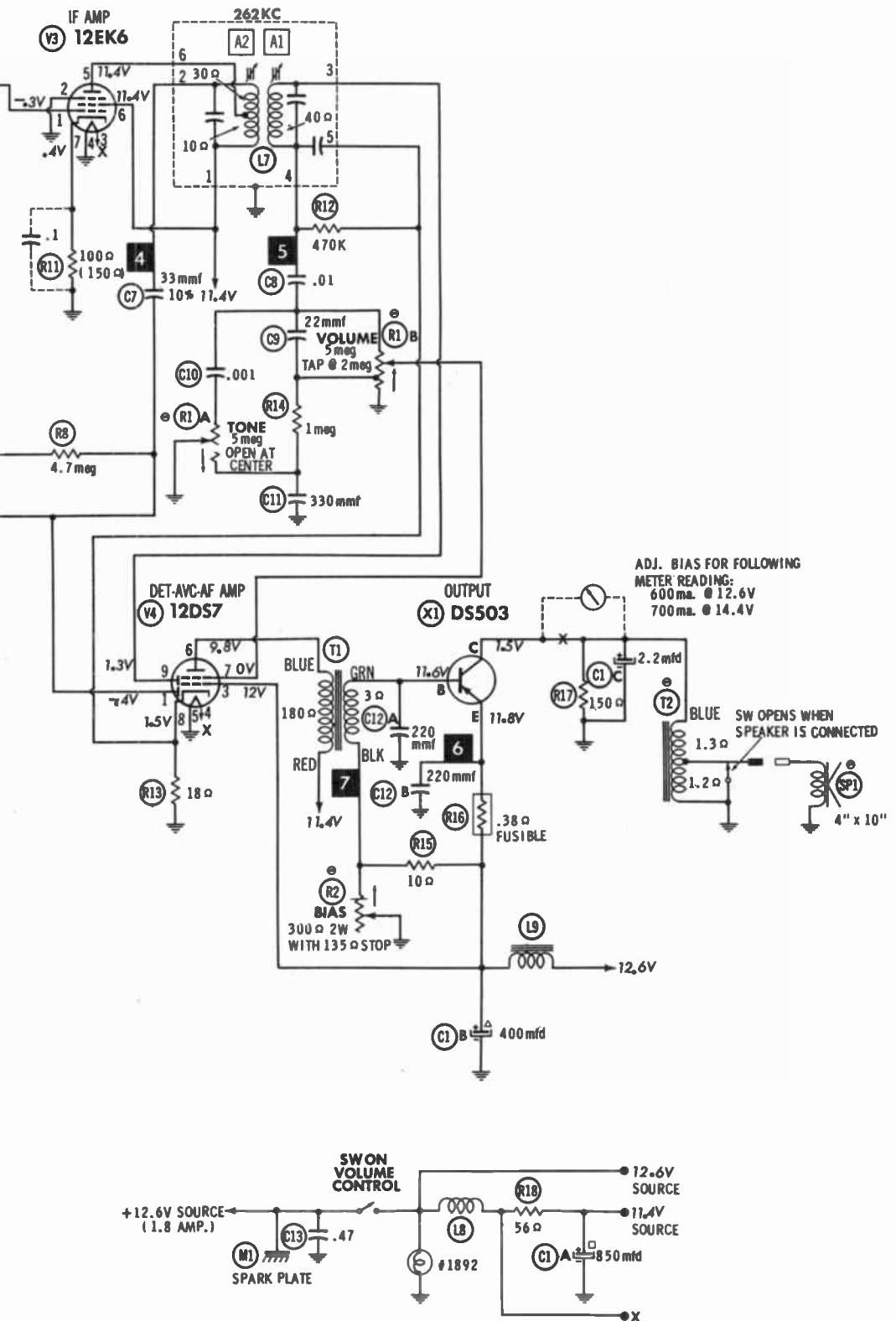
DC COIL RESISTANCE VALUES UNDER ONE OHM
NOT SHOWN ON SCHEMATIC DIAGRAM

ARROWS ON CONTROLS INDICATE CLOCKWISE ROTATION
(CONTROL VIEWED FROM SHAFT END)

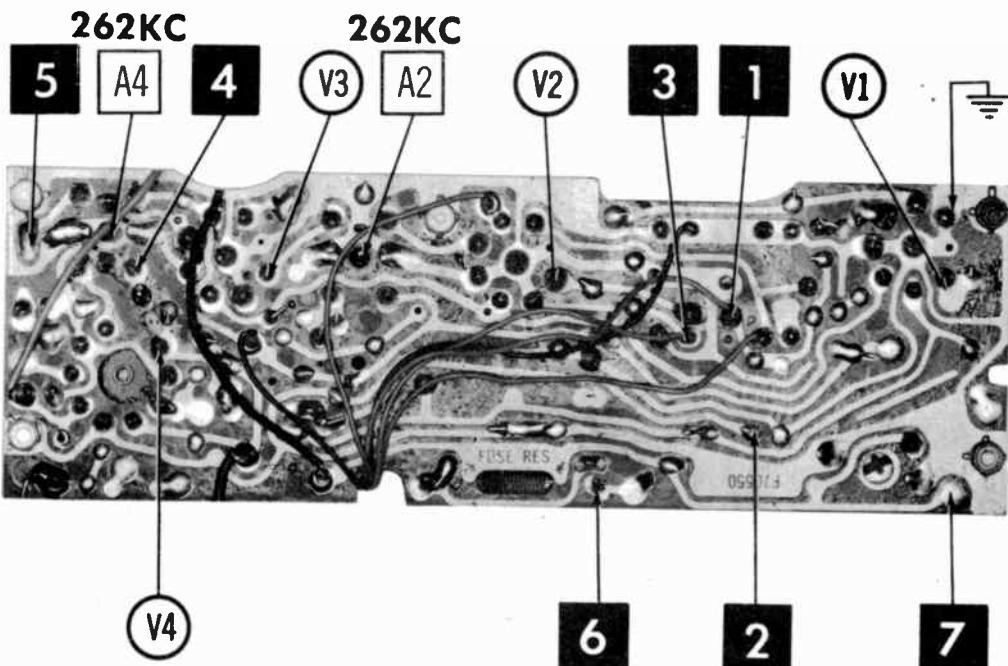
1. DC voltage measurements taken with vacuum tube voltmeter.
2. Socket connections shown as bottom views.
3. Measured values are from socket pin to common ground.
4. Battery voltage maintained at 12.6 volts for voltage readings.
5. Nominal tolerance on component values makes possible a variation of ±15% in voltage and resistance readings.
6. Volume control at maximum, no signal applied for voltage measurements.

A PHOTOFAC STANDARD NOTATION SCHEMATIC
with CIRCUITTRACE

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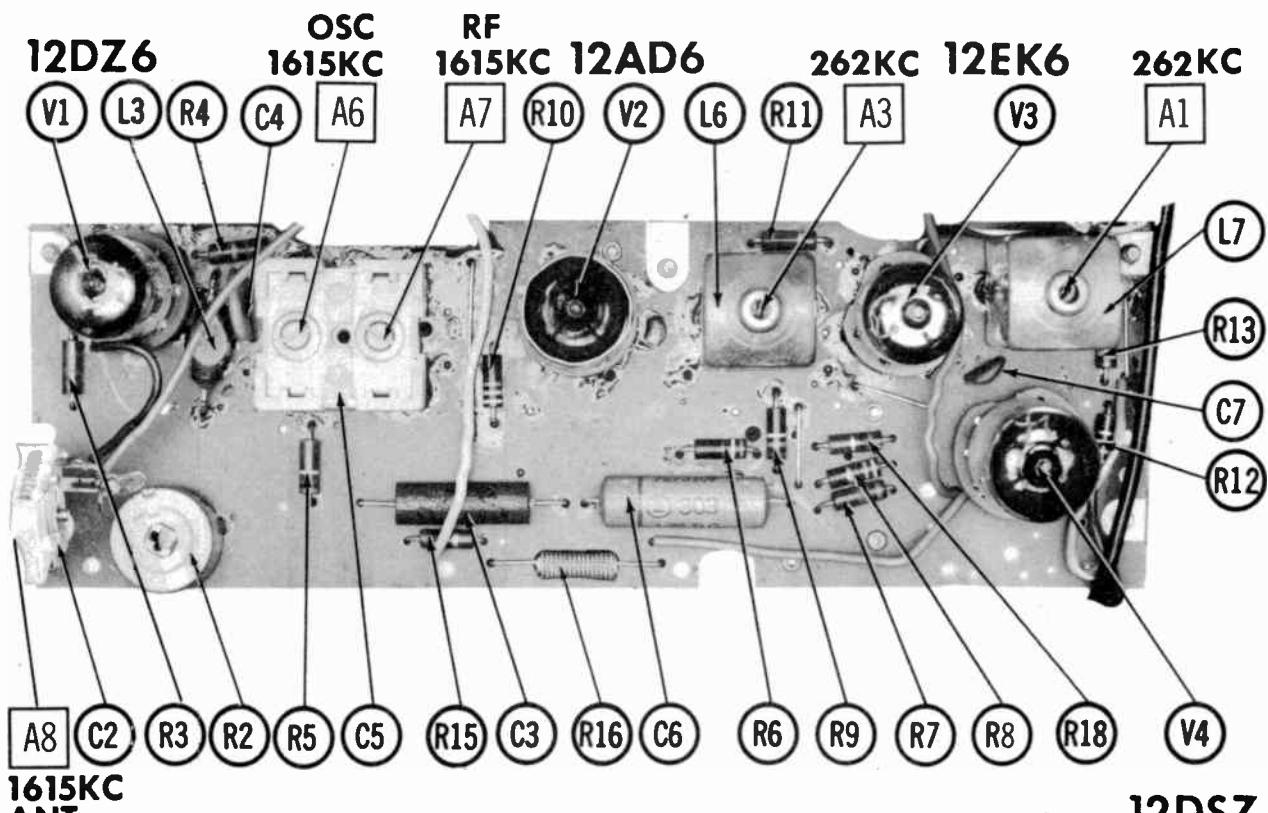
**BUICK MODEL 980132
OLDSMOBILE MODEL 989387
PONTIAC MODEL 989831**



A Howard W. Sams CIRCUITTRACE Photo

PRINTED BOARD

ARROWS INDICATING TUBE LOCATIONS ARE
POINTING TO PIN 1 UNLESS OTHERWISE INDICATED



PRINTED BOARD-TOP VIEW

PARTS LIST AND DESCRIPTIONS

TUBES

GENERAL ELECTRIC		RAYTHEON		SYLVANIA	
ITEM No.	USE	TYPE	ITEM No.	USE	TYPE
V1	RF Amplifier Converter	12D26 12AD6	V3	IF Amplifier Det. -AVC-AF Amp.	12KK6 12D67
V2			V4		

TRANSISTORS

ITEM No.	ORIG. TYPE	USE	REPLACEMENT DATA		NOTES
			RCA PART No.	RAYTHEON PART No.	
XI	D8603	Output	2N176		PNP

Note 1. When replacing, apply silicone grease between transistor and heat sink. Tighten mounting screws securely. Check bias adjustment.

ELECTROLYTIC CAPACITORS

ITEM No.	RATING		REPLACEMENT DATA						
	CAP.	VOLT.	DELCO PART No.	AEROVOX PART No.	CORNELL-DUBLINER PART No.	GENERAL ELECTRIC PART No.	MALLORY PART No.	PYRAMID PART No.	SPRAGUE PART No.
C1A	.860	16	7273730	AFH3-54-30			WP300.6		TVL8-3021*
B	.400	16							
C	2.2	11.6AC							

* Not normally in distributor's stock. Available thru distributor or order to manufacturer.

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	REPLACEMENT DATA					
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBLINER PART No.	ELMENCO PART No.	MALLORY PART No.	SPRAGUE PART No.
C2	.047 75V	#7276666	P288N-047	DD-503	CUB2847	IDP-2-473	GEM-2147	2TM-847
C3	.68 N750 10%		N750-DI 68	TCN-68	C10Q68U	CCTN-680	CNT-468	10TCU-68
C4A	.43 N750 10%		N750-DI 39	TCN-43	C10Q43U	CCTN-390	CNT-439	10TCU-Q39
B								
C5	.1 75V		P288N-1	DF-104	CUB281	IDP-2-104	GEM-201	2TM-P10
C6	.33 10%		DI-33	DD-330	L10Q33	CCD-330	GP433	10TS-Q33
C7	.01 400V		P488N-01	DD-109	CUB481	4DP-1-103	GEM-411	4TM-S10
C8	.001		DI-22	DD-220	L10Q22	CCD-221	GP422	10TS-Q22
C9	.22		BD-001	DD-102	BYA10D1	CCD-102	B-210	5HK-D10
C10			DI-330	DD-331	L10T33	CCD-331	B-333	10TS-T33
C11	.330		DI-220	DD-221	L10T22	CCD-221	B-322	10TS-T22
C12A	.220		DI-220	DD-221	L10T22	CCD-221	B-322	10TS-T22
B	.220		P288N-47	CUB2847	IDP-4-474	GEM-2047	2TM-P47	
C13	.47 100V							

* Delco Part Number.

CONTROLS

ITEM No.	RATING		REPLACEMENT DATA					INSTALLATION NOTES
	RESIST-ANCE	WATTS	DELCO PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CTS-IRC PART No.	MALLORY PART No.	
R1A	5meg*	1	7276521①					
B	5meg							UE4244-8
C	2meg							
R2	Switch		7275474②					
	300G							
	135G Stop							

* Open at Center of Rotation. Low end 1meg, high end 4meg.

① Model 989831 uses Part #7278930.

Model 980132 uses Part #7276561.

② Temperature Compensated.

* "STA-LOC" Equivalent: FL56X, RU56T26, OS1375, 1S2000, US41.

Tone Volume
Power Off-On
Bias

RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REPLACEMENT DATA			REMARKS	ITEM No.	RATING	REPLACEMENT DATA		
		IRC PART No.	WORKMAN TV PART No.	REMARKS				IRC PART No.	WORKMAN TV PART No.	REMARKS
R3	2.2meg					R11	100G			
R4	10K					R12	470K			
R5	680K					R13	18K			
R6	39meg					R14	1meg			
R7	3.3meg					R15	10K			
R8	4.7meg					R16	.33K			
R9	680K					R17	150K			
R10	47K					R18	56K			

* Alternate Value.

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA					NOTES
		DELCO PART No.	Merit PART No.	Miller PART No.	Stancor PART No.	Workman TV PART No.	
L1	RF Choke (.5uh)	7256738	BC-545	4610	RTC-8530	T858	
L2	Ant.	1221138					
L3	RF Choke (1.5MH)	7269684	BC-514	4664	RTC-8533	T875	
L4	RF	1221138					
L5	Osc.	1221151					
L6	Input IF	1221257	BC-344	13-PH1	RTC-8644	T855	
L7	Output IF	1221255	BC-424				
L8	Hash Choke (1.4uh)	7241708					

PARTS LIST AND DESCRIPTIONS (Continued)

FILTER CHOKE

ITEM No.	RATINGS			REPLACEMENT DATA				NOTES
	CURRENT (Measured)	DC RES.	INDUCTANCE (0 CURRENT 1000 μ A)	DELCO PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	
L8	.7Q	.01UHY		7274342			TC-2	

TRANSFORMER (DRIVER)

ITEM No.	TURNS RATIO	REPLACEMENT DATA					NOTES
		DELCO PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
T1	6.8 1	1221590		TA-48			

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE	REPLACEMENT DATA					NOTES
		DELCO PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
T2	10Q Tap @ 3-4Q	1221499①		TA-50			① Part #1221535 used in Model 989831

SPEAKER

ITEM No.	TYPE		REPLACEMENT DATA		NOTES
	SIZE	FIELD	DELCO PART No.	QUAM PART No.	
SP1	4" x 10"	PM	3-4Ω	7276481 *	
	4" x 10"	PM	3-4Ω	7276434 ‡	* Model 989387 ‡ Model 980132 and some versions of 989387
	4" x 10"	PM		7276547 •	• Model 989831

MISCELLANEOUS

ITEM No.	PART NAME	DELCO PART No.	NOTES
M1	Spark Plate	7271564	

CABINETS & CABINET PARTS

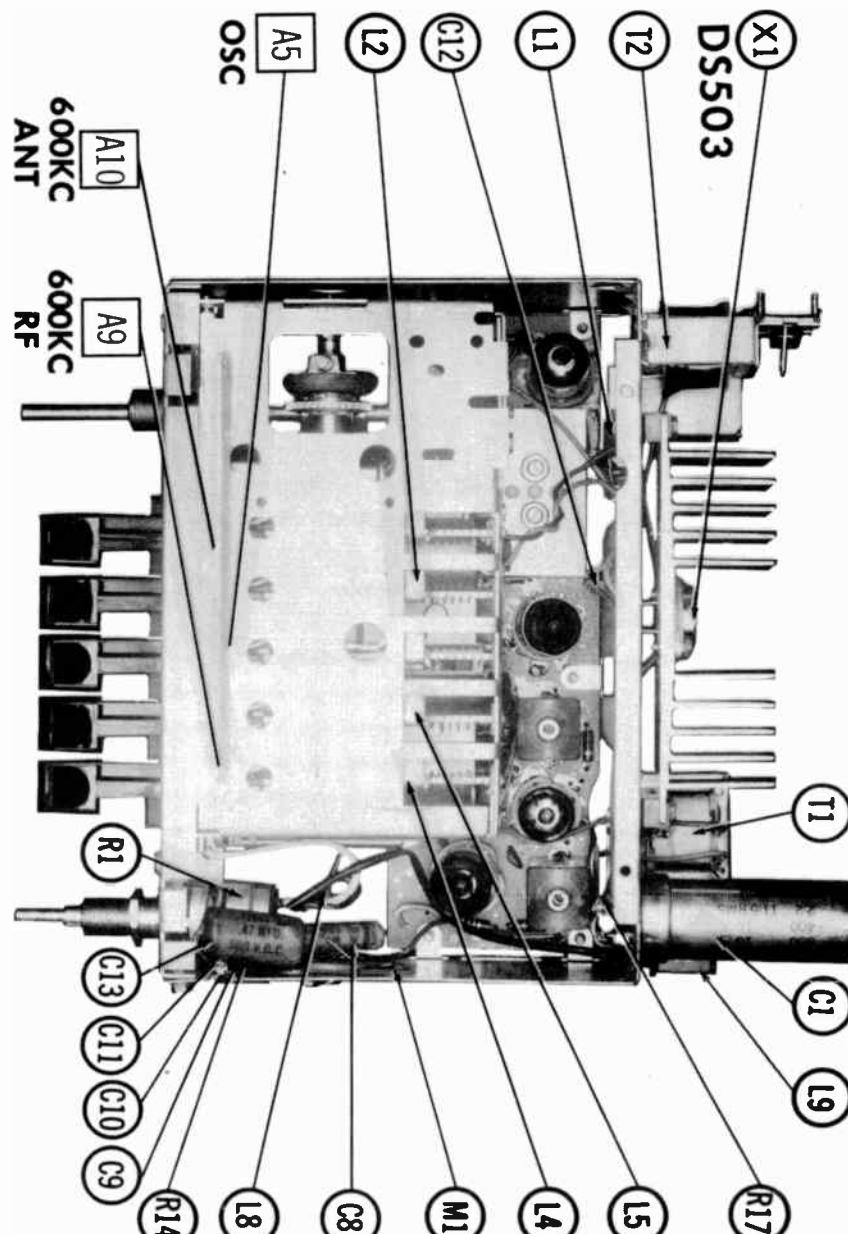
(When Ordering Cabinets & Cabinet Parts, Specify Model, Chassis & Color)

NAME	PART NO.	DESCRIPTION
Dial Pointer	1221067	Models 989387, 989831
Dial Pointer	1221506	Model 980132
Pushbutton	7276507	
Knob	1192976	Tuning, Volume, Model 980132
Knob	1192589	Tone, Model 980132
Knob	1192588	Dummy, Model 980132
Knob	5359008	Tuning, Volume, Model 989831
Knob	579159	Tuning, Volume, Model 989387
Knob	539611	Tone, Model 989831
Knob	579156	Tone, Model 989387
Knob	579157	Dummy, Model 989831
Knob	539610	Dummy, Model 989831

WIRING DATA

General-use Unshielded Hook-up Wire	Use BELDEN No. 8530 (Solid) Available in Ten Colors
	8524 (Stranded) Available in Ten Colors
Shielded Hook-up Wire	Use BELDEN No. 8885
Bonding Strap	Use BELDEN No. 8661

CHASSIS—TOP VIEW

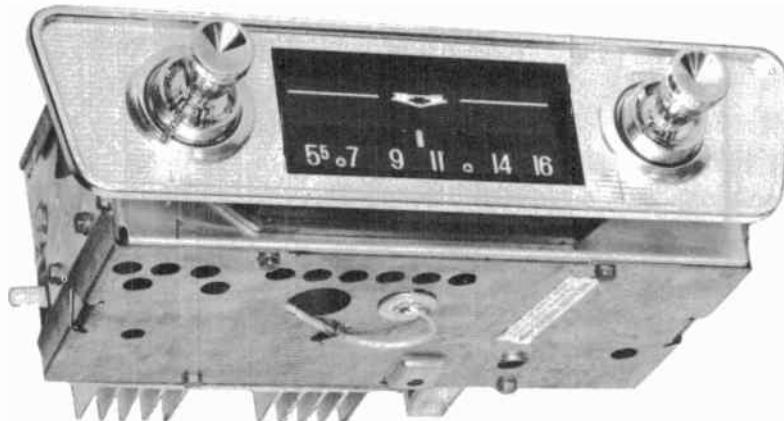


PHOTOFAC[®] Folder

with CIRCUITTRACE[®]



CHEVROLET MODEL 988336
CORVAIR MODEL 988460
PONTIAC TEMPEST MODEL 989792



TRADE NAME	Chevrolet Truck Model 988336 (For 1961 Chevrolet Truck Series 95) Corvair Model 988460 (For 1961 Corvairst) Pontiac Tempest Model 989792 (For 1961 Pontiac Tempests)
MANUFACTURER	Delco Radio Div., General Motors Corp., Kokomo, Indiana
TYPE SET	Battery Operated 4 Tube - 1 Transistor Custom Built AM Receiver
POWER SUPPLY	12 Volt Storage Battery RATING 1.8 Amp. @12.8 Volts DC
TUNING RANGE	540 - 1600KC

ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Volume control should be at maximum position. Output of signal generator should be no higher than necessary to obtain an output reading.

Suggested Alignment Tools: A1, thru A5, A9, A10.....GENERAL CEMENT #8282, 8606, 8606-L, 9091

WALSCO #2526, 2541, 2542, 2543, 2544

A8, A7, A8.....GENERAL CEMENT #5004, 5009, 8195, 8274, 8275, 8607, 8728, 8987,
8988, 8989, 9291

WALSCO #2515, 2520, 2522, 2523, 2531, 2532, 2534, 2537, 2538

SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	RADIO DIAL SETTING	OUTPUT METER	ADJUST	REMARKS
1. High side thru .1mf to pin 7 (grid) of Converter. Low side to chassis.	262KC (400v Mod.)	High end stop.	Across voice coil.	A1, A2, A3, A4	Adjust for maximum output.
Check setting of Oscillator core (A5). Rear of core should be 1 5/8" from mounting end of coil form.					
2. High side thru 82mmf to pin 7 (grid) of Converter. Low side to chassis.	1615KC	"	"	A6, A7, A8	"
3. "	600KC	600KC Signal.	"	A9, A10	"
4. "	1815KC	High end stop.	"	A7, A8	"
5. With radio installed in car and antenna fully extended, tune in a weak station and adjust A8 for maximum output.					

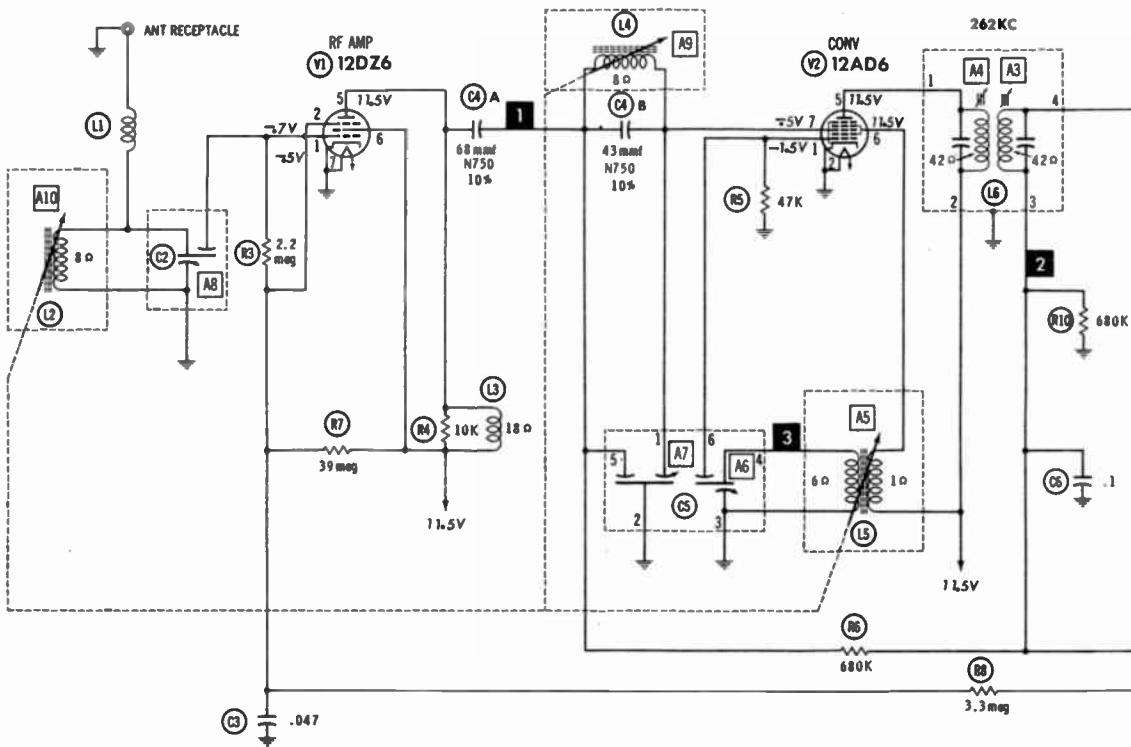
HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana

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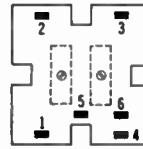
**CHEVROLET MODEL 988336
CORVAIR MODEL 988460
PONTIAC TEMPEST MODEL 989792**



RESISTANCE READINGS

ITEM	TUBE	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7	Pin 8	Pin 9
V1	12DZ6	9 meg	7 meg	FIL	FIL	700	600	00		
V2	12AD6	47K	00	FIL	FIL	1000	600	1.3 meg		
V3	12EK6	680K	00	FIL	FIL	850	600	1000		
V4	12D57	5 meg	TP	40	FIL	FIL	2400	00	100	470K

TRANSISTOR CIRCUIT RESISTANCE FOR X1 NOT GIVEN BECAUSE OF THE WIDE VARIATION IN INTERNAL TRANSISTOR RESISTANCE.



TERM GUIDE
RF & OSC TRIMMERS

- DC voltage measurements taken with vacuum tube voltmeter.
- Socket connections shown as bottom views.
- Measured values are from socket pin to common ground.
- Battery voltage maintained at 12.6 volts for voltage readings.
- Nominal tolerance on component values makes possible a variation of ±15% in voltage and resistance readings.
- Volume control at maximum, no signal applied for voltage measurements.

NUMBERS ASSIGNED TO COILS, SWITCHES, PLUGS, SOCKETS, AND TRANSFORMERS ARE TO FACILITATE CIRCUIT TRACING OR COMPONENT REPLACEMENT AND MAY NOT NECESSARILY BE FOUND ON THE UNIT.

SEE PARTS LIST FOR ALTERNATE VALUE OR APPLICATION

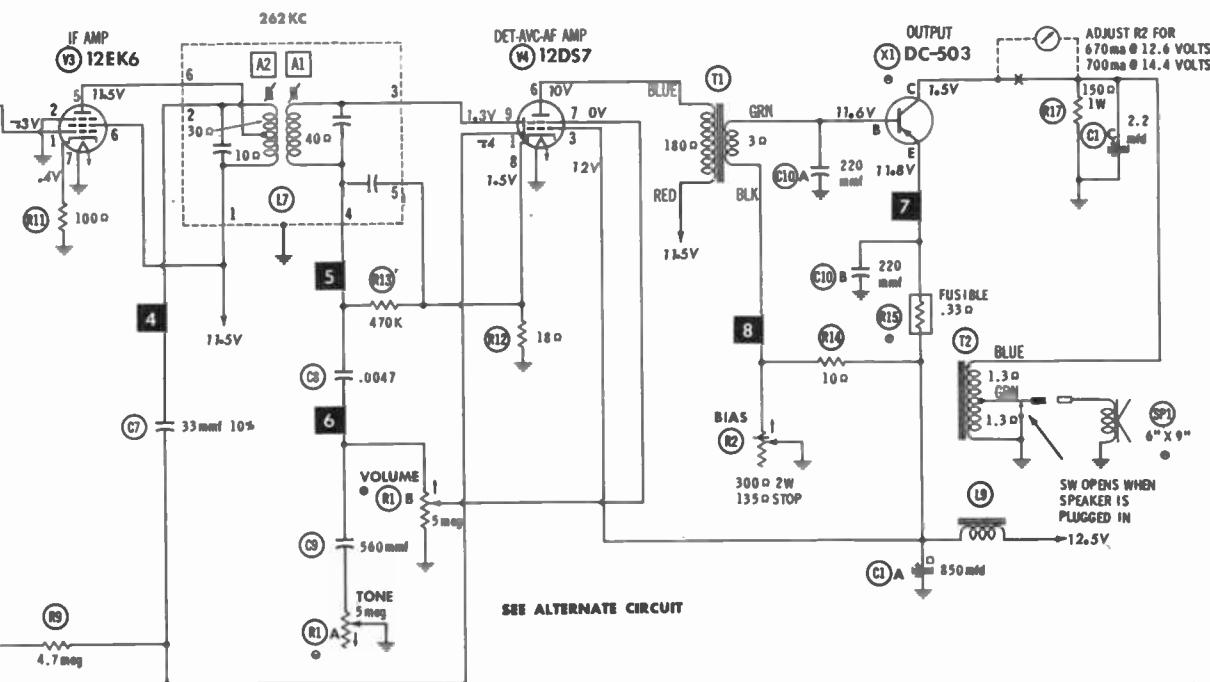
DC COIL RESISTANCE VALUES UNDER ONE OHM
NOT SHOWN ON SCHEMATIC DIAGRAM

ARROWS ON CONTROLS INDICATE CLOCKWISE ROTATION
(CONTROL VIEWED FROM SHAFT END)

A PHOTOFAC STANDARD NOTATION SCHEMATIC

with CIRCUITRACE

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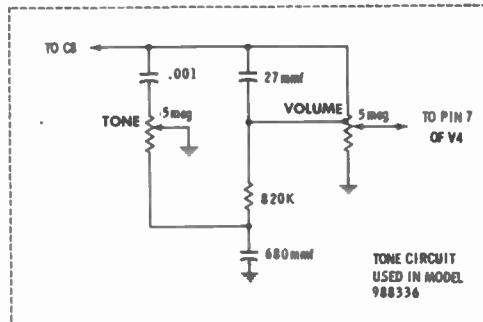
TRANSISTOR TERM
GUIDE X1



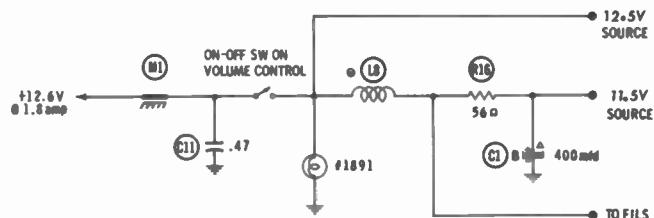
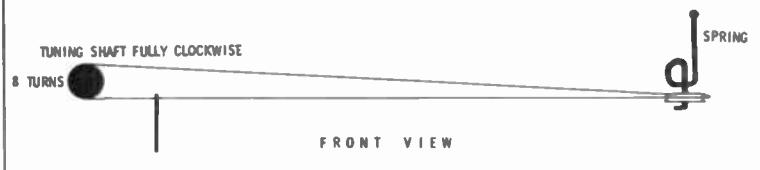
TERM VIEW L6



TERM VIEW LT



DIAL CORD STRINGING



**CHEVROLET MODEL 988336
CORVAIR MODEL 988460
PONTIAC TEMPEST MODEL 989792**

PARTS LIST AND DESCRIPTIONS

TUBES

GENERAL ELECTRIC		RAYTHEON		SYLVANIA	
ITEM No.	USE	TYPE	ITEM No.	USE	TYPE
V1	RF Amplifier Converter	12DZ6 12AD6	V3	IF Amplifier Det. -AVC-AF Amp.	12EK6 12DS7
V2			V4		

TRANSISTORS

ITEM No.	ORIG. TYPE	USE	REPLACEMENT DATA		NOTES
			RCA PART No.	RAYTHEON PART No.	
X1	DS603	Output	2N176		PNP Note 1

Note 1. When replacing, apply silicone grease between transistor and heat sink. Tighten mounting screws securely. Check bias adjustment.

ELECTROLYTIC CAPACITORS

ITEM No.	RATING		REPLACEMENT DATA						
	CAP.	VOLT.	DELCO PART No.	AEROVOX PART No.	CORNELL-DUBILIER PART No.	GENERAL ELECTRIC PART No.	MALLORY PART No.	PYRAMID PART No.	SPRAGUE PART No.
C1A	.850	16							
B	.400	16							
C	2.2	11.5AC							
			7273730	AFH3-54-30			WP300.6		TVLS-3201 *

* Not normally in distributor's stock. Available thru distributor or order to manufacturer.

FIXED CAPACITORS

Capacity values given in the rating column are in mfd. for Paper Capacitors, and in mmfd. for Mica and Ceramic Capacitors.

ITEM No.	RATING		REMARKS	REPLACEMENT DATA					
	AEROVOX PART No.	CENTRALAB PART No.		CORNELL-DUBILIER PART No.	ELMENCO PART No.	MALLORY PART No.	SPRAGUE PART No.		
C2	.047 75V		#7275120	P288N-047	DD-503	CUB2S47	IDP-2-473	GEM-4147	2TM-S47
C3	68 N750 10%			N750-DI 68	TCN-68	C10Q68U	CCTN-680	CN7-468	10TCU-Q68
C4A	43			N750-DI 39	TCN-43	C10Q43U	CCTN-390	CN7-339	10TCU-Q39
C5									
C6	.1 75V			P288N-1	DF-104	CUB2P1	IDP-2-104	GEM-201	2TM-P10
C7	33 10%			DI-330	DD-330	L10Q33	CCD-330	GP433	10TS-Q33
C8	.0047			BPD-0047	DD-472	BYA10D47M	CCD-472	B-247	5HK-D47
C9	560			DI-560	DD-561	L10T56	CCD-561	B-356	10TS-T56
C10A	220			DI-220	DD-221	L10T22	CCD-221	B-322	10TS-T22
B	220			DI-220	DD-221	L10T22	CCD-221	B-322	10TS-T22
C11	.47 100V			P288N-47	CUB2P47		IDP-4-474	GEM-2047	2TM-P47

* Delco Part Number.

CONTROLS

ITEM No.	RATING		REPLACEMENT DATA					INSTALLATION NOTES
	RESISTANCE	WATTS	DELCO PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CTS-IRC PART No.	MALLORY PART No.	
R1A	5meg 5meg Switch 300Ω 135QBstop	1/2 1/2 2(WW)	7278058 ①					UE4249-S Tone Volume Power Off-On Bias
B								
C								
R2			7275474 *					

① Model 989792 uses Part #7277112.

Model 988336 uses Part #7277288 (Tapped volume)

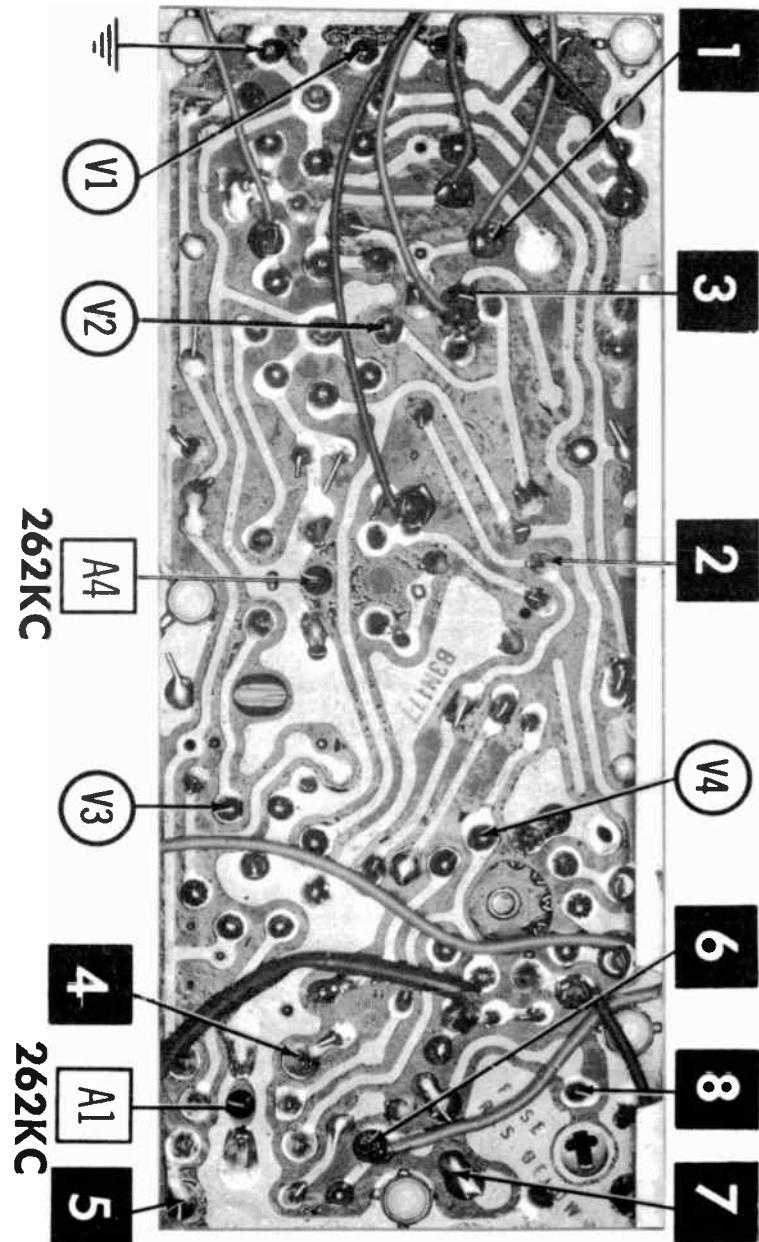
* "STA-LOC" equivalent: FR56L, RU56A, OS1250A, IS1812, US41.

* Temperature Compensated.

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PRINTED BOARD

ARROWS INDICATING TUBE LOCATIONS ARE
POINTING TO PIN 1 UNLESS OTHERWISE INDICATED



PARTS LIST AND DESCRIPTIONS (Continued)

RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REPLACEMENT DATA			ITEM No.	RATING	REPLACEMENT DATA		
		IRC PART No.	WORKMAN TV PART No.	REMARKS			IRC PART No.	WORKMAN TV PART No.	REMARKS
R3	2.2meg				R11	100Ω			
R4	10K				R12	10Ω			
R5	47K				R13	470K			
R6	680K				R14	10Ω			
R7	39meg				R15	.33Ω			
R8	3.3meg				R16	50Ω			
R9	4.7meg				R17	160Ω 1W			Note 1
R10	680K								

Note 1. Fuse type. Part #7274151 used in Models 988460 and 989792.
Part #7274329 used in Model 988336.

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA					NOTES
		DELCO PART No.	Merit PART No.	Milner PART No.	Stancor PART No.	Workman TV PART No.	
L1	RF Choke(0.5uh)	7255738		BC-565	4610	RTC-8520	T859
L2	Ant.	1221138					① Part #7241708 used in Model 988792
L3	RF Choke(1.8MH)	7269684		BC-514	4664	RTC-8533	T875
L4	RF	1221138					
L5	Osc.	1221263					
L6	Input IF	1221257		BC-344	12-PHI	RTC-8644	T855
L7	Output IF	1221266		BC-424			
L8	Hash Choke(1.4uh)	1217846 ①					

FILTER CHOKE

ITEM No.	RATINGS		REPLACEMENT DATA					NOTES	
	CURRENT (Measured)	DC RES.	INDUCTANCE (0 CURRENT 1000 ~)	DELCO PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
L9	.700A	.7Ω	.011 HY	7274342		TC-2			

TRANSFORMER (DRIVER)

ITEM No.	TURNS RATIO		REPLACEMENT DATA					NOTES
	PR1	SEC.	DELCO PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
T1	6.8	1	1221690		TA-48			

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE	REPLACEMENT DATA					NOTES
		DELCO PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
T2	8Ω Tap @ 3-4Ω	1221535			TA-50		

SPEAKER

ITEM No.	TYPE	REPLACEMENT DATA			NOTES	
		SIZE	FIELD	V. C. IMP.	DELCO PART No.	QUAM PART No.
SP1	6" x 9"	PM	3-4Ω		7275558	69A2
	4" x 10"	PM	3-4Ω		7276547	Model 988460
	8" x 9"	PM	3-4Ω		7277515	Model 989792
						Model 988336

MISCELLANEOUS

ITEM No.	PART NAME	DELCO PART No.	NOTES
M1	Spark Plate	1221509 7271564	Model 988460, 988336 Model 989792

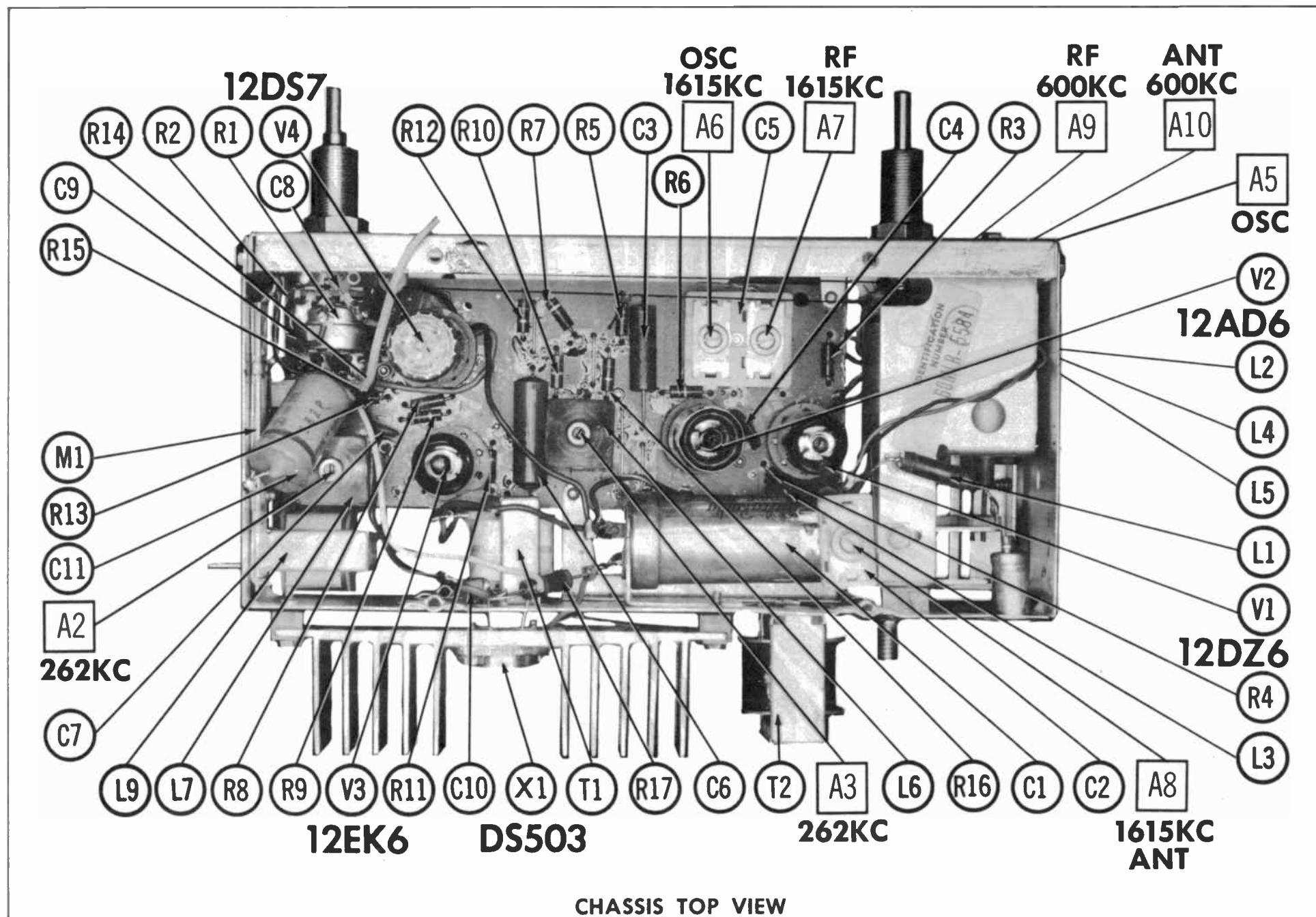
CABINETS & CABINET PARTS

(When Ordering Cabinets & Cabinet Parts, Specify Model, Chassis & Color)

NAME	PART NO.	DESCRIPTION
Dial Pointer	7270446	Models 988336, 988460
Dial Pointer	7272125	Model 989792
Knob	7277065	Tuning, Volume, Models 988336, 988460
Knob	535908	Tuning, Volume, Model 989792
Knob	7272970	Tone, Models 988336, 988460
Knob	539611	Tone, Model 989792
Knob	7274782	Dummy, Models 988336, 988460
Knob	539610	Dummy, Model 989792

WIRING DATA

General-use Unshielded Hook-up Wire	Use BELDEN No. 8530 (Solid) Available in Ten Colors
	8524 (Stranded) Available in Ten Colors
Shielded Hook-up Wire	Use BELDEN No. 8885
Bonding Strap	Use BELDEN No. 8861





TRADE NAME Chevrolet Model 988413 (For 1961 Chevrolets)
MANUFACTURER Delco Radio Div., General Motors Corp., Kokomo, Indiana
TYPE SET Battery Operated 4 Tube - 1 Transistor Custom Built Automobile AM Receiver
POWER SUPPLY 12 Volt Storage Battery **RATING** 1.8 Amp. @12.6 Volts DC
TUNING RANGE-BROADCAST 540 - 1600KC

**CHEVROLET MODEL
988413**

ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Volume control should be at maximum position. Output of signal generator should be no higher than necessary to obtain an output reading.

Suggested Alignment Tools:

- A1 thru A5, A9, A10....GENERAL CEMENT #8282, 8608, 8606-L, 9091
WALSCO #2526, 2541, 2542, 2543, 2544
- A6, A7, A8.....GENERAL CEMENT #5004, 5009, 8195, 8274, 8275, 8607, 8728, 8987, 8988, 8989, 9291
WALSCO #2515, 2520, 2522, 2523, 2531, 2532, 2534, 2537, 2538

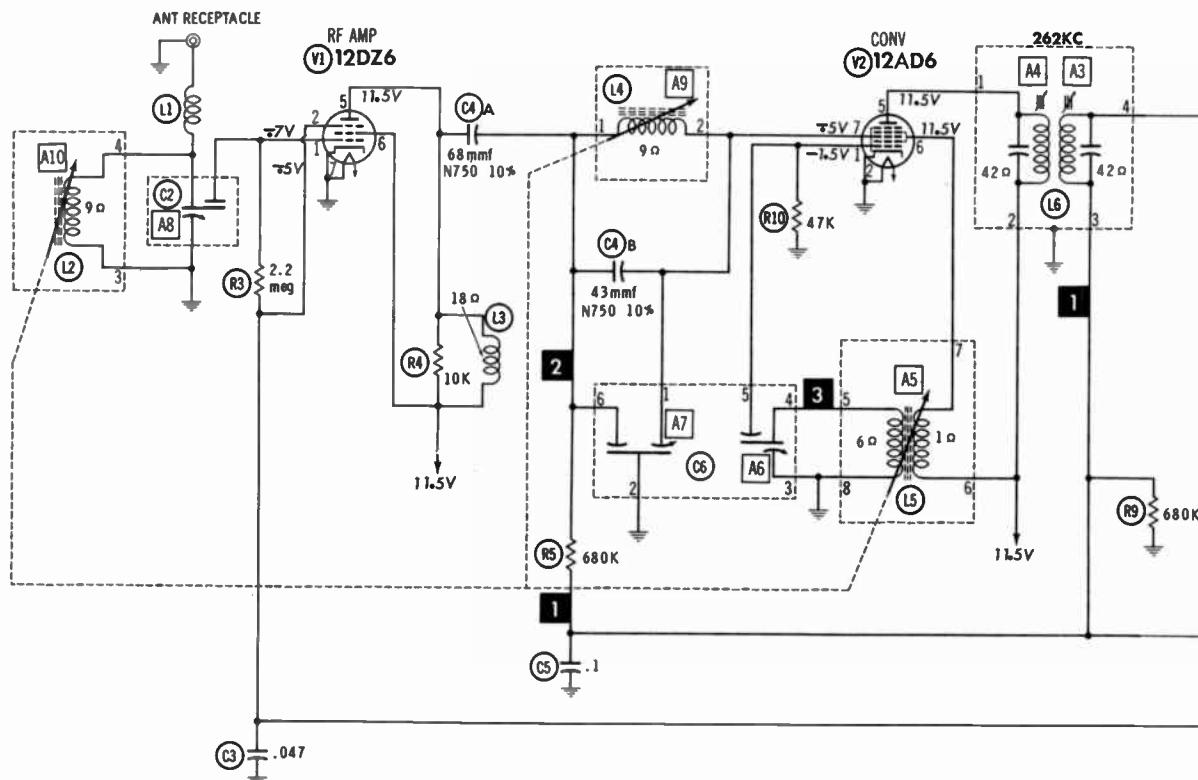
	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	RADIO DIAL SETTING	OUTPUT METER	ADJUST	REMARKS
1.	High side thru .1mf to pin 7 (grid) of Converter. Low side to chassis.	262KC (400% Mod.)	High end stop.	Across voice coil.	A1, A2, A3, A4	Adjust for maximum output.
Check setting of Oscillator core (A5). Rear of core should be 1 5/8" from mounting end of coil form.						
2.	High side thru 82mmf to pin 7 (grid) of Converter. Low side to chassis.	1615KC	"	"	A6, A7, A8	"
3.	"	600KC	600KC Signal.	"	A9, A10	"
4.	"	1615KC	High end stop.	"	A7, A8	"
5.	With radio installed in car and antenna fully extended, tune in a weak station and adjust A8 for maximum output.					

HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana

The listing of any available replacement part herein does not constitute in any case a recommendation, warranty or guaranty by Howard W. Sams & Co., Inc., as to the quality and suitability of such replacement part. The numbers of these parts have been compiled from information furnished to Howard W. Sams & Co., Inc., by the manufacturers of KD946

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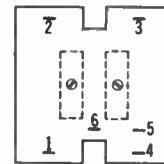




RESISTANCE READINGS

ITEM	TUBE	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7	Pin 8	Pin 9
V1	12DZ6	9 meg	7 meg	FIL	FIL	70 Ω	60 Ω	0 Ω		
V2	12AD6	47K	0 Ω	FIL	FIL	100 Ω	60 Ω	1.3 meg		
V3	12EK6	680K	0 Ω	FIL	FIL	.85 Ω	60 Ω	100 Ω		
V4	12DS7	5 meg	TP	4 Ω	FIL	FIL	240 Ω	0 Ω	18 Ω	470K

TRANSISTOR CIRCUIT RESISTANCE FOR X1 NOT GIVEN BECAUSE OF THE WIDE VARIATION IN INTERNAL TRANSISTOR RESISTANCE.



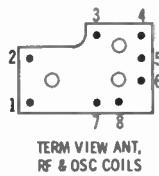
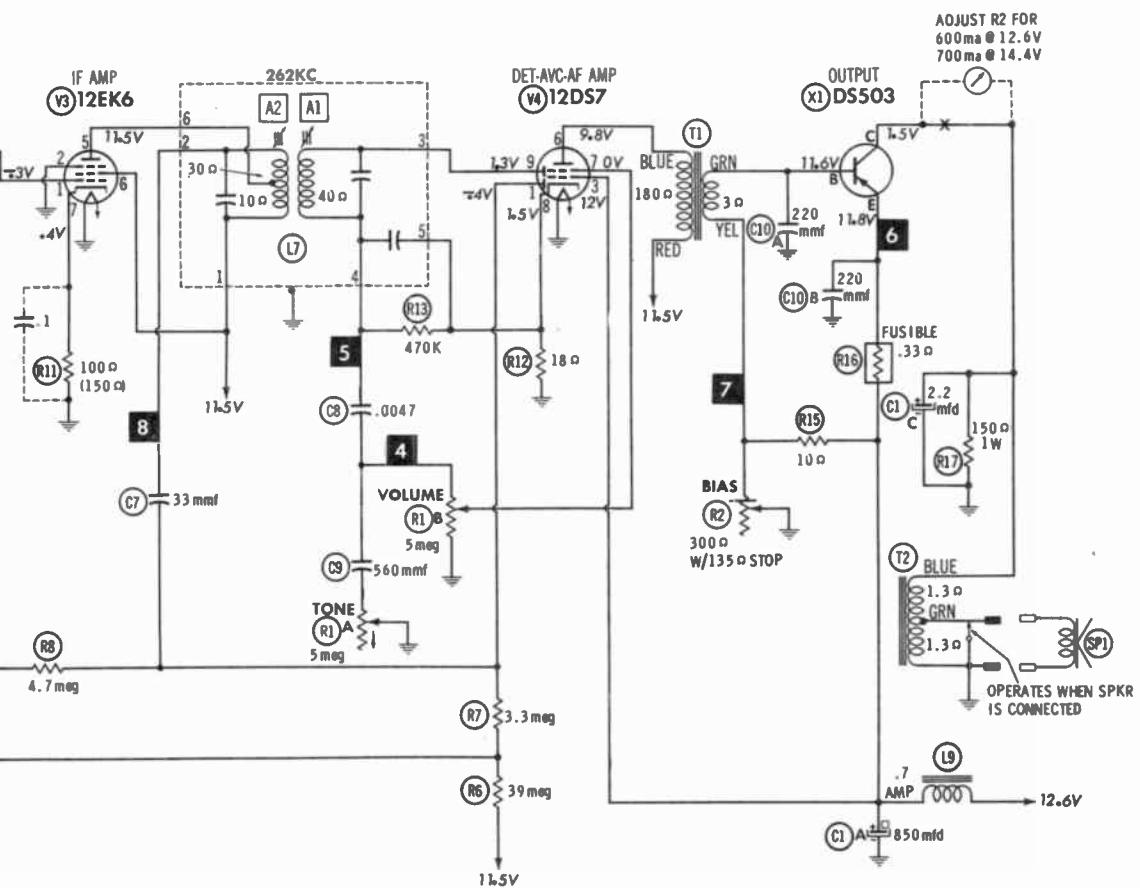
TERM VIEW RF &
OSC TRIMMERS

NUMBERS ASSIGNED TO COILS, SWITCHES, PLUGS, SOCKETS, AND TRANSFORMERS ARE TO FACILITATE CIRCUIT TRACING OR COMPONENT REPLACEMENT AND MAY NOT NECESSARILY BE FOUND ON THE UNIT.

1. DC voltage measurements taken with vacuum tube voltmeter.
2. Socket connections shown as bottom views.
3. Measured values are from socket pin to common ground.
4. Battery voltage maintained at 12.6 volts for voltage readings.
5. Nominal tolerance on component values makes possible a variation of ±15% in voltage and resistance readings.
6. Volume control at maximum, no signal applied for voltage measurements.

A PHOTOFAC STANDARD NOTATION SCHEMATIC
with CIRCUITTRACE

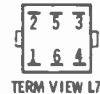
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TERM VIEW ANT.
RF & OSC COILS



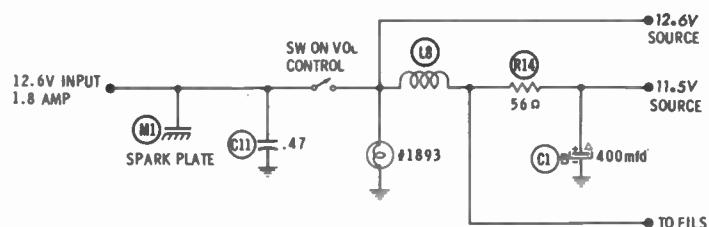
TERM VIEW LS



TERM VIEW L7



**TRANSISTOR TFRM
GUIDE X1**



**CHEVROLET MODEL
988413**

PARTS LIST AND DESCRIPTIONS

WIRING DATA

General-use Unshielded Hook-up Wire	Use BELDEN No. 8530 (Solid) Available in Ten Colors
	8524 (Stranded) Available in Ten Colors
Shielded Hook-up Wire	Use BELDEN No. 8885
Bonding Strap	Use BELDEN No. 8661

TUBES

GENERAL ELECTRIC			RAYTHEON			SYLVANIA		
ITEM No.	USE	TYPE	ITEM No.	USE	TYPE	ITEM No.	USE	TYPE
V1	RF Amplifier Converter	12D26	V3	IF Amplifier Det.-AVC-AF Amp.	12EK6			
V2		12AD6	V4		12DS7			

TRANSISTORS

ITEM No.	ORIG. TYPE	USE	REPLACEMENT DATA		NOTES
			RCA PART No.	RAYTHEON PART No.	
X1	D8503	Output	2N176		PNP Note 1

Note 1. When replacing, apply silicone grease between transistor and heat sink. Tighten mounting screw securely. Check bias adjustment.

ELECTROLYTIC CAPACITORS

ITEM No.	RATING		REPLACEMENT DATA					
	CAP.	VOLT.	DELCO PART No.	AEROVOX PART No.	CORNELL-DUBILIER PART No.	GENERAL ELECTRIC PART No.	MALLORY PART No.	SPRAGUE PART No.
CIA	850	16	7273730	AFH3-54-30			WP300.6	
B	400	16						
C	2.2	11.5AC						

* Not normally in distributor's stock. Available thru distributor on order to manufacturer.

FIXED CAPACITORS

Capacity values given in the rating column are in mfd. for Paper Capacitors, and in mmfd. for Mica and Ceramic Capacitors.

ITEM No.	RATING	REMARKS	REPLACEMENT DATA					
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBILIER PART No.	ELMENCO PART No.	MALLORY PART No.	SPRAGUE PART No.
C3	.047 75V	\$7277422	P488N-047	DD-503	CUB2847	IDP-2-473	GEM-2047	2TM-847
C4A	.68 N750 10%		N750-DI 68	TCN-68	C10Q68U	CCTN-680	CNO-447	10TCC-Q68
B	.43 N750 10%		N750-DI 39	TCN-43	C10Q39U	CCTN-390	CNO-439	10TCC-Q39
C5	.1 75V		P288N-1	DF-104	CUB2P1	IDP-2-104	GEM-201	2TM-P10
C6								
C7	.33		DI-33	DD-330	LIOT33	CCD-330	GP433	10TS-Q33
C8	.0047		BPD-0047	DD-472	BYA10D47M	CCD-472	B-247	5HK-D47
C9	.560		DI-560	DD-560	LIOT56	CCD-561	B-356	10TS-T56
C10A	.220		DI-220	DD-221	LIOT22	CCD-221	B-322	10TS-T22
B	.220		DI-220	DD-221	LIOT22	CCD-221	B-322	10TS-T22
C11	.47 100V		P288N-47		CUB2P47	IDP-4-474	GEM-2047	2TM-P47

* Delco Part Number.

CONTROLS

ITEM No.	RATING		REPLACEMENT DATA					INSTALLATION NOTES
	RESIST-ANCE	WATTS	DELCO PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CTS -IRC PART No.	MALLORY PART No.	
RIA	5meg	1/2	7277329					
B	5meg	1/2						
C	Switch	1/2						
R2	300Ω	2(WW)	7275474*					
	135Ω Stop							

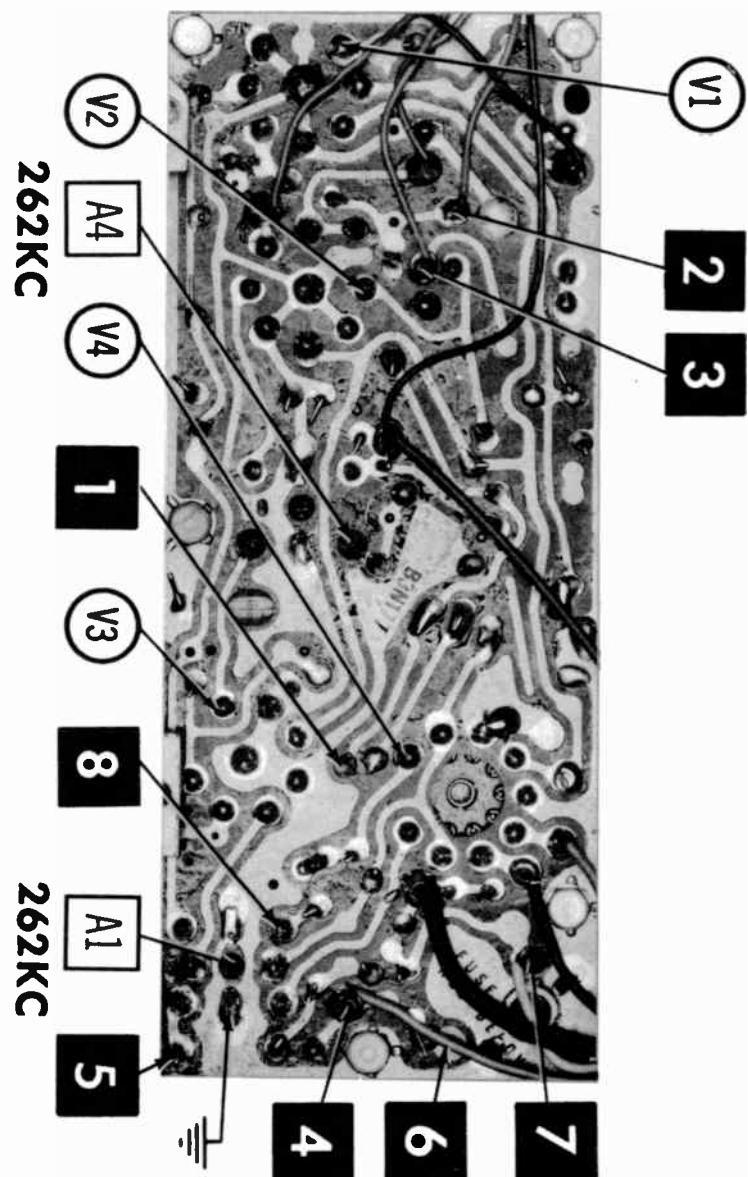
* Temperature Compensated.

* "STA-LOC" Equivalent: FO56A, RU56A, OS687, IS1375, US41.

(CONTINUED ON REAR PAGE)

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CIRCUITTRACE® Photo

ARROWS INDICATING TUBE LOCATIONS ARE
POINTING TO PIN 1 UNLESS OTHERWISE INDICATED



PARTS LIST AND DESCRIPTIONS (Continued)

RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REPLACEMENT DATA			ITEM No.	RATING	REPLACEMENT DATA		
		IRC PART No.	WORKMAN TV PART No.	REMARKS			IRC PART No.	WORKMAN TV PART No.	REMARKS
R3	.2 meg				R11	100Ω			(150Ω) *
R4	10K				R12	18Ω			
R5	680K				R13	470K			
R6	39meg				R14	56Ω			
R7	3.3meg				R15	1Ω			
R8	4.7meg				R16	.33Ω			
R9	680K				R17	150Ω 1W			Pt. #7274151
R10	47K								

* Alternate Value.

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA					NOTES
		DELCO PART No.	Merit PART No.	Milner PART No.	Stancor PART No.	Workmen TV PART No.	
L1	RF Choke (.6.5uh)	7256738					
L2	Ant.	1221138					
L3	RF Choke (.1.8MH)	7269684					
L4	RF	1221138					
L5	Osc.	1221263					
L6	Input IF	1221257					
L7	Output IF	1221255					
L8	Hash Choke (.1.4uh)	7241708					

FILTER CHOKE

ITEM No.	RATINGS		REPLACEMENT DATA					NOTES	
	CURRENT (Measured)	DC RES.	INDUCTANCE (10 CURRENT 1000~)	DELCO PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
L9	.7A	.7Ω	.011 HY	7274342			TC-3		

TRANSFORMER (DRIVER)

ITEM No.	TURNS RATIO		REPLACEMENT DATA				NOTES	
	PRI.	SEC.	DELCO PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
T1	6.8	1	1221590		TA-48			

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE		REPLACEMENT DATA				NOTES	
	PRI.	SEC.	DELCO PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
T2	8Ω Tap @ 3-4Ω		1221635		TA-50			

SPEAKER

ITEM No.	TYPE			REPLACEMENT DATA		NOTES
	SIZE	FIELD	V. C. IMP.	DELCO PART No.	QUAM PART No.	
SP1	4" x 10"	PM	3-4Ω	7277075	410A2	

MISCELLANEOUS

ITEM No.	PART NAME	DELCO PART No.	NOTES
M1	Spark Plate	7271564	

CABINETS & CABINET PARTS

(When Ordering Cabinets & Cabinet Parts, Specify Model, Chassis & Color)

NAME	PART NO.	DESCRIPTION
Dial Pointer	7276907	
Knob	7277065	Tuning, Volume
Knob	3785716	Tone
Knob	3786717	Dummy

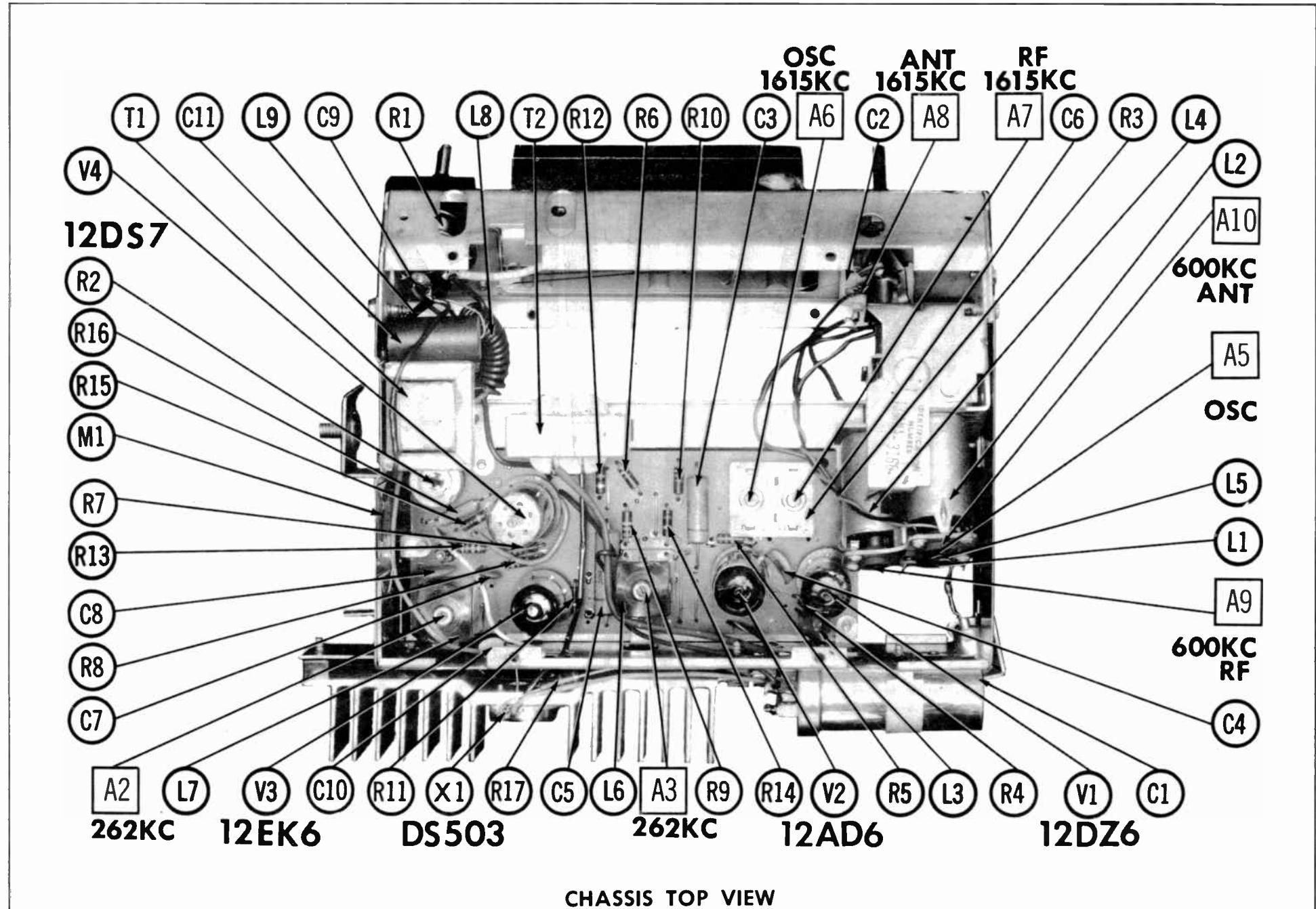
DIAL CORD STRINGING

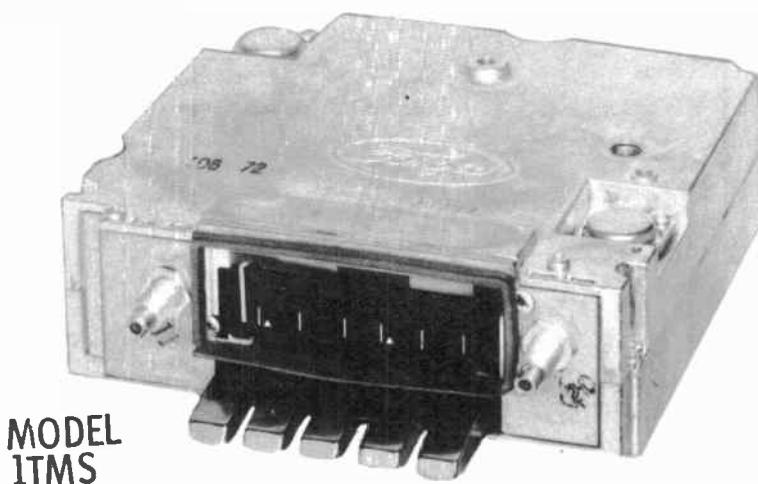
6 1/2 TURNS
TUNING SHAFT FULLY CLOCKWISE (SLUGS OUT)

REAR VIEW



RIVETED TO CHASSIS



MODEL
ITMS

TRADE NAME	Ford Models ITMC (C1VV-18810-C) For 1961 Continental, ITMS (C1SF18810-B) For 1961 Thunderbird
MANUFACTURER	Motorola Inc., 4545 W. Augusta Blvd., Chicago 51, Illinois
TYPE SET	Battery Operated Transistorized Custom Built Automobile AM Receiver
POWER SUPPLY	12 Volt Storage Battery
TUNING RANGE—BROADCAST	RATING 1.1 Amp. @ 12.6 Volts DC 540 — 1610KC

ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Volume control should be at maximum position. Output of signal generator should be no higher than necessary to obtain an output reading.

Suggested Alignment Tools:

- | | |
|------------------------|--|
| A1 thru A4..... | GENERAL CEMENT #8282, 8606, 8606-L, 9295, 9440 |
| | WALSCO #2526, 2543, 2544, 2545 |
| A5, A6, A7..... | GENERAL CEMENT #5004, 5009, 8195, 8274, 8275, 8607, 8728, 8987, 8988, 8989, 9291 |
| | WALSCO #2515, 2520, 2522, 2523, 2531, 2532, 2534, 2537, 2538 |
| A9, A10, A11, A12..... | GENERAL CEMENT #9050-L, 9150 |
| | WALSCO #2521, 2524 |

	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	RADIO DIAL SETTING	OUTPUT METER	ADJUST	REMARKS
1.	High side thru .lmfd to collector of RF Amp. Low side to chassis.	262, 5KC (400v Mod.)	High end stop.	Across voice coil.	A1, A2, A3, A4	Adjust for maximum output.
2.	Thru dummy (Fig. 1) to antenna receptacles.	1610KC	"	"	A5, A6, A7, A8	"
Step 3 is not necessary unless tuner has been tampered with or associated components have been replaced. If necessary, back tuning cores (A9, A10, A11, A12) out of coils. Repeat step 2.						
3.	Thru dummy to antenna receptacle.	1020KC	Tuner carriage 9/16" from high end stop.	Across voice coil.	A9, A10, A11, A12	Adjust for maximum output. Repeat Steps 2 and 3.
4.	With radio installed in car and antenna fully extended, tune in a weak station near 1600KC and adjust A8 for maximum output.					

PUSHBUTTON ADJUSTMENT

1. Tune manually to desired station.
2. Pull pushbutton out, then press in firmly.
3. Repeat for remaining pushbuttons.

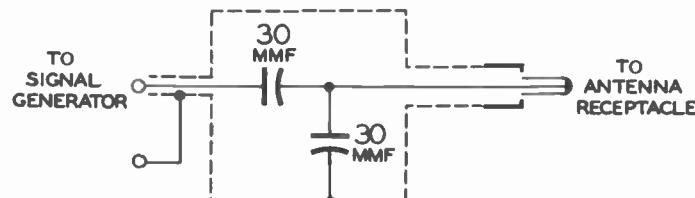


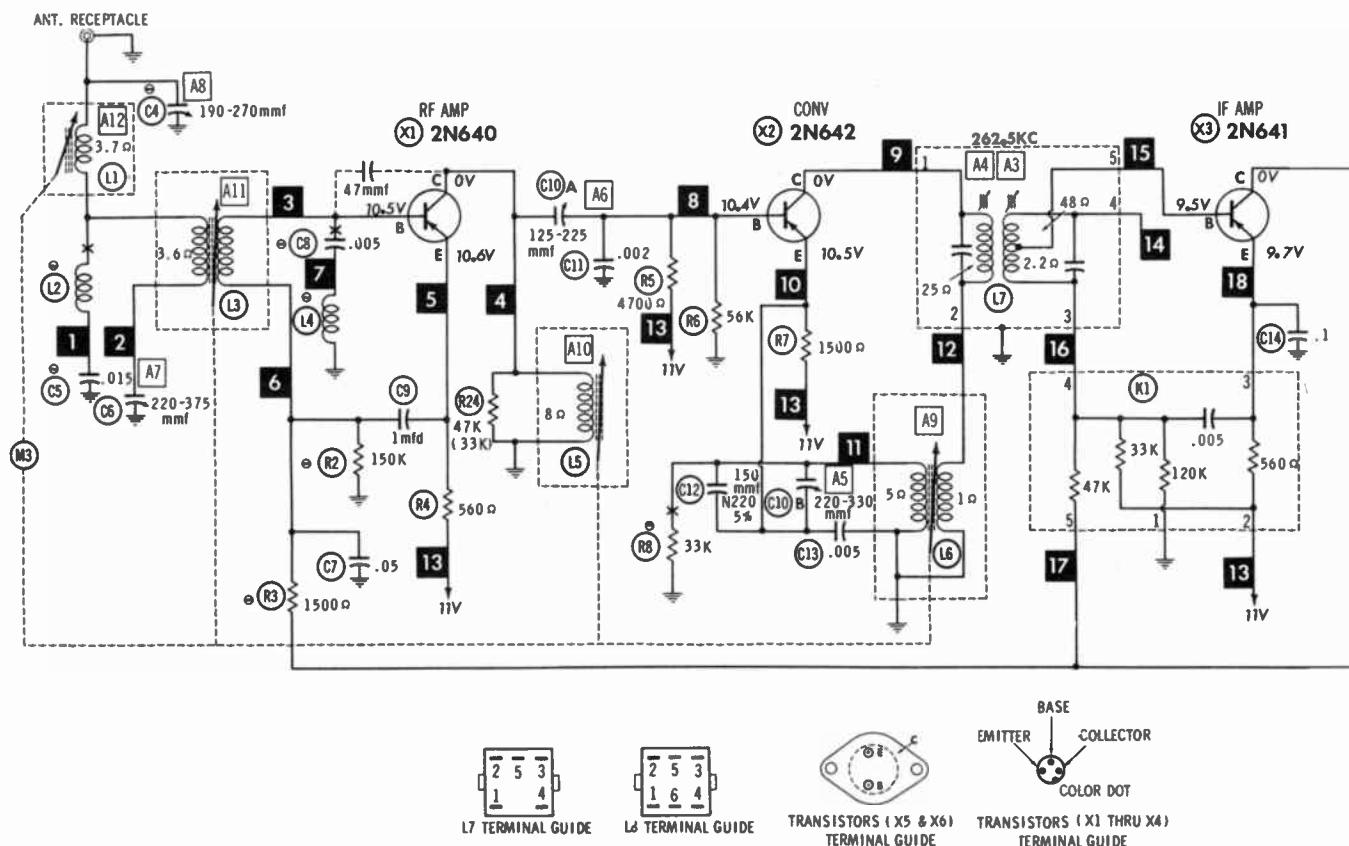
FIG. I

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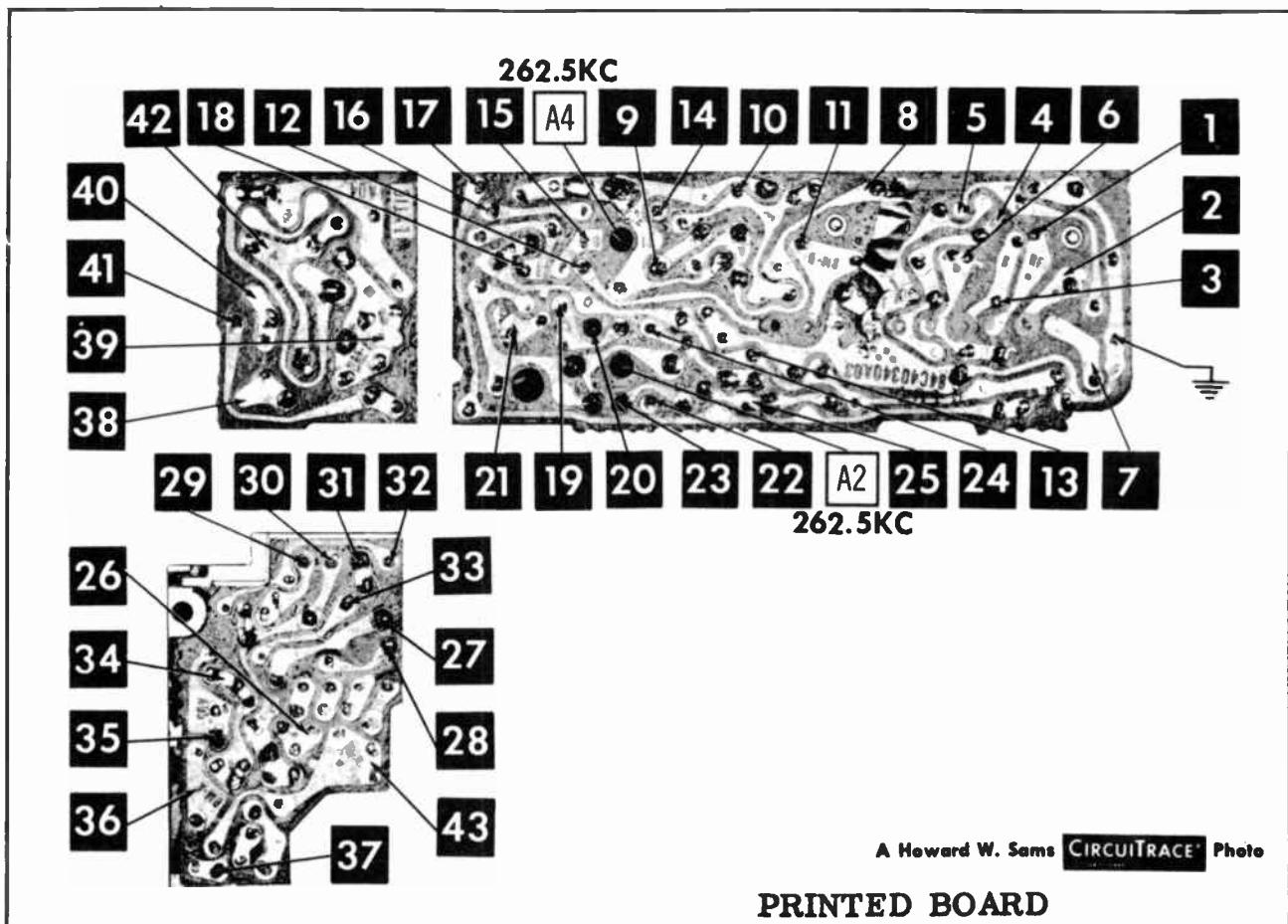


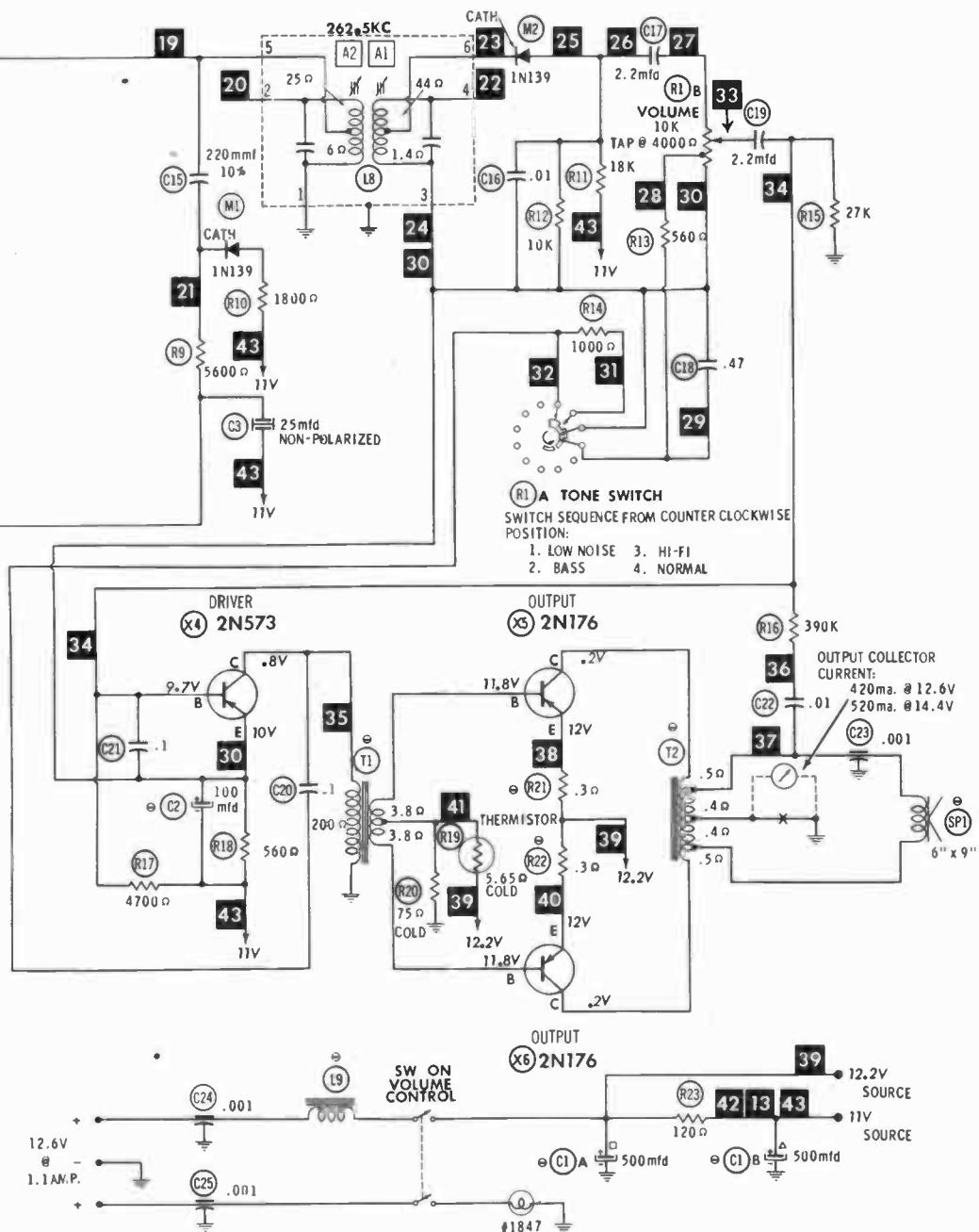
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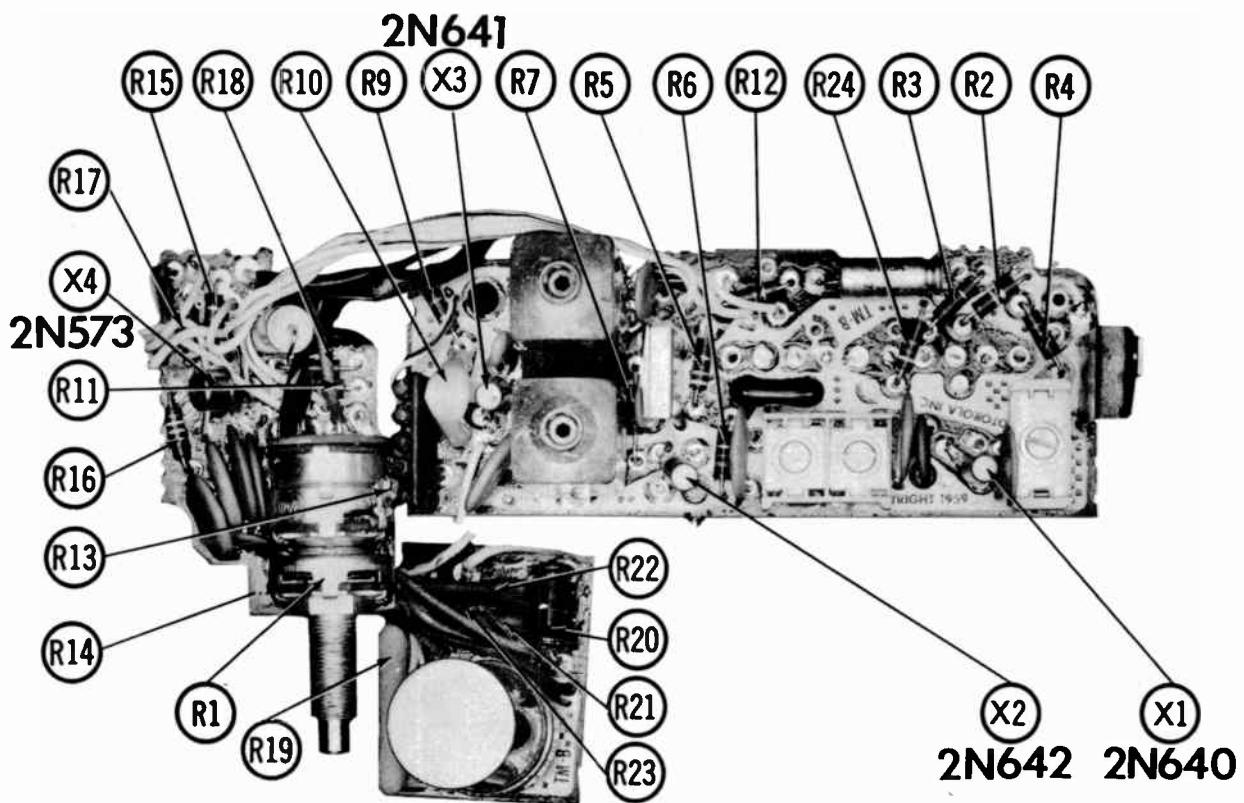
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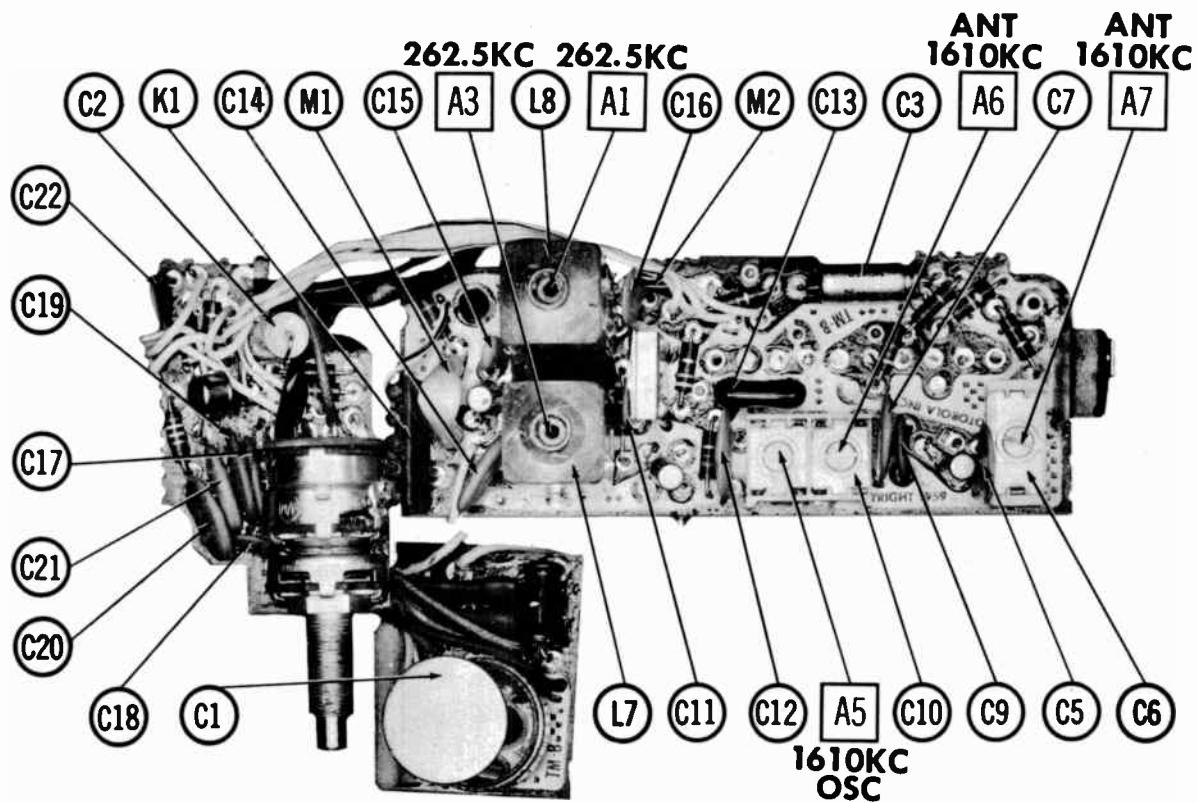
A PHOTFACT STANDARD NOTATION SCHEMATIC
with CIRCUITRACE
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CHASSIS TOP VIEW-RESISTOR & TRANSISTOR IDENT.



CHASSIS TOP VIEW-ALIGN., CAPACITOR & MISC. IDENT.

PARTS LIST AND DESCRIPTIONS

TRANSISTORS

ITEM No.	ORG. TYPE	USE	REPLACEMENT DATA		NOTES
			RCA PART No.	RAYTHEON PART No.	
X1	2N640	RF Amplifier	2N1634		
X2	2N642	Converter	2N1639		
X3	2N641	IF Amplifier	2N1638		
X4	2N573	Driver	2N591	2N573	
X5	2N176	Output	2N176		
X6	2N176	Output	2N176		

Note 1. When replacing, apply DC-4 grease (Part #11M490487) to both sides of insulator.
Tighten mounting screws securely.

ELECTROLYtic CAPACITORS

ITEM No.	RATING		REPLACEMENT DATA						
	CAP.	VOLT.	MOTOROLA PART No.	AEROVOX PART No.	CORNELL-DUBILIER PART No.	GENERAL ELECTRIC PART No.	MALLORY PART No.	PYRAMID PART No.	SPRAGUE PART No.
C1A	.600	16	23C40402A01 ①	PWH2-02-40					
B	.500	16							
C2	.100	3	23C664720 ②	PTT13	NLW100-2	MT1-18	TT6X100	MLV100-2	TE-1059.5
C3	.25NP	6	23C4007LA01	PRB7200	BER10-150		TCN1025		TVANS-1204.1*

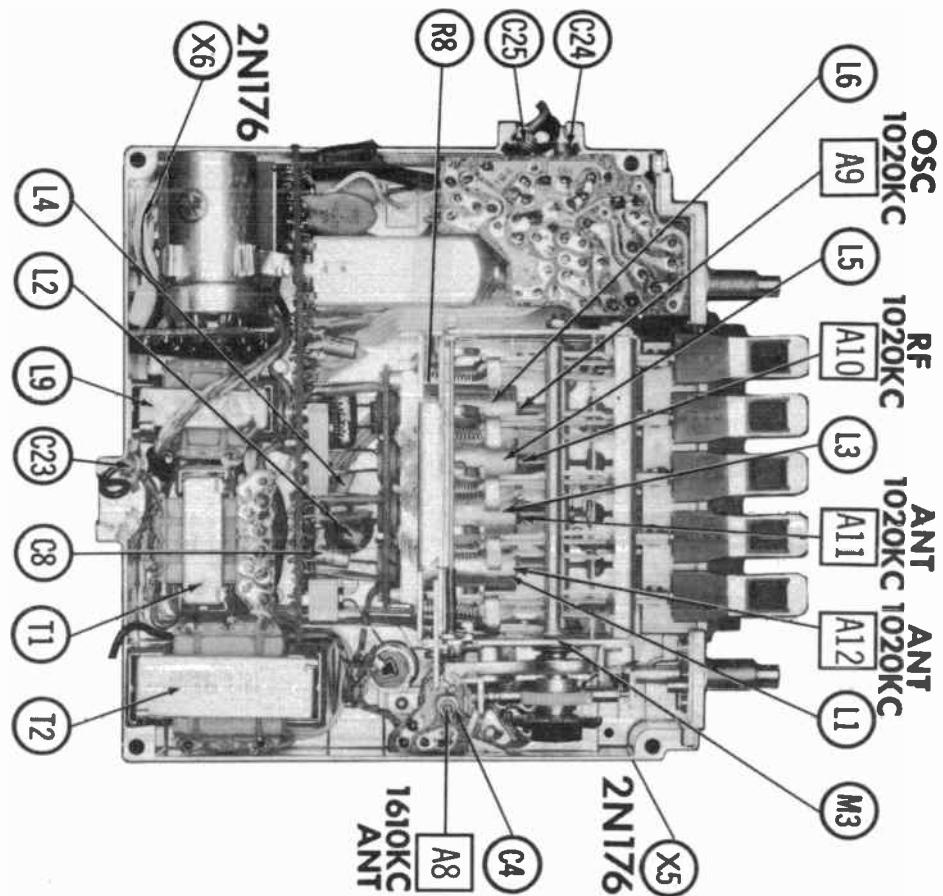
① In some versions C1 and C2 are combined in one 3 section unit (Part #24C40297A01).

* Not normally in distributor's stock. Available thru distributor or order to manufacturer.

FIXED CAPACITORS

ITEM No.	RATING		REMARKS	REPLACEMENT DATA					
	AEROVOX PART No.	CENTRALAB PART No.		CORNELL-DUBILIER PART No.	ELMENCO PART No.	MALLORY PART No.	SPRAGUE PART No.		
C4	190-270		#20C40112A03 ①		425				
C5	.015			BPD-015	DD-153	BYA10615	CCD-153	B-215	5HK-815
C6	220-375		#20B40111A04 ②	BPD-005	DD-503	CUB285	IDP-2-503	GP150	5HK-S50
C7	.05			BPD-006	DD-502	BYA10D5	CCD-502	B-250	5HK-D60
C8	.005				UK-105				HY-135
C9	1.0mfid 3V								
C10A	125-225		#20C40254A01 ③						
B	220-330								
C11	.002			BPD-002		BYA10D2	CCD-202	B-220	5HK-D20
C12	150 N220 5%		#21D40536A01 ④	BPD-006	DD-602	BYA10D5	CCD-502	B-250	10TCR-T15
C13	.005								5HK-D50
C14	.1			D1-220	DD-221	L10T22	CCD-221	BT-010	TH-P10
C15	220 10%			BPD-01	DD-103	BYA10S1	CCD-103		10TS-T22
C16	.01								5HK-S10
C17	2.2mfid 3V								HY-150
C18	.47mfid 3V								HY-130
C19	2.2mfid 3V								HY-150
C20	.1								TH-P10

CHASSIS—TOP VIEW



PARTS LIST AND DESCRIPTIONS (Continued)

FIXED CAPACITORS (cont)

ITEM No.	RATING	REMARKS	REPLACEMENT DATA				
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBILIER PART No.	ELMENCO PART No.	MALLORY PART No.
C21	.1		BFD-01	DD-103	BYA108I	CCD-103	BT-010
C22	.01		EF-001	MFT-1000		CCF-102	B-110
C23	.001		EF-001	MFT-1000		CCF-102	CT280A
C24	.001		EF-001	MFT-1000		CCF-102	CT280A
C25	.001						TH-P10
							5HK-S10

① Model ITMC uses 25-150mmf in this application (Part #20C40112A01).

② Value varies from .01-.025mf. Replace with original value.

③ Model ITMC uses .5mfd in this application. Not used when L4 is omitted.

* Not normally in distributor's stock. Available thru distributor or order to manufacturer.

CONTROLS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	USE	RESISTANCE	REPLACEMENT DATA				
			MOTOROLA PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CTS-IRC PART No.	MALLORY PART No.
R1A B	Tone Volume & Switch (Off-On)	Switch 10K 4000G Tap	18C40182A01				

RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REPLACEMENT DATA			ITEM No.	RATING	REPLACEMENT DATA		
		IRC PART No.	WORKMAN TV PART No.	REMARKS			IRC PART No.	WORKMAN TV PART No.	REMARKS
R1	150K			Note 1	R16	1000G			
R3	1500G			Note 2	R15	27K			
R4	560G				R16	390K			
R5	4700G				R17	4700G			
R6	.56K				R18	560G			
R7	1500G				R19	5.05G Cold			
R8	.33K				R20	75G Cold	#6B56362I		
R9	5600G				R21	.3G	#17C40259A01		
R10	1800G				R22	.3G	Note 3		
R11	.18K				R23	.12G	Note 3		
R12	10K				R24	47K	(33K)*		
R13	560G								

Note 1. Value may vary from 82K to 180K. Replace with original value.

Note 2. Value may vary from 1000G to 2200G. Replace with original value.

Note 3. Value will vary to .3G. Replace with original value.

* Alternate Value.

Note 4. Not used in some versions.

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA					NOTES
		MOTOROLA PART No.	Merit PART No.	Millett PART No.	Stancor PART No.	Workman TV PART No.	
L1	Ant. Image Trap	24B40267A01 ①					① Part of M3 ② Not used in some versions.
L2	Ant.	24B40532A01 ②					
L3	Ant.	24B40270A01 ①					
L4	RF Choke	24B40532A02 ②					
L5	RF	24B563217 ①					
L6	Osc.	24K564644 ①					
L7	Input IF	24D40074A01					
L8	Output IF	24D40075A01					

FILTER CHOKE

ITEM No.	RATINGS			REPLACEMENT DATA				NOTES	
	CURRENT (Measured)	DC RES.	INDUCTANCE (D CURRENT 1000 G)	MOTOROLA PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
L9	1.1A	.4Ω	6MH	25C40107A01-①					① Alternate Part #25C40107A01

PARTS LIST AND DESCRIPTIONS (Continued)

FIXED CAPACITORS (cont)

ITEM No.	TURNS RATIO	REPLACEMENT DATA					NOTES		
		PRI.	SEC.	MOTOROLA PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
T1	8.5	1		25C40106A01-B ①					① Alternate Part #25C40106A01

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE	REPLACEMENT DATA					NOTES		
		PRI.		MOTOROLA PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
T2	40Ω CT Tap @ 6-8Ω CT			25C40106A01-B ①					① Alternate Part #25C40106A01

SPEAKER

ITEM No.	TYPE	REPLACEMENT DATA			NOTES
		SIZE	FIELD	V. C. IMP.	
SP1	6" x 9"	PM	6-8Ω	1D40378A01*	* Used in Model ITMS (Obtain Speaker for Model ITMC from Ford Dealer)

COMPONENT COMBINATIONS

ITEM No.	USE	DESCRIPTION		MOTOROLA PART No.	REPLACEMENT DATA
K1	1st IF Amp. Bias	.005mfd, 560Ω, 33K, 47K, 120K		51B40185A01	

SIGNAL DIODES

ITEM No.	ORIG. TYPE	REPLACEMENT DATA			NOTES
		MOTOROLA PART No.	GENERAL ELECTRIC PART No.	RAYTHEON PART No.	
M1	IN139	48K134498			IN295
M2	IN139	48K134498			AVC Detector

MISCELLANEOUS

ITEM No.	PART NAME	MOTOROLA PART No.	NOTES
M3	Tuner Printed Board	77D40244A01 77D40299A01 84C40340A02	(AT-310) Complete Model ITMS (TA-325) Complete Model ITMC Less all Components, Consists of 8 Sections (Specify Letter Following Part Number)

CABINETS & CABINET PARTS

(When Ordering Cabinets & Cabinet Parts, Specify Model, Chassis & Color)

NAME	PART NO.	DESCRIPTION
Dial Scale	34B40027A01	Model ITMC
Dial Pointer	1B40398A01	Model ITMC
Pushbutton	38B40271A01	Model ITMS
Pushbutton	38B40255A01	Model ITMS
Knob	1B40265A01	Tuning, Volume, Model ITMS
Knob	36B40375A01	Tone Dummy, Model ITMS
Knob	1B40248A01	Wood Grain, Tuning, Volume, Model ITMC
Knob	1B40248A02	Blue, Tuning, Volume, Model ITMC
Knob	1B40248A03	Beige, Tuning, Volume, Model ITMC
Knob	1B40248A04	Green, Tuning, Volume, Model ITMC
Knob	1B40248A05	Red, Tuning, Volume, Model ITMC
Knob	1B40248A06	Turquoise, Tuning, Volume, Model ITMC
Knob	1B40248A07	Black, Tuning, Volume, Model ITMC

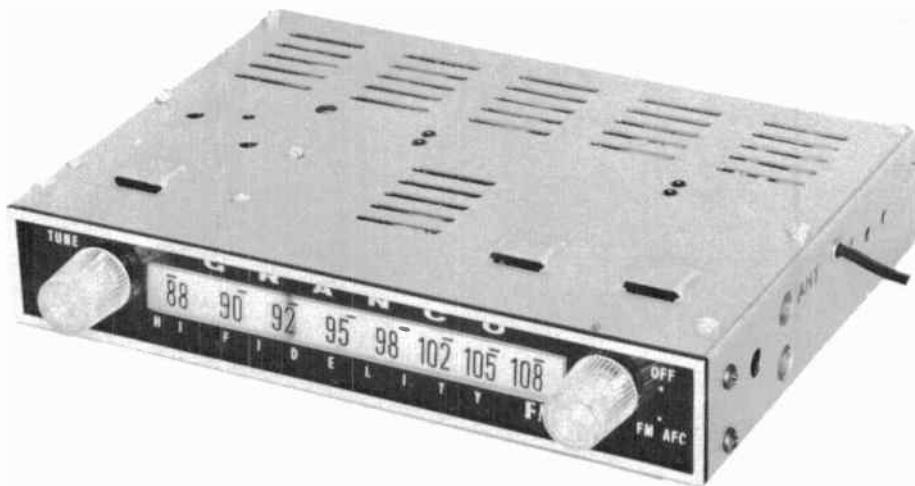
WIRING DATA

General-use Unshielded Hook-up Wire	Use BELDEN No. 8530 (Solid) Available in Ten Colors
Shielded Hook-up Wire	Use BELDEN No. 8885
Bonding Strap	Use BELDEN No. 8861

PHOTOFAC[®] Folder



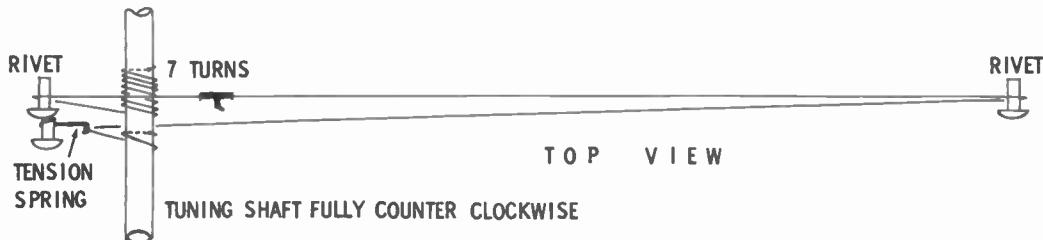
GRANCO MODEL ARC-60



**GRANCO MODEL
ARC-60**

TRADE NAME	Granco Model ARC-60
MANUFACTURER	Granco Products, Inc., 83-30 Kew Gardens Road, Kew Gardens, N. Y.
TYPE SET	Battery Operated 5 Tube Universal Type Automobile FM Converter
POWER SUPPLY	12 Volt Storage Battery
RATING	.85 Amp. @12.6 Volts DC
TUNING RANGE - FREQ. MOD.	88 - 108MC

DIAL CORD STRINGING

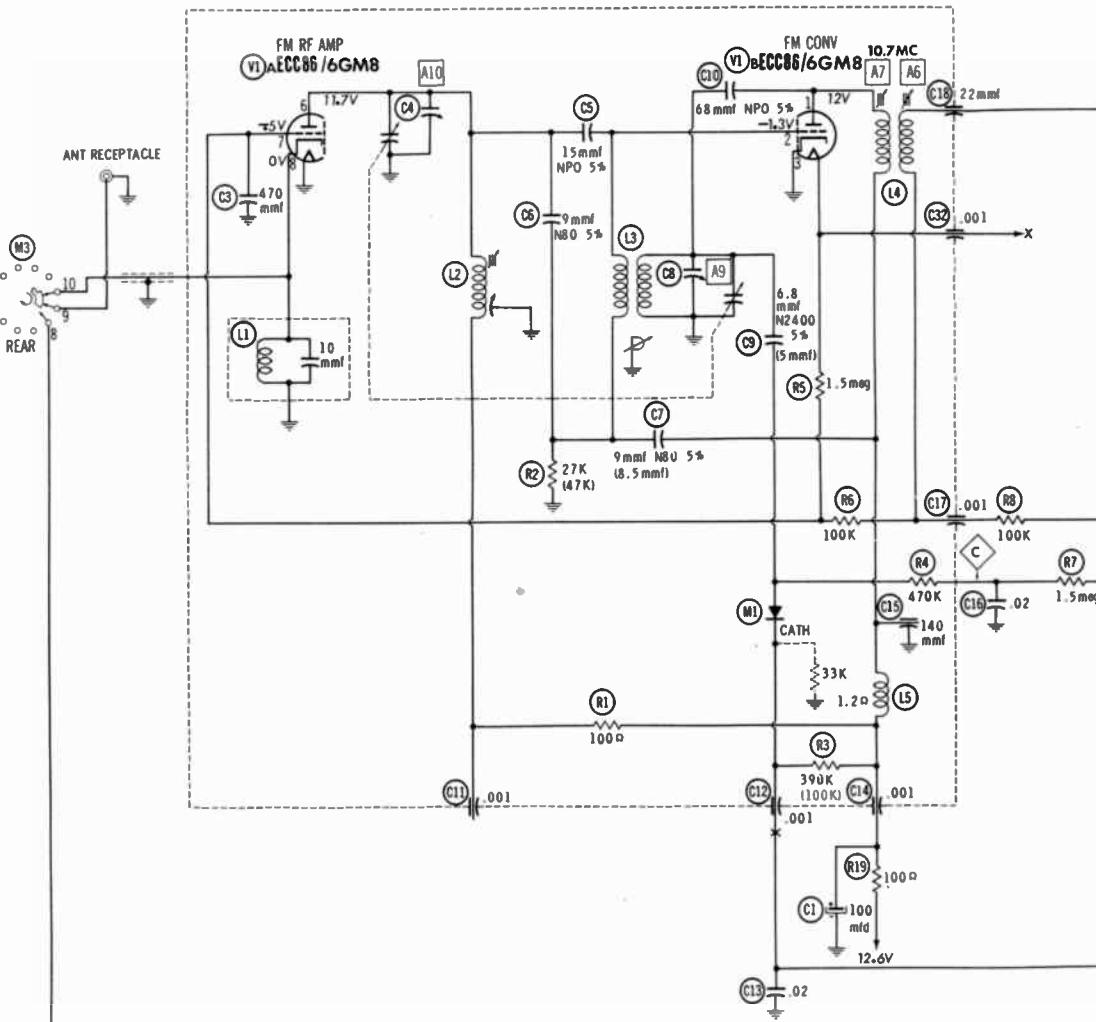


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RESISTANCE READINGS

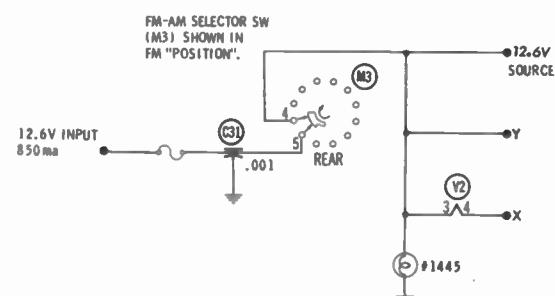
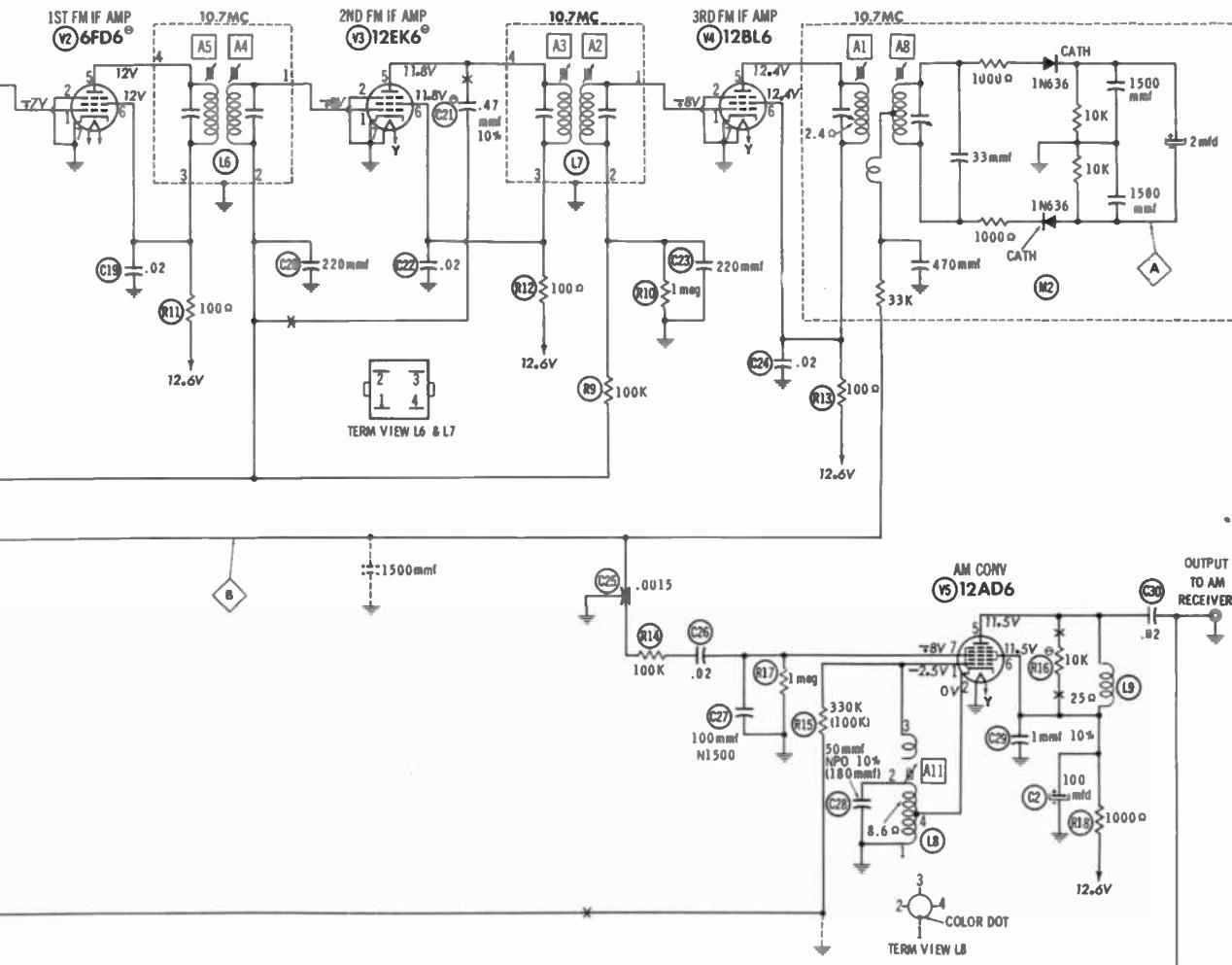
ITEM	TUBE	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7	Pin 8	Pin 9
V1	ECC86 6GM8	100Ω	27K	0Ω	FIL	FIL	200Ω	680K	.1Ω	0Ω
V2	6FD6	650K	0Ω	FIL	FIL	1000Ω	100Ω	0Ω		
V3	12EK6	630K	0Ω	FIL	FIL	1000Ω	1000Ω	0Ω		
V4	12BL6	620K	0Ω	FIL	FIL	1000Ω	1000Ω	0Ω		
V5	12AD6	500K	.1Ω	FIL	FIL	1000Ω	1000Ω	1meg		

SEE PARTS LIST FOR ALTERNATE VALUE OR APPLICATION

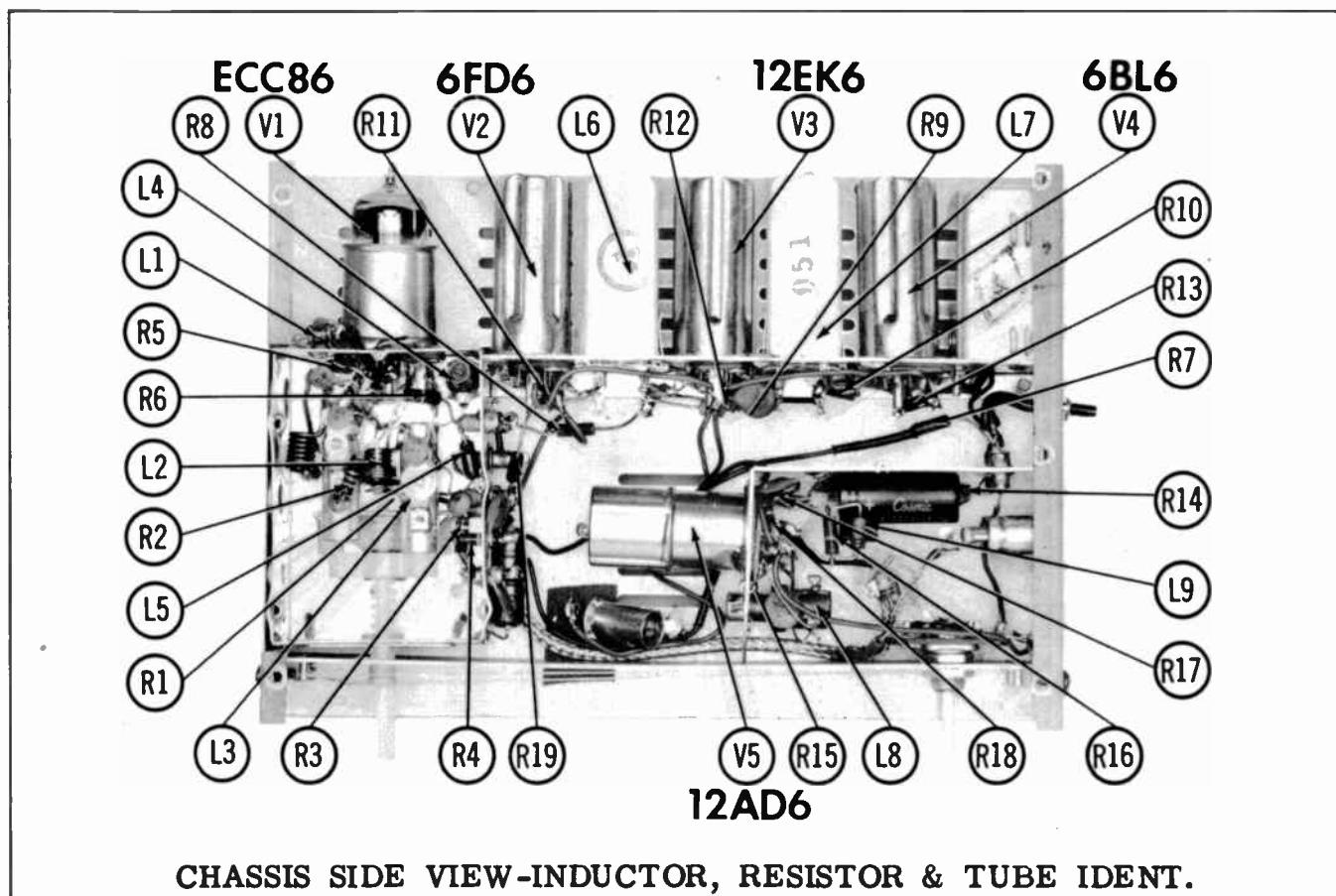
DC COIL RESISTANCE VALUES UNDER ONE OHM
NOT SHOWN ON SCHEMATIC DIAGRAM

NUMBERS ASSIGNED TO COILS, SWITCHES, PLUGS, SOCKETS, AND TRANSFORMERS ARE TO FACILITATE CIRCUIT TRACING OR COMPONENT REPLACEMENT AND MAY NOT NECESSARILY BE FOUND ON THE UNIT.

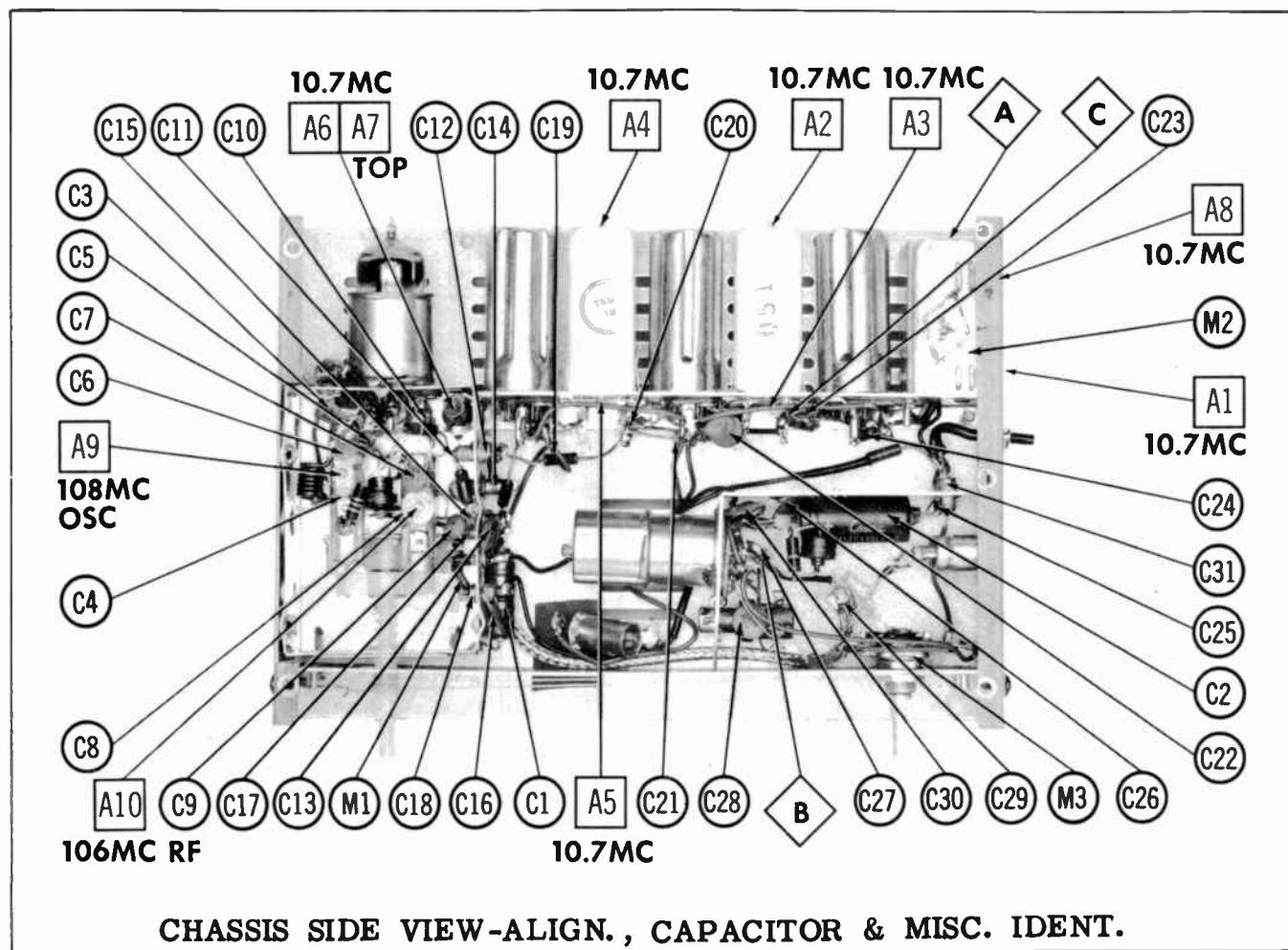
1. DC voltage measurements taken with vacuum tube voltmeter.
2. Socket connections shown as bottom views.
3. Measured values are from socket pin to common ground.
4. Battery voltage maintained at 12.6 volts for voltage readings.
5. Nominal tolerance on component values makes possible a variation of ±15% in voltage and resistance readings.
6. No signal applied for voltage measurements.



**GRANCO MODEL
ARC-60**



CHASSIS SIDE VIEW-INDUCTOR, RESISTOR & TUBE IDENT.



CHASSIS SIDE VIEW-ALIGN., CAPACITOR & MISC. IDENT.

ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS - READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Use only enough generator output to provide a usable indication.

Suggested Alignment Tools:

- AI, A8, A9, A10... GENERAL CEMENT #5009, 8106, 8274, 8275, 8728, 8729, 8967, 8968, 8969
WALSCO #2515, 2531, 2532
- A2 thru A5, A11... GENERAL CEMENT #8282, 8606, 8606-L, 9206, 9440
WALSCO #2526, 2543, 2544, 2545
- A6, A7..... GENERAL CEMENT #8282, 8606, 8606-L, 9091
WALSCO #2526, 2541, 2542, 2543, 2544

IF ALIGNMENT USING AM SIGNAL GENERATOR AND VTVM— SELECTOR IN FM POSITION

	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	RADIO DIAL SETTING	CONNECT VTVM	ADJUST	REMARKS
1.	High side thru .001mf _d to pin 2 (grid) of FM Converter. Low side to chassis.	10.7MC (Unmod.)	(FM) Point of non-interference.	DC probe to point . Common to chassis.	A1, A2, A3, A4, A5, A6, A7	Adjust for maximum deflection.
2.	"	"	"	DC probe to point . Common to chassis.	A8	Adjust for zero reading. A positive and negative reading will be obtained on either side of the correct setting.

IF ALIGNMENT USING FM SIGNAL GENERATOR AND OSCILLOSCOPE — SELECTOR IN FM POSITION

Use frequency modulated signal with 60% modulation and 450KC sweep. Use 120V sawtooth voltage in scope for horizontal deflection.

	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	RADIO DIAL SETTING	CONNECT SCOPE	ADJUST	REMARKS
1.	High side thru .001mf _d to pin 2 (grid) of FM Converter. Low side to chassis.	10.7MC (450KC Swp)	(FM) Point of non-interference.	Vert. amp. to point . Low side to chassis.	A1, A2, A3, A4, A5, A6, A7, A8	Adjust for maximum gain and symmetry of response similar to Fig. 1 with markers as shown. Adjust AI thru A7 for maximum gain and symmetry. Adjust A8 for marker at center of crossover.

RF ALIGNMENT — SELECTOR IN FM POSITION

Short point to chassis.

	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	RADIO DIAL SETTING	CONNECT VTVM	ADJUST	REMARKS
3.	Antenna receptacle.	108MC (Unmod.)	(FM) 108MC	DC probe to point . Common to chassis.	A9	Adjust for maximum deflection.
4.	"	108MC	108MC	"	A10	"

AM OSCILLATOR ADJUSTMENT

- 5. All is adjusted for maximum output of signal to a point of non-interference on the AM dial.

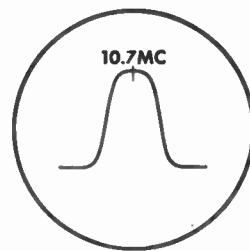


FIG. 1

PARTS LIST AND DESCRIPTIONS

TUBES

GENERAL ELECTRIC		RAYTHEON		SYLVANIA	
ITEM No.	USE	TYPE	ITEM No.	USE	TYPE
V1	FM RF Amp. -FM Conv.	ECC86/6GM8	V4	3rd FM IF Amplifier	12BL6
V2	1st FM IF Amplifier	6FD6 (Q4956)*	V5	AM Converter	12AD6
V3	2nd FM IF Amplifier	12EK6 (12BL6)*			

* Alternate

ELECTROLYtic CAPACITORS

ITEM No.	RATING		REPLACEMENT DATA						
	CAP.	VOLT.	GRANCO PART No.	AEROVOX PART No.	CORNELL-DUBILIER PART No.	GENERAL ELECTRIC PART No.	MALLORY PART No.	PYRAMID PART No.	SPRAGUE PART No.
C1	100	15		PRSI200	BBR100-15	QT1-22	TC2501	TD-100-15	TVA-1160
C2	100	15		PRSI200	BBR100-15	QT1-22	TC2501	TD-100-15	TVA-1160

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	REPLACEMENT DATA					
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBILIER PART No.	ELMENCO PART No.	MALLORY PART No.	SPRAGUE PART No.
C3	470		DI-470	DD-471	BYA10T47	CCD-471	B-347	10TS-T47
C4	15 NPO 5%			DTZ-15	C10Q15C	*	CNO-415	10TCC-Q15
C5	9 N80 5%					*		
C6	9 N80 5%					*		
C7	9 N80 5%	(8.5)†						
C8								
C9	6.8 N2400 5%							
C10	68 NPO 5%	(5)†						
C11	.001							
C12	.001							
C13	.02							
C14	.001							
C15	.140							
C16	.02							
C17	.001							
C18	.22							
C19	.02							
C20	.220							
C21	.47 10%	Note 1						
C22	.02							
C23	.220							
C24	.02							
C25	.0015							
C26	.02							
C27	100 NI500							
C28	50 NPO 10%	(180)†	NPO-DI 50	DTZ-50	C10Q5C	CCTO-510	CNO-450	10TCC-Q50
C29	1 10%		NPO-SI 1.0	TCZ-1			CNO-510	10TCC-V10
C30	.02		BPD-02	DD-203	BYB6S2	CCD-203	B-120	SHK-S20
C31	.001		EF-001	MFT-1000		CCF-102	CT280A	
C32	.001		EF-001	MFT-1000		*	CT280A	

Note 1. Not used in some versions.

† Alternate Value.

* Not normally in distributor's stock. Available thru distributor or order to manufacturer.

RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REPLACEMENT DATA			ITEM No.	RATING	REPLACEMENT DATA		
		IRC PART No.	WORKMAN TV PART No.	REMARKS			IRC PART No.	WORKMAN TV PART No.	REMARKS
R1	100Ω				R4	470K			
R2	27K			(47K)*	R5	1.5meg			
R3	390K			(100K)*	R6	100K			

RESISTORS (cont)

ITEM No.	RATING	REPLACEMENT DATA			ITEM No.	RATING	REPLACEMENT DATA		
		IRC PART No.	WORKMAN TV PART No.	REMARKS			IRC PART No.	WORKMAN TV PART No.	REMARKS
R7	1.5meg				R14	100K			
R8	100K				R15	330K			
R9	100K				R16	10K			
R10	1meg				R17	1meg			
R11	100Ω				R18	1000Ω			
R12	100Ω				R19	100Ω			
R13	100Ω								

* Alternate Value.

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA					NOTES
		GRANCO PART No.	Merit PART No.	Miller PART No.	Stancor PART No.	Workman TV PART No.	
L1	RF Choke	①					
L2	RF						
L3	Osc.						
L4	1st IF						
L5	RF Choke (1.5uh)	BC-582	4604	RTC-8516	T856		
L6	2nd IF	FM-254	1463	RTC-8599	T833		
L7	3rd IF	FM-254	1463	RTC-8599	T833		
L8	Osc. (1350KC)	BC-513	4652	RTC-8532	T841		
L9	RF Choke (1MH)						① Wound on 10mmf

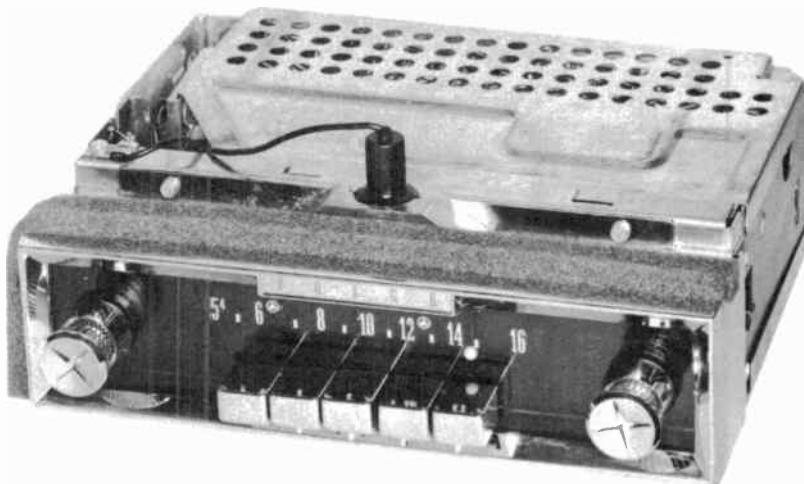
SIGNAL DIODES

ITEM No.	ORIG. TYPE	REPLACEMENT DATA			NOTES
		GRANCO PART No.	GENERAL ELECTRIC PART No.	RAYTHEON PART No.	
M1					AFC

MISCELLANEOUS

ITEM No.	PART NAME	GRANCO PART No.	NOTES	
			M2	M3
	Detector Ass'y. Switch			FM-AM Selector (Rotary Type)

General-use Unshielded Hook-up Wire	Use BELDEN No. 8530 (Solid) Available in Ten Colors
	8524 (Stranded) Available in Ten Colors
Shielded Hook-up Wire	Use BELDEN No. 8885
	Use BELDEN No. 8661



TRADE NAME Mopar Model 107 (12B) For 1961 Dodge Dart
 MANUFACTURER The Bendix Corp., Bendix Radio Div., Baltimore 4, Maryland
 TYPE SET Battery Operated 2 Tube - 2 Transistor Custom Built Automobile AM Receiver
 POWER SUPPLY 12 Volt Storage Battery RATING 1.1 Amp. @ 12 Volts DC
 TUNING RANGE-BROADCAST 530 - 1605KC

ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Volume control should be at maximum position. Output of signal generator should be no higher than necessary to obtain an output reading.

Suggested Alignment Tools:
 A1 thru A4..... GENERAL CEMENT #8282, 8606, 8606-L, 9295, 9440
 WALSCO #2526, 2543, 2544, 2545
 A5, A6..... GENERAL CEMENT #5000, 5003, 8276, 8290
 WALSCO #2512, 2515, 2522, 2523, 2525, 2537
 A8, A9, A10..... GENERAL CEMENT #8271, 8279, 8897
 WALSCO #2521, 2524

	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	RADIO DIAL SETTING	OUTPUT METER	ADJUST	REMARKS
1.	High side thru .1mf to pin 7 (grid) of Converter. Low side to chassis.	262, 5KC (400% Mod.)	High end stop.	Across voice coil.	A1, A2, A3, A4	Adjust for maximum output.
2.	Antenna receptacle thru dummy (Fig. 1).	1605KC	" "	"	A5, A6, A7	"
	Step 3 is not necessary unless tuner has been tampered with or components replaced. If necessary, back tuning cores out of coils. Repeat Step 2.					
3.	Antenna receptacle thru dummy (Fig. 1).	1000KC	Tuner carriage $\frac{1}{2}$ " from high end stop.	Across voice coil.	A8, A9, A10	Adjust for maximum output. Repeat Steps 2 and 3.
4.	With radio installed in car and antenna fully extended, tune in a weak station near 1600KC and adjust A7 for maximum output.					

PUSHBUTTON ADJUSTMENT

1. Pull Pushbutton out.
2. Tune manually to desired station.
3. Press Pushbutton in firmly.
4. Repeat for remaining Pushbuttons.

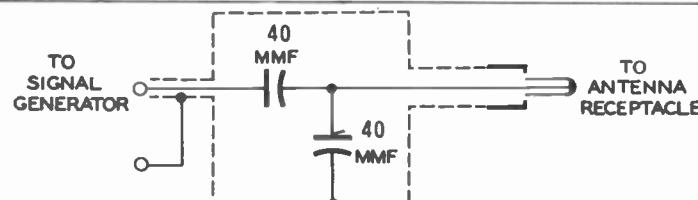


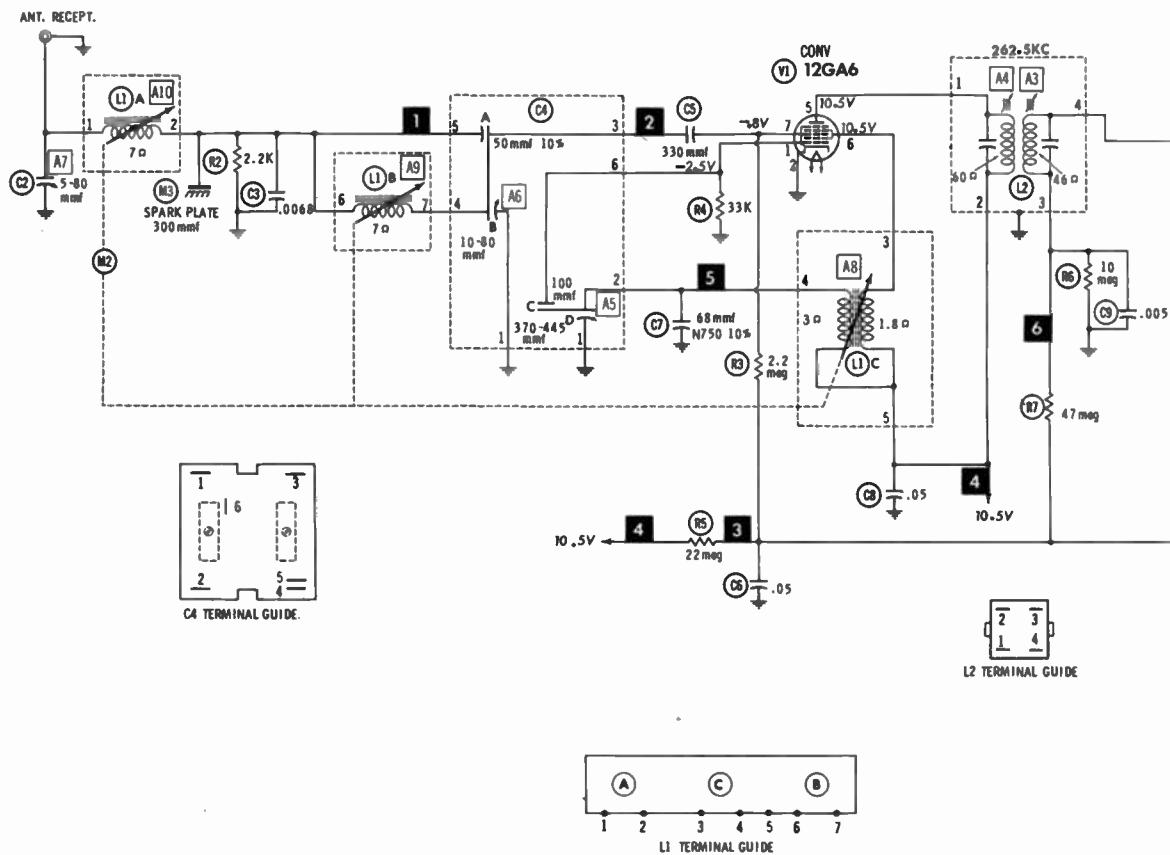
FIG. I

HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana

The listing of any available replacement part herein does not constitute in any case a recommendation, warranty or guaranty by Howard W. Sams & Co., Inc., as to the quality and suitability of such replacement part. The numbers of these parts have been compiled from information furnished to Howard W. Sams & Co., Inc., by the manufacturers of KD810

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RESISTANCE READINGS

ITEM	TUBE	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7	Pin 8	Pin 9
V1	12GA6	33K	0 Ω	5 Ω	0 Ω	950 Ω	900 Ω	5.5 meg		
V2	12FB	10 meg	6 Ω	8 meg	5 Ω	0 Ω	220 Ω	250 Ω	1.6 meg	

TRANSISTOR CIRCUIT RESISTANCE FOR X1 AND X2 NOT GIVEN BECAUSE OF THE WIDE VARIATION IN INTERNAL TRANSISTOR RESISTANCE.

DC COIL RESISTANCE VALUES UNDER ONE OHM
NOT SHOWN ON SCHEMATIC DIAGRAM

ARROWS ON CONTROLS INDICATE CLOCKWISE ROTATION
(CONTROL VIEWED FROM SHAFT END)

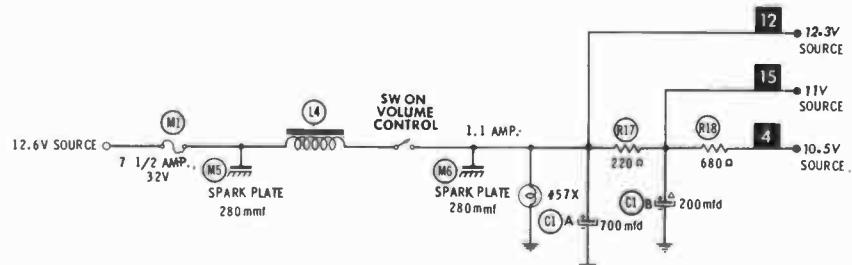
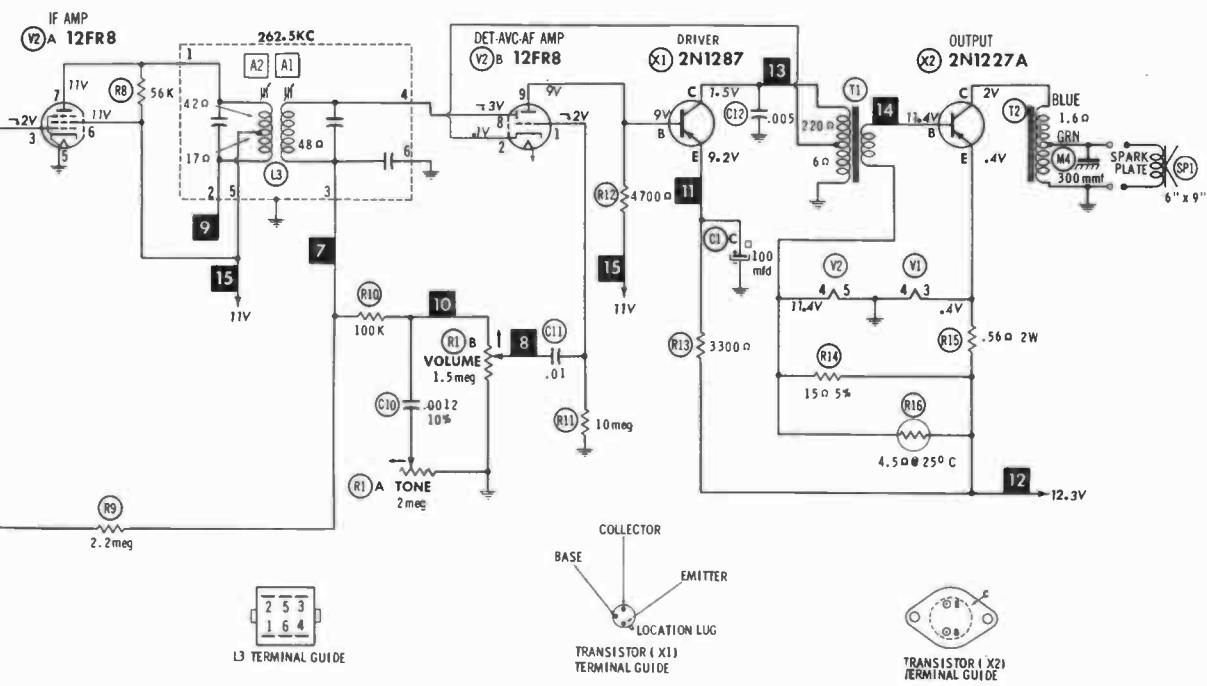
1. DC voltage measurements taken with vacuum tube voltmeter.
2. Socket connections shown as bottom views.
3. Measured values are from socket pin to common ground.
4. Battery voltage maintained at 12.6 volts for voltage readings.
5. Nominal tolerance on component values makes possible a variation of ±15% in voltage and resistance readings.
6. Volume control at maximum, no signal applied for voltage measurements.

NUMBERS ASSIGNED TO COILS, SWITCHES, PLUGS, SOCKETS, AND TRANSFORMERS ARE TO FACILITATE CIRCUIT TRACING OR COMPONENT REPLACEMENT AND MAY NOT NECESSARILY BE FOUND ON THE UNIT.

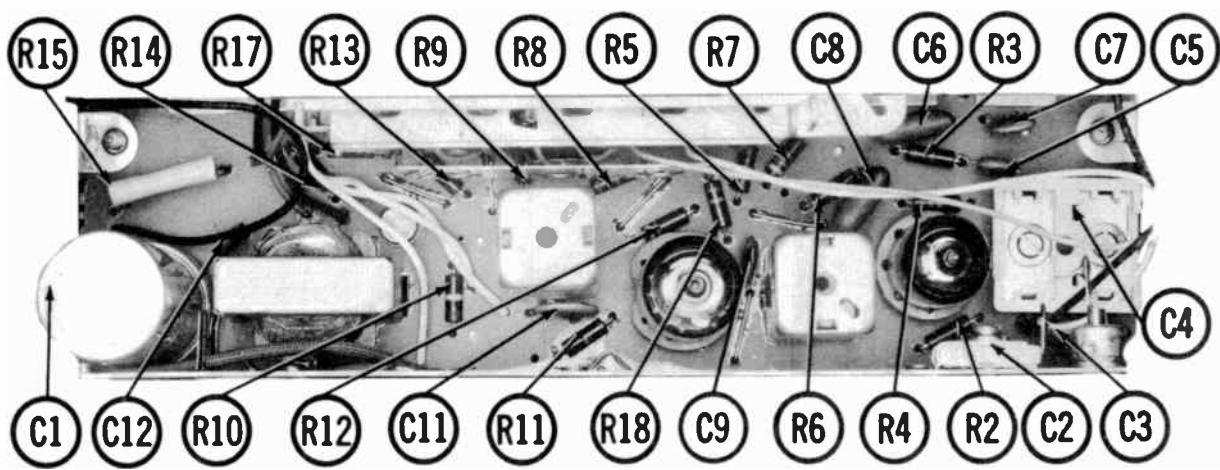
A PHOTOFACSIMILE STANDARD NOTATION SCHEMATIC

with **CircuitTrace**

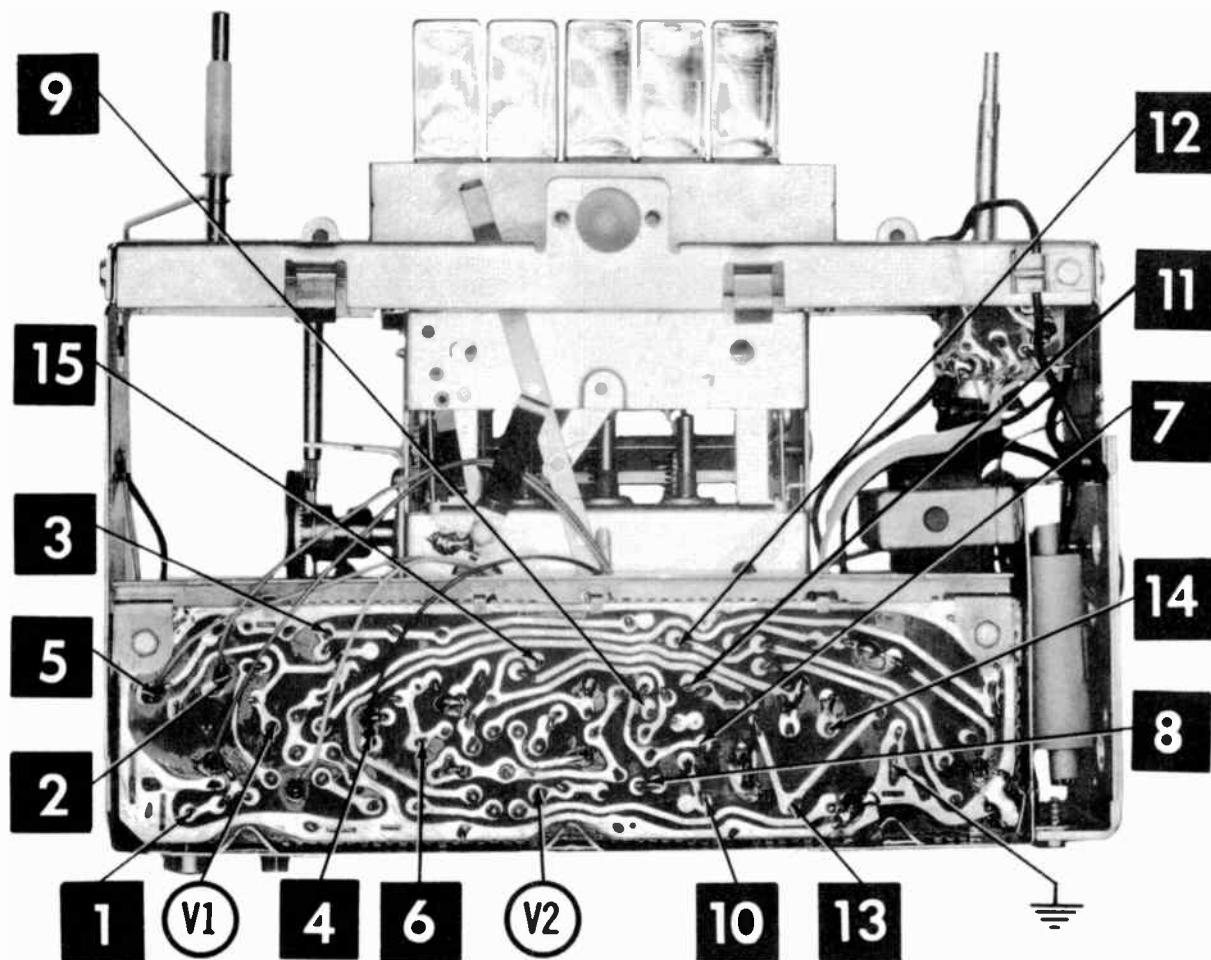
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MOPAR
MODEL 107



PRINTED BOARD



A Howard W. Sams CIRCUITRACE® Photo

CHASSIS BOTTOM VIEW

ARROWS INDICATING TUBE LOCATIONS ARE
POINTING TO PIN 1 UNLESS OTHERWISE INDICATED

PARTS LIST AND DESCRIPTIONS

TUBES

GENERAL ELECTRIC		RAYTHEON		SYLVANIA	
ITEM No.	USE	TYPE	ITEM No.	USE	TYPE
V1	Converter	12GA8	V2	IF Amp. -Det. -AVC -AF Amp.	12FR8

TRANSISTORS

ITEM No.	ORIG. TYPE	USE	REPLACEMENT DATA			NOTES
			RCA PART No.	RAYTHEON PART No.	SYLVANIA PART No.	
X1	2N1287	Driver	2N591	2N362		
X2	2N1227A	Output	2N501			PNP PNP Note 1

Note 1. When replacing, apply silicone grease to both sides of insulator. Tighten mounting screws securely.

ELECTROLYTIC CAPACITORS

ITEM No.	RATING		REPLACEMENT DATA						
	CAP.	VOLT.	BENDIX PART No.	AEROVOX PART No.	CORNELL-DUBLINER PART No.	MALLORY PART No.	PYRAMID PART No.	SPRAGUE PART No.	NOTES
CLA	700	15	220353-21	PWH3-00-95.5				PCLS-3021.8*	
B	300	15							
C	100	15							
D	370-445								

* Not normally in distributor's stock. Available thru distributor or order to manufacturer.

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	REPLACEMENT DATA						
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBLINER PART No.	ELMENCO PART No.	MALLORY PART No.	SPRAGUE PART No.	
C2	5-80	#219083-3	P288N-0068	D6-682	BYA10D68	462	IDP-1-682	6TM-D68	
C3	.0068 100V		NPO-DI 50	DTZ-50	C10Q50C	CCTO-510	CNO-450	10TCC-Q50	
C4A	50 10%								
B	10-80								
C	100								
D	370-445								
C5	330								
C6	.05 100V								
C7	68 N750 10%								
C8	.06 100V								
C9	.005								
C10	.0012 10%								
C11	.01								
C12	.006								

* Bendix Part Number.

CONTROLS

ITEM No.	RATING		REPLACEMENT DATA				INSTALLATION NOTES
	RESISTANCE	WATTS	BENDIX PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CTS-IRC PART No.	MALLORY PART No.
R1A B C	2meg 1.5meg Switch	1	2091339-4				Toze Volume Power Off-On

RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REPLACEMENT DATA			REMARKS	ITEM No.	RATING	REPLACEMENT DATA			REMARKS
		IRC PART No.	WORKMAN TV PART No.	REMARKS				IRC PART No.	WORKMAN TV PART No.	REMARKS	
R2	2300Ω					R11	10meg				
R3	2. 2meg					R12	4700Ω				
R4	33K					R13	330Ω				
R5	23meg					R14	15Ω 5%				
R6	10meg					R15	.56Ω 2W				
R7	47meg					R16	4. 5Ω @ 25°C				
R8	50K					R17	220Ω				
R9	2. 2meg					R18	680Ω				
R10	100K										

Pt. #2090948-15
Pt. #220629-11

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA					NOTES
		BENDIX PART No.	Merit PART No.	Miller PART No.	Stancor PART No.	Workman TV PART No.	
L1A B C L2 L3	Ant. RF Csc. Input IF Output IF	3090131-27 ①		BC-344	13-PHI	RTC-8644	T655 ① Part of M3.
		2090907-9					
		2090908-7					

FILTER CHOKE

ITEM No.	RATINGS			REPLACEMENT DATA					NOTES
	CURRENT (Measured)	DC RES.	INDUCTANCE (at CURRENT 1000 mA)	BENDIX PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
L4	1.1A	.26Ω	1200 uH	2091107-2					

PARTS LIST AND DESCRIPTIONS (Continued)

TRANSFORMER (DRIVER)

ITEM No.	TURNS RATIO	REPLACEMENT DATA					NOTES
		BENDIX PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
T1	7 1	2090433-4					

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE	REPLACEMENT DATA					NOTES
		BENDIX PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
T2	200Ω Tap @ 3-4Ω	2090549-9					

SPEAKER

ITEM No.	TYPE			REPLACEMENT DATA		NOTES
	SIZE	FIELD	V. C. IMP.	BENDIX PART No.	QUAM PART No.	
SP1	6" x 9"	PM	3-4Ω	2091269-1	69A3	

FUSES

ITEM No.	TYPE	RATING	REPLACEMENT DATA			NOTES	
			BENDIX PART No.		LITTELFUSE PART No.		
			FUSE	HOLDER	FUSE		
M1	SFE	7½A 32V	221633-12 *	221633-3 ↑	30707.5 (SFE 7½A 32V)	155009 SFE 7½A HRH	

* Includes Connector Assembly.

† Cap.

MISCELLANEOUS

ITEM No.	PART NAME	BENDIX PART No.	NOTES
M2	Tuner	2091576-4	Includes Pushbuttons, Less Pointer
M3	Spark Plate	220267-12	300mmf
M4	Spark Plate	220267-12	300mmf
M5	Spark Plate	220267-1B	280mmf
M6	Spark Plate	220267-1B	280mmf

CABINETS & CABINET PARTS

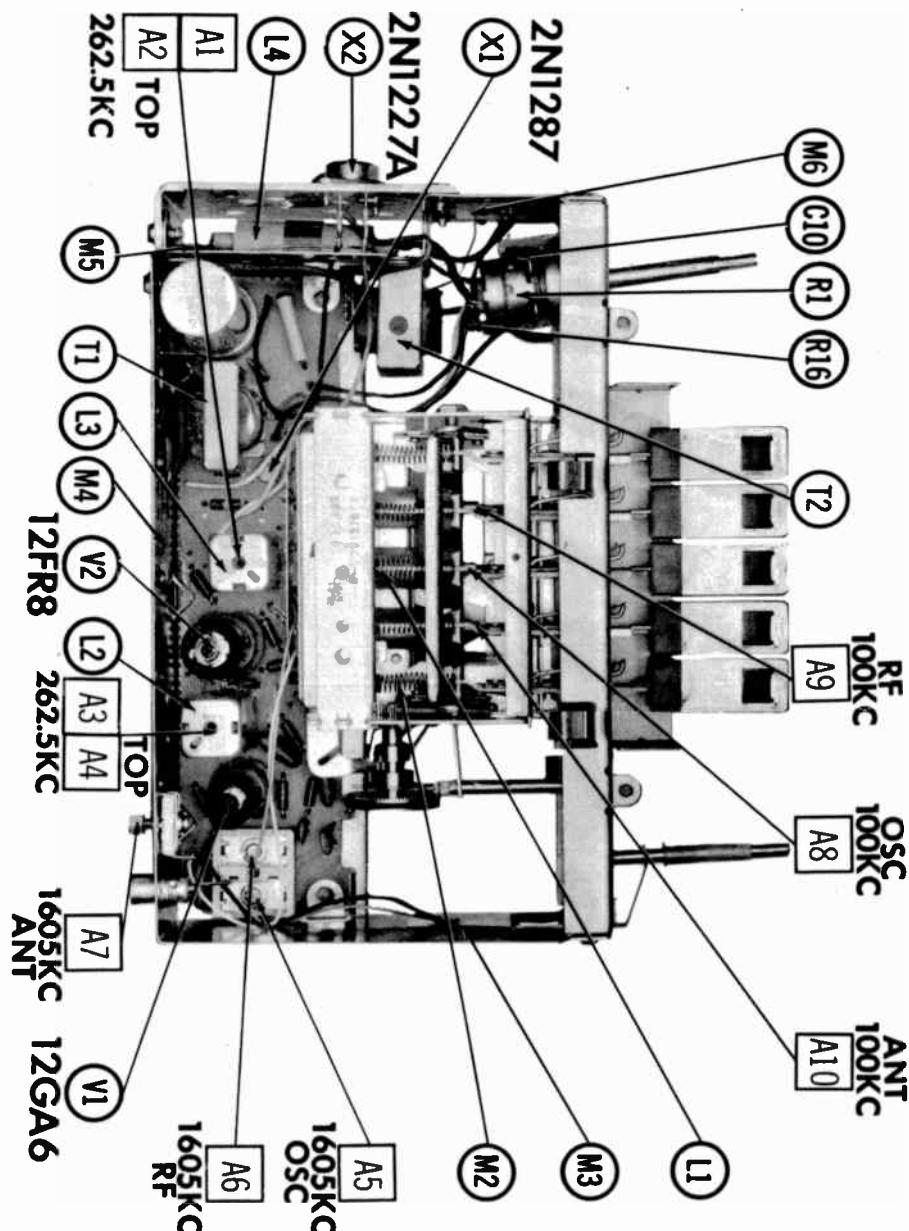
(When Ordering Cabinets & Cabinet Parts, Specify Model, Chassis & Color)

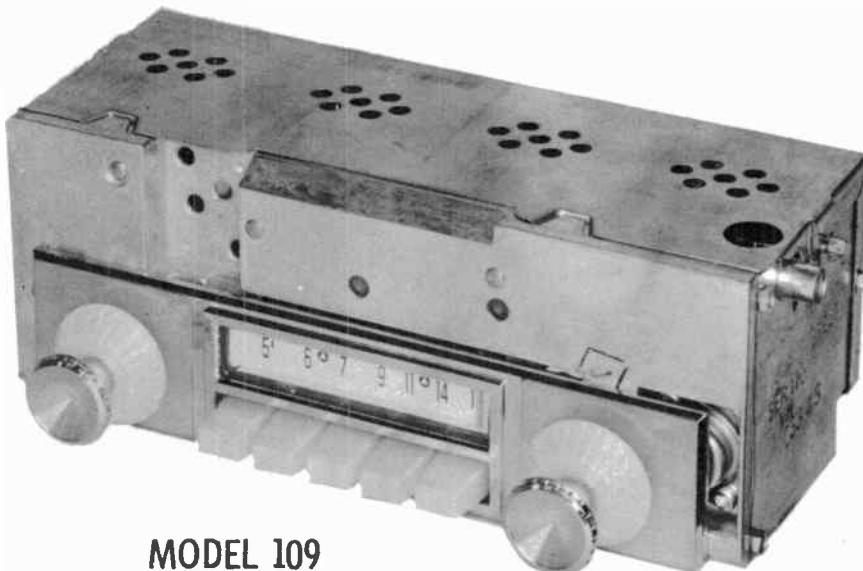
NAME	PART NO.	DESCRIPTION
Dial Glass	2091716-1	
Dial Pointer	2091077-1	
Pushbutton	2091204-1	
Knob	2091134-2	Tuning, Volume
Knob	2091135-3	Tone, Dummy

WIRING DATA

General-use Unshielded Hook-up Wire	Use BELDEN No. 8830 (Solid) Available in Ten Colors
	8824 (Stranded) Available in Ten Colors
Shielded Hook-up Wire	Use BELDEN No. 8885
Bonding Strap	Use BELDEN No. 8861

CHASSIS—TOP VIEW





MODEL 109

TRADE NAME	Mopar Models 109 (For 1961 Plymouth RP1, RP2) 111 (For 1961 Plymouth RP1, RP2 Export Versions) 113 (For 1961 Valiant RVI) 114 (For 1961 Lancer RWI)
MANUFACTURER	Motorola Inc., 4545 W. Augusta Blvd., Chicago 51, Illinois
TYPE SET	Battery Operated 3 Tube - 2 Transistor Custom Built Automobile AM Receiver
POWER SUPPLY	12 Volt Storage Battery RATING 1 Amp. @12.6 Volts DC
TUNING RANGE-BROADCAST	540 - 1610KC

MOPAR MODELS
109, 111, 113, 114

ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Volume control should be at maximum position. Output of signal generator should be no higher than necessary to obtain an output reading.

Suggested Alignment Tools: A1, A2, A3.....GENERAL CEMENT #8282, 8606, 8606-L, 9295, 9440
WALSCO #2526, 2543, 2544, 2545
A4, A5.....GENERAL CEMENT #8271, 8279, 8897, 9050-L, 9150
WALSCO #2521, 2524
A7, A8, A9.....GENERAL CEMENT #8271, 8279, 8897
WALSCO #2521, 2524

	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	RADIO DIAL SETTING	OUTPUT METER	ADJUST	REMARKS
1.	Antenna receptacle thru .1mfid. Low side to chassis.	262.5KC (400 th Mod.)	High end stop.	Across voice coil.	A1, A2, A3	Adjust for maximum output.
2.	Antenna receptacle thru dummy (Fig. 1).	1610KC	"	"	A4, A5, A6	"
Step 3 is not necessary unless the tuner has been tampered with or components replaced. If necessary, back tuning cores (A7, A8, A9) out of the coils. Repeat Step 2.						
3.	Antenna receptacle thru dummy (Fig. 1).	1020KC	Tuner carriage 3/8" from high end stop.	Across voice coil.	A7, A8, A9	Adjust for maximum output. Repeat Steps 2 and 3. Recement cores.
4.	With radio installed in car and antenna fully extended, tune in a weak station near 1000KC and adjust A6 for maximum output.					

PUSHBUTTON ADJUSTMENT

1. Pull Pushbutton out.
2. Tune manually to desired station.
3. Press Pushbutton in firmly.
4. Repeat for remaining Pushbuttons.

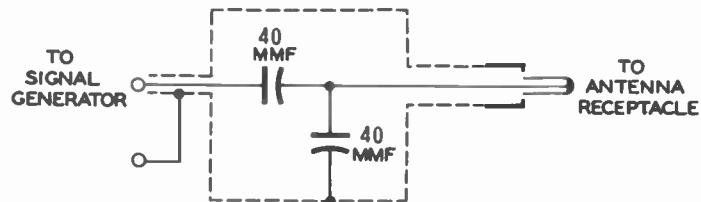


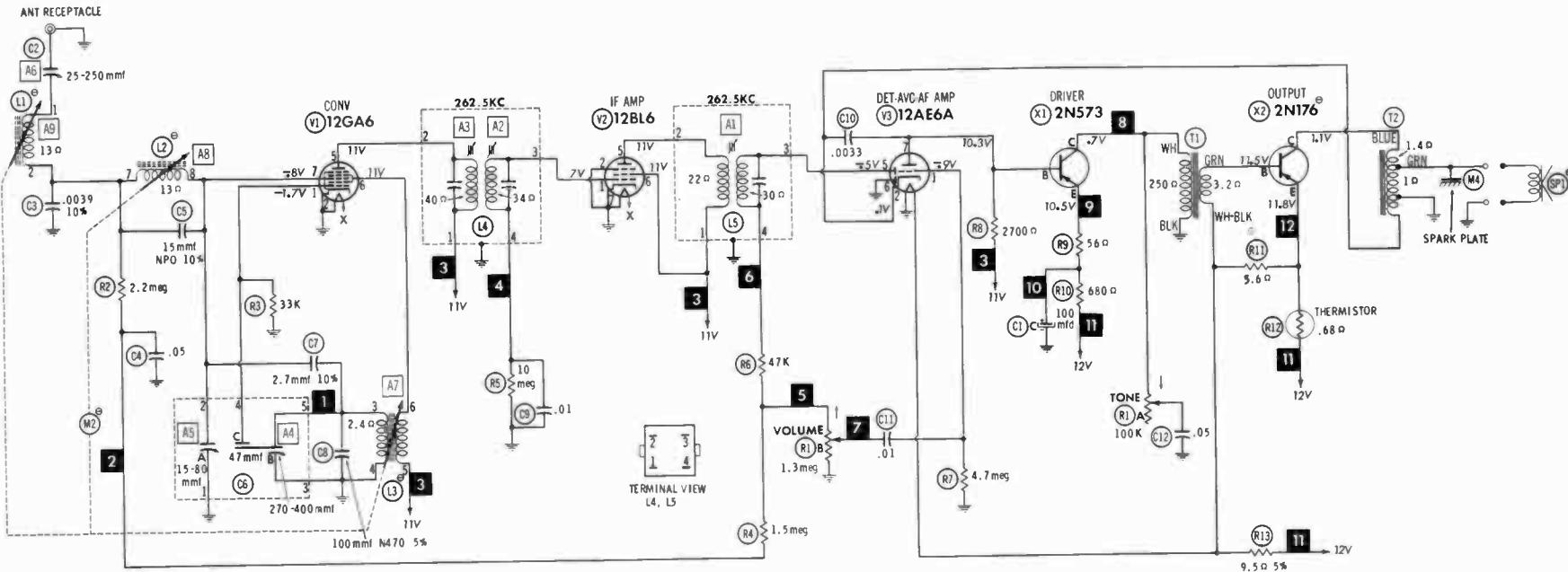
FIG.1

HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana



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NUMBERS ASSIGNED TO COILS, SWITCHES, PLUGS, SOCKETS, AND TRANSFORMERS ARE TO FACILITATE CIRCUIT TRACING OR COMPONENT REPLACEMENT AND MAY NOT NECESSARILY BE FOUND ON THE UNIT.

SEE PARTS LIST FOR ALTERNATE VALUE OR APPLICATION

DC COIL RESISTANCE VALUES UNDER ONE OHM
NOT SHOWN ON SCHEMATIC DIAGRAM

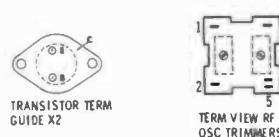
ARROWS ON CONTROLS INDICATE CLOCKWISE ROTATION
(CONTROL VIEWED FROM SHAFT END)

1. DC voltage measurements taken with vacuum tube voltmeter
2. Socket connections shown as bottom views.
3. Measured values are from socket pin to common ground.
4. Battery voltage maintained at 12.6 volts for voltage readings.
5. Nominal tolerance on component values makes possible a variation of 15% in voltage and resistance readings.
6. Volume control at maximum, no signal applied for voltage measurements.

A PHOTOFAC STANDARD NOTATION SCHEMATIC

with **CircuitTrace**

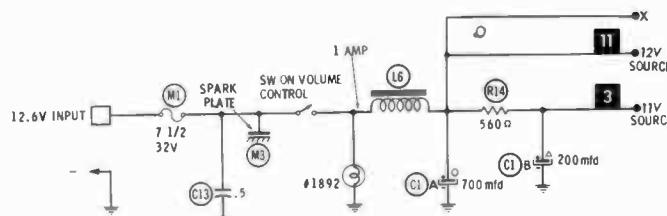
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RESISTANCE READINGS

ITEM	TUBE	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7
V1	12GA6	33K	0Ω	5Ω	0Ω	610Ω	560Ω	5 meg
V2	12BL6	10 meg	0Ω	0Ω	5Ω	580Ω	560Ω	0Ω
V3	12AE6A	4.7 meg	.1Ω	0Ω	6Ω	1.3 meg	0Ω	

TRANSISTOR CIRCUIT RESISTANCE FOR X1 AND X2 NOT GIVEN BECAUSE OF THE WIDE VARIATION IN INTERNAL TRANSISTOR RESISTANCE.



MOPAR MODELS
109, 111, 113, 114

PARTS LIST AND DESCRIPTIONS

TUBES

GENERAL ELECTRIC		RAYTHEON		SYLVANIA	
ITEM No.	USE	TYPE	ITEM No.	USE	TYPE
V1 V2	Converter IF Amplifier	12GA6 12BL6	V3	Det.-AVC-AF Amplifier	12A6A

TRANSISTORS

ITEM No.	ORIG. TYPE	USE	REPLACEMENT DATA			NOTES
			RCA PART No.	RAYTHEON PART No.	SYLVANIA PART No.	
X1	2N573	Driver	2N591	2N573	2N573	PNP
X2	2N176	Output	2N176	2N176	2N176	PNP Note 1
	MN-20*	Output				PNP Note 1

Note 1. When replacing, apply DC-4 grease (Part #1M4490487) or equivalent to both sides of insulator. Tighten mounting screws securely.

* Alternate

ELECTROLYTIC CAPACITORS

ITEM No.	RATING		REPLACEMENT DATA						
	CAP.	VOLT.	MOTOROLA PART No.	AEROVOX PART No.	CORNELL-DUBILIER PART No.	MALLORY PART No.	PYRAMID PART No.	SPRAGUE PART No.	NOTES
C1A	.0700	16	23C563447	PWH3-00-95.5		WP300.87 †		PCLE-3027.5*	
B	.200	16							
C	.100	16							

* Not normally in distributor's stock. Available thru distributor on order to manufacturer.

† Use printed circuit adapter kit FPA.

FIXED CAPACITORS

ITEM No.	RATING		REMARKS	REPLACEMENT DATA						
	AEROVOX PART No.	CENTRALAB PART No.		CORNELL-DUBILIER PART No.	ELMENCO PART No.	MALLORY PART No.	SPRAGUE PART No.			
C2	25-250		#20B563246							
C3	.0039 10%			DI-4000	DPM56D39	464				
C4	.05			BFD-06	H-0865	CCD-392	JL-239	10T8-D39		
C5	15 NPO 10%			NPO-D1 15	DTZ-15	IDP-2-503	GPI50	5HK-650		
C6A	15-80					CCTO-150	CNO-415	10TCC-Q15		
B	47									
C	270-400			NPO-DI 47	TCE-47	C10Q47C	CCTO-470	10TCC-Q47		
C7	2.7 10%			NPO-SI 3.0		C10V3C	*			
C8	100 N470 5%			BPD-01	DD-103	BYA1081	CCD-103	B-110	5HK-S10	
C9	.01			BPD-0033	DD-332	BYA10D33	CCD-332	B-333	5HK-D33	
C10	.0033			BPD-01	DD-103	BYA1081	CCD-103	B-110	5HK-S10	
C11	.01			BPD-05	DD-503	H-0865	IDP-2-503	GP150	5HK-S50	
C12	.05			P288N-5		CUB2P5	IDP-4-504	GEM-205	2TM-P50	
C13	.5 100V									

* Motorola Part Number. Not normally in distributor's stock. Available thru distributor on order to manufacturer.

CONTROLS

ITEM No.	RATING		REMARKS	REPLACEMENT DATA					INSTALLATION NOTES
	RESISTANCE	WATTS		MOTOROLA PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CTS-IRC PART No.	MALLORY PART No.	
RIA	100K 1.3meg Switch	†	#18K564706						Tone Volume Power Off-On

RESISTORS

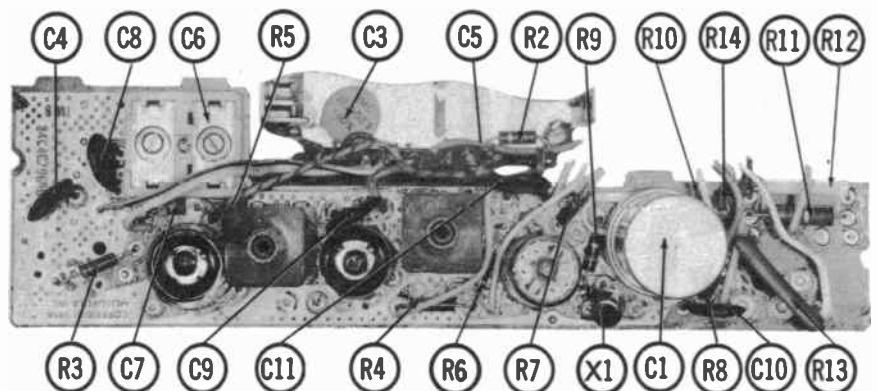
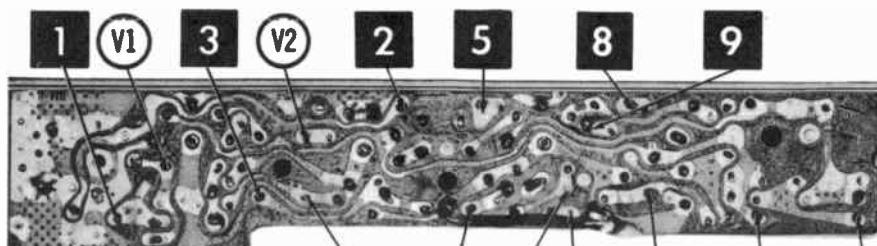
All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REPLACEMENT DATA			ITEM No.	RATING	REPLACEMENT DATA		
		IRC PART No.	WORKMAN TV PART No.	REMARKS			IRC PART No.	WORKMAN TV PART No.	REMARKS
R2	2.2meg 33K				R9	56Ω			
R3	1.5meg				R10	68Ω			
R4	10meg				R11	5.6Ω			
R5	47K				R12	.68Ω			
R6	4.7meg				R13	9.5Ω 5%			
R7	4.7meg				R14	56Ω			
R8	2700Ω								

PRINTED BOARD

A Howard W. Sams CIRCUITTRACE Photo

ARROWS INDICATING TUBE LOCATIONS ARE POINTING TO PIN 1 UNLESS OTHERWISE INDICATED



2N573

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA					NOTES
		MOTOROLA PART No.	Merit PART No.	Miller PART No.	Stancor PART No.	Workman TV PART No.	
L1	Ant. RF	24B663290					
L2	Osc.	24B663290					
L3		24B663203					
L4	Input IF	24K564869					
L5	Output IF	24K40276A03	BC-344	13-PHI	RTC-8044	T655	Note 1 Note 1 Note 1

Note 1. Part of coil and mounting plate assembly Part #1V40300A48.

FILTER CHOKE

ITEM No.	RATINGS			REPLACEMENT DATA					NOTES
	CURRENT (Measured)	DC RES.	INDUCTANCE (100 CURRENT 1000 ~)	MOTOROLA PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
L6	.9A	.2Ω	.0048HYY	25C563445					

PARTS LIST AND DESCRIPTIONS (Continued)

TRANSFORMER (DRIVER)

REPLACEMENT DATA

ITEM No.	TURNS RATIO		REPLACEMENT DATA					NOTES
	PRL	SEC.	MOTOROLA PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
T1	10	1	25C553444					

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE PRI.	REPLACEMENT DATA					NOTES
		MOTOROLA PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
T2	6Q Tap @ 3-4Ω Tap @ 10 DC Res.	25K563390					

SPEAKER

ITEM No.	TYPE			REPLACEMENT DATA		NOTES
	SIZE	FIELD	V. C. IMP.	MOTOROLA PART No.	QUAM PART No.	
SPI	6" x 9"	PM	3-4Q	50K563103 *	69A3	* Models 109, 111
	6" x 9"	PM	3-4Q	50D563102 †	69A3	† Models 113, 114

FUSES

ITEM No.	TYPE	RATING	REPLACEMENT DATA					
			MOTOROLA PART No.		LITTELFUSE PART No.		BUSS PART No.	
			FUSE	HOLDER	FUSE	HOLDER	FUSE	HOLDER
M1	SFE	7½ 32V	65R122346	9K563327 9K564776	30707.5 (SFE 7½ 32V)	155009	SFE 7½	HRH

① Models 109, 111
② Models 113, 114

MISCELLANEOUS

ITEM No.	PART NAME	MOTOROLA PART No.	NOTES
M2	Tuner	77D40242A01	(AT326) Complete, Models 109, 111
	Tuner	77D40242A03	(AT335) Complete, Model 113
	Tuner	77D40242A04	(AT336) Complete, Model 114
M3	Spark Plate	64K530177	
	Spark Plate	64K530177	

CABINETS & CABINET PARTS

(When Ordering Cabinets & Cabinet Parts, Specify Model, Chassis & Color)

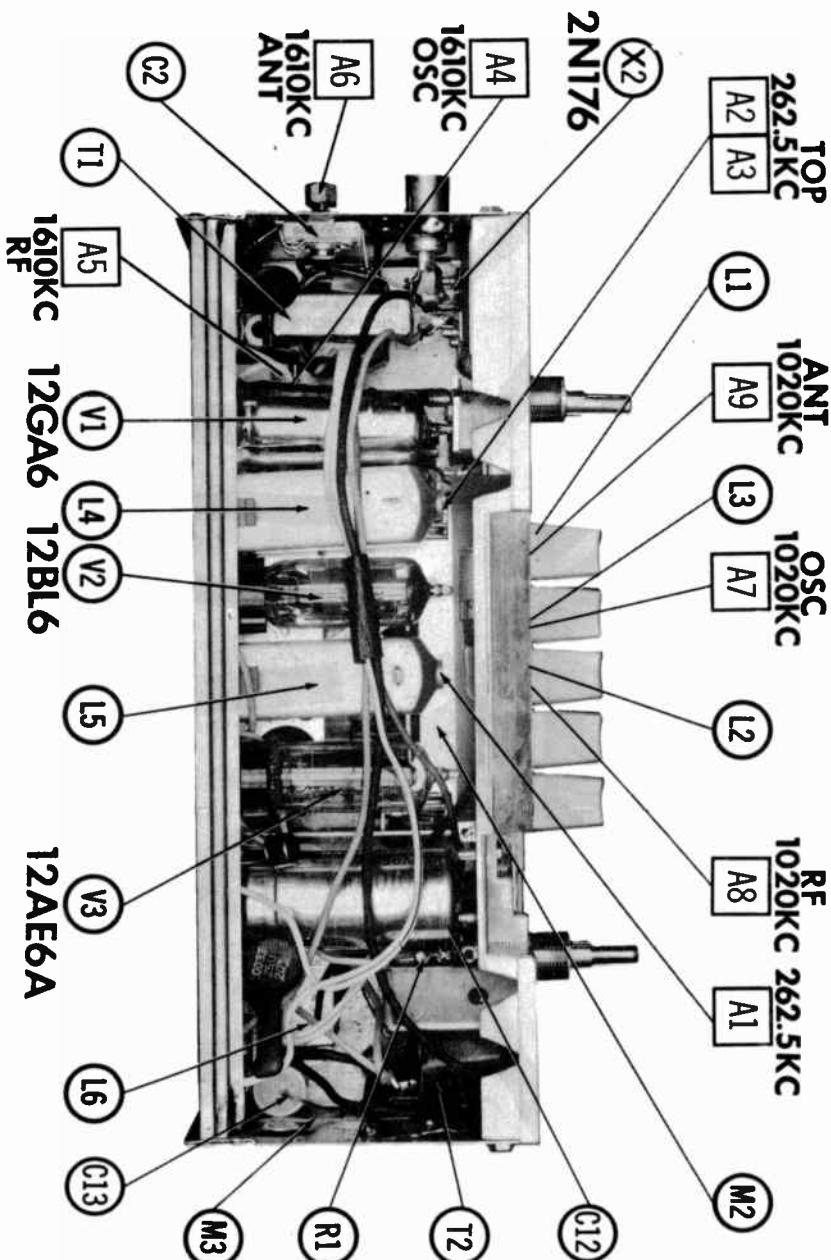
NAME	PART NO.	DESCRIPTION
Dial Crystal	61A563192	
Dial Scale	34K564634	Model 109
Dial Scale	34K564636	Model 111
Dial Scale	34K564770	Model 113
Dial Scale	34K564766	Model 114
Pointer	1K563183	
Pushbutton	38B40047A05	Model 109, 111
Pushbutton	38K564770	Model 113
Pushbutton	38K564780	Model 114
Knob	36B562625	Tuning, Volume, Model 109, 111
Knob	36C40272A01	Tuning, Volume, Model 113
Knob	36B40261A01	Tuning, Volume, Model 114
Knob	36B40063A01	Tone, Dummy, Model 109, 111
Knob	36K564787	Tone, Dummy, Model 113
Knob	36K564788	Tone, Dummy, Model 114

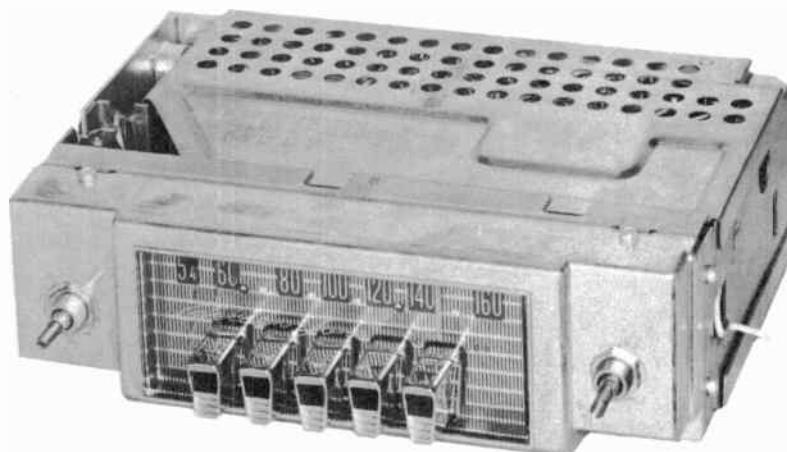
WIRING DATA

WIRING DATA

General-use Unshielded Hook-up Wire	Use BELDEN No. 8530 (Solid) Available in Ten Colors 8524 (Stranded) Available in Ten Colors
Shielded Hook-up Wire	Use BELDEN No. 8885
Bonding Strap	Use BELDEN No. 8661

CHASSIS—TOP VIEW





TRADE NAME	Mopar Model 317 (13BC) For 1961 Chrysler
MANUFACTURER	The Bendix Corp.; Bendix Radio Div., Baltimore 4, Maryland
TYPE SET	Battery Operated 3 Tube-3 Transistor Custom Built Automobile AM Receiver
POWER SUPPLY	12 Volt Storage Battery RATING .8 Amp. @12.6 Volts DC
TUNING RANGE-BROADCAST	530 - 1605KC

ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Volume control should be at maximum position. Output of signal generator should be no higher than necessary to obtain an output reading.

Suggested Alignment Tools: A1 thru A4....GENERAL CEMENT #8282, 8606, 8606-L, 9295, 9440
WALSCO #2526, 2543, 2544, 2545
A5, A6.....GENERAL CEMENT #5000, 5003, 8276, 8290
WALSCO #2512, 2515, 2522, 2523, 2525, 2537

	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	RADIO DIAL SETTING	OUTPUT METER	ADJUST	REMARKS
1.	High side thru .1mfd to pin 9 (grid) of Converter. Low side to chassis.	282.5KC (400% Mod.)	High end stop.	Across voice coil.	A1, A2, A3, A4	Adjust for maximum output.
2.	To antenna terminal thru dummy (Fig. 1).	1605KC	"	"	A5, A6, A7	"
Step 3 is not necessary unless tuner has been tampered with or components replaced. If necessary, back tuning cores (A8, A9, and A10) out of coils. Repeat Step 2.						
3.	To antenna terminal thru dummy (Fig. 1).	1000KC	Tuner carriage $\frac{1}{2}$ " from high end stop.	Across voice coil.	A8, A9, A10	Adjust for maximum output. Repeat Steps 2 and 3.
4.	With radio installed in car and antenna fully extended, tune in a weak station near 1600KC and adjust A7 for maximum output.					

PUSHBUTTON ADJUSTMENT

1. Pull Pushbutton out.
2. Tune manually to desired station.
3. Press Pushbutton in firmly.
4. Repeat for remaining Pushbuttons.

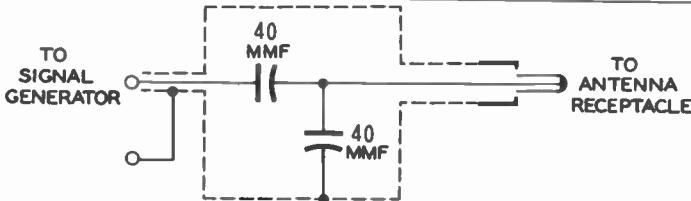


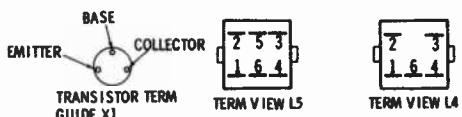
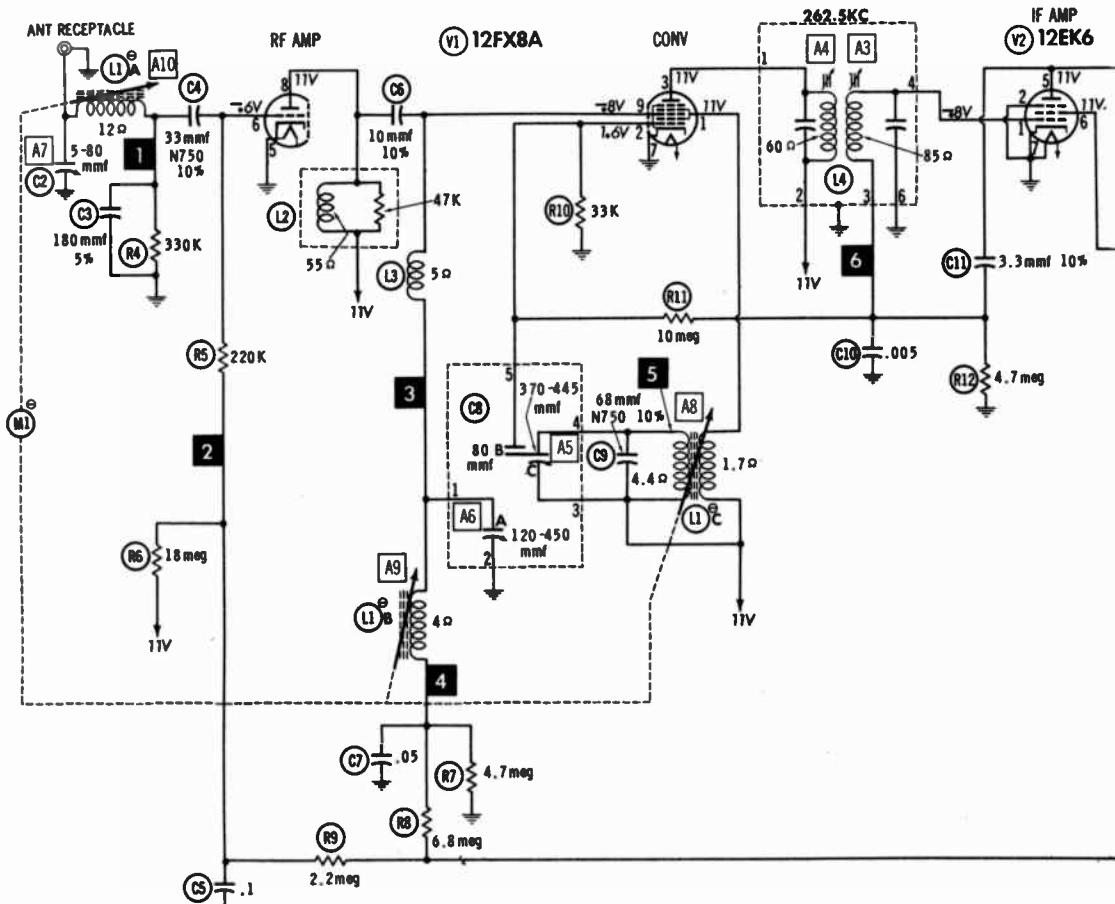
FIG. 1

HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana



The listing of any available replacement part herein does not constitute in any case a recommendation, warranty or guarantee by Howard W. Sams & Co., Inc., as to the quality and suitability of such replacement part. The numbers of these parts have been compiled from information furnished to Howard W. Sams & Co., Inc., by the manufacturers of KD8II

the particular type of replacement part listed. Reproduction or use, without express permission, of editorial or pictorial content, in any manner, is prohibited. No patent liability is assumed with respect to the use of the information contained herein. © 1961 Howard W. Sams & Co., Inc., Indianapolis 6, Indiana. Printed in U.S. of America



NUMBERS ASSIGNED TO COILS, SWITCHES, PLUGS, SOCKETS, AND TRANSFORMERS ARE TO FACILITATE CIRCUIT TRACING OR COMPONENT REPLACEMENT AND MAY NOT NECESSARILY BE FOUND ON THE UNIT.

SEE PARTS LIST FOR ALTERNATE VALUE OR APPLICATION

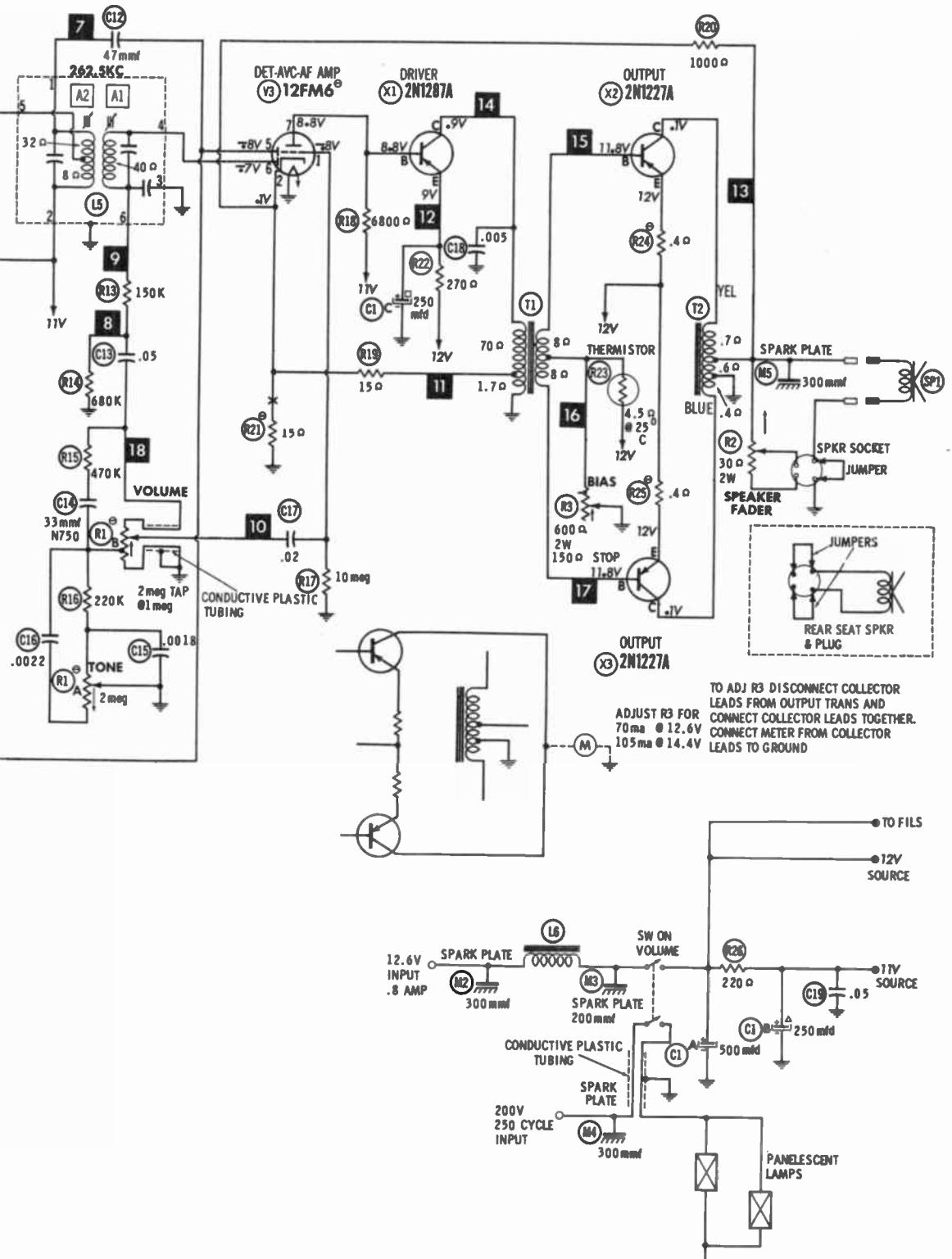
ARROWS ON CONTROLS INDICATE CLOCKWISE ROTATION (CONTROL VIEWED FROM SHAFT END)

1. DC voltage measurements taken with vacuum tube voltmeter.
2. Socket connections shown bottom views.
3. Measured values are from socket pin to common ground.
4. Battery voltage maintained at 12.6 volts for voltage readings.
5. Nominal tolerance on component values makes possible a variation of ±15% in voltage and resistance readings.
6. Volume control at maximum, no signal applied for voltage measurements.

A PHOTOFACSIMILE STANDARD NOTATION SCHEMATIC

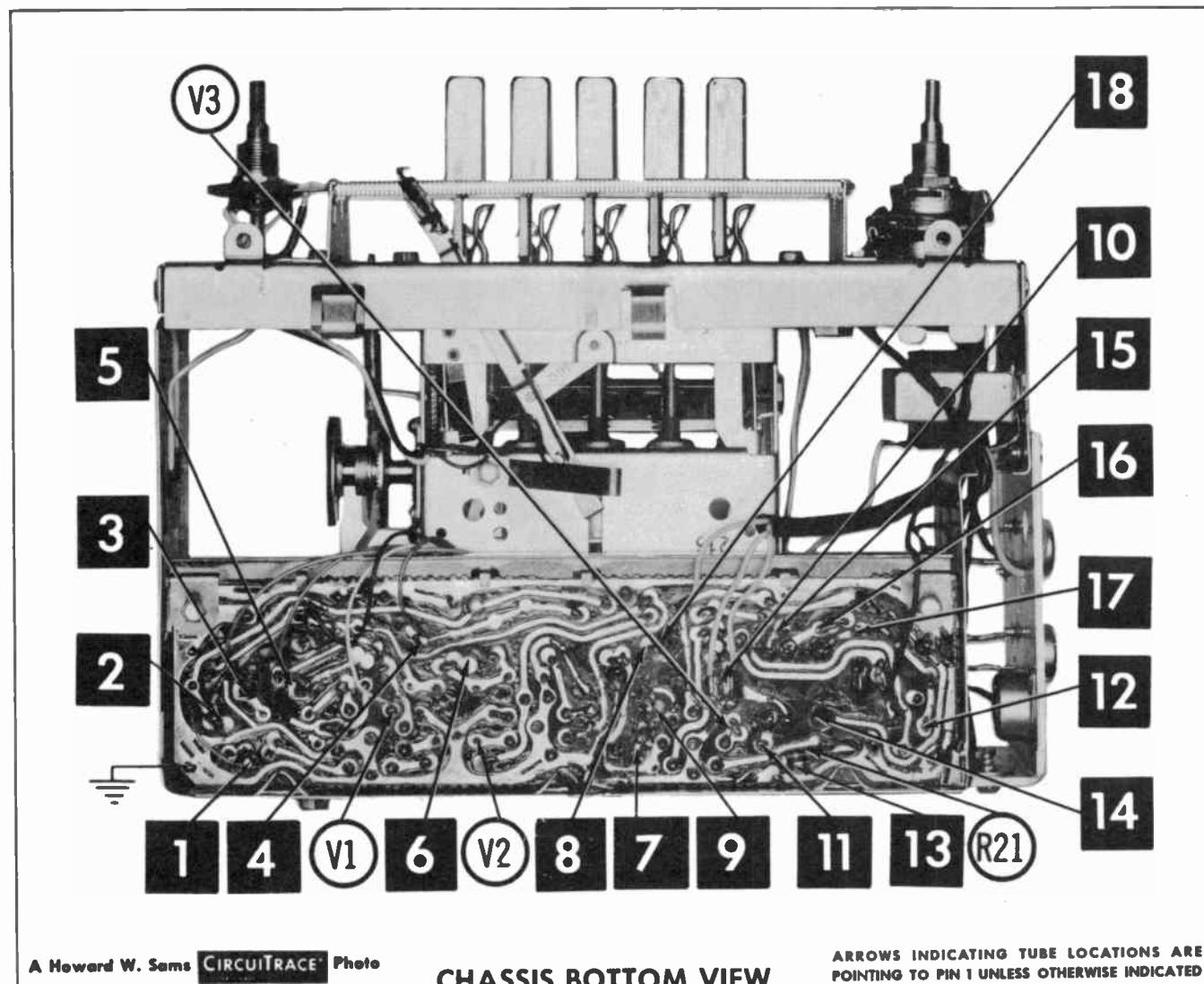
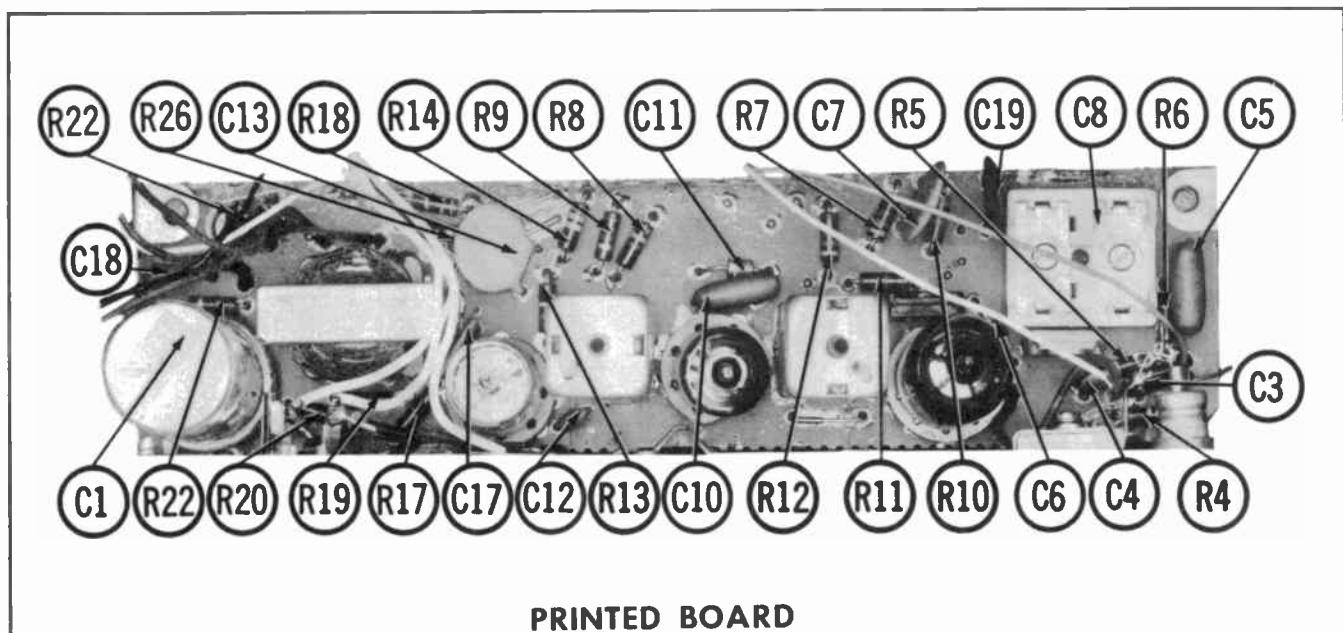
with CIRCUITTRACE

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ITEM	TUBE	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7	Pin 8	Pin 9
V1	12FX8	225Ω	33K	280Ω	3Ω	0Ω	8 meg	0Ω	270Ω	4 meg
V2	12EK6	3.2 meg	0Ω	3Ω	0Ω	230Ω	220Ω	0Ω		
V3	12FM6	10 meg	8Ω	0Ω	3Ω	7.5 meg	820K			

TRANSISTOR CIRCUIT RESISTANCE FOR X1, X2 AND X3 NOT GIVEN BECAUSE OF THE WIDE VARIATION IN INTERNAL TRANSISTOR RESISTANCE.



PARTS LIST AND DESCRIPTIONS

TUBES

GENERAL ELECTRIC		RAYTHEON		SYLVANIA	
ITEM No.	USE	TYPE	ITEM No.	USE	TYPE
V1	RF Amp.-Converter	12FX8A	V3	Det.-AVC-AF Amp.	12FM6 (12FK6) *
V2	IF Amplifier	12EK6			

* Alternate

TRANSISTORS

ITEM No.	ORIG. TYPE	USE	REPLACEMENT DATA			NOTES
			RCA PART No.	RAYTHEON PART No.	SYLVANIA PART No.	
X1	2N1287A	Driver	2N591	2N302		
X2	2N1227A	Output	2N301			
X3	2N1227A	Output	2N301			

Note 1. When replacing, apply silicone grease to both sides of insulator. Tighten mounting screws securely. Check bias adjustment.

ELECTROLYTIC CAPACITORS

ITEM No.	RATING		REPLACEMENT DATA						
	CAP.	VOLT.	BENDIX PART No.	AEROVOX PART No.	CORNELL-DUBILIER PART No.	MALLORY PART No.	PYRAMID PART No.	SPRAGUE PART No.	NOTES
C1A	500	16	220353-13	PWH3-00-94				PCLS-3026.6*	
B	250	16							
C	250	16							

* Not normally in distributor's stock. Available thru distributor or order to manufacturer.

FIXED CAPACITORS

ITEM No.	RATING		REMARKS	REPLACEMENT DATA						
	AEROVOX PART No.	CENTRALAB PART No.		CORNELL-DUBILIER PART No.	ELMENCO PART No.	MALLORY PART No.	SPRAGUE PART No.			
C2	5-80		#219083-3			462				
C3	180 5%			1469-00018	TCZ-180	22R5T18	CM-19B-18J	CNO-318	MS-318	
C4	33 N750 10%			N750-DI 33	DTN-33	C10Q33U	CCTN-330	CNT-333	10TCU-Q33	
C5	.1 100V			P288N-1	DF-104	CUB2P1	IDP-2-104	GEM-201	2TM-P1	
C6	10 10%			NPO-SI 10	TCZ-10	C10QIC	CCTO-100	CNO-410	10TCU-Q10	
C7	.05			BPD-05	DD-503	CUB255	IDP-2-503	GP150	5HK-S50	
C8A	120-450									
B	80									
C	370-445									
C9	68 N750 10%			N750-DI 68	DTN-68	C10Q86U	CCTN-680	CNT-468	10TCU-Q68	
C10	.005 100V			P288N-005	D6-502	CUB8D5	IDP-1-502	GEM-825	6TM-D50	
C11	3.3 10%			NPO-SI 3.3	TCZ-3R3	C10V33C	CCTO-3R3	CNO-533	10TCU-V33	
C12	.47			DI-47	DD-470	L10047	CCD-470	GP447	10TS-Q47	
C13	.05			BPD-01	DD-503	CUB255	IDP-2-503	GP150	5HK-S50	
C14	33 N750			N750-DI 33	DTZ-33	C10Q33U	CCTN-330	CNT-433	10TCU-Q33	
C15	.0018			DI-1800	DD-182	L10D18	CCD-182	B-218	10TS-D18	
C16	.0022			BPD-0022	DD-222	BYA10D22	CCD-222	B-222	5HK-D22	

FIXED CAPACITORS (cont)

ITEM No.	RATING	REMARKS	REPLACEMENT DATA						
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBILIER PART No.	ELMENCO PART No.	MALLORY PART No.	SPRAGUE PART No.	
C17	.02				BPD-02	DD-203	BYB6S2	CCD-203	B-120
C18	.005				BPD-005	DD-502	BYA10D6	CCD-502	B-250
C19	.05				BPD-05	DD-503	CUB255	2DP-2-503	GP150

* Bendix Part Number

CONTROLS

ITEM No.	RATING	BENDIX PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CTS-IRC PART No.	MALLORY PART No.	INSTALLATION NOTES	
R1A	2meg	2090887-7①	FI-87				Tone Volume	
B	2meg		R2-75					
C	1meg Tap		AK-28				Power Off-On Speaker Fader Bias	
D	Bushing		KR-7					
R2	30Ω	2(WW)	2090627-3	39-700-200	112-500	FL-600S	76-2	
R3	600Ω	2(WW)	219555-14		*			
	150Ω Stop							

① Alternate Part #2090887-8. * Use 150Ω Resistor in series with terminal.

† "CONCENTRKIT" Equivalent: K-8 Kit with Base Elements and Shafts:

BL-139, PL4-019 (Panel)

BL8-139X, RL-100 (Rear)

B35 (Bushung)

76-2 (Switch)

• 'STA-LOC' Equivalent: FF28L, RU28T16, OS625, ISU25, US42

RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REPLACEMENT DATA			ITEM No.	RATING	REPLACEMENT DATA		
		IRC PART No.	WORKMAN TV PART No.	REMARKS			IRC PART No.	WORKMAN TV PART No.	REMARKS
R4	330K				R16	220K			
R5	220K				R17	10meg			
R6	18meg				R18	8.8K			
R7	4.7meg				R19	15Ω			
R8	8.8meg				R20	1000Ω			
R9	2.2meg				R21	15Ω			
R10	33K				R22	270Ω			
R11	10meg				R23	4.5Ω @ 25°C			
R12	4.7meg				R24	.4Ω *			
R13	150K				R25	.4Ω †			
R14	880K				R26	220Ω			
R15	470K								

* Cupron Wire (Approx. 4.9" Long). (Part #2091295-2).

† Cupron Wire (Approx. 4.9" Long). (Part #2091295-4).

Note 1. Not used in some versions.

PARTS LIST AND DESCRIPTIONS (Continued)

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA					NOTES
		BENDIX PART No.	Merit PART No.	Miller PART No.	Stancor PART No.	Workman TV PART No.	
L1A B C	Ant. RF Osc.	2090131-25 ①					① Part of M1 ② Includes 47K
L2	RF Choke (2MHz)	2090088-12 ②					
L3	RF Choke (65uh)	2090088-11	TV-193	6110	RTC-8573	T338	
L4	Input IF	2090876-5					
L5	Output IF	2090877-6					

FILTER CHOKE

ITEM No.	RATINGS		REPLACEMENT DATA					NOTES	
	CURRENT (Measured)	DC RES.	INDUCTANCE (0 CURRENT 1000 μ H)	BENDIX PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
L6	.8A	.01	2MH	2090520-8					

TRANSFORMER (DRIVER)

ITEM No.	REPLACEMENT DATA		NOTES					NOTES
	URNS RATIO		BENDIX PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
T1	2.5	1	2090433-8					

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	REPLACEMENT DATA		NOTES					NOTES
	IMPEDANCE		BENDIX PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
T2	25Ω Tap @ 3-4Ω		2090266-6					

SPEAKER

ITEM No.	TYPE		REPLACEMENT DATA		NOTES				
	SIZE	FIELD	BENDIX PART No.	QUAM PART No.					
SPI	6" x 9"	PM	3-4Ω	2091269-2	69A3				

MISCELLANEOUS

ITEM No.	PART NAME	BENDIX PART No.	NOTES
M1	Tuner	2091577-2	Includes Pushbuttons, Less Pointer
M2	Spark Plate	220267-12	300mmf
M3	Spark Plate	220267-17	200mmf
M4	Spark Plate	220267-12	300mmf
M5	Spark Plate	220267-12	300mmf

CABINETS & CABINET PARTS

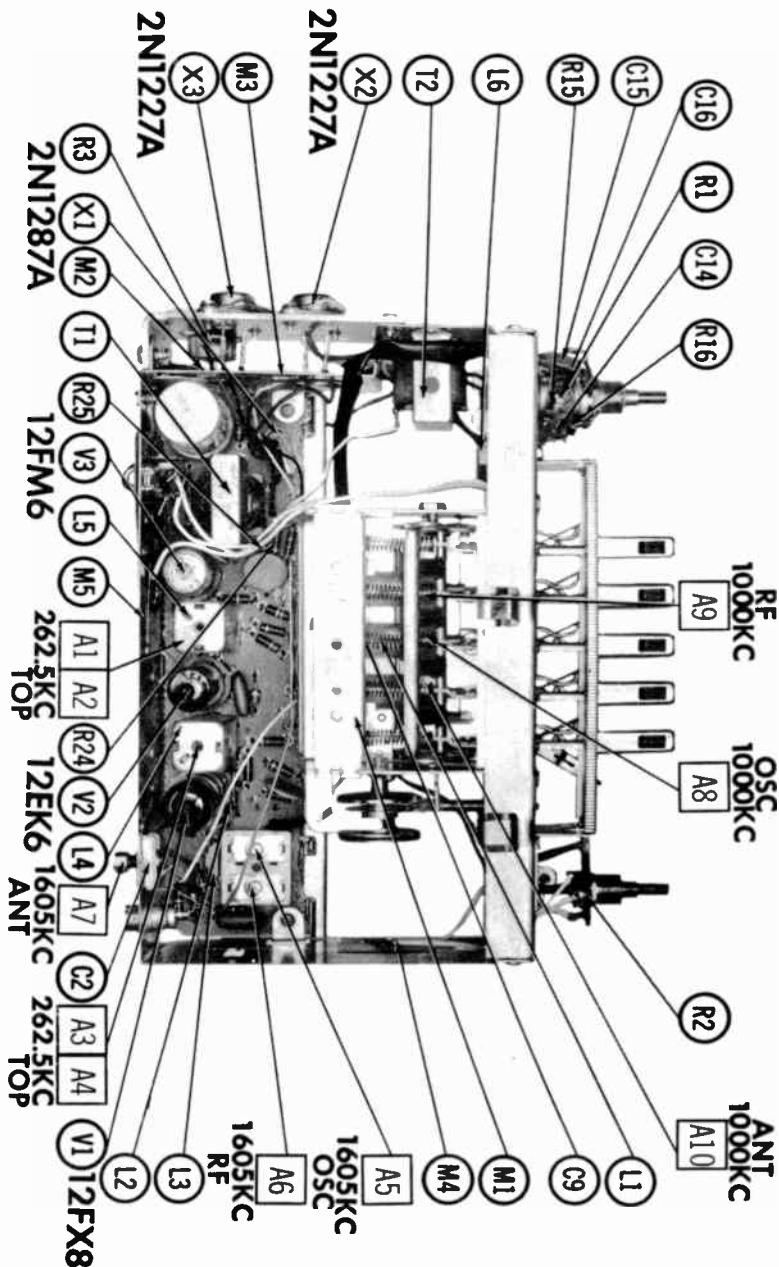
(When Ordering Cabinets & Cabinet Parts, Specify Model, Chassis & Color)

NAME	PART NO.	DESCRIPTION
Lens Pointer	2091629-2 2090966-1	Clear, Dial Dial, Panelescent
Pushbutton	2091189-1	
Knob	2091142-1	Tuning, Volume
Knob	2091143-1	Tone, Fader or Disc

WIRING DATA

General-use Unshielded Hook-up Wire	Use BELDEN No. 8530 (Solid) Available in Ten Colors
Shielded Hook-up Wire	Use BELDEN No. 8885 (Stranded) Available in Ten Colors
Bonding Strap	Use BELDEN No. 8661

CHASSIS—TOP VIEW





MODEL 407

TRADE NAME	Mopar Models 404 (14BI) For 1961 Imperial, 407 (14BC) For 1961 Chrysler
MANUFACTURER	Bendix Radio Div., The Bendix Corp., Baltimore 4, Maryland
TYPE SET	Battery Operated 4 Tube - 3 Transistor Custom Built Automobile AM Receiver
POWER SUPPLY	12 Volt Storage Battery RATING 1.1 Amp. @12.6 Volts DC (1.4 Amp. When Tuning)
TUNING RANGE-BROADCAST	530 - 1605KC

ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Set Volume Control fully counterclockwise.

Set Tone Control fully clockwise.

Use only enough generator output to provide a usable indication.

Suggested Alignment Tools: A1 thru A4... GENERAL CEMENT #8282, 8606, 8606-L, 9295, 9440

WALSCO #2526, 2543, 2544, 2545

A5, A6..... GENERAL CEMENT #5000, 5003, 8276, 8290

WALSCO #2512, 2515, 2522, 2523, 2525, 2537

	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	RADIO DIAL SETTING	CONNECT VTVM	ADJUST	REMARKS
1.	High side thru .1mf to pin 9 (grid) of Converter. Low side to chassis.	262.5KC (Unmod.)	High end stop.	DC probe to point . Common to chassis.	A1, A2, A3, A4	Adjust for maximum deflection.
2.	Antenna receptacle thru dummy (Fig. 1).	1605KC	"	"	A5, A6, A7	"
Step 3 is necessary only if tuner has been tampered with or components changed. If necessary back tuning cores out of coils. Repeat Step 2.						
3.	Antenna receptacle thru dummy (Fig. 1).	1000KC	Tuner Carriage exactly $\frac{1}{2}$ " from high end stop.	DC probe to point . Common to chassis.	A8, A9, A10	Adjust for maximum deflection.
4.	"	1000KC at 250uv.			R2	Preset R2 fully counterclockwise. Press LOC button to start set searching. Turn R2 clockwise slowly until tuner stops at 250uv. signal.
5.	"	1000KC at 125uv.				See that tuner does not stop on 125uv. signal.
6.	With radio installed in car and antenna fully extended, tune in a weak station near 1000KC and adjust A7 for maximum output.					

PUSHBUTTON ADJUSTMENT

1. Pull Pushbutton out.
2. Tune manually to desired station.
3. Press Pushbutton in firmly.
4. Repeat for remaining Pushbuttons.

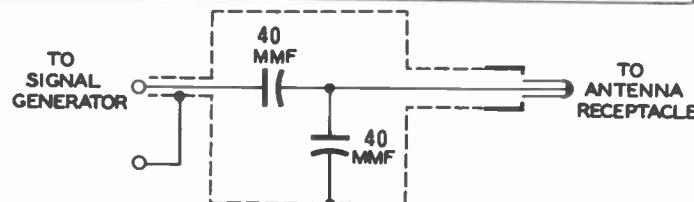


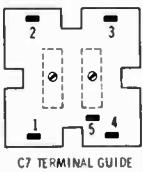
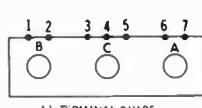
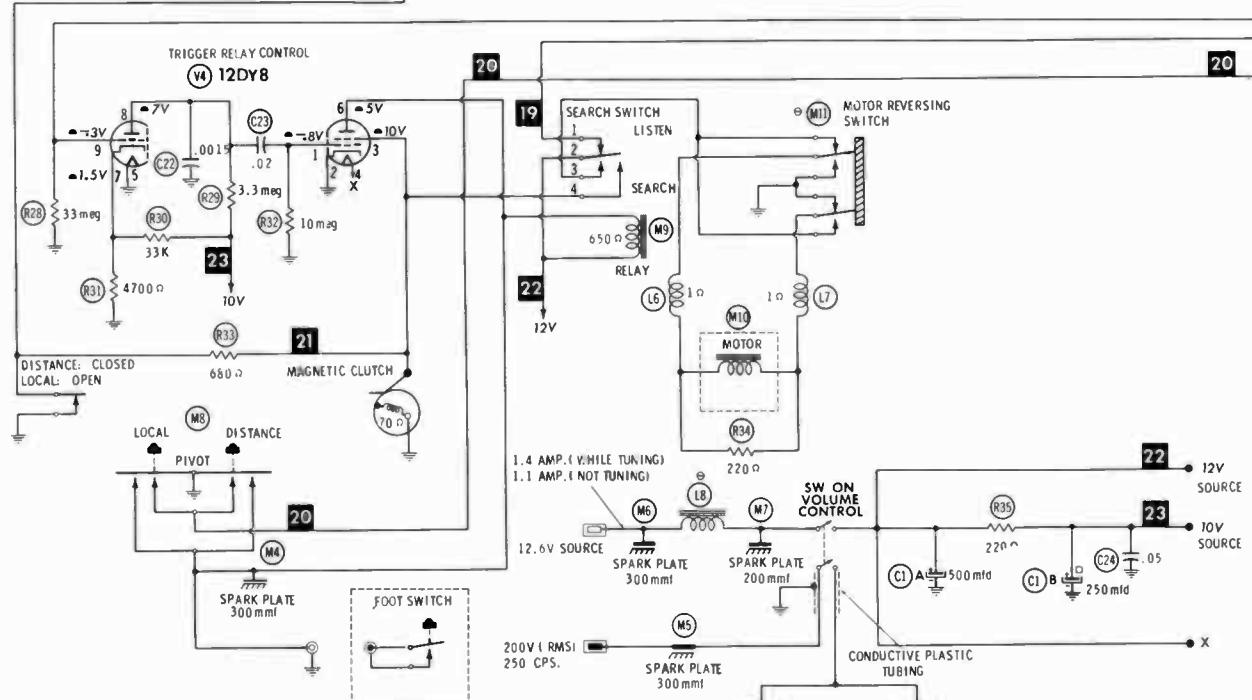
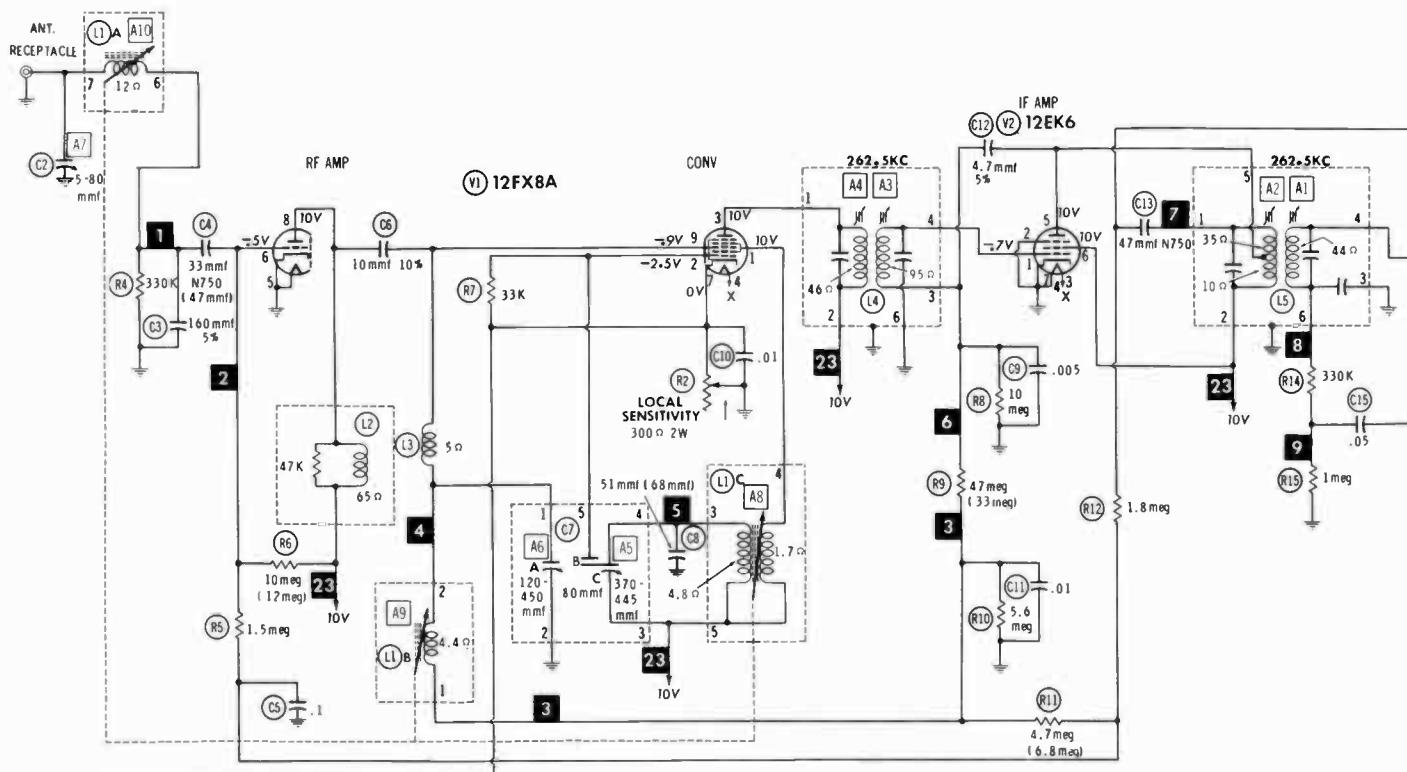
FIG. I

HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana



The listing of any available replacement part herein does not constitute in any case a recommendation, warranty or guarantee by Howard W. Sams & Co., Inc., as to the quality and suitability of such replacement part. The numbers of these parts have been compiled from information furnished to Howard W. Sams & Co., Inc., by the manufacturers of KDT94

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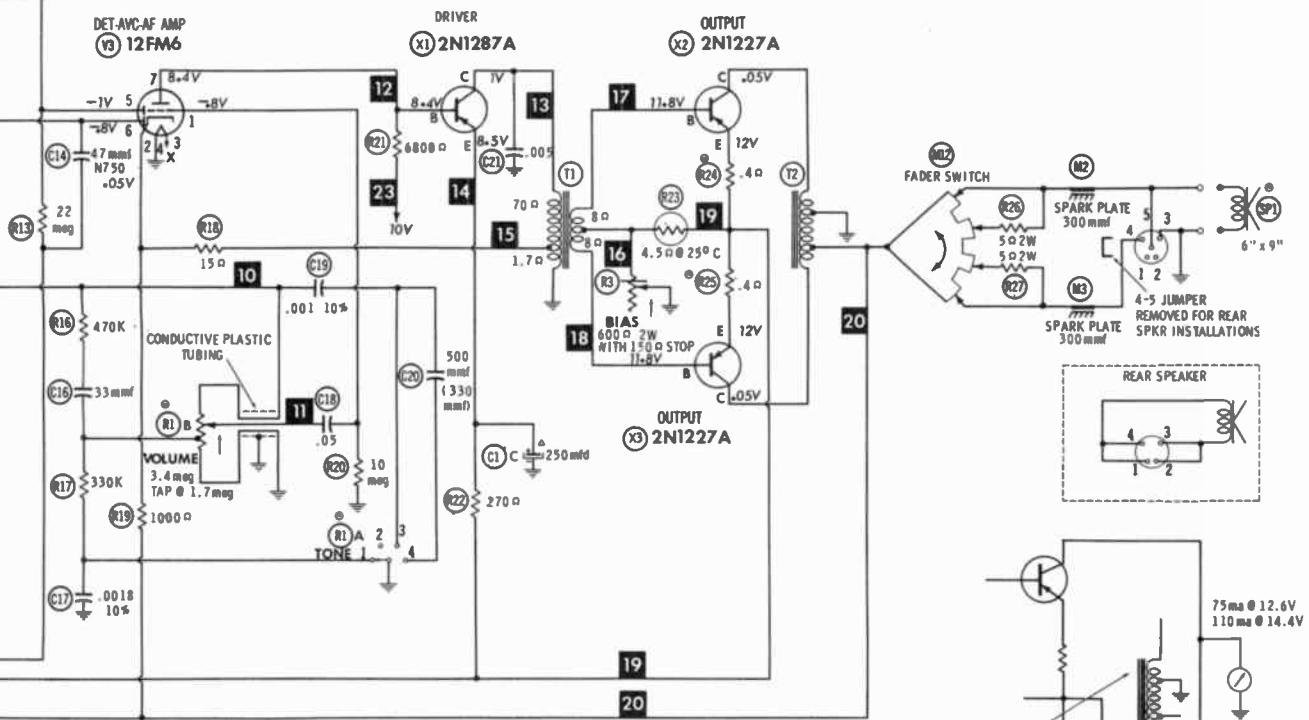
EMITTER BASE
COLLECTOR
KEY
TRANSISTOR (X1)
TERMINAL GUIDE

TRANSISTORS (X2 & X3)
TERMINAL GUIDE

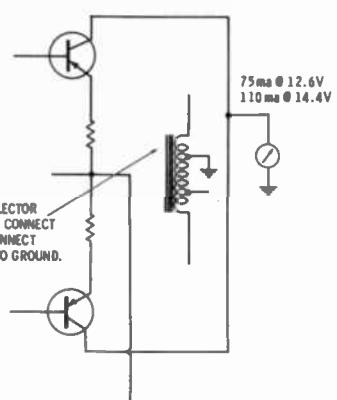
A PHOTOFAC STANDARD NOTATION SCHEMATIC

with CIRCUITTRACE™

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TO ADJUST R3 DISCONNECT COLLECTOR LEADS FROM OUTPUT TRANS AND CONNECT COLLECTOR LEADS TOGETHER. CONNECT METER FROM COLLECTOR LEADS TO GROUND.



RESISTANCE READINGS									
ITEM	TUBE	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7	Pin 8
V1	12FB8A	230 ohm	33K	280 ohm	5 ohm	0 ohm	5.2 meg	50 ohm	300 ohm
V2	12EK6	9 meg	0 ohm	5 ohm	0 ohm	235 ohm	225 ohm	0 ohm	
V3	12FM6	10 meg	18 ohm	5 ohm	0 ohm	6.5 meg	1.3 meg		
V4	12DY8	10 meg	0 ohm	70 ohm	0 ohm	5 ohm	650 ohm	4700 ohm	3.3 meg
									16 meg

TRANSISTOR CIRCUIT RESISTANCE FOR X1, X2 AND X3 NOT GIVEN BECAUSE OF THE WIDE VARIATION IN INTERNAL TRANSISTOR RESISTANCE.
ALL MEASUREMENTS MADE IN "LISTEN DISTANT" POSITION UNLESS OTHERWISE DESIGNATED.
* MEASURED IN SEARCH POSITION.

1. DC voltage measurements taken with vacuum tube voltmeter.
2. Socket connections shown as bottom views.
3. Measured values are from socket pin to common ground.
4. Battery voltage maintained at 12.6 volts for voltage readings.
5. Nominal tolerance on component values makes possible a variation of $\pm 15\%$ in voltage and resistance readings.
6. Volume control at maximum, no signal applied for voltage measurements.

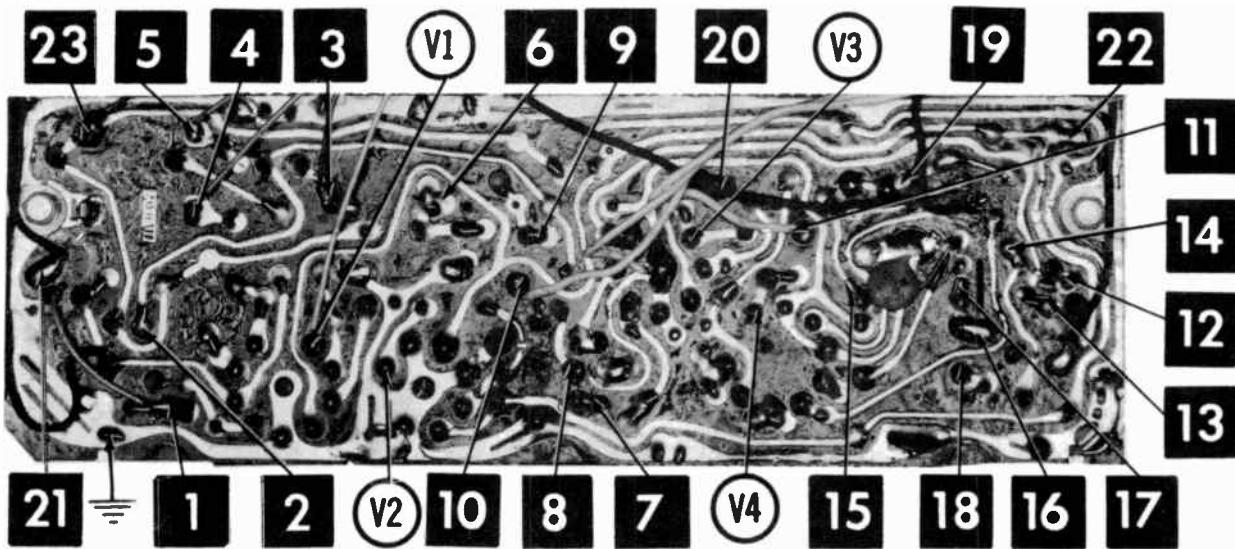
NUMBERS ASSIGNED TO COILS, SWITCHES, PLUGS, SOCKETS, AND TRANSFORMERS ARE TO FACILITATE CIRCUIT TRACING OR COMPONENT REPLACEMENT AND MAY NOT NECESSARILY BE FOUND ON THE UNIT.

SEE PARTS LIST FOR ALTERNATE VALUE OR APPLICATION

DC COIL RESISTANCE VALUES UNDER ONE OHM NOT SHOWN ON SCHEMATIC DIAGRAM

ARROWS ON CONTROLS INDICATE CLOCKWISE ROTATION (CONTROL VIEWED FROM SHAFT END)

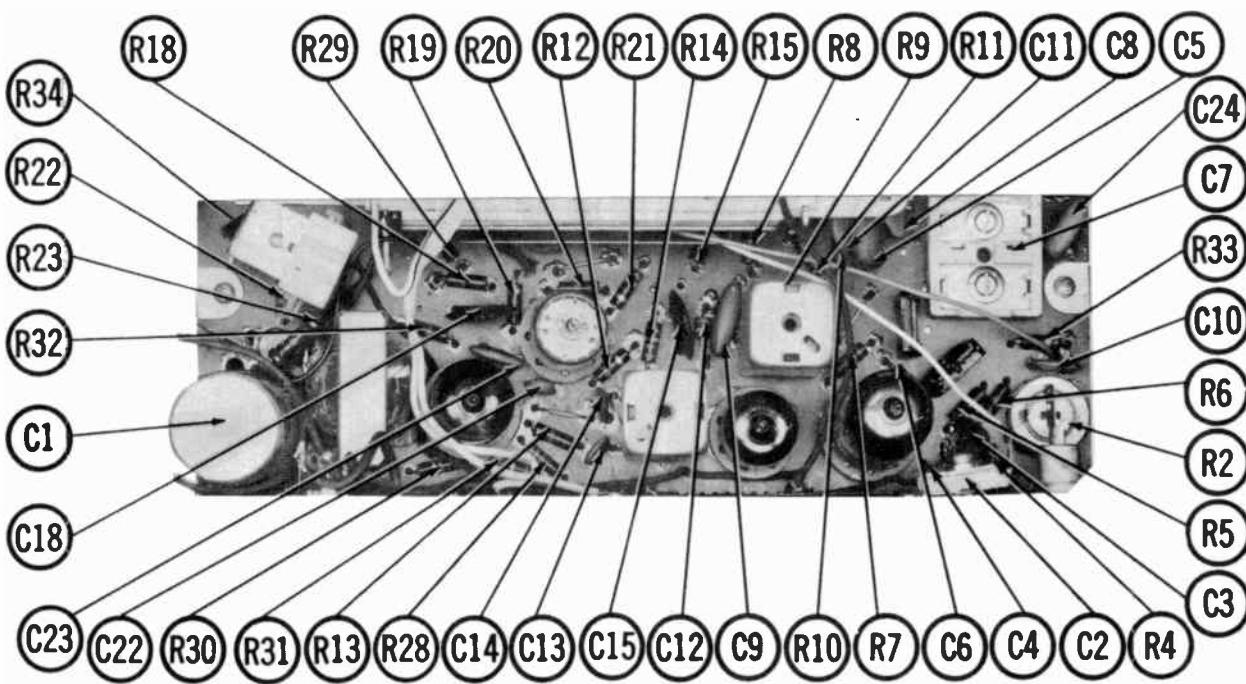
MOPAR MODELS
404, 407



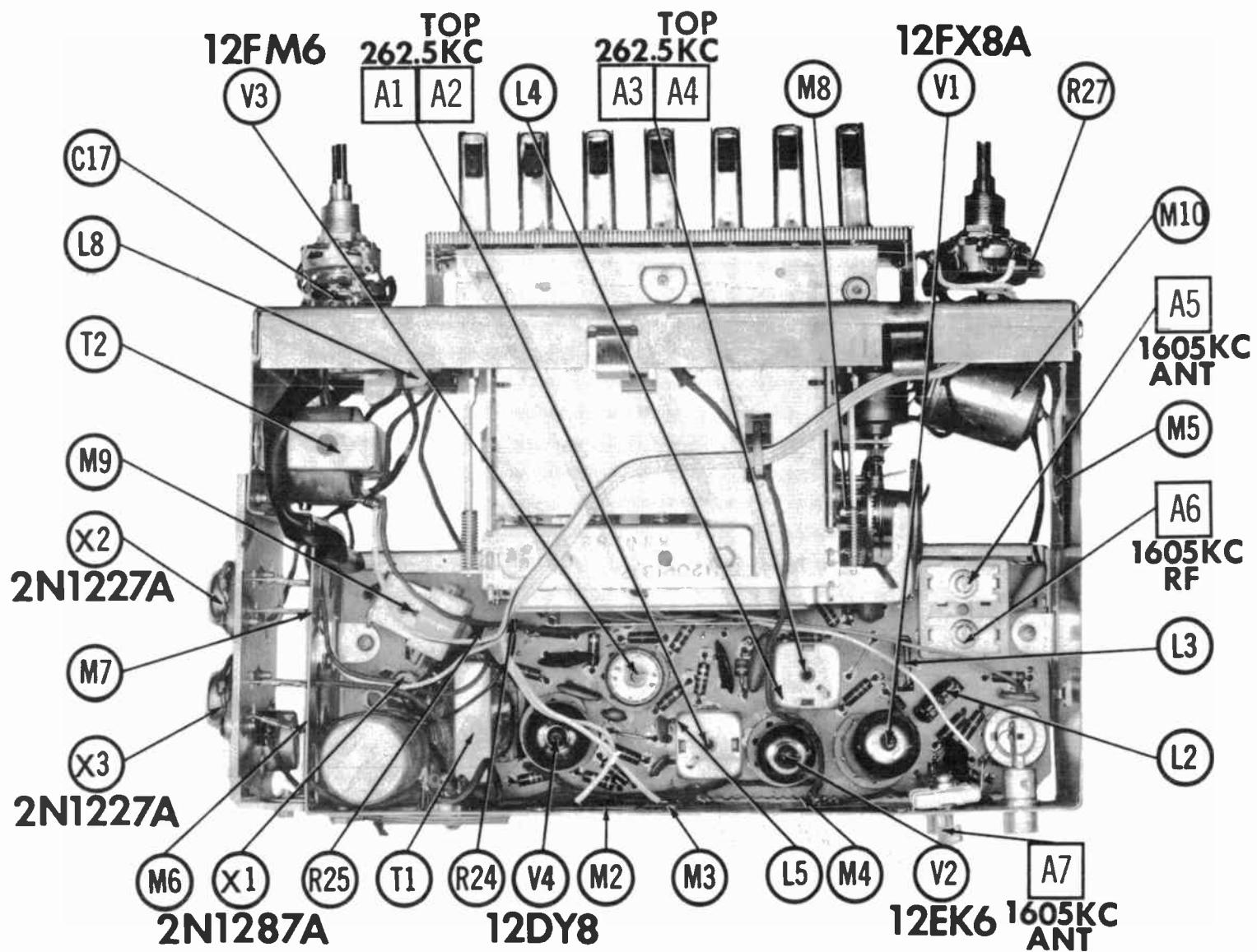
A Howard W. Sams CIRCUITRACE Photo

PRINTED BOARD

ARROWS INDICATING TUBE LOCATIONS ARE
POINTING TO PIN 1 UNLESS OTHERWISE INDICATED



PRINTED BOARD



CHASSIS TOP VIEW

PARTS LIST AND DESCRIPTIONS

TUBES

GENERAL ELECTRIC		RAYTHEON		SYLVANIA	
ITEM No.	USE	TYPE	ITEM No.	USE	TYPE
V1	RF Amp.-Converter IF Amplifier	12FX8A 12EK6	V3	Det.-AVC-AF Amp. Trigger Relay Control	12FM6 (12FK6) *
V2			V4		12DY8

* Alternate

TRANSISTORS

ITEM No.	ORIG. TYPE	USE	REPLACEMENT DATA			NOTES
			RCA PART No.	RAYTHEON PART No.	SYLVANIA PART No.	
X1	2N1287A	Driver	2N591	2N362		PNP
X2	2N1271A	Output	2N301	2N633		PNP Note 1
X3	2N1271A	Output	2N301	2N633		PNP Note 1

Note 1. When replacing, apply silicone grease to both sides of insulator. Tighten mounting screws securely. Check bias adjustment.

ELECTROLYTIC CAPACITORS

ITEM No.	RATING		REPLACEMENT DATA						
	CAP.	VOLT.	BENDIX PART No.	AEROVOX PART No.	CORNELL-DUBLINER PART No.	MALLORY PART No.	PYRAMID PART No.	SPRAGUE PART No.	NOTES
CLA	500	16				PWP300.4			
B	250	16	220353-13	PWH3-00-94					
C	250	16							

* Not normally in distributor's stock. Available thru distributor on order to manufacturer.

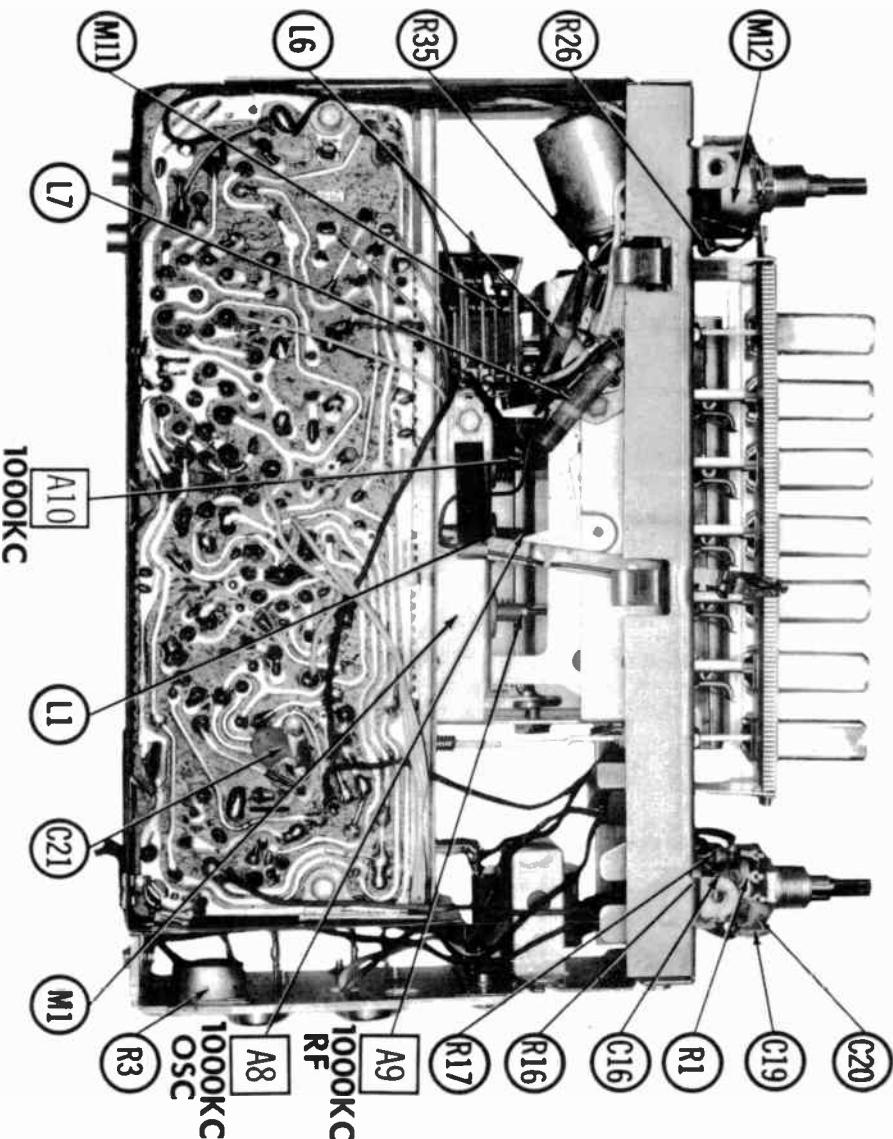
FIXED CAPACITORS

ITEM No.	RATING		REMARKS	REPLACEMENT DATA					
	AEROVOX PART No.	CENTRALAB PART No.		CORNELL-DUBLINER PART No.	ELMENCO PART No.	MALLORY PART No.	SPRAGUE PART No.		
C2	.5-80		#219083-3						
C3	160 .5%		(47) †	1469-00016	TCZ-160	22RT16	463	MS-316	
C4	33 N750			N750-D1 33	DTN-33	CIQG33U	CM-19B-161J	10TCU-Q33	
C5	.1 100V			P288N-1	DF-104	CUB2P1	IDP-2-104	GEM-201	2TM-P10
C6	10 10%			NPO-SI 10	D6-100	L1Q1	CCD-100	GP410	10TS-Q10
C7A	120-450								
B	80								
C	870-445								
C8	.51								
C9	.005 100V								
C10	.01								
C11	.01								
C12	4.7 5%								
C13	47 N750								
C14	47 N750								
C15	.05								
C16	.33								
C17	.0018 10%								
C18	.05								
C19	.001 10%								
C20	.500								
C21	.005								
C22	.0015								
C23	.02								
C24	.05 100V		(330) †						

Bendix Part Number

† Alternate Value

CHASSIS-BOTTOM VIEW



PARTS LIST AND DESCRIPTIONS (Continued)

CONTROLS

ITEM No.	RATING		REPLACEMENT DATA				INSTALLATION NOTES	
	RESIST-ANCE	WATTS	BENDIX PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CTS-IRC PART No.	MALLORY PART No.	
R1A	Switch 3.4meg	1/2	2091110-1①					Tone Volume
B	1.7meg Tap							
C	Switch 300Ω	2(WW)	2090181-4		39-700-200	110-300		Power Off-On Local Sensitivity
R2	600Ω	2(WW)	219555-14			112-500 *	FL-6008	Bias
R3	150Ω Stop							

① Some versions of Model 407 may use Part #2091110-3. Model 404 may use Part #2091110-4.
* Use 150Ω 2W series resistor.

RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REPLACEMENT DATA			ITEM No.	RATING	REPLACEMENT DATA		
		IRC PART No.	WORKMAN TV PART No.	REMARKS			IRC PART No.	WORKMAN TV PART No.	REMARKS
R4	330K				R20	10meg			
R5	1.5meg			(13meg) †	R21	6800Ω			
R6	10meg				R22	270Ω			
R7	33K				R23	4.5Ω @ 25°C			
R8	10meg			(33meg) †	R24	.4Ω			
R9	47meg				R25	.4Ω			
R10	5.6meg				R26	6Ω 2W			
R11	4.7meg				R27	6Ω 2W			
R12	1.8meg			(6.8meg) †	R28	33meg			
R13	22meg				R29	3.3meg			
R14	330K				R30	33K			
R15	1meg				R31	4700Ω			
R16	470K				R32	10meg			
R17	330K				R33	680Ω			
R18	15Ω				R34	220Ω			
R19	1000Ω				R35	220Ω			

† Alternate Value.

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA					NOTES
		BENDIX PART No.	Merit PART No.	Miller PART No.	Stancor PART No.	Workman TV PART No.	
L1A	Ant.	2090131-24 ①					
B	RF						
C	Osc.						
L2	RF Choke (2MH)	2090088-13 ②					
L3	RF Choke (6.2uh)	2090088-11	TV-193	6110	RTC-8573	T338	① Part of M1 ② Includes 47K ③ INC Part #CL-1
L4	Input IF	2090876-6					
L5	Output IF	2090877-7					
L6	RF Choke (2.7uh)	2090871-3 ③	SW-630	4604	RTC-8517	T867	
L7	RF Choke (3.7uh)	2090871-3 ③	SW-630	4604	RTC-8517	T867	

FILTER CHOKE

ITEM No.	RATINGS		REPLACEMENT DATA					NOTES	
	CURRENT (Measured)	DC RES.	INDUCTANCE (0 CURRENT 1000 C)	BENDIX PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
L8	1.4A	.5Ω	.002 HY	2090620-6 ①					① Alternate Part # 2090620-8

TRANSFORMER (DRIVER)

ITEM No.	REPLACEMENT DATA					NOTES	
	URNS RATIO	BENDIX PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
T1	PRL SEC.						
	2.5 1	2090433-8					

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE	REPLACEMENT DATA					NOTES
		BENDIX PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
T2	25Ω Tap ③ 3-4Ω	2090266-6					

SPEAKER

ITEM No.	TYPE			REPLACEMENT DATA			NOTES
	SIZE	FIELD	V. C. IMP.	BENDIX PART No.	QUAM PART No.	PM	
SP1	6 1/2" x 9"	PM	3-4Ω	2091269-2 *	69A3	7"	* Model 407
		PM	3-4Ω	2091269-3 †	7A31		† Model 404

MISCELLANEOUS

ITEM No.	PART NAME	BENDIX PART No.	NOTES
M1	Tuner	2091312-2	Complete, Less Pointer, Model 407
	Tuner	2091312-3	Complete, Less Pointer, Model 404
M2	Spark Plate	220267-10	300mmf
M3	Spark Plate	220267-10	300mmf
M4	Spark Plate	220267-10	300mmf
M5	Spark Plate	220267-12	300mmf
M6	Spark Plate	220267-12	300mmf
M7	Spark Plate	220267-17	200mmf
M8	Switch	2091315-2	Distant-Local Search (With Mounting Plate)
M9	Switch	2091297-2	With Cover Assembly
M10	Motor (DC)	2091522-1	Motor Reversing (With Mounting Bracket and Cover)
M11	Switch	2091661-1	Motor Reversing (Without Mounting Bracket)
M12	Switch	2090051-1	Fader, Model 407
	Switch	2090826-4	Fader, Model 404
	Switch	2090898-5	Fader, Model 404

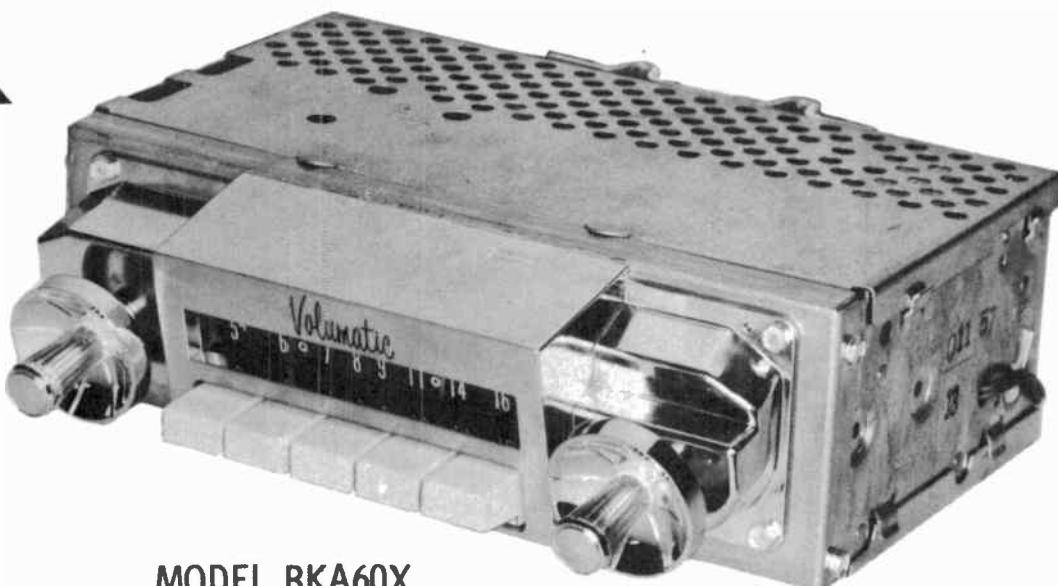
CABINETS & CABINET PARTS

(When Ordering Cabinets & Cabinet Parts, Specify Model, Chassis & Color)

NAME	PART NO.	DESCRIPTION
Dial Lens	2091629-1	Clear, Model 407
Dial Lens	2090999-1	Clear, Model 404
Dial Pointer	2090988-1	
Pushbutton	2091189-1	Tuning, Model 407
Pushbutton	2091183-1	Tuning, Model 404
Pushbutton	2091674-1	Local, Model 407
Pushbutton	2091683-2	Local, Model 404
Pushbutton	2091683-3	Distant, Model 404
Pushbutton	2091674-2	Distant, Model 407
Knob	2091142-1	Tuning, Volume, Model 407
Knob	2091122-1	Tuning, Volume, Model 404
Knob	2091131-1	Tone, Fader, Model 404
Knob	2091143-1	Tone, Fader, Model 407

WIRING DATA

General-use Unshielded Hook-up Wire	Use BELDEN No. 8830 (Solid) Available in Ten Colors
	8824 (Stranded) Available in Ten Colors
Shielded Hook-up Wire	Use BELDEN No. 8885
	Bonding Strap
	Use BELDEN No. 8861



MODEL BKA60X

TRADE NAME	Motorola Models BKA60X (For 1960 Buicks), CRA60X (For 1960 Corvairs), PCA60X (For 1960 Pontiacs)				
MANUFACTURER	Motorola Inc., 4545 W. Augusta Blvd., Chicago 51, Illinois				
TYPE SET	Battery Operated 4 Tube, 2 Transistor Custom Built Automobile AM Receiver				
POWER SUPPLY	12 Volt Storage Battery				
TUNING RANGE—BROADCAST	540 — 1610KC	RATING	1.3 Amp. @ 12.6 Volts DC		

ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Volume control should be at maximum position. Output of signal generator should be no higher than necessary to obtain an output reading.

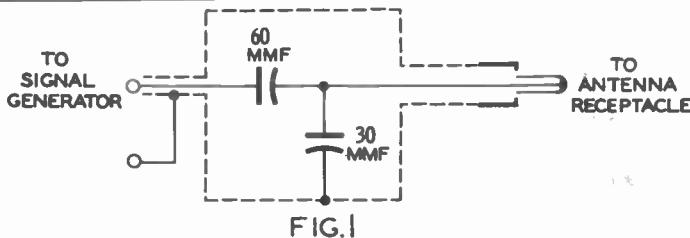
Suggested Alignment Tools:

A1 thru A4.....	GENERAL CEMENT #8282, 8606, 8606-L, 9295, 9440
	WALSCO #2526, 2543, 2544, 2545
A5, A6, A7....	GENERAL CEMENT #5000, 5003, 5066, 8276, 8290, 9087, 9089
	WALSCO #2512, 2525, 2528
A8, A9, A10....	GENERAL CEMENT #9050-L, 9150
	WALSCO #2521, 2524

SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	RADIO DIAL SETTING	OUTPUT METER	ADJUST	REMARKS
High side thru .lmfd to pin 7 (grid) of Converter. Low side to chassis.	262.5KC (400 ^b Mod.)	High end stop.	Across voice coil.	A1, A2, A3, A4	Adjust for maximum output.
Thru dummy (Fig. 1) to antenna receptacle.	1610KC	"	"	A5, A6, A7	"
					Step 3 is not necessary unless tuner has been tampered with or associated components have been replaced. If necessary, back tuning cores (A8, A9, and A10) out of coils. Repeat Step 2.
Thru dummy to antenna receptacle.	.1200KC	Tuner carriage 9/32" from high end stop.	Across voice coil.	A8, A9, A10	Adjust for maximum output. Repeat Step 2.
					With radio installed in car and antenna fully extended, tune in a weak station near 1400KC and adjust A7 for maximum output.

PUSHBUTTON ADJUSTMENT

1. Pull pushbutton out.
2. Tune manually to desired station.
3. Press pushbutton in firmly.
4. Repeat for remaining pushbuttons.

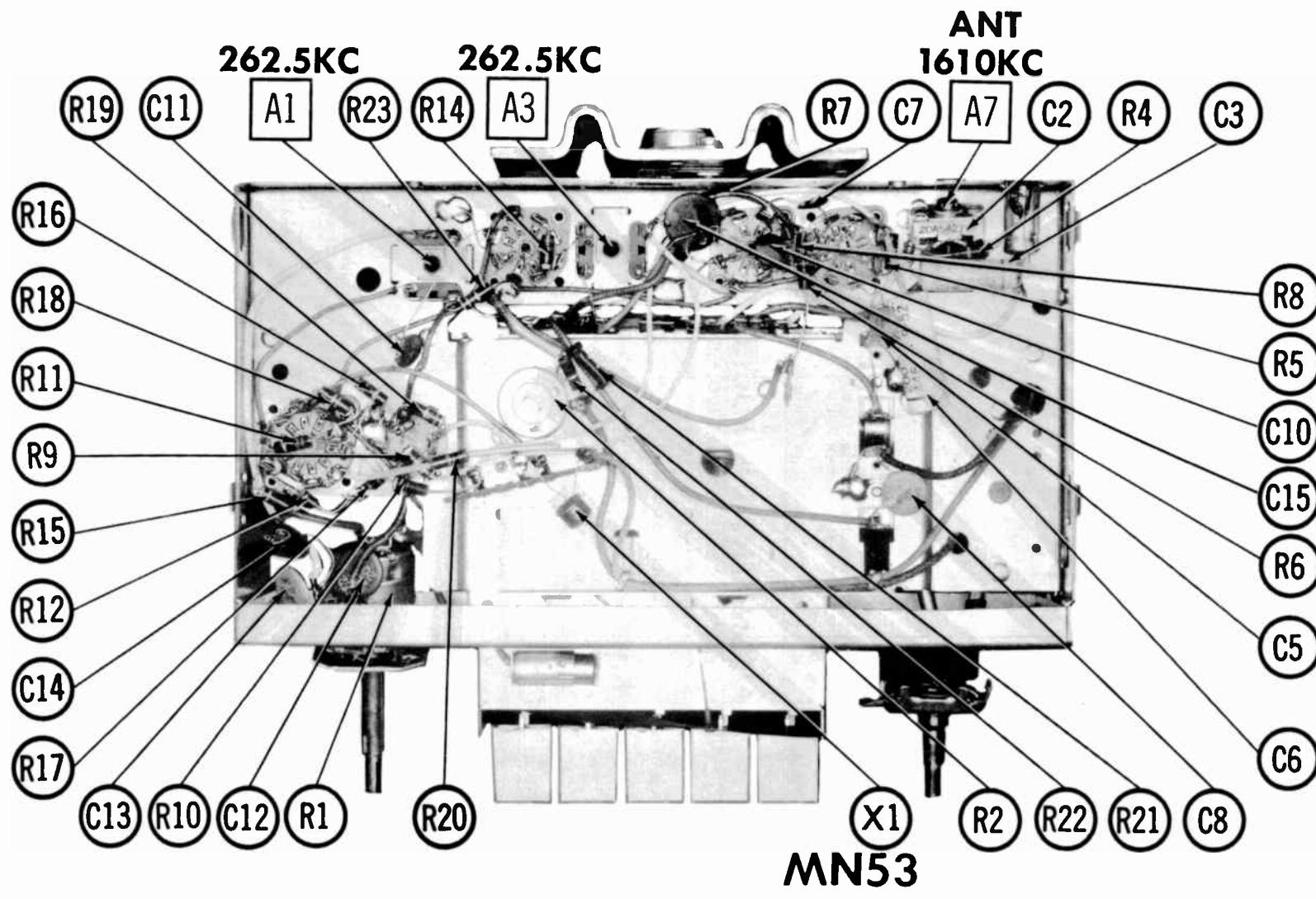


HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana

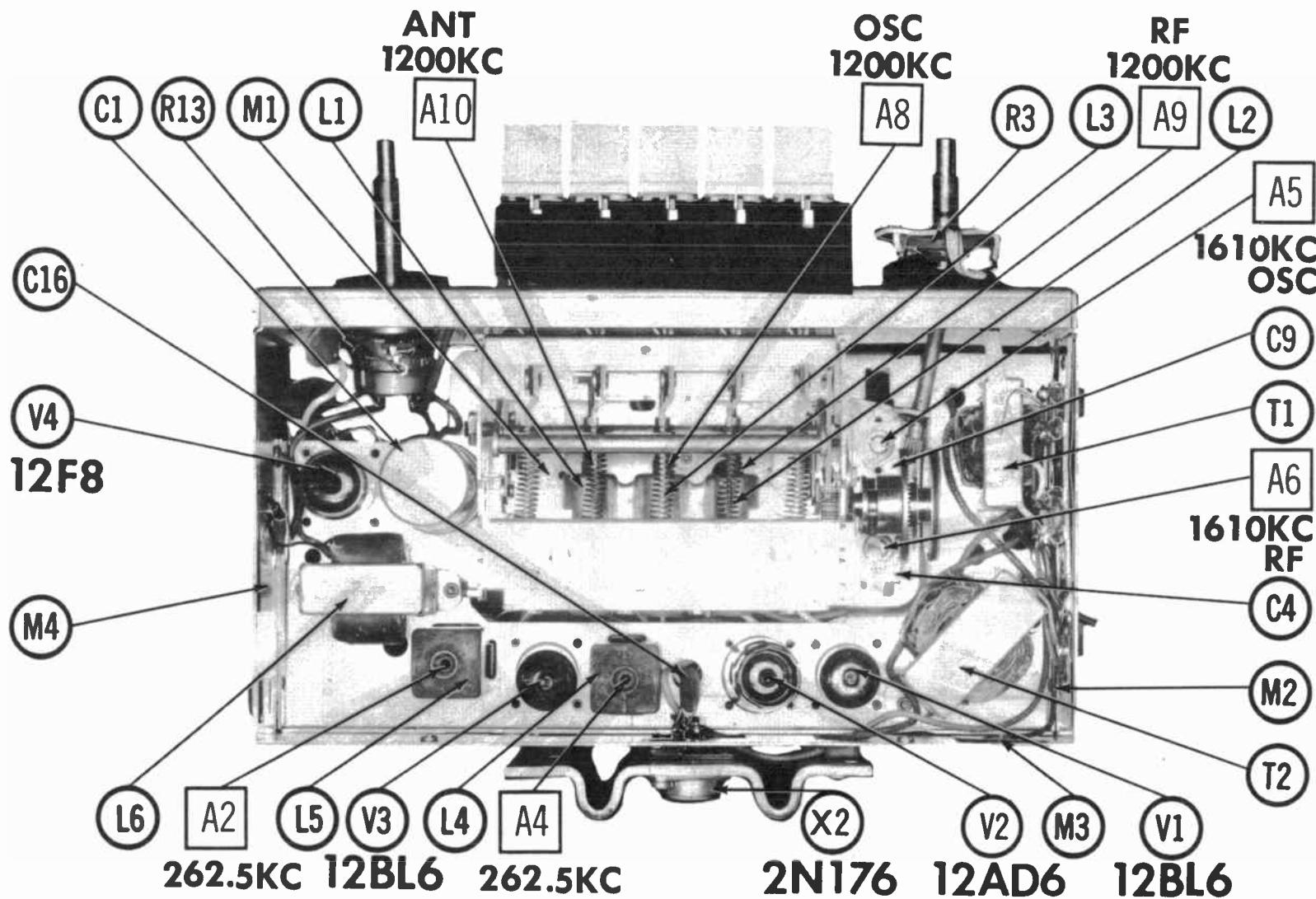
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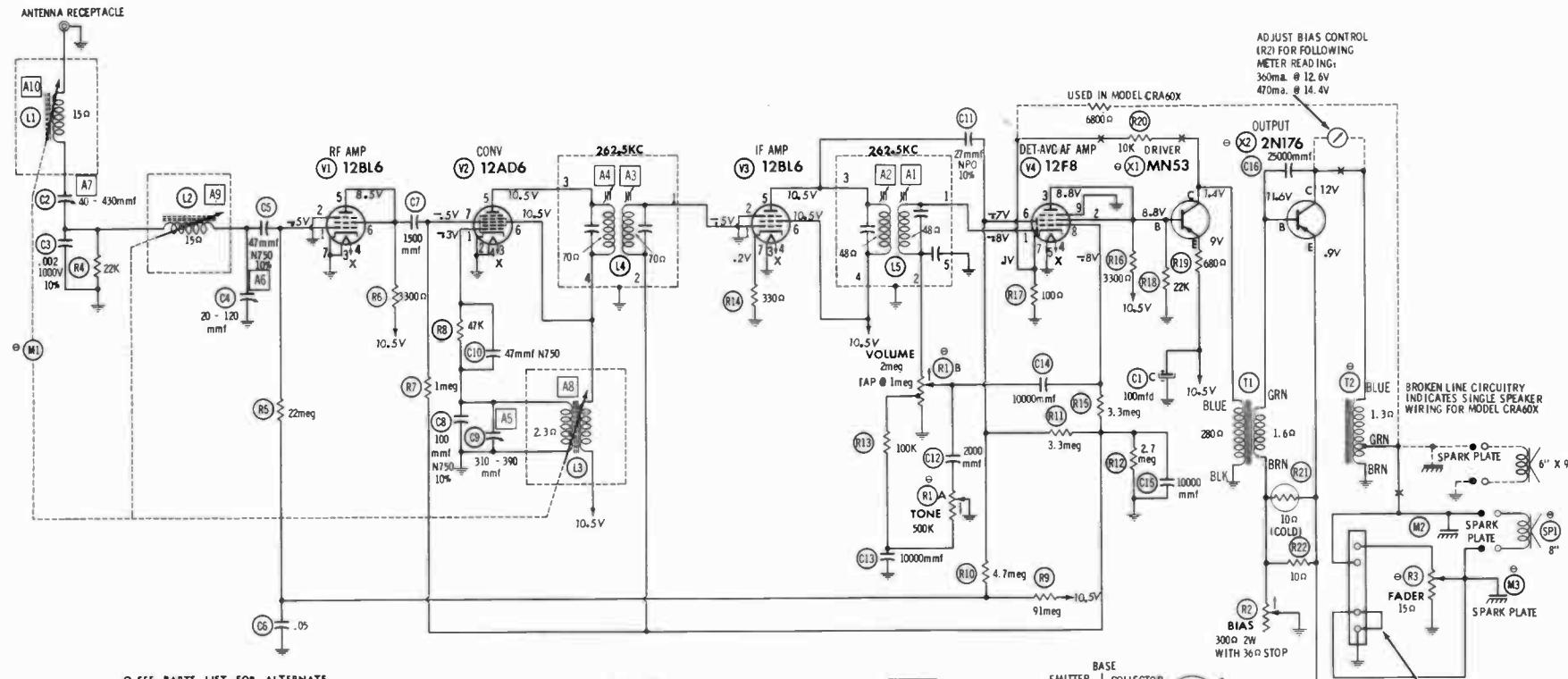




CHASSIS-BOTTOM VIEW



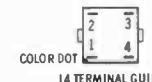
CHASSIS TOP VIEW



SEE PARTS LIST FOR ALTERNATE VALUE OR APPLICATION

DC COIL RESISTANCE VALUES UNDER ONE OHM NOT SHOWN ON SCHEMATIC DIAGRAM

ARROWS ON CONTROLS INDICATE CLOCKWISE ROTATION (CONTROL VIEWED FROM SHAFT END)

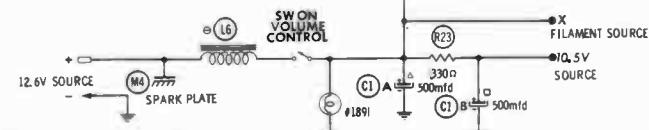


RESISTANCE READINGS								
ITEM	TUBE	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7
V1	12BL6	.33meg	0Ω	0Ω	.1Ω	3600Ω	0Ω	
V2	12AD6	47K	0Ω	.1Ω	0Ω	400Ω	330Ω	3.7meg
V3	12BL6	2.7meg	0Ω	.1Ω	0Ω	380Ω	330Ω	330Ω
V4	12F8	1.4meg	2300Ω	2300Ω	.1Ω	0Ω	2.1meg	100Ω
							6meg	0Ω

TRANSISTOR CIRCUIT RESISTANCE FOR X1 AND X2 NOT GIVEN BECAUSE OF THE WIDE VARIATION IN INTERNAL TRANSISTOR RESISTANCE.

1. DC voltage measurements taken with vacuum tube voltmeter.
2. Socket connections shown as bottom views.
3. Measured values are from socket pin to common ground.
4. Battery voltage maintained at 12.6v for voltage readings.
5. Nominal tolerance on component values makes possible a variation of ±15% in voltage and resistance readings.
6. Volume control at maximum, no signal applied for voltage measurements.

NUMBERS ASSIGNED TO COILS, SWITCHES, PLUGS, SOCKETS, AND TRANSFORMERS ARE TO FACILITATE CIRCUIT TRACING OR COMPONENT REPLACEMENT AND MAY NOT NECESSARILY BE FOUND ON THE UNIT.



A PHOTOFAC STANDARD NOTATION SCHEMATIC

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MOTOROLA MODELS
BKA60X, CRA60X, PCA60X

PARTS LIST AND DESCRIPTIONS

WIRING DATA

General-use Unshielded Hook-up Wire	Use BELDEN No. 8630 (Solid) Available in Ten Colors
	8824 (Stranded) Available in Ten Colors
Shielded Hook-up Wire	Use BELDEN No. 8885
Bonding Strap	Use BELDEN No. 8661

TUBES

GENERAL ELECTRIC			RAYTHEON			SYLVANIA		
ITEM No.	USE	TYPE	ITEM No.	USE	TYPE	ITEM No.	USE	TYPE
V1	RF Amplifier Converter	12BL6 12AD6	V3	IF Amplifier Det. -AVC-AF Amp.	12BL6 12F8			
V2			V4					

TRANSISTORS

ITEM No.	ORIG. TYPE	USE	REPLACEMENT DATA			NOTES
			RCA PART No.	RAYTHEON PART No.	SYLVANIA PART No.	
X1	MN-53 *	Driver Output	2N591	MN-53	2N591 2N176	PNP PNP Note 1
X2	2N176					

* Alternate Type 2N652

Note 1. When replacing, apply DC-4 grease (Part #LM490487), or equivalent, to both sides of insulator. Tighten mounting screws securely. Check bias adjustment.

ELECTROLYTIC CAPACITORS

ITEM No.	RATING		REPLACEMENT DATA						NOTES
	CAP.	VOLT.	MOTOROLA PART No.	AEROVOX PART No.	CORNELL- DUBILIER PART No.	MALLORY PART No.	PYRAMID PART No.	SPRAGUE PART No.	
C1A	500 ▲	16	23B643279	AFH3-00-95		WP300.85		TVL8-3026.8*	
B	500 □	16							
C	100	16							

* Not normally in distributor's stock. Available thru distributor on order to manufacturer.

FIXED CAPACITORS

Capacity values given in the rating column are in mfd. for Paper Capacitors, and in mmfd. for Mica and Ceramic Capacitors.

ITEM No.	RATING	REMARKS	REPLACEMENT DATA					
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL- DUBILIER PART No.	ELMENCO PART No.	MALLORY PART No.	SPRAGUE PART No.
C2	40-430	#20A542758						
C3	.002 1000V 10%	#20K541014						
C4	.20-120		N750-47	DTN-47	C10Q47U	CCTN-470	CN7-447	10TCU-Q47
C5	.47 N750 10%		P288N-05	DD-503	CUB285	4DP-3-503	GEM-415	2TM-850
C6	.05 200V		BPD-0015	DD-152	BYA10D15	CCD-152	B-215	5HK-D15
C7	1800		N750-DI 100	DTN-100	CI071U	CCTN-10	CN7-310	10TCU-T10
C8	100 N750 10%							
C9	310-390	#20K541700						
C10	.47 N750		N750-DI 47	DTN-47	C10Q47U	CCTN-470	CN7-447	10TCU-Q47
C11	.27 NPO 10%		NPO-DI 25	DTZ-27	C10Q27C	CCTO-270	CNO-427	10TCC-Q27
C12	2000		BPD-002	DD-202	BYA10D2	CCD-202	B-220	5HK-D22
C13	10000		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C14	10000		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C15	10000		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C16	25000				DPM36525	4DP-2-253	GEM-4125	4TM-825

* Motorola Part Number.

CONTROLS

ITEM No.	RATING		REPLACEMENT DATA					INSTALLATION NOTES
	RESIST- ANCE	WATTS	MOTOROLA PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CTS-IRC PART No.	MALLORY PART No.	
R1A	500K	1/2	18K544234	F1-41 R2-75	RTV-717C	† QJ-1294A	UE4168-S	Tone Note 1 Volume
B	2meg	1/2		KR-1				Power Off-On
C	Imeg Tap Switch		18K543493		39-300 *	112-300 *	FL500 *	Bias
R2	3000	2(WW)						Fader Note 2
R3	360 Stop 150	2(WW)	18K544296					

† "CONCENTRIKIT" equivalent: K-16 Kit with base elements & shafts: B13-133, P17-108 (Panel)
B18-139X, R1-118 (Rear)
75-1 (Switch)

‡ "STA-LOC" equivalent: FB55A, RU26T16, OS1250A, IR1687, US41.

* Use 33G series resistor.

Note 1. Model CRA60X uses Part #8K544236

Model PCA60X uses Part #8K544237

Note 2. Model PCA60X uses Part #8B544256. Not used in Model CRA60X.

PARTS LIST AND DESCRIPTIONS (Continued)

RESISTORS (IRC or EQUIVALENT)

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REMARKS
R4	22K	
R5	22meg	
R6	3300Ω	
R7	1meg	
R8	47K	
R9	91meg	
R10	4.7meg	

* Used in Model CRA60X.

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA				NOTES
		MOTOROLA PART No.	Merit PART No.	Miller PART No.	Stancor PART No.	
L1	Ant. Coll	24C535458				
L2	RF Coll	24C535458				
L3	Osc. Coll	24C535456				
L4	Input IF Trans.	24B543286	BC-350	12-H1	RTC-8638	
L5	Output IF Trans.	24K543287	BC-354	12-H6	RTC-8640	

FILTER CHOKE

ITEM No.	RATINGS			REPLACEMENT DATA					NOTES
	CURRENT (Measured)	DC RES.	INDUCTANCE (0 CURRENT 1000 ~)	MOTOROLA PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
L6	1.3A 1.3A	.3Ω .6Ω	.010 HY .001 HY	25B543338① 25K542467②					① Models BKA60X, PCA60X ② Model CRA60X

TRANSFORMER (DRIVER)

ITEM No.	TURNS RATIO		REPLACEMENT DATA					NOTES
	PRI.	SEC.	MOTOROLA PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
T1	10	1	25K543448					

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE	REPLACEMENT DATA					NOTES
		MOTOROLA PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
T2	30Ω Tap @ 3-4Ω	25K543444A ①					① Alternate Part #25K543444

SPEAKER

ITEM No.	TYPE			REPLACEMENT DATA		NOTES
	MOTOROLA PART No.	QUAM PART No.	SIZE	FIELD	V. C. IMP.	
8P1	8"	PM	3-4Ω	50C544380 *	8A2I	* Used in Model BKA60X
	5" x 7"	PM	3-4Ω	50C544270 ‡		‡ Used in Model PCA60X
	6" x 9"	PM	3-4Ω	50C544396 *		* Used in Model CRA60X

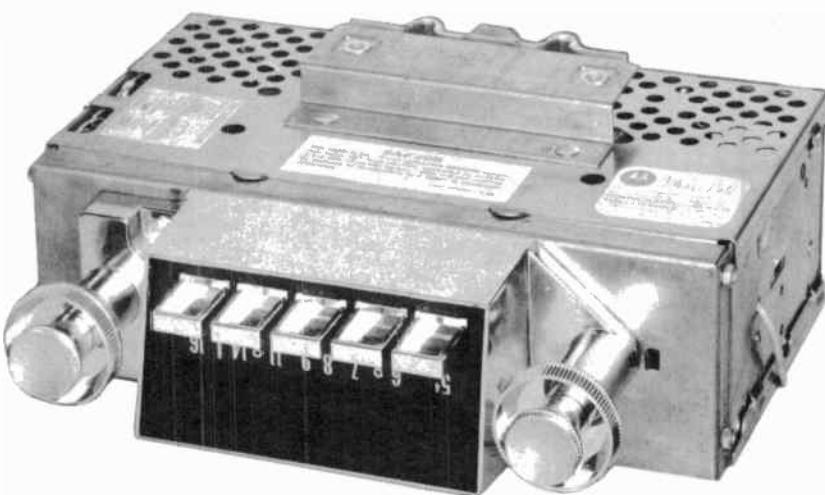
MISCELLANEOUS

ITEM No.	PART NAME	MOTOROLA PART No.	NOTES
M1	Tuner	77K564443	(AT-318) Complete, Model BKA60X
	Tuner	77K562643	(AT-290), Model PCA60X (Less Pushbuttons and Pointer)
	Tuner	77D562548	(AT-281), Model CRA60X (Less Pushbuttons and pointer)
M2	Spark Plate	64K561877	
M3	Spark Plate	64K561877	
M4	Spark Plate	64K530177	Not used in Model CRA60X

CABINETS & CABINET PARTS

(When Ordering Cabinets & Cabinet Parts, Specify Model, Chassis & Color)

NAME	PART NO.	DESCRIPTION
Dial Scale	34B544305	Model CRA60X
Dial Scale	34K544272	Model PCA60X
Dial Scale	34B544348	Model BKA60X
Dial Pointer	IV543735	Model PCA60X
Dial Pointer	IV544448	Model BKA60X
Dial Pointer	IV538739	Model CRA60X
Knob	36B542650	Tuning, Volume, Model CRA60X
Knob	36B544225	Tuning, Volume, Model PCA60X
Knob	36B544221	Tuning, Volume, Model BKA60X
Knob	36B544260	Tone, Model PCA60X
Knob	36B543330	Tone, Model CRA60X
Knob	36B544219	Tone & Speaker, Model BKA60X
Knob	36B544262	Speaker, Model PCA60X
Knob	36B543332	Dummy, Model CRA60X



TRADE NAME	Motorola Model BKA61 (For 1961 Buick)
MANUFACTURER	Motorola Inc., 4545 W. Augusta Blvd., Chicago 51, Illinois
TYPE SET	Battery Operated Transistorized Custom Built Automobile AM Receiver
POWER SUPPLY	12 Volt Storage Battery RATING .6 Amp. @12.6 Volts DC
TUNING RANGE—BROADCAST	540 — 1610KC

ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Volume control should be at maximum position. Output of signal generator should be no higher than necessary to obtain an output reading.

Suggested Alignment Tools:

A1 thru A4.....	GENERAL CEMENT #8282, 8606, 8606-L, 9295, 9440
WALSCO #2526, 2543, 2544, 2545	
A5, A6, A7.....	GENERAL CEMENT #5004, 5009, 8195, 8274, 8275, 8607, 8728, 8987, 8988,
	8989, 9291
	WALSCO #2515, 2520, 2522, 2523, 2531, 2532, 2534, 2537, 2538
A8, A10, A11, A12...	GENERAL CEMENT #9050-L, 9150
	WALSCO #2521, 2524

	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	RADIO DIAL SETTING	OUTPUT METER	ADJUST	REMARKS
1.	High side thru .1mf to collector of RF Amp. Low side to chassis.	262.5KC (400v Mod.)	High end stop.	Across voice coil.	A1, A2, A3, A4	Adjust for maximum output.
2.	Thru dummy (Fig. 1) to antenna receptacle.	1610KC	"	"	A5, A6, A7, A8	"
	Step 3 is not necessary unless tuner has been tampered with or associated components have been replaced. If necessary, back tuning cores (A9, A10, A11 and A12) out of tuning coils. Repeat Step 2.					
3.	Thru dummy to antenna receptacle.	1200KC	Tuner carriage 9/32" from high end stop.	Across voice coil.	A9, A10, A11, A12	Adjust for maximum output. Repeat Steps 2 and 3.
4.	With radio installed in car and antenna fully extended, tune in a weak station near 1400KC and adjust A8 for maximum output.					

PUSHBUTTON ADJUSTMENT

1. Tune manually to desired station.
2. Pull pushbutton out, then press in firmly.
3. Repeat for remaining pushbuttons.

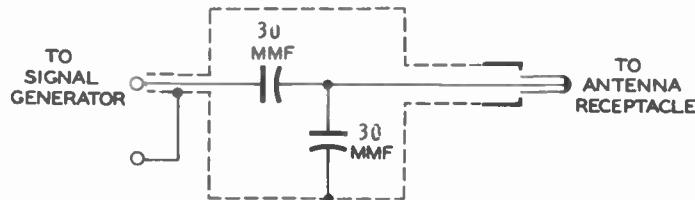


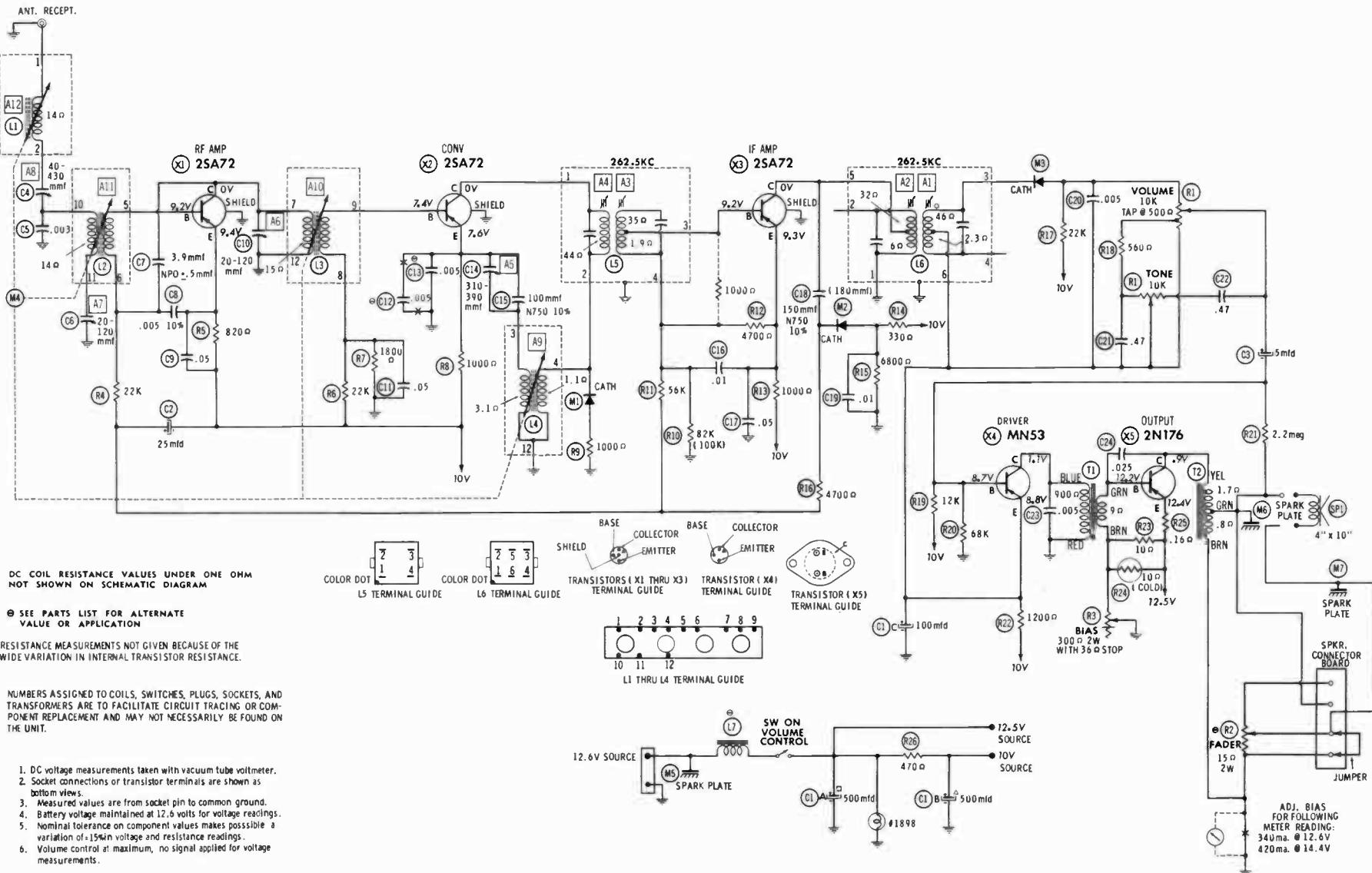
FIG.1

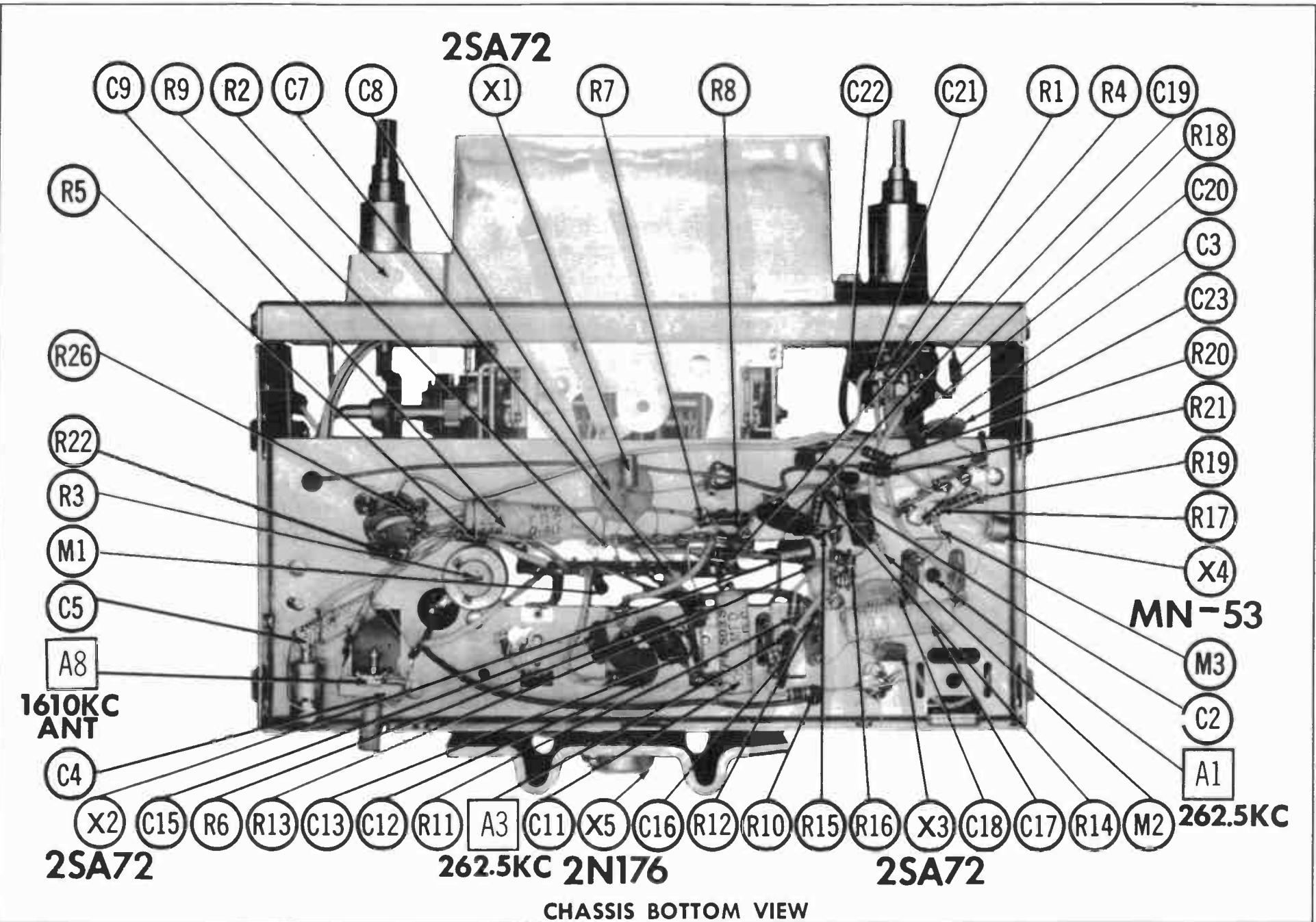
HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana

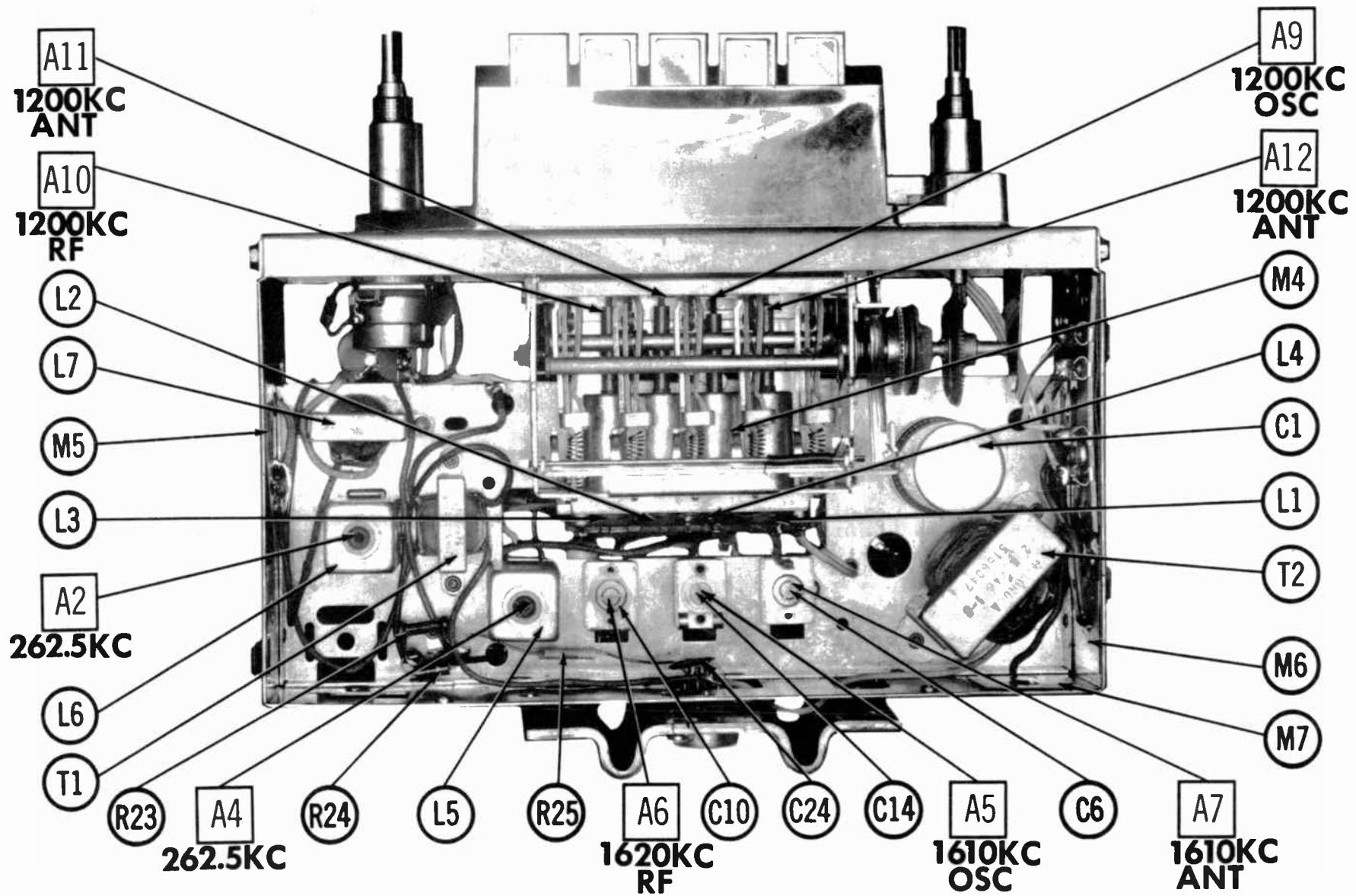


The listing of any available replacement part herein does not constitute in any case a recommendation, warranty or guarantee by Howard W. Sams & Co., Inc., as to the quality and suitability of such replacement part. The numbers of these parts have been compiled from information furnished to Howard W. Sams & Co., Inc., by the manufacturers of KD956

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CHASSIS TOP VIEW

PARTS LIST AND DESCRIPTIONS

TRANSISTORS

ITEM No.	ORIG. TYPE	USE	REPLACEMENT DATA		NOTES
			RCA PART No.	RAYTHEON PART No.	
X1	2SA72	RF Amplifier	2N1637		PNP
X2	2SA72	Converter	2N1639		PNP
X3	2SA72	IF Amplifier	2N1638		PNP
X4	MN-53*	Driver	2N591	2N362	PNP
X5	2N176	Output	2N176		PNP

*** Alternate Type 4450.**

ELECTROLYTIC CAPACITORS

ITEM No.	RATING		REPLACEMENT DATA						
	CAP.	VOLT.	MOTOROLA PART No.	AEROVOX PART No.	CORNELL- DUBILIER PART No.	GENERAL ELECTRIC PART No.	MALLORY PART No.	PYRAMID PART No.	Sprague PART No.
CLA	6000	16	23B643279	AFH3-00-96	C0006	XC3-48	WP300.85		TVL8-3026.
B	500	16							
C	100	16							
C2	25	3	23K544540	PTT9	NLW25-3	MT1-10	TT3X25	MLV25-3	TE-1055
C3	5	3	23K544541	PTT4	NLW5-6	MT1-3	TT6X5	MLV5-3	TE-1062.3

* Not normally in distributor's stock. Available thru distributor on order to manufacturer.

FIXED CAPACITORS
Capacity values given in the rating column are in mfd. for Paper Capacitors, and in mmfd. for Mica and Ceramic Capacitors.

ITEM No.	RATING	REMARKS	REPLACEMENT DATA					
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL- DUBLINER PART No.	EIMENCO PART No.	MALLORY PART No.	SPRAGUE PART No.
C4	40-430	#20E64871A0						
C5	.003 200V		P288N-003	D6-303	CUB6D3	6DP-1-303		6PS-D30
C6	20-120	#20K541014				424		
C7	3.9 NPO $\pm .5$ mmf				C10V4C			10TCC-V39
C8	.005 10%		DI-5000		PM6D6	CCD-502	JL-250	10TS-D60
C9	.05 200V		P288N-05	DD-503	CUB285	4DP-3-503	GEM-415	2TM-B50
C10	20-120	#20K541014				424		
C11	.05 200V		P288N-06	DD-503	CUB285	4DP-3-503	GEM-415	2TM-B50
C12	.005 200V	Note 1	P288N-005	DD-502	CUB6D5	6DP-1-502	GEM-625	6TM-D50
C13	.005 200V	Note 1	P288N-006	DD-502	CUB6D5	6DP-1-502	GEM-625	6TM-D50
C14	310-390	#20K541700						
C15	100 N750 10%		N750-DI 100	DTN-100	C10TIU	CCTN-101	CN7-310	10TCU-T10
C16	.01		BPD-01	DD-103	BYA1081	CCD-103	B-110	5HK-S10
C17	.05 200V		P288N-06	DD-503	CUB285	4DP-3-503	GEM-415	2TM-B50
C18	150 N750 10%	(180)†	N750-DI 150	DTN-150	C10TIU	CCTN-151	CN7-315	10TCU-T15
C19	.01		BPD-01	DD-103	BYA1081	CCD-103	B-110	5HK-S10
C20	.005		BPD-005	DD-502	BYA1055	CCD-502	B-250	5HK-D60

* Alternate Value.

FIXED CAPACITORS (cont)

ITEM No.	RATING	REMARKS	REPLACEMENT DATA					
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL- DUBLIUM PART No.	ELMENCO PART No.	MALLORY PART No.	SPRAGUE PART No.
C21	.47 3V			UK-474				HY-130
C22	.47 3V			UK-474				HY-130
C23	.005		BPD-006	DD-807	BYA10D5	CCD-502	B-250	5HK-D60
C24	.025		BPD-025		DPM86825	4DP-2-253	GEM-4125	4TM-825

Note 1: When C13 is .01mid, C12 is not used.

Note 1: When CIS is used, enter Motorola Part Number.

* Not normally in distributor's stock. Available thru distributor on order to manufacturer.

↑ Alternate-

CONTROLS

ITEM No.	RATING		REPLACEMENT DATA					INSTALLATION NOTES
	RESIST- ANCE	WATTS	MOTOROLA PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CTS - IRC PART No.	MALLORY PART No.	
R1A	10K	1/2	18C94876A01					Tone
B	10K	1/2						Volume
C	500Ω Tap Switch							Power Off-On
R2	15Ω	2(WW)	18K944532①					Fader
R3	300Ω	2(WW)	18K543493		39-300	112-300	FL-500	Bias
	36Ω Prod				*	*	*	

 Some versions may use Part #18P544256

① Some versions may use Part # U-2803 3W series resistor.

RESISTORS

All wattages 1/2 watt. or less, unless otherwise listed

PARTS LIST AND DESCRIPTIONS (Continued)

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA					NOTES
		MOTOROLA PART No.	Merit PART No.	Miller PART No.	Stancor PART No.	Workman TV PART No.	
L1	Ant.	24K563896 ①					
L2	Ant.	24B4043LA02 ①					
L3	R.F.	24B4043LA01 ①					
L4	Osc.	24B4043OA01 ①					
L5	Input IF	24B64861A03					
L6	Output IF	24B64861A02					

FILTER CHOKE

ITEM No.	RATINGS			REPLACEMENT DATA				NOTES
	CURRENT (Measured)	DC RES.	INDUCTANCE (0 CURRENT 1000 μ H)	MOTOROLA PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	
L7	.6A	.4Ω	.001H	25B64889A01 ①				① All #25B64839A01

TRANSFORMER (DRIVER)

ITEM No.	TURNS RATIO		REPLACEMENT DATA				NOTES	
	PRI.	SEC.	MOTOROLA PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
T1	2.5	1	25K543841					

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE		REPLACEMENT DATA				NOTES	
	PRI.	SEC.	MOTOROLA PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
T2	40Ω Tap ②	3-4Ω	25K544271					

SPEAKER

ITEM No.	TYPE			REPLACEMENT DATA		NOTES
	SIZE	FIELD	V. C. IMP.	MOTOROLA PART No.	QUAM PART No.	
SP1	4 1/2" x 10"	PM	3-4Ω	50C64850A01	410A2	

SIGNAL DIODES

ITEM No.	ORIG. TYPE	REPLACEMENT DATA			NOTES
		MOTOROLA PART No.	GENERAL ELECTRIC PART No.	RAYTHEON PART No.	
M1		48K544539		IN296	Limiter (Pigtail)
M2		48K544539		IN296	AVC
M3		48K544539		IN296	Detector

MISCELLANEOUS

ITEM No.	PART NAME	MOTOROLA PART No.	NOTES
M4	Tuner	77D40428A01	(AT-349) Complete
M5	Spark Plate	64K530177	
M6	Spark Plate	64K561877	
M7	Spark Plate	64K561877	

CABINETS & CABINET PARTS

(When Ordering Cabinets & Cabinet Parts, Specify Model, Chassis & Color)

NAME	PART NO.	DESCRIPTION
Dial Scale	34B64868A01	
Dial Pointer	1K564916	
Knob	36B544225	
Knob	36B64862A01	Tuning, Volume
Pushbutton	38C40416A04	Tone, Speaker
Pushbutton	38C40416A03	(1st, 3rd, and 5th)
		(2nd, 4th)

WIRING DATA

General-use Unshielded Hook-up Wire	Use BELDEN No. 8530 (Solid) Available in Ten Colors
Shielded Hook-up Wire	8524 (Stranded) Available in Ten Colors
Bonding Strap	Use BELDEN No. 8885
	Use BELDEN No. 8661



TRADE NAME Motorola Model CTA61 (For 1961 Chevrolet)
 MANUFACTURER Motorola Inc., 4545 W. Augusta Blvd., Chicago 51, Illinois
 TYPE SET Battery Operated Custom Built Transistorized Automobile AM Receiver
 POWER SUPPLY 12 Volt Storage Battery
 TUNING RANGE—BROADCAST 540—1610KC RATING .6 Amp. @12.6 Volts DC

ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Volume control should be at maximum position. Output of signal generator should be no higher than necessary to obtain an output reading.

Suggested Alignment Tools:
 Al thru A4..... GENERAL CEMENT #8282, 8606, 8606-L, 9295, 9440
 WALSCO #2526, 2543, 2544, 2545
 A5, A6, A7..... GENERAL CEMENT #5000, 5003, 8276, 8290
 WALSCO #2512, 2515, 2522, 2523, 2525, 2537
 A9, A10, A11, A12... GENERAL CEMENT #9050-L, 9150
 WALSCO #2521, 2524

	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	RADIO DIAL SETTING	OUTPUT METER	ADJUST	REMARKS
1.	High side thru .lmfd to antenna receptacle. Low side to chassis.	262.5KC (400 ^o Mod.)	High end stop.	Across voice coil	A1, A2, A3, A4	Adjust for maximum output.
2.	Thru dummy (Fig. 1) to antenna receptacle.	1610KC	"	"	A5, A6, A7, A8	"
	Step 3 is not necessary unless tuner has been tampered with or associated components have been replaced. If necessary, back tuning cores (A9, A10, A11, A12) out of coils. Repeat Step 2.					
3.	Thru dummy to antenna receptacle.	1200KC	Tuner carriage 9/32" from high end stop.	Across voice coil	A9, A10, A11, A12	Adjust for maximum output. Repeat Steps 2 and 3.
4.	With radio installed in car and antenna fully extended, tune in a weak station near 1200KC and adjust A8 for maximum output.					

PUSHBUTTON ADJUSTMENT

1. Tune manually to desired station.
2. Pull pushbutton out, then press in firmly.
3. Repeat for remaining pushbuttons.

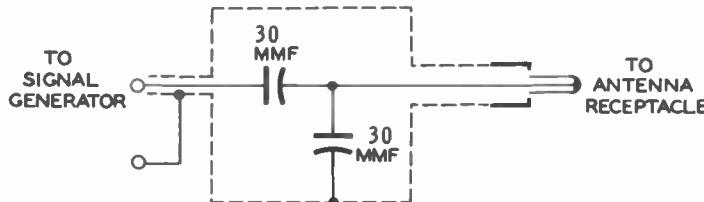


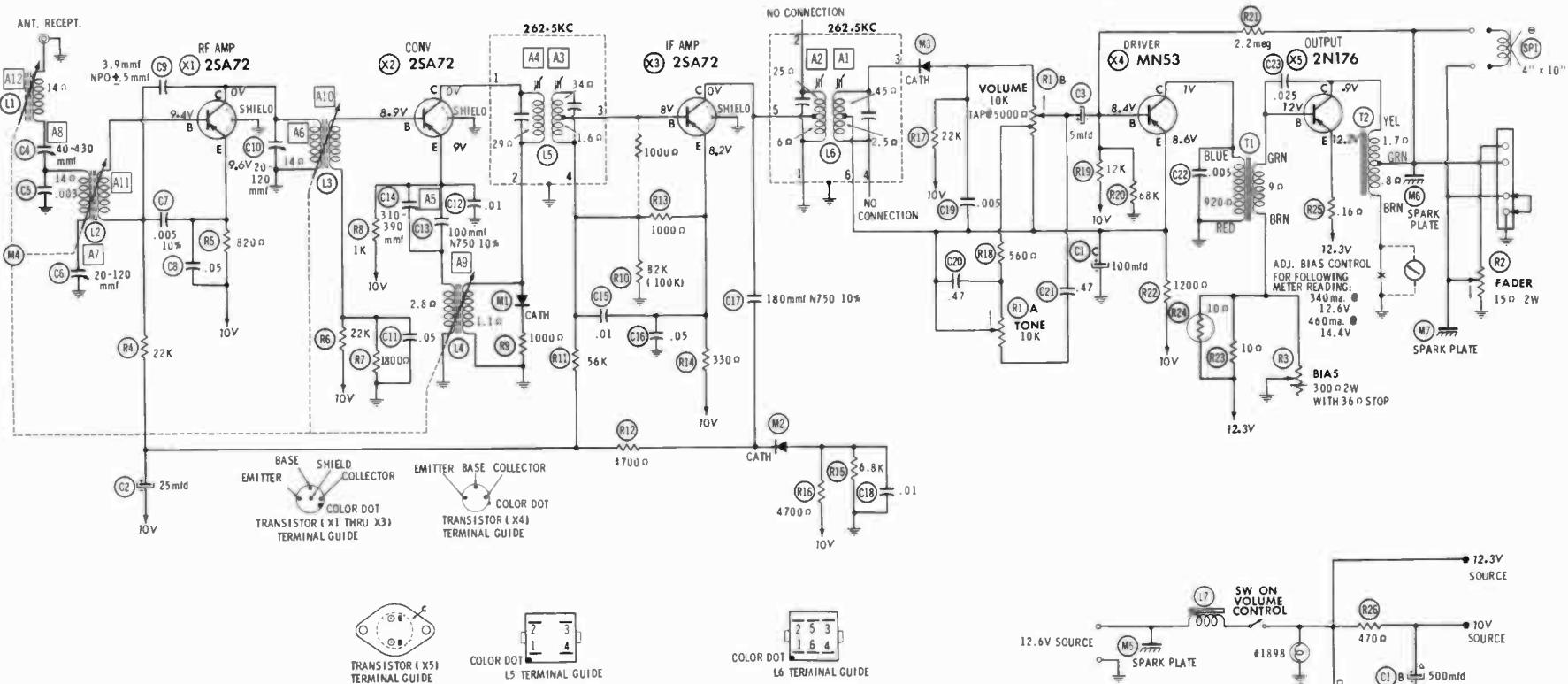
FIG. I

HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana

The listing of any available replacement part herein does not constitute in any case a recommendation, warranty or guaranty by Howard W. Sams & Co., Inc., as to the quality and suitability of such replacement part. The numbers of these parts have been compiled from information furnished to Howard W. Sams & Co., Inc., by the manufacturers of KD915

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RESISTANCE MEASUREMENTS NOT GIVEN BECAUSE OF THE
WIDE VARIATION IN INTERNAL TRANSISTOR RESISTANCE.

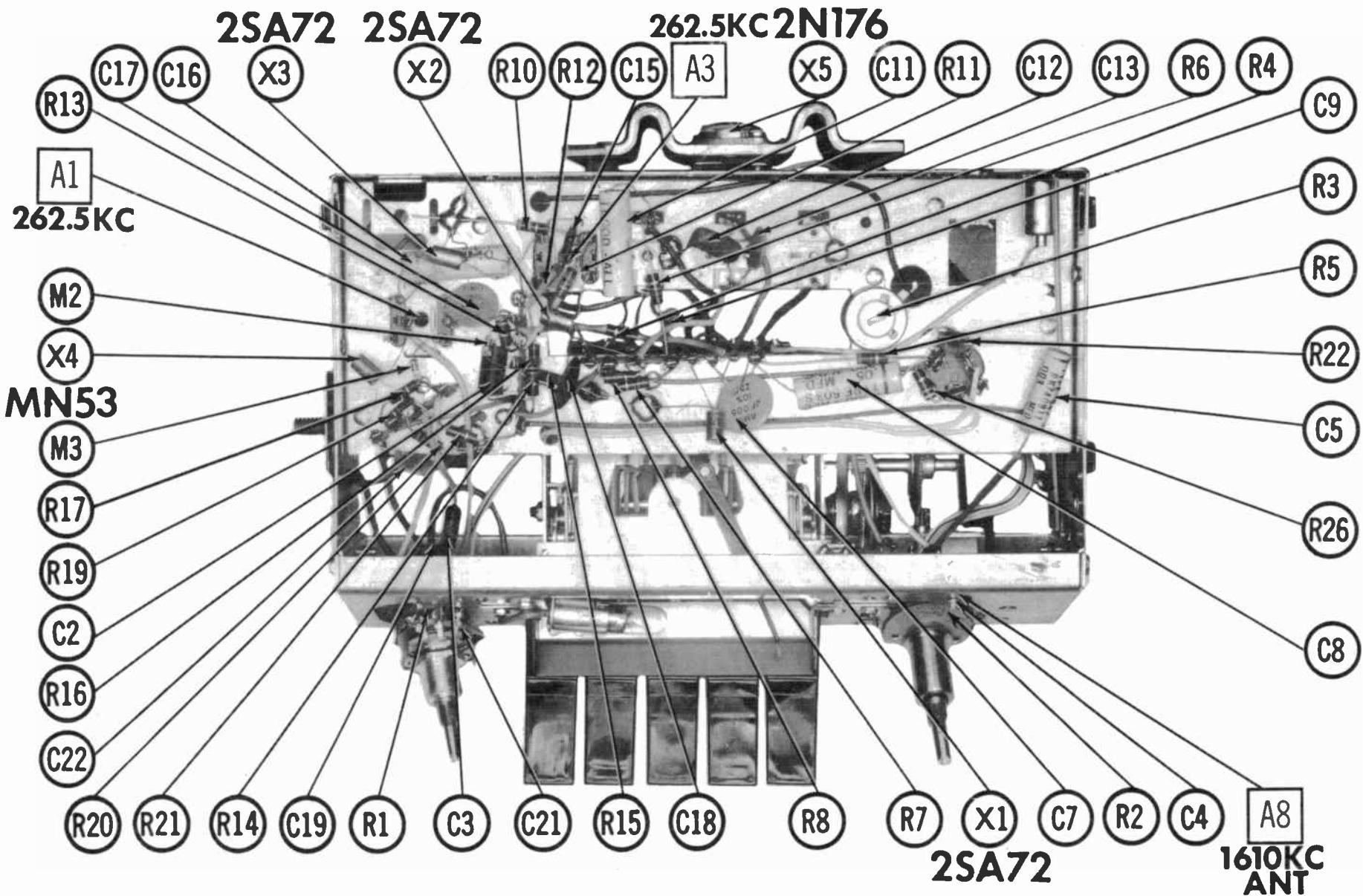
NUMBERS ASSIGNED TO COILS, SWITCHES, PLUGS, SOCKETS, AND TRANSFORMERS ARE TO FACILITATE CIRCUIT TRACING OR COMPONENT REPLACEMENT AND MAY NOT NECESSARILY BE FOUND ON THE UNIT.

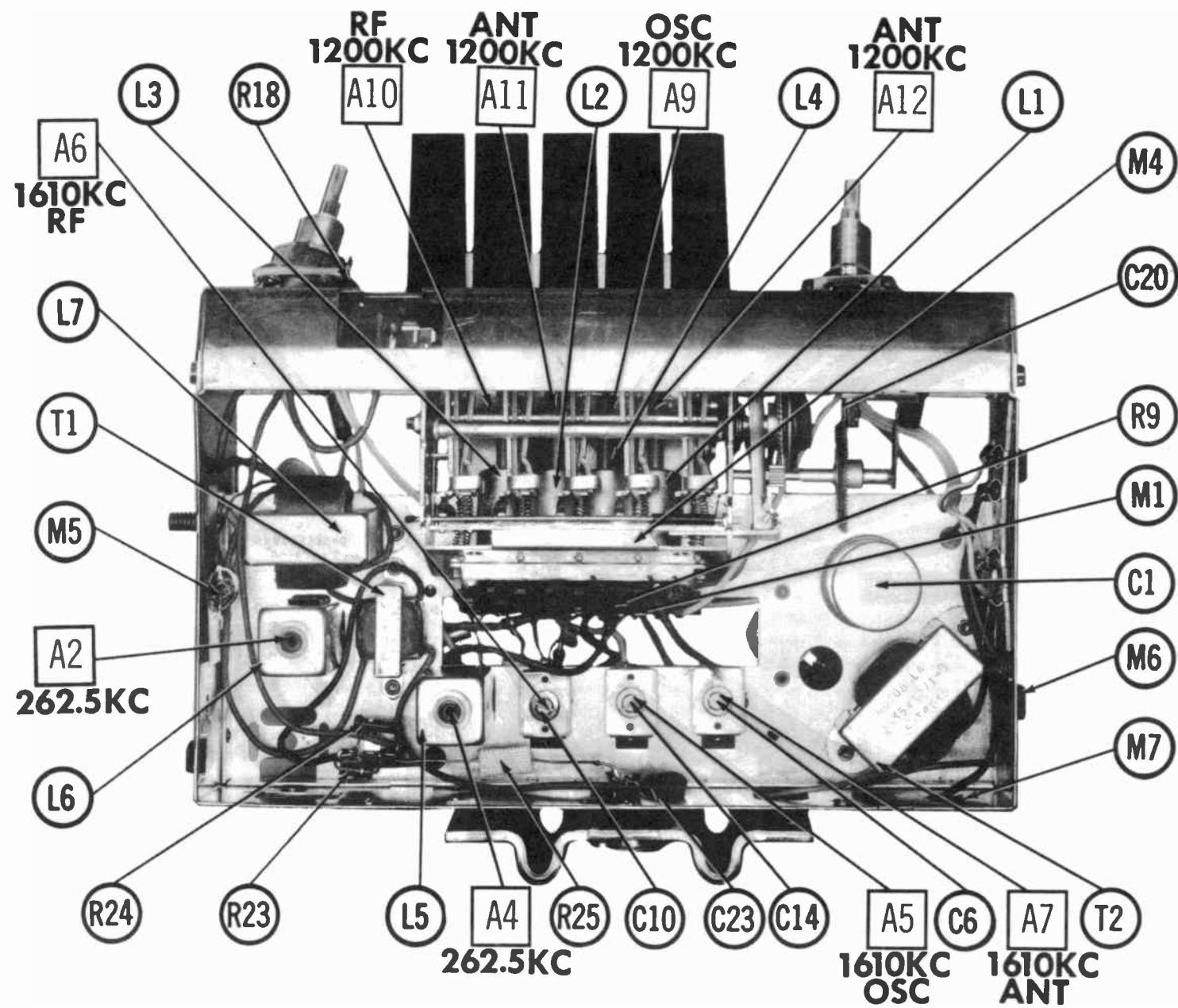
1. DC voltage measurements taken with vacuum tube voltmeter.
 2. Socket connections or transistor terminals are shown as bottom views.
 3. Measured values are from socket pin or terminal to common ground.
 4. Nominal tolerance on component values makes possible a variation of $\pm 15\%$ in voltage and resistance readings.
 5. Volume control at maximum, no signal applied for voltage measurements.

A PHOTOFACt STANDARD NOTATION SCHEMATIC

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**MOTOROLA MODEL
CTA61**





CHASSIS TOP VIEW

PARTS LIST AND DESCRIPTIONS

TRANSISTORS

ITEM No.	ORIG. TYPE	USE	REPLACEMENT DATA		NOTES
			RCA PART No.	RAYTHEON PART No.	
X1	2SA72	R.F Amplifier	2N1637		PNP
X2	2SA72	Converter	2N1639		PNP
X3	2SA72	IF Amplifier	2N1638		PNP
X4	MN53	Driver	2N591	2N362	PNP
	4450*	Driver			PNP
X5	2N176	Output	2N176		PNP Note 1

Note 1. When replacing, apply DC-4 grease (Part #M490487) to both sides of insulator. tighten mounting screws securely. Check bias adjustment.

* Alternate.

ELECTROLYtic CAPACITORS

ITEM No.	RATING		REPLACEMENT DATA						
	CAP.	VOLT.	MOTOROLA PART No.	AEROVOX PART No.	CORNELL- DUBILIER PART No.	GENERAL ELECTRIC PART No.	MALLORY PART No.	PYRAMID PART No.	SPRAGUE PART No.
C1A	500	16	23B643279	AFH3-00-95	C0006	XC3-48	WP900.85		TVLS-3026.
B	500	16							
C	100	16							
C2	25	3	23K544540	PTT9	NLW25-3	MT1-10	TTSX25	MLV25-3	TE-1055
C3	5	3	23K544541	PTT4	NLW5-15	MT1-3	TTGX5	MLV5-3	TE-1052.2

~~a. Not normally in distributor's stock. Available thru distributor on order to manufacturer.~~

FIXED CAPACITORS

STANDARD CAPACITORS
Capacity values given in the rating column are in mfd. for Paper Capacitors, and in mmfd. for Mica and Ceramic Capacitors.

ITEM No.	RATING	REMARKS	REPLACEMENT DATA					
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL- DUBLINER PART No.	ELENCO PART No.	MALLORY PART No.	SPRAGUE PART No.
C4	40-430	#20A64855A0						
C5	.003 200V		P288N-003	D6-302	CUB6D3	6DP-1-302	GEM-623	6TM-D30
C6	20-120	#20K541014						
C7	.005 10%		DI-5000		PM6D6	424	JL-250	10TS-D60
C8	.05 200V		P288N-06	DD-503	CUB285	CCD-502	GEM-415	2TM-850
C9	3.9 NPO \pm .5mmf				C10V4C	4DP-3-503		10TCC-V39
C10	20-120	#20K541014						
C11	.06 200V		P288N-06	DD-503	CUB285	424	JL-250	2TM-850
C12	.01 100V		P288N-01	D6-103	CUB48L	4DP-3-503	GEM-415	4TM-810
C13	100 NT50 10%		N750-IX 100	DTN-100	C1071U	IDP-1-103	CNT-310	10TCU-T10
C14	310-390	#20K541700				CCTN-101		
C15	.01		BPD-01	DD-103	BYA1081	CCD-103	B-110	5HK-S10
C16	.05 200V		P288N-06	DD-503	CUB285	4DP-3-503	GEM-415	2TM-850
C17	180 NT50 10%			TCA-180	C1071U		CNT-318	10TCU-T18
C18	.01		BPD-01	DD-103	BYA1081	CCD-103	B-110	5HK-S10

FIXED CAPACITORS (cont)

ITEM No.	RATING	REMARKS	REPLACEMENT DATA					
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL- DUBLIUMER PART No.	ELMENCO PART No.	MALLORY PART No.	SPRAGUE PART No.
C19	.005		BPD-005	DD-502	BYA10DS	CCD-502	B-250	SHK-D60
C20	.47mid 3V			UK-474				HY-130
C21	.47mid 3V			UK-474				HY-130
C22	.005		BPD-005	DD-502	BYA10DS	CCD-502	B-250	SHK-D60
C23	.025			BPMS625	4DF-2-253		GEM-4125	SHK-585

Motorola Part Number:

CONTROLS

ITEM No.	RATING		REPLACEMENT DATA					INSTALLATION NOTES
	RESIST- ANCE	WATTS	MOTOROLA PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CTS -IRC PART No.	MALLORY PART No.	
R1A B	10K 10K 5000Ω Tap	1/2 1/2	18E64870A01					Tone Volume
C	Switch							
R2	15Ω	2 (WW)	18E64869A01					Power Off-On
R3	300Ω	2 (WW)	18E5343493		39-300	112-300	FL-500	Fader Bias
	36Ω 800Ω				*	*	*	

- Use 39Ω, 2W Resistor in series with terminal.
- "FTA-LOC" equivalent: FE14L, RU14T53, OS812, LS1312, US41.

RESISTORS

All wattages 1/2 watt or less, unless otherwise listed.

* Alternate Values.

PARTS LIST AND DESCRIPTIONS (Continued)

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA					NOTES
		MOTOROLA PART No.	Merit PART No.	Miller PART No.	Stancor PART No.	Workman TV PART No.	
L1	Ant.	24K543806 ①					
L2	Ant.	24B40431A02①					
L3	RF	24B40431A01①					
L4	Osc.	24B40430A01①					
L5	Input IF	24B64861A01					
L6	Output IF	24B64861A02					

FILTER CHOKE

ITEM No.	RATINGS			REPLACEMENT DATA					NOTES
	CURRENT (Measured)	DC RES.	INDUCTANCE (0 CURRENT 1000 μ H)	MOTOROLA PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
L7	.6A	.4Ω	.010H/Y	25B543338					

TRANSFORMER (DRIVER)

ITEM No.	TURNS RATIO	REPLACEMENT DATA					NOTES
		MOTOROLA PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
T1	2.5	1	25K543841				

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE		REPLACEMENT DATA					NOTES
	PRI.	SEC.	MOTOROLA PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
T2	40Ω Tap @	3-4Ω	25K544271					

SPEAKER

ITEM No.	TYPE			REPLACEMENT DATA		NOTES
	SIZE	FIELD	V. C. IMP.	MOTOROLA PART No.	QUAM PART No.	
SP1	4"x 10"	PM	3-4Ω	50C64850A03*	410A2	* Alternate Part #50C64850A01

SIGNAL DIODES

ITEM No.	ORIG. TYPE	REPLACEMENT DATA			NOTES
		MOTOROLA PART No.	GENERAL ELECTRIC PART No.	RAYTHEON PART No.	
M1		48K544539			
M2		48K544539		IN295	Limiter (Pigtail)
M3		48K544539		IN295	AGC (Pigtail)
				IN295	Detector (Pigtail)

MISCELLANEOUS

ITEM No.	PART NAME	MOTOROLA PART No.	NOTES
M4	Tuner	77D40442A01	
M5	Spark Plate	64K530177	
M6	Spark Plate	64K561877	
M7	Spark Plate	64K561877	(AT-348) Complete

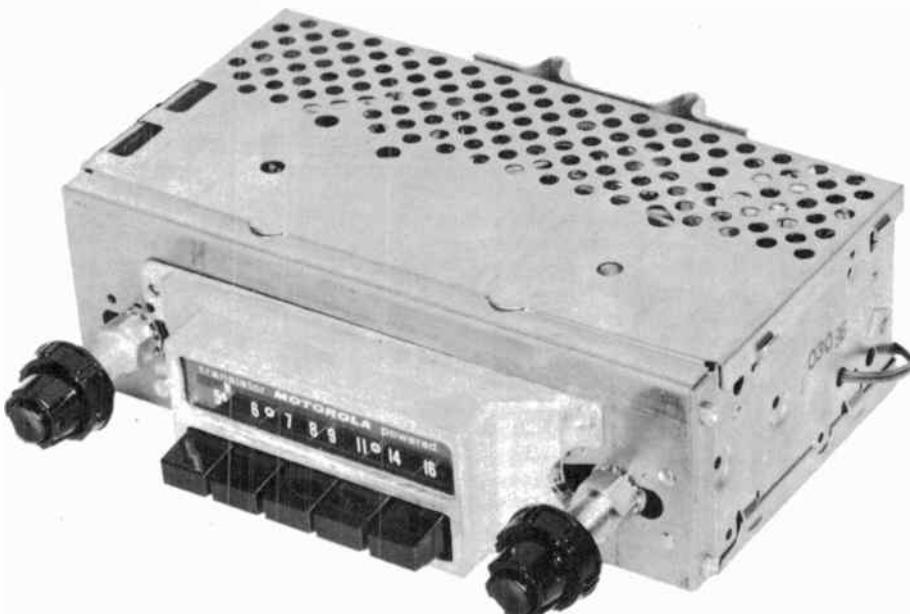
CABINETS & CABINET PARTS

(When Ordering Cabinets & Cabinet Parts, Specify Model, Chassis & Color)

NAME	PART NO.	DESCRIPTION
Dial Scale	34B64857A01	
Dial Pointer	1B40460A01	
Knob	36B64859A01	
Knob	36B64866A01	Tuning, Volume
Pushbutton	38C40438A02	Tone, Speaker
Pushbutton	38C40438A01	Numbers 1, 3, 5
		Numbers 2, 4

WIRING DATA

General-use Unshielded Hook-up Wire	Use BELDEN No. 8530 (Solid) Available in Ten Colors
Shielded Hook-up Wire	Use BELDEN No. 8885
Binding Strap	Use BELDEN No. 8861



TRADE NAME	Motorola Model 10AX
MANUFACTURER	Motorola Inc., 4545 W. Augusta Blvd., Chicago 51, Illinois
TYPE SET	Battery Operated 3 Tube 2 Transistor Universal Type Automobile AM Receiver
POWER SUPPLY	12 Volt Storage Battery RATING 1.2 Amp. @ 12.6 Volts DC
TUNING RANGE—BROADCAST	540 - 1610KC

ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Volume control should be at maximum position. Output of signal generator should be no higher than necessary to obtain an output reading.

Suggested Alignment Tools:

A1 thru A4.....GENERAL CEMENT #8282, 8606, 8606-L, 9295, 9440
WALSCO #2526, 2543, 2544, 2545
A5, A6, A7.....GENERAL CEMENT #5004, 5009, 8195, 8274, 8275, 8607, 8728, 8987, 8988, 8989,
9291
WALSCO #2515, 2520, 2522, 2523, 2531, 2532, 2534, 2537, 2538
A8, A9, A10.....GENERAL CEMENT #8271, 8279, 8897, 9050-L, 9150
WALSCO #2521, 2524

SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	RADIO DIAL SETTING	OUTPUT METER	ADJUST	REMARKS
1. High side thru .lmfd to pin 7 (grid) of Converter. Low side to chassis.	262.5KC (400v Mod.)	High end stop.	Across voice coil.	A1, A2, A3, A4	Adjust for maximum output.
2. Thru dummy (Fig. 1) to antenna receptacle.	1610KC	"	"	A5, A6, A7	"
3. Thru dummy (Fig. 1) to antenna receptacle.	1200KC	Tuner Carriage 9/32" from high end stop.	Across voice coil.	A8, A9, A10	Adjust for maximum output. Repeat Steps 2 and 3.

With radio installed in car and antenna fully extended, tune in a weak station near 1400KC and adjust A7 for maximum output.

PUSHBUTTON ADJUSTMENT

1. Pull Pushbutton out.
2. Tune manually to desired station.
3. Press Pushbutton in firmly.
4. Repeat for remaining Pushbuttons.

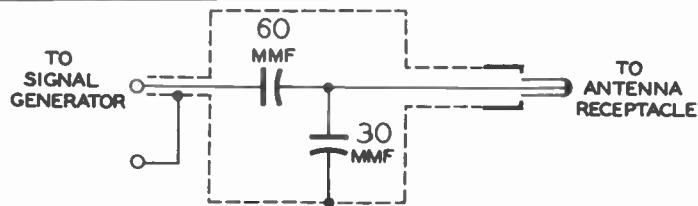


FIG.1

HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana

The listing of any available replacement part herein does not constitute in any case a recommendation, warranty or guarantee by Howard W. Sams & Co., Inc., as to the quality and suitability of such replacement part. The numbers of these parts have been compiled from information furnished to Howard W. Sams & Co., Inc., by the manufacturers of KD480

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PARTS LIST AND DESCRIPTIONS

TUBES

GENERAL ELECTRIC		RAYTHEON		SYLVANIA	
ITEM No.	USE	TYPE	ITEM No.	USE	TYPE
V1	Converter IF Amplifier	12AD6 12BL6	V3	Det. -AVC-AF Amp.	12F8
V2					

TRANSISTORS

ITEM No.	ORIG. TYPE	USE	REPLACEMENT DATA			NOTES
			RCA PART No.	RAYTHEON PART No.	SYLVANIA PART No.	
X1	4450 MN 53° 2N652 *	Driver Driver Driver Output	2N591	MN53	2N591	PNP PNP PNP PNP Note 1
X2	2N176		2N176		2N176	

* Alternate Type.

Note 1. When replacing, apply DC-4 grease (Part #LM490487) or equivalent to both sides of insulator. Tighten mounting screws securely. Check bias adjustment.

ELECTROLYTIC CAPACITORS

ITEM No.	RATING		REPLACEMENT DATA						NOTES
	CAP.	VOLT.	MOTOROLA PART No.	AEROVOX PART No.	CORNELL-DUBILIER PART No.	MALLORY PART No.	PYRAMID PART No.	SPRAGUE PART No.	
CLA	.500	16	23B543279	AFH3-00-95		WP300. 95		TVL8-3026.8*	
B	.500	16							
C	100	16							

* Not normally in distributor's stock. Available thru distributor on order to manufacturer.

FIXED CAPACITORS

Capacity values given in the rating column are in mfd. for Paper Capacitors, and in mmfd. for Mica and Ceramic Capacitors.

ITEM No.	RATING		REMARKS	REPLACEMENT DATA					
	AEROVOX PART No.	CENTRALAB PART No.		CORNELL-DUBILIER PART No.	ELMENCO PART No.	MALLORY PART No.	SPRAGUE PART No.		
C2	40-430	#20A542758							
C3	.002 1000V								
C4	20-120	#20K541014							
C5	.82 N750 10%								
C6	.05 200V								
C7	.47 N750								
C8	100 N750								
C9	310-390								
C10	10000								
C11	50000								
C12	.27 NPO 10%								
C13	10000								
C14	2000								
C15	10000								
C16	25000								

CONTROLS

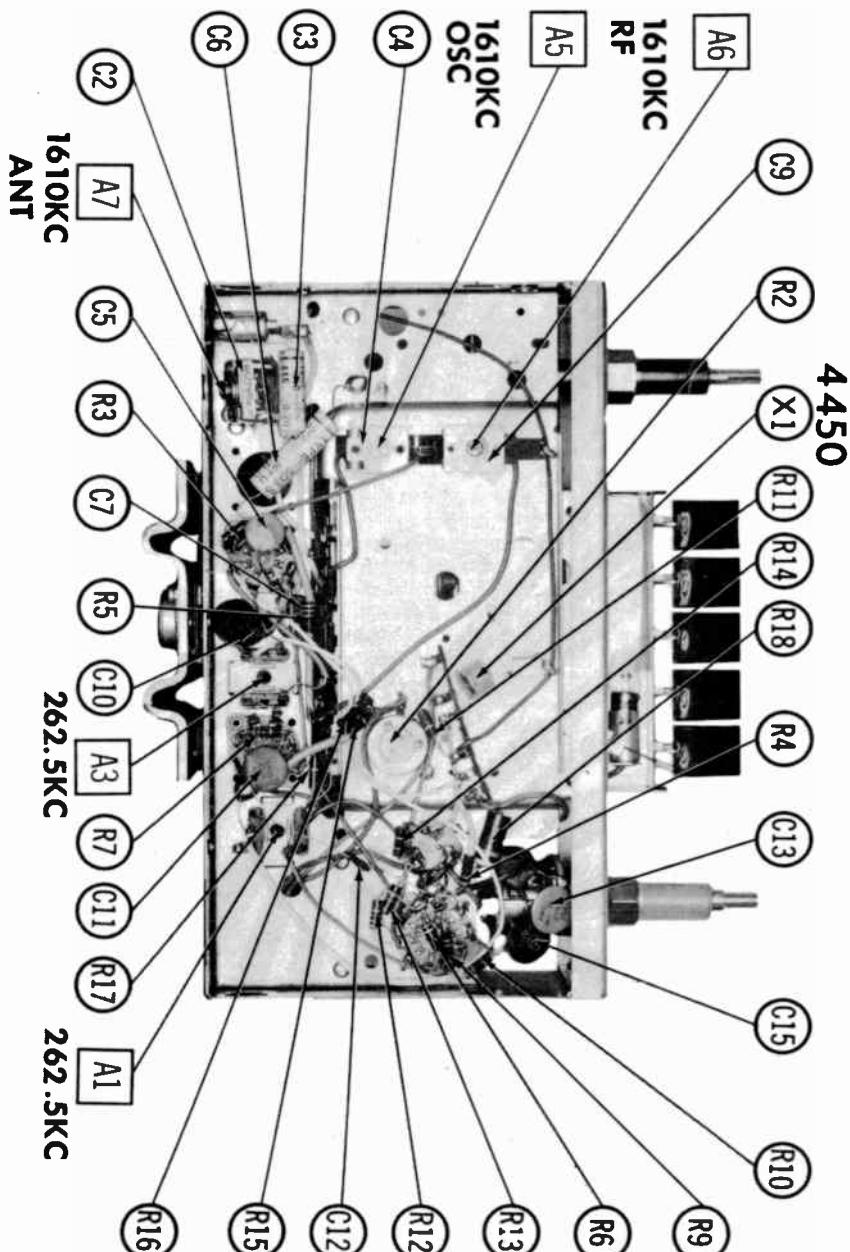
ITEM No.	RATING		REPLACEMENT DATA					INSTALLATION NOTES
	RESIST-ANCE	WATTS	MOTOROLA PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CTS-IRC PART No.	MALLORY PART No.	
RIA	2meg 2meg Imeg Tap		18K544507	F1-68 ① R2-75	RTV-713C Not Req.			Tone Volume
B			18K543493	KR-4	Not Req. 39-300 *	II2-300	FL-500	Power Off-On Bias
C	Switch							
R3	300Ω 36Ω Stop	1(WW)						

① File flat on bushing.

* 'STA-LOC" equivalent: FA26A, RU26T15, OS1687, IE2125, US41

* Use 39G series resistor.

CHASSIS—BOTTOM VIEW



PARTS LIST AND DESCRIPTIONS (Continued)

RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REPLACEMENT DATA			ITEM No.	RATING	REPLACEMENT DATA		
		IRC PART No.	WORKMAN TV PART No.	REMARKS			IRC PART No.	WORKMAN TV PART No.	REMARKS
R3	1meg				R11	2.2meg			
R4	3.3meg				R12	68K			
R5	47K				R13	12K			
R6	3.9meg				R14	2700Ω			
R7	330Ω				R15	10Ω			
R8	100K				R16	20Ω Cold			
R9	10meg				R17	220Ω			
R10	3.3meg				R18	47Ω 2W			Pt. #6K543800

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA					NOTES
		MOTOROLA PART No.	Merit PART No.	Miller PART No.	Stancor PART No.	Workman TV PART No.	
L1	Ast.	24C535458 ①					
L2	RF	24C535458 ①					
L3	Osc.	24C535458 ①					
L4	Input IF	24B543286	BC-350	12-H1	RTC-8638	T804	
L5	Output IF	24K543287	BC-354	12-H6	RTC-8640	T806	

FILTER CHOKE

ITEM No.	RATINGS			REPLACEMENT DATA				NOTES
	CURRENT (Measured)	DC RES.	INDUCTANCE (0 CURRENT 1000 Hz)	MOTOROLA PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	
L6	1.2A	.2Ω	1MH	25B64889A01				

TRANSFORMER (DRIVER)

ITEM No.	TURNS RATIO	REPLACEMENT DATA					NOTES
		MOTOROLA PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
T1	10	1	25K544508				

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE		REPLACEMENT DATA					NOTES
	MOTOROLA PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.			
T2	30Ω Tap @ 3-4Ω	25K543444A ①						① Alternate Part #25K543444

SPEAKER

ITEM No.	TYPE		REPLACEMENT DATA			NOTES
	MOTOROLA PART No.	QUAM PART No.				
SPI	6"x 9"	PM	3-4Ω	50C541101	69A3	

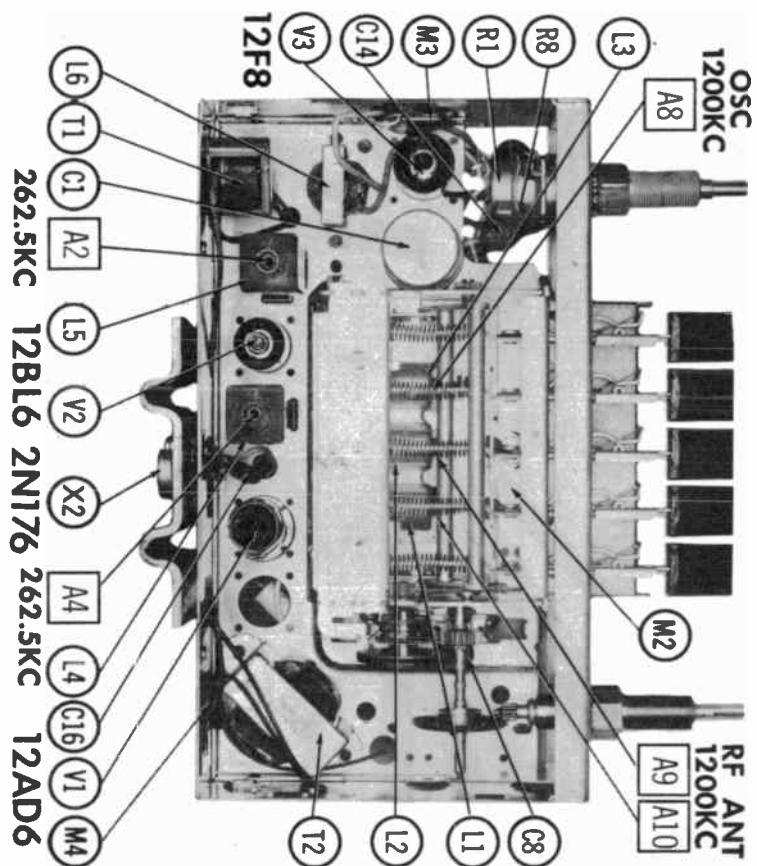
FUSES

ITEM No.	TYPE	RATING	REPLACEMENT DATA					
			MOTOROLA PART No.		LITTELFUSE PART No.		BUSS PART No.	
			FUSE	HOLDER	FUSE	HOLDER	FUSE	HOLDER
M1	SFE	9A 32V	65KJ8248	IV541705	307009 (SFE 9A 32V)	155009	SFE 9	HRH

MISCELLANEOUS

ITEM No.	PART NAME	MOTOROLA PART No.	NOTES
M2	Tuner Spark Plate	7TD4030LA01 64K580177 64K581877	(AT-331) Complete

CHASSIS—TOP VIEW



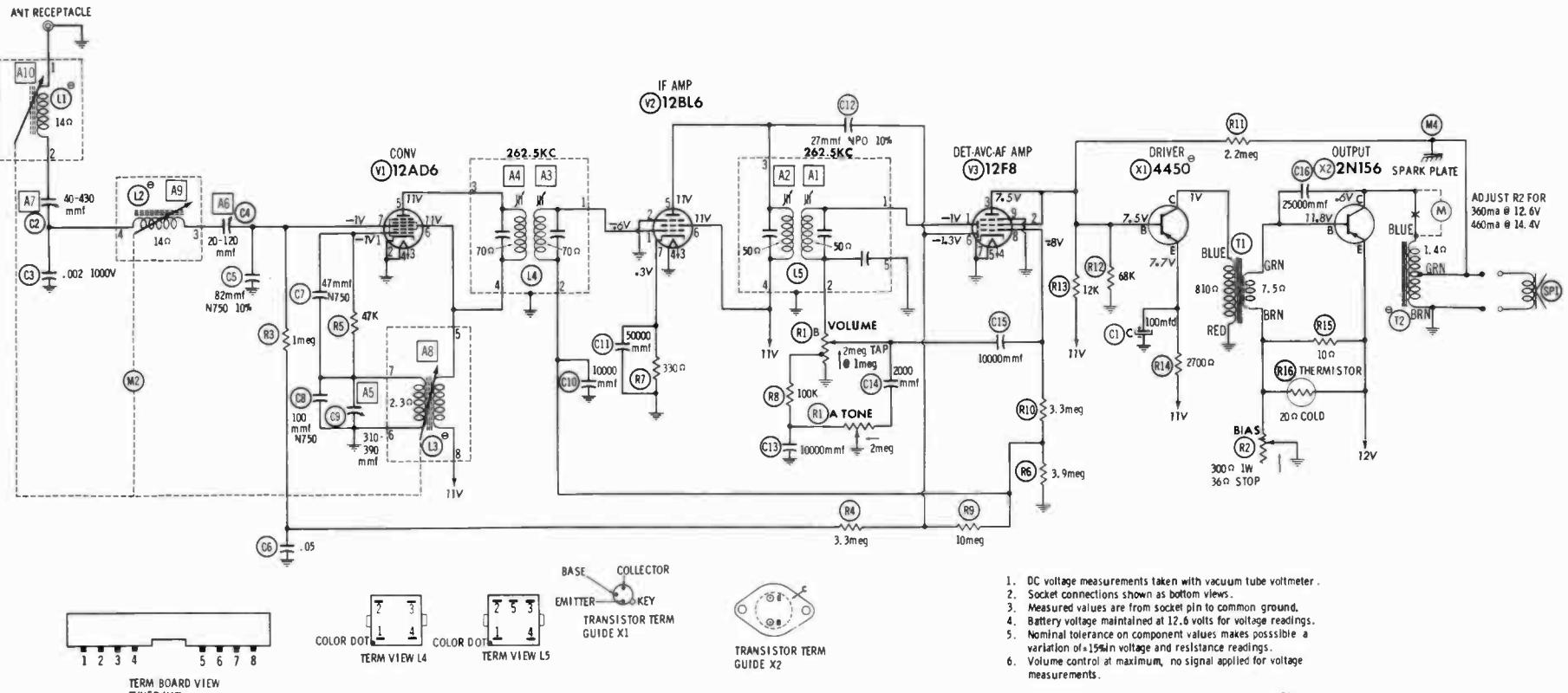
CABINETS & CABINET PARTS

(When Ordering Cabinets & Cabinet Parts, Specify Model, Chassis & Color)

NAME	PART NO.	DESCRIPTION
Dial Pointer	1V543492	
Dial Scale	34B541013	
Knob	36B543382	
Knob	36B543398	
Knob	36K543399	
Pushbutton	IV543489	
		Tuning, Volume Tone Dummy

WIRING DATA

General-use Unshielded Hook-up Wire	Use BELDEN No. 8630 (Solid) Available in Ten Colors
Shielded Hook-up Wire	Use BELDEN No. 8685
Bonding Strap	Use BELDEN No. 8661



NUMBERS ASSIGNED TO COILS, SWITCHES, PLUGS, SOCKETS, AND TRANSFORMERS ARE TO FACILITATE CIRCUIT TRACING OR COMPONENT REPLACEMENT AND MAY NOT NECESSARILY BE FOUND ON THE UNIT.

SEE PARTS LIST FOR ALTERNATE VALUE OR APPLICATION

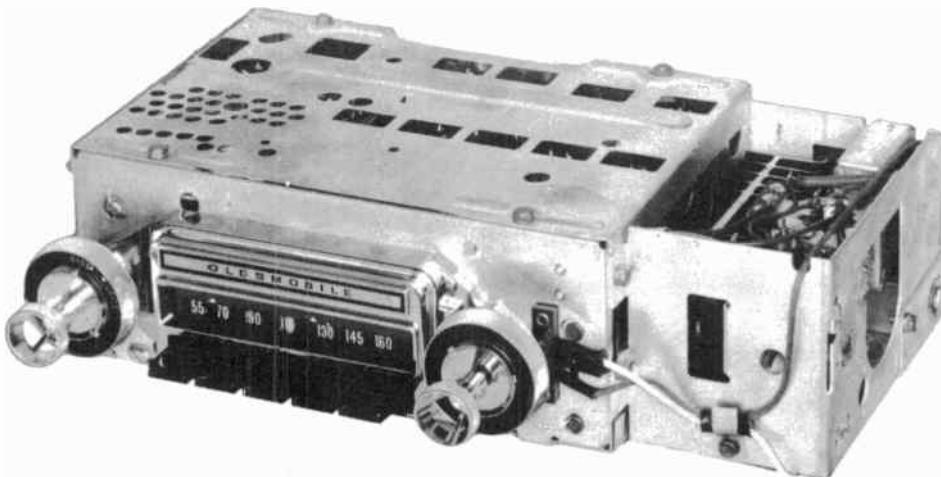
DC COIL RESISTANCE VALUES UNDER ONE OHM NOT SHOWN ON SCHEMATIC DIAGRAM

ARROWS ON CONTROLS INDICATE CLOCKWISE ROTATION (CONTROL VIEWED FROM SHAFT END)

RESISTANCE READINGS

ITEM	TUBE	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7	Pin 8	Pin 9
V1	12AD6	47K	0Ω	5Ω	0Ω	315Ω	225Ω	18meg		
V2	12BL6	3.9meg	0Ω	5Ω	0Ω	275Ω	225Ω	330Ω		
V3	12F8	1.8meg	1000Ω	1000Ω	5Ω	0Ω	14meg	0Ω	7.2meg	0Ω

TRANSISTOR CIRCUIT RESISTANCE NOT GIVEN BECAUSE OF THE WIDE VARIATION IN INTERNAL TRANSISTOR RESISTANCE.



TRADE NAME Oldsmobile Model 989392 (For 1961 Oldsmobiles)
 MANUFACTURER Delco Radio Div., General Motors Corp., Kokomo, Indiana
 TYPE SET Battery Operated 4 Tube - 1 Transistor Custom Built Automobile AM Receiver
 POWER SUPPLY 12 Volt Storage Battery RATING 2 Amp. @12.6 Volts DC
 TUNING RANGE-BROADCAST 540 - 1600KC

ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Volume control should be at maximum position. Output of signal generator should be no higher than necessary to obtain an output reading.

Suggested Alignment Tools:

- A1 thru A5, A9, A10..... GENERAL CEMENT #8282, 8606, 8606-L, 9091
WALSCO #2526, 2541, 2542, 2543, 2544
- A6, A7, A8..... GENERAL CEMENT #5004, 5009, 8195, 8274, 8275, 8607, 8728, 8987, 8988, 8989, 9291
WALSCO #2515, 2520, 2522, 2523, 2531, 2532, 2534, 2537, 2538

SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	RADIO DIAL SETTING	OUTPUT METER	ADJUST	REMARKS
1. High side thru .lmfd to pin 7 (grid) of Converter. Low side to chassis.	262KC (400 ^o Mod.)	High end stop.	DC probe to point . Common to chassis.	A1, A2, A3, A4	Adjust for maximum deflection.
Check setting of Oscillator core. Rear of core should be 1 5/8" from mounting end of coil form.					
2. High side thru 62mmf to antenna receptacle. Low side to chassis.	1615KC	"	"	A6, A7, A8	Adjust for maximum deflection.
3. "	600KC	600KC Signal.	"	A9, A10	"
4. "	1615KC	1615KC Signal.	"	A7, A8	"
5. "	1100KC	1100KC Signal.	"		Adjust pointer adjustment until pointer coincides with 900 on dial.
6. With radio installed in car and antenna fully extended, tune in a weak station near 1000K and retouch A8 for maximum output.					

PUSHBUTTON ADJUSTMENT

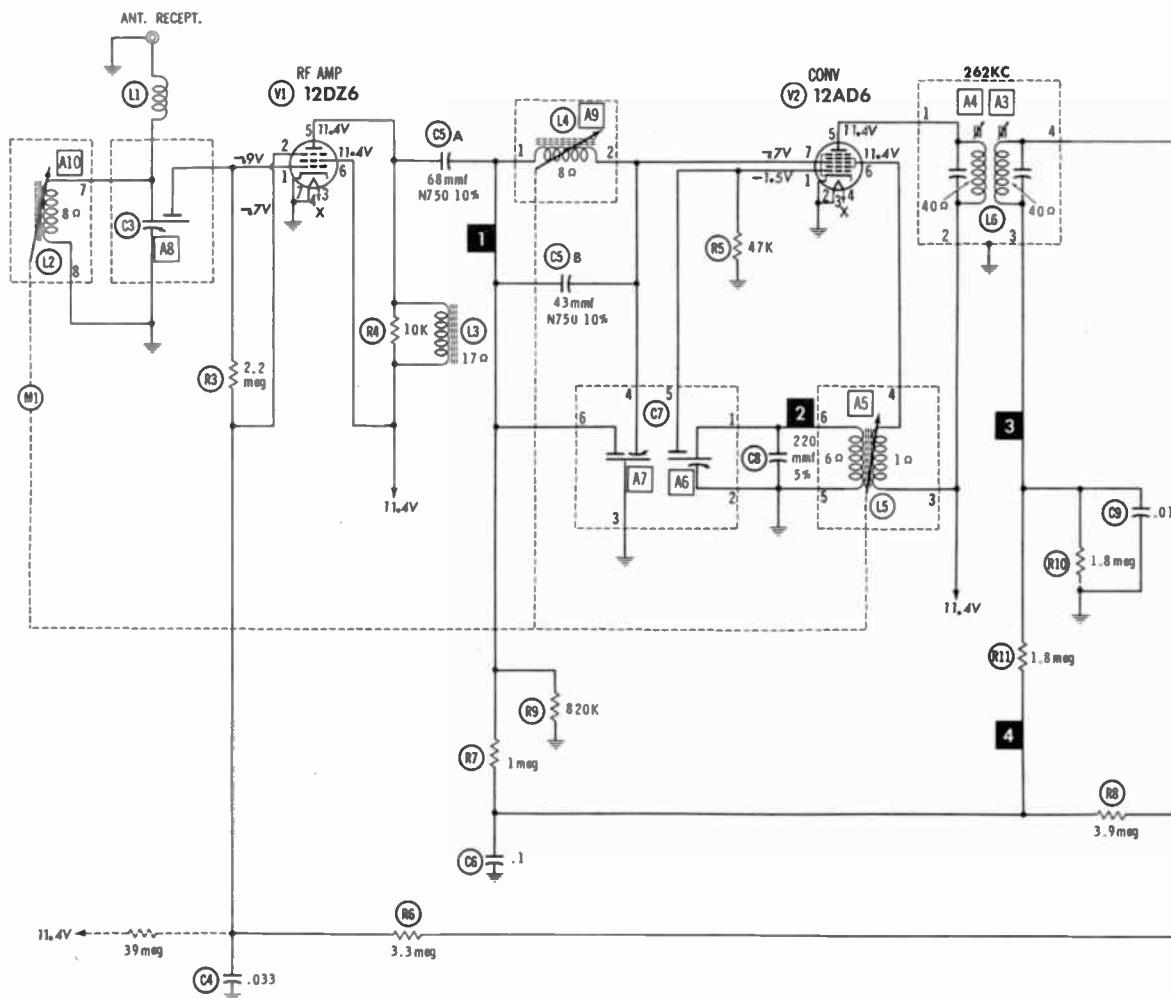
1. Tune manually to desired station.
2. Pull pushbutton out, then press in firmly.
3. Repeat for remaining pushbuttons.

HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana

The listing of any available replacement part herein does not constitute in any case a recommendation, warranty or guarantee by Howard W. Sams & Co., Inc., as to the quality and suitability of such replacement part. The numbers of these parts have been compiled from information furnished to Howard W. Sams & Co., Inc., by the manufacturers of KD972

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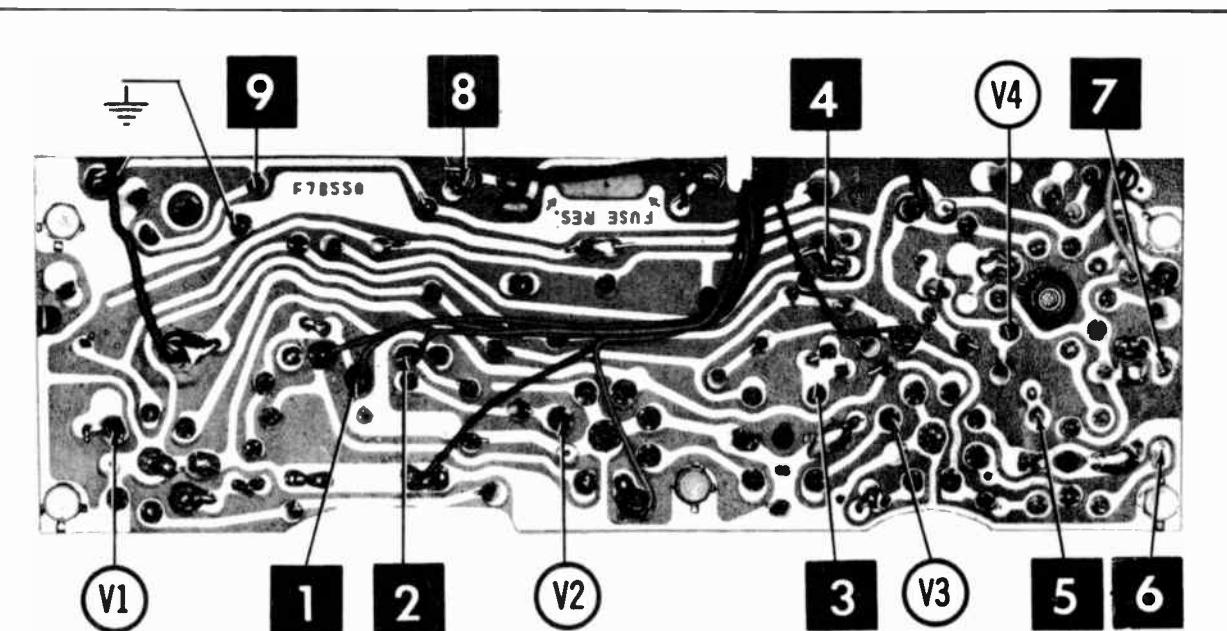




A PHOTOFAC T STANDARD NOTATION SCHEMATIC

with CIRCUITRACE

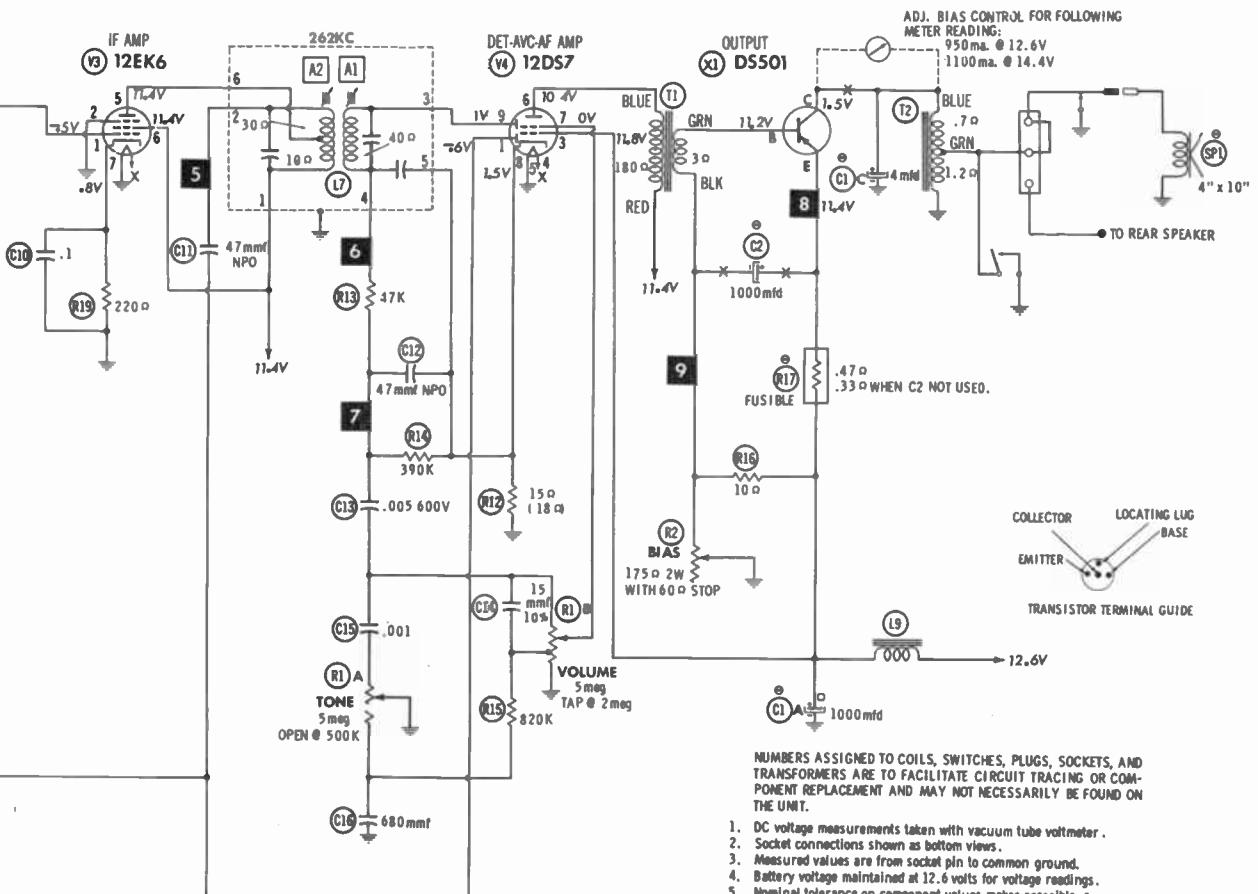
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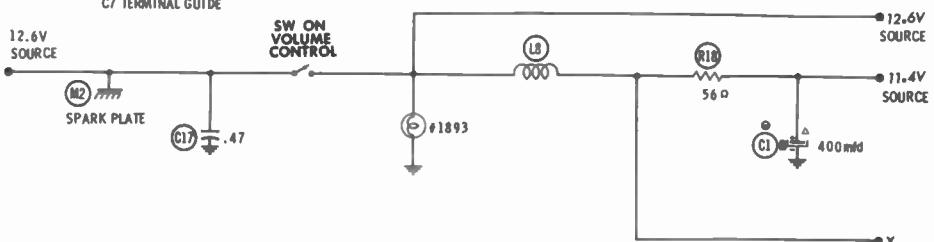
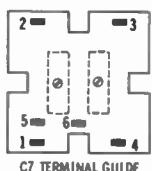
PRINTED BOARD

**ARROWS INDICATING TUBE LOCATIONS ARE
POINTING TO PIN 1 UNLESS OTHERWISE INDICATED**



NUMBERS ASSIGNED TO COILS, SWITCHES, PLUGS, SOCKETS, AND TRANSFORMERS ARE TO FACILITATE CIRCUIT TRACING OR COMPONENT REPLACEMENT AND MAY NOT NECESSARILY BE FOUND ON THE UNIT.

1. DC voltage measurements taken with vacuum tube voltmeter.
2. Socket connections shown as bottom views.
3. Measured values are from socket pin to common ground.
4. Battery voltage maintained at 12.6 volts for voltage readings.
5. Nominal tolerance on component values makes possible a variation of $\pm 15\%$ in voltage and resistance readings.
6. Volume control at maximum, no signal applied for voltage measurements.



RESISTANCE READINGS

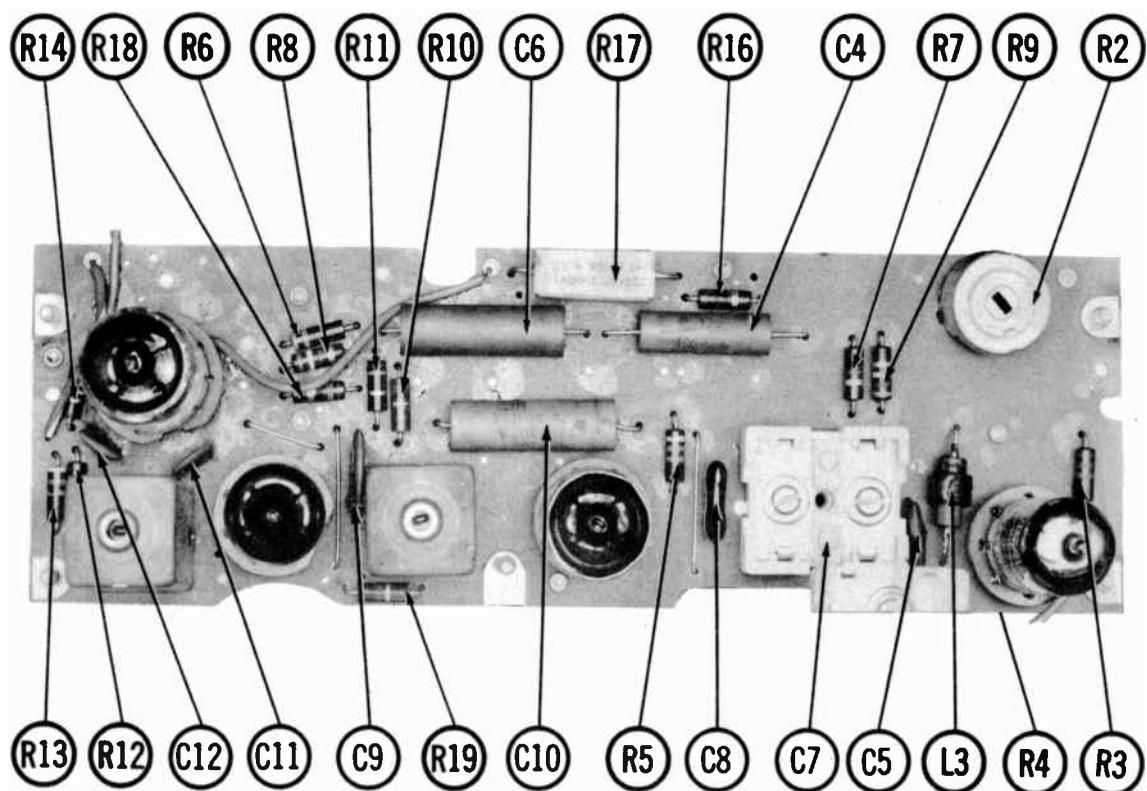
ITEM	TUBE	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7	Pin 8	Pin 9
V1	120Z6	10meg	7.8meg	FIL	FIL	70 Ω	60 Ω	0 Ω		
V2	12A06	47K	0 Ω	FIL	FIL	90 Ω	60 Ω	800K		
V3	12EK6	1.3meg	0 Ω	FIL	FIL	70 Ω	60 Ω	220 Ω		
V4	12DS7	4.8meg	TP	3.5 Ω	FIL	FIL	180 Ω	100 Ω	19 Ω	435K

TRANSISTOR CIRCUIT RESISTANCE MEASUREMENTS NOT GIVEN BECAUSE OF THE WIDE VARIATION IN INTERNAL TRANSISTOR RESISTANCE

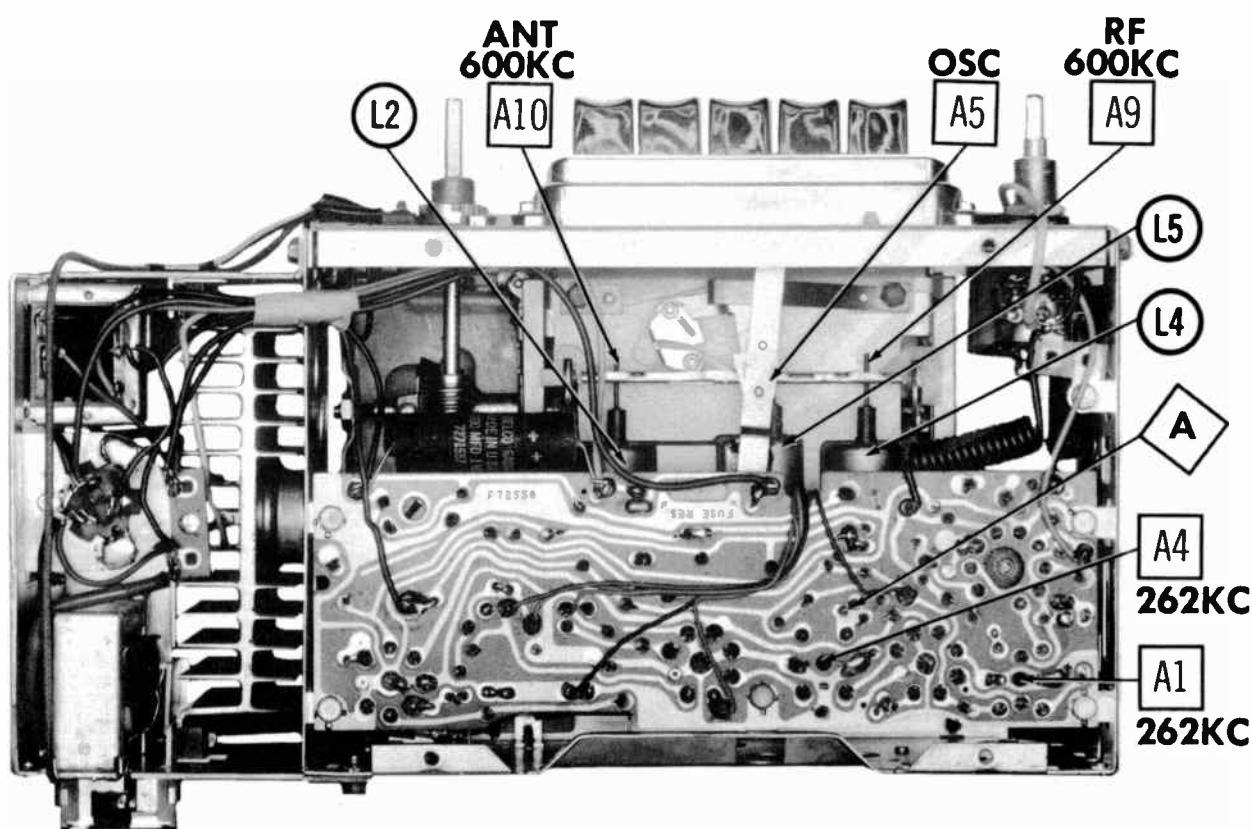
SEE PARTS LIST FOR ALTERNATE VALUE OR APPLICATION

DC COIL RESISTANCE VALUES UNDER ONE OHM
NOT SHOWN ON SCHEMATIC DIAGRAM

OLDSMOBILE MODEL
989392



PRINTED BOARD-CAPACITOR & RESISTOR IDENT.



CHASSIS-BOTTOM VIEW

PARTS LIST AND DESCRIPTIONS

TUBES

GENERAL ELECTRIC		RAYTHEON		SYLVANIA	
ITEM No.	USE	TYPE	ITEM No.	USE	TYPE
V1	RF Amplifier Converter	12DZ6 12AD6	V3	IF Amplifier Det. -AVC-AF Amp.	12EK6 12D67
V2			V4		

TRANSISTORS

ITEM No.	ORIG. TYPE	USE	REPLACEMENT DATA		NOTES
			RCA PART No.	RAYTHEON PART No.	
X1	D6501	Output	2N176		PNP Note 1.

Note 1. When replacing, apply silicone grease between transistor and heat sink. Tighten mounting screws securely. Check bias adjustment.

ELECTROLYTIC CAPACITORS

ITEM No.	RATING		REPLACEMENT DATA						
	CAP.	VOLT.	DELCO PART No.	AEROVOX PART No.	CORNELL-DUBILIER PART No.	GENERAL ELECTRIC PART No.	MALLORY PART No.	PYRAMID PART No.	SPRAGUE PART No.
C1A	.0003	16	7274931 ①	AFH3-54-30			WP300 .88		TV18-3021 .5*
B	.400	16							
C	.4	11.5AC	7271557 ②	PR81130	BR1000-6	QT1-32	PETA120	TD-1000-6	TVA-1104
C2	1000	1							

① Some versions may use Part #7273810.

② Not used in some versions.

* Not normally in distributor's stock. Available thru distributor or order to manufacturer.

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	REPLACEMENT DATA						
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBILIER PART No.	ELMENCO PART No.	MALLORY PART No.	SPRAGUE PART No.	
C3	.033 75V	72738811	P288N-033	DD-303	DPM54833	IDP-1-333	GEM-4133	4PB-833	
C4	.68 N750 10%		N750-DI 68	TCN-68	C10Q68U	CCTN-680	CNT-468	10TC U-Q68	
C5A	.43 N750 10%		N750-DI 39	TCN-43	C10Q43U	CCTN-390	CNT-439	10TC U-Q39	
B	.1 75V		P288N-1	DF-104	CUB2P1	IDP-2-104	GEM-201	2TM-P10	
C6									
C7									
C8	220 5%		1469-00022	TCZ-220	22R5T22	CM-19B-22LJ	CNO-322	MS-322	
C9	.01		BPD-01	DD-103	BYA105E	CCD-103	B-110	5HK-S10	
C10	.1 75V		P288N-1	DF-104	CUB2P1	IDP-2-104	GEM-201	2TM-P10	

FIXED CAPACITORS (cont)

ITEM No.	RATING	REMARKS	REPLACEMENT DATA					
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBILIER PART No.	ELMENCO PART No.	MALLORY PART No.	SPRAGUE PART No.
C11	.47 NPO					NPO-DI 47	DTZ-47	C10Q47C
C12	.47 NPO					NPO-DI 47	DTZ-47	C10Q47C
C13	.005 600V					P688N-005	D6-502	6DP-1-502
C14	.15 10%					1469-00015	TCZ-15	CM-19B-150K
C15	.001					BPD-001	DD-102	CCD-102
C16	.680					DI-680	DD-681	BYA10T88
C17	.47 100V					P288N-47		CUB2P47

Delco Part Number.

CONTROLS

ITEM No.	RATING	REPLACEMENT DATA						INSTALLATION NOTES
		DELCO PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CTS -IRC PART No.	MALLORY PART No.	UE4245-B	
R1A	5meg*							Tone Volume
B	5meg							Power Off-On Bias
C	3meg Tap Switch							
R2	175Ω 600 Stop	2(ww)	1221422 ①					

* Open at 500K.

① Temperature Compensated.

② "STA-LOC" Equivalent: FM56X, RU56T88, OS1000A, IS1500, US41

RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REPLACEMENT DATA			(180)°
		IRC PART No.	WORKMAN TV PART No.	REMARKS	
R3	3.2meg				
R4	10K				
R5	47K				
R6	3.3meg				
R7	1meg				
R8	3.9meg				
R9	620K				
R10	1.8meg				
R11	1.8meg				
R12	15Ω				
R13	47K				
R14	390K				
R15	820K				
R16	10Ω				
R17	.47Ω				
R18	56Ω				
R19	220Ω				

* Alternate Value

Note 1. When C2 is not used, R17 is .33Ω.

PARTS LIST AND DESCRIPTIONS (Continued)

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA					NOTES
		DELCO PART No.	Merit PART No.	Miller PART No.	Stancor PART No.	Workman TV PART No.	
L1	RF Choke(6.5 uH)	7255738	BC-565	4810	RTC-8520	T858	
L2	Ant.	1221138					
L3	RF Choke (1.8 uH)	7269684	BC-514	4864	RTC-8533	T875	
L4	RF	1221138					
L5	Osc.	1221151					
L6	Input IF	1221257	BC-344	13-PHI	RTC-8644	T855	
L7	Output IF	1221253	BC-424				
L8	Hash Choke(1.4 uH)	7241708					

FILTER CHOKES

ITEM No.	RATINGS			REPLACEMENT DATA					NOTES
	CURRENT (Measured)	DC RES.	INDUCTANCE (0 CURRENT 1000 ~)	DELCO PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
L8	1A	.7Ω	.011 HY	7274342		TC-2			

TRANSFORMER (DRIVER)

ITEM No.	REPLACEMENT DATA					NOTES
	URNS RATIO	DELCO PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	
T1	6.8 1	1221590			TA-48	

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE			REPLACEMENT DATA			NOTES
	PRI.	DELCO PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
T2	10Ω Tap @ 3-4Ω	1221428			TA-50		

SPEAKER

ITEM No.	TYPE		REPLACEMENT DATA		NOTES
	SIZE	FIELD	DELCO PART No.	QUAM PART No.	
SP1	4" x 10"	PM	3-4Ω	7277090 *	410A2 * Alternate Part #4125

MISCELLANEOUS

ITEM No.	PART NAME	DELCO PART No.	NOTES
M1	Turner Spark Plate	7271564	Pushbutton Type (Series P2)

CABINETS & CABINET PARTS

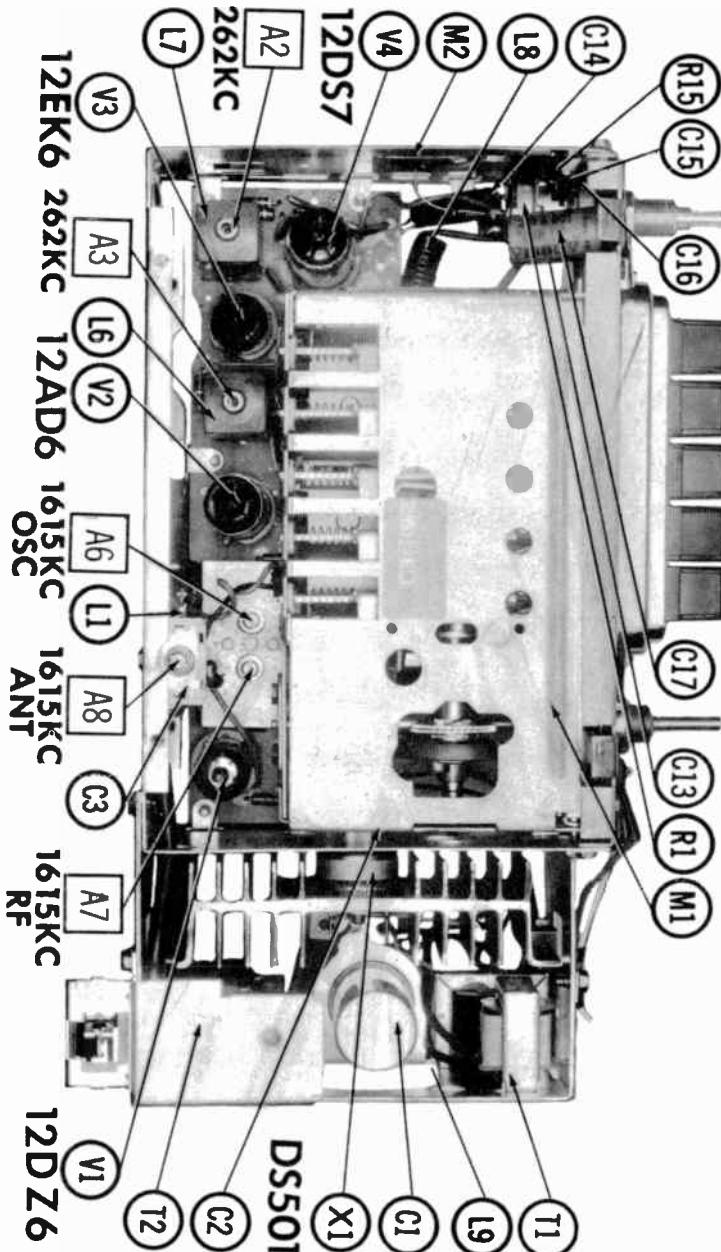
(When Ordering Cabinets & Cabinet Parts, Specify Model, Chassis & Color)

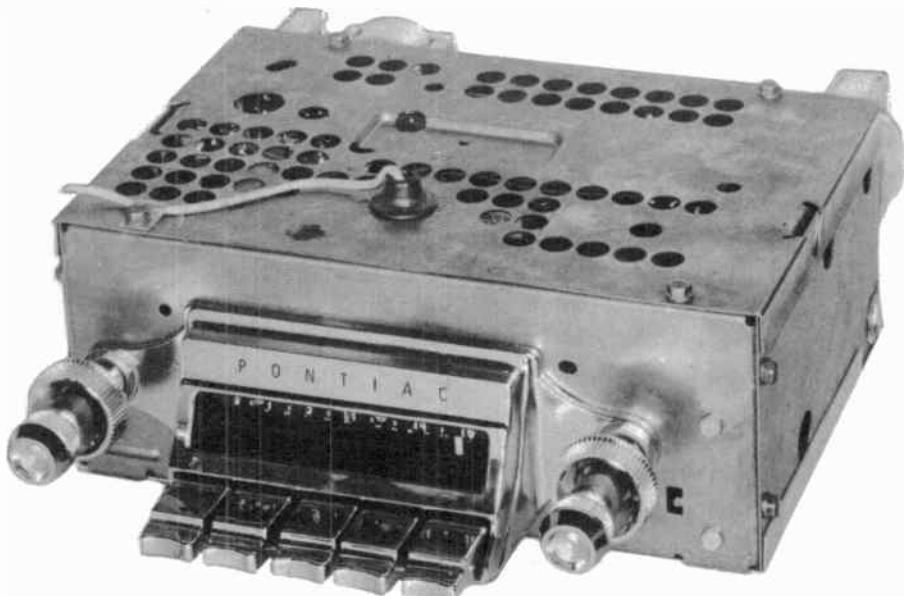
NAME	PART NO.	DESCRIPTION
Dial Pointer	1221519	
Pushbutton	7276979	
Knob	580486	Tuning, Volume
Knob	580484	Tone
Knob	580485	Dummy

WIRING DATA

General-use Unshielded Hook-up Wire	Use BELDEN No. 8530 (Solid) Available in Ten Colors
	8524 (Stranded) Available in Ten Colors
Shielded Hook-up Wire	Use BELDEN No. 8885
Bonding Strap	Use BELDEN No. 8661

CHASSIS—TOP VIEW





TRADE NAME Pontiac Model 989693 (For 1961 Pontiacs)
 MANUFACTURER Delco Radio Div., General Motors Corp., Kokomo, Indiana
 TYPE SET Battery Operated 4 Tube - 1 Transistor Custom Built Automobile AM Receiver
 POWER SUPPLY 12 Volts DC
 TUNING RANGE-BROADCAST 540 - 1600KC RATING 2.1 Amp. @ 12.6 Volts DC

ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Volume control should be at maximum position. Output of signal generator should be no higher than necessary to obtain an output reading.

Suggested Alignment Tools:
 A1 thru A5, A9, A10.... GENERAL CEMENT #8282, 8606, 8606-L, 9091
 WALSOCO #2528, 2541, 2542, 2543, 2544
 A6, A7, A8..... GENERAL CEMENT #5004, 5009, 8195, 8274, 8275, 8607, 8728, 8987,
 8988, 8989, 9291
 WALSOCO #2515, 2520, 2522, 2523, 2531, 2532, 2534, 2537, 2538

	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	RADIO DIAL SETTING	CONNECT VTM	ADJUST	REMARKS
1.	High side thru .1mfd to pin 7 (grid) of Converter. Low side to chassis.	262KC (400 th Mod.)	High end stop.	DC probe to point A. Common to chassis.	A1, A2, A3, A4	Adjust for maximum deflection.
Check setting of Oscillator core. Rear of core should be 1 5/8" from mounting end of coil form.						
2.	High side thru 82mmf to antenna receptacle. Low side to chassis.	1615KC	"	"	A6, A7, A8	Adjust for maximum deflection.
3.	"	600KC	600KC Signal.	"	A9, A10	"
4.	"	1615KC	1615KC Signal.	"	A7, A8	"
5.	"	900KC	900KC Signal.	"		Adjust pointer adjustment until pointer coincides with 900 on dial.
6.	With radio installed in car and antenna fully extended, tune in a weak station near 1000KC and retouch A8 for maximum output.					

PUSHBUTTON ADJUSTMENT

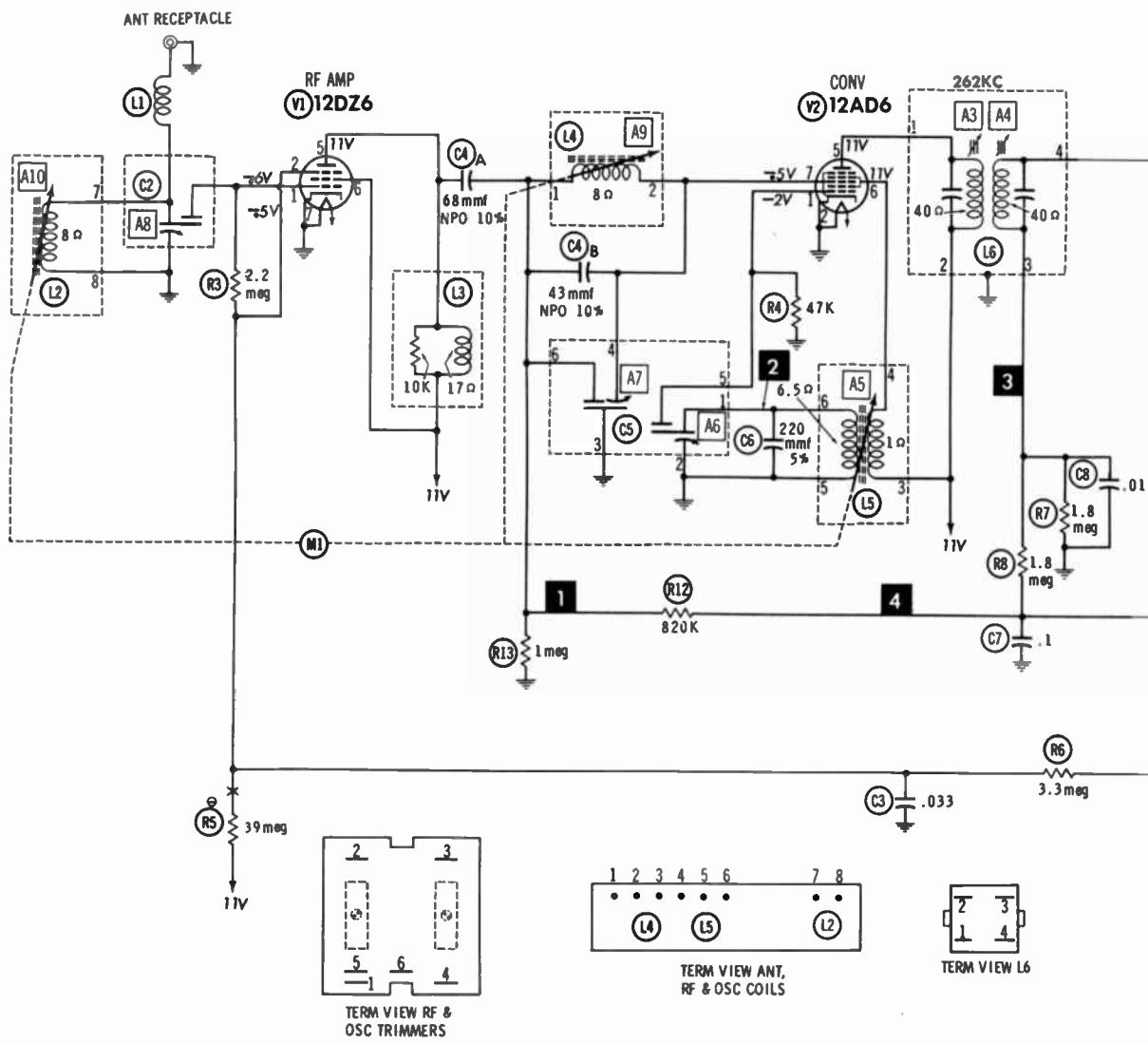
1. Pull button out.
2. Tune manually to desired station.
3. Press button in firmly.

HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana

The listing of any available replacement part herein does not constitute in any case a recommendation, warranty or guaranty by Howard W. Sams & Co., Inc., as to the quality and suitability of such replacement part. The numbers of these parts have been compiled from information furnished to Howard W. Sams & Co., Inc., by the manufacturers of KD947

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NUMBERS ASSIGNED TO COILS, SWITCHES, PLUGS, SOCKETS, AND TRANSFORMERS ARE TO FACILITATE CIRCUIT TRACING OR COMPONENT REPLACEMENT AND MAY NOT NECESSARILY BE FOUND ON THE UNIT.

SEE PARTS LIST FOR ALTERNATE VALUE OR APPLICATION

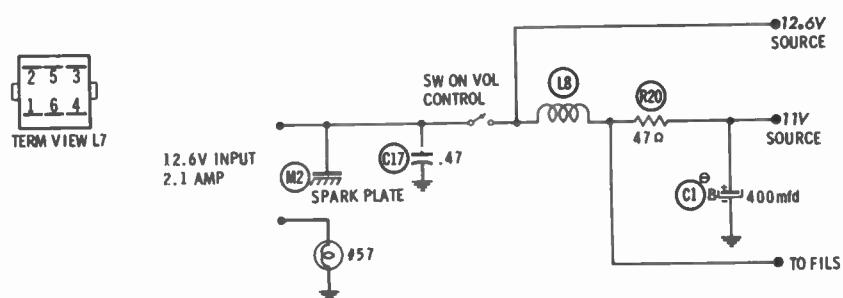
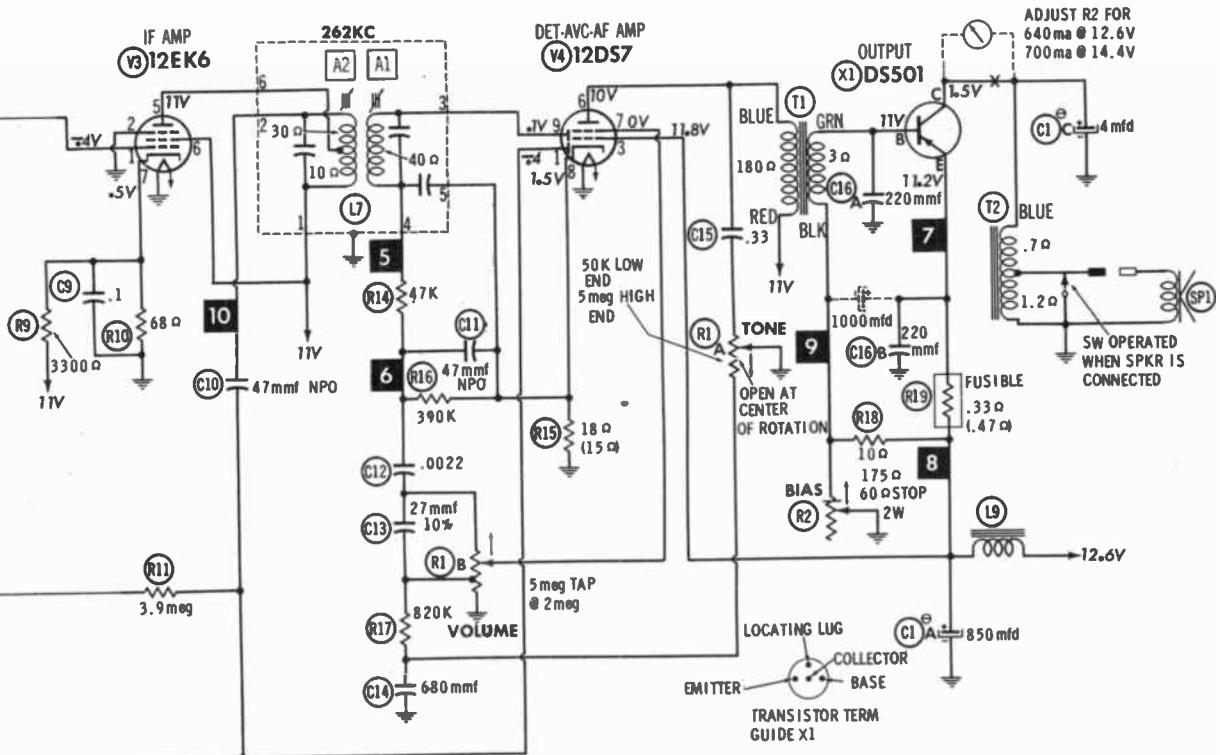
DC COIL RESISTANCE VALUES UNDER ONE OHM
NOT SHOWN ON SCHEMATIC DIAGRAM

ARROWS ON CONTROLS INDICATE CLOCKWISE ROTATION
(CONTROL VIEWED FROM SHAFT END)

1. DC voltage measurements taken with vacuum tube voltmeter.
2. Socket connections shown as bottom views.
3. Measured values are from socket pin to common ground.
4. Battery voltage maintained at 12.6 volts for voltage readings.
5. Nominal tolerance on component values makes possible a variation of $\pm 15\%$ in voltage and resistance readings.
6. Volume control at maximum, no signal applied for voltage measurements.

A PHOTOFAC STANDARD NOTATION SCHEMATIC
with CIRCUITTRACE

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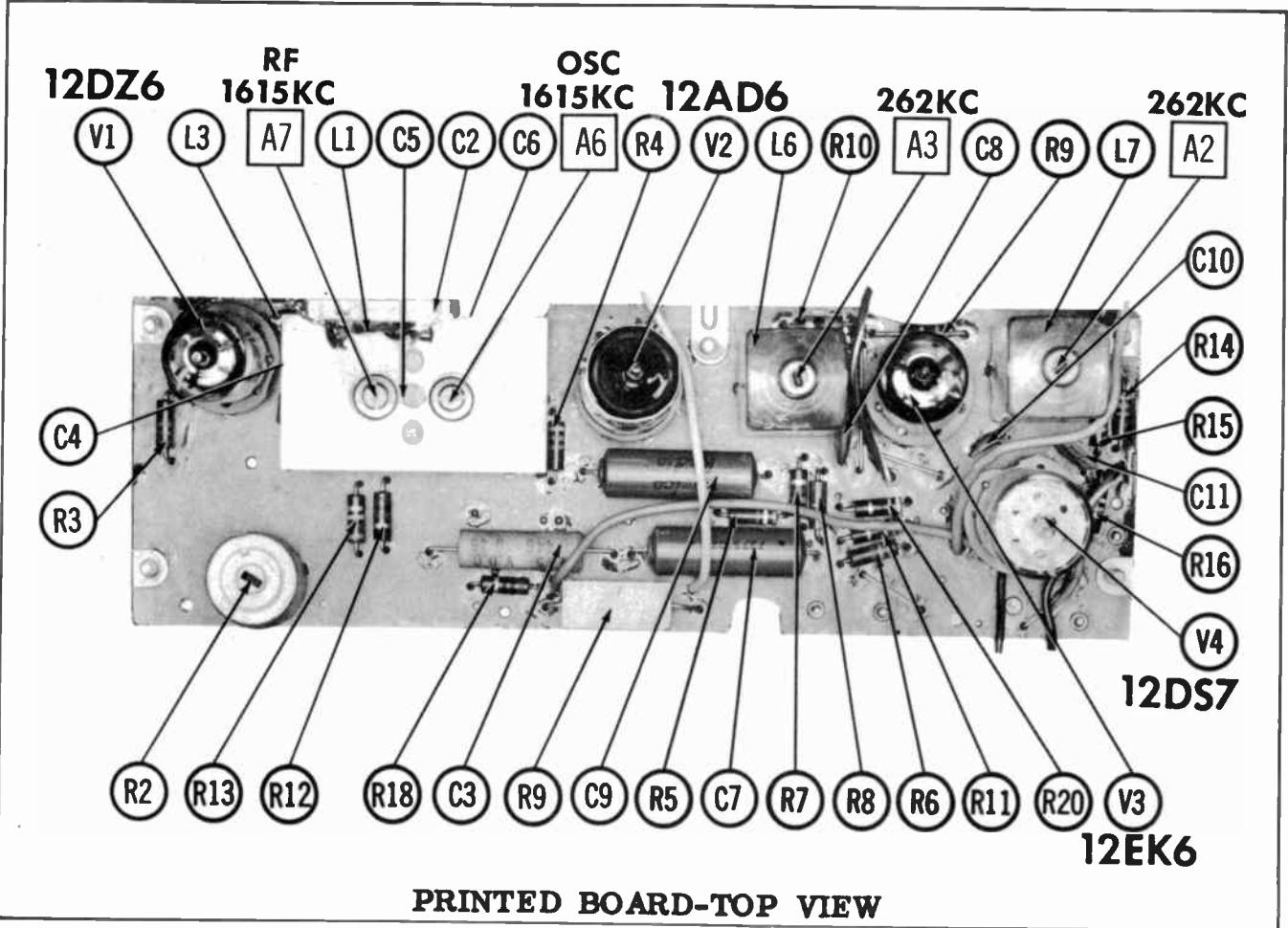
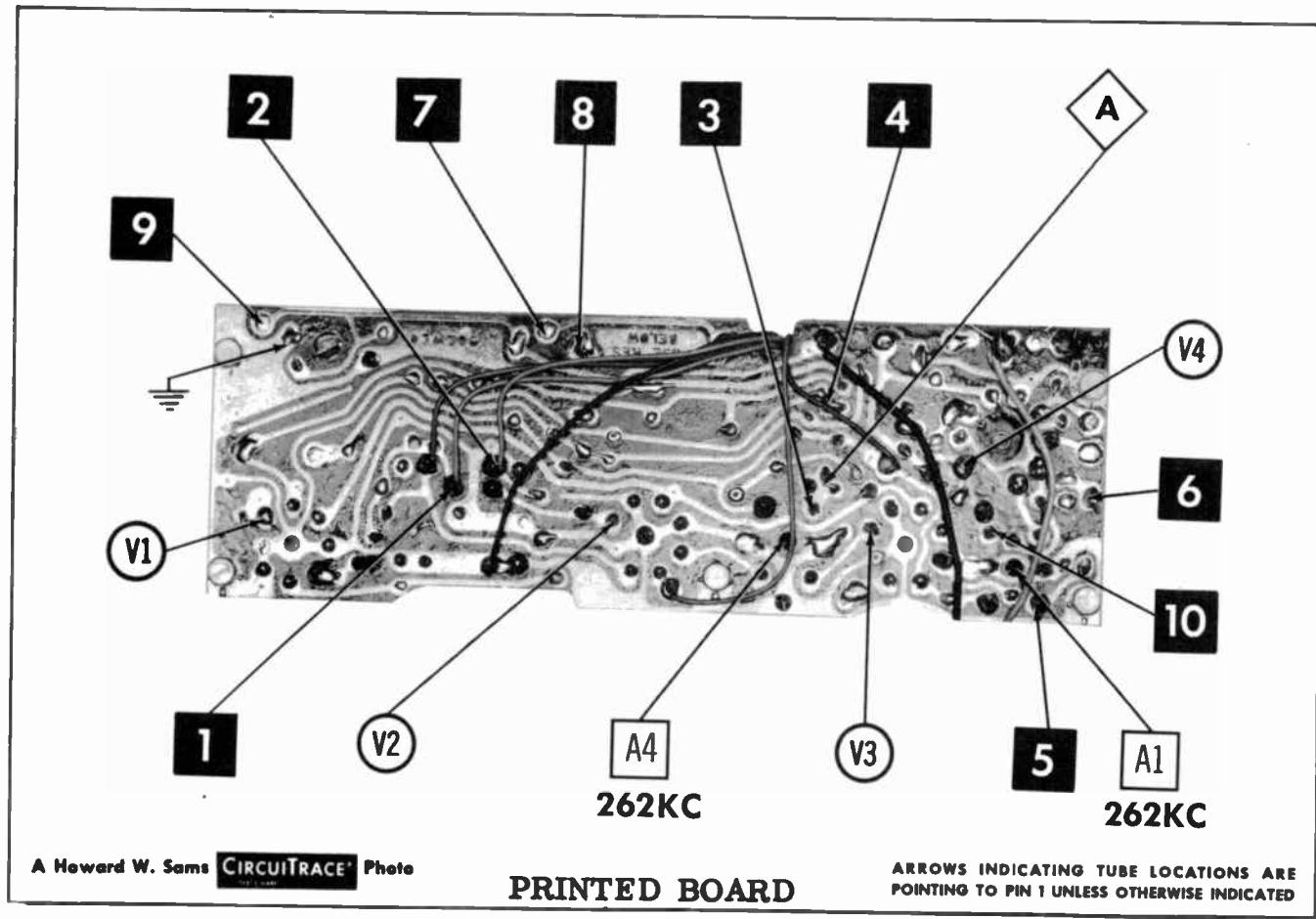


RESISTANCE READINGS

RESISTANCE READINGS										
ITEM	TUBE	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7	Pin 8	Pin 9
V1	12DZ6	10meg	7.8meg	FIL	FIL	75Ω	50Ω	0Ω		
V2	12AD6	47K	0Ω	FIL	FIL	100Ω	50Ω	800K		
V3	12EK6	1.2meg	0Ω	FIL	FIL	60Ω	50Ω	68Ω		
V4	12DS7	4.5meg	TP	3Ω	FIL	FIL	230Ω	0Ω	18Ω	437K

TRANSISTOR CIRCUIT RESISTANCE FOR X1 NOT GIVEN BECAUSE OF THE WIDE VARIATION IN INTERNAL TRANSISTOR RESISTANCE.

**PONTIAC
MODEL 989693**



PARTS LIST AND DESCRIPTIONS

TUBES

GENERAL ELECTRIC		RAYTHEON		SYLVANIA	
ITEM No.	USE	TYPE	ITEM No.	USE	TYPE
V1	R.F. Amplifier Converter	12DZ6 12AD6	V3	IF Amplifier Det. -AVC-AF Amp.	12EK6 12DS7
V2			V4		

TRANSISTORS

ITEM No.	ORIG. TYPE	USE	REPLACEMENT DATA		NOTES
			RCA PART No.	RAYTHEON PART No.	
X1	D6501	Output	2N176		PNP Note 1

Note 1. When replacing, apply silicone grease between transistor and heat sink. Tighten mounting screws securely. Check bias adjustment.

ELECTROLYTIC CAPACITORS

ITEM No.	RATING		REPLACEMENT DATA						
	CAP.	VOLT.	DELCO PART No.	AEROVOX PART No.	CORNELL-DUBILIER PART No.	GENERAL ELECTRIC PART No.	MALLORY PART No.	PYRAMID PART No.	SPRAGUE PART No.
C1A B C 4	.0850 16 16 11.5AC	16 16 11.5AC	7273729 ①	AFH3-54-30			WP300.7		TVL8-3021 *

* Not normally in distributor's stock. Available thru distributor or order to manufacturer.

① Alternate Part #7273810.

FIXED CAPACITORS

Capacity values given in the rating column are in mfd. for Paper Capacitors, and in mmfd. for Mica and Ceramic Capacitors.

ITEM No.	RATING		REMARKS	REPLACEMENT DATA						REMARKS
	AEROVOX PART No.	CENTRALAB PART No.		CORNELL-DUBILIER PART No.	ELMENCO PART No.	MALLORY PART No.	SPRAGUE PART No.	IRC PART No.	WORKMAN TV PART No.	
C2	.033 75V		#7274175	P28SN-033	DD-303	CUB6833	IDP-4-333	GEM-4133	4PB-833	
C3	.68 NPO 10%			NPO-DI 58.	TCZ-68	C10Q68C	CCTO-680	CNO-468	10TCC-Q68	
C4A B	.43 NPO 10%			NPO-DI 39	TCZ-43	C10Q43C	CCTO-390	CNO-439	10TCC-Q39	
C5										
C6	220 5%			1460-00022	TCZ-220	22R5T22	CM-19B-221J	CNO-322	MS-322	
C7	.1 75V			P28SN-1	DF-104	CUB2P1	IDP-2-104	GEM-201	2TM-P10	
C8	.01			BPD-01	DD-103	BYA108I	CCD-103	B-110	5HK-S10	
C9	.1 75V			P28SN-1	DF-104	CUB2P1	IDP-2-104	GEM-201	2TM-P10	
C10	.47 NPO			NPO-DI 47	DTZ-47	C10Q47C	CCTO-470	CNO-447	10TCC-Q47	
C11	.47 NPO			NPO-DI 47	DTZ-47	C10Q47C	CCTO-470	CNO-447	10TCC-Q47	
C12	.0022 75V			P28SN-0022	DD-222	CUB6D22	SDP-1-222	GEM-6222	6TM-D22	
C13	.27 10%			DI-27	DD-270	L10Q27	CCD-270	GP427	10T8-Q27	
C14	.680			DI-680	DD-681	BYA10T88	CCD-681	B-368	10T8-T88	

FIXED CAPACITORS (cont)

ITEM No.	RATING	REMARKS	REPLACEMENT DATA					
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBILIER PART No.	ELMENCO PART No.	MALLORY PART No.	SPRAGUE PART No.
C15	.33 100V				P28BN-33			
C16A	.220				DI-220	DD-221	DPM84P33	10P-4-334
B	.220				DI-220	DD-221	CCD-221	B-322
C17	.47 100V				P28BN-47	DI-220	CCD-221	B-322
							1DP-3-474	10T8-474
							GEM-2047	2TM-D47

* Delco Part Number.

CONTROLS

ITEM No.	RATING	RESIST-ANCE	WATTS	REPLACEMENT DATA					INSTALLATION NOTES
				DELCO PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CTS - IRC PART No.	MALLORY PART No.	
R1A B C R2	5meg* 5meg 2meg Tap Switch 175Ω 800 Stop	† † 2(WW)	7277542 1221422 ①				† QJ-1391A	UE4246-S	Tone Volume Power Off-On Bias

* Open @ Center of rotation (Low end - 50K, High end 5meg).

† Temperature Compensated.

① "STA-LOC" equivalent: FN56X, RU56T28, OS937A, 1E9325, US91.

† "CONCENTRKIT" Equivalent: K-8 Kit with Base Elements and Shafts:

B12-341, P17-031 (Panel)

B18-141X, R9-115 (Rear)

76-1 (Switch)

840 (Bushing)

RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REPLACEMENT DATA			REMARKS	ITEM No.	RATING	REPLACEMENT DATA		
		IRC PART No.	WORKMAN TV PART No.	REMARKS				IRC PART No.	WORKMAN TV PART No.	REMARKS
R3	2.2meg						R12	820K		
R4	47K						R13	1meg		
R5	39meg						R14	47K		
R6	3.3meg						R15	18Ω		
R7	1.8meg						R16	390K		
R8	1.8meg						R17	820K		
R9	3300Ω						R18	10Ω		
R10	68Ω						R19	.33Ω		
R11	3.9meg						R20	47Ω		(15Ω) *

Note 1. Not used in some versions.

* Value used when R5 is not used.

PARTS LIST AND DESCRIPTIONS (Continued)

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA					NOTES
		DELCO PART No.	Merit PART No.	Miller PART No.	Stancor PART No.	Workman TV PART No.	
L1	RF Choke (.5uh)	7255738	BC-563	4610	RTC-8520	T858	
L2	Ant.	1221138					
L3	RF Choke (1.8MH)	7269664	BC-514	4664	RTC-8533	T875	
L4	RF	1221138					
L5	Osc.	1221151					
L6	Input IF	1221257	BC-344	13-PHI	RTC-8644	T855	
L7	Output IF	1221253	BC-424				
L8	Hash Choke (.4uh)	1217846					

FILTER CHOKE

ITEM No.	RATINGS			REPLACEMENT DATA					NOTES
	CURRENT (Measured)	DC RES.	INDUCTANCE (0 CURRENT 1000 \sim)	DELCO PART No.	Merit PART No.	Stancor PART No.	Thordorson PART No.	Triad PART No.	
L9	.750A	.70	.011A	7274342			TC-2		

TRANSFORMER (DRIVER)

ITEM No.	REPLACEMENT DATA					NOTES
	TURN'S RATIO	DELCO PART No.	Merit PART No.	Stancor PART No.	Thordorson PART No.	
T1	6.8	1	1221590	TA-48		

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE		REPLACEMENT DATA			NOTES
	PRI.	DELCO PART No.	Merit PART No.	Stancor PART No.	Thordorson PART No.	
T2	10Ω Tap @ 3-4Ω	1221428		TA-50		

SPEAKER

ITEM No.	TYPE		REPLACEMENT DATA		NOTES
	SIZE	FIELD	DELCO PART No.	QUAM PART No.	
SPI	4 "x 10"	PM	3-4Ω	7276482	410A2

MISCELLANEOUS

ITEM No.	PART NAME	DELCO PART No.	NOTES
M1	Tuner		
M2	Spark Plate	7271584	Pushbutton Type, Series P2

CABINETS & CABINET PARTS

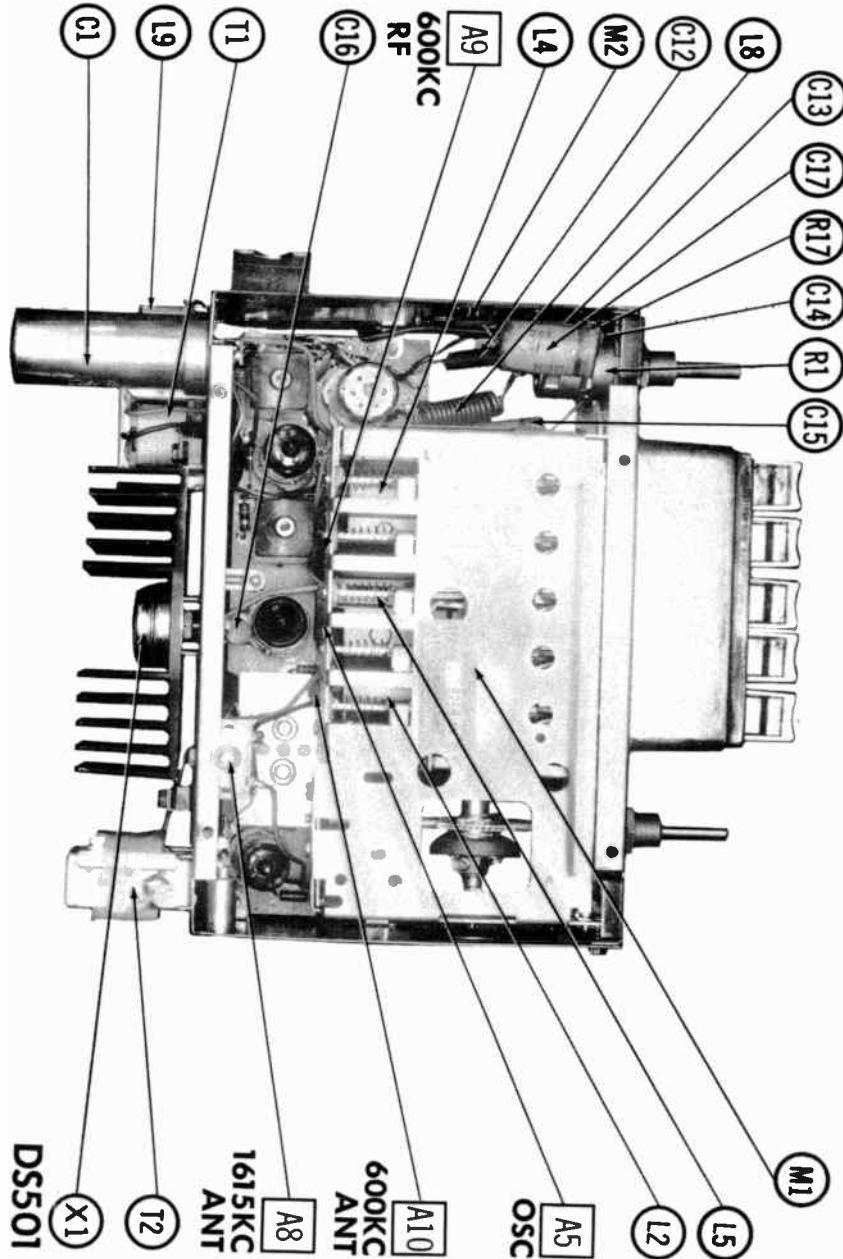
(When Ordering Cabinets & Cabinet Parts, Specify Model, Chassis & Color)

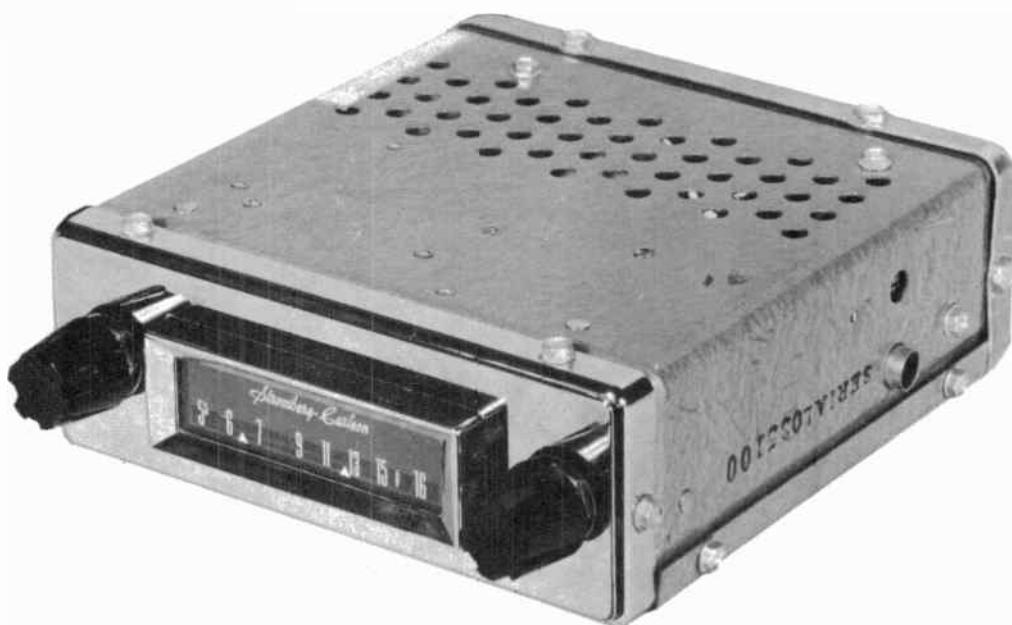
NAME	PART NO.	DESCRIPTION
Dial Pointer	1221513	
Pushbutton	7273435	
Knob	536908	Tuning, Volume
Knob	538621	Tone
Knob	538718	Dummy

WIRING DATA

General-use Unshielded Hook-up Wire	Use BELDEN No. 8530 (Solid) Available in Ten Colors
Shielded Hook-up Wire	Use BELDEN No. 8885
Bonding Strap	Use BELDEN No. 8661

CHASSIS—TOP VIEW





TRADE NAME	Stromberg-Carlson Model IM-60-M				
MANUFACTURER	Stromberg-Carlson Co., A Div. of General Dynamics Corp., Commercial Products Div., 1400 N. Goodman Street, Rochester 9, N. Y.				
TYPE SET	Battery Operated 2 Tube, 2 Transistor Universal Type Automobile AM Receiver				
POWER SUPPLY	12 Volt Storage Battery				
TUNING RANGE—BROADCAST	540 — 1600KC				
	RATING 1.4 Amp. @12.6 Volts DC				

ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Volume control should be at maximum position. Output of signal generator should be no higher than necessary to obtain an output reading.

Suggested Alignment Tools: A1 thru A4.....GENERAL CEMENT #8282, 8606, 8606-L, 9295, 9440
WALSCO #2526, 2543, 2544, 2545
A5, A6, A7.....GENERAL CEMENT #5000, 5003, 8276, 8290
WALSCO #2512, 2515, 2522, 2523, 2525, 2537

	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	RADIO DIAL SETTING	OUTPUT METER	ADJUST	REMARKS
1.	High side thru .imfd to pin 9 (grid) of Converter. Low side to chassis.	262.5KC (400 th Mod.)	High end stop.	Across voice coil.	A1, A2, A3, A4	Adjust for maximum output.
2.	Thru dummy (Fig. 1) to antenna receptacle.	1610KC	"	"	A5	"
3.	"	1200KC	1200KC Signal.	"	A6, A7	"
4.	With radio installed in car and antenna fully extended, tune in a weak station near 1000KC and adjust A7 for maximum output.					

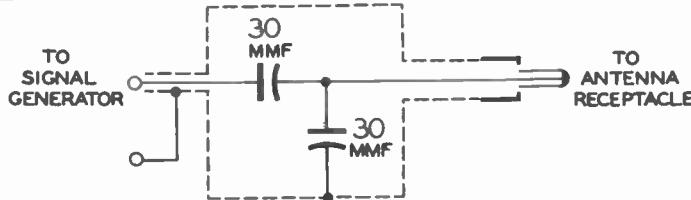


FIG. I

HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana

The listing of any available replacement part herein does not constitute in any case a recommendation, warranty or guarantee by Howard W. Sams & Co., Inc., as to the quality and suitability of such replacement part. The numbers of these parts have been compiled from information furnished to Howard W. Sams & Co., Inc., by the manufacturers of KD579

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PARTS LIST AND DESCRIPTIONS

WIRING DATA

General-use Unshielded Hook-up Wire	Use BELDEN No. 8530 (Solid) Available in Ten Colors
Shielded Hook-up Wire	Use BELDEN No. 8524 (Stranded) Available in Ten Colors
Bonding Strap	Use BELDEN No. 8661

TUBES

GENERAL ELECTRIC		RAYTHEON		SYLVANIA	
ITEM No.	USE	TYPE	ITEM No.	USE	TYPE
V1	RF Amp. -Converter	12FX8	V2	IF Amp. -Det. -AF Amp.	12FR8

TRANSISTORS

ITEM No.	ORIG. TYPE	USE	REPLACEMENT DATA			NOTES
			RCA PART No.	RAYTHEON PART No.	SYLVANIA PART No.	
X1	2N591	Driver	2N591	2N573	2N591	PNP
X2	2N257	Output			2N155	Note 1

Note 1. When replacing, apply silicone grease (General Cement #8101 or equivalent) to both sides of insulator. Tighten mounting screws securely. Check bias adjustment.

ELECTROLYTIC CAPACITORS

ITEM No.	RATING		REPLACEMENT DATA						NOTES
	CAP.	VOLT.	Stromberg-Carlson PART No.	AEROVOX PART No.	CORNELL-DUBILIER PART No.	MALLORY PART No.	PYRAMID PART No.	SPRAGUE PART No.	
C1A	.500	16	#110000-080	AFH3-00-98	B0043	WP200-6	TM8-1110	TVLS-2157	*
B	.500	16				TD-500-25			

* Not normally in distributor's stock. Available thru distributor on order to manufacturer.

FIXED CAPACITORS

Capacity values given in the rating column are in mfd. for Paper Capacitors, and in mmfd. for Mica and Ceramic Capacitors.

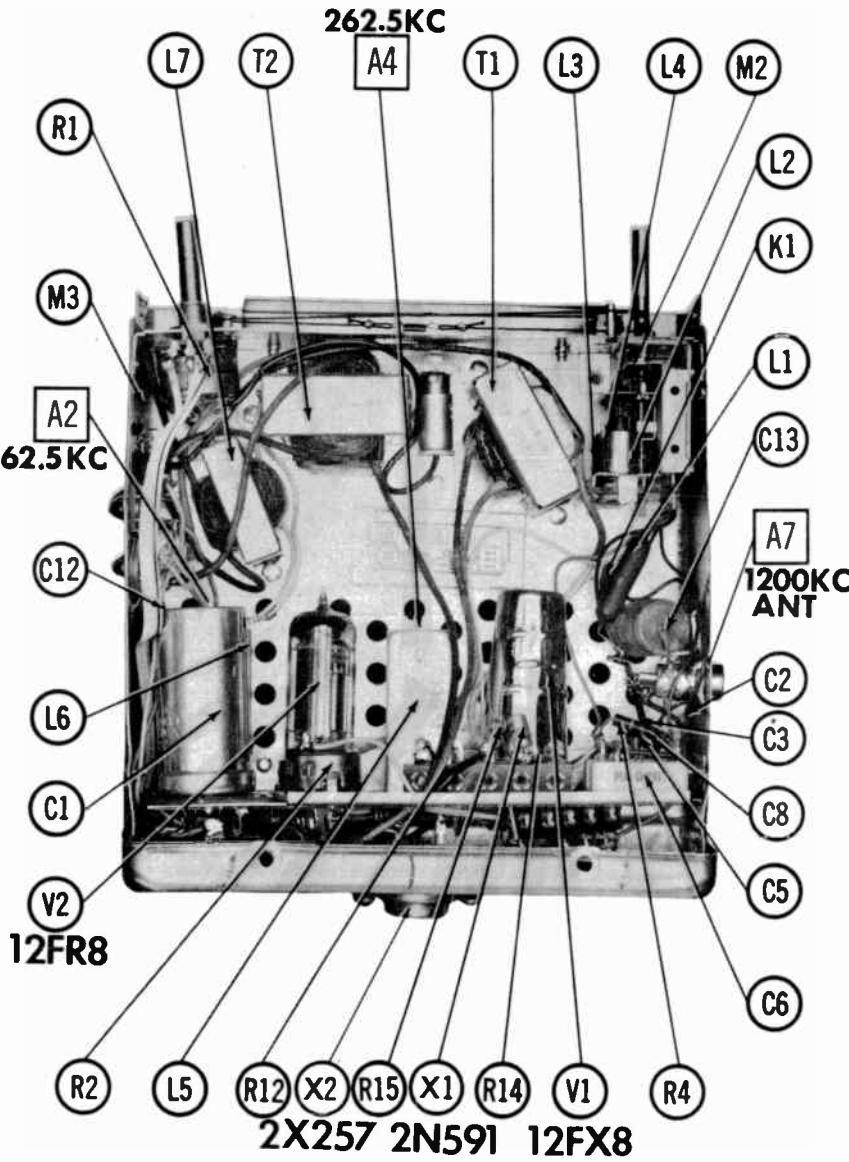
ITEM No.	RATING		REMARKS	REPLACEMENT DATA					
	AEROVOX PART No.	CENTRALAB PART No.		CORNELL-DUBILIER PART No.	ELMENCO PART No.	MALLORY PART No.	SPRAGUE PART No.		
C3	25-180		#110000-005	DI-47	DD-470	463	CCD-470	10TS-Q47	
C3	47			P288N-05	DD-503	L10Q47	4DP-3-503	STM-S80	
C4	.05 200V			DI-390	DD-391	CUB285	CCD-391	10TS-T39	
C5	390 10%					L10T39			
C5A	7.5-80								
B	100								
C	375-445								
C7	5 NPO			NPO-DI 5.0	DTZ-4R7	C10V5C	CCTO-050	10TCC-V50	
C8	100			DI-100	DD-101	L10T1	CCD-101	10TS-T10	
C9	47			DI-47	DD-470	L10Q47	CCD-470	10TS-Q47	
C10	150			DI-150	DD-151	L10T15	CCD-151	10TS-T15	
C11	.01 200V			P288N-01	DB-103	CUB481	4DP-1-103	4TM-S10	
C12	3000			DI-3000	DD-302	BYA10D3	CCD-302	10TS-D30	
C13	.5 50V			P2822-5		CUB2P5	IDP-4-504	2P8-P50	

* Stromberg-Carlson Part Number.

CONTROLS

ITEM No.	RATING		REPLACEMENT DATA						INSTALLATION NOTES
	RESIST-ANCE	WATTS	Stromberg-Carlson PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CTS-IRC PART No.	MALLORY PART No.	INSTALLATION NOTES	
R1A	Imeg Shaft	1/2	145000-093	AB-70	A47-Imeg-Z	B13-137	U53	Volume	
B	AK-33			AK-33	RS-3/16	SK9	DB-37		
C	KR-4				SWE-13	76-1	US-36		
R2	500Ω	2(WW)	145000-094			110-600	PFL-600	Power Off-On Bias	

CHASSIS—TOP VIEW



PARTS LIST AND DESCRIPTIONS (Continued)

RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REPLACEMENT DATA		
		IRC PART No.	WORKMAN TV PART No.	REMARKS
R3	220K			
R4	10K			
R5	3.3meg			
R6	47K			
R7	10meg			
R8	47K			
R9	1.5meg			
R10	2200Ω			
R11	3.3meg			

ITEM No.	RATING	REPLACEMENT DATA		
		IRC PART No.	WORKMAN TV PART No.	REMARKS
R12	2700Ω			
R13	150Ω			
R14	220Ω			
R15	470K			
R16	10Ω			
R17	1Ω 2W			
R18	100Ω			
R19	33K			

COMPONENT COMBINATIONS

ITEM No.	USE	DESCRIPTION		Stromberg-Carlson PART No.	REPLACEMENT DATA
		Stromberg-Carlson PART No.	Workman TV PART No.		
K1	Antenna Filter	47mmf, 1meg		179800-035	

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA					NOTES
		Stromberg-Carlson PART No.	Merit PART No.	Miller PART No.	Stancor PART No.	Workman TV PART No.	
L1	RF Choke (32uh)	114000-002		TV-180	9330-36	RTC-8693	T301
L2	Ant.	(O)					
L3	RF	(O)					
L4	Osc.	(O)					
L5	Input IF	114000-203	BC-350	12-H1	RTC-8638	T604	* Solder Mtg. Lugs into Chassis.
L6	Output IF	114000-205	BC-318 *				

FILTER CHOKE

ITEM No.	RATINGS		REPLACEMENT DATA					NOTES
	CURRENT (Measured)	DC RES.	INDUCTANCE (NO CURRENT 1000 ~)	Stromberg-Carlson PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	
L7	1.4A	.7Ω	.008HY	161000-001				

TRANSFORMER (DRIVER)

ITEM No.	TURNS RATIO	REPLACEMENT DATA					NOTES
		Stromberg-Carlson PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
T1	6.8 1	161000-171					

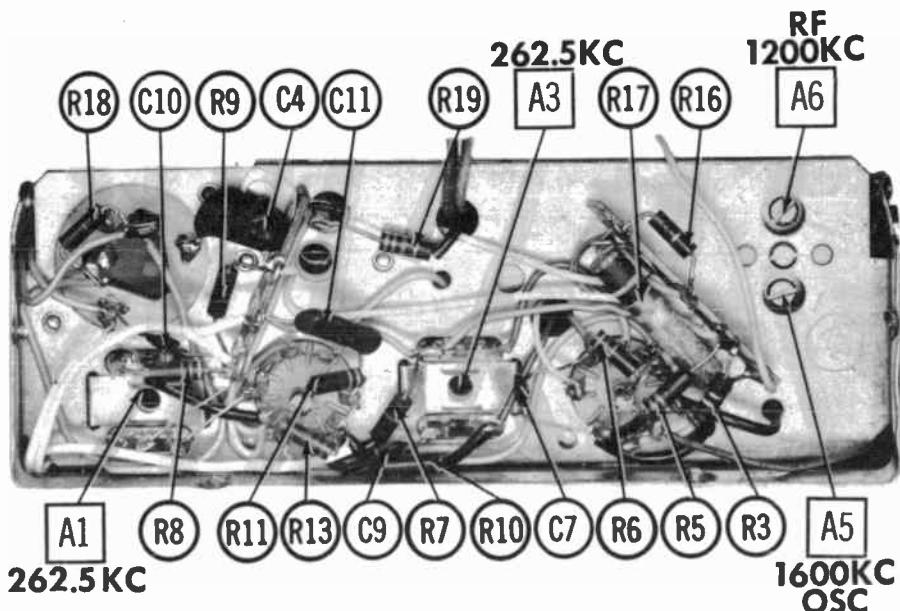
TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE		REPLACEMENT DATA					NOTES
	PRI.	SEC.	Stromberg-Carlson PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
T2	3Ω	3-4Ω	161000-173					

SPEAKER

ITEM No.	TYPE		REPLACEMENT DATA		NOTES
	SIZE	FIELD	Stromberg-Carlson PART No.	QUAM PART No.	
SPI	5"	PM	3-4Ω	155000-048	SA1

CHASSIS-END VIEW



FUSES

ITEM No.	TYPE	RATING	REPLACEMENT DATA		BUSS PART No.
			FUSE	HOLDER	
M1	SFE	5A 32V	128000-011	128000-042 128000-043 *	307006 (SFE 5A 32V)

* Fuse Cap.

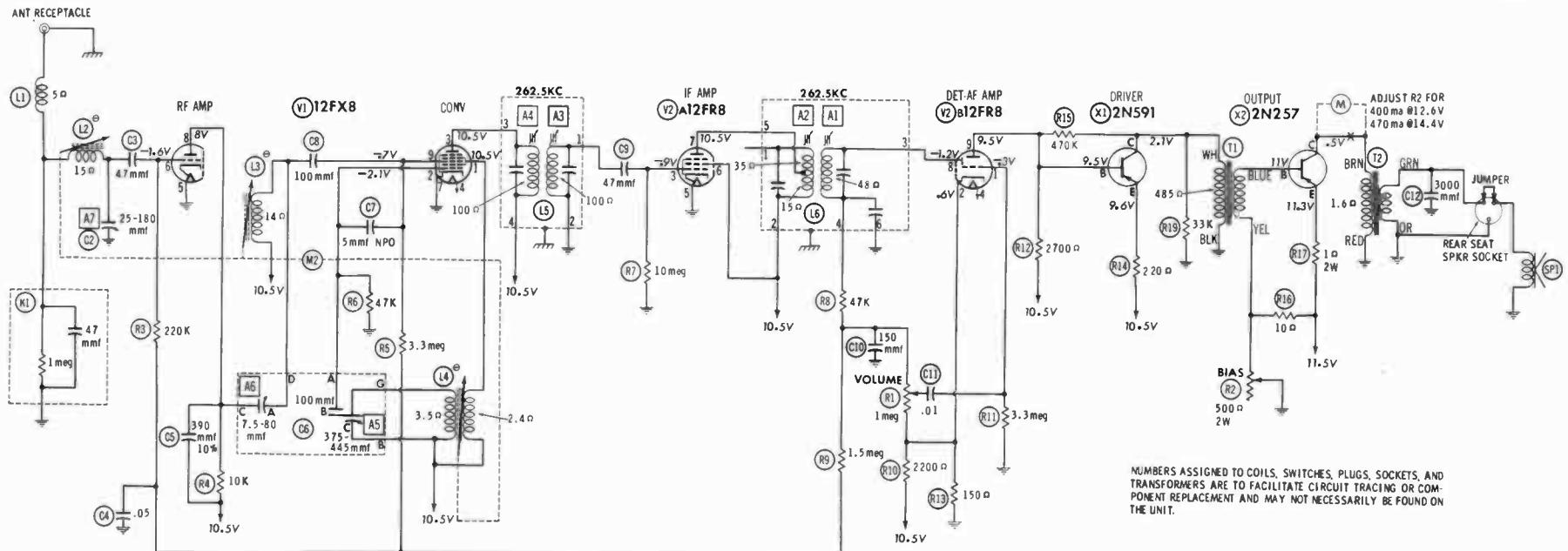
MISCELLANEOUS

ITEM No.	PART NAME	Stromberg-Carlson PART No.	NOTES
M2	Tuner	164000-027	
M3	Spark Plaiste	110000-020	Manual, Complete

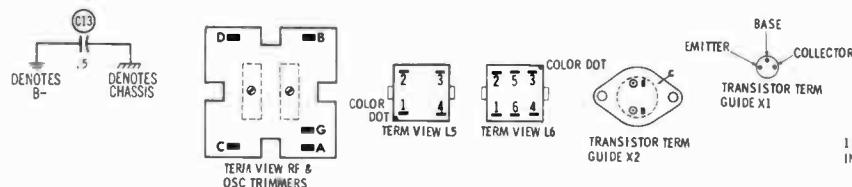
CABINETS & CABINET PARTS

(When Ordering Cabinets & Cabinet Parts, Specify Model, Chassis & Color)

NAME	PART NO.	DESCRIPTION
Dial Glass	122000-048	
Dial Pointer Knob	144000-007 134000-086	



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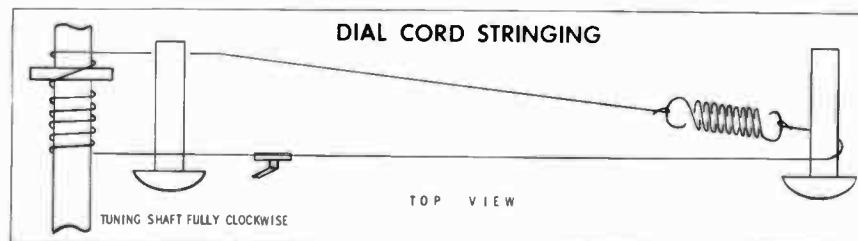
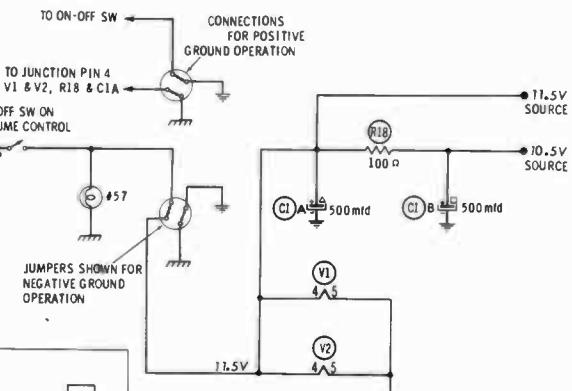
1. DC voltage measurements taken with vacuum tube voltmeter.
2. Socket connections shown as bottom views.
3. Measured values are from socket pin to common ground.
4. Battery voltage maintained at 12.6 volts for voltage readings.
5. Nominal tolerance on component values makes possible a variation of ±15% in voltage and resistance readings.
6. Volume control at maximum, no signal applied for voltage measurements.

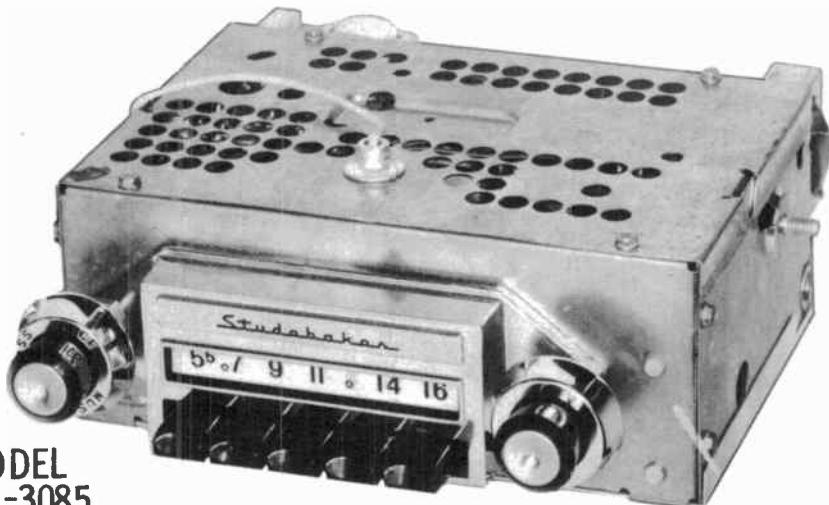
SEE PARTS LIST FOR ALTERNATE VALUE OR APPLICATION

DC COIL RESISTANCE VALUES UNDER ONE OHM
NOT SHOWN ON SCHEMATIC DIAGRAM

RESISTANCE READINGS								
ITEM	TUBE	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7
V1	12FX8	100 Ω	47K	200Ω	.1Ω	0Ω	2.7 meg	0Ω
V2	12FR8	3.3 meg	150Ω	10 meg	.1Ω	0Ω	100Ω	1 meg

RESISTANCE MEASUREMENTS ON X1, X2 NOT GIVEN BECAUSE OF THE WIDE VARIATION IN INTERNAL TRANSISTOR RESISTANCES.



MODEL
AC-3085

TRADE NAME Studebaker Models AC-3085, AC-3087 (For 1961 Studebakers)
 MANUFACTURER Delco Radio Div., General Motors Corp., Kokomo, Indiana
 TYPE SET Battery Operated 4 Tube - 1 Transistor Custom Built Automobile AM Receiver
 POWER SUPPLY 12 Volt Storage Battery RATING 2.1 Amp. @12.6 Volts DC
 TUNING RANGE-BROADCAST 540 - 1600KC

ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Volume control should be at maximum position. Output of signal generator should be no higher than necessary to obtain an output reading.

Suggested Alignment Tools:

A1 thru A5, A9, A10... GENERAL CEMENT #8282, 8606, 8606-L, 9091
 WALSCO #2526, 2541, 2542, 2543, 2544
 A6, A7, A8..... GENERAL CEMENT #5004, 5009, 8195, 8274, 8275, 8607, 8728, 8987, 8988, 8989, 9291
 WALSCO #2515, 2520, 2522, 2523, 2531, 2532, 2534, 2537, 2538

	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	RADIO DIAL SETTING	OUTPUT METER	ADJUST	REMARKS
1.	High side thru .lmfd to pin 7 (grid) of Converter. Low side to chassis.	262KC (400b Mod.)	High end stop.	Across voice coil.	A1, A2, A3, A4	Adjust for maximum output.
Check setting of Oscillator core (A5). Rear of core should be 1 5/8" from mounting end of coil form.						
2.	High side thru 82mmf antenna receptacle. Low side to chassis.	1615KC	"	"	A6, A7, A8	"
3.	"	600KC	600KC Signal.	"	A9, A10	"
4.	"	1615KC	High end stop.	"	A7, A8	"
5.	"	1100KC	1100KC Signal.	"		Adjust pointer adjustment until pointer coincides with 1100 on dial.
6.	With radio installed in car and antenna fully extended, tune in a weak station and adjust A8 for maximum output.					

PUSHBUTTON ADJUSTMENT

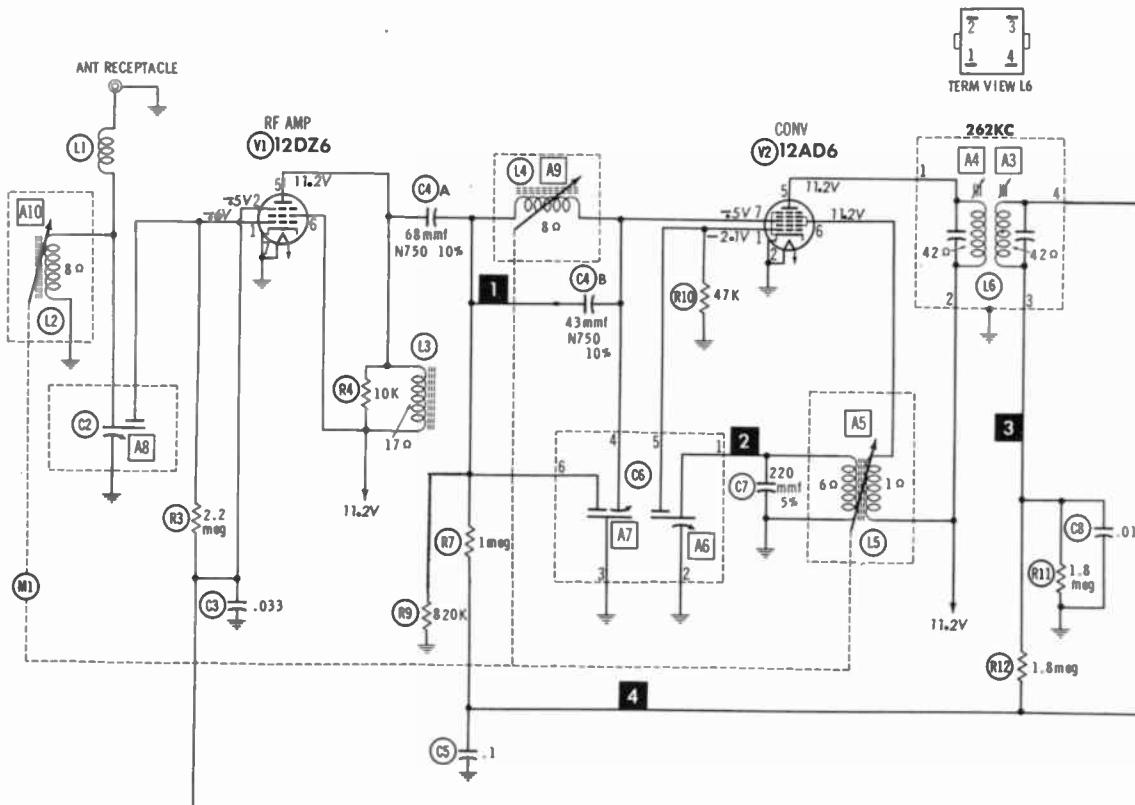
1. Tune manually to desired station.
2. Pull pushbutton out, then press in firmly.
3. Repeat for remaining pushbuttons.

HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana

The listing of any available replacement part herein does not constitute in any case a recommendation, warranty or guaranty by Howard W. Sams & Co., Inc., as to the quality and suitability of such replacement part. The numbers of these parts have been compiled from information furnished to Howard W. Sams & Co., Inc., by the manufacturers of KD971.

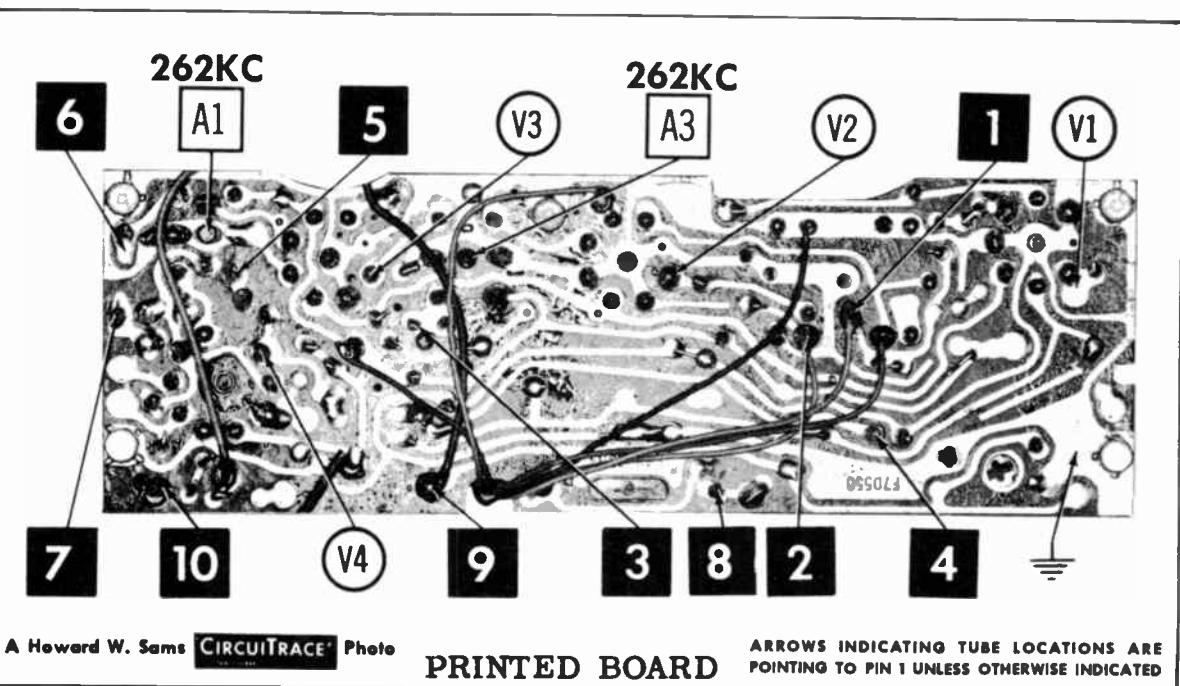
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A PHOTOFAC STANDARD NOTATION SCHEMATIC
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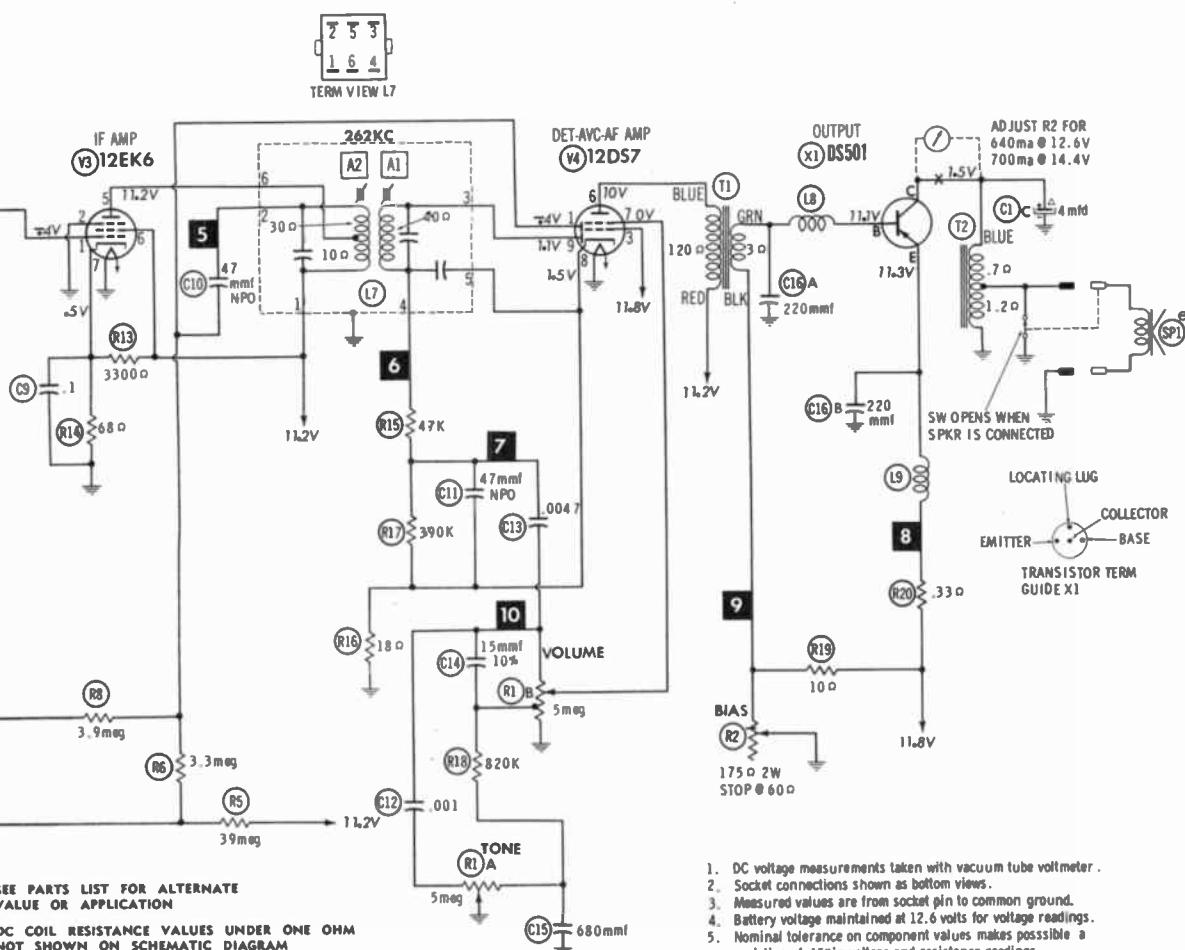
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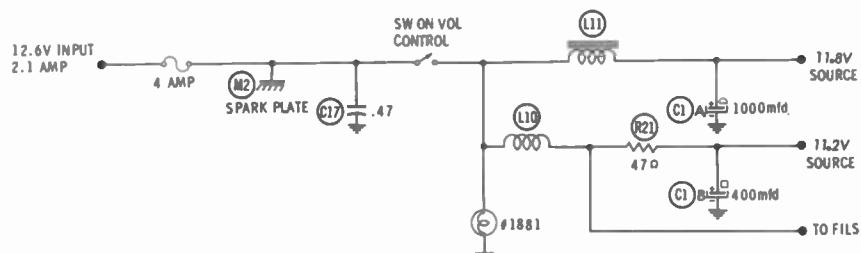
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PRINTED BOARD

ARROWS INDICATING TUBE LOCATIONS ARE
POINTING TO PIN 1 UNLESS OTHERWISE INDICATED



1. DC voltage measurements taken with vacuum tube voltmeter.
2. Socket connections shown as bottom views.
3. Measured values are from socket pin to common ground.
4. Battery voltage maintained at 12.6 volts for voltage readings.
5. Nominal tolerance on component values makes possible a variation of $\pm 15\%$ in voltage and resistance readings.
6. Volume control at maximum, no signal applied for voltage measurements.

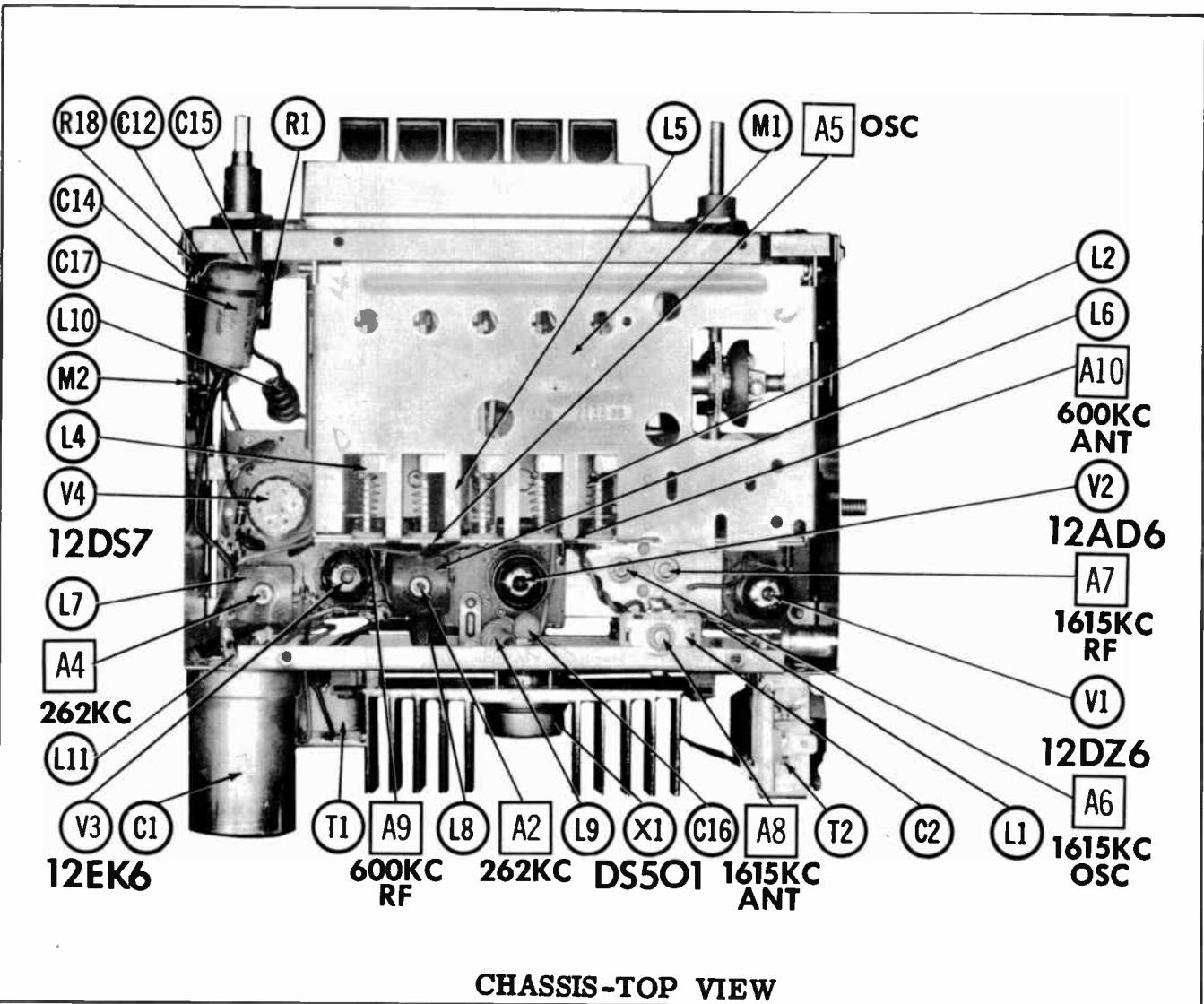
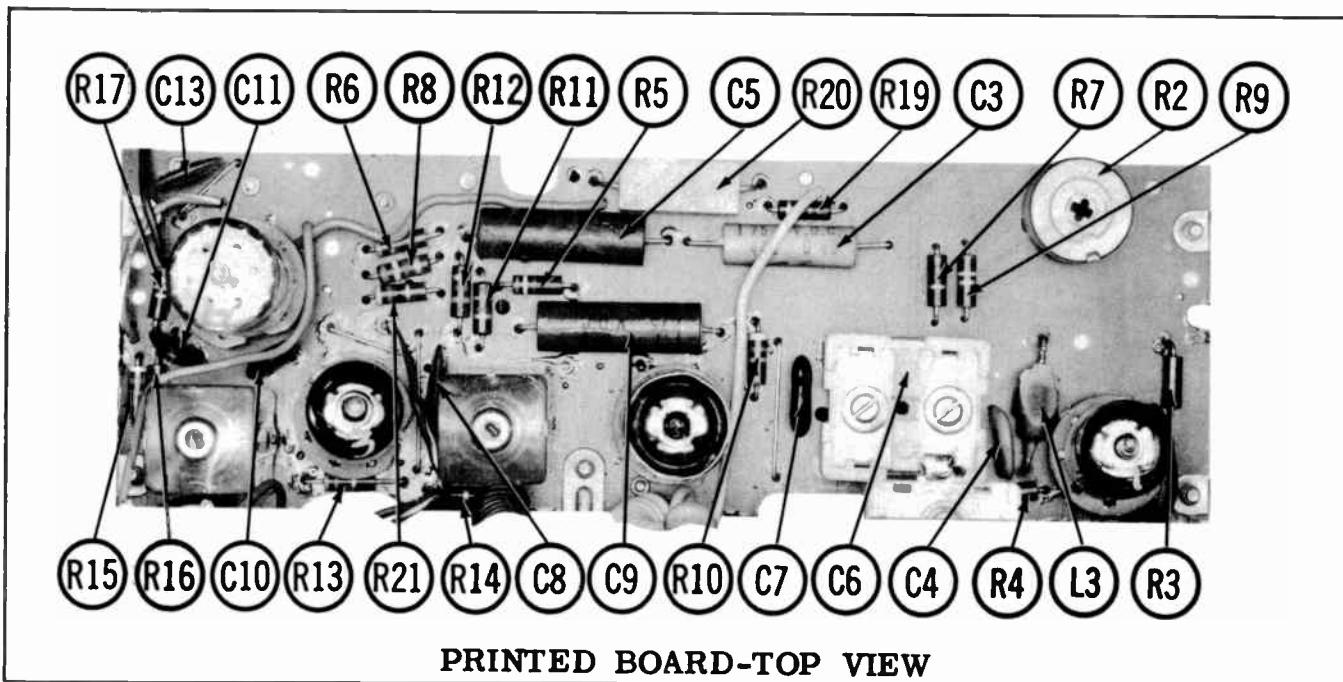


RESISTANCE READINGS

ITEM	TUBE	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7	Pin 8	Pin 9
V1	12DZ6	10meg	7.8meg	FIL	FIL	75Ω	50Ω	0Ω		
V2	12AD6	47K	0Ω	FIL	FIL	90Ω	50Ω	900K		
V3	12EK6	1.2meg	0Ω	FIL	FIL	60Ω	50Ω	68Ω		
V4	12DS7	4.5meg	TP	3Ω	FIL	FIL	330Ω	0Ω	18Ω	437K

TRANSISTOR CIRCUIT RESISTANCE FOR X1 NOT GIVEN BECAUSE OF THE WIDE VARIATION IN INTERNAL TRANSISTOR RESISTANCE.

STUDEBAKER MODELS
AC-3085, AC-3087



PARTS LIST AND DESCRIPTIONS

TUBES

GENERAL ELECTRIC		RAYTHEON		SYLVANIA	
ITEM No.	USE	TYPE	ITEM No.	USE	TYPE
V1	RF Amplifier Converter	12DZ6	V3	IF Amplifier Det.-AVC-AF Amp.	12EKS
V2		12AD6	V4		12D87

TRANSISTORS

ITEM No.	ORIG. TYPE	USE	REPLACEMENT DATA		NOTES
			RCA PART No.	RAYTHEON PART No.	
X1	D8501	Output		2N176	PNP Note 1

Note 1. When replacing, apply silicone grease between transistor and heat sink.
Tighten mounting screw securely. Check bias adjustment.

ELECTROLYTIC CAPACITORS

ITEM No.	RATING		REPLACEMENT DATA						
	CAP.	VOLT.	DELCO PART No.	AEROVOX PART No.	CORNELL-DUBILIER PART No.	GENERAL ELECTRIC PART No.	MALLORY PART No.	PYRAMID PART No.	SPRAGUE PART No.
C1A	.1000	16	7275315	AFH3-54-40			WP300.89		TVL8-3021.5*
B	.0100	16							
C	.4	11.5AC							

* Not normally in distributor's stock. Available thru distributor on order to manufacturer.

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	REPLACEMENT DATA					
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBILIER PART No.	ELMENCO PART No.	MALLORY PART No.	SPRAGUE PART No.
C2	.033 75V	#7275275	P288N-033	DD-303	DPM84SS3	IDP-2-333	GEM-4133	4PS-893
C3	.68 NT50 10%		N750-DI 68	TCN-68	C10Q68U	CCTN-680	CN7-468	10TCU-Q68
C4A	.43 NT50 10%		N750-DI 39	TCN-43	C10Q43U	CCTN-390	CN7-439	10TCU-Q39
B	.1 75V		P288N-1	DF-104	CUB2P1	IDP-2-104	GEM-201	2TM-P10
C5								
C6								
C7	.220 5%		1469-00022	TCZ-220	22R5T22	CM-19B-221J	CNO-322	MS-322
C8	.01		BPD-01	DD-103	BYA103L	CCD-103	B-110	5HK-S10
C9	.1 75V		P288N-1	DF-104	CUB2P1	IDP-2-104	GEM-201	2TM-P10

FIXED CAPACITORS (cont)

ITEM No.	RATING	REMARKS	REPLACEMENT DATA					
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBILIER PART No.	ELMENCO PART No.	MALLORY PART No.	SPRAGUE PART No.
C10	.47 NPO		NPO-DI 47	TCZ-47	C10Q47C	CCTO-470	CNO-447	10TCC-Q47
C11	.47 NPO		NPO-DI 47	TCZ-47	C10Q47C	CCTO-470	CNO-447	10TCC-Q47
C12	.001		BPD-001	DD-103	BYA10D1	CCD-103	B-210	5HK-D10
C13	.0047		BPD-0047	DD-172	BYA10D47M	CCD-172	B-247	5HK-D47
C14	.15 10%		1469-000015	TCZ-15	22RSQ15	CM-19B-150K	CNO-415	MS-415
C15	.680		DI-680	DI-681	LI0T22	CCD-661	B-368	10TS-T68
C16A	.220		DI-220	DI-221	LI0T22	CCD-221	B-322	10TS-T22
B	.230		DI-230	DI-221	P288N-47	IDP-4-474	B-322	10TS-T22
C17	.47 100V		P288N-47		CUB2P47		GEM-2047	2TM-D47

* Delco Part Number.

CONTROLS
All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	USE	RESISTANCE	REPLACEMENT DATA			
			DELCO PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CTS-IRC PART No.
R1A	Tone Volume, with Switch (Off-On) Bias	5meg 5meg	7278128			
R2		175Ω(2W) (80Ω Stop)	1221422①			UE4242-5

① "STA-LOC" Equivalent: FH56L, RU56T26, OG1187, IS1187, US41

② Temperature Compensated.

RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REPLACEMENT DATA			ITEM No.	RATING	REPLACEMENT DATA		
		IRC PART No.	WORKMAN TV PART No.	REMARKS			IRC PART No.	WORKMAN TV PART No.	REMARKS
R3	2.2meg				R13	3300Ω			
R4	10K				R14	68Ω			
R5	39meg				R15	47K			
R6	3.3meg				R16	18Ω			
R7	1meg				R17	390K			
R8	3.9meg				R18	820K			
R9	820K				R19	10Ω			
R10	47K				R20	.33Ω			
R11	1.8meg				R21	47Ω			Pt. #7271375
R12	1.8meg								

PARTS LIST AND DESCRIPTIONS (Continued)

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA					NOTES
		DELCO PART No.	Merit PART No.	Milner PART No.	Stancor PART No.	Workman TV PART No.	
L1	RF Choke(.5.5uh)	7255738					
L2	Ant.	1221138	BC-565	4610	RTC-8520	T859	
L3	RF Choke(1.8MH)	7269684					
L4	RF	1221138	BC-514	4664	RTC-8533	T875	
L5	Osc.	1221151					
L6	Input IF	1221257	BC-344	13-PHI	RTC-8644	T855	
L7	Output IF	1221253	BC-424				
L8	RF Choke(.1.4uh)	7241708					
L9	RF Choke(.1.4uh)	7241708					
L10	Hash Choke(.1.4uh)	7241708					

FILTER CHOKE

ITEM No.	RATINGS				REPLACEMENT DATA				NOTES
	CURRENT (Measured)	DC RES.	INDUCTANCE (0 CURRENT 1000 ~)	DELCO PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
L11	.750A	.7Ω	.011 HY	7274342		TC-2			

TRANSFORMER (DRIVER)

ITEM No.	TURNS RATIO		REPLACEMENT DATA					NOTES
	PRI.	SEC.	DELCO PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
T1	6.8	1	1221590		TA-48			

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE		REPLACEMENT DATA					NOTES
	PRI.	SEC.	DELCO PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
T2	100 Tap @ 3-4Ω		1221428		TA-50			

SPEAKER

ITEM No.	TYPE			REPLACEMENT DATA		NOTES		
	SIZE	FIELD	V. C. IMP.	DELCO PART No.	QUAM PART No.			
SPI	4" x 10" 4" x 8"	PM PM	3-4Ω 3-4Ω	7278208 * 7275978 †	410A2 48A2	* Used in Model AC-3085 † Used in Model AC-3087		

MISCELLANEOUS

ITEM No.	PART NAME	DELCO PART No.	NOTES
M1	Tuner Spark Plate	7271564	Pushbutton Type (Series P2)
M2			

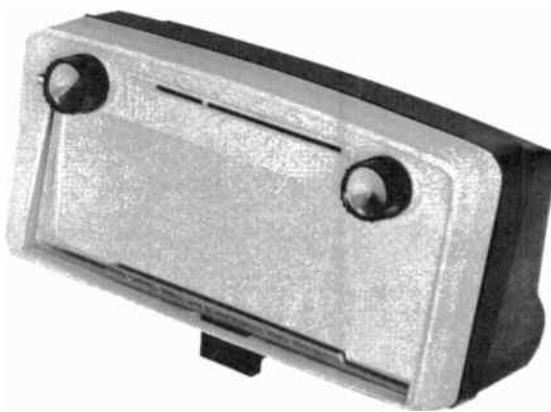
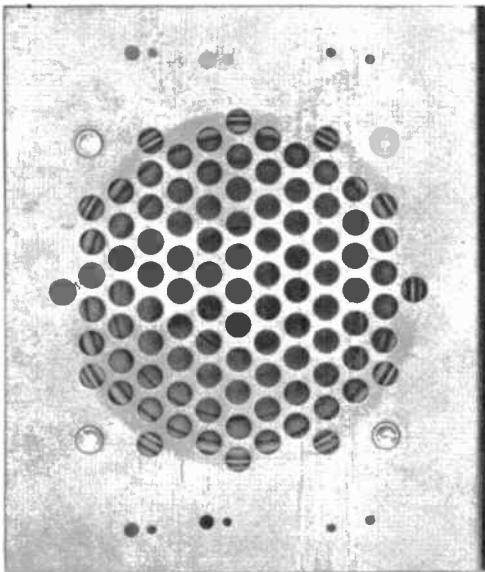
CABINETS & CABINET PARTS

(When Ordering Cabinets & Cabinet Parts, Specify Model, Chassis & Color)

NAME	PART NO.	DESCRIPTION
Dial Pointer	7272127	
Pushbutton	7276507	
Knob	7267414	5 Required
Knob	7278228	Tuning, Volume
Knob	569555	Tone
		Dummy

WIRING DATA

General-use Unshielded Hook-up Wire	Use BELDEN No. 8530 (Solid) Available in Ten Colors 8524 (Stranded) Available in Ten Colors
Shielded Hook-up Wire	Use BELDEN No. 8885
Binding Strap	Use BELDEN No. 8661



TRADE NAME	Voxson Model Vanguard 736
IMPORTER	Delmonico International, A Div. of Thompson-Starrett Co., Inc., 120-20 Roosevelt Ave., Corona 68, N. Y.
TYPE SET	Battery Operated Transistorized Automobile AM Receiver (Rear view mirror mounted)
POWER SUPPLY	12 Volt Storage Battery RATING .5 Amp. @12.6 Volts DC (Less Lamp)
TUNING RANGE—BROADCAST	520 — 1600KC

ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Volume control should be at maximum position. Output of signal generator should be no higher than necessary to obtain an output reading.

Suggested Alignment Tools: A1, A2, A3, A5...GENERAL CEMENT #9440
A4, A6.....GENERAL CEMENT #5000, 5003, 8276, 8290
WALSCO #2512, 2515, 2522, 2523, 2525, 2537

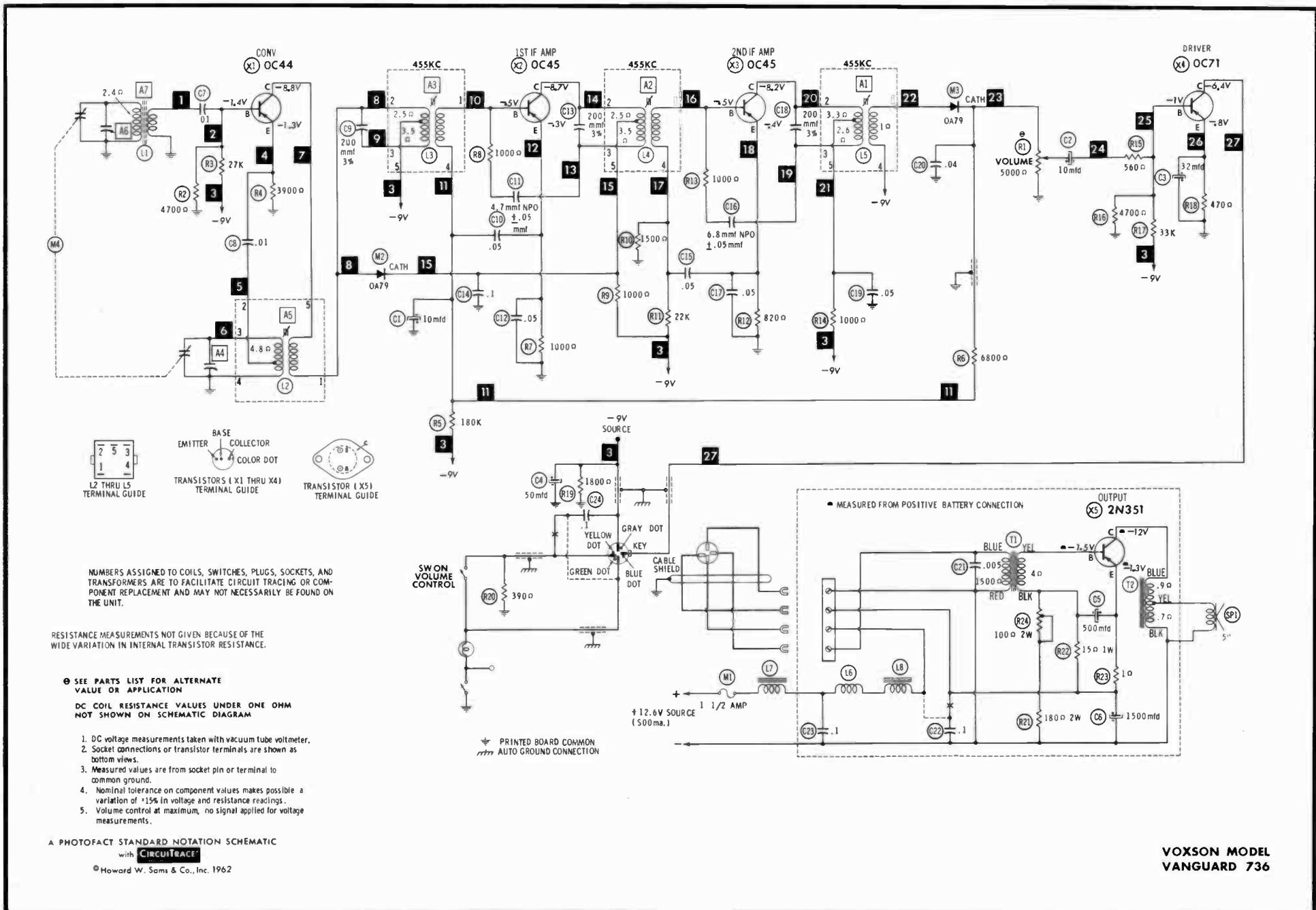
SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	RADIO DIAL SETTING	OUTPUT METER	ADJUST	REMARKS
1. High side thru .1mf to antenna stator lug of tuning gang. Low side to chassis.	455KC (400% Mod.)	Tuning gang fully open.	Across voice coil.	A1, A2, A3	Adjust for maximum output.
2. Fashion loop of several turns of wire and radiate signal into loop of receiver.	1600KC	"	"	A4	"
3.	520KC	Tuning gang fully closed.	"	A5	"
4.	1400KC	1400KC Signal.	"	A6	"
5.	600KC	600KC Signal.	"	A7	Adjust for maximum output by moving coil turns along ferrite core. Repeat steps 2 thru 5.

HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana

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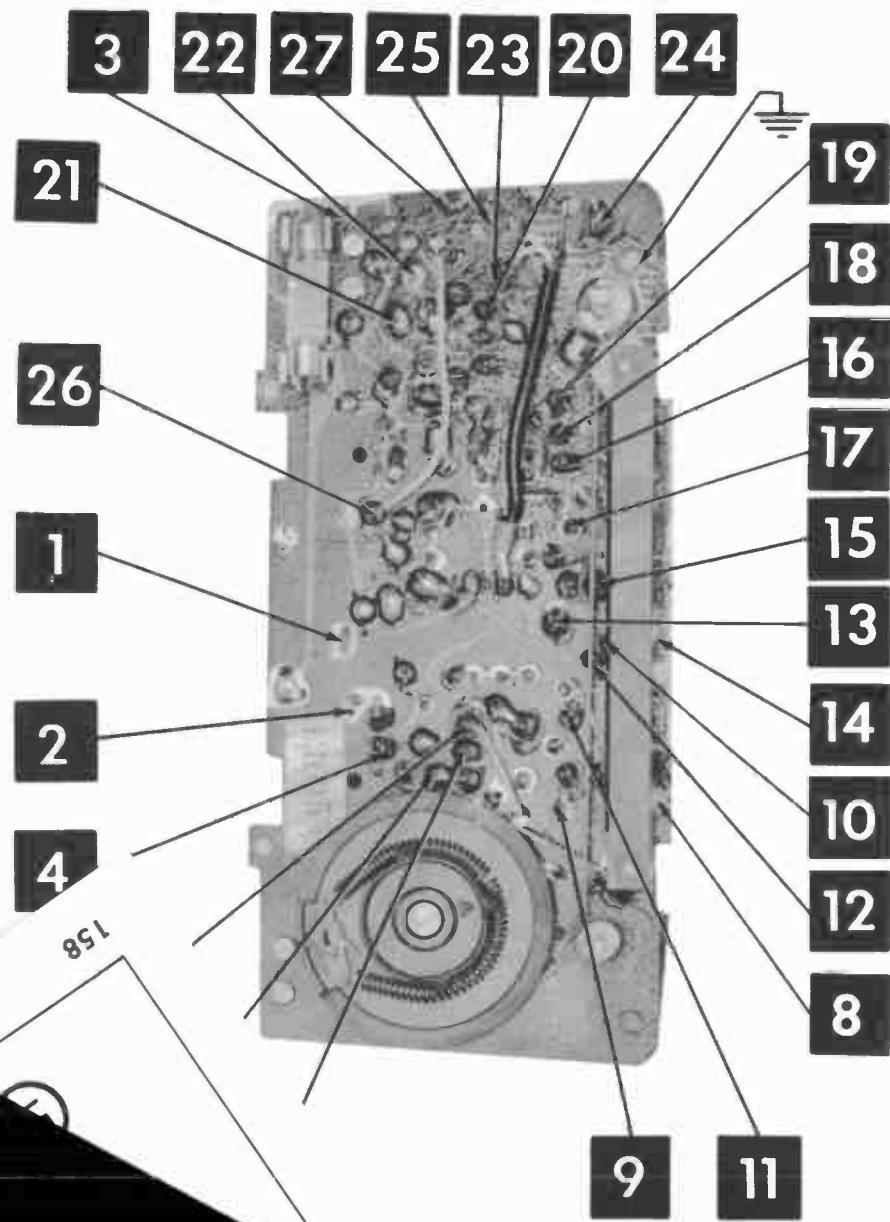
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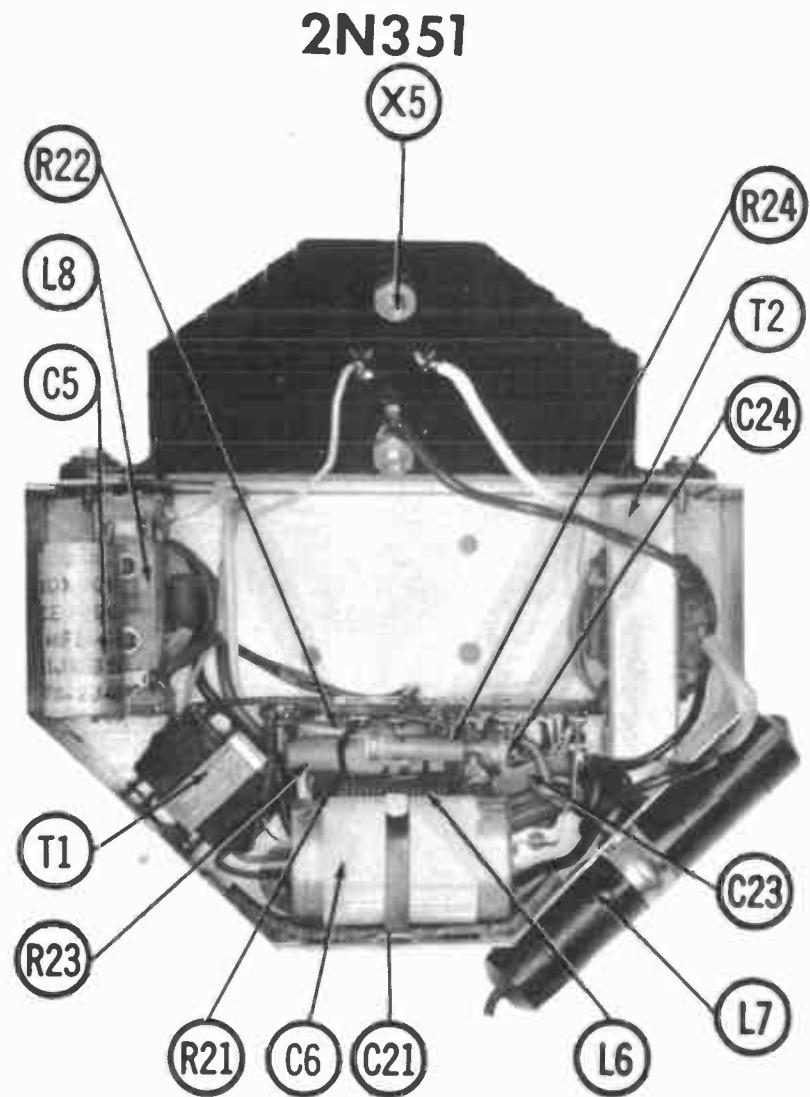


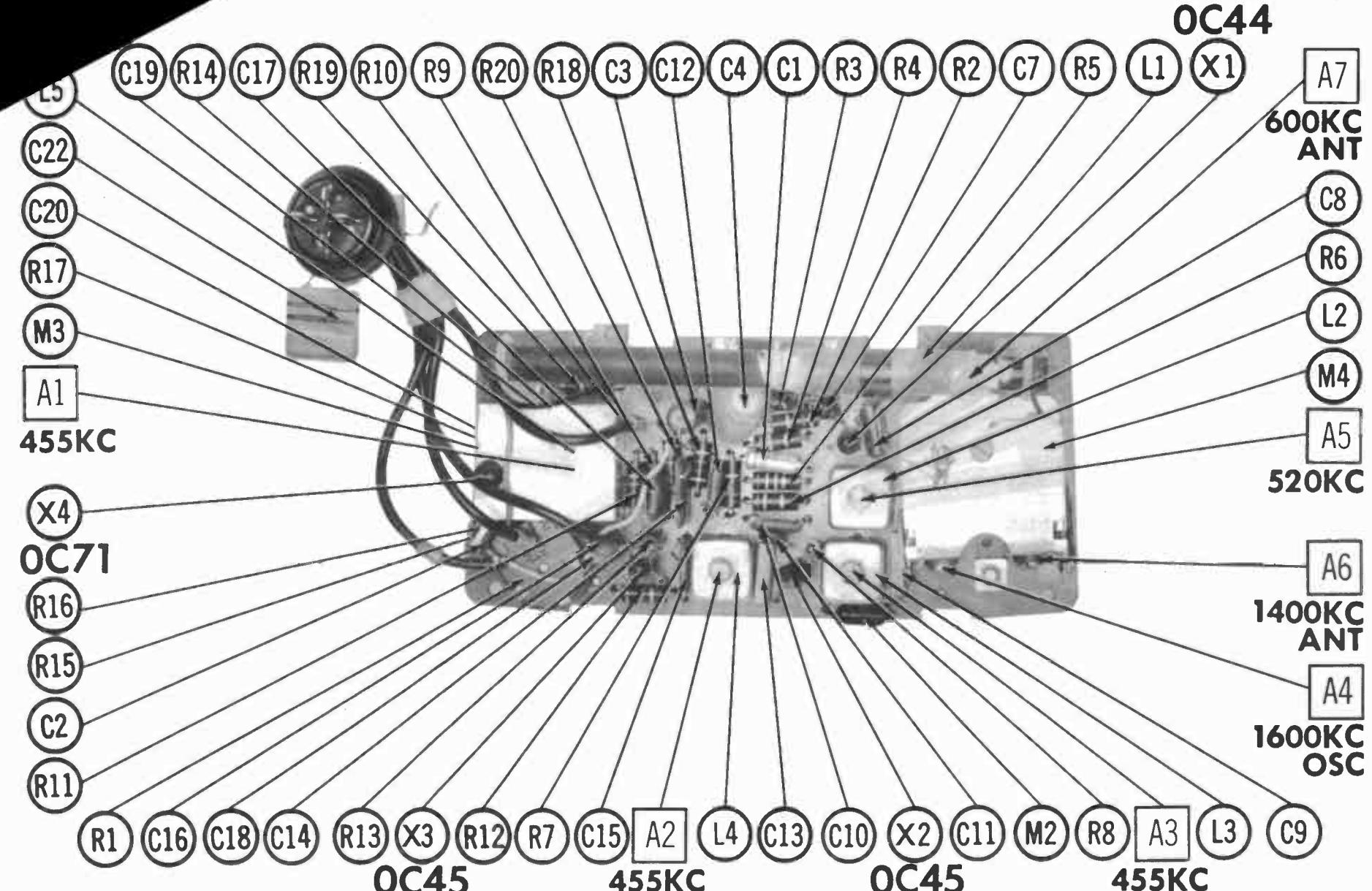
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OUTPUT CHASSIS





CHASSIS TOP VIEW

PARTS LIST AND DESCRIPTIONS

TRANSISTORS

ITEM No.	OMG. TYPE	USE	REPLACEMENT DATA		NOTES
			RCA PART No.	RAYTHEON PART No.	
X1	OC44	Converter	2N410	2N486	
X2	OC45	1st IF Amplifier	2N410	2N483	PNP
X3	OC45	2nd IF Amplifier	2N410	2N483	PNP
X4	OC71	Driver	2N591	2N362	PNP
X5	2N351	Output	2N176		PNP Note 1

Note 1. When replacing, apply silicone grease between transistor and mounting surface.
Tighten mounting screws securely. Check bias adjustment.

ELECTROLYtic CAPACITORS

ITEM No.	RATING		REPLACEMENT DATA						
	CAP.	VOLT.	VOXSON PART No.	AEROVOX PART No.	CORNELL-DUBILIER PART No.	GENERAL ELECTRIC PART No.	MALLORY PART No.	PYRAMID PART No.	SPRAGUE PART No.
C1	10	3	CE1741	PTT6	NLW10-6	MT1-5	TT3X10	MLV10-3	TE-1063
C2	10	3	CE1893	PTT6	NLW10-6	MT1-5	TT3X10	MLV10-3	TE-1063
C3	32	3	CE1896	PTT10	NLW35-3	MT1-13	TT6X30	MLV30-6	TE-1066
C4	50	12.5	CE1894	PTT72	NLW50-15	MT1-16	TT15X50	MLV50-15	TE-1160
C5	500	6	CE1896						
C6	1500	15	CE1897						

FIXED CAPACITORS

ITEM No.	RATING		REMARKS	REPLACEMENT DATA					
	AEROVOX PART No.	CENTRALAB PART No.		CORNELL-DUBILIER PART No.	ELMENCO PART No.	MALLORY PART No.	SPRAGUE PART No.		
C7	.01			SI 10000	D6-103	BYA1081	CCD-103	B-110	5HK-810
C8	.01			SI 10000	D6-103	BYA1081	CCD-103	B-110	5HK-810
C9	200 .3%								
C10	.06			BPD-06	DD-503	CUB285	CM-15E-20IG	GPI50	5HK-850
C11	4.7 NPO \pm .05mmf			NPO-DI 4.7	DT2-4R7	C10V47C	CCTO-4R7	CNO-547	10TCC-V47
C12	.05			BPD-06	DD-503	CUB285	4DP-3-503	GPI50	5HK-850
C13	200 .3%								
C14	.1								
C15	.06			BPD-06	DF-104	CUB2P1	4DP-3-104	GEM-401	4TM-P10
C16	6.8 NPO \pm .05mmf			NPO-DI 6.8	DD-503	CUB485	4DP-3-503	GPI50	5HK-850
C17	.06			BPD-06	DT2-4R8	C10V68C	CCTO-8R8	CNO-568	10TCC-V68
C18	200 .3%			BPD-06	DD-503	CUB285	4DP-3-503	GPI50	5HK-850
C19	.06								
C20	.04			BPD-06	DD-503	CUB285	CM-15E-20IG	MCE241	
C21	.005								
C22	.1								
C23	.1								
C24	.1								

CONTROLS

ITEM No.	RATING		REPLACEMENT DATA					INSTALLATION NOTES
	RESIST-ANCE	WATTS	VOXSON PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CTS-IRC PART No.	MALLORY PART No.	
RIA B	5000Ω	1/4	4-4991 ①					Volume

① Alternate Part #4-5929.

All wattages 1/2 watt, or less, unless otherwise listed.

RESISTORS

ITEM No.	RATING		REPLACEMENT DATA			REMARKS	ITEM No.	RATING		REPLACEMENT DATA			REMARKS
	IRC PART No.	WORKMAN TV PART No.	IRC PART No.	WORKMAN TV PART No.	REMARKS			IRC PART No.	WORKMAN TV PART No.	REMARKS	IRC PART No.	WORKMAN TV PART No.	
R2	4700Ω						R13	1000Ω					
R3	27K						R14	1000Ω					
R4	3900Ω						R15	56Ω					
R5	180K						R16	4700Ω					
R6	6800Ω						R17	33K					
R7	1000Ω						R18	47Ω					
R8	1000Ω						R19	1800Ω					
R9	1000Ω						R20	39Ω					
R10	1500Ω						R21	18Ω 2W					
R11	22K						R22	15Ω 1W					
R12	83Ω						R23	1Ω					
							R24	100Ω 2W					
													(Variable)

COILS (RF-IF)

ITEM No.	USE		REPLACEMENT DATA					NOTES
	VOXSON PART No.	Merit PART No.	Miller PART No.	Stancor PART No.	Workman TV PART No.			
L1	Loopstick	3-5063						
L2	Osc.	2-5094						
L3	1st IF	2-5215						
L4	2nd IF	2-4129						
L5	3rd IF	2-5214						
L6	RF Choke	5-5209						
L7	Hash Choke	4-5305						

FILTER CHOKES

ITEM No.	RATINGS			REPLACEMENT DATA					NOTES
	CURRENT (Measured)	DC RES.	INDUCTANCE (10 CURRENT 1000 CΩ)	VOXSON PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
L8	.5A	.5Ω	7MH	3-5096					

PARTS LIST AND DESCRIPTIONS (Continued)

TRANSFORMER (DRIVER)

ITEM No.	TURNS RATIO		REPLACEMENT DATA				NOTES	
	PRI.	SEC.	VOXSON PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triod PART No.	
T1	10	1	4-5110					

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE		REPLACEMENT DATA				NOTES	
	PRI.	SEC.	VOXSON PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triod PART No.	
T2	30Ω Tap @ 3-4Ω		3-5097					

SPEAKER

ITEM No.	TYPE		REPLACEMENT DATA		NOTES
	SIZE	FIELD	VOXSON PART No.	QUAM PART No.	
SPI	5"	PM	3-4946	5AIR *	* Drill and Tap holes in Magnet.

FUSES

ITEM No.	TYPE	RATING	REPLACEMENT DATA					
			VOXSON PART No.		LITTELFUSE PART No.		BUSS PART No.	
			FUSE	HOLDER	FUSE	HOLDER	FUSE	HOLDER
M1	SAG	1 1/2A 125V	V1032	3-5308	31301.5 (3AG 1 1/2A 125V)	155020	MDX 1 1/2	MDJ

SIGNAL DIODES

ITEM No.	ORIG. TYPE	REPLACEMENT DATA			NOTES
		VOXSON PART No.	GENERAL ELECTRIC PART No.	RAYTHEON PART No.	
M2	OA79			LN60	Overload (Pigtail) Detector (Pigtail)
M3	OA79			LN60	

MISCELLANEOUS

ITEM No.	PART NAME	VOXSON PART No.	NOTES	
M4	Tuning Cap.	4-4984	2 Gang	

CABINETS & CABINET PARTS

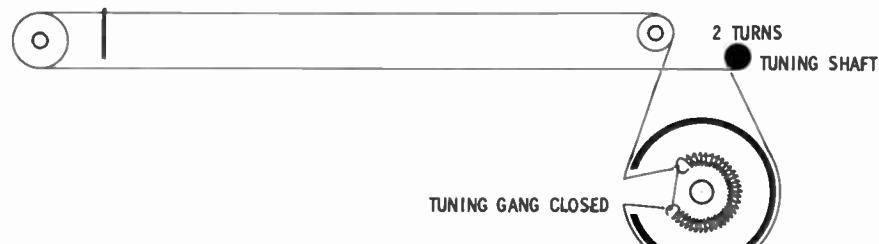
(When Ordering Cabinets & Cabinet Parts, Specify Model, Chassis & Color)

NAME	PART NO.	DESCRIPTION
Dial Index	5-4987	
Knob	4-5127	Tuning
Knob	4-5126	Volume

WIRING DATA

General-use Unshielded Hook-up Wire	Use BELDEN No. 8530 (Solid) Available in Ten Colors
Shielded Hook-up Wire	Use BELDEN No. 8524 (Stranded) Available in Ten Colors
Bonding Strap	Use BELDEN No. 8885

DIAL CORD STRINGING



FRONT VIEW

HOWARD W. SAMS & CO., INC.



THE BOBBS-MERRILL COMPANY, INC.

\$2.95
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