

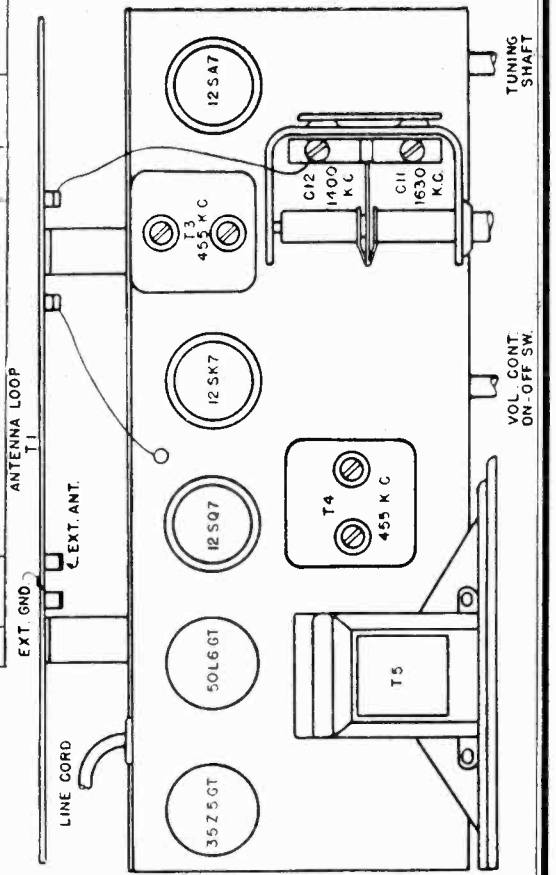
TUBE SOCKETS ARE VIEWED FROM UNDERSIDE OF CHASSIS. VOLTAGE READINGS INDICATED AT SOCKET TERMINAL ARE IN PARALLELS WITH THE SOCKET TERMINAL. NO SIGNAL ON I/F VOLT METER, WITH ALIGNMENT IS TO BE MADE AT THE FREQUENCY SHOWN AT EACH TRIMMER CONDENSER. CAPACITY VALUES ARE IN MICROFARADS.

CODE	PART NO.	DESCRIPTION	CODE	PART NO.	DESCRIPTION	CODE	PART NO.	DESCRIPTION
R 1	10 MEGOHM	1/4 WATT RESISTOR	C 1	00025 MFD	MICA CONDENSER	T 1	82-30	LOOP ANTENNA
R 2	470K	"	C 2	00005	"	T 2	10-394	OSCILLATOR COIL
R 3	220K	"	C 3	00005	"	T 3	10-370	1ST I.F. TRANSFORMER
R 4	220K	"	C 4	00005	"	T 4	80-212	2ND I.F. TRANSFORMER
R 5	2.2K	"	C 5	01	TUBULAR CONDENSER	T 5	79-339	OUTPUT TRANSFORMER-USED WITH 79-307A SPR
R 6	2.2K	"	C 6	004	"	(1)	5" P.M. SPEAKER WITH 480-224 OUTPUT TRANS.	
R 7	2.2K	"	C 7	05	200 V. ELECTROLYTIC	(2)	500K OHM VOLUME CONTROL (WITH SW)	
R 8	1000	1/2 WATT	C 8	30 X 30 MFD.	150 M.V. ELECTROLYTIC			
R 9	10K	1 WATT	C 9	2 GANG VARIABLE CONDENSER	(ALSO C11 & C12)			

ALIGNMENT PROCEDURE

CAUTION: This is an A.C./D.C. receiver and when aligning the set it is necessary to isolate the Signal Generator or the receiver from the line by use of a transformer, or place a .2 MFD. condenser in both test leads of the Signal Generator.

Connect the Signal Generator through a .1 MFD. condenser to the variable condenser side of the loop. Connect the ground side of the Signal Generator to the chassis. Adjust the Signal Generator to 455 Kilocycles and set the variable condenser of the receiver to minimum capacity (fully opened). With volume control full on and minimum output from the Signal Generator adjust the two trimmers on top of the 1st and 2nd I.F. transformers (T3-T4) for maximum output. Now connect the Signal Generator through a .00025 condenser to the external antenna connection on the back of the loop. Connect ground side of Signal Generator to terminal marked "G" on back of loop. Adjust frequency to 1630 K. C., set variable condenser at minimum capacity (fully opened) and adjust the oscillator trimmer (C11) for maximum output. Set Signal Generator to 1400 K.C., tune receiver to signal and adjust the Antenna trimmer (C12) on top of the variable condenser for maximum output.



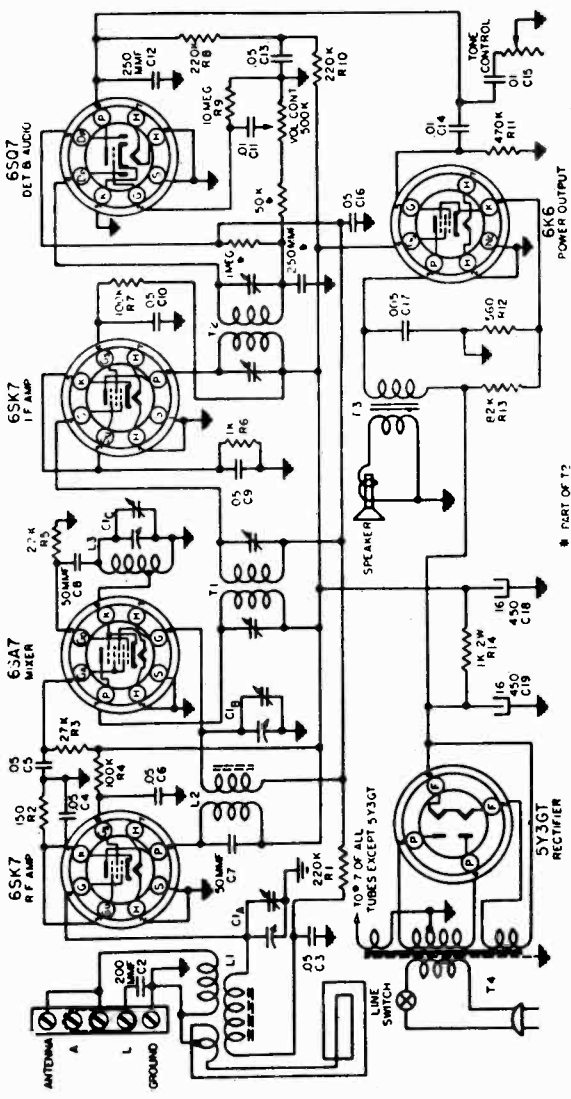
DESCRIPTION

Part No.

- Variable condenser
- 200 MMF mica condenser (on Loop)
- 05 MFD. 200 volt tubular condenser
- 05 MFD. 400 volt tubular condenser
- 50 MMF mica condenser
- 01 MFD. 400 volt tubular condenser
- 250 MMF mica condenser
- 005 MFD. 600 volt tubular condenser
- 16 MFD. 450 volt electrolytic condenser
- 16 MFD. 450 volt electrolytic condenser
- 220K ohm 1/3 watt resistor
- 150 ohm 1/3 watt resistor
- 27K ohm 1 watt resistor
- 100K ohm 1/2 watt resistor
- 22K ohm 1/3 watt resistor
- 1K ohm 1/3 watt resistor
- 10 megohm 1/3 watt resistor
- 470K ohm 1/3 watt resistor
- 560 ohm 1 watt resistor
- 82K ohm 1 watt resistor
- 1000 ohm 2 watt resistor
- Antenna coil
- R. F. coil
- Oscillator coil
- 1st. I.F. transformer
- 2nd I.F. transformer (part of speaker)
- Output transformer
- Power transformer
- Loop antenna assembly
- Loop antenna assembly (with ivory back)
- Loop antenna assembly (with ivory back)
- Ballie, carbide
- Cabinet, bakelite (radioactivity)
- Cabinet, bakelite (ivory)
- Dial scale
- Grille cloth (for mahogany cabinet)
- Grille cloth (for ivory cabinet)
- Knob (ivory)
- Dial pointer
- Dial scale retainer, right
- Dial scale retainer, left
- Dial scale retainer, left
- 5" x 3" P. M. Speaker assembly (includes speaker, output transformer and necessary mounting brackets)

Circuit Reference

- C1A, C1B, C1C
- C4, C8, C16
- C8, C10, C13
- C7, C11, C14, C15
- C12
- C18
- R1, R8 & R10
- R4
- R5
- R6, R7
- R8
- R9
- R11
- R12
- R13
- R14
- L1
- L2
- L3
- T1
- T2
- T3
- T4

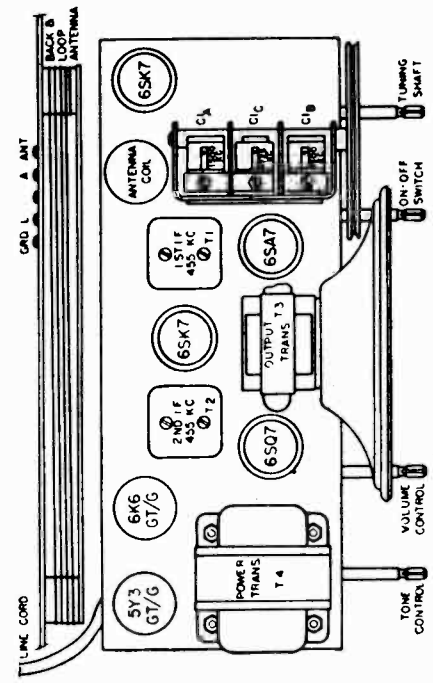
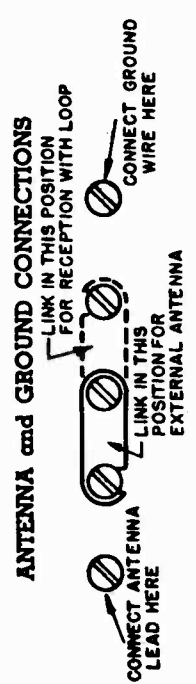


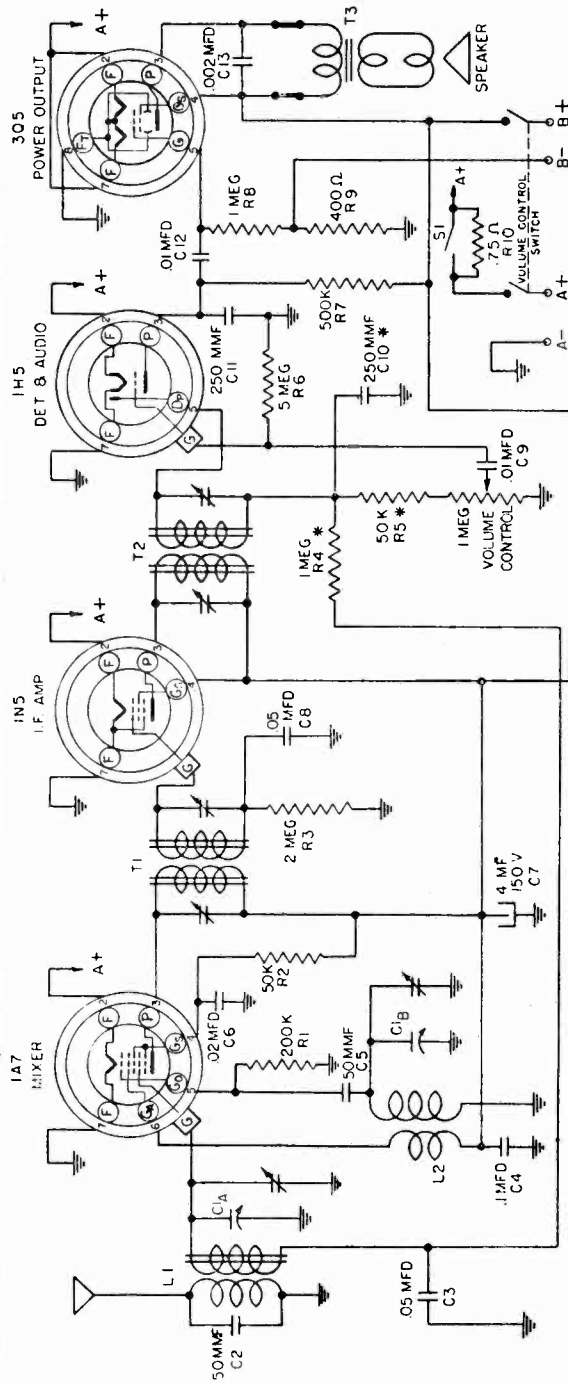
With an output meter connected across the voice coil of the speaker, the output meter reading for 1/2 watt is 1.25 volts using a signal which is modulated 400 c.p.s. Follow through the procedure as outlined below for proper alignment.

The alignment should be made with volume control fully on, and the output from the signal generator as low as possible, for accurate alignment.

Variable	Position	Generator	Dummy Ant. mfd.	Generator Connections	Adjustment	Transformer Function
Fully Open	455 KC	.1	6SA7 Grid (Stator of C1B)	T1	T2	I. F.
Fully Open	1725 KC	.00025	*Ant. Terminal on Loop	C1C		Occ.
Tune in signal from Generator	1500 KC	.00025	*Ant. Terminal on Loop	C1B		R. F.
Tune in signal from Generator	1500 KC	.00025	*Ant. Terminal on Loop	C1A		Ant.

* Be sure coupling link is in correct position for external antenna operation. See illustration below.
Repeat the above alignment procedure as a final check.



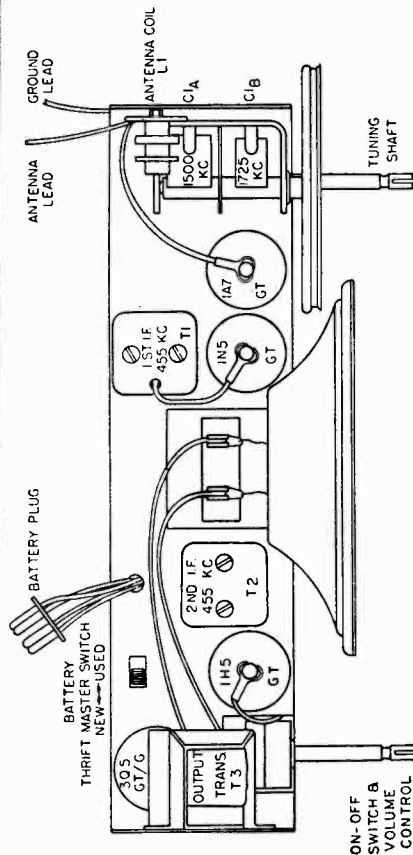


ALIGNMENT PROCEDURE

With an output meter connected across the voice coil of the speaker, the output meter reading for 50 milliwatts is .4 volts using a signal which is modulated 30% at 400 c.p.s. Follow through the procedure as outlined below for proper alignment.

Connect the signal generator to the grid cap of the 1A7 GT Tube through a .1 MFD. Condenser. Connect the ground lead of the generator to the chassis. Adjust the signal generator to 455 K.C. and set the variable condenser of the receiver to minimum capacity (fully opened). With the volume control full on and minimum output from the signal generator adjust the two trimmers on top of the first and second I.F. transformers for maximum output.

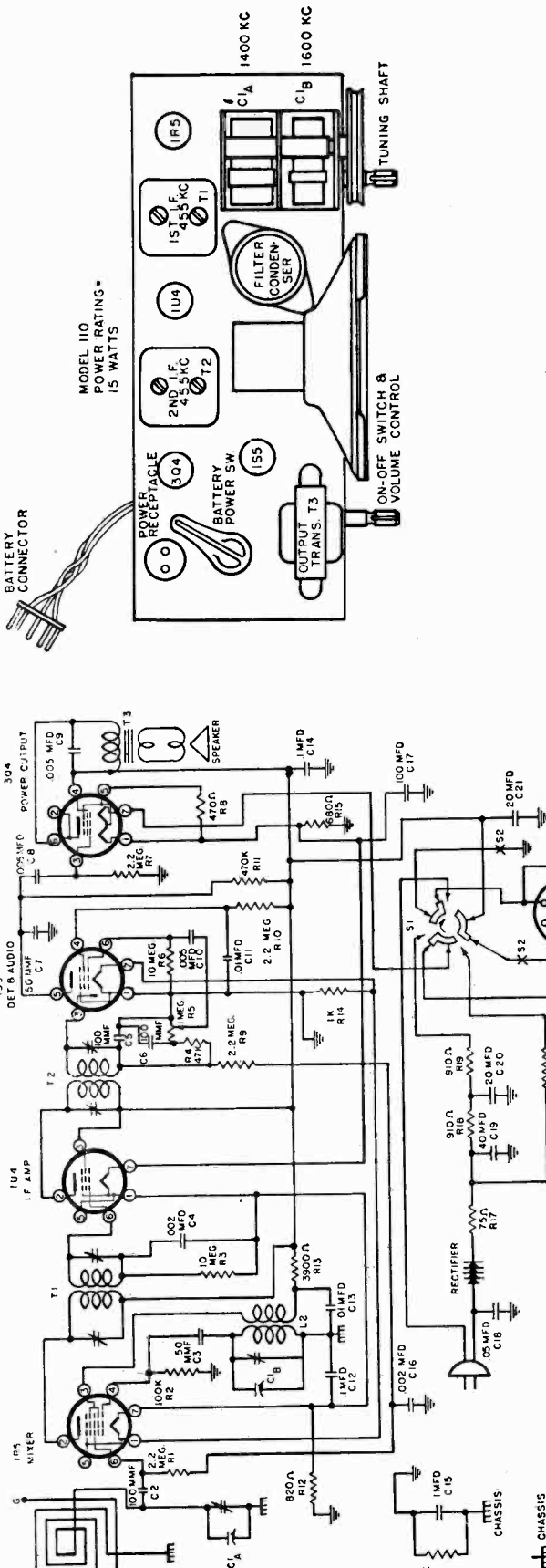
Now connect the signal generator to the antenna connection of the receiver through a .00025 condenser. Adjust the signal generator frequency to 1725 K. C. and set the variable condenser to minimum capacity (fully opened), and adjust the oscillator trimmer (C1B) for maximum output. Set signal generator to 1500 K. C. and tune receiver to signal. Adjust the antenna trimmer (C1A) on the variable condenser for maximum output.



Code	Part No.	DESCRIPTION
L1	A10-114	Antenna Coil
L2	A10-415	Oscillator Coil
T1	R10-416	1st I.F. Transformer
T2	R10-417	2nd I.F. Transformer
T3	A80-218	Speaker Output Transformer
R7	A89-164	Battery Thriftmaster Switch
SI	724-165	Volume Control and Switch
	B75-335	Speaker

Code	Part No.	DESCRIPTION
R1		200 K Ohm 1/3 Watt Carbon Resistor
R2		50 K Ohm 1/3 Watt Carbon Resistor
R3		2 Megohm 1/3 Watt Carbon Resistor
R4		1 Megohm 1/3 Watt Carbon Resistor (Part of T-2)
R5		50 K Ohm 1/3 Watt Carbon Resistor (Part of T-2)
R6		5 Megohm 1/3 Watt Carbon Resistor
R7		500 K Ohm 1/3 Watt Carbon Resistor
R8		1 Megohm 1/3 Watt Carbon Resistor
R9		400 Ohm 1/3 Watt Carbon Resistor
P10	A60-691	75 Ohm 1 Watt Resistor

Code	Part No.	DESCRIPTION
C1A, C1B	B19-185	Variable Condenser
C2		50 MMFD Mica Condenser (Part of L-1)
C3		.05 MFD 200 V Tubular Condenser
C4		1 MFD 200 V Tubular Condenser
C5		50 MMFD Mica Condenser
C6		.02 MFD 400 V Tubular Condenser
C7		4 MFD 150 V Electrolytic Condenser
C8	A18-273	.01 MFD 400 V Tubular Condenser
C9, C12		250 MMFD Mica Condenser (Part of T-2)
C10		250 MMFD Mica Condenser
C11		.002 MFD 670 V Tubular Condenser
C13		



ALIGNMENT PROCEDURE

The following alignment procedure is for use only by competent servicemen having the proper equipment.

The alignment should be made with volume control fully on, and the output from the signal generator as low as possible, to prevent A. V. C. action from interfering with correct alignment. With the output meter connect across the voice coil of the speaker, the output meter reading for 50 milliwatts is .4 volts using a signal which is modulated 400 c.p.s.

Adjust all trimmers for maximum output. Repeat alignment procedure given below as a final check.

CAUTION: This is an A.C. - D. C. receiver and if alignment is made with the receiver connected to 117 volts A. C. or D. C., it is necessary to isolate the signal generator or the receiver from the line by use of a transformer, or place a .2 M. F. D. condenser in both test leads of the Signal Generator.

Position of Variable	Dummy Ant. Mfd.	Generator Frequency	Generator Connections	Trimmer Adjust-ment	Trimmer Function
Fully open	.1	455 KC	*1R5 Grid (Stator of CIA)	T2	Output I. F.
Fully open	.1	455 KC	*1R5 Grid (Stator of CIA)	T1	Input I. F.
Fully open	.00025	1600 KC	**Ant. lead (Stapled to Cabinet)	C1B	Oscillator
Tune in signal from generator	.00025	1400 KC	**Ant. lead (Stapled to Cabinet)	C1A	Antenna

*Connect ground lead of signal generator to Common "B."
 **Connect ground lead of signal generator to ground wire stapled to cabinet.
 If it should become necessary to re-adjust the loop antenna loading coil tune in a weak station, between 600 and 650 Kilocycles, and adjust for maximum output.

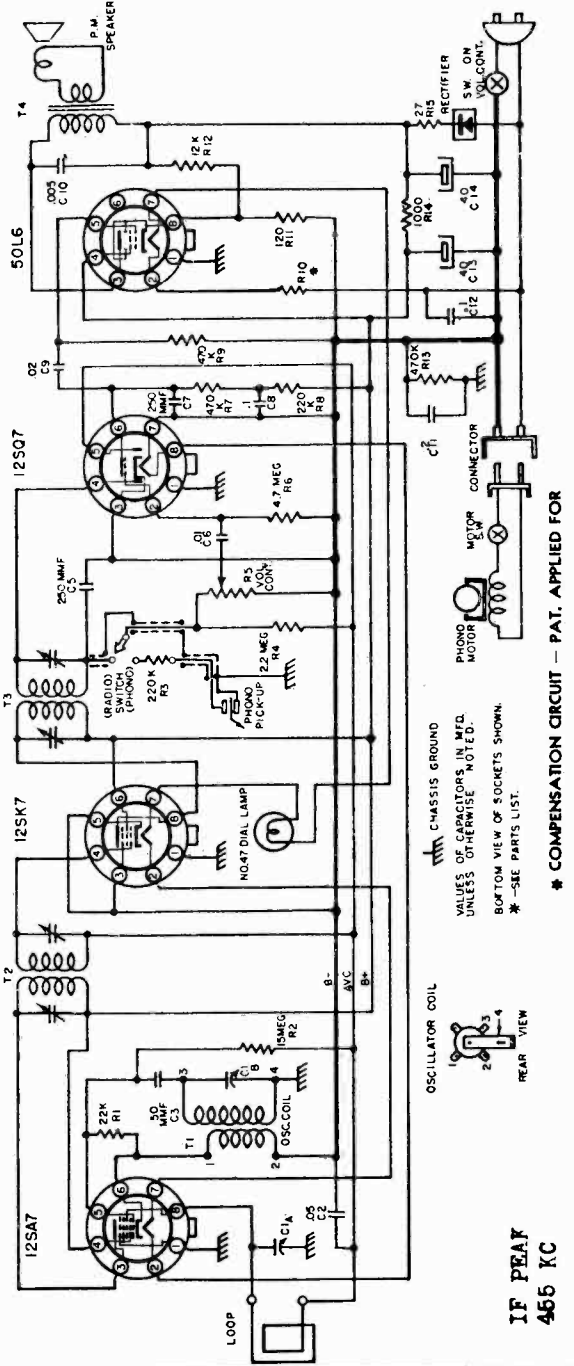
Code	Part No.	DESCRIPTION	Code	Part No.	DESCRIPTION
C1A, C1B	B19-188	Variable Condenser	R4	A60-585	47K Ohm 1/2 watt 20% Resistor
C2, C5, C6	A15-188	100 MMF Mica Condenser	R8	A60-707	470 Ohm 1/2 watt 20% Resistor
C3, C7	A15-175	50 MMF Mica Condenser	R11	A60-562	470K Ohm 1/2 watt 20% Resistor
C4, C16	A16-155	.002 MFD, 500 volt Condenser	R12	A60-709	820 Ohm 1/2 watt 10% Resistor
C8, C9, C10	A18-168	.005 MFD, 600 volt Condenser	R13	A60-710	3900 Ohm 1/2 watt 10% Resistor
C11, C13	A16-165	.01 MFD, 200 volt Condenser	R14	A60-575	1000 Ohm 1/2 watt 10% Resistor
C12, C15	A16-160	.1 MFD, 400 volt Condenser	R15	A60-587	220K Ohm 1/2 watt 20% Resistor
C14	A18-157	.05 MFD, 400 volt Condenser	R17	A60-712	1820 Ohm 10 watt 5% Resistor
C18	A16-158	.05 MFD, 25 volt Electrolytic Condenser	R18, R19	A60-713	1820 Ohm 1/2 watt 10% Resistor (each section 910 ohms)
C19	A18-21	.40 MFD, 150 volt Electrolytic Condenser	R20	A60-714	2200 Ohm 1/2 watt 10% Resistor
C20, C21	A60-584	2.2 Megohm 1/2 watt 20% Resistor	L2	B10-480	Oscillator Coil
R1, R7, R8, R10	A60-571	100K Ohm 1/2 watt 20% Resistor	T1	C10-462	1st I. F. Transformer
R2	A60-583	10 Megohm 1/2 watt 20% Resistor	T2	C10-463	2nd I. F. Transformer
R3, R6			R5	A24-170	Volume Control and Switch

Code	Part No.	DESCRIPTION
	16-470	Antenna Loading Coil
	A24-170	Knob, Tuning
	A32-136	Knob, Volume
	A32-136	Knob, Battery-AC-DC
	B67-496	Dial Scale
	A38-83	Dial Pointer
	A83-391	Selenium Rectifier
	A75-50	Tuning Sheet
	A68-27	AC Socket
	A68-28	Socket for AC cord
B1	B63-173	Switch, Battery-AC-DC
T3	B79-350	Output Transformer
	A45-119	Speaker, 5" P M
	D42-406	Plug, Battery
	D40-140	Excitechoon and Grills

MODEL 11305

WARWICK MFG. CO.

Code	Part No.	DESCRIPTION
C1A, C1B	R18-189	Variable Condenser
C1	A18-152	85 MFD. 200 volt Condenser
C2	A18-152	50 MFD. 400 volt Condenser
C3	A18-175	02 MFD. Micro Condenser
C4	A18-175	250 MFD. Micro Condenser
C5, C7	A18-156	.01 MFD. 400 volt Condenser
C6	A18-156	.01 MFD. 200 volt Condenser
C8	A18-157	1 MFD. 200 volt Condenser
C9	A18-157	2 MFD. 400 volt Condenser
C10	A18-153	2 MFD. 400 volt Condenser
C11	A18-153	2 MFD. 400 volt Condenser
C12	A18-160	1 MFD. 400 volt Condenser
C13, C14	A18-280	40 MFD. 150 volt Electrolytic Condensers
R1	A60-659	22K Ohm 1/2 watt 20% Resistor
R2	A60-654	15 Megohm 1/2 watt 20% Resistor
R3	A60-667	220K Ohm 1/2 watt 20% Resistor
R4	A60-664	2.2 Megohm 1/2 watt 10% Resistor
R5	R24-154	500K Ohm Volume Control with Switch
R6	A60-669	4.7 Megohm 1/2 watt 20% Resistor
R7, R9, R13	A60-662	470K Ohm 1/2 watt 20% Resistor
R10	A60-719	Special Compensating Resistor; order only from the manufacturer
R11	A60-702	15K Ohm 1/2 watt 10% Resistor
R12	A60-720	12K Ohm 1/2 watt 10% Resistor
R14	A60-699	1000 Ohm 2 watt 10% Resistor
R15	A60-721	27 Ohm 1 watt 10% Resistor
T1	R10-411	Oscillator Coil
T2	R10-454	2nd I.F. Transformer
T3	R80-230	Output Transformer
T4	A53-199	Knob, Volume
	A57-200	Knob, Tuning
	A57-201	Knob, Phone-Radio
	A68-172	Switch, Phone-Radio
	A38-279	Drum for Variable Condensers
	A18-152	Coil for Variable Condensers
	A17-242	P. M. Speaker
	A82-281	Control
	A82-281	Selenium Rectifier
	A75-53	Testing Sheet
	A87-203	Connector
	D41-407	Cabinet, Wood
	C71-37	Cover for Dial Plate
	A49-49	Dial Scale
	X53-53	Dial Scale
	R83-408	Dial Scale, Reducer
	C83-410	Cabinet, Rack
	C82-43	Loop Antenna
	A85-373	Dial Diffusely Plate



IF PEAK
455 KC

ALIGNMENT PROCEDURE

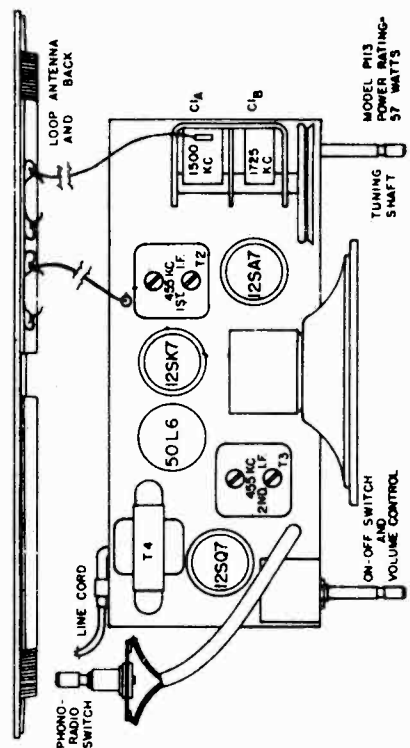
The following alignment procedure is for use only by competent servicemen having the proper equipment. The alignment should be made with volume control fully on, and the output from the signal generator as low as possible, to prevent A.V.C. action from interfering with correct alignment.

With the output meter connected across the voice coil of the speaker, the output meter reading for 50 milliwatts is 4 volts using a signal which is modulated 400 c.p.s. Adjust all trimmers for maximum output. Repeat alignment procedure given below as a final check.

CAUTION: This is an A.C.-D.C. receiver and when aligning the set it is necessary to isolate the Signal Generator or the Receiver from the line by use of a transformer, or place a .2 MFD. condenser in both test leads of the Signal Generator.

Position of Variable	Generator Frequency	Dummy Ant. Mid.	Generator Connections	Trimmer Adjustment	Function
Fully open	455 KC	.1	* 12SA7 Grid (Stator of C1A)	T2	Input I.F.
Fully open	455 KC	.1	* 12SA7 Grid (Stator of C1A)	T3	Output I.F.
Fully open	1725 KC	.00025	* 12SA7 Grid (Stator of C1A)	C1B	Oscillator
Tune in signal from generator	1500 KC	.00025	**Loosely Coupled to Loop	C1A	Antenna

*Connect ground lead of signal generator to Common "B."
**Do not connect ground lead of signal generator.



ALIGNMENT PROCEDURE

The following alignment procedure is for use only by competent servicemen having the proper equipment.

The alignment should be made with volume control fully on, and the output from the signal generator as low as possible, to prevent A.V.C. action from interfering with correct alignment.

With the output meter connected across the voice coil of the speaker; the output meter reading for 50 milliwatts is .4 volts using a signal which is modulated 400 c.p.s.

Adjust all trimmers for maximum output. Repeat alignment procedure given below as a final check.

For alignment points refer to Figure No. 2.

CAUTION: This is an A.C.-D.C. receiver and if alignment is made with the receiver connected to 117 volts A.C. or D.C., it is necessary to isolate the signal generator or the receiver from the line by use of a transformer, or place a .2 M.F.D. condenser in both test leads of the Signal Generator.

Position of Variable	Generator Frequency	Dummy Ant. Mid.	Generator Connections	Trimmer Adjustment	Trimmer Function
Fully open	455 KC	.1	*1R5 Grid (Stator of C1A)	T2	Output I.F.
Fully open	455 KC	.1	*1R5 Grid (Stator of C1A)	T1	Input I.F.
Fully open	1600 KC	.00025	*1R5 Grid (Stator of C1A)	C1B	Oscillator
Tune in signal from generator	1400 KC	—	Loosely coupled to loop	C1A	Antenna
**Tune in signal from generator	600 KC	—	Loosely coupled to loop	L1	600 KC Padder

*Connect ground lead of signal generator to chassis.

**When making this adjustment the variable should be rocked back and forth.

INSTALLATION

This receiver is shipped from the factory minus the batteries. To install the batteries, open the back cover of the case and place them in their proper positions. (Figure No. 2 clearly illustrates the correct position for the batteries). The batteries required are one 67-1/2 volt "B" battery such as Eveready No. 467, Burgess No. XX45, Ray-O-Vac No. 4367 or similar battery of the same voltage and size. The "B" battery connections are of the snap-on type and so constructed that they can only be installed in the correct position. Four No. 2 standard flash light dry cells are required for "A" batteries.

CAUTION: Be sure the "A" batteries are placed exactly as shown in Figure No. 2 otherwise the receiver will not operate.

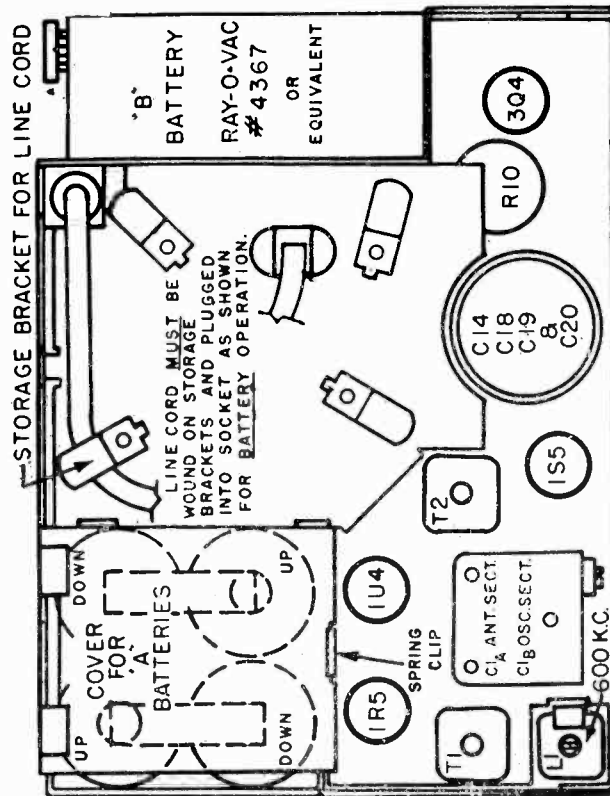
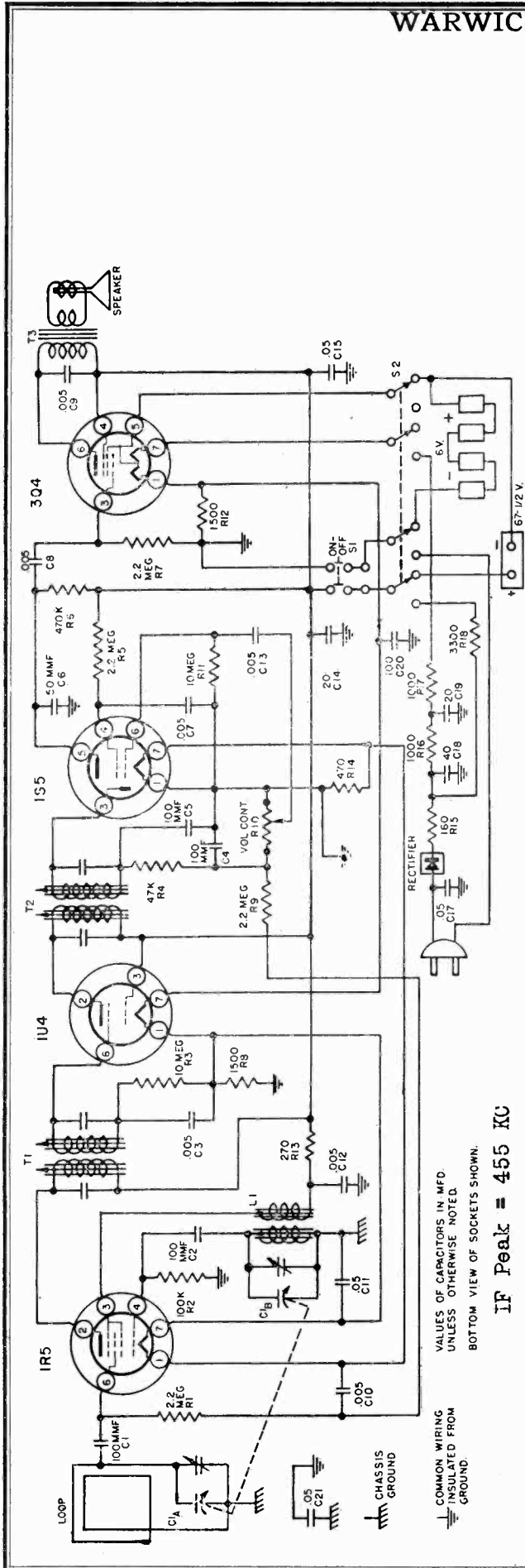


FIG. 2 PICTORIAL DIAGRAM



IF Peak = 455 KC

VALUES OF CAPACITORS IN MFD. UNLESS OTHERWISE NOTED.

COMMON WIRING COMPUTED FROM CHASSIS GROUND.

VALUES OF CAPACITORS IN MFD. UNLESS OTHERWISE NOTED.

COMMON WIRING COMPUTED FROM CHASSIS GROUND.

CODE NO.	PART NO.	DESCRIPTION	CODE NO.	PART NO.	DESCRIPTION
C1, C2, C4, C5	A15-190	100 MMF Mica Condenser	R16, R17	A60-713	2000 Ohm 10 watt Resistor (1000 Ohm each section)
C1A, C1B	B19-190	Variable Condenser	R18	A60-724	3300 Ohm 1 watt resistor
C12, C13	A16-166	.005 MFD 150 volt Condenser	T1, T2	A80-231	I. F. Transformer
C3, C7, C8, C9, C10, C6	A15-191	.05 MMF Mica Condenser	T3	B10-477	Output Transformer
C11, C17, C21	A16-179	20 MFD 150 volt electrolytic Condenser	L1	S84-112	Oscillator Coil
C14, C19, C18, C20	A18-282	40 MFD 150 volt electrolytic Condenser		B52-218	Cover Assembly for "A" Batteries
C15	A16-170	100 MFD 25 volt electrolytic Condenser		A83-391	Knob, On-off Switch
R1, R5, R7, R9	A60-726	2.2 Megohm 1/2 watt Resistor		B79-353	Selenium Rectifier
R2, R3, R11	A60-727	100K Ohm 1/2 watt Resistor		A69-175	AC-DC—Battery Switch
R4, R6, R8, R12	A60-728	47K Ohm 1/2 watt Resistor		A76-34	On-off Switch
R10	A60-730	470K Ohm 1/2 watt Resistor		B23-154	Terminal for "B" Battery
R13	A60-729	1500 Ohm 1/2 watt Resistor		D21-108	Line Card
R14	A24-172	1 Megohm Volume Control		B83-442	End Cap for Handle
R15	A60-722	270 Ohm 1/2 watt Resistor		C52-216	Knob, Tuning
	A60-725	470 Ohm 1/2 watt Resistor		B52-217	Knob, Volume Control
	A60-725	150 Ohm 1/2 watt Resistor		S84-126	Front Cover Assembly for Case, with Loop
	A60-725	150 Ohm 1/2 watt Resistor		S84-111	Hub and Pointer Assembly
	A60-725	150 Ohm 1/2 watt Resistor		S84-128	Rear Cover Assembly for Case

DESCRIPTION

Model 11411 is a 4-tube superheterodyne radio receiver designed for use on 117 volt AC-DC current or from self-contained batteries.

This receiver covers the frequency range from 545 kilocycles to 1600 kilocycles (K.C.).

The tubes used are:—

1R5—Mixer, Oscillator

1U4—I.F. Amplifier

1S5—Detector and first Audio

3Q4—Power output

No rectifier tube is required as a Selenium rectifier is used when operating on A.C. current.

ALIGNMENT PROCEDURE

The following alignment procedure is for use only by competent servicemen having the proper equipment.

The alignment should be made with volume control fully on, and the output from the signal generator as low as possible, to prevent A.V.C. action from interfering with correct alignment.

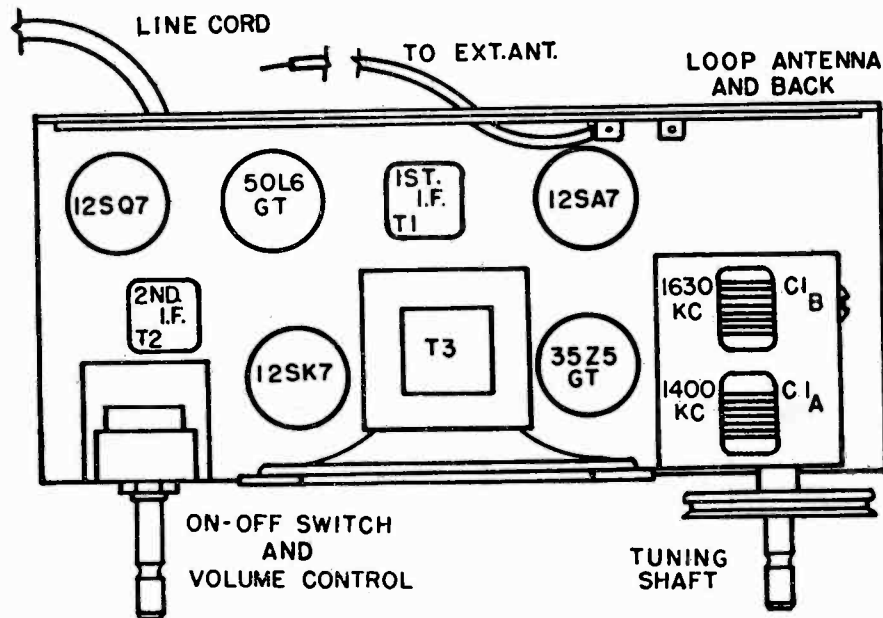
With the output meter connected across the voice coil of the speaker, the output meter reading for 50 milli-watts is .4 volts using a signal which is modulated 400 c.p.s.

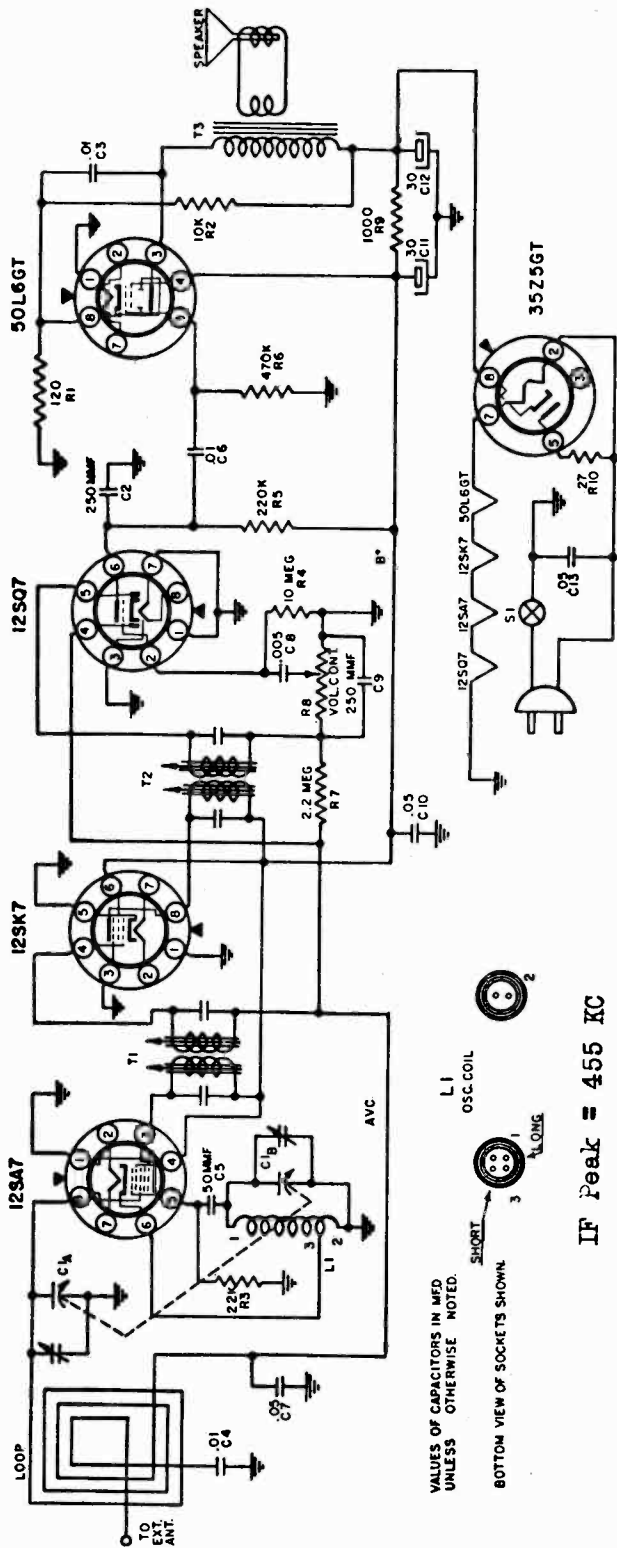
Adjust all trimmers for maximum output. Repeat alignment procedure given below as a final check.

CAUTION: This is an A.C.-D.C. receiver and when aligning the set it is necessary to isolate the Signal Generator or the Receiver from the line by use of a transformer, or place a .2 MFD. condenser in both test leads of the Signal Generator.

Position of Variable	Generator Frequency	Dummy Ant. Mfd.	Generator Connections	Trimmer Adjustment	Trimmer Function
Fully open	455 KC	.1	*12SA7 Grid (Stator of C1A)	T1	Input I.F.
Fully open	455 KC	.1	*12SA7 Grid (Stator of C1A)	T2	Output I.F.
Fully open	1630 KC	.00025	*12SA7 Grid (Stator of C1A)	C1B	Oscillator
Tune in signal from generator	1400 KC	.00025	*Ant. lead from loop	C1A	Antenna

*Connect ground lead of signal generator to chassis.





IF Peak = 455 KC

VALUES OF CAPACITORS IN MFD. UNLESS OTHERWISE NOTED.



PARTS LIST

CODE	PART NO.	DESCRIPTION	CODE	PART NO.	DESCRIPTION
C1A, C1B	19-173	Variable Condenser	R9	A60-732	1000 Ohm 1 watt Resistor
C2, C9	A-15-176	250 MMFD. Mica Condenser	R10	A60-630	27 Ohm 1/2 watt Resistor
C3, C4, C6	A16-156	.01 MFD. 400 volt Condenser	T1	A10-978	1st I. F. Transformer
C5	A15-175	50 MMFD. Mica Condenser	Y2	A10-979	2nd I. F. Transformer
C7, C10	A16-152	.05 MFD. 200 volt Condenser	Y3	A80-235	Output Transformer
C8	A16-153	.05 MFD. 600 volt Condenser	T3	B10-480	Oscillator Coil
C11, C12	B18-283	30x30 MFD. 150 volt Dual Electrolytic Condenser	L1	48-34	Dial Crystal
C13	A16-158	.05 MFD. 400 volt Condenser		58-37	Dial Pointer
R1	A60-702	120 Ohm 1/2 watt Resistor		79-316	4-inch P.M. Speaker
R2	A60-698	10K Ohm 1/2 watt Resistor		C83-448	Cabinet Back
R3	A60-659	22K Ohm 1/2 watt Resistor		B82-46	Loop Antenna
R4	A60-663	10 Megohm 1/2 watt Resistor		A42-320W	Cabinet, Molded Walnut
R5	A60-667	220K Ohm 1/2 watt Resistor		67-462	Cabinet, Molded Ivory
R6	A60-662	470K Ohm 1/2 watt Resistor		52-165W	Dial Scale
R7	A60-684	2.2 Megohm 1/2 watt Resistor		A52-222	Knob, Walnut
R8	24-157	Volume Control, 1 Megohm			Knob, Ivory

Model 11801 is a 5 tube (including rectifier) superheterodyne radio receiver designed for use on 117 volts 60 cycle AC or 117 volts DC power supply.

The tubes used are:—

- 1—12SA7 Oscillator Converter
- 1—12SK7 I.F. Amplifier
- 1—35Z5GT Power Rectifier
- 1—12SQ7 AVC Detector and 1st Audio
- 1—50L6GT Power Output

This receiver covers the frequency range from 540 kilocycles to 1630 kilocycles (KC).

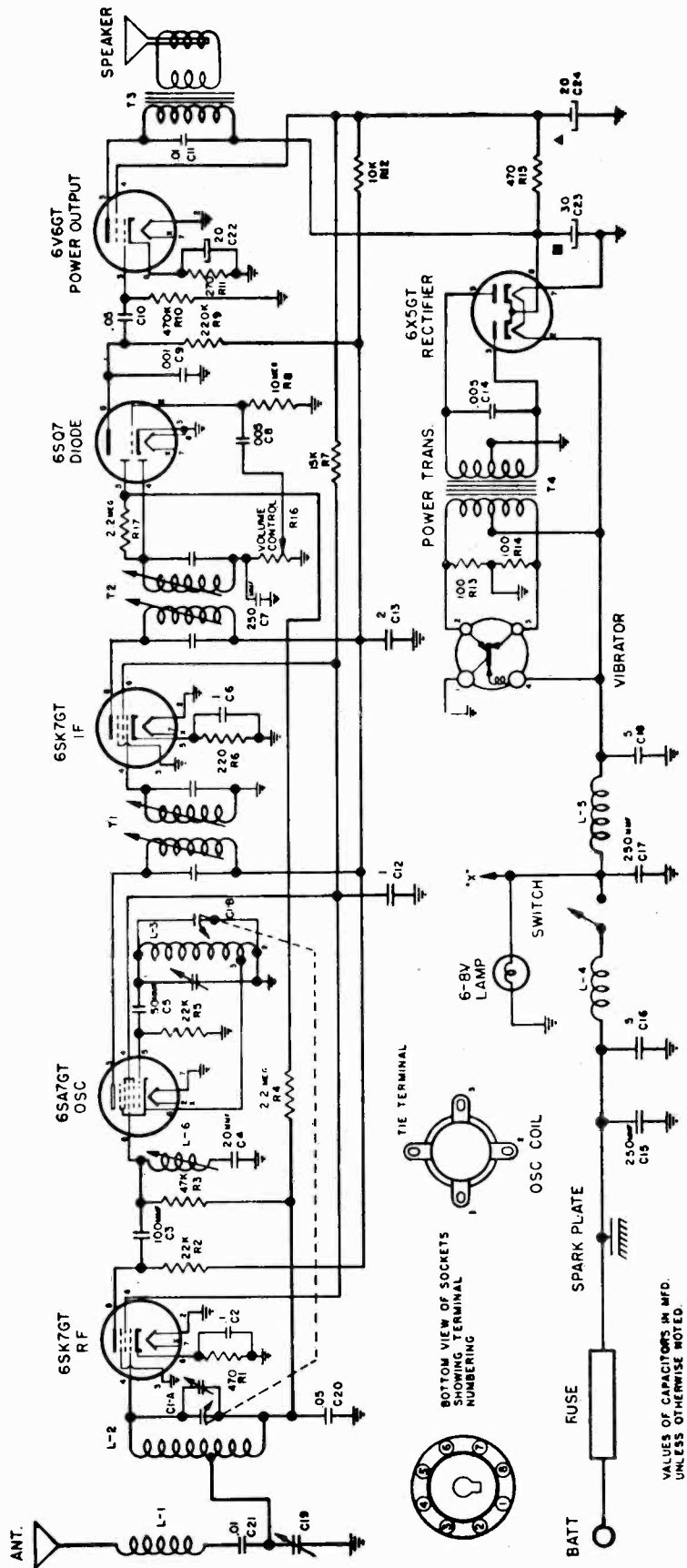


Fig. 3 Schematic Diagram

VALUES OF CAPACITORS IN MFD. UNLESS OTHERWISE NOTED.

ELECTRICAL SPECIFICATIONS

Power Supply.....6.3 volts DC
 Current.....4.8 amp. average
 Frequency Range.....540 to 1600 KC
 I. F. Frequency.....455 KC
 Speaker.....4" P. M.
 Power Output.....1.2 watts, undistorted
 2.5 watts, maximum
 Sensitivity.....10 microvolts average for 1 watt output
 Selectivity...20 KC broad at 1000 times signal, at 1000 KC

The tube compliment of this receiver is as follows:

- 1—6SK7GT—R. F. Amplifier.
- 1—6SA7GT—Converter.
- 1—6SK7GT—I.F. Amplifier.
- 1—6SQ7—Detector—AVC—1st audio.
- 1—6V6GT—Power output.
- 1—6X5GT—Rectifier.

SERVICE NOTES

Voltages taken from the different points of the circuit to the chassis are measured with volume control in maximum position, all tubes in their sockets, no signal applied, and with a volt meter having a resistance of 20,000 ohms per volt. These voltages are clearly shown on the voltage chart, (Fig. 4).

All voltages should be measured with an input voltage of 6.3 volts DC.

To check for open by-pass condensers, shunt each condenser with another one having the same capacity and voltage rating which is known to be good until the defective unit is located.

ALIGNING INSTRUCTION

Never attempt any adjustments on this receiver unless it becomes necessary to replace a coil or transformer, or the adjustments have been tampered with in the field. Always make certain that other circuit components, such as tubes, condensers, resistors, etc., are normal before proceeding with realignment.

If realignment is necessary follow the instructions given under the heading "ALIGNMENT PROCEDURE". After realignment has been completed repeat the procedure as a final check.

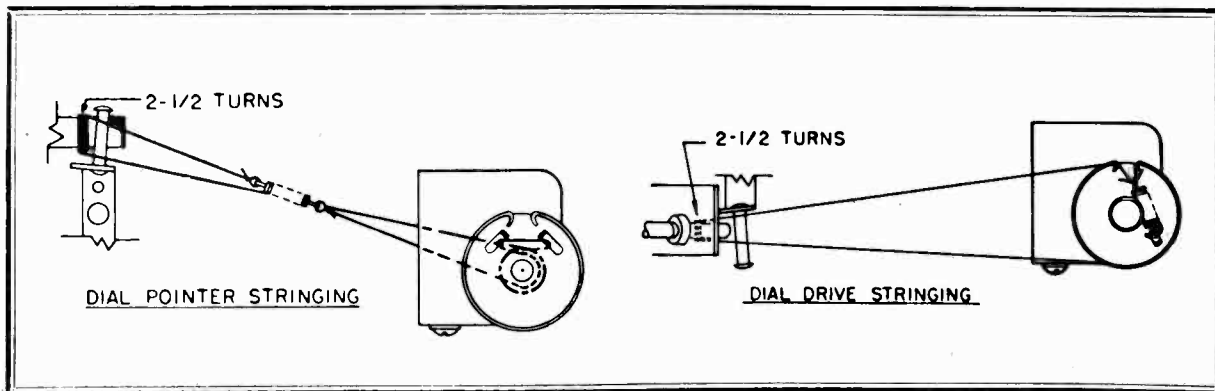
INSTRUCTIONS FOR REMOVING CHASSIS FROM THE CASE

The bottom cover (the one with the speaker louvers) can be removed to permit servicing of major components, such as tubes and vibrator, by removing the eight (8) screws holding it to the top cover. There are three (3) screws on each side, one (1) in the rear, and one (1) in the front.

CAUTION: Before attempting to remove the top cover, to service condensers, resistors, etc., the screw connecting the spark plate to the "A" terminal (inside case) must be removed. This is a round head screw, and is located on the rear of the case, close to the mounting stud bolt. It is recessed in a 1/2 inch hole in the case itself, thereby permitting contact with the spark plate.

After removing the spark plate screw, remove the two knobs by pulling forward and remove the eight (8) screws securing the cover to the chassis. Lift the chassis at the rear, at the same time moving it away from the front of the case so that the volume and tuning shafts will clear the holes in the cover.

NOTE: When reinstalling the chassis into the case, be sure the screw connecting the spark plate to the "A" terminal (inside case) is tightened very securely, otherwise the receiver will not operate properly.



ALIGNMENT PROCEDURE

- Volume control—Maximum, all adjustments.
 No signal applied to antenna.
 Power input—6.3 volts.
 Connect dummy antenna in series with output lead of signal generator.
 Connect output meter across voice coil.
 Connect ground lead of signal generator to chassis.
 Repeat alignment procedure as a final check.
- The following equipment is necessary for proper alignment:
 Signal generator that will provide the test frequencies as listed.
 Non-metallic screwdriver.
 Output meter.
 Dummy antennas—.1 MFD., .00025 MFD.
 For alignment points refer to Figures 4 and 5.

Dial Setting	Generator Frequency	Dummy Ant.	Generator Connections	Trimmer Reference	Trimmer Adjustment	Trimmer Function
Fully Open	455 KC	.1 MFD.	6SA7 Grid	T2	Maximum	Output I.F.
Fully Open	455 KC	.1 MFD.	6SA7 Grid	T1	Maximum	Input I.F.
Fully Open	455 KC	.00025 MFD.	Ant. lead	L6	Minimum	Wave trap
Fully Open	1600 KC	.00025 MFD.	Ant. lead	C1B	Maximum	Oscillator
Tune in signal from generator	1400 KC	.00025 MFD.	Ant. lead	C1A	Maximum	Antenna

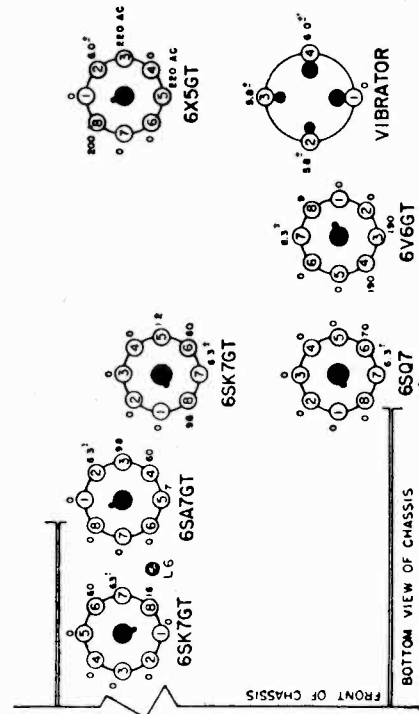


Fig. 4 Socket Voltages

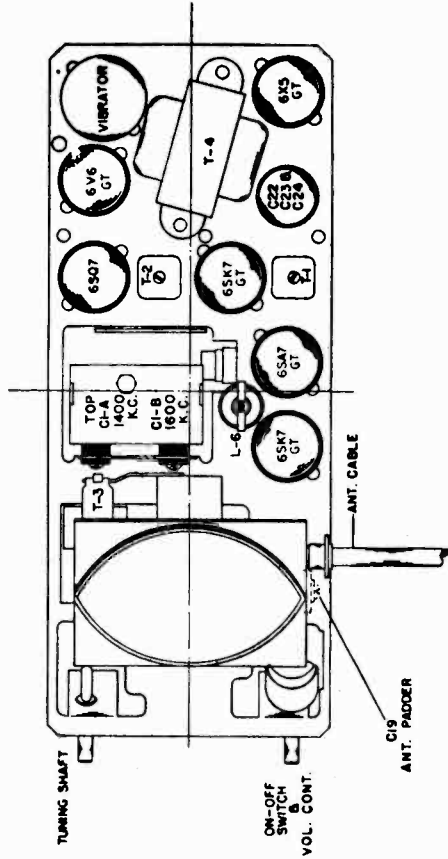


Fig. 5 Tube and Trimmer Locations

CONDENSERS

Schematic Diagram Reference	Part No.	Description
C1A, C1B	B19-196	Variable Condenser
C2, C6, C12	A16-187	.1 MFD. 400 Volt Condenser
C3	A15-196	100 MMFD Ceramic Condenser
C4	A15-202	20 MMFD Ceramic Condenser
C5	A15-204	50 MMFD Ceramic Condenser
C7, C15, C17	A15-176	250 MMFD Mica Condenser
C8	A16-190	.005 MFD. 600 Volt Condenser
C9	A16-195	.001 MFD. Ceramic Condenser
C10	A16-193	.05 MFD. 600 Volt Condenser
C11, C21	A16-192	.01 MFD. 400 Volt Condenser
C13	A16-188	.2 MFD. 400 Volt Condenser
C14	A16-185	.005 MFD. 1600 Volt Oil Filled Condenser
C16, C18	A16-184	.5 MFD. 100 Volt Condenser
C19	A20-145	Trimmer Condenser
C20	A16-189	.05 MFD. 400 Volt Condenser
C22	A18-289	20 MFD 25 Volt Electrolytic Condenser
C23		30 MFD 350 Volt Electrolytic Condenser
C24		20 MFD. 350 Volt Electrolytic Condenser

RESISTORS

R1	A60-722	470 Ohm 1/2 Watt 20% Resistor
R13, R14	A60-752	100 Ohm 1/2 Watt 10% Resistor
R2, R5	A60-744	22K Ohm 1/2 Watt 10% Resistor
R3	A60-685	47K Ohm 1/2 Watt 20% Resistor
R4, R17	A60-726	2.2 Megohm 1/2 Watt 20% Resistor
R6	A60-753	220 Ohm 1/2 Watt 10% Resistor
R7	A60-716	15K Ohm 1 Watt 10% Resistor
R8	A60-728	10 Megohm 1/2 Watt 20% Resistor
R9	A60-667	220K Ohm 1/2 Watt 20% Resistor
R10	A60-731	470K Ohm 1/2 Watt 20% Resistor
R11	A60-754	270 Ohm 1 Watt 10% Resistor
R12	A60-698	10K Ohm 1 Watt 10% Resistor
R15	A60-694	470 Ohm 1 Watt 10% Resistor
R16	A24-177	Volume Control, 500,000 Ohms, with Switch

COILS

L1	A10-513	Antenna Loading Coil
L2	B10-511	Antenna Coil
L3	A10-512	Oscillator Coil
L4	A33-229	Choke, "A" Line
L5	A33-228	Choke, Vibrator Mesh
L6	A10-510	I.F. Trap Coil
T1	A10-508	1st I.F. Transformer
T2	A10-509	2nd I.F. Transformer

TRANSFORMERS

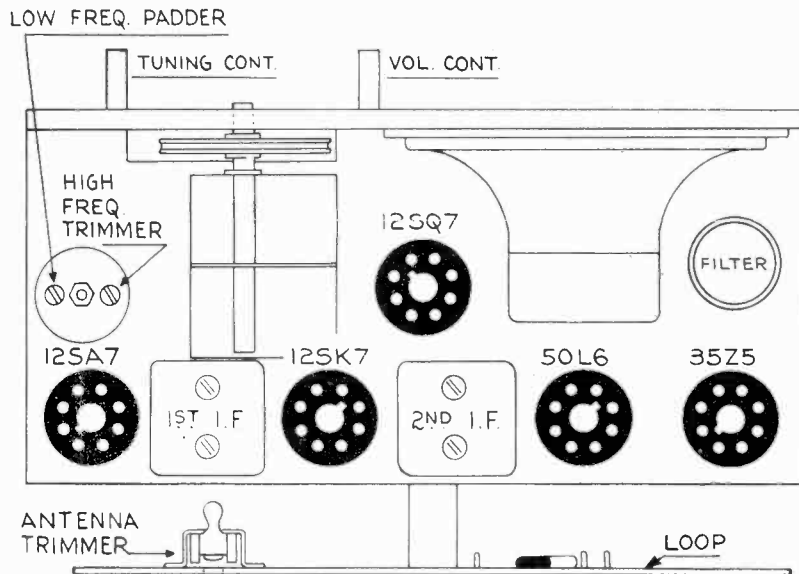
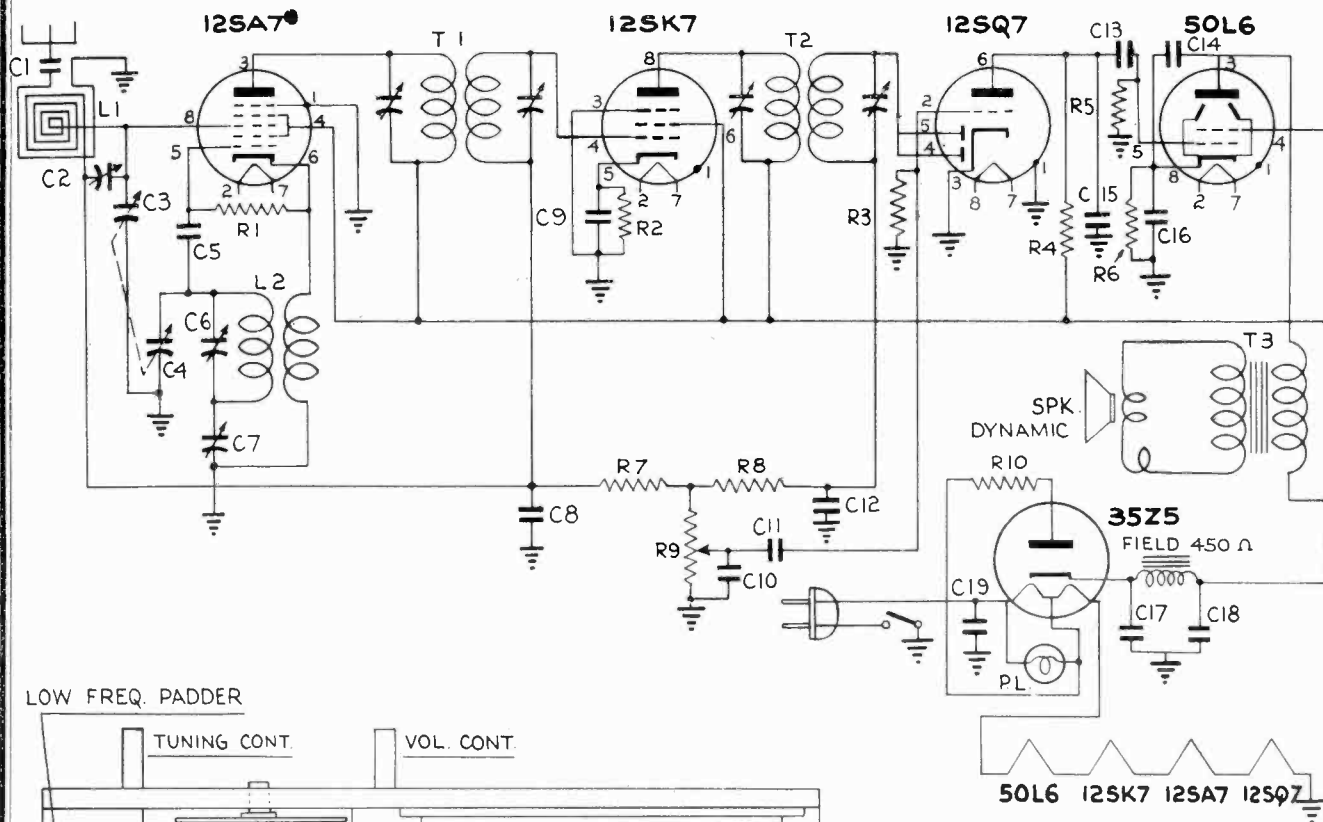
T3	B80-242	Output Transformer (Part of Speaker)
T4	B80-243	Power Transformer

DIAL PARTS

A11-303	Bracket, Dial Scale
A11-304	Bracket, String Guide
A72-29	Bushing, Tuning Shaft Bearing
A70-130	Clip, Spring, for Tuning Shaft
B48-44	Dial Crystal
A58-55	Dial Pointer
B67-525	Dial Scale
A28-101	Gasket for Speaker
A52-256	Knob
A89-10	Pilot Light, Type G.E. No. 422
A65-37	Rivet, Shoulder, for String Guide Bracket
A75-68	Shaft, Tuning
A75-67	Shaft, for Dial Pointer
A70-132	Spring, for Pilot Light Socket
A70-133	Spring, String Tension, Pointer Drive, and Tuning

MISCELLANEOUS

A83-421	Clip, I.F. Transformer Mounting
A83-517	Clip, Oscillator Coil Mounting
A43-10	Fuse, 15 Amp.
A47-112	Grommet, Rubber (for Mounting Speaker and Variable Condenser)
B31-134	Mounting Strap, Rear
A31-138	Mounting Plate, Front
S84-192	Mounting Parts Kit
A87-38	Receptacle, Antenna Cable
B79-362	Speaker, 4" P.M. (includes Output Transformer)
S84-193	Suppression Kit Assembly
A34-105	Vibrator
A83-519	Wiper, Grounding, for Case Covers



CODE	PART NO	DESCRIPTION
C1	5W1	.001 MFD. COND.
C2	8W1	TRIMMER - 30 MMFD
C3	7WM1961	GANG CONDENSER - ANT
C4	7WM1961	GANG COND. OSC. SECTION
C5	6W3	.0005 MFD. MICA COND.
C6	3W30	TRIMMER - OSC. - H.F.
C7	3W30	PADDER - OSC. - LOW FREQ.
C8	5W9	.05 MFD. 400V. TUBULAR
C9	5W9	.05 MFD. 400V. TUBULAR
C10	6W2	.00025 MFD. MICA COND.
C11	5W2	.005 MFD. 400V. TUBULAR
C12	6W2	.00025 MFD. MICA COND.
C13	5W21	.01 MFD. 600V. TUBULAR
C14	5W7	.02 MFD. 400V. TUBULAR
C15	6W2	.00025 MFD. MICA COND.
C16	19W2	20 MFD. 25V. ELECTROLYTIC
C17	19W2	30 MFD. 150V. ELECTROLYTIC
C18	19W2	20 MFD. 150V. ELECTROLYTIC
C19	5W13	.1 MFD. 400V. TUBULAR
R1	9W6	20,000 Ω - 1/4 WATT
R2	9W11	250 Ω - 1/4 WATT
R3	9W9	10 MEGOHM - 1/4 WATT
R4	9W5	200,000 Ω - 1/4 WATT
R5	9W3	500,000 Ω - 1/4 WATT
R6	9W2	150 Ω - 1/4 WATT
R7	9W8	2 MEGOHM - 1/4 WATT
R8	9W4	50,000 Ω - 1/4 WATT
R9	13W1	500,000 Ω - VOL. CONT
R10	9W15	15 Ω - 1/4 WATT
T1	3W20	FIRST I.F.
T2	3W21	SECOND I.F.
T3	12W1	OUTPUT TRANS.
L1	3W31	LOOP
L2	3W30	OSC. COIL
SPK.	22W20	SPEAKER, DYNAMIC
P.L.	26W2	PILOT LT. 150 MILLS

ALIGNMENT PROCEDURE

I.F. ALIGNMENT - SWING THE VARIABLE CONDENSER TO MINIMUM CAPACITY POSITION. FEED 455 K.C. SIGNAL TO GRID OF 12SA7 TUBE THRU .1 MFD. CONDENSER AND ADJUST FOUR I.F. TRIMMERS FOR MAXIMUM RESPONSE.

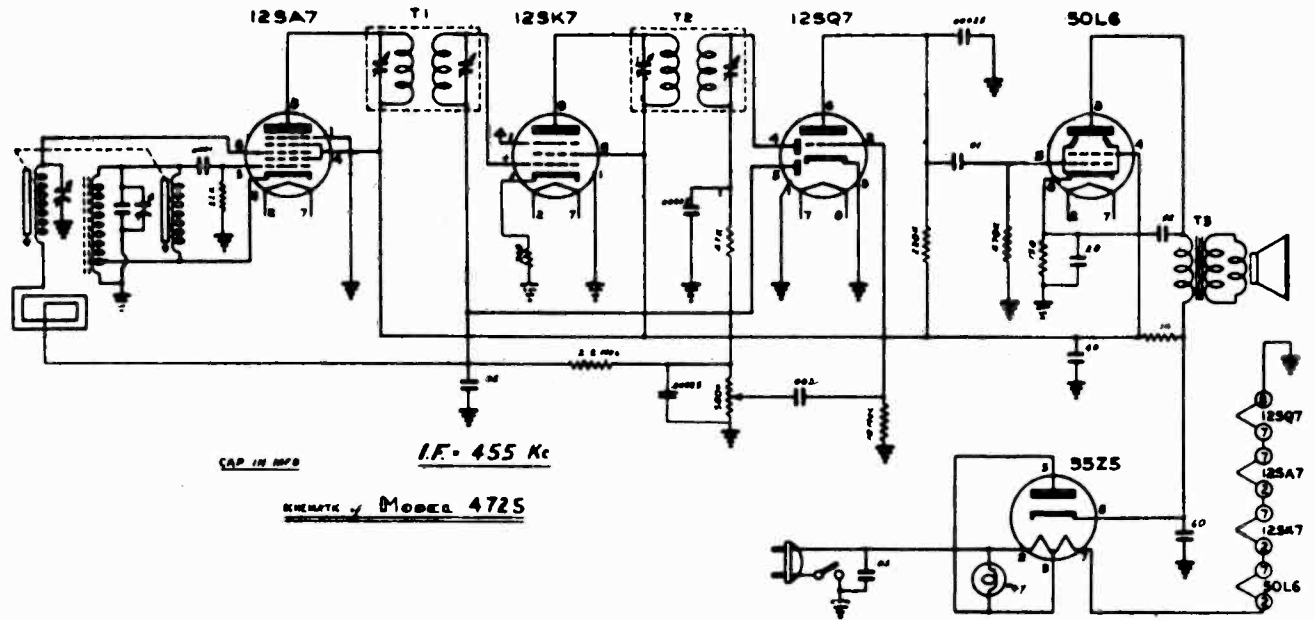
R.F. ALIGNMENT - SET DIAL POINTER TO 1400 K.C. ON DIAL. SET SIGNAL GENERATOR TO 1400 K.C. FEEDING OUTPUT INTO STANDARD RADIATING LOOP. ADJUST HIGH FREQUENCY TRIMMER FOR MAXIMUM OUTPUT THEN ADJUST ANT. TRIMMER LOCATED ON RECEIVER LOOP FOR MAXIMUM OUTPUT.

SET SIGNAL GENERATOR TO 600 K.C. AND WHILE ROCKING GANG, ADJUST LOW FREQUENCY TRIMMER FOR MAXIMUM OUTPUT. RETURN TO 1400 K.C. AND REPEAT HIGH FREQUENCY ADJUSTMENT.

WATTERSON RADIO MFG. CORP.

Model 4725
MODELS 4800

MODEL 4725

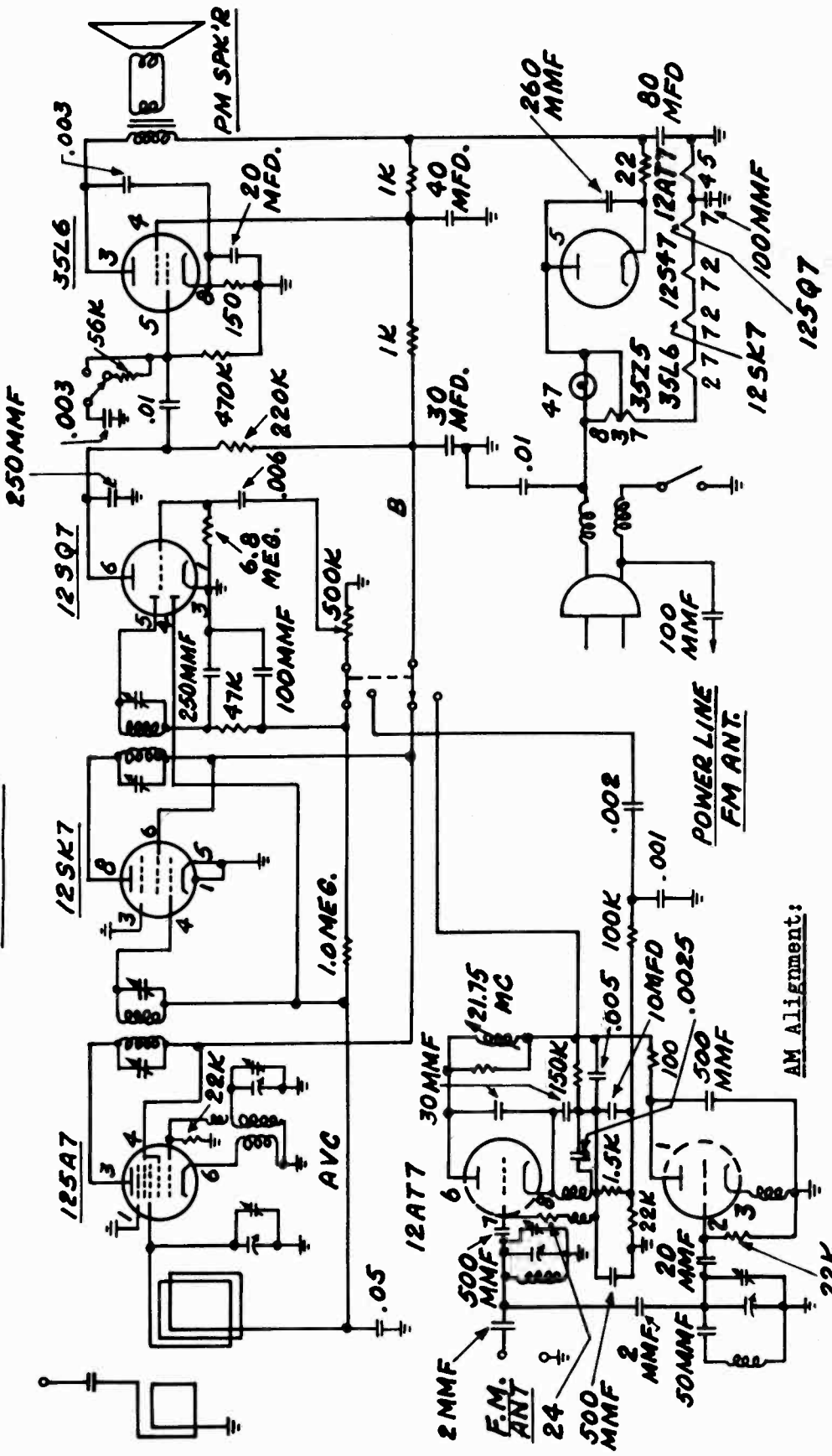
FM Alignment:MODEL 4800
AM/FM

Use an unmodulated signal and tune for minimum noise in all FM adjustments.

1. Connect a signal generator to the FM ant. terminals. Using a 21.75 Mc. signal, tune the IF slug adjustment for minimum noise making sure slug is at the tuning point nearest top of can. There is another tuning point with the slug screwed farther down into the coil which produces unwanted coupling.

2. With a 150 ohm resistor in each lead, connect a high frequency generator to the FM ant. Terminals. Set ant. trimmer to maximum capacity. Use enough signal to give a definite dip in noise but do not block the receiver. Set the osc. section to track from 87.5 Mc. to 108.5 Mc. by trimming on the high end and adjusting the osc. coil spacing on the low end. Check each of these adjustments several times. Next, with the generator set at 103 Mc. Tune in this signal on the receiver. While rocking the dial slightly, tune the ant. trimmer for minimum noise. Use an insulated screw driver on all RF adjustments.

I.F. = 455Kc

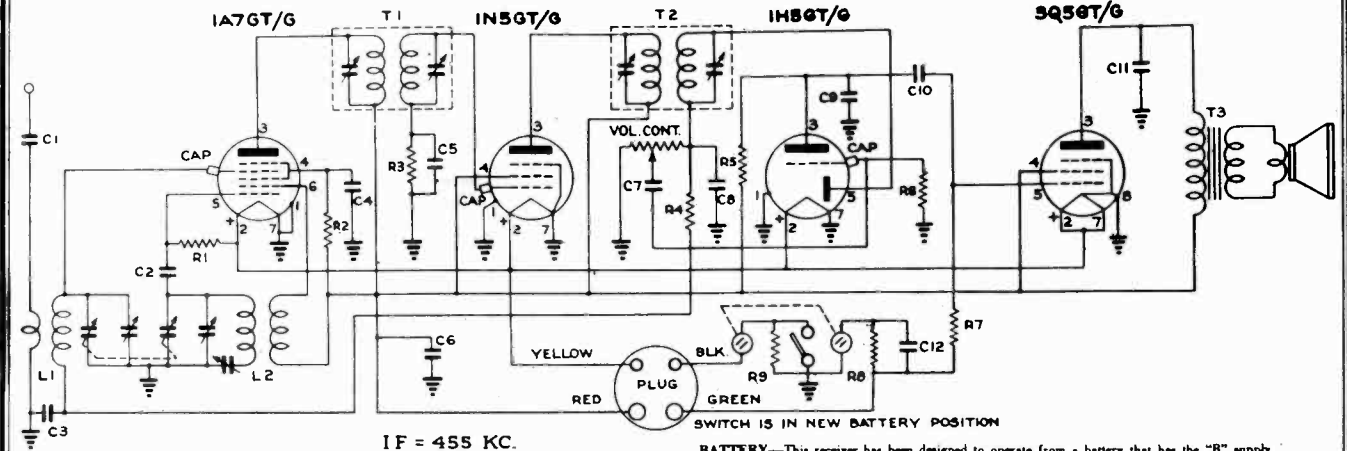


1. Connect a signal generator through a .1 Mfd. condenser to Pin 8 of the 12SA7. With only enough signal to give a good indication, peak the IF trimmers at 455Kc.

2. With the generator connected to a transmitting loop near the receiver, peak the osc. trimmer at 1620 Kc. with the receiver gang full open. Next, set the signal generator at 1400 Kc. and tune in this signal on the receiver. Peak the antenna trimmer.

WATTERSON RADIO MFG. CORP.

MODEL 4782



IF = 455 KC.

CODE	PART NO.	DESCRIPTION
C1	6W4	.0005 MICA CONDENSER
C2	6W3	.0005 MICA CONDENSER
C3	5W13	.1 MFD. 400 V. TUBULAR
C4	5W13	.1 MFD. 400 V. TUBULAR
C5	5W7	.02 MFD. 400 V. TUBULAR
C6	5W14	.25 MFD. 400 V. TUBULAR
C7	5W2	.005 MFD. 400 V. TUBULAR
C8	6W2	.00025 MFD. MICA CONDENSER
C9	6W1	.0001 MFD. MICA CONDENSER
C10	5W6	.01 MFD. 400 V. TUBULAR
C11	5W18	.002 MFD. 600 V. TUBULAR
C12	19W11	10 MFD. 50 V. TUBULAR
R1	9W47	220,000 Ω - 1/2 WATT
R2	9W6	22,000 Ω - 1/2 WATT
R3	9W55	1 MEGOHM - 1/4 WATT
R4	9W55	1 MEGOHM - 1/4 WATT
R5	9W55	1 MEGOHM - 1/4 WATT
R6	9W69	10 MEGOHM - 1/2 WATT
R7	9W56	2.2 MEGOHM 1/2 WATT
R8	9W32	360 Ω - 1/4 WATT
R9	9W12	.75 Ω 1/4 WATT
T1	3W24	1ST. I.F. TRANSFORMER
T2	3W25	2ND. I.F. TRANSFORMER
T3	12W2	OUTPUT TRANSFORMER
L1	3W46	ANTENNA COIL
L2	3W45	OSCILLATOR COIL
SP.	22W10B	P.M. SPEAKER
VOL.	13W2	VOLUME CONTROL - 500M Ω

BATTERY—This receiver has been designed to operate from a battery that has the "B" supply (90 volts) and the "A" supply (1½ volts) incorporated into a single pack. The batteries recommended to be used with this set are the following:

1. Ray-O-Vac—their No. "AB" 82 Power Pack.
2. Eveready—their No. 748 Power Pack.
3. Burgess—their No. 17G-D60 Power Pack.
4. General—their No. 60DL11L Power Pack.

Either of the above battery packs may be used in conjunction with this receiver, and it is to be placed inside and to the rear of the cabinet and the 4 prong plug provided plugged into the socket of the battery pack.

ANTENNA—To obtain the excellent performance of which your Watterson Receiver is capable, a good outside antenna must be provided. For best results the antenna should be approximately 75 to 100 feet long, including the lead in, and should be connected to the colored wire coming out of the back of the cabinet. It should be erected as high as possible and as far from surrounding objects as practical.

GROUND—A ground connection must be used. A satisfactory ground can be made by connecting the black wire to a nearby cold water pipe by means of an approved clamp, or to a pipe or ground rod driven into the ground.

BATTERY AND TUBE SAVING SWITCH—Located on the back of the chassis is a slide type switch identified by the instruction tag "New Battery" and "Old Battery". When using an unused or new battery, the switch must be in the "New Battery" position. After approximately 100 hours of actual use of battery, this switch may be moved to the "Old Battery" position, and increased sensitivity and performance obtained.

OPERATION—There are two adjustable controls on the front panel of the receiver. The one on the left is the volume control. Turning the volume control knob in a clockwise direction turns the receiver on, and is also a means of adjusting the volume output of the receiver.

CAUTION—When not using the receiver, make certain that it is shut off by turning the volume control knob completely to the left until the on-off switch has been thrown. Failure to do this will cause the battery pack to run down.

The knob on the right is the tuning knob and is used to tune any desired station within the broadcast band.

I. F. Alignment

The I. F. frequency of this receiver is 455 K. C. For realignment, use the following procedure:

Open tuning condenser fully, and set volume control to maximum volume.

Couple an accurately calibrated signal generator to the grid of the 1A7 tube with a .1 mfd. condenser in series with the "high" lead of the signal generator. Connect the ground side of the signal generator to the chassis. Set the signal generator to 455 K. C. Attenuate the signal generator so that the signal is just audible in the speaker. If possible, an output meter should be used.

Adjust the 2nd I. F. transformer first. Each screw should be adjusted for maximum output. After the 2nd I. F. has been adjusted, the 1st I. F. should be adjusted for maximum output. After both transformers have been adjusted, it is necessary to recheck both transformers, making sure maximum output has been attained from both I. F.'s.

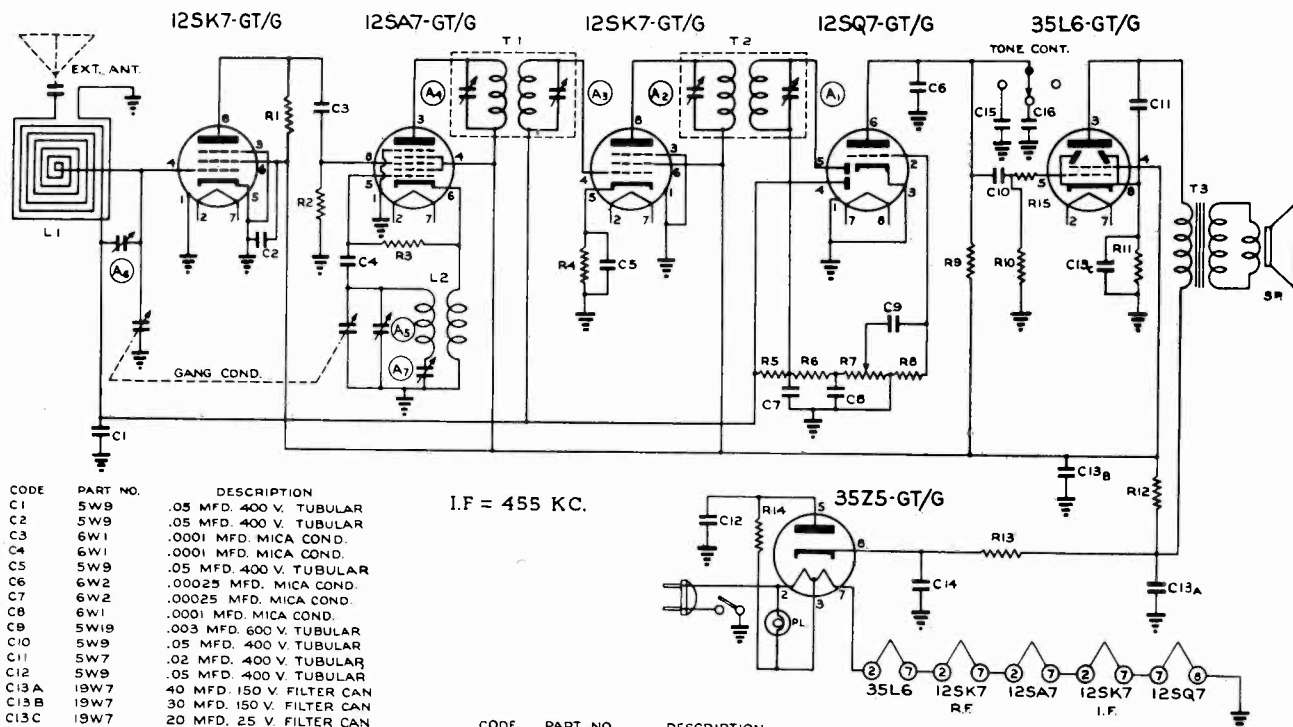
R. F. Alignment

To align the R. F. section of the receiver, proceed as follows:

1. Connect the "high" side of the signal generator to the antenna lead and the ground lead to radio chassis.
2. Set tuning dial to 1400 K. C. and while feeding a 1400 K. C. signal into receiver adjust the oscillator trimmer (inside adjustment) and antenna trimmer (on top of chassis) for maximum output.
3. Set tuning dial to approximately 600 K. C. and while "rocking" the dial adjust the oscillator pointer (nearest edge of chassis) for maximum output.
4. Repeat steps 2 and 3 above.

MODEL 4790

WATTERSON RADIO MFG. CORP.



CODE	PART NO.	DESCRIPTION
C1	5W9	.05 MFD. 400 V. TUBULAR
C2	5W9	.05 MFD. 400 V. TUBULAR
C3	6W1	.0001 MFD. MICA COND.
C4	6W1	.0001 MFD. MICA COND.
C5	5W9	.05 MFD. 400 V. TUBULAR
C6	6W2	.00025 MFD. MICA COND.
C7	6W2	.00025 MFD. MICA COND.
C8	6W1	.0001 MFD. MICA COND.
C9	5W19	.003 MFD. 600 V. TUBULAR
C10	5W9	.05 MFD. 400 V. TUBULAR
C11	5W7	.02 MFD. 400 V. TUBULAR
C12	5W9	.05 MFD. 400 V. TUBULAR
C13 A	19W7	40 MFD. 150 V. FILTER CAN
C13 B	19W7	30 MFD. 150 V. FILTER CAN
C13 C	19W7	20 MFD. 25 V. FILTER CAN
C14	19W5	30 MFD. 150 V. PAPER FILTER
C15	5W20	.006 MFD. 600 V. TUBULAR
C16	5W17	.001 MFD. 600 V. TUBULAR

CODE	PART NO.	DESCRIPTION
R1	9W37	2,200 Ω - 1/2 WATT RESISTOR
R2	9W28	100,000 Ω - 1/2 WATT
R3	9W64	22,000 Ω - 1/2 WATT
R4	9W72	1,000 Ω - 1/2 WATT
R5	9W56	2.2 MEGOHM - 1/2 WATT
R6	9W52	47,000 Ω - 1/2 WATT
R7	13W1	.5 MEGOHM VOL. CONT.
R8	9W63	10 MEGOHM - 1/2 WATT
R9	9W62	220,000 Ω - 1/2 WATT
R10	9W55	470,000 Ω - 1/2 WATT
R11	9W20	150 Ω - 1/2 WATT
R12	9W72	1000 Ω - 1/2 WATT
R13	9W47	220 Ω - 1 WATT
R14	9W61	22 Ω - 1/2 WATT

CODE	PART NO.	DESCRIPTION
L1	3W31	LOOP - 184 μh.
L2	3W28	OSCILLATOR COIL
T1	3W20	1ST. I.F. TRANSFORMER
T2	3W21	2ND. I.F. TRANSFORMER
T3	12W1	OUTPUT TRANSFORMER
PL	26W2	PILOT LIGHT
SP	22W22	SPEAKER
NOTE:	R15	9W11 250 Ω - 1/2 WATT (OMITTED ON SOME MODELS)

ANTENNA—No external antenna is required for the Model 4790 except in remote localities where reception is poor. For proper performance in such a case, an outside antenna approximately 75 feet in length, including lead in, should be connected to the colored antenna lead extending from the back of the set.

OPERATION—The three controls on the front panel of the receiver are used as follows: the extreme left control is the on-off switch and volume control; the center control is the tuning control; and the extreme right control is the tone control.

I. F. Alignment

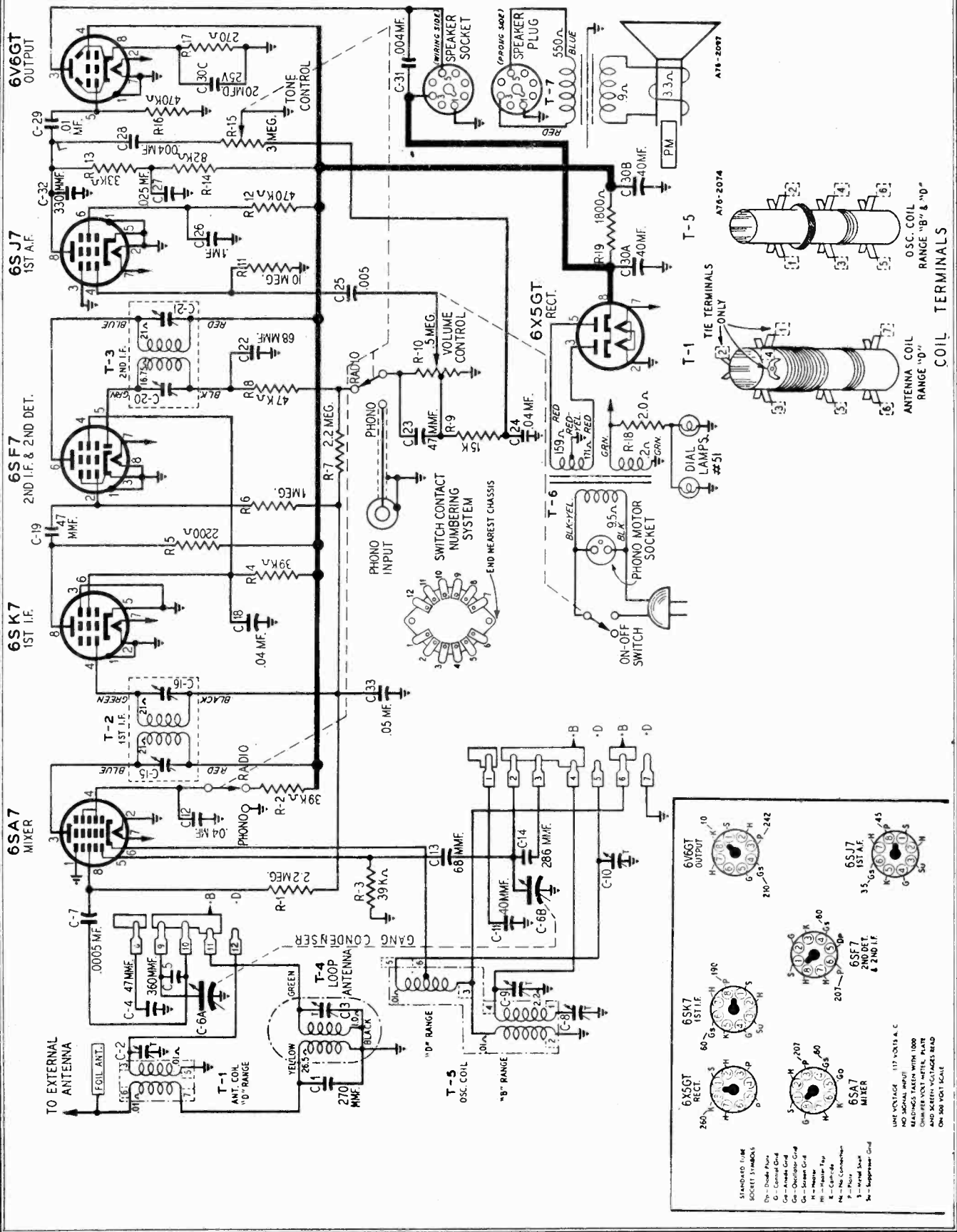
Connect the low side of an accurately calibrated signal generator through a .1 mfd condenser to the chassis of the receiver and the "high" side of the generator through a .1 mfd. condenser to the R. F. grid (pin 8) of the 12SA7 converter tube. Set the signal generator to 455 Kc. with just enough signal to be audible in the speaker with the receiver volume control full on. If possible, an output meter should be used.

Adjust the second I. F. transformer (A_1 and A_2) and then the first I. F. transformer (A_3 and A_4) for maximum output. Recheck all adjustments.

R. F. Alignment

Connect "high" side of signal generator to the antenna lead of the receiver. Set dial pointer to 1400 Kc. on the receiver dial and turn volume control full on. Set signal generator to 1400 Kc. Adjust oscillator trimmer (A_5) and then the antenna trimmer (A_6) for maximum output. Set signal generator to 600 Kc. and receiver dial to approximately 600 Kc. While "rocking" receiver dial, adjust oscillator padder (A_7) for maximum output. Recheck adjustments at 1400 Kc.

WESTERN AUTO SUPPLY CO.



MODEL D1645

WESTERN AUTO SUPPLY CO.
REPLACEMENT PARTS LIST

NOTICE: There is a power rating label on the chassis. This label specifies the power supply on which the radio may be used, and identifies the radio as to chassis, dial and issue letter. When ordering parts or writing, give ALL information appearing on this label.

MISCELLANEOUS

- 12A436 8" P.M. Speaker Complete with Output Transformer.....
- Cone and Voice Coil Assembly (Specify part number and letters stamped on speaker).....
- Output Transformer (Specify part number and letters stamped on speaker).....
- 3A303 Tube socket-octal (8 prong) moulded.....
- 3A304 Phono motor socket.....
- 3A305 Phono socket-single pin tip.....
- 10A467 Knob (Tuning).....
- 10A468 Knob (Off-On, Volume).....
- 10A529 Knob (Tone, Radio-Phono).....
- 10A469 Knob (SW-BC).....
- 2A359 Band Change Switch.....
- 13X328 Line cord and plug assembly.....
- 9A1229 Counterpoise antenna.....

TRANSFORMERS AND COILS

- T-1 9A1812 "D" Range Antenna Coil Assembly.....
- T-2 9A1814 1st I.F. Coil Assembly.....
- T-3 9A1815 2nd I.F. Coil Assembly.....
- T-4 9A1821 "B" Range Loop Antenna.....
- T-5 9A1813 "B" Range and "D" Range Oscillator Coil Assembly.....
- T-6 53X282 117 Volt 60 Cycle Standard Power Transformer.....
- T-6 53X283 117 Volt 25 Cycle Standard Power Transformer.....
- T-6 53X284 117-234 Volt, 40-60 Cycle Universal Power Transformer.....

CAPACITORS

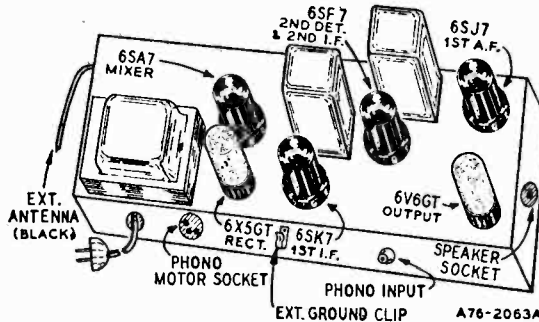
- C-1 47X445 270 mmf Moulded
- C-2 17A164 5-50 mmf Trimmer
- C-3 17A235 2-12 mmf Trimmer
- C-4 47X473 47 mmf Silvered mica
- C-5 47X474 360 mmf Silvered mica
- C-6A, C-6B 14A184 Gang Condenser with drive pulley
- C-7 B66501 .0005 mf 200 V Tubular
- C-8 17A157 440-490 mmf Trimmer
- C-9, C-10 17A109 2.5-35 mmf Dual Trimmer Condenser
- C-11 47X472 40 mmf Silvered mica
- C-12, C-18 D66403 .04 mf 400 V Tubular
- C-13 47X466 68 mmf Moulded
- C-14 47X481 286 mmf Silvered mica
- C-15, C-16 Part of T-2 (1st I.F. Coil Assem.)
- C-19, C-23 47X463 47 mmf Moulded
- C-20, C-21 Part of T-3 (2nd I.F. Coil Assem.)
- C-22 47X471 68 mmf Moulded
- C-24 D64403 .04 mf 400 V Tubular
- C-25 D66502 .005 mf 400 V Tubular
- C-26 D66104 .10 mf 400 V Tubular
- C-27 D64253 .025 mf 400 V Tubular
- C-28, C-31 D66402 .004 mf 400 V Tubular
- C-29 D66103 .01 mf 400 V Tubular
- C-30A } 40 mf 450 V
- C-30B } 45X346 40 mf 450 V } 3 Section Electrolytic
- C-30C } 20 mf 25 V }
- C-32 47X470 330mmf Moulded
- C-33 B66503 .05 mf 200 V Tubular

RESISTORS

- | | | | |
|-------------------|-------------|-----------------------------------|-----------------|
| B85225 R-1, R-7 | 2.2 megohms | 0.5 W | Carbon..... |
| C84393 R-2, R-4 | 39 K ohms | 1.0 W | Carbon..... |
| B84393 R-3 | 39 K ohms | 0.5 W | Carbon..... |
| B84222 R-5 | 2200 ohms | 0.5 W | Carbon..... |
| B85105 R-6 | 1 megohm | 0.5 W | Carbon..... |
| B85473 R-8 | 47 K ohms | 0.5 W | Carbon..... |
| B84153 R-9 | 15 K ohms | 0.5 W | Carbon..... |
| 36X358 R-10 | .5 megohm | Volume control | and line switch |
| B85106 R-11 | 10 megohms | 0.5 W | Carbon..... |
| B85474 R-12, R-16 | 470 K ohms | 0.5 W | Carbon..... |
| B84333 R-13 | 33 K ohms | 0.5 W | Carbon..... |
| B84823 R-14 | 82 K ohms | 0.5 W | Carbon..... |
| 40X276 R-15 | 3.0 megohms | Tone control & Radio-Phono switch | |
| C84271 R-17 | 270 ohms | 1.0 W | Carbon..... |
| 43X213 R-18 | 2.0 ohms | 0.5 W | Wire wound..... |
| D84182 R-19 | 1800 ohms | 2.0 W | Carbon..... |

DIAL AND DRIVE ASSEMBLY

- 6X21 Rubber Grammet
- 20X329 Cond. Cushion Stud
- 57X176 Mounting Plate
- 25X1488 Idler Bracket.....
- 25X1489 Pulley Bracket (right).....
- 25X1490 Pulley Bracket (left).....
- 24X360 Idler Pulley.....
- 26X485 Drive Shaft.....
- 19X192 "C" Washer (for drive shaft).....
- 25X1491 Painter Bracket.....
- 15X229 Painter.....
- 28X113 50" Drive Cord (18 lb. test).....
- 30X517 Tension Spring (Drive cord).....
- 4X915 Dial clamp.....
- 4X916 Escutcheon, Dial (Right).....
- 4X916 Escutcheon, Dial (Left).....
- 4X931 Escutcheon Insert.....
- 58X613 Dial Glass.....
- 7A200 Pilot light socket assembly.....
- No. 51 Pilot light.....



SPECIFICATIONS

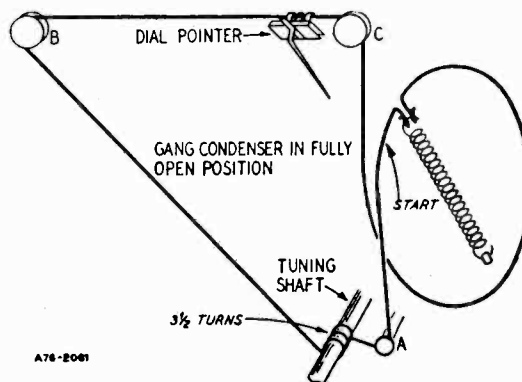
- | | | | |
|--|---|--|----------------------------------|
| Power Consumption (at 117 Volts AC)..... | 40 Watts (normal)
65 Watts (phono operating) | Speaker..... | 8" PM Dynamic |
| Power Output..... | 4 Watts, Maximum
2.3 Watts, 10% Harmonics | Intermediate Frequency..... | 455 KC |
| Tuning Frequency Range | | Selectivity..... | 40 KC Broad at 1000 Times Signal |
| B Range | 540-1600 Kilocycles | Sensitivity (For 0.5 Watt Output, with External Antenna) | |
| D Range | 9-15.6 Megacycles | B Range..... | 9 Microvolts Average |
| | | D Range..... | 20 Microvolts Average |

WESTERN AUTO SUPPLY CO.

MODEL D1645

DRIVE CORD REPLACEMENT

The drive cord should be replaced as shown on the accompanying illustration using a 50" drive cord for the purpose. After the cord has been installed, stretch the tension spring and tie the free end of the cord to it, then cut off any excess string that may remain.



A76-2061

ALIGNMENT PROCEDURE

Volume Control—Maximum All Adjustments.

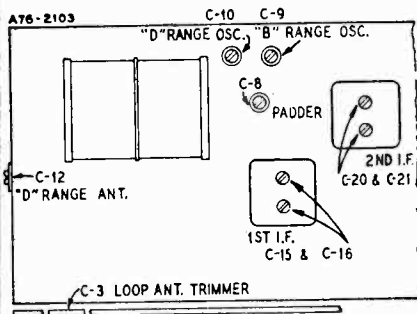
Connect Radio Chassis to Ground Post of Signal Generator with a Short Heavy Lead.

Allow Chassis and Signal Generator to "Heat Up" for several minutes.

The following equipment is required for aligning:
An All Wave Signal Generator which will provide an accurately calibrated signal at the test frequencies as listed.

Output Indicating Meter—Non-Metallic Screwdriver.
Dummy Antennas—.1 mf., 100 mmf., and 400 ohms.

SIGNAL GENERATOR		CONNECTION AT RADIO		DUMMY ANTENNA	BAND SWITCH SETTING	CONDENSER SETTING	ADJUST TRIMMERS TO MAXIMUM
I.F.	455 KC	Grid of 6SA7 Pin 8		.1 mf.	B Range	Turn Rotor to Full Open	1st I.F. (C15) & (C16) 2nd I.F. (C20) & (C21)
RANGE B	1620 KC	Antenna Lead	100 mmf.	100 mmf.	B Range	Turn Rotor to Full Open	Oscillator Range B (C9)
	1400 KC	Antenna Lead	100 mmf.	100 mmf.	B Range	Tune Rotor to Max. Output	Ant. Range B (C3)
	600 KC	Antenna Lead	100 mmf.	100 mmf.	B Range	Tune Rotor to Max. Output	Oscillator (C8) See Note B
Repeat above steps at 1620 and 600 KC until readjusting the oscillator Range B Trimmer (C8) causes no further improvement of output.							
RANGE D	15,600 KC	Antenna Lead	400 Ohm	400 Ohm	D Range	Turn Rotor to Full Open	Oscillator Range D (C10)
	15,600 KC	Antenna Lead	400 Ohm	400 Ohm	D Range	Turn Rotor to Full Open	Ant. Range D (C2)
Reassemble chassis in cabinet.							
LOOP RANGE B	1400 KC	Antenna Lead	100 mmf.	100 mmf.	B Range	Tune Rotor to Max. Output See Note A	Ant. Range B (C3)



NOTE A—Set pointer at the 1400 KC mark on the dial scale. Attach pointer to drive cord.

NOTE B—Turn rotor back and forth and adjust the trimmer until peak of greatest intensity is obtained.

Before removing the chassis from the cabinet it will be necessary to detach the dial pointer from the dial string. To do this, spread the tabs on the pointer and pull the dial string off the pointer.

The dial lamp socket assemblies may be disengaged from the cabinet mounting by squeezing together and pulling away from the cabinet mounting, the spring bracket to which the dial lamp socket is mounted. Take care not to bend or damage the large drive pulley on the gang condenser while doing this.

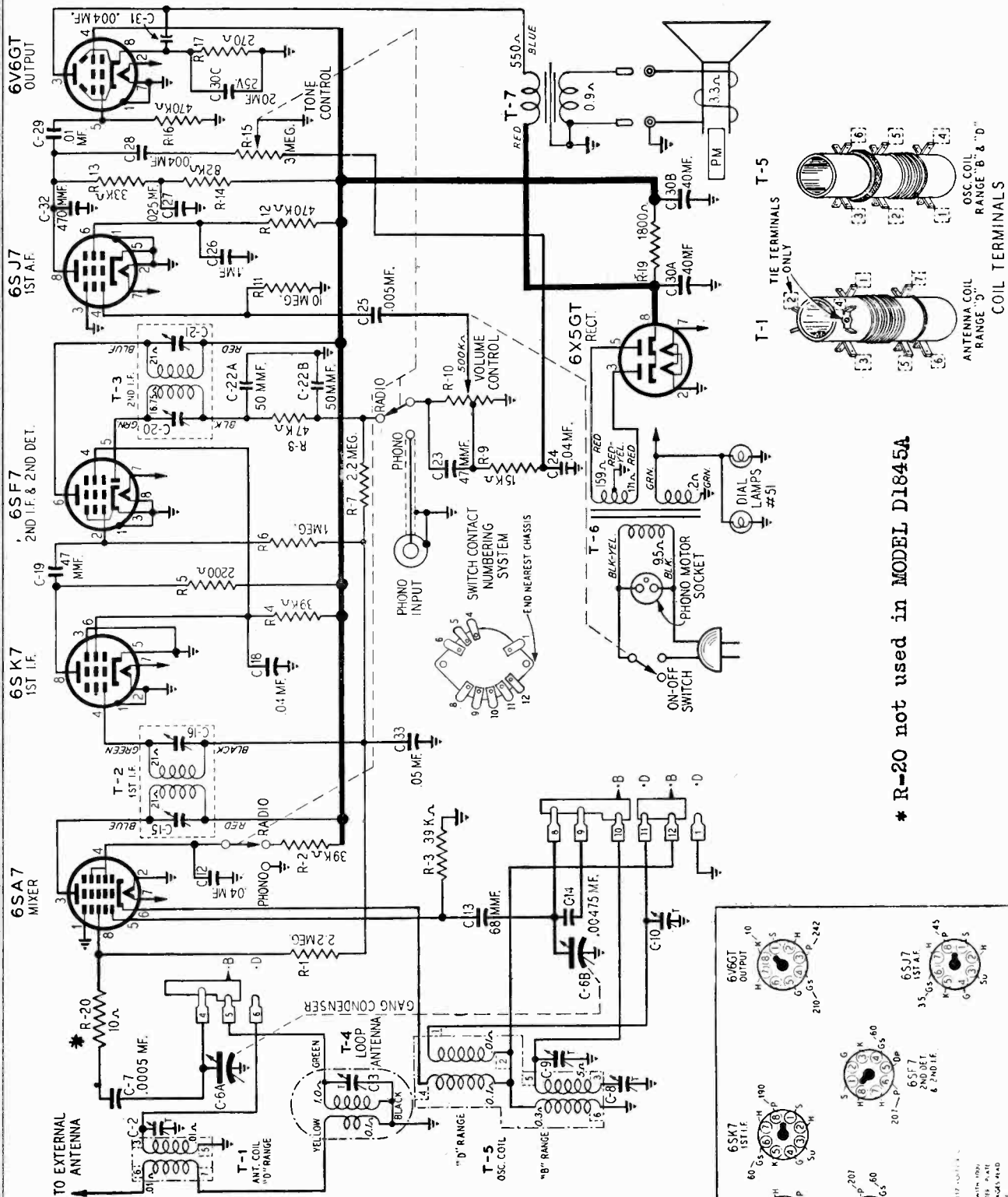
When replacing the chassis in the cabinet it will be necessary to tune in a station of a known frequency and move the dial pointer until that frequency is indicated on the dial and then attach the pointer to the dial string. Take care not to scuff or cut the dial string or bend the pointer during this operation.

Truetone D1645, Issue C

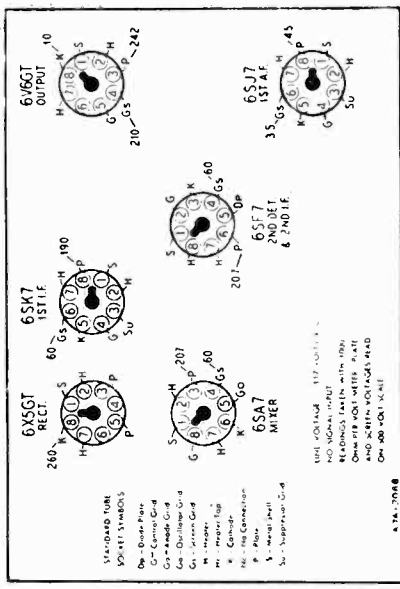
The following changes appear in receivers of this issue.

The 68- μf capacitor C22 is now connected from the junction of R7 and R8 to ground and a 100- μf capacitor, C34, is connected from the other end of R8 to ground. The value of C32 is now 470 μf instead of 330 μf . C31, 0.004 μf is now connected from the plate of the 6V6GT output tube to terminal 8, the cathode of this same tube, instead of between the plate and terminal 3 of the speaker socket. A 0.2- μf tubular capacitor, C35, part #D67204 has been added from the screen-grid of the 6V6GT output tube to ground.

The following parts are used in some receivers only. Check part number on old part before ordering and order part originally used in the set. 40X281 tone control (substitute for 40X276); 25X1539 radio-phonograph switch lever, when 40X281 is issued; 2A161 d.p.d.t. switch when 40X281 is used.



* R-20 not used in MODEL D1845A



ALIGNMENT PROCEDURE

Volume Control—Maximum All Adjustments. Connect Radio Chassis to Ground Post of Signal Generator with a Short Heavy Lead. Allow Chassis and Signal Generator to "Heat Up" for several minutes.

The following equipment is required for aligning: An All Wave Signal Generator which will provide an accurately calibrated signal at the test frequencies as listed. Output Indicating Meter—Non-Metallic Screwdriver. Dummy Antennas—.1 mf., .50 mmf., and 400 ohms.

Table with columns: SIGNAL GENERATOR FREQUENCY SETTING, CONNECTION AT RADIO, DUMMY ANTENNA, BAND SWITCH SETTING, CONDENSER SETTING, ADJUST TRIMMERS TO MAXIMUM. Rows include I.F. 455 KC, RANGE B (1620 KC, 1400 KC, 600 KC), and RANGE D (18.3 MC, 16 MC).

Repeat above steps at 1620 and 600 KC until readjusting the oscillator Range B Trimmer (C9) causes no further improvement in the output.

Table with columns: RANGE D, FREQUENCY SETTING, CONNECTION AT RADIO, DUMMY ANTENNA, BAND SWITCH SETTING, CONDENSER SETTING, ADJUST TRIMMERS TO MAXIMUM. Rows include 18.3 MC and 16 MC.

LOOP RANGE B Reassemble chassis in cabinet.

Table with columns: LOOP RANGE B, FREQUENCY SETTING, CONNECTION AT RADIO, DUMMY ANTENNA, BAND SWITCH SETTING, CONDENSER SETTING, ADJUST TRIMMERS TO MAXIMUM. Row includes 1400 KC.

MISCELLANEOUS

Table listing various components like 12A477 8" P.M. Speaker, 3A303 Tube Socket, 10A689 Knob (Tuning), etc.

TRANSFORMERS AND COILS

Table listing components like 9A1917 "D" Range Antenna Coil Assembly, 9A1814 1st I-F Coil Assembly, etc.

DIAL AND DRIVE ASSEMBLY

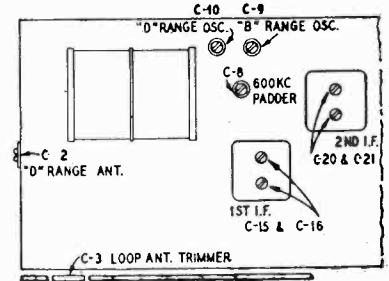
Table listing components like 6X21 Rubber Grommet, 20X329 Cond. Cushion Stud, 25X1489 Pulley Bracket (Right), etc.

CAPACITORS

Table listing various capacitor types and values like C-2 17A164 5-50 mmf Trimmer, C-3 17A235 2-24 mmf Trimmer, etc.

RESISTORS

Table listing various resistor types and values like R-1 R-7 2.2 megohms 0.5 W Carbon, R-2 R-4 39 K ohms 1.0 W Carbon, etc.



NOTE A—Set pointer at the 1400 KC mark on the dial scale. Attach pointer to drive cord.

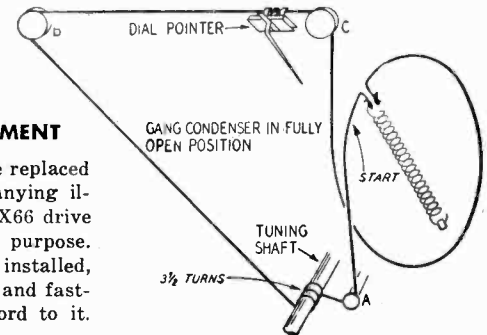
NOTE B—Turn rotor back and forth and adjust the trimmer until peak of greatest intensity is obtained.

REMOVAL OF CHASSIS FROM CABINET

Before removing the chassis from the cabinet it will be necessary to detach the dial pointer from the dial string. To do this, spread the tabs on the pointer and pull the dial string off the pointer.

The dial lamp socket assemblies may be disengaged from the cabinet mounting by squeezing together and pulling away from the cabinet mounting, the spring bracket to which the dial lamp socket is mounted. Take care not to bend or damage the large drive pulley on the gang condenser while doing this.

When replacing the chassis in the cabinet it will be necessary to tune in a station of a known frequency and move the dial pointer until that frequency is indicated on the dial and then attach the pointer to the dial string. Take care not to scuff or cut the dial string or bend the pointer during this operation.



DRIVE CORD REPLACEMENT

The drive cord should be replaced as shown on the accompanying illustration using a new 10X66 drive cord assembly for the purpose. After the cord has been installed, stretch the tension spring and fasten the free end of the cord to it.

SPECIFICATIONS

Table of specifications including Power Consumption (45 Watts normal), Power Output (4 Watts Maximum), Tuning Frequency Range (B Range 540-1600 Kilocycles, D Range 5.75-18.3 Megacycles), Speaker (8" PM Dynamic), Intermediate Frequency (455 KC), Selectivity (40 KC Broad at 1000 Times Signal), Sensitivity (For 0.5 Watt Output, with External Antenna) (B Range 9 Microvolts Average, D Range 20 Microvolts Average).

MODEL D1845B
MODEL D2616

WESTERN AUTO SUPPLY CO.
SUPPLEMENTARY SERVICE DATA

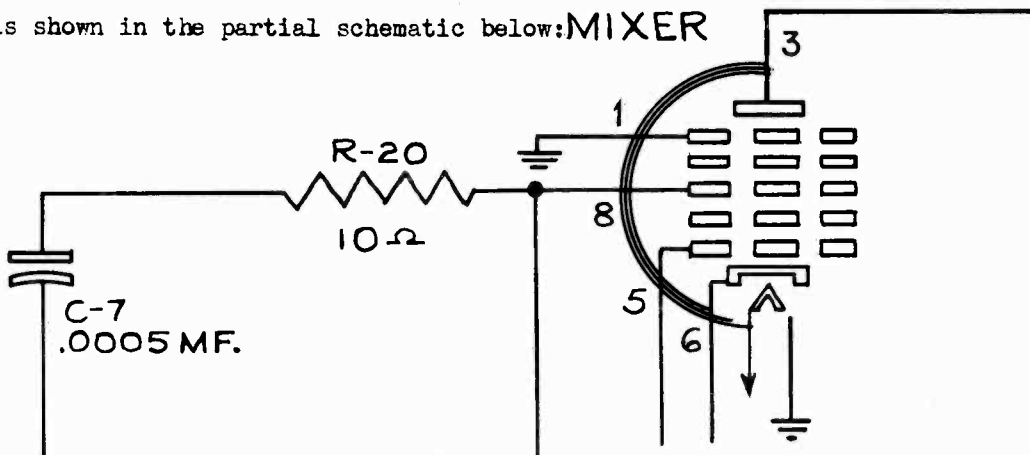
TRUETONE MODEL D1845B

A resistor has been added to the circuit to eliminate parasitics in the 6SA7 tube.

Ref. No.	Part No.	Description
R-20	B85100	10 ohm carbon

6SA7

The addition is shown in the partial schematic below:



MODEL D 2616

Ref. No.	Part No.	Description
----------	----------	-------------

CAPACITORS *

C1	C-8D-10778	.002 mf. 600 volts, +40% -15%
C2, C5 C6, C11	C-8F3-8	100 mmf, 500 volts, 20%, mica
C-3A, B C4, C7	B-8A-10827	Two-gang condenser assembly, including antenna and oscillator trimmers. Range of gang: 15-452 mmf (ant.), 10-162 mmf (osc.).
C8	C-8D-10771	.1 mf, 200 volts, +20% -10%
C9, C18	C-8D-10770	.05 mf, 200 volts, 20%
C10, C13	C-8F3-10	220 mmf, 500 volts, 20%, mica
C12	C-8D-10788	.004 mf, 600 volts, 20%
C14	C-8D-10997	.025 mf, 400 volts, 10%
C15	C-8D-10935	.005 mf, 600 volts, +40% -15%
C16	C-8D-10775	.25 mf, 200 volts, +20% -10%
C17	C-8D-10761	.01 mf, 400 volts, 20%
C19, C21	C-8D-10780	.1 mf, 400 volts, +20% -10%
C20-A, B, C	A-8C-10077	Electrolytic, for 60-cycles; 40 mf x 150 volts, 20 mf x 150 volts, 20 mf x 150 volts
C20-A, B, C	A-8C-10946	Electrolytic, for 25 cycles; 60 mf x 150 volts, 40 mf x 150 volts, 40 mf x 150 volts

RESISTORS *

R1	C-9B1-62	1000 ohms, 1/2 watt, 10%
R2	C-9B1-70	4700 ohms, 1/2 watt, 10%
R3	C-9B1-80	33,000 ohms, 1/2 watt, 10%
R4	C-9B1-78	22,000 ohms, 1/2 watt, 10%
R5	C-9B1-34	3.3 megohms, 1/2 watt, 20%
R6	C-9B1-64	1500 ohms, 1/2 watt, 10%
R7	C-9B1-82	47,000 ohms, 1/2 watt, 10%
R8, S1	A-10A-10642	Volume control (1 megohm) and on-off switch
R9	C-9B1-37	10 megohms, 1/2 watt, 20%
R10	C-9B1-77	18,000 ohms, 1/2 watt, 10%
R11	C-9B1-32	1.5 megohms, 1/2 watt, 20%
R12	C-9B1-91	270,000 ohms, 1/2 watt, 10%
R13	C-9B1-73	8200 ohms, 1/2 watt, 10%
R14	C-9B1-53	180 ohms, 1/2 watt, 10%
R15	C-9B1-94	470,000 ohms, 1/2 watt, 10%
R16	C-9B1-3	22 ohms, 1/2 watt, 20%
R17	C-8B2-62	1200 ohms, 1 watt, 10%
R18	C-8B2-62	1000 ohms, 1 watt, 10%
R19	C-9B1-90	220,000 ohms, 1/2 watt, 10%
R20	C-9B2-44	33 ohms, 1 watt, 10%

COILS AND TRANSFORMERS

T1	C-201-10908	Loop antenna assembly (includes cabinet back, capacitor C1 and resistor R1)
T2	A-16A-12161	R.F. choke coil
T3	A-13D-10661	Oscillator coil
T4	B-13B-10091-1	Input I.F. transformer complete in can. Range of trimmers: 45-85 mmf each.
T5	B-13B-10794	Output I.F. transformer complete in can. Range of trimmers: 43-79 mmf each.
T6	B-12C-10623	Output transformer for speaker
T8	A-16A-10792	I.F. choke coil

*The values of the resistors and mica capacitors listed above are based on RMA standards. Due to conditions beyond our control some receivers have been shipped with components of pre-standardized values. This receiver will operate equally well with components of either group. An illustration of the differ-

NOTE ON TUBE REPLACEMENT

Replace a defective metal 12SK7 tube with another metal tube. Replace a glass 12SK7 tube with a metal tube or with an exact duplicate of the tube now in the set.

Ref. No.	Part No.	Description
----------	----------	-------------

DIAL AND TUNING PARTS

	B-6D-10650	Dial scale
	A-6A-10609	Diffuser
	B-2M-7758	Snap-in rivet, for diffuser (2 used)
	A-2G-10639	Dial pointer
	B-53A-10989	String for dial pointer (60")
	A-49A-10887	Spring for dial pointer string
	A-55A-10093	Socket assembly, for dial light
	A-46A-10793	Dial light bulb, 6-8 volts, T-47
	A-3C-10641	Spacer, brass (on extreme left)
	A-3C-10640	Spacer, brass (5 used)
	A-2C-10658	Cam
	A-2C-10611	Washer, D-D, on sides of cams
	29E-1812	Spring washer, on cam shaft
	A-3F-10656	Locking screw for cams
	A-2C-10654	Retainer yoke
	A-2C-10655	Cam yoke
	A-2L-10610	Stop arm
	200-10653	Lever assembly (arm and roller)
	A-2C-10607	Gear segment
	A-3B-10643	Gear bushing
	A-3C-10636	Coupling pin on gear segment
	A-49A-10646	Drum spring, on gear coupling pin
	A-3A-10651	Tuning shaft
	A-3L-7192	Finion gear on tuning shaft
	A-49A-10628	Lever spring

MISCELLANEOUS

T7	B-18A-10647	P.M., 6" x 4" oval
	A-15B-10440	Socket, octal (for all tubes but 12SK7)
	A-15C-11201	Socket, octal, laminated (for 12SK7)
	B-15B-10076	Mounting plate, for electrolytic
	B-14M-10088	Line cord and plug
	B-2M-11205	Snap-in rivets, for mounting back (5 used)
	A-2M-10096	Split tee-pins, for mounting back (2 used)
	5C-10010-9	Cabinet
	B-5B-10016-8	Knob, volume and tuning
	B-5A-10648-8	Pushbutton
	A-25B-10736	Rubber feet for cabinet
	A-23L-10934	Station call letters, one set
	A-6C-10819	Acetate tabs, for pushbuttons
	A-2H-10715	Tube shield (used with metal-base 12SA7GT tube)
	A-2H-11271	Tube shield (used with bakelite-base 12SA7GT tube)

ences in both resistors and capacitors follows:

Pre-standardized value—50,000 ohms, 1/3 watt, 10%
RMA value—47,000 ohms, 1/2 watt, 10%
Pre-standardized value—200 mmf, 500 volts, 20%
RMA value—220 mmf, 500 volts, 20%

WESTERN AUTO SUPPLY CO.

35L6GT
POWER
OUTPUT

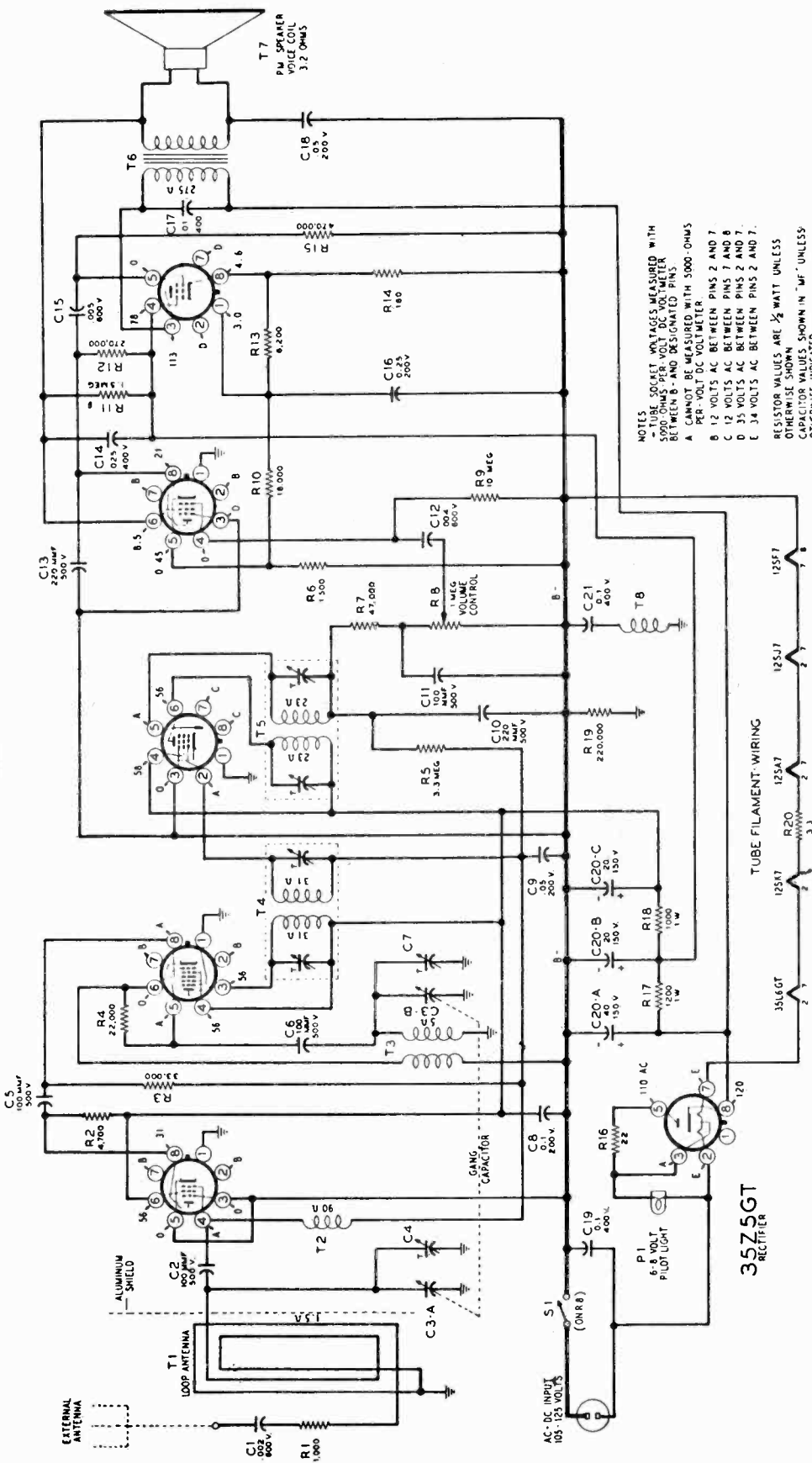
12SJ7
1ST AUDIO

12SF7
2ND DET. AVC

12SA7
CONVERTER

12SK7
R.F. AMP

35Z5GT
RECTIFIER



NOTES
 - TUBE SOCKET VOLTAGES MEASURED WITH 5000-OHMS PER-VOLT DC VOLTMETER BETWEEN B- AND DESIGNATED PINS
 A CANNOT BE MEASURED WITH 5000-OHMS PER-VOLT DC VOLTMETER
 B 12 VOLTS AC BETWEEN PINS 2 AND 7
 C 12 VOLTS AC BETWEEN PINS 7 AND 8
 D 35 VOLTS AC BETWEEN PINS 2 AND 7
 E 34 VOLTS AC BETWEEN PINS 2 AND 7
 RESISTOR VALUES ARE 1/2 WATT UNLESS OTHERWISE SHOWN
 CAPACITOR VALUES SHOWN IN "µF" UNLESS OTHERWISE INDICATED

Technical Data

Tuning range	530 to 1600 kc	Sensitivity (for 0.05 watt output)	14 microvolts average
Intermediate frequency	455 kc	Power output (in voice coil)	0.84 watts
Power consumption	30 watts	Undistorted	Maximum
Selectivity	65 kc broad at 1000 x signal at 1000 kc	Maximum	1.5 watts

WESTERN AUTO SUPPLY CO.

ALIGNMENT PROCEDURE

(Refer to Chassis View)

- Output meter across 3.2-ohm output load.
- Volume control at maximum.
- Connect ground post of signal generator to B— of radio.
- Align for maximum output. Reduce input as needed to keep output near 0.4 volts.

SIGNAL GENERATOR

Frequency	Dummy Antenna	Connection to Radio
455 kc	0.1 mf	Stator of antenna section of gang
1600 kc	0.1 mf	Stator of antenna section of gang
1400 kc	200 mmf	External antenna clip

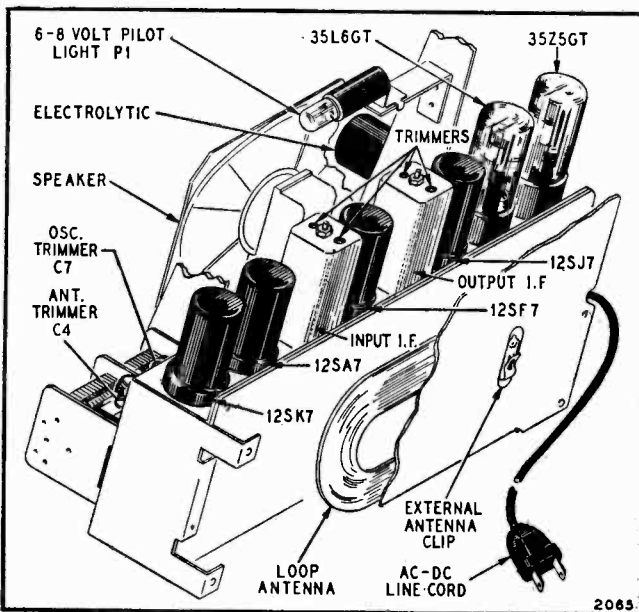
TUNER SETTINGRotor full open
(plates out of mesh)Rotor full open
(plates out of mesh)

1400 kc

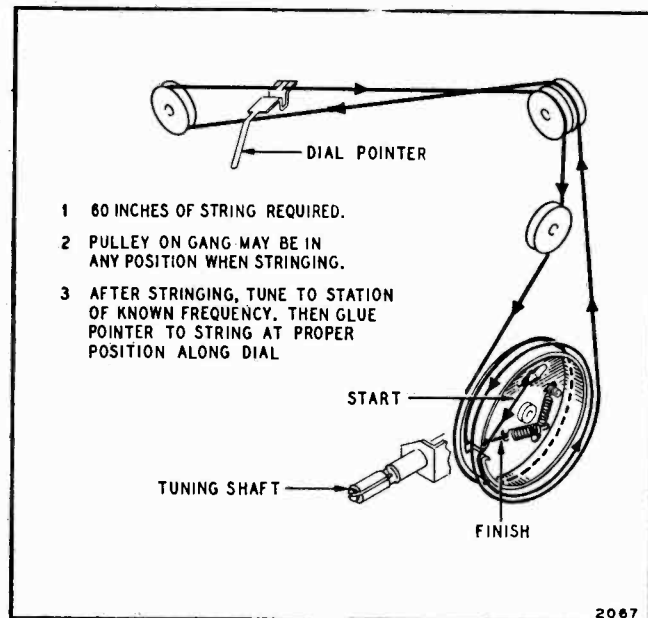
**ADJUST FOR
MAXIMUM OUTPUT
(in order shown)**Trimmers on output
and input I.F. cans

Oscillator trimmer C7

Antenna trimmer C4



Chassis View



Replacing Dial Pointer Drive Cord

SETTING THE PUSHBUTTONS

The pushbuttons may be used, after proper adjustment, for the automatic tuning of any six stations which you select.

1. Turn on the radio.
2. Push out the call letters of the desired stations from the call-letter sheets supplied with this manual.
3. Insert one call letter tab in each of the pushbuttons, preferably but not necessarily in order of frequency (as obtained from your newspaper). Press an acetate tab (supplied in small envelope) into each of the buttons.
4. Rotate the tuning knob to the left (counterclockwise) as far as it will go.
5. On the bottom of the set is a hole through which the pushbutton locking screw can be adjusted. With a screwdriver, check to see if the screw is loose. If it is not, turn it several turns to the left. Then return the set to an upright position.

6. Press the first pushbutton down all the way. With one hand hold the button down firmly and with the other carefully tune in the desired station. Release the pushbutton.

7. Follow this procedure for each of the five other buttons, adjusting each one for a different station.

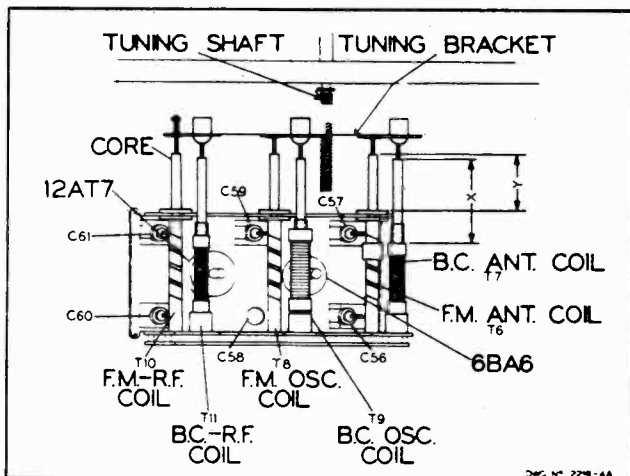
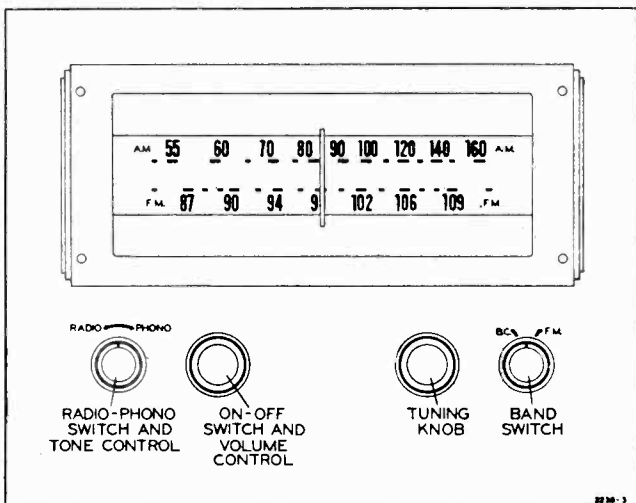
8. Rotate the tuning knob as far to the left as it will go. Now tighten the locking screw on the bottom of the radio. **IT IS IMPORTANT THAT THIS SCREW BE TIGHTENED VERY FIRMLY.**

9. The pushbuttons are now properly set for automatic tuning. Any of the six stations may now be tuned in simply by pressing the proper button down as far as it will go. If it is desired to reset any of the buttons for a new station, loosen the locking screw, set the pushbutton as described above, and re-tighten the locking screw.

ELECTRICAL SPECIFICATIONS

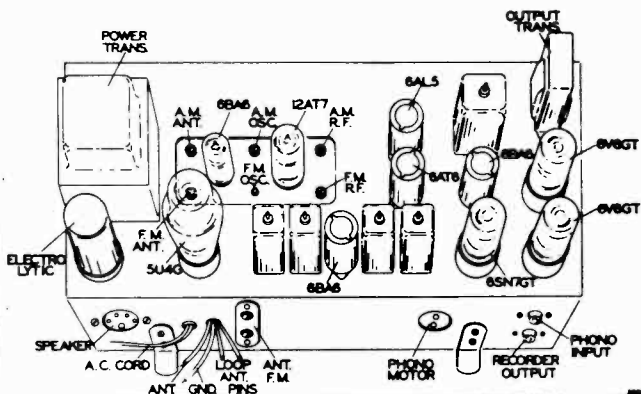
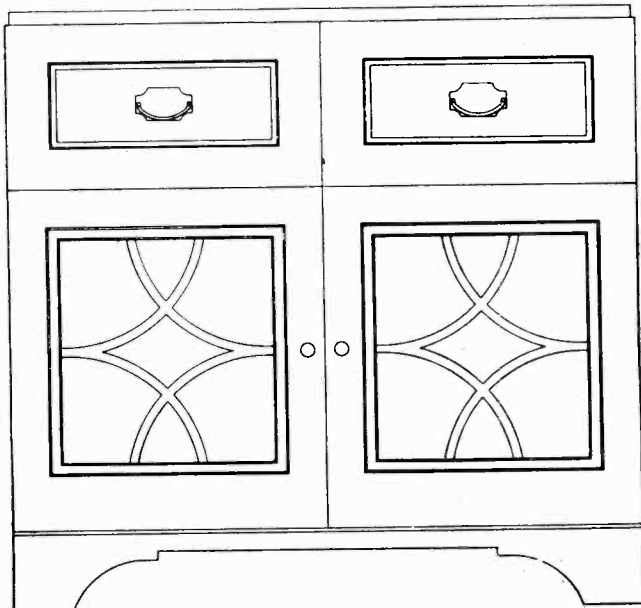
- Power Supply**.....105 to 125 volts, AC, 60-cycles; Chassis only 122 watts. With phono operation 150 watts.
- Frequency Range**....Broadcast Band—535 to 1620 kc. FM Band—88 to 108 mc.
- Intermediate Freq.**..AM-455 kc; FM-10.7 mc.
- Selectivity**.....AM-48 kc. broad at 1000 times signal, measured at 1000 kc. I.F. FM-180 kc. broad at 2 times down. I.F. FM-320 kc. broad at 10 times down.
- AM Sensitivity**.....(For .5 watt output with external antenna)—3 microvolts average.
- FM Sensitivity**.....(For .5 watt output)—10 microvolts average.
- Power Output**.....8 watts. 10% distortion. 10 watts maximum.

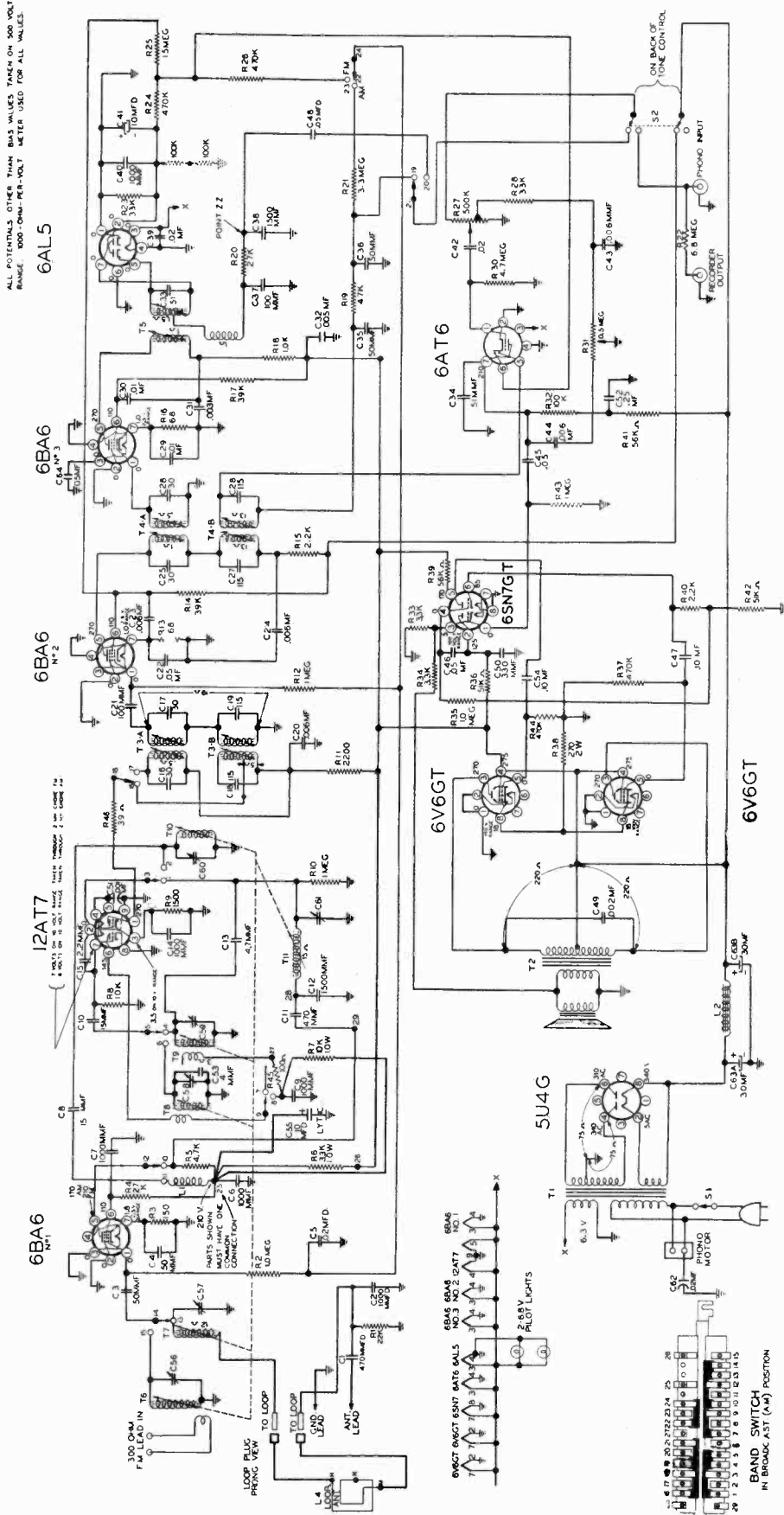
- Loud Speaker**.....12" electrodynamic. Voice coil impedance 3.2 ohms, 400 cycles.
- Tube and Lamp Complement**.....6BA6, FM—AM R.F. stage. 12AT7, FM—AM oscillator and mixer. 6BA6, FM—AM—1st I.F. 6BA6, FM—2nd I.F. 6AL5, FM—ratio detector. 6AT6, AM detector. A. F. AMP. and A.V.C. 6SN7, Push-Pull. Driver and phase-inverter. 5U4G, rectifier. 6V6, output. 6V6, output. T-44 dial lamp (2 used).
- Automatic changer**..Oak 6666 with P-93 Cartridge.



TUNER ADJUSTMENT

With tuner all the way out, dimension "X" should be 1 1/2 inches. "Y" should be 1-1/32 inches. "X" is from the end of the slug to edge of the coil winding. Check these dimensions before R.F. alignment is attempted of either the AM or FM Band. No slug adjustment should be necessary since the slugs are properly set at the factory.





ALL POTENTIALS OTHER THAN BIAS VALUES TAKEN ON 500 VOLT RANGE, 1000-OHM-PER-VOLT METER USED FOR ALL VALUES.

NOTE: Two 100K ohm resistors in series from Pin No. 2 of the 6A15 to ground are connected as shown only when aligning the FM I. F. Refer to FM I. F. alignment procedure.

NOTE: B. C. Oscillator Coil T9 and number 7 terminal of slide switch should be connected together.

NOTE: Resistor R22 removed; with shielded wire from recorder output jack to radio side of radio-phonos switch S2 added.

ALIGNMENT PROCEDURE

Broadcast Band Section I.F. and R.F.

The alignment procedure below includes the sensitivities at the inputs of various stages. All signal input values are based on an output of 1/2 watt. This may be measured by disconnecting the speaker voice coil and substituting a 3.2-ohm resistor across the secondary winding of the output transformer. A reading of 1.3 volts AC across this resistor will be approximately equivalent to a 1/2-watt output with the speaker con-

ected. The volume control must be set at maximum. The tone control must be set for maximum treble.

The signal source must be an accurately calibrated signal generator capable of supplying the frequencies designated, modulated 30% with a 400-cycle audio signal. A 400 cycle audio signal is required for the audio measurement. Variations in sensitivities of plus or minus 25% are usually permissible.

AM-I.F. ALIGNMENT

Band Switch in AM Position. Tune Set to 1400 Kc. Dummy Antenna .1 Mfd.

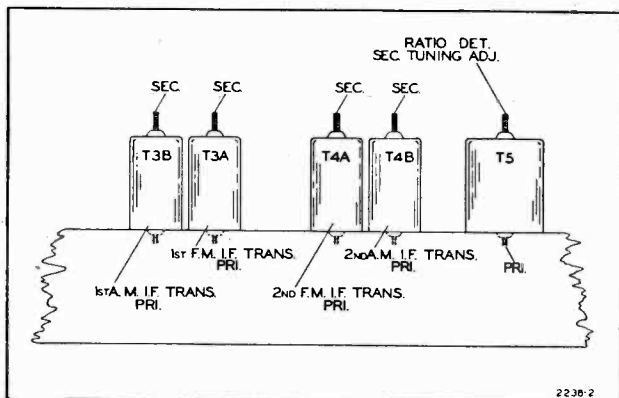
SIGNAL GENERATOR FREQUENCY	CONNECTION TO RADIO	ADJUSTMENTS TO BE MADE	ADJUST FOR
455 Kc. Use 1000 microvolts	Pin No. 1 of 6BA6 No. 2 and ground	Primary and Secondary of T4B AM windings See I.F. view	Maximum output Should be 1/2 watt.
455 Kc. Use 30 microvolts	Pin No. 2 of 12AT7 and ground	Primary and Secondary of T3B AM windings See I.F. view	Maximum output Should be 1/2 watt.
400 cycles. Use 28 millivolts	Hot end of volume control and ground	None	Maximum output Should be 1/2 watt.

BROADCAST BAND-R.F. ALIGNMENT

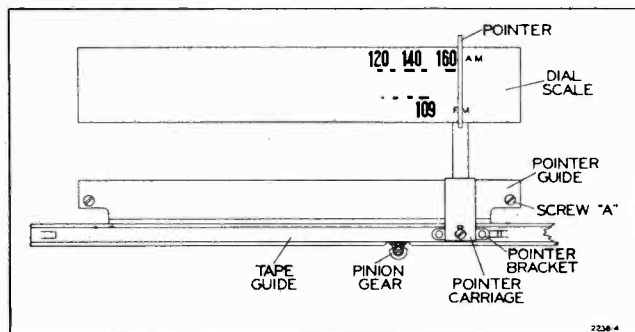
Check pointer so that it coincides with the right hand marker to the extreme right when iron cores are all the way out.

For adjustment, see dial mechanism illustration.

SIGNAL GENERATOR FREQ.	CONNECTION TO RADIO	DUMMY ANTENNA	ADJUST
1620 Kc. Use 3 microvolts	AM Antenna and Ground	200 mmf.	C59, C57, C61. For maximum, 1/2 watt



I.F. VIEW



DIAL ADJUSTMENT VIEW

Loosen screw "A" so that teeth of tape can be properly meshed with pinion gear to give proper pointer travel.

ALIGNMENT PROCEDURE*FM Band Section I.F. and R.F.*

A non-metallic alignment tool must be used.

IMPORTANT— No alignment of the FM section of this radio should be attempted unless you are positive that the circuits are in need of adjustment and you have the necessary equipment.

All components used in this radio

are extremely stable and the tuned circuits should require no adjustment over a long period of time.

NOTE— The following alignment is based on the use of the new Simpson vacuum tube voltmeter which has a "floating ground". In other

words, the meter, when used as a vacuum tube volt-meter, can have both the positive and negative sides connected to points above ground and still give true readings.

A standard AM signal generator is required.

FM - I. F. ALIGNMENT*Band Switch in FM Position. Dummy Antenna .1 Mfd.*

SIGNAL GENERATOR FREQUENCY	CONNECTION TO RADIO	VACUUM TUBE VOLT METER CONNECTION TO RADIO	ADJUSTMENT TO BE MADE	ADJUST FOR
10.7 Mc. Use about .1 volt	Pin No. 1 of 6BA6 No. 3 and ground	Pin No. 2 of 6AL5 and ground	Primary of T5	Resonance should be about 3 volts
10.7 Mc. Use about .1 volt	Pin No. 1 of 6BA6 No. 3 and ground	See note "A"	Secondary of T5	Resonance should be about 3 volts
10.7 Mc. Use about 3300 microvolts	Pin No. 1 of 6BA6 No. 2 and ground	Pin No. 2 of 6AL5 and ground	Primary and Secondary of T4A 10.7 m.c. windings See I.F. view	Zero. Use zero center scale See note "B"
10.7 Mc. Use about 200 microvolts	Pin No. 2 of 12AT7 and ground	Pin No. 2 of 6AL5 and ground	Primary and Secondary of 10.7 m.c. windings of T3A See I.F. view	Resonance should be about 3 volts

NOTES ON FM — I. F. ALIGNMENT

NOTE "A" Connect two resistors, 100K OHMS each, from Pin No. 2 of 6AL5 to ground. These resistors must be matched within 5%. Connect as shown in dotted lines on schematic diagram. Connect vacuum tube voltmeter between the mid-

point of the resistors and point zz.

NOTE "B" If T5 has been tampered with, it is possible that no crossover point will be found at first. Careful adjustment of both primary and secondary is necessary.

GENERAL: Input signals should be adjusted to give approximately 3 volts. The ratio detector is operating at reasonable level at this point and will give the truest indication of correct alignment with the procedure specified.

FM - R. F. ALIGNMENT

Check pointer so that it coincides with the right hand marker to the extreme right when iron cores are all the way out.

For adjustment, see dial mechanism illustration.

SIGNAL GENERATOR FREQUENCY	CONNECTION TO RADIO	DUMMY ANTENNA	ADJUST	VACUUM TUBE VOLT METER CONNECTION TO RADIO	ADJUST TO
100 Mc. Use about 10 microvolts	FM Antenna Terminals See note	300 ohms	C58 Osc. C60 R. F. C56 Ant.	Pin No. 2 of 6AL5 and Ground	Resonance about 3 volts

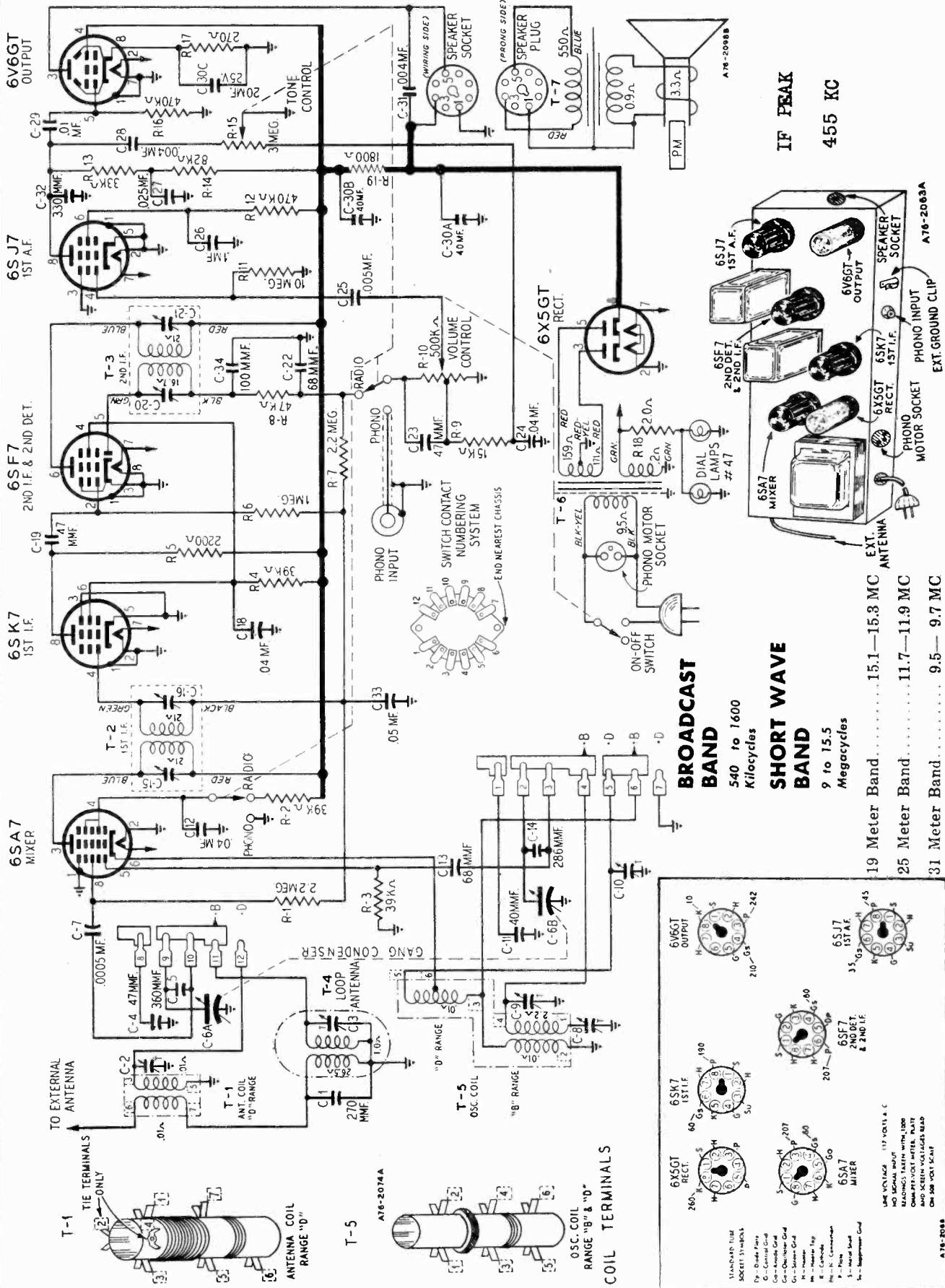
NOTE: If a signal generator with the above fundamental frequency is not available, it is sometimes possible to use harmonics. Use extreme care in picking harmonics. An alternate procedure is to use a local station carrier of known frequency to align the FM Band and to use the vacuum tube volt-meter

as above for resonance indication. A weak carrier, however, will not produce 3 volts.

NOTE: Connect 300 ohms in series with hot side of generator and connect to one screw. Connect cold side of generator to other screw.

REPLACEMENT PARTS LIST

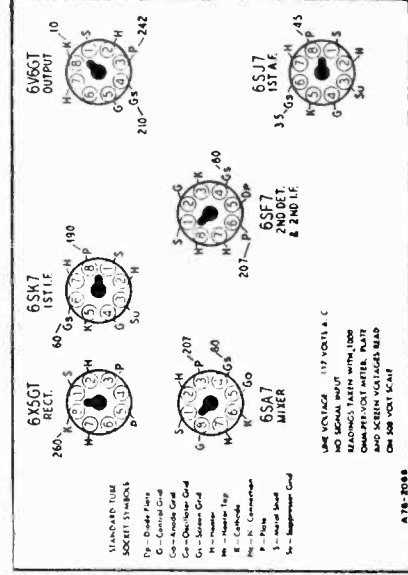
Ref. No.	Part No.	Description	Qty. Used	Ref. No.	Part No.	Description	Qty. Used
TUNER PARTS							
Condensers							
C58	A-8H-15444	Trimmer, FM oscillator	1	B-2D-15416	Guide for rack tape	1	
C56, 57, 59, 61	A-2M-12618	Trimmer plate, large	4	B-2D-15649	Pointer carriage	1	
C60	A-5M-12615	Pointer	1	A-5M-13741	Pointer	1	
C59, C61	A-2M-14368	Trimmer plate, small	1	32F4SE-11488	4-40 x 1/8" screw for pointer 2	2	
C56, 57, 60	B-6M-12616-S-2	Locator, for trimmer plates	5	MAIN CHASSIS PARTS			
C59, C61	B-6M-12616-S-2	Silvered mica film	2	Condensers			
C56, 57, 60	A-6M-12616	Clear mica film	3	B-8C-11629	Electrolytic filter condenser, 30 — 30 x 450 volts	1	
C1, C11	A-3C-12617	Spacer, for trimmer plates	5	C52	C-8D-13439	.25 mfd x 400 volts	1
C12	C-8G-11732	470 mmf, ceramic	3	C54, C47	C-8D-10760	.1 mfd x 400 volts	2
C13	C-8G-13695	1000 mmf, ceramic	2	C31	C-8D-11013	.003 x 600 volts	1
C15	C-8G-13695	1000 mmf, ceramic	1	C44, 43, 24,	C-8D-10785	.006 x 600 volts	5
C6, 7, 9, 14, 51	C-8G-13201	1000 mmf, ceramic	5	C29, C30	C-8D-10761	.01 x 400 volts	2
C12	C-8G-11731	1500 mmf, ceramic	1	C46, C45	C-8D-10813	.05 x 400 volts	2
C10, C8	C-8G-13017	15 mmf, ceramic	2	C48	C-8D-10789	.002 x 600 volts	1
C3, C4	C-8G-11484	50 mmf, ceramic	2	C49, C22	C-8D-10770	.05 x 200 volts	2
C13	A-8G-12495-6	4.7 mmf, ceramic	1	C64	C-8D-15860	.95 x 200 volts	1
C15	A-8G-12495-4	2.2 mmf, ceramic	1	C41	A-8C-13132	Electrolytic, 10 mfd x 50 volts	1
C53	C-8G-15859	4 mmf, ceramic	1	C62	C-8I-11321	.02 x 600 volts, molded case	1
C5	C-8D-11304	.02 x 200 volts, paper	1	C35	A-8G-13962	.005 x 500 volts, ceramic	1
Resistors							
R4	C-9B2-79	27K ohms, 1 watt	1	C21	C-8G-11734	100 mmf, ceramic	1
R1	C-9B1-21	150 ohms, 1/2 watt	1	C38	C-8G-13059	1500 mmf, ceramic	1
R3	C-9B1-52	4700 ohms, 1/2 watt	1	C34	C-8G-13060	51 mmf, ceramic	1
R5	C-9B1-17	10K ohms, 1/2 watt	1	C40	C-8G-13201	1000 mmf, ceramic	1
R8	C-9B1-19	10K ohms, 1/2 watt	1	C50	C-8G-11741	350 mmf, ceramic	1
R2, R10	C-9B1-31	1 megohm, 1/2 watt	2	C37	C-8E3-225	100 mmf, mica	1
R21	C-9B1-34	3.3 megohms, 1/2 watt	1	C39, C42	C-8D-11304	.02 x 200 volts, paper	2
R45	C-9B1-50	100 ohms, 1/2 watt	1	C35, C36	A-8F-13047	Mica condenser, 50 mmf, dual	2
R46	C-9B1-45	39 ohms, 1/2 watt	1	C55	A-8C-12154	Electrolytic, 10 mfd, 450 volts	1
R9	C-9B1-64	1500 ohms, 1/2 watt	1	Resistors			
R6	C-9B2-6	3500 ohms, 1 watt	1	R27, S1	A-10A-13114	Volume control and switch,	1
R7	C-9B2-74	10K ohms, 1 watt	1	R31, S2	A-11A-15645	Tone control and phono radio switch	1
Coils							
T8	B-13D-13027-1	F.M. oscillator coil	1	R22	C-9B1-36	6.8 megohms, 1/2 watt	1
T6	B-13E-13028	Core for F.M. oscillator coil	1	R32	C-9B1-86	100K ohms, 1/2 watt	1
T10	B-51A-13058	FM antenna coil	1	R44, R37	C-9B1-94	470K ohms, 1/2 watt	1
T9	B-13C-13029	Core for FM antenna coil	1	R41, R39	C-9B1-83	56K ohms, 1/2 watt	2
T7	B-51A-13057	FM R.F. coil	1	R30	C-9B1-68	3300 ohms, 1/2 watt	2
T11	A-13D-15704	B.C. oscillator coil	1	R23, R28	C-9B1-35	4.7 megohms, 1/2 watt	2
	B-51A-12722	Core for B.C. oscillator coil	1	R13, R16	C-9B1-80	33K ohms, 1/2 watt	2
	B-13E-13051	B.C. Antenna coil	1	R14, R17	C-9B1-48	27K ohms, 1/2 watt	2
	B-13C-13032	B.C. R.F. coil	1	R24, R26	C-9B1-81	39K ohms, 1 watt	2
	B-51A-12723	Core for B.C. ant. and R.F. coil	2	R25	C-9B1-29	470K ohms, 1/2 watt	2
Miscellaneous							
B-20B-15628	B-20B-15628	Slide switch	1	R19	C-9B1-302	15 megohms, 1/2 watt	1
A-15B-12997	A-15B-12997	7-prong min., tube socket	1	R12, R43, R35	C-9B1-31	47K ohms, 1/2 watt	3
B-3A-15415	B-3A-15415	9-prong min., tube socket	1	R40	C-9B1-66	1 megohm, 1/2 watt	1
A-3J-12309	A-3J-12309	Lead screw	1	R36, R42	C-9B1-200	2200 ohms, 1/2 watt	2
A-49A-14439	A-49A-14439	Pinion gear	1	R38	C-9B4-55	51K ohms, 1/2 watt	2
A-49A-15228	A-49A-15228	Drive spring	2	R18	C-9B1-13	1000 ohms, 1/2 watt	1
A-49A-12394	A-49A-12394	Tension spring	1	R11, R15	C-9B2-15	2200 ohms, 1 watt	2
B-2J-13006	B-2J-13006	Spiral spring for slugs	3				
		Rack tape with teeth and pointer bracket	1				
Coils							
B-13A-15680	B-13A-15680	Input I.F. transformer, 455 kc.	1				
B-13B-15681	B-13B-15681	Output I.F. transformer, 455 kc.	1				
B-13A-15682	B-13A-15682	Input I.F. transformer, 10.7 megohms	1				
B-13B-15683	B-13B-15683	Second I.F. transformer, 10.7 megohms	1				
B-13M-15684	B-13M-15684	Ratio detector, 10.7 megs.	1				
C-13E-15687	C-13E-15687	Loop antenna assembly	1				
Transformers							
B-12A-13038-1	B-12A-13038-1	Power transformer, 105-125 volts 50-60 cycles, primary speaker	1				
B-12C-13042-1	B-12C-13042-1	Output transformer, for speaker	1				
B-18B-13043-1	B-18B-13043-1	Electrodynamic speaker, 12-inch, less output transformer	1				
Speaker							
Miscellaneous							
C-30A-15686	C-30A-15686	Dial scale	1				
B-30B-13943	B-30B-13943	Dial glass	1				
2G-13696	2G-13696	Escutcheon	1				
56D2-12463	56D2-12463	Screws for escutcheon	4				
B-5B-13737-37	B-5B-13737-37	Knob, mahogany—small with dot	2				
B-5B-13738-37	B-5B-13738-37	Knob, mahogany—large, without dot	2				
B-5B-13737-14	B-5B-13737-14	Knob, walnut—small, with dot	2				
B-5B-13738-14	B-5B-13738-14	Knob, walnut—large, without dot	2				
A-3A-15630	A-3A-15630	Shaft for band switch	2				
A-43D-12934	A-43D-12934	"U" speed clip	1				
A-55C-12935	A-55C-12935	Ball bearing	1				
B-47A-13801	B-47A-13801	Pilot lite assembly	1				
A-46A-11739	A-46A-11739	Pilot lite bulb, 6-8 volts	2				
A-2H-10974	A-2H-10974	Tube shield	4				
A-15C-13174	A-15C-13174	7-prong, min., tube socket	4				
A-15B-10440	A-15B-10440	8-prong, octal, socket	4				
A-7B-13050	A-7B-13050	FM dipole socket	1				
A-15B-11538	A-15B-11538	Speaker socket	1				
A-19B-12468	A-19B-12468	Phono-motor socket	1				
A-19B-11044	A-19B-11044	Recorder socket	1				
A-19B-12170	A-19B-12170	Phono input socket	1				
B-14M-11479	B-14M-11479	AC line cord	1				
32K10-14306	32K10-14306	10-32 x 1 inch, chassis mounting screws	4				
RECORD CHANGER							
B-201-15368	B-201-15368	6666 Record Changer assembly, with P-93 crystal cartridge	1				
P-93	P-93	Crystal cartridge only	1				



BROADCAST BAND
540 to 1600
Kilocycles

SHORT WAVE BAND
9 to 15.5
Megacycles

19 Meter Band 15.1—15.8 MC
25 Meter Band 11.7—11.9 MC
31 Meter Band 9.5— 9.7 MC



USE VOLTAGE 117-120 V. A. C.
NO SIGNAL INPUT
READINGS TAKEN WITH 100
OHM PER VOLT METER, PLATE
AND SCREEN VOLTAGES READ
ON 500 VOLT SCALE

A76-2063A

WESTERN AUTO SUPPLY CO.

MODEL D2645

ALIGNMENT PROCEDURE

Volume Control—Maximum All Adjustments.
Connect Radio Chassis to Ground Post of Signal Generator with a Short Heavy Lead.
Allow Chassis and Signal Generator to "Heat Up" for several minutes.

The following equipment is required for aligning:
An All Wave Signal Generator which will provide an accurately calibrated signal at the test frequencies as listed.
Output Indicating Meter—Non-Metallic Screwdriver.
Dummy Antennas—.1 mf., 100 mmf., and 400 ohms.

SIGNAL GENERATOR		BAND		CONDENSER		ADJUST TRIMMERS TO	
FREQUENCY SETTING	CONNECT:ON AT RADIO	DUMMY ANTENNA	SWITCH SETTING	SETTING		MAXIMUM	
I.F.	455 KC	Grid of 6SA7 Pin 8	.1 mf.	B Range	Turn Rotor to Full Open	2nd I.F. (C20) & (C21)	1st I.F. (C15) & (C16)
RANGE B	1620 KC	Antenna Lead	100 mmf.	B Range	Turn Rotor to Full Open	Oscillator Range B (C9)	
	1400 KC	Antenna Lead	100 mmf.	B Range	Tune Rotor to Max. Output Set Pointer to 1400 KC (See Note A)	Ant. Range B (C3)	
	600 KC	Antenna Lead	100 mmf.	B Range	Tune Rotor to Max. Output	Oscillator (C8)	Rock Rotor—See Note B
Repeat above steps at 1620 and 600 KC until readjusting the oscillator Range B Trimmer (C9) causes no further improvement of output.							
RANGE D	15,600 KC	Antenna Lead	400 Ohm	D Range	Turn Rotor to Full Open	Oscillator Range D (C10)	
	14,000 KC	Antenna Lead	400 Ohm	D Range	Tune Rotor to Max. Output	Ant. Range D (C2)	Rock Rotor—See Note B
LOOP RANGE B	1400 KC	Antenna Lead	100 mmf.	B Range	Tune Rotor to Max. Output	Ant. Range B (C3)	

DRIVE CORD REPLACEMENT

The drive cord should be replaced as shown on the accompanying illustration using a .46" drive cord for the purpose. Three turns are to be wound clockwise around the

tuning shaft with the turns progressing away from the chassis. After the cord has been installed, stretch the tension spring and hook the free end to the tab on the drive pulley. Cut off any excess string that may remain.

REPLACEMENT PARTS LIST

NOTICE: There is a power rating label on the chassis. This label specifies the power supply on which the radio may be used, and identifies the radio as to chassis, dial and issue letter. When ordering parts or writing, give ALL information appearing on this label.

MISCELLANEOUS

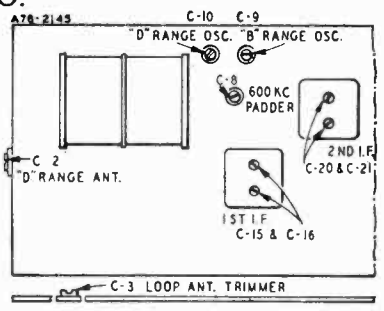
- 12A442 6" P.M. Speaker Complete with Output Transformer.
- Cone and Voice Coil Assembly (Specify part number and letters stamped on speaker)
- Output Transformer (Specify part number and letters stamped on speaker)
- 3A303 7 pin socket-catal (8 prong) moulded
- 3A304 Phono motor socket
- 3A305 Phono socket—single pin tip
- 10A578 Knob (Tuning)
- 10A579 Knob (Off-On, Volume)
- 10A581 Knob (Tone, Radio-Phono)
- 10A580 Knob (SW-BC)
- 2A359 Band Change Switch
- 13X328 Line cord and plug assembly

TRANSFORMERS AND COILS

- T-1 9A1812 "D" Range Antenna Coil Assembly
- T-2 9A1814 1st I.F. Coil Assembly
- T-3 9A1815 2nd I.F. Coil Assembly
- T-4 9A1831 "B" Range Loop Antenna
- T-5 9A1813 "B" Range and "D" Range Oscillator Coil Assembly
- T-6 53X282 117 Volt 60 Cycle Standard Power Transformer
- T-7 Output Transformer (See Miscellaneous)

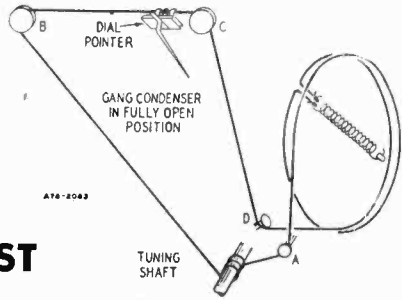
CAPACITORS

- C-1 47X445 270 mmf Moulded
- C-2 17A164 5-50 mmf Trimmer
- C-3 17A123 1-12 mmf Trimmer
- C-4 47X473 47 mmf Silvered mica
- C-5 47X474 360 mmf Silvered mica
- C-6A, C-6B 14A178 Gang Capacitor with drive pulley
- C-7 B46521 .0005 mf 200 V Tubular
- C-8 17A155 350-430 mmf Trimmer
- C-9, C-10 17A109 2.5-35 mmf Dual Trimmer
- C-11 47X472 40 mmf Silvered mica
- C-12, C-1B D66403 .04 mf 400 V Tubular
- C-13 47X466 68 mmf Moulded
- C-14 47X481 250 mmf Silvered mica
- C-15, C-16 Part of T-2 (1st I.F. Coil Assem.)
- C-19, C-23 47X463 47 mmf Moulded
- C-20, C-21 Part of T-3 (2nd I.F. Coil Assem.)
- C-22 47X471 68 mmf Moulded
- C-24 D'4403 .04 mf 400 V Tubular
- C-25 D66502 .005 mf 400 V Tubular
- C-26 D66104 .10 mf 400 V Tubular
- C-27 D54253 .025 mf 400 V Tubular
- C-28, C-31 D66402 .004 mf 400 V Tubular
- C-29 D56103 .01 mf 400 V Tubular
- C-30A } 40 mf 450 V
- C-30B } 45X346 40 mf 450 V
- C-30C } 20 mf 25 V } 3 Section Electrolytic
- C-32 47X470 330 mmf Moulded
- C-33 B66503 .05 mf 200 V Tubular
- C-34 47X476 100 mmf Moulded



NOTE A—Set pointer at the 1400 KC mark on the dial scale. Attach pointer to drive cord.

NOTE B—Turn Rotor back and forth and adjust the trimmer until the peak of greatest intensity is obtained.



RESISTORS

885225 R-1, R-7	2.2 megohms	0.5 W	Carbon
C84393 R-2, R-4	39 K ohms	1.0 W	Carbon
B84393 R-3	39 K ohms	0.5 W	Carbon
B84222 R-5	2200 ohms	0.5 W	Carbon
B85105 R-6	1 megohm	0.5 W	Carbon
B85473 R-8	47 K ohms	0.5 W	Carbon
B84153 R-9	15 K ohms	0.5 W	Carbon
36X358 R-10	.5 megohm	Volume control and line switch	
B85106 R-11	10 megohms	0.5 W	Carbon
B85474 R-12, R-16	470 K ohms	0.5 W	Carbon
B84333 R-13	33 K ohms	0.5 W	Carbon
B84823 R-14	82 K ohms	0.5 W	Carbon
*40X276 R-15	3.0 megohms	Tone control & Radio-Phono switch	
C84271 R-17	270 ohms	1.0 W	Carbon
43X213 R-18	2.0 ohms	0.5 W	Wire wound
D84182 R-19	1800 ohms	2.0 W	Carbon

DIAL AND DRIVE ASSEMBLY

- 26A400 Dial bracket assembly complete with dial glass, background, diffusers, etc.
- 7A202 Pilot light socket assembly
- No. 47 Pilot light
- 28X113 Drive cord tension spring
- 15X150 46" Drive cord (18 lb. test)
- 26X485 Painter
- 19X192 Drive Shaft
- "C" Washer (for drive shaft)
- 6X21 Rubber Grommet
- 20X329 Cond. Cushion Stud

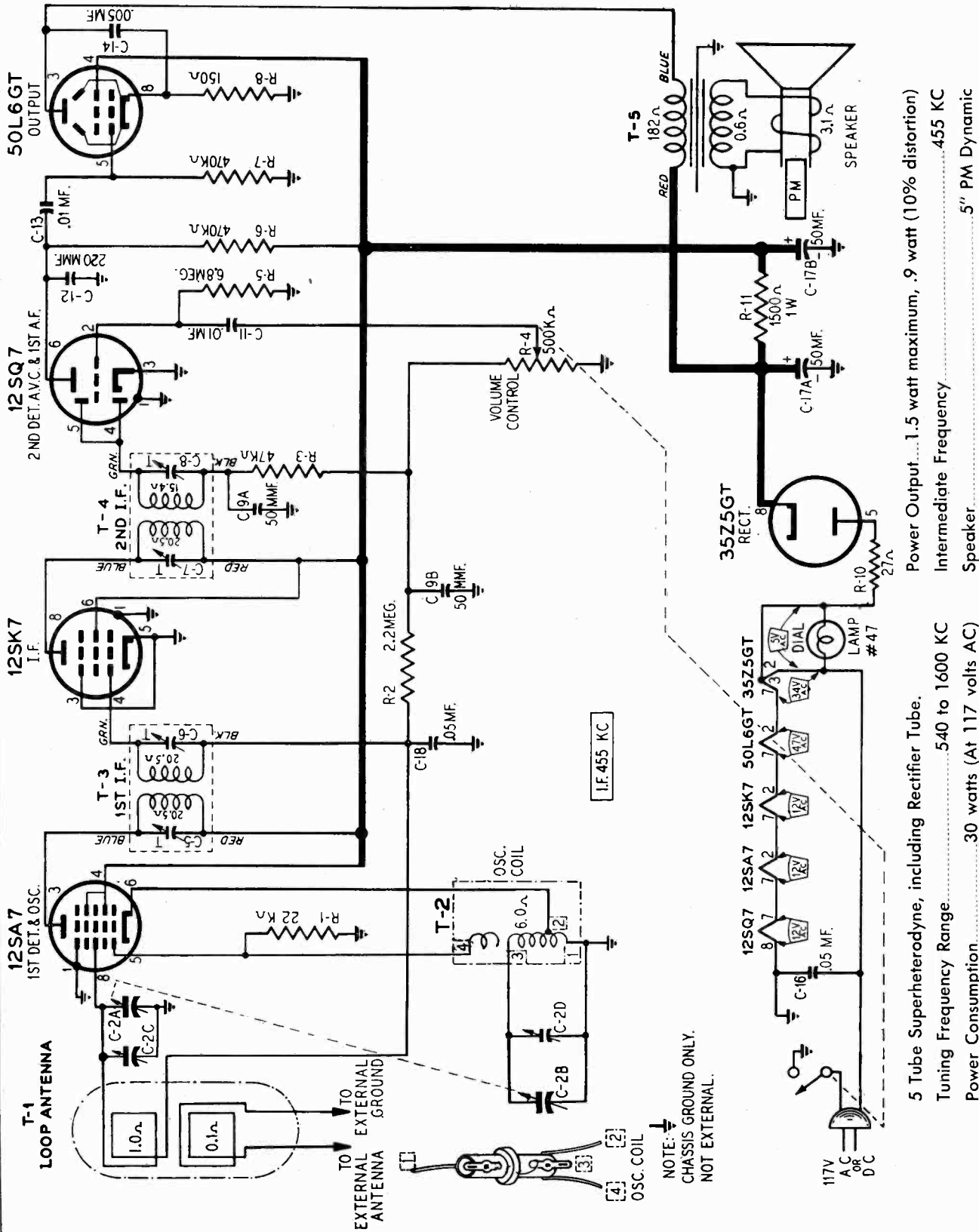
Speaker 6" PM Dynamic
Selectivity 40 KC Broad at 1000 Times Signal

Sensitivity (For 0.5 Watt Output, with External Antenna)
B Range 9 Microvolts Average
D Range 20 Microvolts Average

Power Consumption (at 117 Volts AC) 40 Watts (normal)
60 Watts (phono operating)

Power Output 4 Watts Maximum
2.3 Watts, 10% Harmonics

Tuning Frequency Range
B Range 540-1600 Kilocycles
D Range 9-15.5 Megacycles



Power Output... 1.5 watt maximum, .9 watt (10% distortion)
 Intermediate Frequency 455 KC
 Speaker..... 5" PM Dynamic

5 Tube Superheterodyne, including Rectifier Tube.
 Tuning Frequency Range 540 to 1600 KC
 Power Consumption..... 30 watts (At 117 volts AC)

ALIGNMENT PROCEDURE

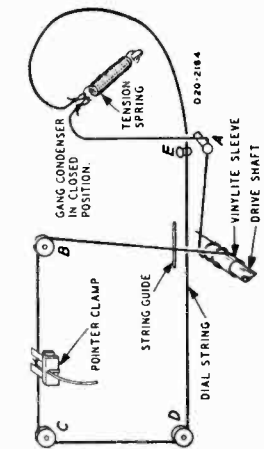
Check dial pointer position, see DIAL CALIBRATION paragraph.
Volume Control—Maximum All Adjustments.
Allow Chassis and Signal Generator to "Heat Up" for several minutes.
The equipment in column at right is required for aligning:

Signal Generator which will provide an accurately calibrated signal at the test frequencies as listed.
Output Indicating Meter: Non-Metallic Screw-driver.
Dummy Antennas—.1 mf., 50 mmf.
Blocking Condenser—.1 mf.

FREQUENCY SETTING	SIGNAL GENERATOR ANTENNA CONNECTION	GROUND CONNECTION	DUMMY ANTENNA SETTING	GANG CONDENSER SETTING	ADJUST TRIMMERS TO MAXIMUM
455 KC	Control Grid Through .1 mf. Condenser	Chassis Base	.1 mf.	Turn Rotor to full open	2nd I.F. (C7) & (C8)
455 KC	Control Grid 12SA7-1st Det. Prong No. 4	Same As Above	.1 mf.	Turn Rotor to full open	1st I.F. (C5) & (C6)
1620 KC	Control Grid 12SA7-1st Det. Prong No. 8	External Ground	.1 mf.	Turn Rotor to full open	Oscillator (C-4)
1400 KC	External Antenna Clip On Loop	Same As Above	50 mmf.	Turn dial to 1400 KC. See Note A	Antenna (C-2C)

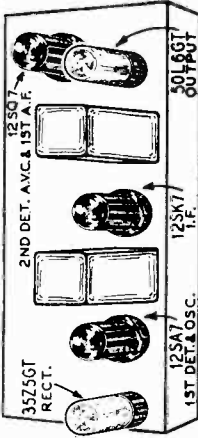
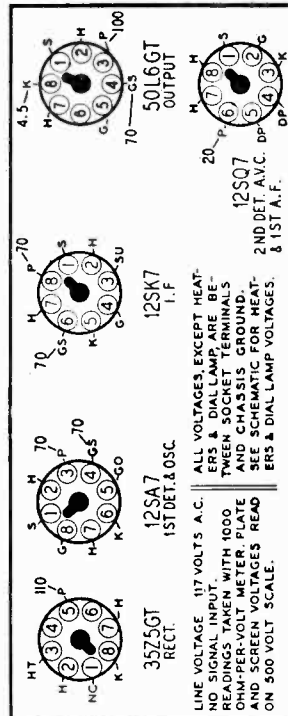
Part No.	Description	Value	Material
885685	R-5	6.8 meg.	Carbon
884474	R-6	470,000 ohms	Carbon
885474	R-7	470,000 ohms	Carbon
884151	R-8	150 ohms	Carbon
884270	R-10	27 ohms	Carbon
885152	R-11	1500 ohms	Carbon

Part No.	Description	Value	Material
26A464	Pointer, Bracket Assembly complete with light diffuser holder, string guide, pulleys, etc.		
15X223	Pointer		
6X21	Rubber Grommet		(Mfg. gang)
20X329	Cond. Cushion Stud		condenser
26X482	Drive shaft		
19X192	"C" Washer		
10X36	Drive cord assembly		
28X95	Drive cord tension spring		
7A213	Pilot light socket assembly		
58X683	Dial		No. 47 Pilot light
30X539	Dial clamp (upper)		
30X540	Dial clamp (lower)		



DRIVE CORD REPLACEMENT

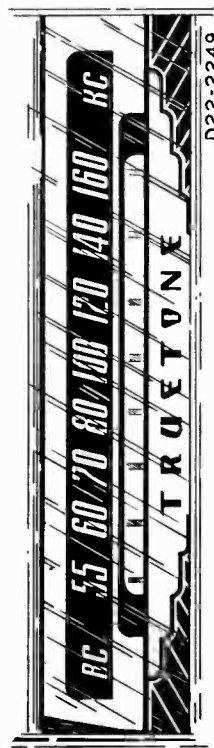
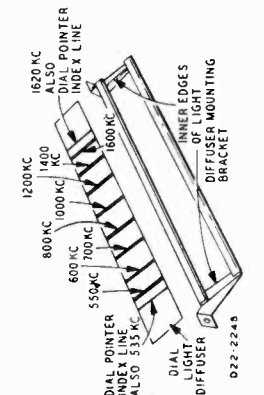
Turn the large drive pulley to the maximum counterclockwise position. Use a new 10x36 drive cord assembly or a piece of cord 53 inches long and tie one end to the tension spring and fasten the other end of the spring to the drive pulley. Install the cord as shown in the illustration. Wind 2 3/4 turns counterclockwise around the tuning shaft with the turns progres-



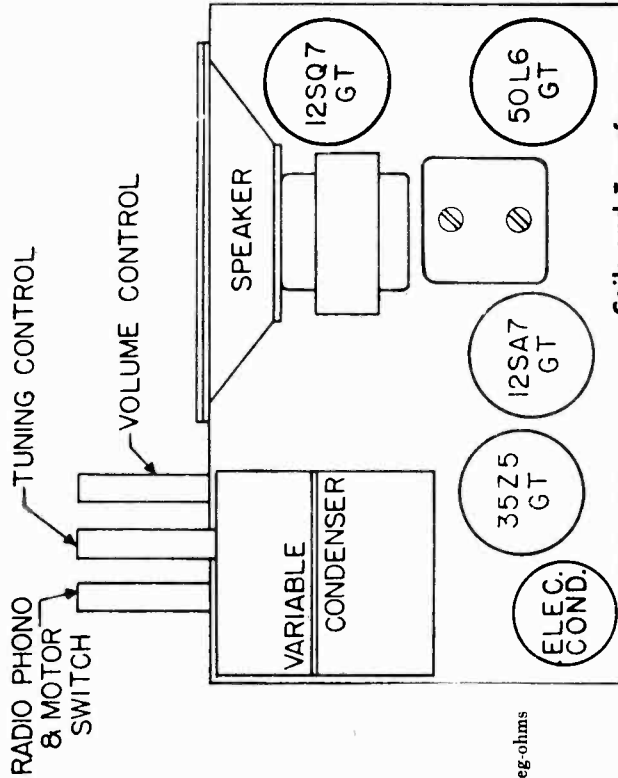
NOTICE: There is a model number label on the chassis. This label identifies the radio as to chassis, dial and issue letter. When ordering parts or writing, give ALL information appearing on this label.

Part No.	Description
12A473	5" P.M. Speaker
3A303	55X262 Cabinet, Plastic
14X411	Grille Cloth
10A297	Knob
2X289	Felt Washer
13X328	Line Cord and Plug Assembly

DIAL CALIBRATION



TUBE LOCATION

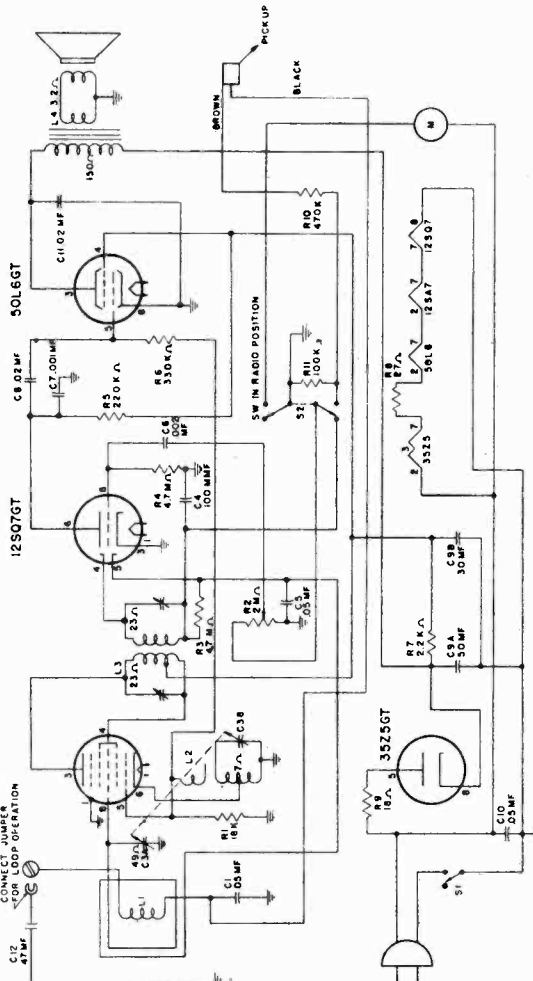


Coils and Transformers

- L1 Back cover with loop
- L2 Oscillator coil
- L3 I.F. transformer
- L4 Output transformer

Miscellaneous

- Cord, line 6 ft.
- Knob, tuning
- Knob, volume or phono radio
- Speaker
- Cabinet, wood
- Tuning knob washer
- Phono-needle
- Walisco back clips
- Sockets, wafer octal
- Switch, phono-radio
- Phono motor and 8-inch turntable
- Phono crystal, L-26



Resistors

- R2 Control, volume with switch, 2 meg-ohms
- R1 18,000 ohms, 1/4 watt
- R3, R4 4.7 meg ohms, 1/4 watt
- R5, R10 220,000 ohms, 1/4 watt
- R6 330,000 ohms, 1/4 watt
- R7 2200 ohms, 2 watts
- R8 27 ohms, 1/2 watt
- R9 18 ohms, 1/2-watt
- R11 100,000 ohms, 1/4 watt

Capacitors

- C1-C10 Paper, .05 mfd 400 volts
- C6 Paper, .002 mfd 400 volts
- C8-C11 Paper, .02 mfd 400 volts
- C5 Paper, .05 mfd 200 volts
- C7 Paper, .001 mfd 500 volts
- C4 Ceramic 100 mmfd 500 volts
- C12 Ceramic 47 mmfd 500 volts
- C3 Variable Air—2 gang
- C9 Electrolytic, 50-30 mfd 150 volts

TUNER SETTING	ADJUST FOR MAXIMUM OUTPUT (in order shown)
Any	Trimmers on I.F. can
Rotor full open (plates out of mesh)	Oscillator trimmer
Rotor full open (plates out of mesh)	Antenna trimmer

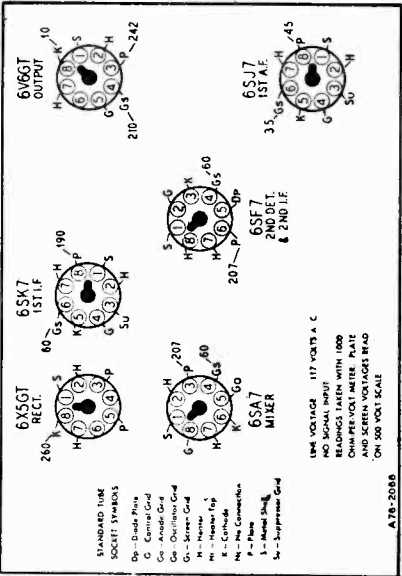
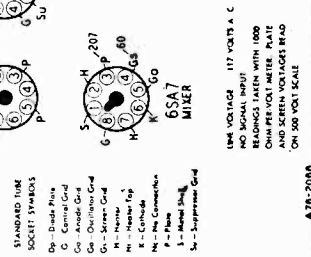
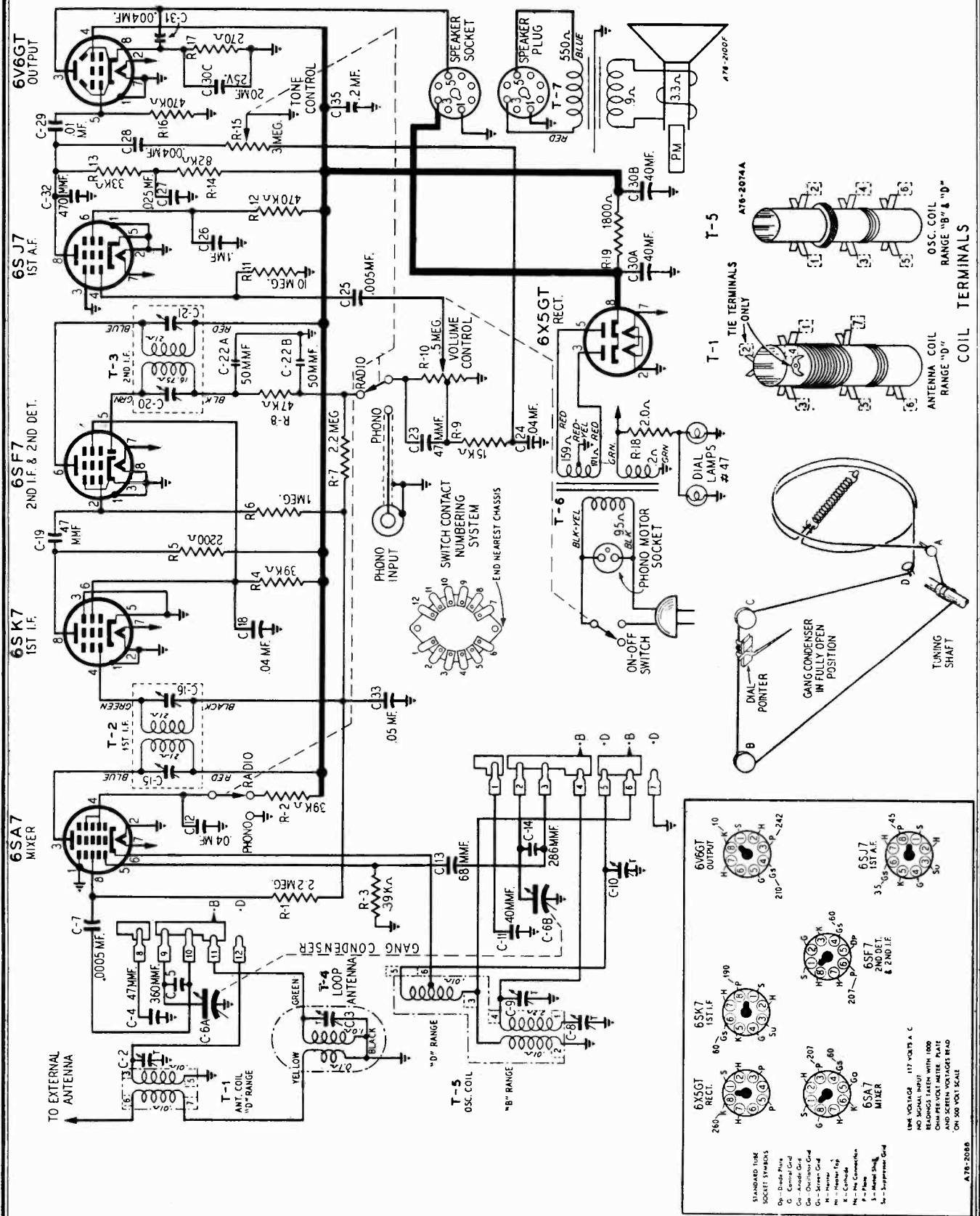
SIGNAL GENERATOR	Connection to Radio
Dummy Antenna	
Frequency	Stator of antenna section of gang
455 kc	0.1 mf
1590 kc	*
1590 kc	*
1590 kc	*

TECHNICAL DATA	Description
Tuning range	530 to 1600 kc
Intermediate frequency	455 kc
Power consumption	30 watts
Selectivity	1. A.C.A.—3 to 1. 2. A.C.A.—12.5 to 1
Sensitivity (for 0.5 watt output):	
Loop	8000 microvolts per meter average
Antenna	800 microvolts average
Power output (in voice coil):	
Undistorted	0.8 watts
Maximum	2.5 watts

* Output meter across 3.2-ohm output load.
 * Volume control at maximum.
 * Connect ground post of signal generator to chassis.
 * Align for maximum output. Reduce input as needed to keep output near 0.4 volts.
 * Run a wire from output terminal of the generator near the receiver. However, no connection is made between the signal generator and the receiver.

Model D2745

WESTERN AUTO SUPPLY CO.

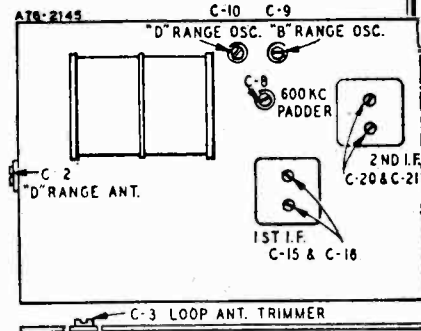


ALIGNMENT PROCEDURE

Volume Control—Maximum All Adjustments.
Connect Radio Chassis to Ground Post of Signal Generator with a Short Heavy Lead.
Allow Chassis and Signal Generator to "Heat Up" for several minutes.

The following equipment is required for aligning:
An All Wave Signal Generator which will provide an accurately calibrated signal at the test frequencies as listed.
Output Indicating Meter—Non-Metallic Screwdriver.
Dummy Antennas—.1 mf., 100 mmf., and 400 ohms.

SIGNAL GENERATOR		CONNECTION AT RADIO		DUMMY ANTENNA		BAND SWITCH SETTING		CONDENSER SETTING		ADJUST TRIMMERS TO MAXIMUM	
I.F. RANGE	455 KC	Grid of 6SA7 Pin 8	.1 mf.	B Range	Turn Rotor to Full Open	2nd I.F. (C20) & (C21)	1st I.F. (C15) & (C16)				
B	1620 KC	Antenna Lead	100 mmf.	B Range	Turn Rotor to Full Open	Oscillator Range B (C9)					
	1400 KC	Antenna Lead	100 mmf.	B Range	Tune Rotor to Max. Output Set Pointer to 1400 KC (See Note A)	Ant. Range B (C3)					
	600 KC	Antenna Lead	100 mmf.	B Range	Tune Rotor to Max. Output	Oscillator (C8)	Rock Rotor—See Note B				
Repeat above steps at 1620 and 600 KC until readjusting the oscillator Trimmer (C9) causes no further improvement of output.											
D	15,600 KC	Antenna Lead	400 Ohm	D Range	Turn Rotor to Full Open	Oscillator Range D (C10)					
	14,000 KC	Antenna Lead	400 Ohm	D Range	Tune Rotor to Max. Output	Ant. Range D (C2)	Rock Rotor—See Note B				
Reassemble chassis in cabinet.											
LOOP RANGE	1400 KC	Antenna Lead	100 mmf.	B Range	Tune Rotor to Max. Output	Ant. Range B (C3)					



NOTE A—Set pointer at the 1400 KC mark on the dial scale. Attach pointer to drive cord.

NOTE B—Turn Rotor back and forth and adjust the trimmer until the peak of greatest intensity is obtained.

MISCELLANEOUS

- 12A442 6" P.M. Speaker Complete with Output Transformer.....
- Cone and Voice Coil Assembly (Specify part number and letters stamped on speaker)
- Output Transformer (Specify part number and letters stamped on speaker).....
- 3A303 Tube socket-octal (8 prong) moulded.....
- 3A304 Phono motor socket.....
- 3A305 Phono socket—single pin tip
- 10A578 Knob (Tuning).....
- 10A579 Knob (Off-On, Volume).....
- 10A581 Knob (Tone, Radio-Phono).....
- 10A580 Knob (SW-BC).....
- 2A359 Band Change Switch.....
- 13X328 Line cord and plug assembly.....

TRANSFORMERS AND COILS

- T-1 9A1812 "D" Range Antenna Coil Assembly.....
- T-2 9A1814 1st I.F. Coil Assembly.....
- T-3 9A1815 2nd I.F. Coil Assembly.....
- T-4 26A475 "B" Range Loop Antenna.....
- T-5 9A1813 "B" Range and "D" Range Oscillator Coil Assembly.....
- T-6 53X282 117 Volt 60 Cycle Standard Power Transformer.....
- T-7 Output Transformer (See Miscellaneous).....

CAPACITORS

- | | | | |
|------------|-------------|------------------------|------------------------|
| C-2 | 17A164 | 5-50 mmf | Trimmer |
| C-3 | 17A251 | 1.5-12 mmf | Trimmer |
| C-4 | 47X473 | 47 mmf | Silvered mica |
| C-5 | 47X474 | 360 mmf | Silvered mica |
| C-6A, C-6B | 14A178 | Gang Capacitor with | drive pulley |
| C-7 | B66501 | .0005 mf | 200 V Tubular |
| C-8 | 17A155 | 350-430 mmf | Trimmer |
| C-9, C-10 | 17A109 | 2.5-35 mmf | Dual Trimmer |
| C-11 | 47X472 | 40 mmf | Silvered mica |
| C-12, C-18 | D66403 | .04 mf | 400 V Tubular |
| C-13 | 47X466 | 68 mmf | Moulded |
| C-14 | 47X481 | 286 mmf | Silvered mica |
| C-15, C-16 | Part of T-2 | (1st I.F. Coil Assem.) | |
| C-19, C-23 | 47X463 | 47 mmf | Moulded |
| C-20, C-21 | Part of T-3 | (2nd I.F. Coil Assem.) | |
| C-22A & B | 47X112 | 50-50mmf | Dual Mica |
| C-24 | D54403 | .04 mf | 400 V Tubular |
| C-25 | D66502 | .005 mf | 400 V Tubular |
| C-26 | D67104 | .10 mf | 400 V Tubular |
| C-27 | D64253 | .025 mf | 400 V Tubular |
| C-28 | D66402 | .004 mf | 400 V Tubular |
| C-29 | D66103 | .01 mf | 400 V Tubular |
| C-30A | 45X346 | 40 mf | 3 Section Electrolytic |
| C-30B | | 40 mf | |
| C-30C | | 20 mf | |
| C-31 | F66402 | .004 mf | 600 V Tubular |
| C-32 | 47X467 | 470 mmf | Moulded |
| C-33 | B66503 | .05 mf | 200 V Tubular |
| C-35 | D67204 | .2 mf | 400 V Tubular |

RESISTORS

- | | | | | |
|--------|------------|-------------|-----------------------------------|-----------------|
| B85225 | R-1, R-7 | 2.2 megohms | 0.5 W | Carbon |
| C84393 | R-2, R-4 | 39 K ohms | 1.0 W | Carbon |
| B84393 | R-3 | 39 K ohms | 0.5 W | Carbon |
| B84222 | R-5 | 2200 ohms | 0.5 W | Carbon |
| B85105 | R-6 | 1 megohm | 0.5 W | Carbon |
| B85473 | R-8 | 47 K ohms | 0.5 W | Carbon |
| B84153 | R-9 | 15 K ohms | 0.5 W | Carbon |
| 36X358 | R-10 | .5 megohm | Volume control | and line switch |
| B85106 | R-11 | 10 megohms | 0.5 W | Carbon |
| B85474 | R-12, R-16 | 470 K ohms | 0.5 W | Carbon |
| B84333 | R-13 | 33 K ohms | 0.5 W | Carbon |
| B84823 | R-14 | 82 K ohms | 0.5 W | Carbon |
| 40X276 | R-15 | 3.0 megohms | Tone control & Radio-Phono switch | |
| C84271 | R-17 | 270 ohms | 1.0 W | Carbon |
| 43X213 | R-18 | 2.0 ohms | 0.5 W | Wire wound |
| D84182 | R-19 | 1800 ohms | 2.0 W | Carbon |

DIAL AND DRIVE ASSEMBLY

- 26A400 Dial bracket assembly complete with dial glass, background, diffusers, etc.....
- 7A202 Pilot light socket assembly.....
- No. 47 Pilot light.....
- 28X113 Drive cord tension spring.....
- 10X58 Drive cord assembly.....
- 15X150 Pointer.....
- 26X485 Drive Shaft.....
- 19X192 "C" Washer (for drive shaft).....

6X21 Rubber Grommet }
20X329 Cond. Cushion Stud } Mtg. Gang Copacitor

Power Output.....4 Watts Maximum
2.3 Watts, 10% Harmonics

Power Consumption (at 117 Volts AC).....40 Watts (normal)
60 Watts (phono operating)

Frequency Ranges
B Range.....540-1600 Kilocycles
D Range.....9-15.5 Megacycles

Intermediate Frequency.....455 KC
Selectivity.....40 KC Broad at 1000

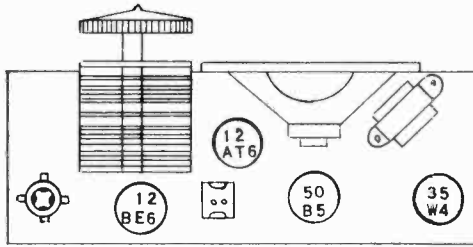
Times Signal
Speaker.....6" PM Dynamic

Sensitivity (For 0.5 Watt Output, with External Antenna)
B Range..... 9 Microvolts Average
D Range.....20 Microvolts Average

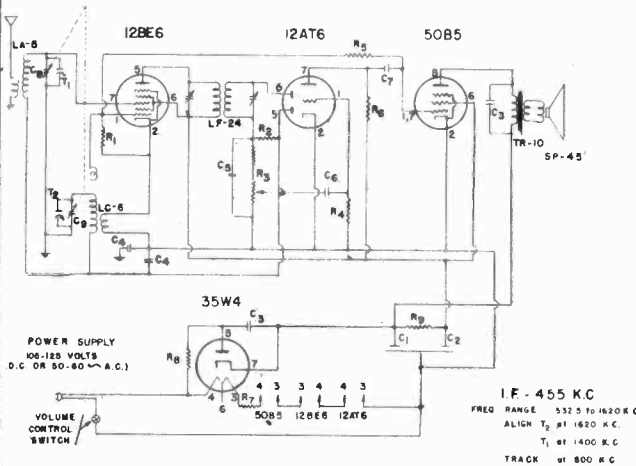
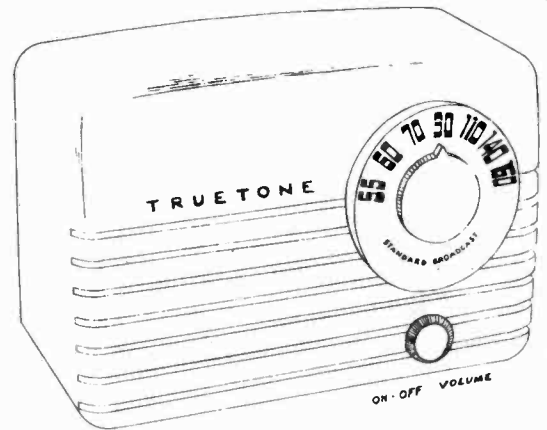
NOTICE: There is a Model Number label on the chassis. This label identifies the radio as to chassis, dial and issue letter. When ordering parts or writing, give ALL information appearing on this label.

MODELS D2806,
D2807

WESTERN AUTO SUPPLY CO.



Remove back to replace tubes



CHASSIS SERIES "AG"

ELECTRICAL SPECIFICATIONS

- Power Supply** 105-125 Volts D.C. or 50-60 Cycles A.C. 30 Watts
- Frequency Range** 532.5 to 1620 kc.
- Intermediate Freq.** 455 kc.
- Tuning** Two gang capacitor
- Speaker** 4 inch PM 3.5 ohm voice coil impedance
- Power Output** 1 watt undistorted
1.5 watt maximum
- Sensitivity** 800 Microvolts at 50 milli-watts Output
- Selectivity** 120 kc broad at 1000 times signal at 1000 kc.

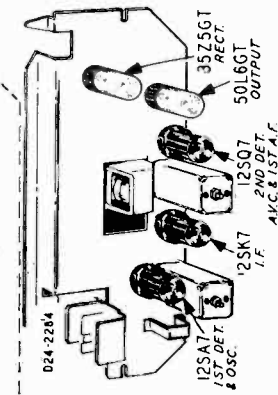
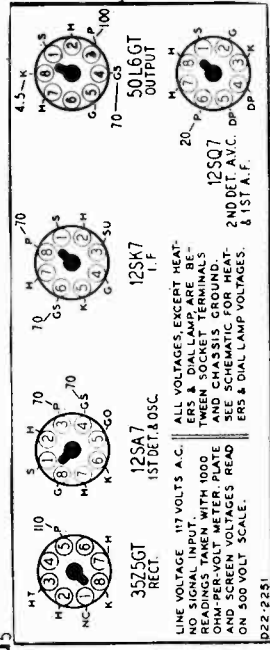
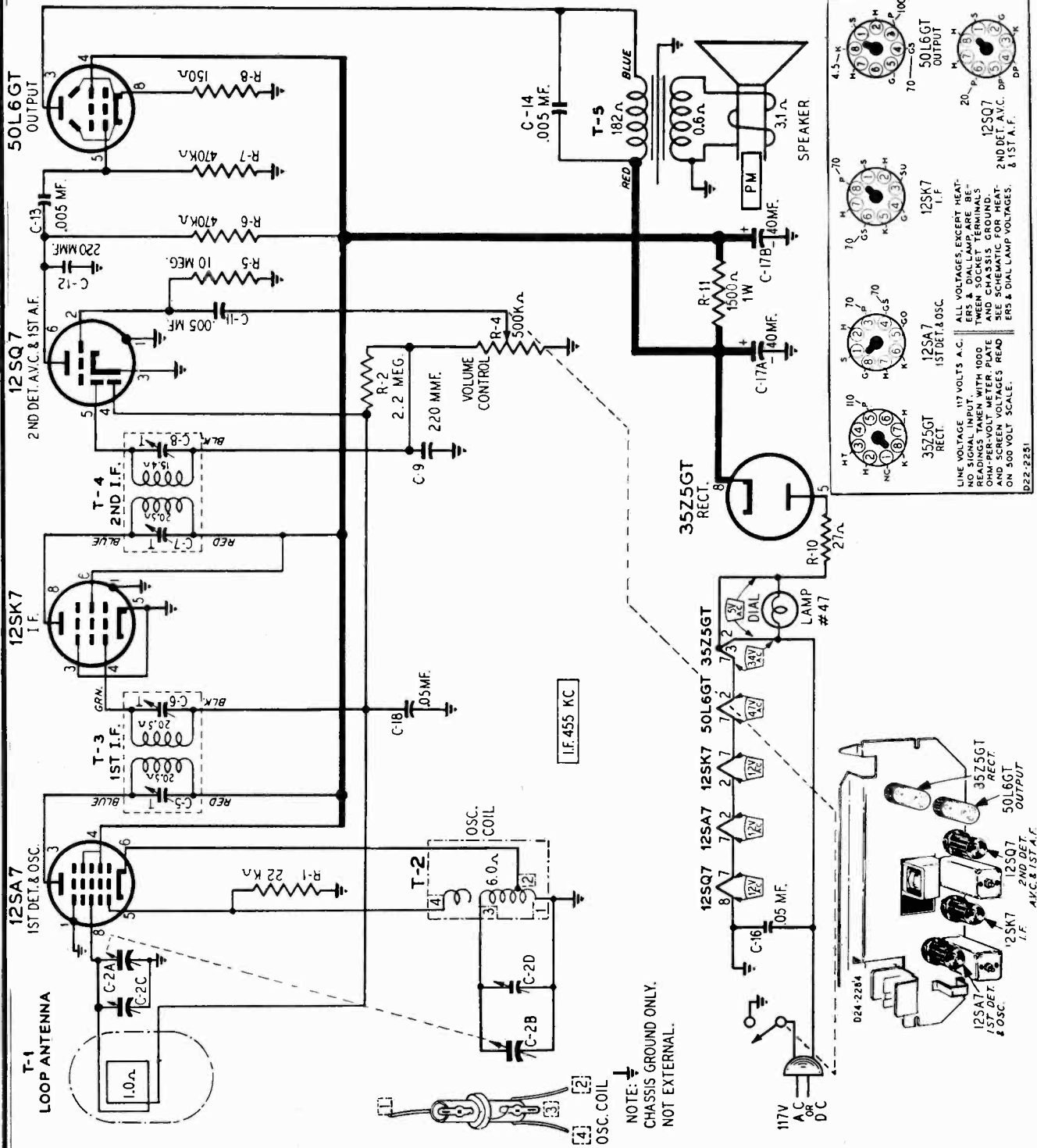
REPLACEMENT PARTS LIST

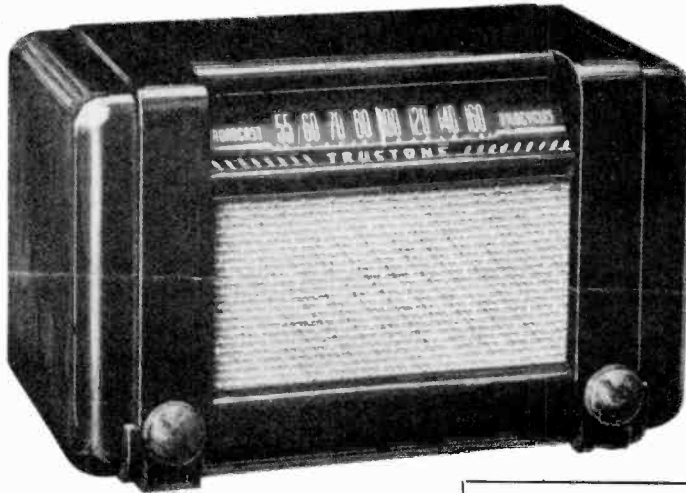
Ref. No.	Part No.	Description
CAPACITORS		
C1, C2	CE-15	2 x 40 mfd V. Elect
C3	CP203-1	.02 mfd 400V paper cond.
C4	CP503-4	.05 mfd 200V paper cond.
C5	CM151-1	.00015 mfd 500V paper cond.
C6	CP202-2	.002 mfd 400V paper cond.
C7	CP502-3	.005 mfd 200V paper cond.
C8, C9	CV-14	Variable Condenser (2 gang)
RESISTORS		
R1	RC183-2	18,000 ohms 1/2W 10%
R2	RC475-1	4.7 megohms 1/2W 20%
R3	VC-11	2 meg. vol. cont., 100 K Stop
R4	RC106-1	10 megohms 1/2W 20%
R5	RC334-1	330,000 ohms 1/2W 20%
R6	RC224-1	220,000 ohms 1/2W 20%
R7	RC390-4	39 ohms 1W 20%
R8	RC180-1	18 ohms 1/2W 20%
R9	RC222-4	2200 ohms 1W 20%
COILS & TRANSFORMERS		
LA-5		Antenna Coil
LC-6		Oscillator Coil
LF-24		I.F. Transformer
TR-10		Output Transformer
MISCELLANEOUS		
CB-106		Cabinet (specify Ivory or Walnut)
KN-20		Knob
KN-21		Pointer Knob
SP-45		4" PM Speaker

ALIGNMENT PROCEDURE

- Output meter across 3.5 ohm output load.
- Volume control at maximum for all adjustments.
- Align for maximum output. Reduce input as needed to keep output near 0.4 volts.

SIGNAL GENERATOR				SETTING TUNER	ADJUST TRIMMERS TO MAXIMUM OUTPUT (in order shown)
Frequency	Coupling Factor	Connection to Receiver	Ground Connection		
455 kc	.1 mfd	12BE6 Grid	B—	Rotor full open (Plates out of mesh)	Input and output trimmers on IF cans
1620 kc	.1 mfd	12BE6 Grid	B—	Rotor full open (Plates out of mesh)	Oscillator trimmer T2
1400 kc	.75 mmf	1 tank	B—	1400 kc	Antenna trimmer T1





SPECIFICATIONS

Power Output.....1.5 watt maximum, .9 watt (10% distortion)
 Intermediate Frequency.....455 KC
 Speaker.....5" PM Dynamic
 5 Tube Superheterodyne, including Rectifier Tube.
 Tuning Frequency Range.....540 to 1600 KC
 Power Consumption.....30 watts (At 117 volts AC)

ALIGNMENT PROCEDURE

Volume Control—Maximum All Adjustments.
 Allow Chassis and Signal Generator to "Heat Up" for several Minutes.

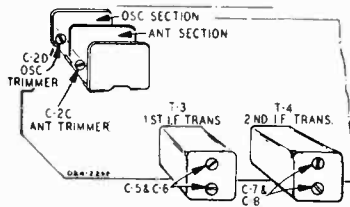
Signal Generator which will provide an accurately calibrated signal at the test frequencies as listed.

The equipment in column at right is required for aligning:

Output Indicating Meter: Non-Metallic Screw-driver.

Dummy Antennas—.1 mf., 50 mmf.
 Blocking Condenser—.1 mf.

SIGNAL GENERATOR					
FREQUENCY SETTING	ANTENNA CONNECTION	GROUND CONNECTION	DUMMY ANTENNA	GANG CONDENSER SETTING	ADJUST TRIMMERS TO MAXIMUM (See Trimmer Illustration)
455 KC	Control Grid 12SK7—1.F. Prong No. 4	Chassis Base Through .1 mf. Condenser	.1 mf.	Turn Rotor to full open	2nd I.F. (C7) & (C8)
455 KC	Control Grid 12SA7—1st Det. Prong No. 8	Same As Above	.1 mf.	Turn Rotor to full open	1st I.F. (C5) & (C6)
1620 KC	Control Grid 12SA7—1st Det. Prong No. 8	Same as Above	.1 mf.	Turn Rotor to full open	Oscillator (C-2D)
1400 KC	Reassemble chassis in cabinet See Note B	Same As Above	50 mmf.	Set pointer to 1400 KC. See Note A	Antenna (C-2C)

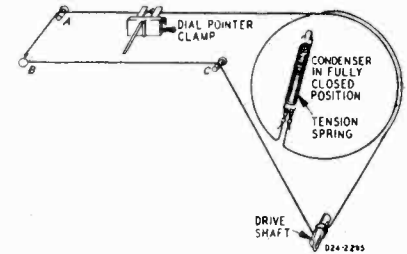


Note A—Attach pointer to drive cord and position at 1400 KC mark on dial scale.

Note B—Wind 2 turn loop of heavy enameled wire 6" diameter. Connect to signal generator. Place loop of wire 6" from loop on set and in the same plane.

DRIVE CORD REPLACEMENT

Turn the large drive pulley to the fully closed position. Use a new 10X66 drive cord assembly or a piece of cord 45 inches long and fasten one end to the tension spring and fasten the other end of the spring to the drive pulley. Install the cord as shown in the illustration. Wind 2 3/4 turns counterclockwise around the tuning shaft with the turns progressing toward the front of the chassis. After string is installed, stretch the tension spring and fasten free end of cord to spring.



REPLACEMENT PARTS LIST

NOTICE: There is a model number label on the chassis. This label identifies the radio as to chassis, dial and issue letter. When ordering parts or writing, give ALL information appearing on this label.

MISCELLANEOUS		LIST PRICE
12A479	5" PM Speaker	\$4.40
3A435	Molded Octal Tube Socket	.15
55X321	Cabinet, Plastic	4.90
14X411	Grille Cloth	.25
10A297	Knob	.10
13X328	Line Cord and Plug Assembly	.85

TRANSFORMERS AND COILS		LIST PRICE
T-1	9A1943 Loop Antenna Assembly	1.35
T-2	9A1914 Oscillator Coil Assembly	.85
T-3	9A1941 1st I-F Trans. Assembly	1.65
T-4	9A1942 2nd I-F Trans. Assembly	1.65
T-5	51X135 Output Transformer	1.50

R-4	36X373	500 K	Volume Control & Switch
R-5	B85106	10 meg	0.5 Carbon
R-6, R-7	B84474	470 K	0.5 Carbon
R-8	B83151	150	0.5 Carbon
R-10	B83270	27	0.5 Carbon
R-11	C85152	1500	1.0 Carbon

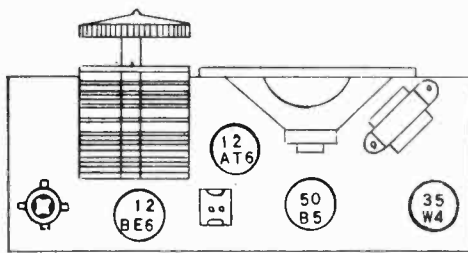
DIAL AND DRIVE ASSEMBLY	
15X242	Pointer
26X508	Drive Shaft
19X192	"C" Washer
10X66	Drive Cord Assembly
28X113	Drive Cord Tension Spring
7A217	Pilot Light Socket Assembly
7A103	No. 47 Pilot Light
58X701	Dial Glass

CAPACITORS

C-2A, C-2B	14A199	Gang Condenser Assembly
C-2C, C-2D		Part of T-3 (1st I-F Trans. Assembly)
C-5, C-6		Part of T-4 (2nd I-F Trans. Assembly)
C-7, C-8		
C-9, C-12	47X468	220 mmf Molded
C-11, C-13	B66502	.005 mf 200 V Tubular
C-14	D66502	.005 mf 400 V Tubular
C-16	D66503	.05 mf 400 V Tubular
C-17A}		40 mf 150 V Dry
C-17B}	45X363	40 mf 150 V Electrolytic Con.
C-18	B66503	.05 mf 200 V Tubular

RESISTORS

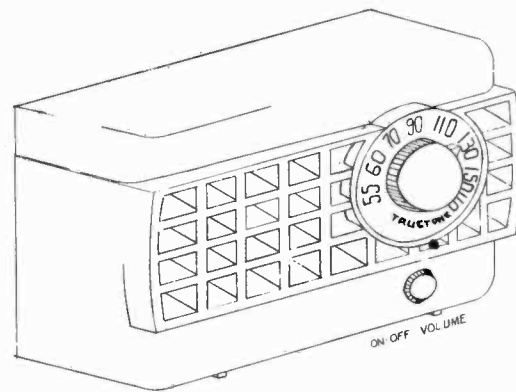
	OHMS	WATTS	
R-1	B84223	22 K	0.5 Carbon
R-2	B85225	2.2 meg.	0.5 Carbon



Remove back to replace tubes

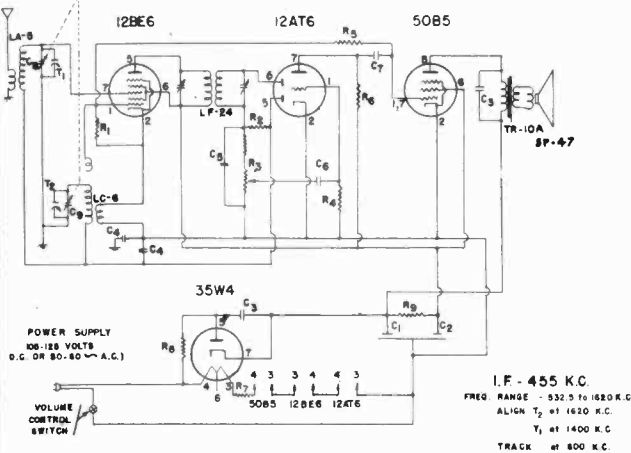
ELECTRICAL SPECIFICATIONS

- Power Supply** 105-125 Volts D.C. or 50-60 Cycles A.C. 30 Watts
- Frequency Range** 532.5 to 1620 kc.
- Intermediate Freq.** 455 kc.
- Tuning** Two gang capacitor
- Speaker** 4 inch PM 3.5 ohm voice coil impedance
- Power Output** 1 watt undistorted
1.5 watt maximum
- Sensitivity** 800 Microvolts at 50 milli-watts Output
- Selectivity** 120 kc broad at 1000 times signal at 1000 kc.



REPLACEMENT PARTS LIST

Ref. No.	Part No.	Description
CAPACITORS		
C1, C2	CE-15	2 x 40 mfd V. Elect
C3	CP203-1	.02 mfd 400V paper cond.
C4	CP503-4	.05 mfd 200V paper cond.
C5	CM151-1	.00015 mfd 500V paper cond.
C6	CP202-2	.002 mfd 400V paper cond.
C7	CP502-3	.005 mfd 200V paper cond.
C8, C9	CV-14	Variable Condenser (2 gang)
RESISTORS		
R1	RC183-2	18,000 ohms 1/2 W 10%
R2	RC475-1	4.7 megohms 1/2 W 20%
R3	VC-11	2 meg. vol. cont., 100 K Stop
R4	RC106-1	10 megohms 1/2 W 20%
R5	RC334-1	330,000 ohms 1/2 W 20%
R6	RC224-1	220,000 ohms 1/2 W 20%
R7	RC390-4	39 ohms 1W 20%
R8	RC180-1	18 ohms 1/2 W 20%
R9	RC222-4	2200 ohms 1W 20%
COILS & TRANSFORMERS		
LA-5		Antenna Coil
LC-6		Oscillator Coil
LF-24		I.F. Transformer
TR-10		Output Transformer
MISCELLANEOUS		
CB-106		Cabinet (specify Ivory or Walnut)
KN-20		Knob
KN-21		Pointer Knob
SP-45		4" PM Speaker



CHASSIS SERIES "AG"

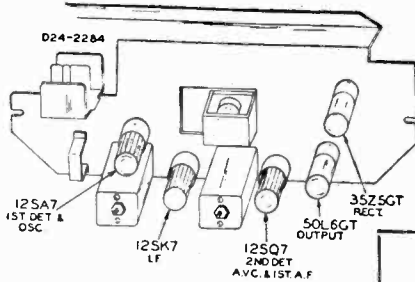
ALIGNMENT PROCEDURE

- Output meter across 3.5 ohm output load.
- Volume control at maximum for all adjustments.
- Align for maximum output. Reduce input as needed to keep output near 0.4 volts.

SIGNAL GENERATOR				SETTING TUNER	ADJUST TRIMMERS TO MAXIMUM OUTPUT (in order shown)
Frequency	Coupling Factor	Connection to Receiver	Ground Connection		
455 kc	.1 mfd	12BE6 Grid	B—	Rotor full open (Plates out of mesh)	Input and output trimmers on IF cans
1620 kc	.1 mfd	12BE6 Grid	B—	Rotor full open (Plates out of mesh)	Oscillator trimmer T2
1400 kc	75 mmf	Hank	B—	1400 kc	Antenna trimmer T1

SPECIFICATIONS

5 Tube Superheterodyne, including Rectifier Tube
 Tuning Frequency Range 540 to 1600 KC
 Power Consumption 30 watts (At 117 volts AC)
 Power Output 1.5 watt maximum, 9 watt (10% distortion)
 Intermediate Frequency 455 KC
 Speaker 5" PM Dynamic



CHECK YOUR LINE VOLTAGE

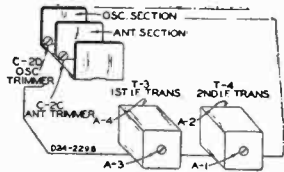
Unless otherwise marked, this radio must be operated on a power supply of 105-125 volts AC, 50 to 60 cycles only, or 105-125 volts DC.

ALIGNMENT PROCEDURE

Volume Control—Maximum All Adjustments.
 Allow Chassis and Signal Generator to "Heat Up" for several Minutes.
 The equipment in column at right is required for aligning:

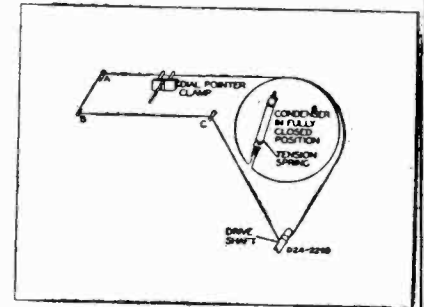
Signal Generator which will provide an accurately calibrated signal at the test frequencies as listed.
 Output Indicating Meter: Non-Metallic Screwdriver.
 Dummy Antennas—.1 mf., 50 mmf.
 Blocking Condenser—.1 mf.

FREQUENCY SETTING	ANTENNA CONNECTION	GROUND CONNECTION	DUMMY ANTENNA	GANG CONDENSER SETTING	ADJUST TRIMMERS TO MAXIMUM (See Trimmer Illustration)
455 K C	Control Grid 12BK7—I. F. Prong No. 4	Chassis Base Through .1 mf. Condenser	.1 mf.	Turn Rotor to full open	2nd I. F. A2 & A1
455 K C	Control Grid 12SA7—1st Det. Prong No. 8	Same As Above	.1 mf.	Turn Rotor to full open	1st I. F. A4 & A3
1620 KC	Control Grid 12SA7—1st Det. Prong No. 8	Same As Above	.1 mf.	Turn Rotor to full open	Oscillator (C-2D)
1400 KC	Reassemble chassis in cabinet See Note B	Same As Above	50 mmf. Set pointer to 1400 KC. See Note A		Antenna (C-2C)



DRIVE CORD REPLACEMENT

Turn the large drive pulley to the fully closed position. Use a new 10x66 drive cord assembly or a piece of cord 43 inches long and fasten one end to the tension spring and fasten the other end of the spring to the drive pulley. Install the cord as shown in the illustration. Wind 2 3/4 turns counterclockwise around the tuning shaft with the turns progressing toward the front of the chassis. After string is installed, stretch the tension spring and fasten free end of cord to spring.



NOTE—Attach pointer to drive cord and position at 1400 KC mark on dial scale.

NOTE B—Wind 2 turn loop of heavy enameled wire 6" diameter connect to signal generator Place loop of wire 6" from loop on set and in the same plane.

Replacement Parts List

CAPACITATORS

- C-2A, C-2B
- C-2C, C-2D—14A199 Gang Condenser Assembly
- C-9, C-12 47x468 220 mmfd
- C-11, C13 B66502 .005 mf 200 V Tubular
- C-14 D66502 .005 mf 400 V Tubular
- C-16 D66503 .05 mf 400 V Tubular
- C-17A 45x363 50 mf 150 V Dry
- C-17B 50 mf 150 V Electrolytic Con.
- C-18 B66503 .05 mf. 200 V Tubular

RESISTORS

- | R-1 | P81223 | 22K | 0.5 | Carbon |
|-----|--------|---------|-----|--------|
| R-2 | B85225 | 2.2 meg | 0.5 | Carbon |

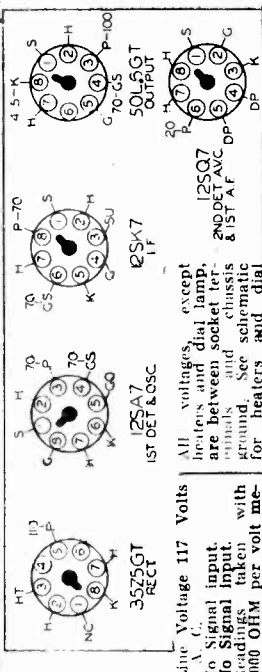
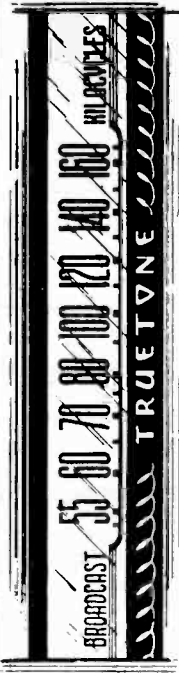
- | | | | |
|----------|--------|---------|-------------------------|
| R-4 | 36x373 | 500K | Volume Control & Switch |
| R-5 | B85106 | 10 meg. | 0.5 Carbon |
| R-6, R-7 | B84474 | 470K | 0.5 Carbon |
| R-8 | B83151 | 150 | 0.5 Carbon |
| R-10 | B83270 | 27 | 0.5 Carbon |
| R-11 | C85152 | 1500 | 1.0 Carbon |

DIAL AND DRIVE ASSEMBLY

- 15x242 Pointer
- 26x508 Drive Shaft
- 19x192 "C" Washer doz
- 10x66 Drive Cord Assembly
- 28x113 Drive Cord Tension Spring doz
- 7x217 Pilot Light Socket Assembly
- 7A103 No. 47 Pilot Light
- 58x791 Dial Glass

MISCELLANEOUS

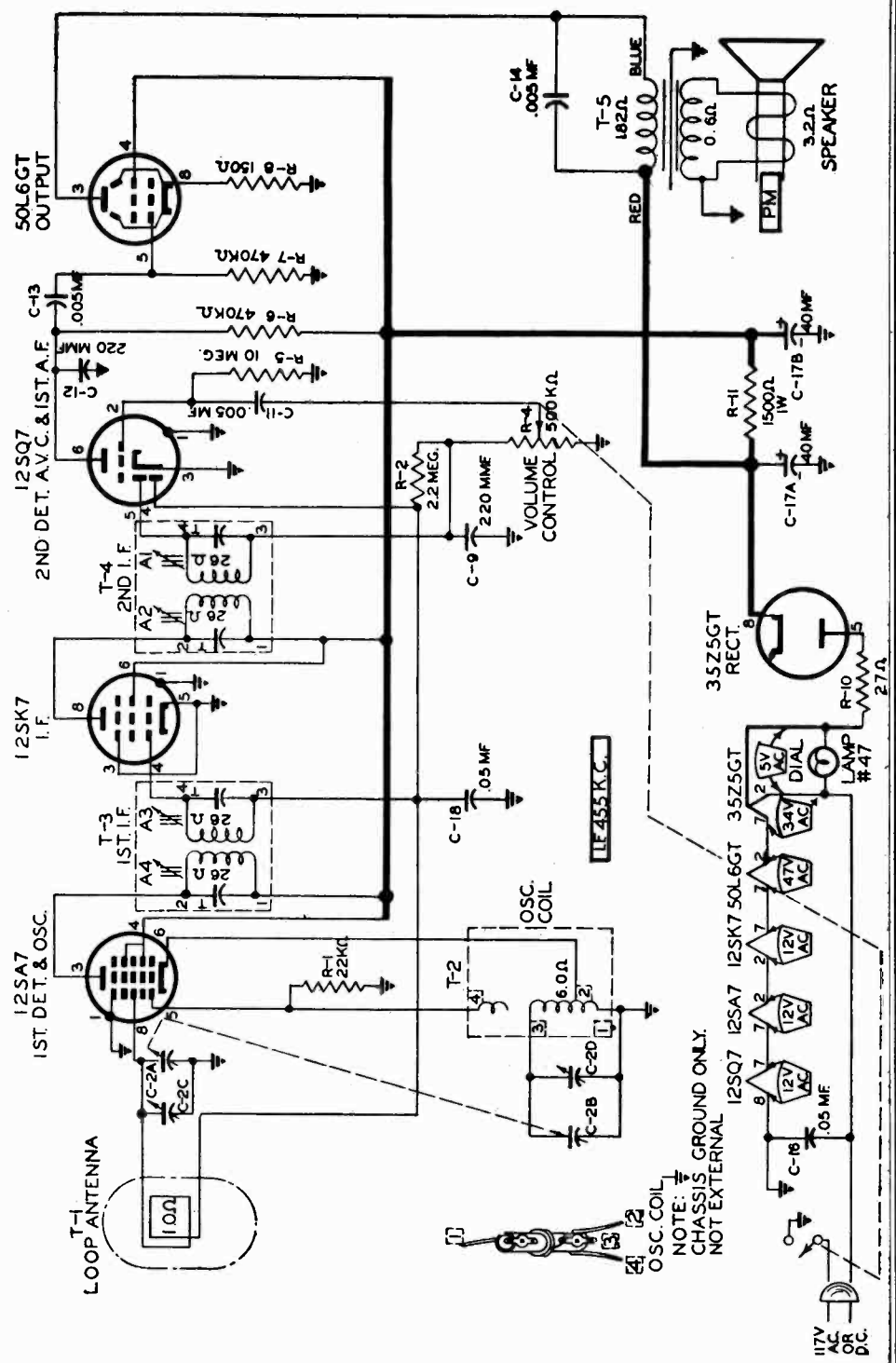
- 2A479 5" PM Speaker
- 3A435 Molded Octal Tube Socket
- 55X321 Cabinet, Plastic
- 14x411 Grille Cloth
- 10A297 Knob
- 13x328 Line Cord and Plug Assembly
- TRANSFORMERS AND COILS**
- T-1 9A1943 Loop Antenna Assembly
- T-2 9A1914 Oscillator Coil Assembly
- T-3 X-1295 1st I-F Trans. Assembly
- T-4 X-1296 2nd I-F Trans. Assembly
- T-5 X-507 Output Transformer



Line Voltage 117 Volts
 No Signal input.
 Readings taken with 1000 OHM per volt meter plate and screen voltages, read on 500 volt scale.

All voltages, except heater and dial lamp, are between socket pins and chassis ground. See schematic for heaters and dial lamp voltages.

E. W. Mc2910 818



NOTE:
 CHASSIS GROUND ONLY.
 NOT EXTERNAL

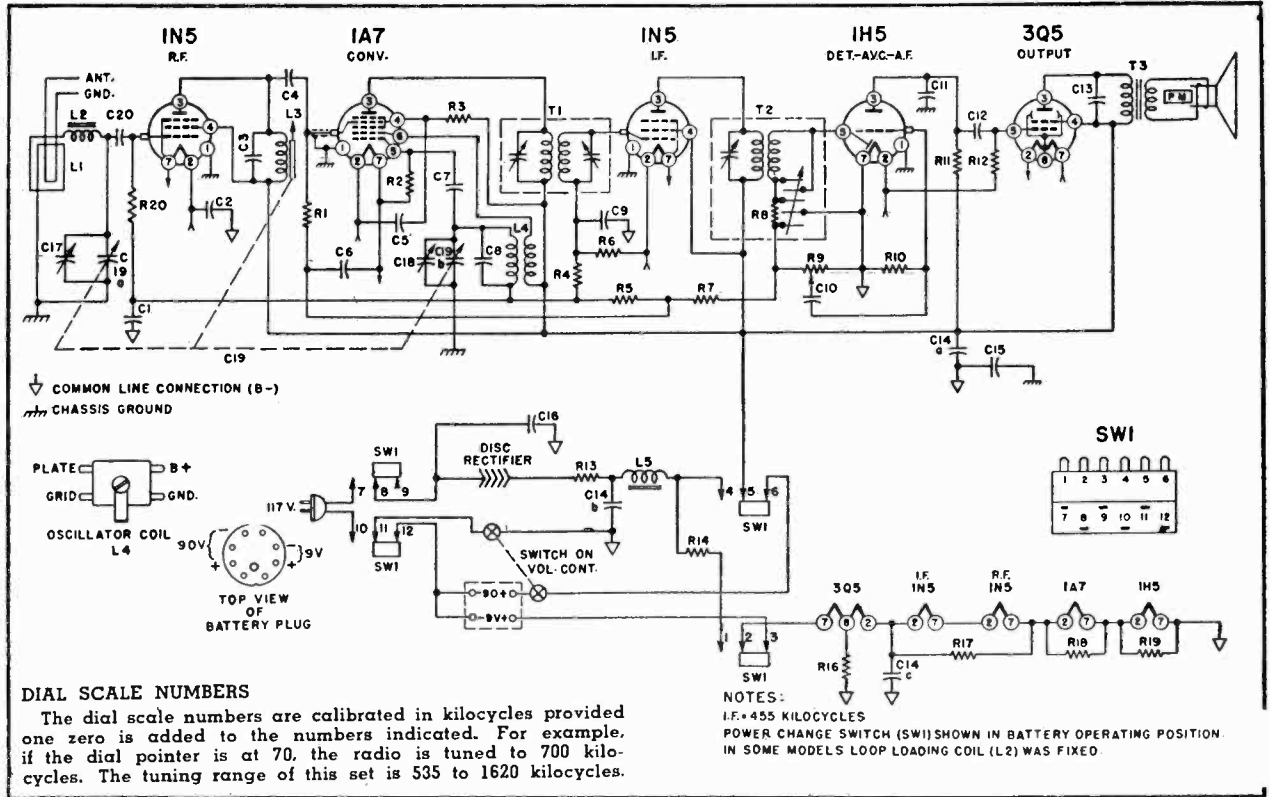
MODELS D3630,
D3630N
POWER SUPPLY

WESTERN AUTO SUPPLY CO.

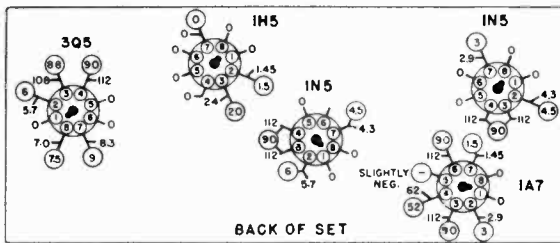
BATTERY

This receiver is designed to operate on either a Battery Pack; or any AC (Alternating Current) power supply line of 105 to 125 volts, 50 to 60 cycles; or DC (Direct Current) power supply line of 105 to 125 volts.

Any one of the following battery packs may be used in this portable radio: Western Auto Supply Wizard B6460 or B6470, Ensign AB50, Ensign AB49, General 60A-6F6-5, General 60B-6F6-5, Burgess F6A60, Burgess G6M60, Eveready 754, Ray-O-Vac AB878 or Ray-O-Vac AB994. For best results, use Western Auto Supply Wizard B6460 (Standard) or B6470 (Deluxe) battery packs for replacement.



VOLTAGE CHART



VOLTAGE DATA

1. Voltage readings circled (O) are for Battery Operation.
2. All readings made between Tube Socket Terminals and Pin No. 7 on the IH5.
3. A.C. Voltages measured on a 117 Volt A.C. line.
4. Battery Voltages measured with a fresh battery.
5. Dial turned to low frequency end, no signal.
6. All Voltages measured with a 1000 ohm-per-volt meter.

REPLACEMENT PARTS

CONDENSERS			RESISTORS			COILS and TRANSFORMERS		
Symbol	Description	Part No.	Symbol	Description	Part No.	Symbol	Description	Part No.
C1	.05 Mfd., 200 Volt, Paper	64B1-32	R4, R5	4.7 Megohms, 1/4 Watt, Carbon	60B2-475	T2	2nd I.F. Transformer	72B10-2
C2	.25 Mfd., 200 Volt, Paper	64B1-28	R6	4.7 Megohms, 1/4 Watt, Carbon	60B2-475	T3	Transformer, Output	50A1-3
C3	.00042 Mfd., Mica	65B1-13	R7	3.3 Megohms, 1/4 Watt, Carbon	60B2-335	* When ordering, specify all numbers on the speaker and transformer.		
C4, C11	.00025 Mfd., Mica	65B5-22	R8	47,000 Ohms, 1/2 Watt, Carbon	60B8-473	SW1	{ Switch, Power Change	77A6
C5, C6, C9, C10, C12	.01 Mfd., 400 Volt, Paper	64B1-25	R9	1 Megohm Volume Control	75B1-10C		{ Switch, Power Change	77A10
C7	.00005 Mfd., Mica	65B5-11	R10	15 Megohms, 1/4 Watt, Carbon	60B2-156	MISCELLANEOUS		
C8	.00015 Mfd., Mica	65B5-3	R11, R20	1 Megohm, 1/4 Watt, Carbon	60B2-105	Description Part No.		
C13	.002 Mfd., 600 Volt, Paper	64B1-14	R12	2.2 Megohms, 1/4 Watt, Carbon	60B2-225	Dial Background	21A18-2	
C14a	50 Mfd., 150 Volt } Elect.	67C7-42	R13	68 Ohms, Wire Wound, 1 Watt	60B28-4	Dial Cord, 12"	50A1-3	
C14b	30 Mfd., 150 Volt }		R14	2,275 Ohms, Wire Wound, 5 Watt	61A3-6	Dial Cord Tension Spring	19A1-2	
C14c	100 Mfd., 25 Volt } Cond.		R17	560 Ohms, 1/2 Watt, Carbon	60B8-561	Escutcheon and Dial Scale	23C14	
C15	.2 Mfd., 400 Volt, Paper	64A2-1	R16	1,500 Ohms, 1/2 Watt, Carbon	60B8-152	Knob, Tuning	33A14-6	
C16	.05 Mfd., 400 Volt, Paper	64B1-22	R18	220 Ohms, 1/2 Watt, Carbon	60B8-221	Knob, Volume	33A14-5	
C17	Antenna Trimmer	66A12-5	R19	120 Ohms, 1/2 Watt, Carbon	60B8-121	Plug, Battery (9 prong)	88A3-3	
C18	Oscillator Trimmer (Part of Gang)		COILS and TRANSFORMERS			Pointer, Cream Tenite	25A15-1	
C19 { C19a } C19b	Condenser, Gang	68B4	L2	{ Coil, Loop Loading, (fixed)	AA114	Rectifier, Selenium	93A1-2	
C20	.00025 Mfd., Mica	65B7-22	L3	{ Coil, Loop Loading, (variable)	AA115	Speaker and Output Transformer	78B8	
RESISTORS			L4	{ Iron Slug for plate coil	71B1-3	Tube Shields	87A8	
R1	100,000 Ohms, 1/2 Watt, Carbon	60B8-104	L5	{ Coil, Plate	AB100-5			
R2	220,000 Ohms, 1/2 Watt, Carbon	60B8-224	L6	{ Oscillator Coil	68A7			
R3	47,000 Ohms, 1/2 Watt, Carbon	60B8-473	L7	{ Choke Filter	74A5			
			T1	{ 1st I.F. Transformer	72B9-2			

1. Be sure both set and signal generator are thoroughly warmed up before starting alignment.
2. Make alignment, using a battery whenever possible.
3. Disconnect Loop Antenna leads from clips on set and remove chassis from cabinet.
4. Connect a 50,000 ohm carbon resistor across the two clips from which the Loop Antenna was removed.
5. Connect Output Meter across the Voice Coil.
6. Connect a fresh battery to the set.
7. Turn receiver Volume Control full on.

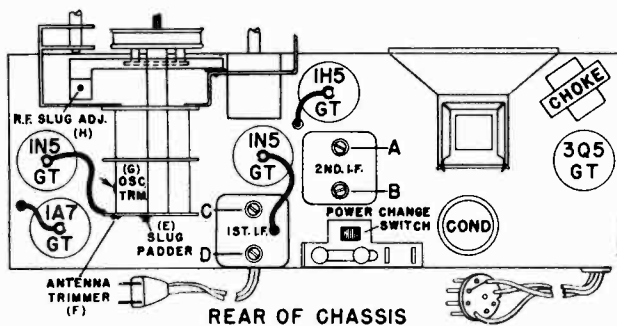
Step	Dummy Antenna Used in Series with Signal Generator	Connect High Side Signal Generator to	Signal Generator Frequency	Gang Condenser Setting	Trimmer Description and Designation	Type of Adjustment
1	.00025 Mfd. when using A.C. .1 Mfd. when using Battery	Grid Cap 1A7	455 K.C.	Any point where it does not affect Signal	2nd I.F. (A), (B). 1st I.F. (C), (D).	Maximum Deflection. Then repeat
2	.00025 Mfd. when using A.C. .1 Mfd. when using Battery	Grid Cap 1N5	1620 K.C.	Rotor full open (Plates out of mesh)	Oscillator Trimmer (G)	Maximum Deflection.
3	.00025 Mfd. when using A.C. .1 Mfd. when using Battery	Grid Cap 1N5	1400 K.C.	Tune in Generator Signal	R.F. Slug (H)	Maximum Deflection.
4	Replace Set in Cabinet					
5	.00025 Mfd.	Antenna and Ground Leads	1400 K.C.	Tune in Generator Signal	Antenna Trimmer (F)	Maximum Deflection.
6	Disregard the next two steps if the set being aligned is a model with a fixed loop loading coil (L2).					
7	.00025 Mfd.	Antenna and Ground Leads	600 K.C.	Tune in Generator Signal	Loop Loading Coil Slug (E)	Maximum Deflection.
8	.00025 Mfd.	Antenna and Ground Leads	1400 K.C.	Tune in Generator Signal	Reset Antenna Trimmer (F)	Maximum Deflection.

Seal adjusting screw on the loop loading coil with any quick drying cement.

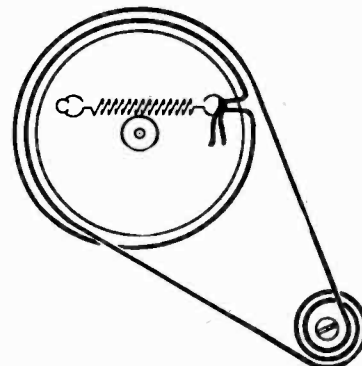
REPLACING R.F. TUNING SLUG

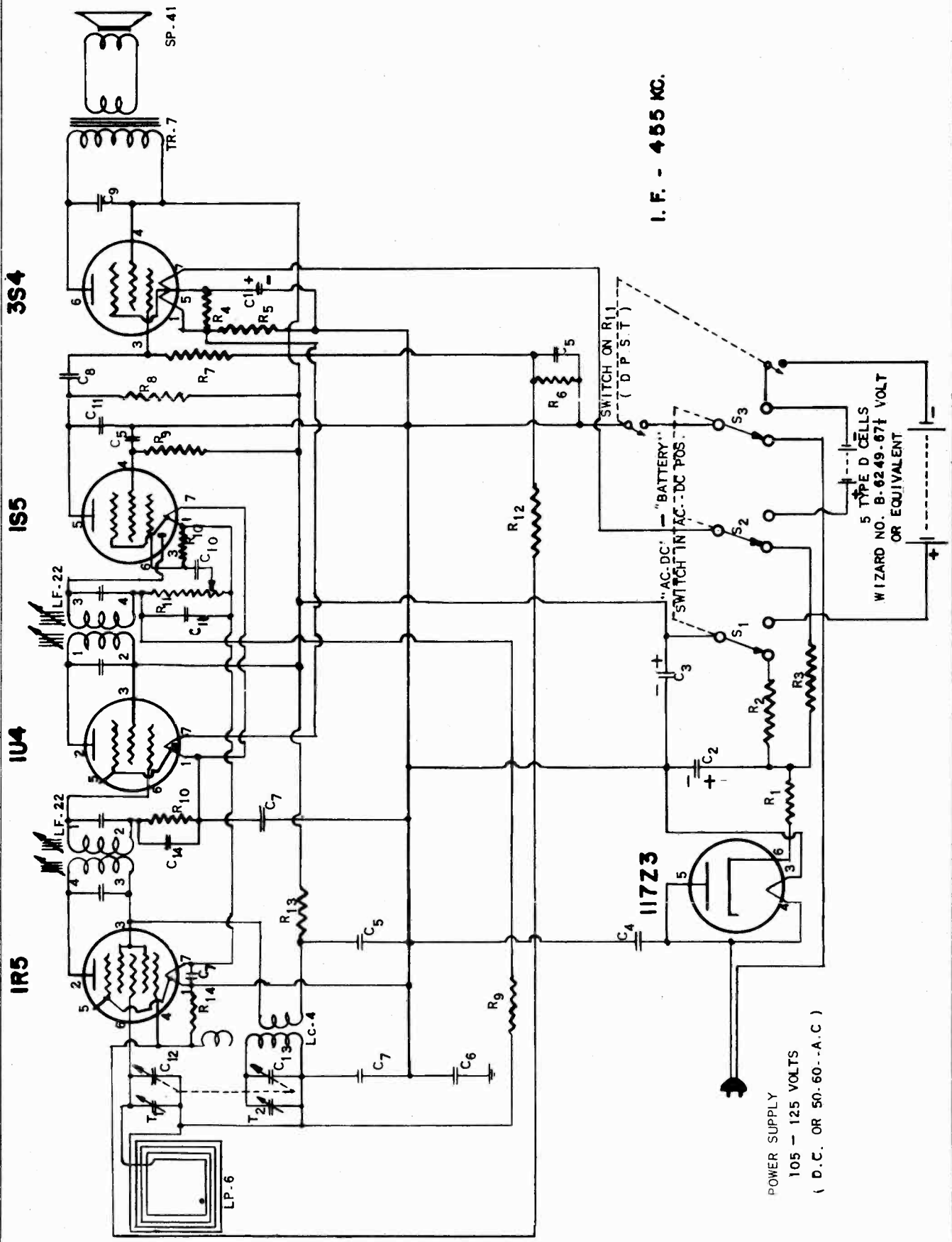
If the R.F. Tuning Slug has to be changed, use the following procedure. Set the gang condenser to the point where the plates are fully meshed. Screw the slug adjusting screw about halfway down. Place the slug in the coil in such a position that the top of the slug is flush with the top of the Coil. Solder the slug wire to the adjusting screw. Be sure that the position of the slug does not change during the soldering and that the slug wire is straight. Proceed to re-align the set as shown in the chart.

TUBE AND TRIMMER LAYOUT



DIAL CORD STRINGING





I. F. - 455 KC.

POWER SUPPLY
105 - 125 VOLTS
(D.C. OR 50-60-A.C.)

5 TYPE D CELLS
WIZARD NO. B-6249-67 1/2 VOLT
OR EQUIVALENT

3S4

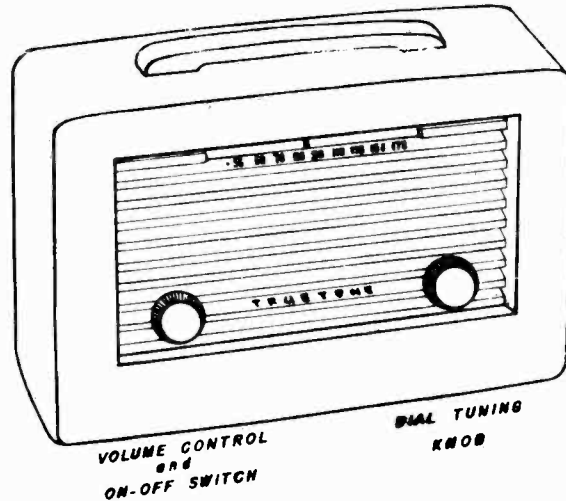
IS5

IU4

IR5

MODEL D3810

WESTERN AUTO SUPPLY CO.



ALIGNMENT PROCEDURE

- Output meter across 3.5 ohm output load.
- Volume control at maximum for all adjustments.
- Align for maximum output. Reduce input as needed to keep output near 0.4 volts.

SIGNAL GENERATOR				SETTING TUNER	ADJUST TRIMMERS TO MAXIMUM OUTPUT (in order shown)
Frequency	Coupling Factor	Connection to Receiver	Ground Connection		
455 kc	.1 mfd	1R5 Grid	B—	Rotor full open (Plates out of mesh)	Input and output trimmers on IF cans
1700 kc	.1 mfd	1R5 Grid	B—	Rotor full open (Plates out of mesh)	Oscillator trimmer T2
1500 kc		Radiating Loop		1500 kc*	Antenna trimmer T1

* Five markings on the dial bracket represent respectively 530 kc., 600 kc., 1000 kc., 1500 kc., and 1700 kc., reading from left to right. These points are to be used for the alignment of the receiver.

POWER SUPPLY

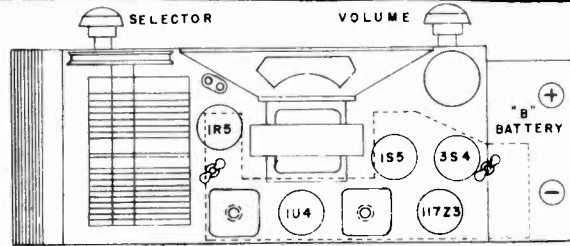
This receiver is designed to operate on either an A.C. or D.C. power supply. The following operation ratings should be observed:

Voltages.....105 - 125 Volts, A.C. or D.C.

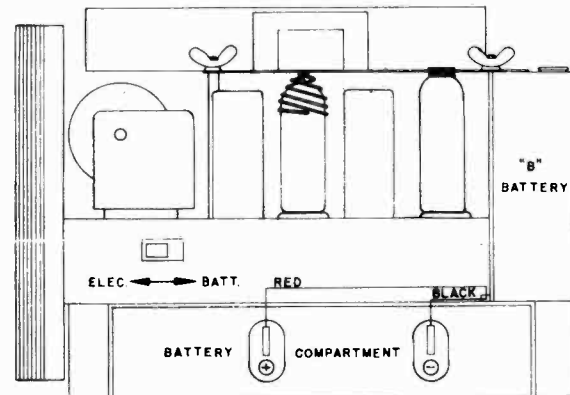
The battery supply to be used with this receiver is as follows:

"A" supply 7½ volts.
Use five type "D" flashlight cells; Wizard No. B-6732 or Burgess No. 2 or Eveready No. 950 or equivalent.

"B" supply 67½ volts.
Use Wizard No. B-6249 or Burgess No. XX45 or Eveready No. 467 or equivalent.

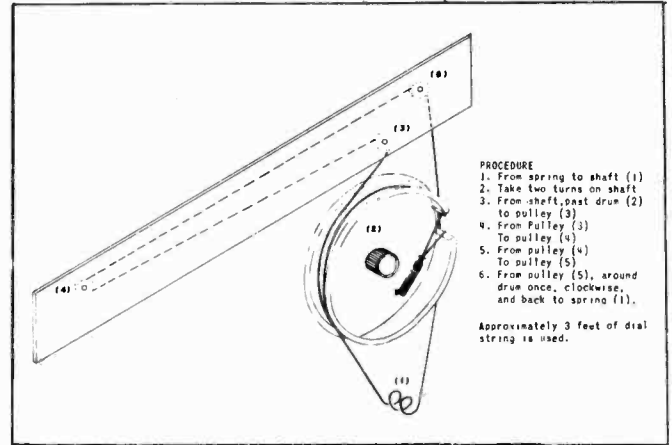


TO REPLACE TUBES, UNSCREW WING NUTS, AND REMOVE TUBE SPRING PLATE



ELECTRICAL SPECIFICATIONS

- Power Supply**..... 105-125 volts DC or
50-60 cycles AC
15 watts
- Batteries**..... A—7½ volts. 50 ma.
B—67½ volts. 8 ma. average.
- Frequency Range**..... 530 to 1700 kc.
- Intermediate Freq.**..... 455 kc.
- Tuning**..... Two-gang capacitor
- Antenna**..... Built-in loop
- Speaker**..... 4 inch PM; voice coil
Impedance 3.5 ohms.
- Power Output**..... 80 milliwatts undistorted
140 milliwatts maximum
- Sensitivity**..... 500 microvolts per meter for
50 milliwatt output
- Selectivity**..... 55 kc broad at 1000 times
signal at 1000 kc.



Replacement of Drive Cord

REPLACEMENT PARTS LIST

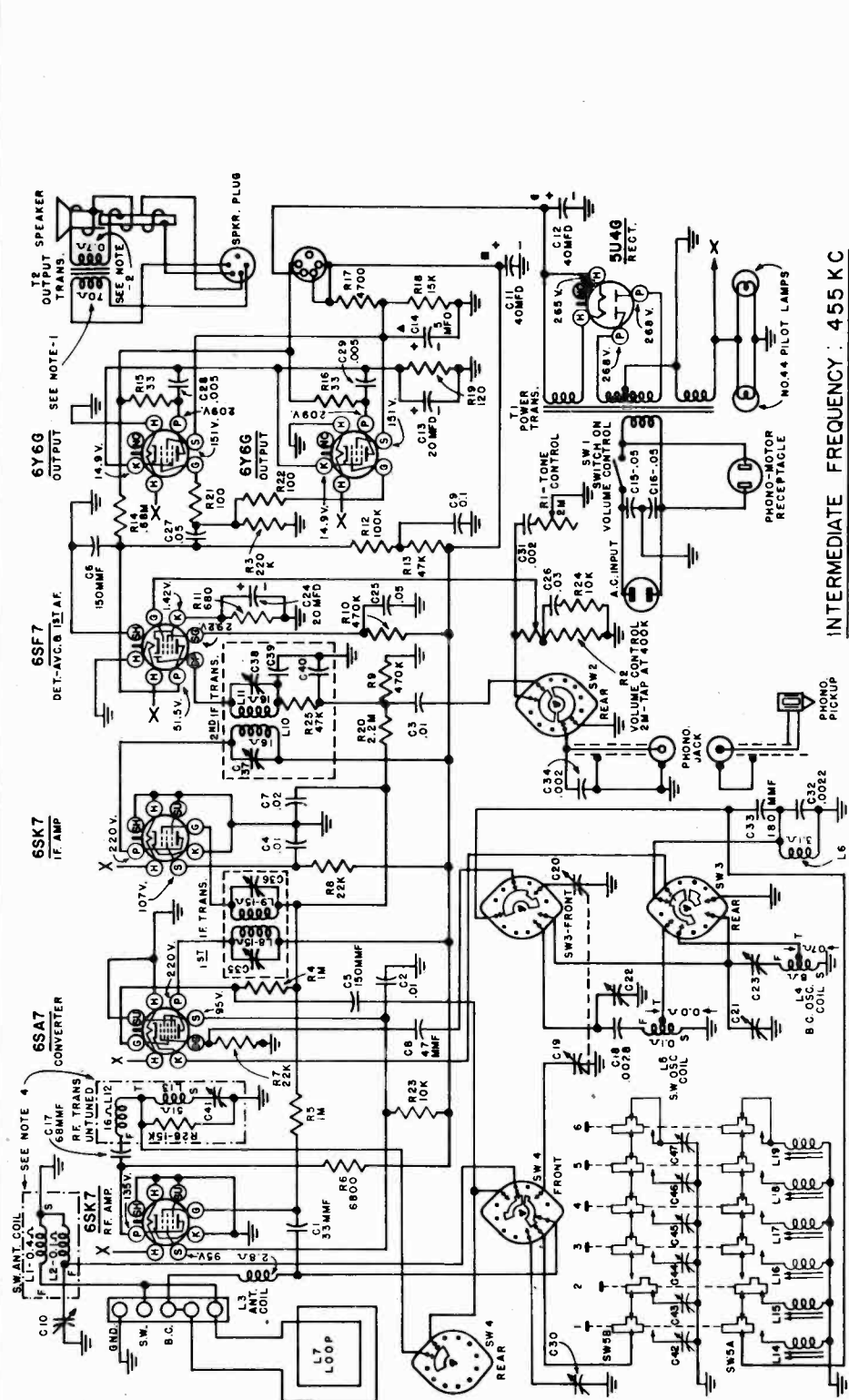
When ordering parts, specify part number, model number and series.

Ref. No.	Part No.	Description
CAPACITORS		
C1, } C2, C3, }	CE 12	{125 mfd, 10 volt} Electrolytic {25 mfd, 150 volt} condenser
C4	CP 503-5	.05 mfd, 400 volt, paper
C5	CP 103-2	.01 mfd, 150 volt, paper
C6	CP 104-2	.1 mfd, 200 volt, paper
C7	CP 503-2	.05 mfd, 150 volt, paper
C8	CP 202-3	.002 mfd, 200 volt, paper
C9	CP 502-2	.005 mfd, 400 volt, paper
C10	CP 102-3	.001 mfd, 200 volt, paper
C11	CM 101-1	.0001 mfd, 300 volt, mica
C12, C13	CV 10	Variable condenser, 2 gang
C14	CP 103-4	.01 mfd, 100 volt, paper
RESISTORS		
R1	RC 180-1	18 ohms, ½ watt 20%
R2	RC 682-5	6800 ohms, 1 watt 10%
R3	RP 3	2650 ohms, 10 watt 5%
R4	RC 471-1	470 ohms, ½ watt 20%
R5	RC 821-2	820 ohms, ½ watt 10%
R6	RC 274-2	270,000 ohms, ½ watt 10%
R7	RC 225-1	2.2 megohms, ½ watt 20%
R8	RC 105-1	1 megohm, ½ watt 20%
R9	RC 335-1	3.3 megohms, ½ watt 20%
R10	RC 106-1	10 megohms, ½ watt 20%
R11	VC 6	1 meg. vol. control with switch
R12	RC 105-2	1 megohm, ½ watt 10%
R13	RC 153-1	15,000 ohms, ½ watt 20%
R14	RC 104-2	100,000 ohms, ½ watt 10%

Ref. No.	Part No.	Description
COILS AND TRANSFORMERS		
	LC-4	Oscillator coil
	LF-22	IF transformer
	LP- 6	Loop antenna
	TR- 7	Output transformer
MISCELLANEOUS		
S1, S2, S3	SW-10	Three Pole Single Throw Switch
	SP-41	4 inch P.M. speaker
	PN-6	Pointer
	CR-2	Drive cord
	SG-1	Spring for drive cord
	KN-20-4	Knob
	BK- 20	Cabinet back (with hardware)
	CB-104A	Assembled cabinet (without back and handle)
	HA-2	Handle for cabinet (with springs and pins)
	AS-1	Assembled battery box

MODELS H104, H106, H107,
H108, H110, H111, H137,
H138

WESTINGHOUSE ELECTRIC CORP.

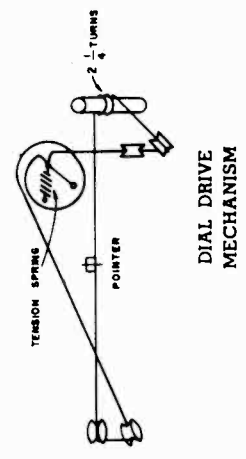


INTERMEDIATE FREQUENCY : 455 KC

- NOTES -
1. SPEAKER PLUG REMOVED
 2. VOICE COIL DISCONNECTED
 3. ALL VOLTAGES MEASURED FROM FRONT OF SET IN PB-8.C POSITION.
 4. DOT-DASH LINE DENOTES ASSEMBLY OF COMPONENT PARTS UNBUILT.
 5. ALL VOLTAGES MEASURED FROM CHASSIS (END.) USING 20,000 OHMS/VOLT METER. LINE VOLTAGE 117 V.A.C. MAX. VOLUME CONTROL SETTING AT NO SIGNAL CONDITIONS SHOULD BE ADJUSTED TO 20 PERCENT. READINGS SHOULD APPROXIMATE THE VALUES SHOWN WITHIN 20 PERCENT.
- Tuning Drive Ratio 30 to 1

PUSH BUTTONS

1. Turn on radio and allow it to warm up for five minutes.
2. Set the phono-band switch on "BROADCAST". Tune in the desired station in the frequency range 900 to 1600 kc.
3. Reset the phono-band switch on "PUSH BUTTON" and depress the first push button (right button, viewed from the front). Adjust L14, using a small long-handled screwdriver, to receive the station. Adjust C42 for maximum volume on the station.
4. Return the band switch to "BROADCAST" to make sure that the push button has been set to the desired station.
5. Adjust remaining push buttons in the same manner.



WESTINGHOUSE ELECTRIC CORP.

MODELS H104, H105, H107,
H108, H110, H111, H137,
H138

SPECIAL PROVISIONS:

- H-137 & H-138 Phonograph, FM and television sound input. 110 volt A-C outlet for phonograph motor at rear of chassis.
- H-110 & H-111 FM and television sound input at rear of chassis.

SPECIAL PROVISIONS:

- H-104 & H-105 Phonograph, F.M. and television sound input. 110 volt A-C outlet for phonograph motor at rear of chassis.
- H-107 & H-108 F.M. and television sound input at rear of chassis.

FREQUENCY RANGES:

- Standard Broadcast 550 to 1600 kc.
- International Short Wave 5.0 to 18 mc.

POWER CONSUMPTION:

- H-104 & H-105 145 watts
- H-107 & H-108 185 watts

POWER CONSUMPTION:

- H-137 & H-138 145 watts
- H-110 & H-111 185 watts

PILOT LAMPS: (2),

Westinghouse No. 44, 6.3 volts, 0.25 amps.

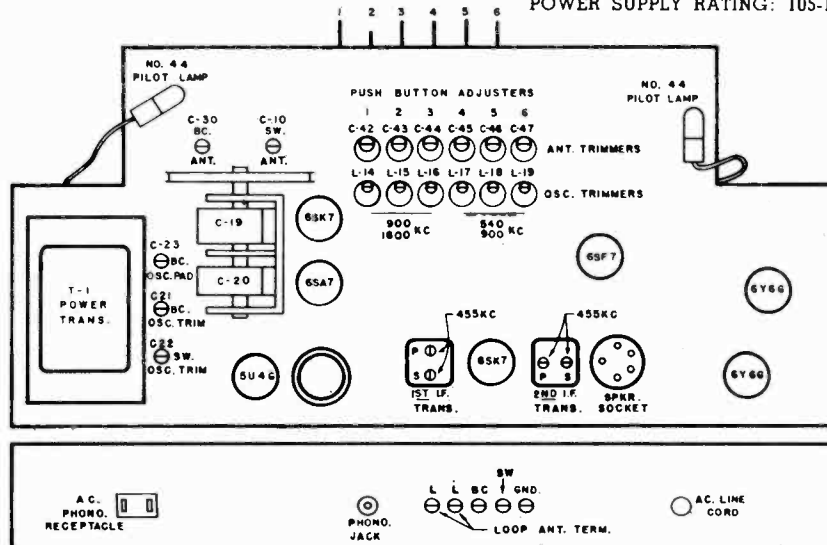
POWER OUTPUT:

- Undistorted (radio) 10 watts
- Undistorted (phonograph) 10 watts
- Maximum 15 watts

LOUDSPEAKER:

- Type Electro-dynamic
- Field Resistance 200 ohms
- Voice Coil Impedance 3.2 ohms
- Size (H-104 & H-105) 6 inches
- Size (H-107 & H-108) 8 inches

POWER SUPPLY RATING: 105-120 volts, 50-60 cycles A-C



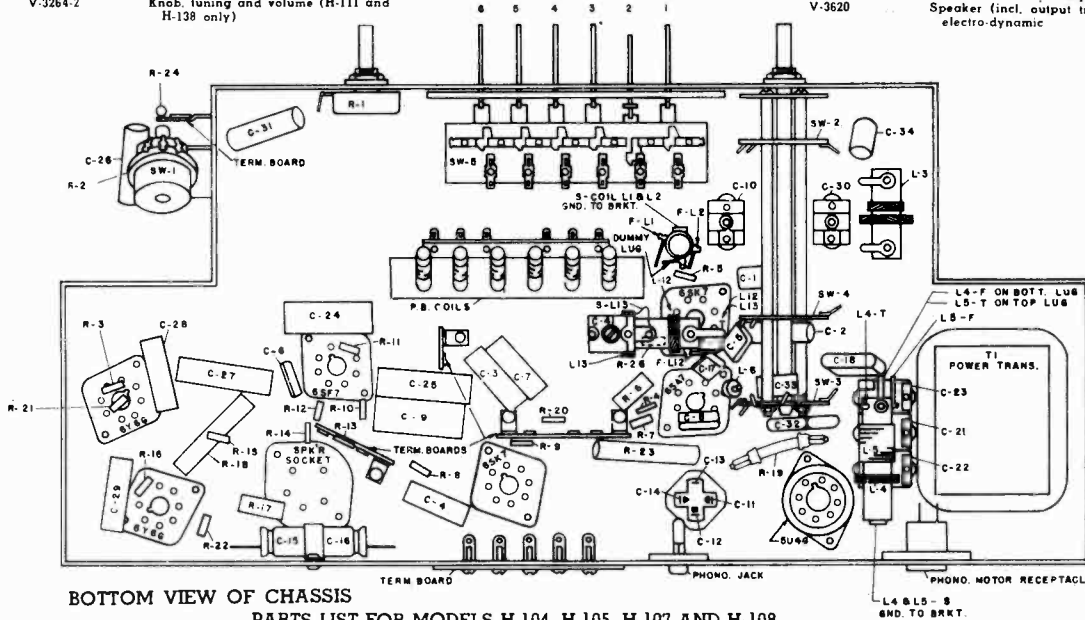
Steps	Connect Signal Generator to—	Adjust Signal Generator to—	Tune Radio Dial to —	Adjust
1	6SK7, i-f amplifier, control grid through a 0.1 mfd. capacitor	455 kc	550 kc	secondary trimmer of 2nd i-f transformer for maximum output
2	6SK7, i-f amplifier, control grid through a 0.1 mfd. capacitor	455 kc	550 kc	primary trimmer of 2nd i-f transformer for maximum output
3	6SA7, converter, control grid through a 0.1 mfd. capacitor	455 kc	550 kc	secondary trimmer of 1st i-f transformer for maximum output
4	6SA7, converter, control grid through a 0.1 mfd. capacitor	455 kc	550 kc	primary trimmer of 1st i-f transformer for maximum output
5	6SA7, converter, control grid through a 0.1 mfd. capacitor	455 kc	550 kc	"peak" all i-f trimmers for maximum output
6	6SK7, r-f amplifier, control grid through a 0.1 mfd. capacitor	455 kc	550 kc	i-f rejection trap trimmer for minimum output
7	"B.C." antenna terminal through a 200 mmfd. capacitor	600 kc	600 kc	broadcast band "oscillator padder" for maximum output
8	"B.C." antenna terminal through a 200 mmfd. capacitor	1620 kc	minimum capacity stop	broadcast band "oscillator trimmer" for maximum output
9	recheck steps 7 and 8 in order given			
10	radiated signal (no actual connection)	1400 kc	1400 kc	broadcast band "antenna trimmer" for maximum output
11	set phono-band switch on position "4"			
12	"S.W." antenna terminal through 400 ohm resistor	18.5 mc	minimum capacity stop	short wave "oscillator trimmer" for maximum output
13	radiated signal (no actual connection)	16 mc	16 mc	short wave "antenna trimmer" for maximum output

MODELS H104, H105, H107,
H108, H110, H111, H137, WESTINGHOUSE ELECTRIC CORP.
H138

PARTS LIST FOR MODELS H-110, H-111, H-137 AND H-138

The parts listed below for the MODELS H-104, H-105, H-107 and H-108 apply to MODELS H-110, H-111, H-137 and H-138 with the following exceptions:

V-3390	Decal. band (H-110 and H-111 only)	V-3832-1	Cardboard and grille cloth assy., speaker section (H-110 only)	V-3283-1	Loop assembly (L7)
V-3792	Decal. band (H-137 and H-138 only)	V-3832-2	Cardboard and grille cloth assy., speaker section (H-111 only)	V-3229-2	Moulding, dial
V-3197	Decal. tone (H-110 and H-111 only)	V-3833-1	Cardboard and grille cloth assy., record storage section (H-110 only)	V-3534	Plate, front glass (H-110 only)
V-3791	Decal. tone (H-137 and H-138 only)	V-3833-2	Cardboard and grille cloth assy., record storage section (H-111 only)	V-3819	Plate, front glass (H-111 only)
V-3262-1	Knob, tone (H-110 and H-137 only)	V-3696-1	Grille cloth, speaker (H-137 only)	V-3685	Plate, front glass (H-138 only)
V-3262-2	Knob, tone (H-111 and H-138 only)	V-3696-2	Grille cloth, speaker (H-138 only)	V-3639-1	Slide mechanism, left hand unit (H-110 and H-111 only)
V-3262-3	Knob, band (H-110 and H-137 only)			V-3639-2	Slide mechanism, right hand unit (H-110 and H-111 only)
V-3262-4	Knob, band (H-111 and H-138 only)			V-3620	Speaker (incl. output trans. T2) 10" electro-dynamic
V-3264-1	Knob, tuning and volume (H-110 and H-137 only)				
V-3264-2	Knob, tuning and volume (H-111 and H-138 only)				



BOTTOM VIEW OF CHASSIS

PARTS LIST FOR MODELS H-104, H-105, H-107 AND H-108

When ordering parts specify model number of set in addition to part number and description of part.

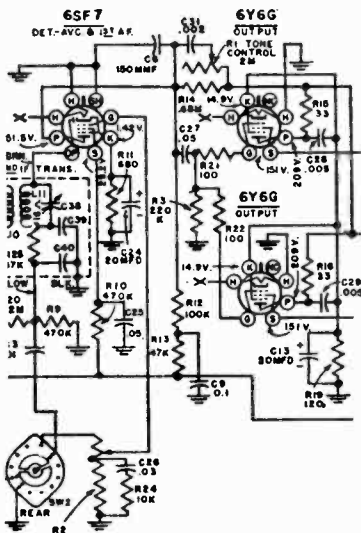
Part No.	Description	Part No.	Description	Part No.	Description
V-3615	Asbestos sheet (H-104 and H-105 only)	V-3219S-1	Cord, dial drive	RC10AE681M	Resistor, 680 ohms, 1/4 w. (R11)
V-3186	Background, felt	V-3239	Cord, power, A-C	RC10AE104M	Resistor, 100K 1/4 w. (R12)
V-3532S	Bar, Hat, for phono mtg. (H-107 and H-108 only)	V-3421	Cover, back (H-107 and H-108 only)	RC10AE473M	Resistor, 47K 1/4 w. (R13)
V-3336	Bracket assembly, dial background	V-3390	Decal. band	RC10AE684M	Resistor, 680M 1/4 w. (R14)
V-3185	Bracket, dial light	V-3197	Decal. tone	RC10AE330K	Resistor, 33 ohms 1/4 w. (R15, R16)
V-1102-1	Cabinet (H-104 only)	V-3263	Dial	RC41AE472M	Resistor, 4700 ohms 2 w. (R17)
V-1102-2	Cabinet (H-105 only)	V-3364	Escutcheon, push button	RC41AE153M	Resistor, 15K 2 w. (R18)
RCM20A330M	Capacitor, 33 mfd mica (C1)	V-3348-1	Grille cloth, speaker (H-107 only)	V-3282	Resistor, 120 ohms 3 w. (R19)
RCPI0W4103A	Capacitor, 0.01 mfd 400 v. (C2, C3, C4)	V-3348-2	Grille cloth, speaker (H-108 only)	RC10AE225M	Resistor, 22M 1/4 w. (R20)
RCM20A151M	Capacitor, 150 mfd mica (C5, C6)	V-3924-1	Panel and grille cloth assy., cabinet door (H-107 only)	RC10AE101M	Resistor, 100 ohms 1/4 w. (R21, R22)
RCPI0W4203A	Capacitor, 0.02 mfd 400 v. (C7)	V-3924-2	Panel and grille cloth assy., cabinet door (H-108 only)	RC41AE103M	Resistor, 10K 2 w. (R23)
RCM20B470M	Capacitor, 47 mfd mica (C8)	V-3268	Grommet, var. cond, mounting	RC10AE103M	Resistor, 10K 1/4 w. (R24)
RCPI0W4104A	Capacitor, 0.1 mfd 400 v. (C9)	V-3274S	Holder, tube	V-3164	Shaft, tuning
V-3170	Capacitor, S.W. ant. trimmer (C10)	V-3262-3	Knob, band (H-104 and H-107 only)	V-3353-1	Slide mechanism, left hand unit (H-107 and H-108 only)
V-3215	Capacitor, electrolytic, 40 mfd 350 v. (C11), 40 mfd 350 v. (C12), 20 mfd 25 v. (C13), 5 mfd 250 v. (C-14)	V-3262-4	Knob, band (H-105 and H-108 only)	V-3353-2	Slide mechanism, right hand unit (H-107 and H-108 only)
V-3241	Capacitor, dual line filter (C15, C16)	V-3262-1	Knob, tone (H-104 and H-107 only)	V-3220	Socket, A-C power
RCM20A680M	Capacitor, 68 mfd mica (C17)	V-3262-2	Knob, tone (H-105 and H-108 only)	V-3275S	Socket, moulded octal
RCM30C282H	Capacitor, 0.0028 mfd S.W. padder (C18)	V-3264-1	Knob, tuning and volume (H-104 and H-107 only)	V-3246S	Socket, octal
V-3233	Capacitor, variable, 2-gang (C19, C20)	V-3264-2	Knob, tuning and volume (H-105 and H-108 only)	V-3252-2	Socket, pilot light
V-3217	Capacitor, 3-gang trimmer (C21, C22, C23)	V-3294	Lamp, pilot light 6.3 v.	V-3162S	Socket, speaker input
V-3236	Capacitor, electrolytic, 20 mfd 25 v. (C24)	V-3394	Loop assembly (L7) (H-104 and H-105 only)	V-3294	Speaker (incl. output trans. T2) 6" electro-dynamic (H-104 and H-105 only)
RCPI0W4503A	Capacitor, 0.05 mfd 400 v. (C25)	V-3283-1	Loop assembly (L7) (H-107 and H-108 only)	V-3244	Speaker (incl. output trans. T2) 8" electro-dynamic (H-107 and H-108 only)
RCPI0W4303A	Capacitor, 0.03 mfd 400 v. (C26)	V-3229-1	Moulding, dial (H-104 and H-105 only)	V-3248S	Spring, dial drive
RCPI0M4503A	Capacitor, 0.05 mfd 400 v. (C27)	V-3229-2	Moulding, dial (H-107 and H-108 only)	V-3167S-1	Stud, pulley—threaded (short)
RCPI0M6502A	Capacitor, 0.005 mfd 600 v. (C28, C29)	V-3414	Plate, glass front (H-104 only)	V-3167S-2	Stud, pulley—threaded (long)
V-3191	Capacitor, B.C. ant. trimmer (C30)	V-3917	Plate, glass front (H-105 only)	V-3261-1	Switch, push button (SW5A, SW5B)
RCPI0W6202A	Capacitor, 0.002 mfd 600 v. (C31)	V-3194	Plate, glass front (H-107 only)	V-3289	Switch, selector (SW2, SW3, SW4)
RCM30B222M	Capacitor, 0.0022 mfd mica (C32)	V-3818	Plate, glass front (H-108 only)	V-3395	Tab, station
RCM20C181J	Capacitor, 180 mfd mica (C33)	V-3178	Pointer assembly	V-3431	Window, station tab
RCPI0W6202M	Capacitor, 0.002 mfd 600 v. (C34)	V-3166S	Pulley, 7 1/8 dia.	V-3255	Terminal board, ant. gnd.
V-3183	Clip, speed	V-3398-1	Push button with spring (H-104 and H-107 only)	V-3228S-2	Terminal board, 2 lugs
V-3224	Coil, S.W. ant. (L1, L2)	V-3398-2	Push button with spring (H-105 and H-108 only)	V-3231	Terminal board, 3 lugs
V-3238	Coil, ant. loading (L3)	V-3181	Rail, pointer	V-3232	Terminal board, 5 lugs
V-3243	Coil, B.C. and S.W. osc. (L4, L5)	RC10AE224M	Resistor, 220K 1/4 w. (R3)	V-3218	Transformer, 1st 1-F (L8, L9, C35, C36)
V-3313	Coil, osc. cathode (L6)	RC10AE105M	Resistor, 1M 1/4 w. (R4, R5)	V-3249	Transformer, 2nd 1-F (L10, L11, C37, C38, C39, C40, R25)
V-3254	Connector, phono	RC41AE682K	Resistor, 6800 ohms 2 w. (R6)	V-3250	Transformer, power (T1)
V-3222	Control, tone, 2 megohms (R1)	RC10AE223M	Resistor, 22K 1/4 w. (R7, R8)	V-3245	Transformer, untuned R-F (L12, L13, C41, R26)
V-3221	Control, volume and power, 2 megohms tapped at 400,000 ohms (R2) and switch (SW1)	RC10AE474M	Resistor, 470K 1/4 w. (R9, R10)	V-3317	Tuner, push button (L14 to L19, and C42 to C47 incl.)

WESTINGHOUSE ELECTRIC CORP.

WESTINGHOUSE H-104, H-105, H-107, H-108

In later productions of Westinghouse Models H-104, H-105, H-107, H-108 the tone-control circuit was modified to provide greater tonal range. In chassis incorporating this change, the chassis number was changed from V-2102 to V-2102-1. This change is shown in the accompanying diagram. The same two components that comprised the tone-control circuit in the early production models, C31 (0.002- μ f) and tone control R1 (2 megohms), are also used in the later revised models. The former tone-control circuit was removed from the connection it had to the volume control, R2, and wired to the plate circuit of the 6SF7 first audio tube as follows:

One end of capacitor C31 is connected to the plate of the 6SF7 tube and the other end to the variable arm of the tone control, R1. One end of the tone control is connected between resistors R14 and R15, or between resistors R14 and R16, (since R14 is tied to one end of either of the other resistors), and the other end of the tone control left open.



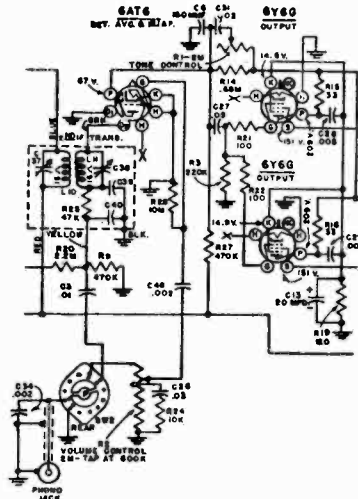
Tone-control circuit in Westinghouse chassis V-2102-1 showing changes.

Westinghouse H-104A, H-105A, H-107A, H-108A

These models are modified versions of the same model numbers without the suffix A. The chassis number of the models carrying the suffix A is V-2102-2.

The major difference in this latest chassis is the substitution of a 6AT6 tube for the 6SF7 detector, avc, and first a-f amplifier. This necessitates the introduction of C48, (0.002 μ f, 600 volts) between the control-grid of the 6AT6 and the movable arm of the volume control.

The cathode and one end of the heater are connected to ground and to a 10,000-ohm resistor, R28, the other side of which goes to C48. R27, a 470,000-ohm, 0.25-



Modified Westinghouse chassis V-2102-2, showing changes due to use of 6AT6.

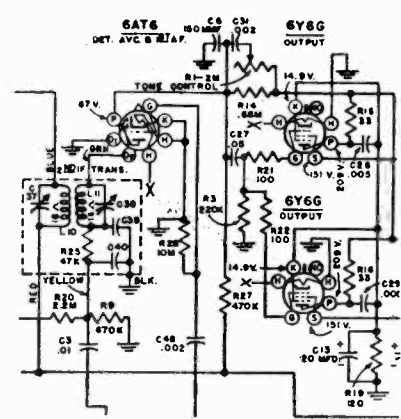
watt resistor has been substituted for R12 and R13, thus eliminating C9 (0.1 μ f). These changes are shown in the accompanying partial schematic, in which it should also be noted that now there is 67 volts on the plate of the 6AT6 instead of 51.5 as in the case of the 6SF7.

Westinghouse H-110A, H-111A, H-137A, and H-138A, Chassis V-2102-2

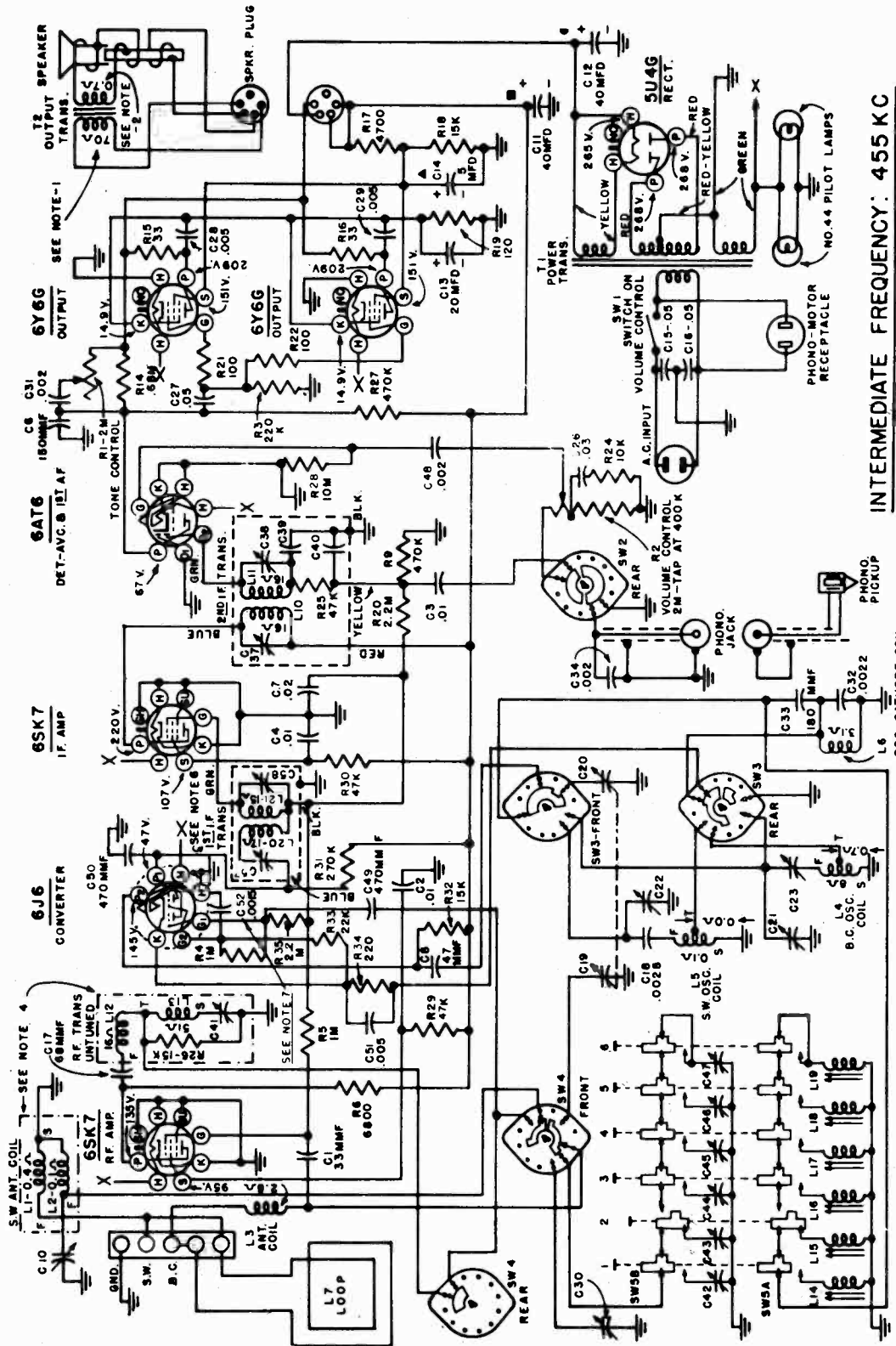
These models are the same as Model H-104, except that the tone control circuit has been modified and a 6AT6 miniature tube replaces the 6SF7 tube used originally. The tube layout is the same, but certain components have been added, as may be seen in the accompanying diagrams.

The following parts should be added to the parts list.

Part No.	Description
RCP10W6202A	Capacitor, 0.002 μ f, 600 v. (C48)
RC10AE474M	Resistor, 470K $\frac{1}{4}$ w. (R27)
RC10AE106M	Resistor, 10M $\frac{1}{4}$ w. (R28)



WESTINGHOUSE ELECTRIC CORP. MODELS H-104B, H-105B, H-107B, H-108B, H-110B, H-111B, H-137B, H-138B Chassis V-2102-3

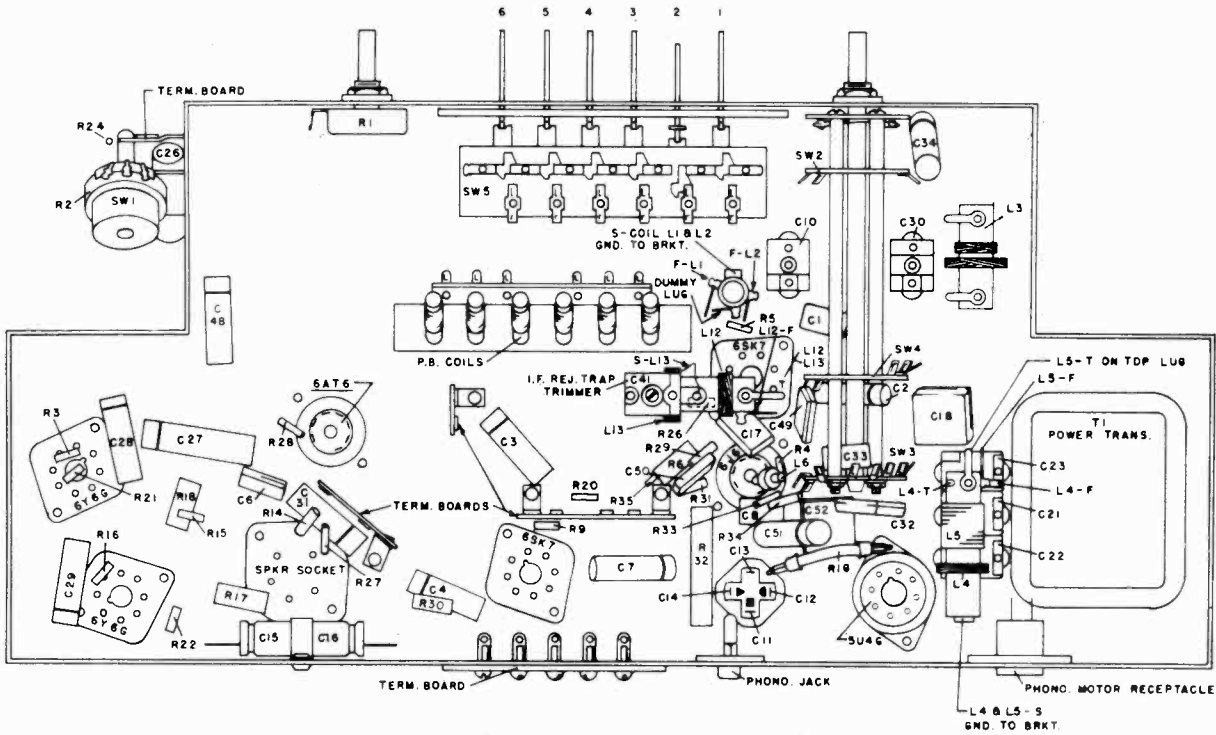


INTERMEDIATE FREQUENCY: 455 KC

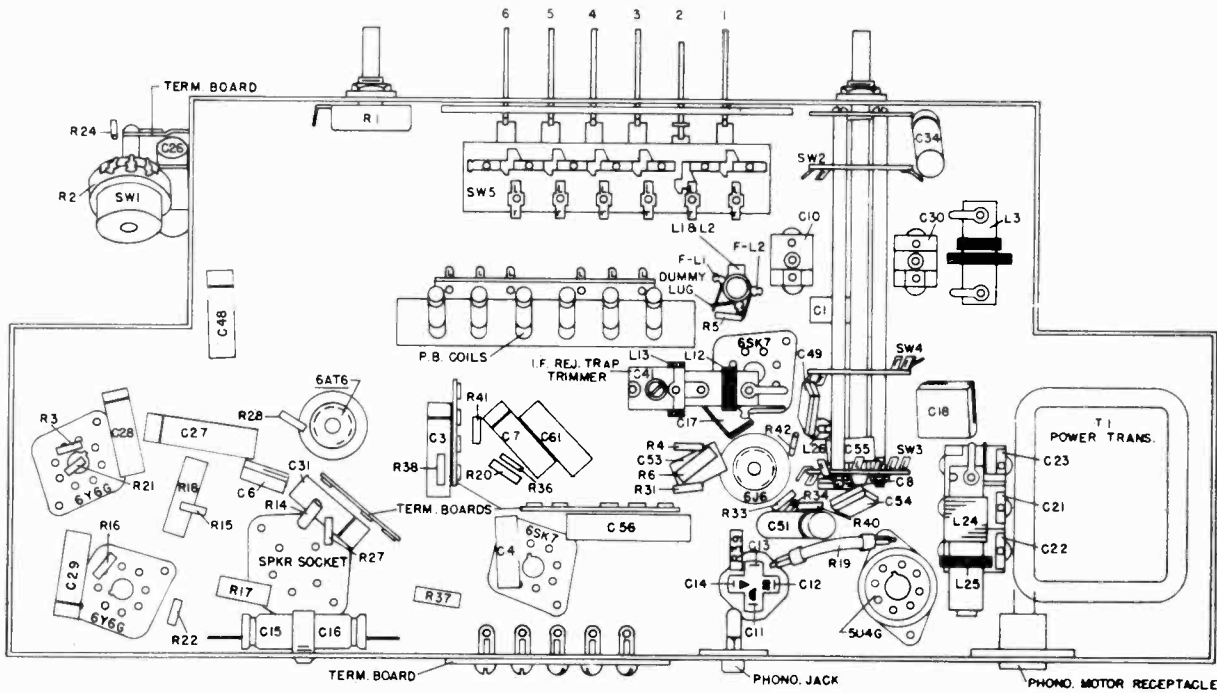
- NOTES - SPEAKER PLUG REMOVED.
 1. SW ANT. COIL L1-0.4 μF
 2. SW ANT. COIL L2-0.4 μF
 3. SW ANT. COIL L3-0.4 μF
 4. SEE NOTE 4
 5. SW OSC. COIL L5-0.0022 mfd
 6. SW OSC. COIL L6-0.0022 mfd
 7. SW OSC. COIL L7-0.0022 mfd
 8. SW OSC. COIL L8-0.0022 mfd
 9. SW OSC. COIL L9-0.0022 mfd
 10. SW OSC. COIL L10-0.0022 mfd
 11. SW OSC. COIL L11-0.0022 mfd
 12. SW OSC. COIL L12-0.0022 mfd
 13. SW OSC. COIL L13-0.0022 mfd
 14. SW OSC. COIL L14-0.0022 mfd
 15. SW OSC. COIL L15-0.0022 mfd
 16. SW OSC. COIL L16-0.0022 mfd
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 27. SW OSC. COIL L27-0.0022 mfd
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 30. SW OSC. COIL L30-0.0022 mfd
 31. SW OSC. COIL L31-0.0022 mfd
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 97. SW OSC. COIL L97-0.0022 mfd
 98. SW OSC. COIL L98-0.0022 mfd
 99. SW OSC. COIL L99-0.0022 mfd
 100. SW OSC. COIL L100-0.0022 mfd

V-2102-3 CHASSIS

MODELS H-104B, H-105B, WESTINGHOUSE ELECTRIC CORP.
 H-107B, H-108B, H-110B,
 H-111B, H-137B, H-138B
 Chassis V-2102-3, V-2102-5

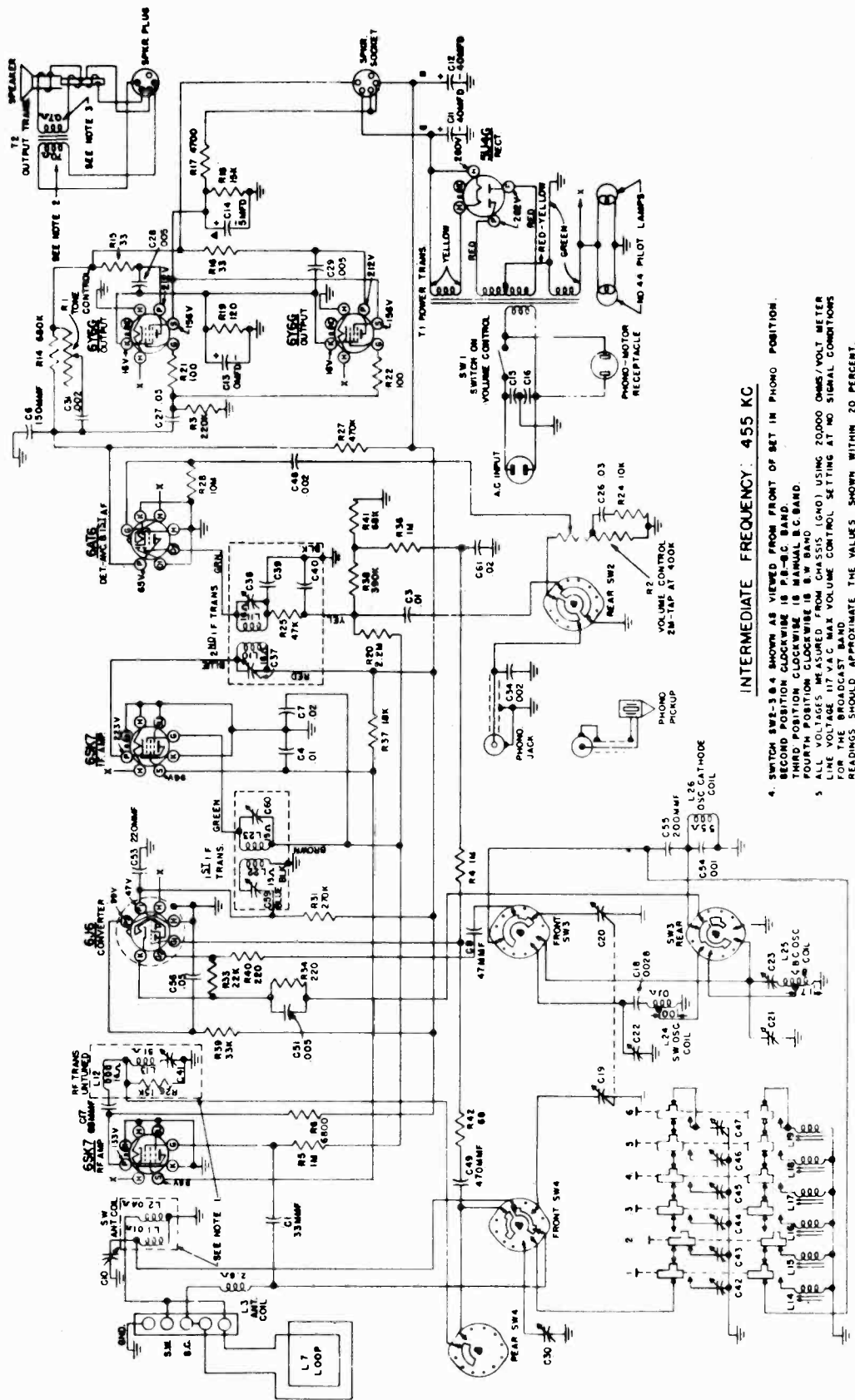


BOTTOM VIEW OF V-2102-3 CHASSIS



BOTTOM VIEW OF V-2102-5 CHASSIS

WESTINGHOUSE ELECTRIC CORP. MODELS H-104B, H-105B, H-107B, H-108B, H-110B, H-111B, H-137B, H-138B Chassis V-2102-5



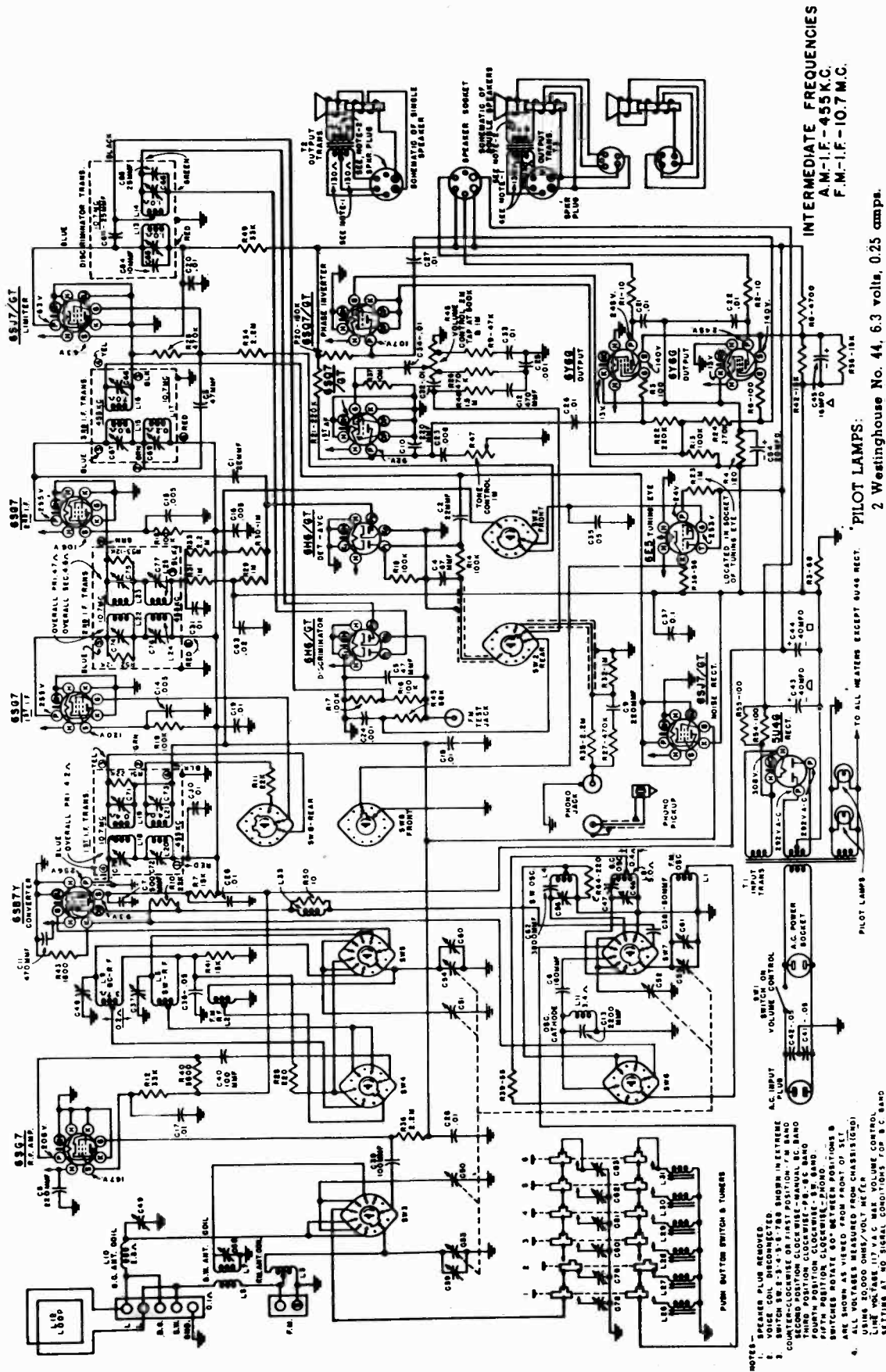
INTERMEDIATE FREQUENCY: 455 KC

4. SWITCH SW2-3,4 SHOWN AS VIEWED FROM FRONT OF SET IN PHONO POSITION. SECOND POSITION CLOCKWISE IS P-B-BAND. THIRD POSITION CLOCKWISE IS MANUAL B.C.BAND. FOURTH POSITION CLOCKWISE IS BROADCAST BAND. ALL VOLTAGES ARE ASSUMED FROM CHASSIS (GND) USING 20000 OHMS/VOLT METER LINE VOLTAGE 117 V A.C. MAX VOLUME CONTROL SETTING AT 100 SIGNAL BAND READINGS SHOULD APPROXIMATE THE VALUES SHOWN WITHIN 20 PERCENT.

NOTES -
 1. DOT DASH LINE DENOTES ASSEMBLY OF COMPONENT PARTS UNSHIELDED
 2. SPEAKER PLUG REMOVED
 3. 100Ω COIL DISCONNECTED

V-2102-5 CHASSIS

WESTINGHOUSE ELECTRIC CORP.
MODELS H-113, H-114,
H-116, H-117, H-119



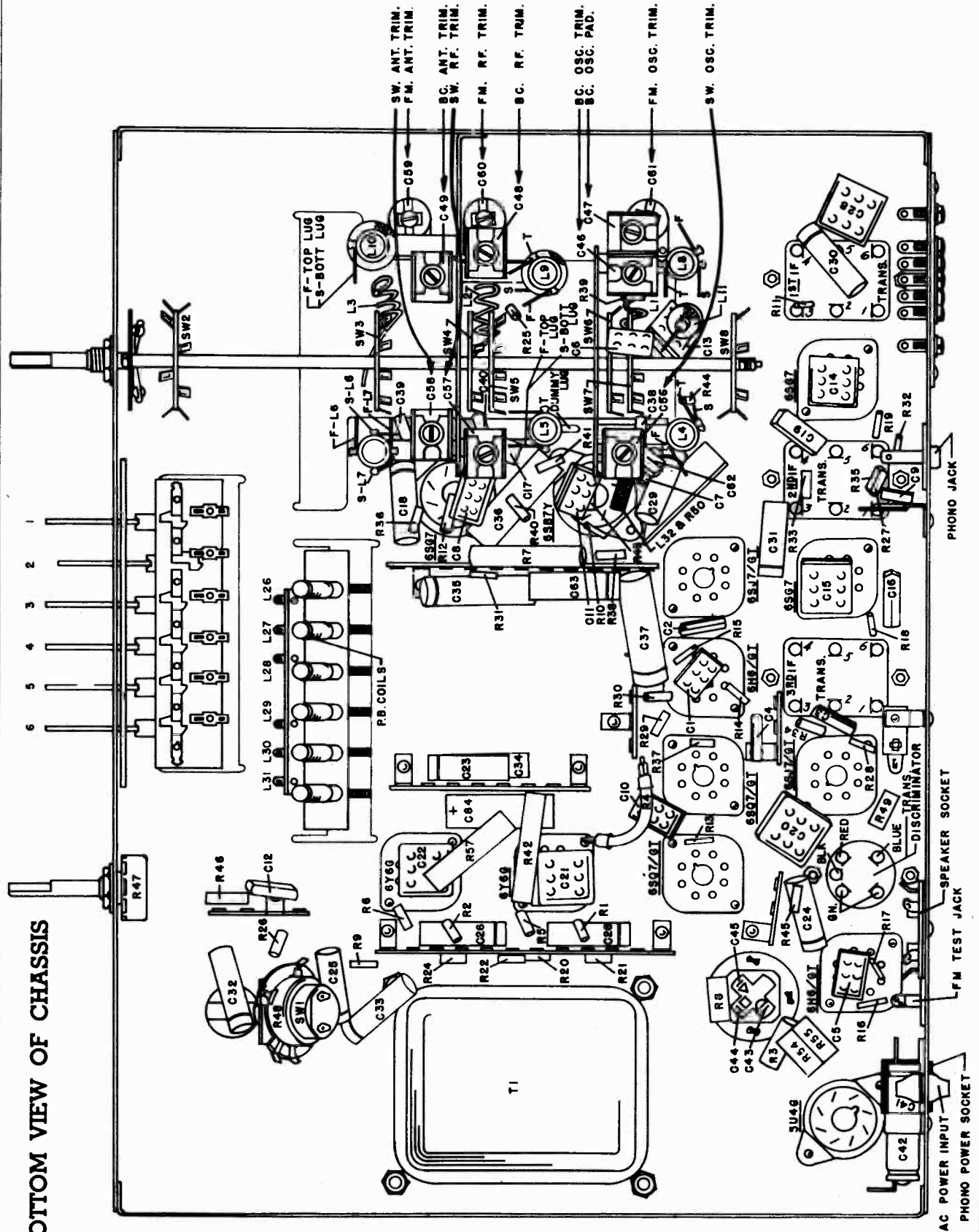
INTERMEDIATE FREQUENCIES
A.M.-I.F.-455K.C.
F.M.-I.F.-10.7 M.C.

PILOT LAMPS:
2 Westinghouse No. 44, 6.3 volts, 0.25 amps.

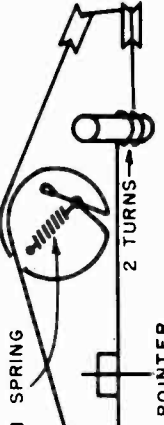
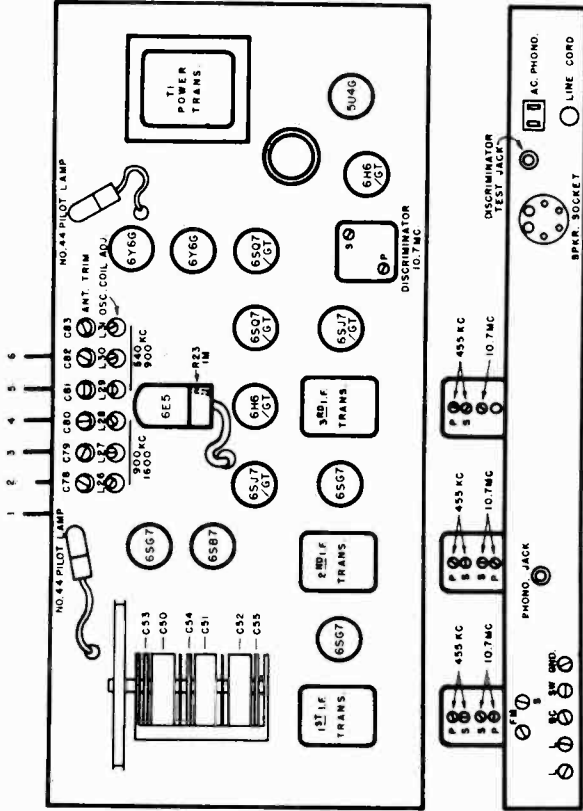
- NOTES-
1. SPEAKER PLUG REMOVED
 2. SWITCH SET TO POSITION SHOWN IN FIGURE
 3. SWITCH SET TO POSITION SHOWN IN FIGURE
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 99. SWITCH SET TO POSITION SHOWN IN FIGURE
 100. SWITCH SET TO POSITION SHOWN IN FIGURE
- ALL VOLTAGES MEASURED FROM CHASSIS (GND)
USING 20,000 OHMS/VOLT METER
LINE VOLTAGE 117 V.A.C. MAX. VOLUME CONTROL
SETTINGS AT 40 SIGNAL CONDITIONS FOR 8" C. BAND

WESTINGHOUSE ELECTRIC CORP. MODELS H-113, H-114, H-116, H-117, H-119

BOTTOM VIEW OF CHASSIS



CHASSIS LAYOUT



LOUDSPEAKER:
H-113, H-114, H-119:
Size and Type (1) 12" Electro-Dynamic
Field Resistance 250 ohms
Voice Coil Impedance 8 ohms
H-116, H-117:
Size and Type (2) 8" Electro-Dynamic
Field Resistance 500 ohms
Voice Coil Impedance 3.2 ohms

POWER OUTPUT
Undistorted 14 watts
Maximum 25 watts

FREQUENCY RANGES:
Standard Broadcast 550 to 1700 kc
International Short Wave 50 to 18.0 mc
Frequency Modulation 88 to 108 mc

POWER SUPPLY RATING: 105-120 volts, 50-60 cycles A-C

POWER CONSUMPTION (radio sect. only): 175 watts

SPECIAL PROVISIONS:
H-113, H-114:
Phonograph, playback of wire recording and television sound input connection, A-C outlet for phonograph motor at rear of chassis.
H-116, H-117, H-119:
Playback of wire recording and television sound input connection at rear of chassis.

ALIGNMENT
BROADCAST AND SHORT WAVE BANDS
AMPLITUDE MODULATION

Connect an output meter across the speaker voice coil.
With the volume control set for maximum output and the signal from the generator attenuated to avoid A.V.C. action, proceed as follows:

Step	Connect Signal Generator to—	Signal Generator Frequency	Radio Dial Setting	Adjust
1	Set Phono-Band switch to "BC"			
2	SSG7, 2nd I.F. control grid through a .01 mid capacitor	455 kc	550 kc	455 kc secondary and primary trimmers of 3rd I.F. transformer for maximum output.
3	SSG7, 1st I.F. control grid through a .01 mid capacitor	455 kc	550 kc	455 kc secondary and primary trimmers of 2nd I.F. transformer for maximum output.
4	6SB7Y, converter, control grid through a .01 mid capacitor	455 kc	550 kc	455 kc secondary and primary trimmers of 1st I.F. transformer for maximum output.
5	6SB7Y, converter, control grid through a .01 mid capacitor	455 kc	550 kc	carefully "peek" all 455 kc I.F. transformer trimmers for maximum output.
6	BC antenna terminal through a 200 mmf capacitor	600 kc	600 kc	BC oscillator padder for maximum output.
7	BC antenna terminal through a 200 mmf capacitor	1600 kc	1600 kc	BC oscillator trimmer for maximum output.
8	Re-check steps 6 and 7			
9	Radiated signal (no connection)	1400 kc	1400 kc	BC, R.F. and ANT trimmers for maximum output.
10	Set Phono-Band switch to "S.W."			
11	SW antenna terminal through a 400 ohm resistor	18.0 mc	18.0 mc	SW oscillator trimmer for maximum output. NOTE: If the signal is heard at two different trimmer settings, the one nearest minimum capacity is correct—the other is the image.
12	Radiated signal (no connection)	16.0 mc	16.0 mc	SW R.F. and ANT trimmers for maximum output.

F. M. BAND

FREQUENCY MODULATION

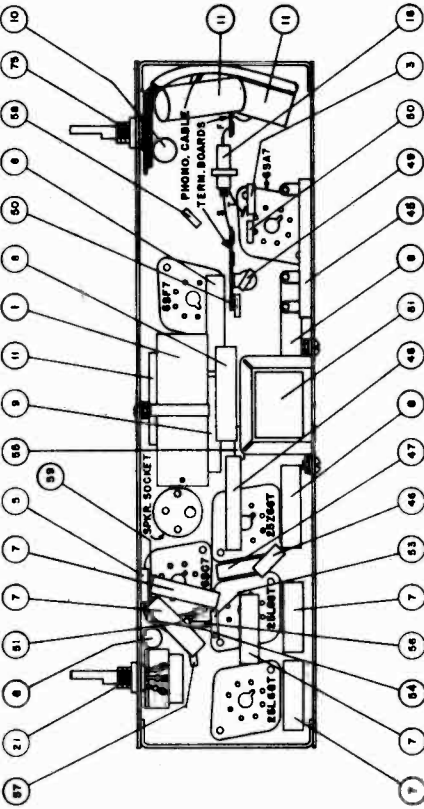
Connect a 20,000 ohms-per-volt or Vacuum Tube Voltmeter between the Discriminator Test Jack and the chassis.
With the volume control set for maximum output and the signal from the generator attenuated to avoid A.V.C. action, proceed as follows:

Step	Connect Signal Generator to—	Signal Generator Frequency	Radio Dial Setting	Adjust
1	Set Phono-Band switch to "F.M."			
2	Deluxe secondary trimmer of discriminator transformer.	UNMODULATED	88 mc	10.7 mc primary trimmer of 3rd I.F. trans. for maximum voltage.
3	SSG7, 2nd I.F. control grid through a .01 mid mica capacitor	UNMODULATED 10.7 mc	88 mc	10.7 mc secondary and primary trimmers of 2nd I.F. trans. for maximum voltage.
4	SSG7, 1st I.F. control grid through a .01 mid mica capacitor	UNMODULATED 10.7 mc	88 mc	10.7 mc secondary and primary trimmers of 1st I.F. transformer for maximum voltage.
5	Fixed plates of the FM converter tuning capacitor through a .01 mid mica capacitor	UNMODULATED 10.7 mc	88 mc	carefully "peek" all 10.7 mc I.F. trimmers for maximum voltage.
6	Fixed plates of the FM converter tuning capacitor through a .01 mid mica capacitor	UNMODULATED 10.7 mc	88 mc	FM oscillator trimmer for maximum voltage.
7	FM antenna terminal through a non-inductive 300 ohm resistor	UNMODULATED 105 mc	105 mc	FM R.F. and ANT trimmers for maximum voltage.
8	FM antenna terminal through a non-inductive 300 ohm resistor	UNMODULATED 105 mc	105 mc	Primary trimmer of discriminator transformer for maximum voltage.
9	Fixed plates of the FM converter tuning capacitor through a .01 mid mica capacitor	UNMODULATED 10.7 mc	88 mc	Secondary trimmer of discriminator transformer for maximum voltage. The voltage will change rapidly with trimmer position through resonance. Tune carefully for zero voltage.
10	Fixed plates of the FM converter tuning capacitor through a .01 mid mica capacitor	UNMODULATED 10.7 mc	88 mc	
11	Re-check steps 9 and 10.			

WESTINGHOUSE ELECTRIC CORP.

MODELS H-122, H-130

H-153, H-155, H-156, H-171,
H-171A, H-171C, H-184



PARTS LIST FOR H-122 AND H-130

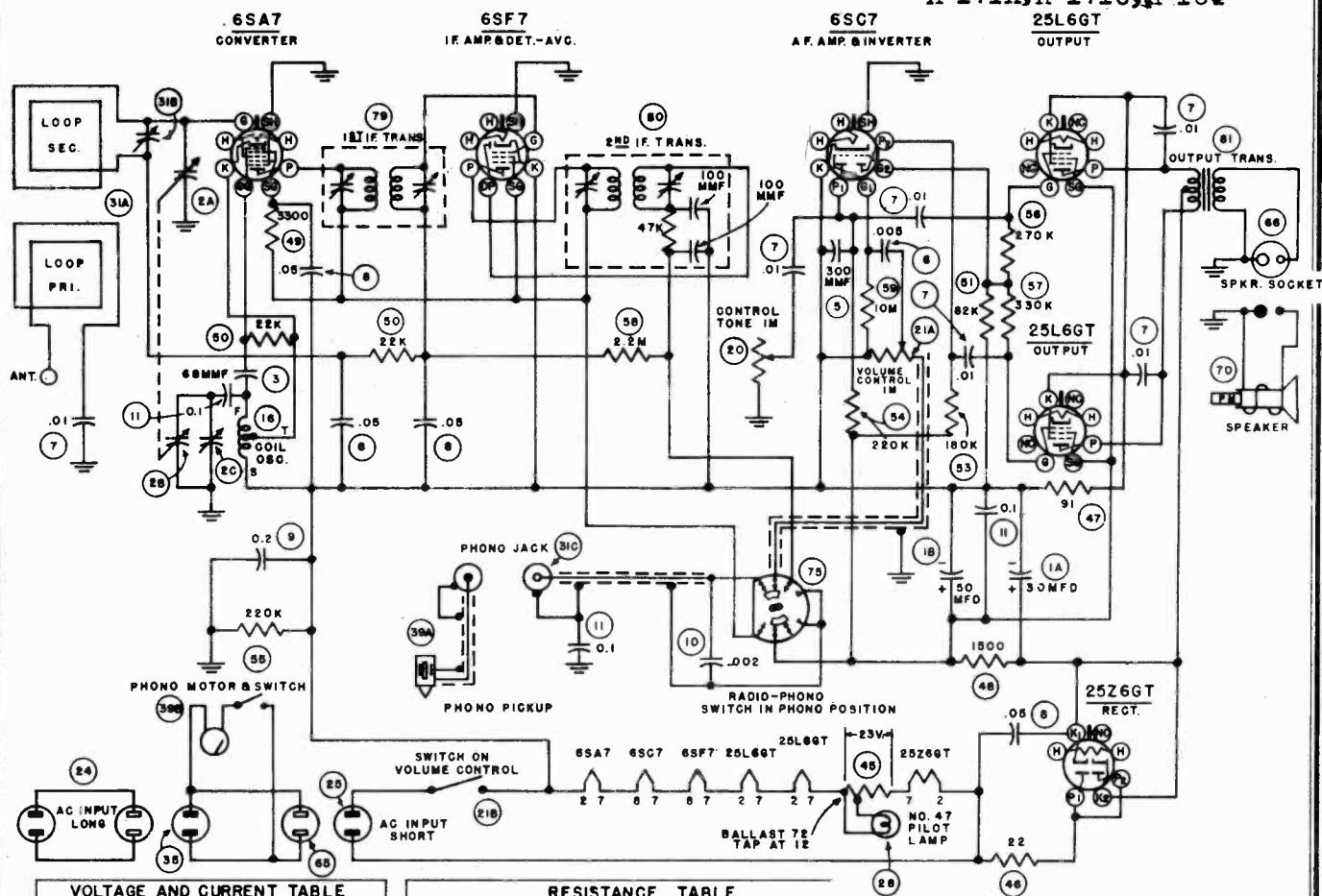
When ordering parts specify model number of set in addition to part number and description of part.

Item No.	Part No.	Description of Part
1	V-3304	Capacitor, electrolytic
1A		Capacitor, 30 mfd.
1B		Capacitor, 50 mfd.
2	V-3535	Capacitor, variable two-gang
2A		Capacitor, loop tuning
2B		Capacitor, oscillator tuning
2C		Capacitor, oscillator trimmer
3	RCM20A680M	Capacitor, 68 mmfd.
5	RCM20A301M	Capacitor, 300 mmfd.
6	RCPI0W6502A	Capacitor, .005 mfd.
7	RCPI0W4103A	Capacitor, .01 mfd.
8	RCPI0W4503A	Capacitor, .05 mfd.
9	RCPI0W4204K	Capacitor, 0.2 mfd.
10	RCPI0W6202A	Capacitor, .002 mfd.
11	RCPI0W4104A	Capacitor, 0.1 mfd.
16	V-3382	Coil, oscillator
20	V-3303	Control, tone
21	V-3298	Control, volume and switch
21A		Control, variable resistor
21B		Control, switch
24	V-3392	Cord, power a.c. long (H-122 only)
25	V-3372-122	Cord, power short (H-122 only)
25	V-3372-130	Cord, power (H-130 only)
28	Westinghouse No. 47	Light, pilot
31	V-3660	Loop, antenna (H-122 only)
31	V-3666	Loop, antenna (H-130 only)
31A		Loop, winding
31B		Loop, trimmer
31C		Phono socket
35	V-3379	Receptacle
39A		Phonograph pickup (See Service Notes, V-3269-2 Record Changer)
39B		Phonograph motor and switch (See Service Notes, V-3269-2 Record Changer)
45	V-3311	Resistor, 22 ohms 1/2 watt
46	RC20AE220M	Resistor, 22 ohms 1/2 watt
47	RC30AE910J	Resistor, 91 ohms 1 watt
48	RC40AE152M	Resistor, 150 ohms 2 watts
49	RC10AE332M	Resistor, 330 ohms 1/4 watt
50	RC10AE223M	Resistor, 22,000 ohms 1/4 watt
51	RC10AE823K	Resistor, 82,000 ohms 1/4 watt
53	RC20AE184K	Resistor, 180,000 ohms 1/4 watt
54	RC20AE224K	Resistor, 220,000 ohms 1/4 watt
55	RC10AE224M	Resistor, 220,000 ohms 1/4 watt
56	RC10AE274K	Resistor, 270,000 ohms 1/4 watt
57	RC10AE334K	Resistor, 330,000 ohms 1/4 watt
58	RC10AE225M	Resistor, 2.2 megohms 1/4 watt
59	RC10AE106M	Resistor, 10 megohms 1/4 watt
65	V-3398-1	Socket, regular a.c. power
66	V-3299	Socket, speaker
70	V-3291	Speaker, 6" PM
75	V-3301	Switch, radio phono
79	V-3328	Transformer, 1st i-f
80	V-3329	Transformer, 2nd i-f
81	V-3297	Transformer, output
	V-3219S-1	Cord, dial drive
	V-3343	Pointer assembly
	V-3321	Rail, pointer
	V-3335	Socket, pilot light
	V-3246S	Socket
	V-3248S	Spring, dial drive
	V-1109-1	Cabinet (radio section H-122 only)
	V-1110-1	Cabinet (less radio section H-122 only)
	V-1111-2	Cabinet (H-122 only)
	V-3425	Dial (H-130 only)
	V-3647-2	Dial (H-122 only)
	V-3413	Knob, tone (H-122 only)
	V-3262-2	Knob, tone (H-130 only)
	V-3413	Knob, tuning (H-122 only)
	V-3262-2	Knob, tuning (H-130 only)
	V-3331-1	Knob assembly, volume (H-122 only)
	V-3667-2	Knob assembly, volume (H-130 only)
	V-3331-2	Knob assembly, radio-phono (H-122 only)
	V-3667-4	Knob assembly, radio-phono (H-130 only)
	V-3333S-1	Medallion

Power Output:	Loadspeaker:
Undistorted (radio)..... 3 watts	Type..... 6 1/4" dia. P.M. dynamic
Undistorted (phonograph)..... 3.5 watts	Voice Coil Impedance..... 3.2 ohms
Maximum..... 5 watts	
Power Supply Rating:	
H-122 combination..... 105 - 120 volts, 50 - 60 cycles a.c.	
H-130 or radio section of H-122 only..... 105 - 120 volts d.c. or 105 - 120 volts, 50 - 60 cycles a.c.	
Power Consumption:	
H-122 combination..... 150 watts	H-130 or radio section of H-122..... 60 watts
Special Provisions:	
H-130: Phonograph, FM, and television sound input connection at rear of cabinet	
H-122: FM and television sound input connection at rear of cabinet	

WESTINGHOUSE ELECTRIC CORP.

H-153, H-155, H-156, H-171,
H-171A, H-171C, H-184



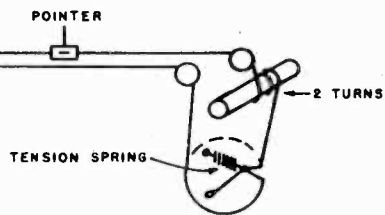
VOLTAGE AND CURRENT TABLE
ALL VOLTAGES ARE MEASURED FROM THE NEGATIVE SIDE OF THE DUAL FILTER CAPACITOR USING A 20,000 OHMS PER VOLT METER. ALL CURRENTS ARE MEASURED FROM TOP OF TUBE SOCKETS USING A BREAK-IN ADAPTER. LINE VOLTAGE 117V.A.C. SIGNAL VOLTAGE ZERO.

TUBE	SOCKET	TERMINAL	I _k ma.
6SA7	ZERO	65 82	
6SC7	ZERO	NO. 1-46 NO. 2-30	
6SF7	ZEF.0	82 82	
25L6GT	5.4	82 120	60
25Z6GT	125		8.4

READINGS SHOULD APPROXIMATE THE ABOVE WITHIN 20 PERCENT.

RESISTANCE TABLE

ITEM	PRIMARY OHMS	SECONDARY OHMS	REMARKS
31A	3	1 1/2	
18	"F" TO "S" - 2	"F" TO "S" - 3	"F" TO "S" - 4 1/2 OHMS
79	28	28	
80	19	19	
80		47,000	INCLUDES INTERNAL RESISTOR IN SERIES WITH SECONDARY.
81	285		PLATE TO PLATE
81		2	PLUGS REMOVED FROM SPEAKER SOCKET
70		3.2	PLUGS REMOVED FROM SPEAKER SOCKET



Pilot Lamp: (1) Westinghouse No. 47, 6.3 volts, .15 ampere

Frequency Range:

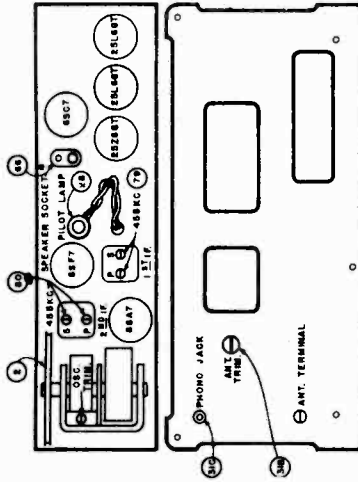
Standard Broadcast 550 to 1600 kc
Intermediate Frequency 455 kc

Phonograph Specifications:

1. Automatic record changer, single button control.
2. Plays either 12 ten-inch or 10 twelve-inch records automatically.
3. Balanced tone arm.
4. Voltage and frequency of motor - 105 - 120 volts, 50 - 60 cycles, single phase a.c.
5. Type of cartridge - high impedance crystal.
6. Type of needle - straight shank steel or semi-permanent sapphire.

MODELS H-122, H-130

WESTINGHOUSE ELECTRIC CORP.

H-153, H-155, H-156, H-171,
H-171A, H-171C, H-184

The foregoing alignment procedure is condensed in the following table as a convenience for the service technician.

Steps	Connect Signal Generator to—	Adjust Signal Generator to—	Tune Radio Dial to—	Adjust
1	6SF7 control grid through 0.1 mfd. capacitor	455 kc	1600 kc	secondary trimmer of 2nd i-f transformer for maximum output
2	6SF7 control grid through 0.1 mfd. capacitor	455 kc	1600 kc	primary trimmer of 2nd i-f transformer for maximum output
3	6SA7 control grid through 0.1 mfd. capacitor	455 kc	1600 kc	secondary trimmer of 1st i-f transformer for maximum output
4	6SA7 control grid through 0.1 mfd. capacitor	455 kc	1600 kc	primary trimmer of 1st i-f transformer for maximum output
5	antenna terminal through 200 mmfd. capacitor	1615 kc	gang at minimum	trimmer of oscillator section, tuning capacitor for maximum output
6	radiated signal (no actual connection)	1400 kc	1400 kc	antenna trimmer for maximum output

Power Supply Polarity:

When the receiver is operated on 105-120 volts 60 cycles a.c., a slight hum may be heard if the power plug is inserted in such a manner that the "hot" side of the supply line is connected nearest to the chassis. To eliminate this trouble, reverse the plug in the convenience outlet.

When operated on direct current, the set will not function at all if the power plug polarity is reversed with respect to the line voltage. If it does not function within one minute after it is turned on, reverse the plug.

Ground Connection:

The use of an external ground is not recommended for two reasons: First, the r-f circuits are returned to ground through the a-c or d-c supply line; second, the radio chassis is connected to one side of the supply line through a 220,000 ohm resistor and a capacitor of 0.2 mfd. If the power plug is inserted in such a manner that the "hot" side of the supply line is connected nearest to the chassis, the use of an external ground would place the 105-120 volt supply voltage directly across the resistor-capacitor combination. This might cause a loud hum or, under certain conditions, actual damage to the receiver.

Alignment Procedure

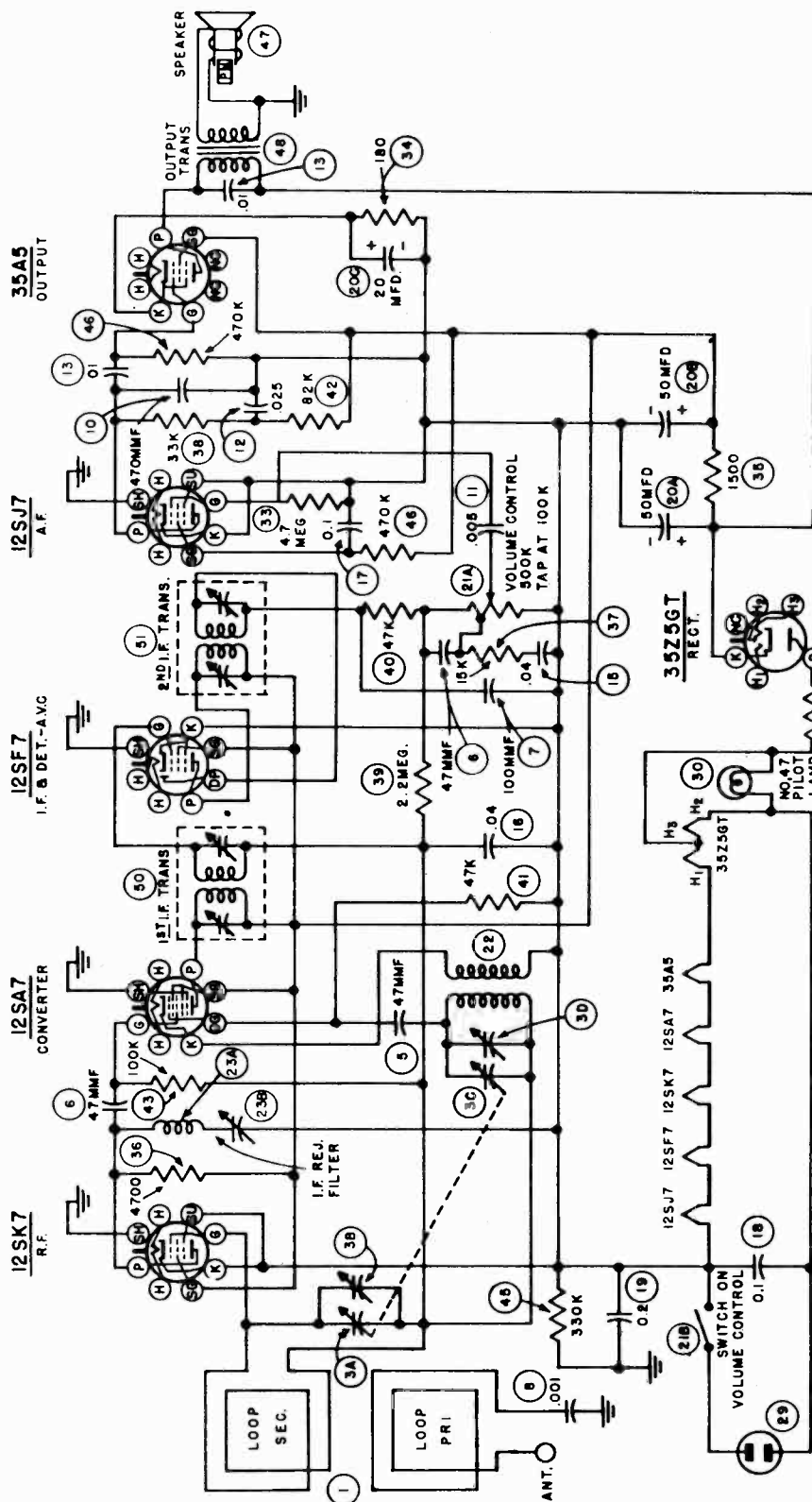
The overall sensitivity and selectivity of these models is affected to a great extent by the alignment of the i-f and r-f circuits. In general, a complete realignment of both circuits is unnecessary. If realignment is required, however, the following procedure must be used:

1. Disconnect the receiver from the 105-120 volt power source.
2. Remove the rear cover - loop assembly as outlined above.
3. Pull off the four knobs at the front of the cabinet.
4. Remove the pilot lamp socket from the speaker bracket. Remove the speaker plug from its socket. This socket is located at the front of the chassis near the 6SC7 tube.
5. To release the chassis, remove the two screws from the bottom of the cabinet.
6. Reconnect the speaker. Place the power plug in the 105-120 volt a-c or d-c convenience outlet and set the controls on the front as follows:
 - a. Volume control and a-c switch - full on.
 - b. Radio-phonograph switch - in RADIO position (extreme counter clockwise).
 - c. Tone control - HIGH position (extreme clockwise).
 - d. Tuning dial - 1600 kc position.
7. Connect the signal generator to the control grid of the 6SF7 i-f amplifier tube through a series capacitor of 0.1 mfd. Adjust the signal generator for an output frequency of 455 kc; keep the signal reduced to avoid a.v.c. action.
8. Connect an a-c output meter across the speaker voice coil; place the meter range switch on the highest output scale position for the preliminary adjustments.
9. Using an alignment tool, adjust the secondary trimmer of the second i-f transformer for the maximum output indication on the meter. As the circuits come into alignment, it will be necessary to further reduce the test signal amplitude in order to prevent a.v.c. action. Always use the lowest range on the meter which will give at least one-half scale deflection. Adjust the primary trimmer of the second i-f transformer for maximum output indication.
10. Connect the signal generator output to the control grid of the 6SA7 mixer tube, and adjust in turn, the secondary and primary trimmers of the first i-f transformer for maximum output indication.
11. Leave the signal generator connected to the control grid of the 6SA7 mixer tube. Reduce the test signal to the lowest perceptible value and carefully "peak" each adjustment in Steps 9 and 10 for maximum output indication.
12. Connect the signal generator to the antenna terminal on the back cover - loop assembly through a capacitor of approximately 200 mmfd.; adjust the signal generator to an output frequency of 1615 kc. Rotate the tuning condenser until the minimum capacity stop is reached, and adjust the oscillator trimmer for the maximum response on the output meter.
13. Disconnect the signal generator test lead from the antenna terminal. Turn attenuator on the signal generator for full output. Adjust the signal generator for 1400 kc. Bring the output lead near, but do not connect to, the loop antenna. Tune in the test signal as accurately as possible on the radio. If the test signal is too strong, move the lead farther away. Adjust the antenna trimmer for maximum output on the meter.

Note: The antenna trimmer must be readjusted after the chassis is replaced in the cabinet as the metal chassis and speaker affect the inductance of the loop.
14. Check on radio stations at selected points for calibration and sensitivity.

MODELS H-125, H-126

WESTINGHOUSE ELECTRIC CORP.



RESISTANCE TABLE

ITEM	PRIMARY OHMS	SECONDARY OHMS	REMARKS
1		2	
22	1/2	7	
23A	50		
50	27	26	
51	27	23	
47		2.95	VOICE COIL DISCONNECTED
48	375	1/4	VOICE COIL DISCONNECTED

INTERMEDIATE FREQUENCY : 455 KC

VOLTAGE AND CURRENT TABLE
ALL VOLTAGES ARE MEASURED FROM THE NEGATIVE SIDE OF THE DUAL FILTER CAPACITOR USING A 20,000 OHMS PER VOLT METER. LINE VOLTAGE IS 117 V.A.C. SIGNAL VOLTAGE IS ZERO.

TUBE	SOCKET TERMINAL		
	K	S	P
12SK7	ZERO	70	31
12SA7	ZERO	70	69
12SF7	ZERO	70	69
12SJ7	ZERO	19	26
35A5	4.25	70	115
35Z5GT	12.2		52.0

READINGS SHOULD APPROXIMATE THE ABOVE WITHIN 20 PERCENT.

Loudspeaker:

Type 5" dia. P.M. dynamic
V.C. Impedance 3.2 ohms at 400 cps

Power Output:

Undistorted 0.85 watt
Maximum 1.25 watts

to 1615 kc. Tune the receiver tuning condenser to minimum. Adjust the trimmer on the oscillator section of the main tuning condenser for **maximum** reading on the output meter.

- Adjust the signal generator to 1400 kc. Bring the output lead near the receiver input but do not make an actual connection. Tune in the test signal on the receiver dial and adjust the antenna trimmer for maximum output as read on the output meter.

The foregoing alignment procedure is condensed in the following table as a convenience for the service technician:

Steps	Connect Signal Generator to—	Adjust Signal Generator to—	Tune Radio Dial to—	Adjust for Maximum Output
1	12SF7 grid in series with a .01 mfd. capacitor	455 kc	quiet point near 1600 kc.	primary and secondary 2nd i-f transformer
2	12SA7 grid in series with a .01 mfd. capacitor	455 kc	quiet point near 1600 kc.	primary and secondary 1st i-f transformer
3	12SA7 grid in series with a .01 mfd. capacitor	455 kc	quiet point near 1600 kc.	repeat 1 and 2
4	antenna terminal	455 kc	600 kc	adjust i-f rejection trimmer for minimum output
5	antenna terminal in series with a 50 mmfd. capacitor	1615 kc	gang at minimum	oscillator trimmer
6	radiated signal from signal generator	1400 kc	1400 kc	adjust antenna trimmer

Power Supply Polarity:

When the receiver is operated on 110 volts 60 cycles a.c., a slight hum may be heard if the power plug is inserted in such a manner that the "hot" side of the supply line is connected nearest to the chassis. To eliminate this trouble, reverse the supply plug in the convenience outlet.

When operated on direct current, the set will not function at all if the power plug polarity is reversed with respect to the line voltage. If it does not operate within one minute after it is turned on, reverse the plug in the convenience outlet.

Tube Replacement:

When replacing tubes this procedure must be followed to prevent damage to the loop and other delicate parts:

- Disconnect the power plug from the 110-volt service outlet.
- Pull the knobs and remove the Phillips head screw from the right-hand plastic cover.
- Carefully remove the plastic cover and handle.
- Lift the loop assembly and tilt it forward until the tubes are accessible.
- Turn the tuning dial to 550 kc to avoid damage to the rotor plates of the tuning condenser.

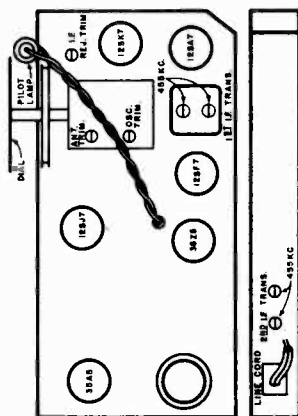


Fig. 1

Alignment Procedure (Refer to Fig. 1):

The overall sensitivity and selectivity of the Little Jewel are affected to a great extent by the alignment of the i-f and r-f circuits. In general, a complete realignment of both circuits is unnecessary. If realignment is required, however, the following procedure is recommended:

- Remove the knobs, the plastic cover, and the loop as outlined above.
- Remove the Allen head screw from the left-hand plastic cover and carefully lift off the cover.
- Turn on the receiver and tune to a quiet spot near 1600 kc.
- Connect an a-c output meter across the speaker voice coil. Turn the meter range switch to a high-voltage position.
- Connect the outer conductor of the signal generator test lead to the common negative (this is the metal can enclosing the filter capacitors). Reduce the output of the signal generator to prevent a.v.c. action during the alignment procedure.
- Connect the inner conductor of the signal generator test lead to the 12SF7 i-f amplifier control grid through a capacitance of 0.01 mfd. Adjust the signal generator frequency to 455 kc.
- With an insulated screwdriver or neutralizing tool, adjust the second i-f transformer secondary trimmer for maximum reading on the output meter. Use the lowest practicable scale on the meter and, as the circuits come into alignment, reduce the signal generator output to prevent a.v.c. action.
- Repeat operation 7, this time adjusting the second i-f transformer primary trimmer.
- Connect the signal generator output, through the 0.01 mfd. capacitor, to the control grid of the 12SA7 converter tube. Repeat operations 7 and 8, this time adjusting the secondary and primary trimmers of the first i-f transformer.
- Connect the signal generator output, adjusted to 455 kc, to the antenna terminal at the bottom of the cabinet. Tune the radio dial to 600 kc. Adjust the i-f rejection trimmer for **minimum** reading on the output meter.
- Connect the test oscillator output through a capacitance of 50 mmfd. to the antenna terminal at the bottom of the cabinet. Adjust the signal generator frequency

WESTINGHOUSE ELECTRIC CORP.

PARTS LIST FOR H-125 AND H-126

When ordering parts specify model number of set in addition to part number and description of part.

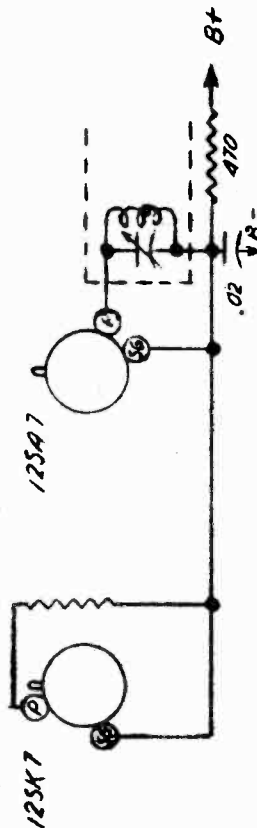
Item No.	Part No.	Description of Part
1	V-3466	Loop antenna
3	V-3474	Capacitor, variable
3A	Part of Item 3	Capacitor, antenna tuner
3B	Part of Item 3	Capacitor, antenna trimmer
3C	Part of Item 3	Capacitor, oscillator tuner
3D	Part of Item 3	Capacitor, oscillator trimmer
5	RCM20A470K	Capacitor, 47 mmfd.
6	RCM20A470M	Capacitor, 47 mmfd.
7	RCM20A101M	Capacitor, 100 mmfd.
8	RCPI0W6102A	Capacitor, 1,000 mmfd.
9	RCM20A471M	Capacitor, 470 mmfd.
11	RCPI0W6502A	Capacitor, .005 mfd.
12	RCPI0W2253K	Capacitor, .025 mfd.
13	RCPI0W2103A	Capacitor, .01 mfd.
15	RCPI0W2403K	Capacitor, .04 mfd.
16	RCPI0W2403A	Capacitor, .04 mfd.
17	RCPI0W2104A	Capacitor, .10 mfd.
18	RCPI0W4104A	Capacitor, 10 mfd.
19	RCPI0W2204A	Capacitor, 20 mfd.
20	V-3470	Capacitor, electrolytic
20A	Part of Item 20	Capacitor, 50 mfd. 150 volts electrolytic
20B	Part of Item 20	Capacitor, 50 mfd. 150 volts electrolytic
20C	Part of Item 20	Capacitor, 20 mfd. 25 volts electrolytic
21	V-3476	Control, volume and switch
21A	Part of Item 21	Control, variable resistor
21B	Part of Item 21	Control, switch
22	V-3473	Coil, oscillator
23	V-3465	Coil, trap assembly
23A	Part of Item 23	Coil
23B	Part of Item 23	Coil
29	V-3477	Trap trimmer
30	Westinghouse Type No. 47	Cord, power A.C.
31	RC20AE270K	Resistor, 27 ohms 0.5 watt
33	RC20AE475M	Resistor, 47 megohms 0.5 watt
34	RC20AE181J	Resistor, 180 ohms 0.5 watt
35	RC30AE152K	Resistor, 1,500 ohms 1 watt
36	RC20AE472K	Resistor, 4,700 ohms 0.5 watt
37	RC20AE153K	Resistor, 15,000 ohms 0.5 watt
38	RC20AE333K	Resistor, 33,000 ohms 0.5 watt
39	RC20AE225M	Resistor, 2.2 megohms 0.5 watt
40	RC20AE473M	Resistor, 47,000 ohms 0.5 watt
41	RC20AE473K	Resistor, 47,000 ohms 0.5 watt
42	RC20AE823K	Resistor, 82,000 ohms 0.5 watt
43	RC20AE104K	Resistor, 100,000 ohms 0.5 watt
45	RC20AE334M	Resistor, 330,000 ohms 0.5 watt
46	RC20AE474K	Resistor, 470,000 ohms 0.5 watt
47	V-3475	Speaker, 5 inch permanent magnet
48	V-3496	Transformer, 1st i-f
50	V-3471	Transformer, 2nd i-f
51	V-3472	Cord, dial drive
	V-3219S-1	

V-3455-1	Dial (for Model H-125 only)
V-3455-2	Dial (for Model H-126 only)
V-3449	Drive shaft bearing
V-3480	Shaft, drive
V-3468	Socket, molded octal tube
V-3469	Socket, molded octal tube (shielded)
V-3499	Socket, pilot light
V-3448	Spring, dial drive
V-3435	Bumper, felt (screw type)
V-3501-1	Case assembly, center
V-3461-1	Cover, left-hand (H-125 only)
V-3459-1	Cover, right-hand (H-125 only)
V-3498-1	Handle assembly (H-125 only)
V-3481-1	Knob (H-125 only)
V-3491	Terminal strip assembly
V-3461-2	Cover, left-hand (H-126 only)
V-3459-2	Cover, right-hand (H-126 only)
V-3498-2	Handle assembly (H-126 only)
V-3481-2	Knob (H-126 only)
V-3711-1	Baffle and Grille Cloth Assembly (H-125)
V-3711-2	Baffle and Grille Cloth Assembly (H-126)
V-3333S-1	Medallion (H-125 only)
V-3333S-2	Medallion (H-126 only)
V-3745	Socket, lock-in

SUBJECT: CIRCUIT CHANGE, H-125 and H-126 Radios

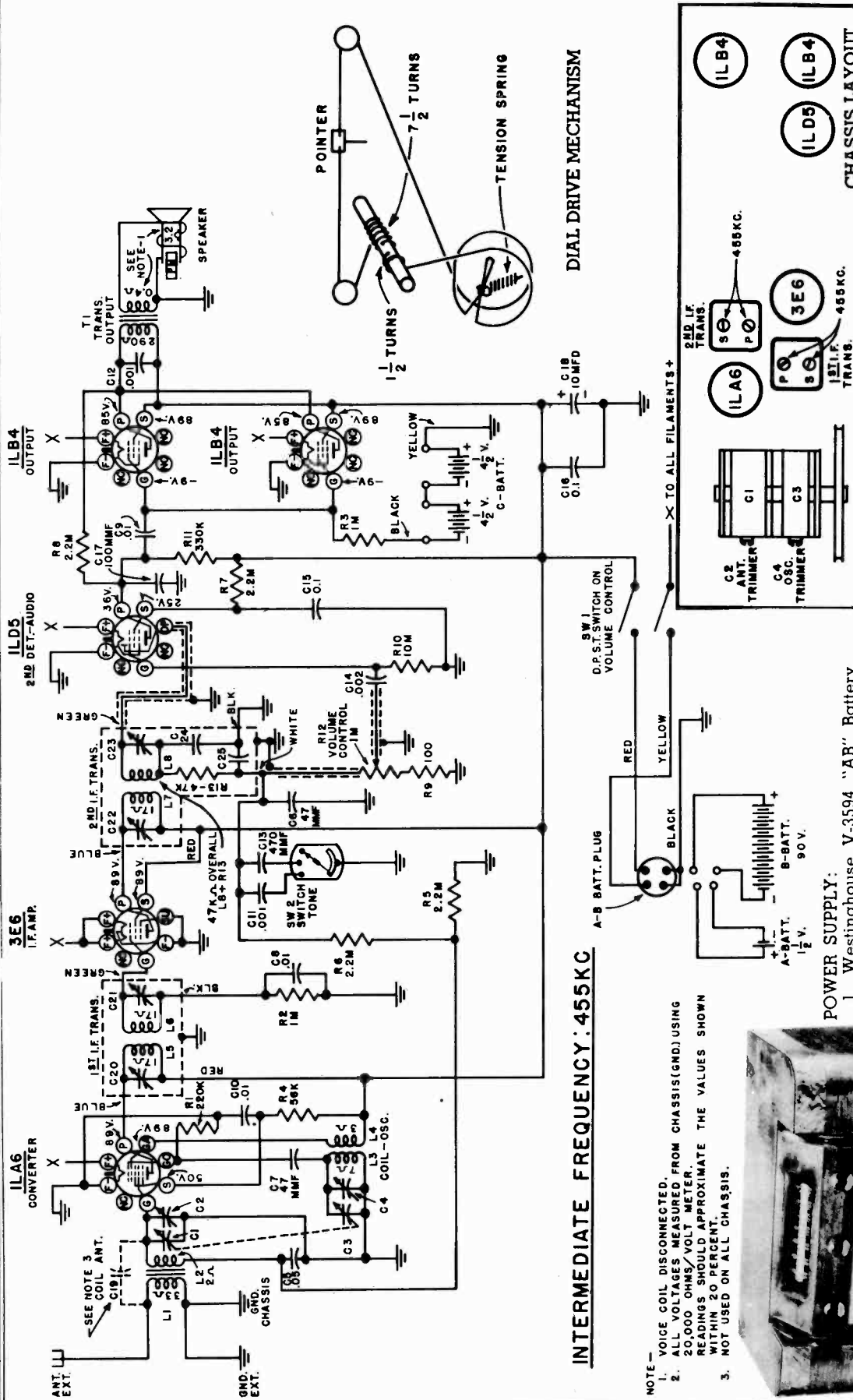
Effective July 11, 1946, all Model H-125 and H-126 radios which have the letter "C" stamped on the end of the chassis directly below the output tube, have been changed as follows:

A 470 ohm 1/4 watt isolating resistor has been inserted in the plate and screen supply line for the R.F. and converter stages, and a .02 mfd, 200 volt paper by-pass capacitor has been connected from the tube side of this resistor to the common negative line. These connections are shown below.



Where this change has been incorporated in the radio, voltages at the R.F. and converter tube sockets will differ slightly from the values given in the original Service Notes. Approximate voltages when the change is incorporated are as follows: 125K7 screen grid 66 V., plate 30 V.; 125A7 screen grid 66 V., plate 65 V.

Procurement difficulties with respect to certain components make the change advisable at this time.



INTERMEDIATE FREQUENCY: 455 KC

- NOTE—
1. VOICE COIL DISCONNECTED.
 2. ALL VOLTAGES MEASURED FROM CHASSIS (GND.) USING 20,000 OHMS/VOLT METER. READINGS SHOULD APPROXIMATE THE VALUES SHOWN WITHIN 20 PERCENT.
 3. NOT USED ON ALL CHASSIS.



POWER SUPPLY:

- 1 Westinghouse V-3594 "AB" Battery (1 1/2 v. "A" and 90 v. "B")
- 2 Westinghouse V-3595 "C" Batteries (4 1/2 v. each)

CURRENT CONSUMPTION:

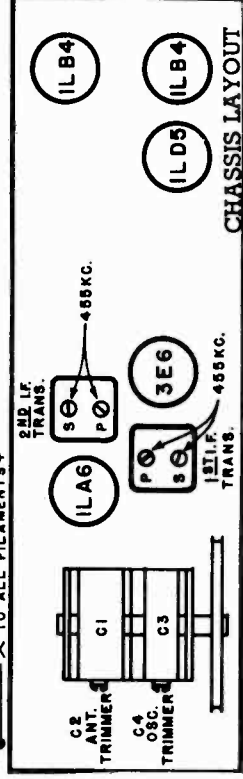
- "A" Section of "AB" Battery 300 milliamperes
- "B" Section of "AB" Battery 21 milliamperes
- "C" Battery 0 milliamperes

LOUDSPEAKER:

Size and Type 5 1/2" P.M.
 Voice Coil Impedance 3.2 ohms

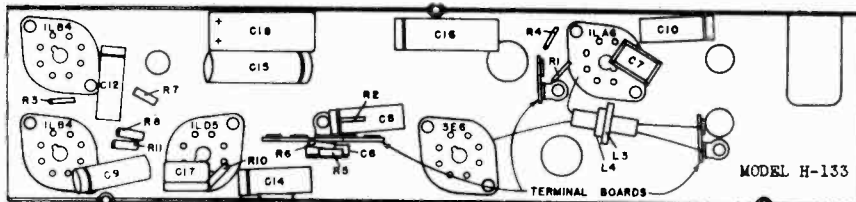
FREQUENCY RANGE:

Standard Broadcast and Police 550 to 1700 kc.



MODEL H-133
MODEL H-148

WESTINGHOUSE ELECTRIC CORP.



BOTTOM VIEW OF CHASSIS

MODEL H-133

ALIGNMENT

MODEL H-148

Before beginning alignment, make certain that the dial pointer aligns with the dot on the extreme high-frequency end of the dial when the tuning capacitor is set for minimum capacity.

Connect an output meter across the speaker voice coil.

While making the following adjustments, keep the volume control set for maximum output and the signal generator output attenuated to avoid A.V.C. action.

Step	Connect Signal Generator to—	Signal Generator Frequency	Radio Dial Setting	Adjust
1	3E5 control grid through 0.1 mfd capacitor	455 kc	550 kc	Secondary and Primary trimmers of 2nd I-F trans. for max. output
2	1L6A control grid through 0.1 mfd capacitor	455 kc	550 kc	Secondary and Primary trimmers of 1st I-F trans. for max. output.
3	Antenna terminal through 200 mmf capacitor	455 kc	550 kc	"Peak" all I-F trimmers.
4	Antenna terminal through 200 mmf capacitor	*1700 kc	*1700 kc	Oscillator trimmer for max. output.
5	Antenna terminal through 200 mmf capacitor	1400 kc	1400 kc	Antenna trimmer for max. output.

*1600 KC for Model H-148; rest of alignment the same

When ordering parts specify model number of set in addition to part number and description of part.

Part Number	Description	Part Number	Description
V-3603	Background dial	V-3489	Foot felt
V-4521	Baffle and Grille Cloth Assy.	V-3268	Grommet variable cap. mtg.
V-3584	Battery, "A-B" (1 1/2 v. & 90 v.)	V-3602	Jumper, "C" battery
V-3585	Battery, "C" (4 1/2 v.)	V-3331-1	Knob, volume (including spring)
V-3580	Bracket var. cap. mtg.	V-3331-2	Knob, tuning (including spring)
V-1112-2	Cabinet	V-3331-3	Knob, tone (including spring)
V-3569	Capacitor, variable, 2 gang (C1, C2, C3, C4)	Form RM66	Operating Instructions
RCPI0W2503A	Capacitor, 0.05 mfd, 200 v. (C5)	V-3585	Plug, battery cable
RCM20A470K	Capacitor, 47 mmf. (C6, C7)	V-3587	Plug and Cable Assy., battery
RCPI0W4103A	Capacitor, 0.01 mfd, 400 v. (C8, C9, C10)	V-3558	Pointer Assy.
RCPI0W8102K	Capacitor, 0.001 mfd, 600 v. (C11, C12)	V-2165S	Pulley, 7/16" dia.
RCM20A471K	Capacitor, 470 mmf. (C13)	RC10AE224M	Resistor, 220K 1/4 w. (R1)
RCPI0W6207A	Capacitor, 0.002 mfd, 500 v. (C14)	RC10AE105M	Resistor, 1.0 meg. 1/4 w. (R2, R3)
RCPI0W2104A	Capacitor, 0.1 mfd, 200 v. (C15, C16)	RC10AE583M	Resistor, 56K 1/4 w. (R4)
RCM20A101M	Capacitor, 100 mmf. (C17)	RC10AE225M	Resistor, 2.2 meg. 1/4 w. (R5, R6, R7, R8)
V-3581	Capacitor, electrolytic, 10 mid. 150 v. (C18)	RC10AE101M	Resistor, 100 ohms 1/4 w. (R9)
V-4723	Capacitor, 4.7 mmf. (C19)—not used on all chassis	RC10AE106M	Resistor, 10 meg. 1/4 w. (R10)
V-3562	Clamp, dial mtg.	RC10AE334M	Resistor, 330K 1/4 w. (R11)
V-3567	Coil, antenna (L1, L2)	V-3755S-10	Screw, chassis mtg.
V-3582	Coil, oscillator (L3, L4)	V-3573	Socket, local tube
V-3564	Control, volume, 1 meg. (R12) with switch (SW1)	V-3601	Speaker, 5 1/4" P.M.
V-4157S-66	Cord, dial drive	V-3248S	Spring, dial drive
V-3596	Decal, OFF	V-3551	Stud and Bracket Assy., pulley
V-3660	Decal, TONE	V-3563	Switch, tone control (SW2)
V-3662	Decal, STATIONS	V-3574	Terminal Board, 2 lugs
V-3665	Decal, WESTINGHOUSE	V-3575	Terminal Board, 5 lugs
V-3559	Dial, glass	V-3576	Transformer, output (T1)
		V-3577	Transformer, 1st I-F.
		V-3578	Transformer, 2nd I-F.
		V-3237	Washer, cup, var. cap. mtg.
		V-3752S	Washer, felt
		V-3267S-4	Washer, chassis mtg.

MODEL H-148

PART NO.	DESCRIPTION
V-3881	Baffle and Grille Cloth Assy.
V-3920	Battery Pack, "AB" (9 v. and 90 v.)
V-3323	Bearing, tuning shaft.
V-3844	Bracket, antenna, (OFF-ON)
V-3857	Bracket, variable capacitor mtg.
V-1114	Cabinet
V-3858	Capacitor, variable 2 gang (C1, C2, C3)
V-4942	Capacitor, Antenna trimmer (C4)
RCM20A101M	Capacitor, 100 mid mica (C5, C6, C7, C8)
RCM20A331M	Capacitor, 330 mid mica (C9)
RCPI0W6102A	Capacitor, .001 mfd 600 v. (C10, C11)
RCPI0W2903A	Capacitor, .05 mfd 200 v. (C12)
RCPI0W2904A	Capacitor, 0.2 mfd 200 v. (C13)
RCPI0W6502A	Capacitor, .005 mfd 600 v. (C14, C15)
RCPI0W4103A	Capacitor, .01 mfd 400 v. (C16, C17)
RCPI0W4503A	Capacitor, .05 mfd 400 v. (C17)
RCPI0W4104A	Capacitor, 0.1 mfd 400 v. (C18)
RCPI0W4204K	Capacitor, .0.2 mfd 400 v. (C19)
V-3861	Capacitor, electrolytic 70 mid 150 v. (C20) 50 mid 150 v. (C21)
V-3866	Capacitor, electrolytic cartridge 100 mid 25 v. (C22)
V-3897	Channel, decorative strip meg.
V-3337	Clamp, cable
V-3886	Clamp, handle
V-3862	Clamp, spring (electrolytic cap. mtg.)
V-3845	Coil, oscillator (L1, L2)
V-3852	Control, volume (R1) with switch (SW1)
V-4349-1	Cord, A.C. power
V-4157S-15	Cord, dial drive
V-3878	Decal, OFF-ON
V-3859	Dial
V-3885	Foot, felt
V-3898	Grille
V-3766	Grommet, fiber
V-3880	Grommet, rubber, square
V-3901	Handle
V-3912	Knob, tuning and volume
V-3914	Label, tube layout
V-5265	Latch Assy., back cover
V-3915	Loop, antenna (L3)
V-3894	Name Plate
V-3904	Panel, metal
V-3874	Plug and Cable, Assy., battery
V-4115	Rectifier, selenium
RC10AE681K	Resistor, 680 ohms 1/4 w. (R7, R8)
RC10AE821K	Resistor, 820 ohms 1/4 w. (R4)
V-3869	Resistor, ballast, 2300 ohms 5 w. (R5)
RC20AE222K	Resistor, 2200 ohms 1/2 w. (R6)
RC10AE973K	Resistor, 47K 1/4 w. (R7)
RC40AE680M	Resistor, 68 ohms 2 w. (R8)
RC10AE224M	Resistor, 220K 1/4 w. (R9, R10)
RC10AE152K	Resistor, 1500 ohms 1/4 w. (R11)
RC10AE104K	Resistor, 100K 1/4 w. (R12)
RC10AE684K	Resistor, 680K 1/4 w. (R13)
RC10AE225M	Resistor, 2.2M 1/4 w. (R14, R15)
RC10AE475K	Resistor, 4.7M 1/4 w. (R16, R17, R18, R19)
RC10AE106M	Resistor, 10M 1/4 w. (R20)
V-3560	Shaft, tuning
V-3899	Shield, plastic front
V-3871	Shield, spiral
V-3870-1	Socket, lock in
V-3199	Socket, speaker
V-4116	Spacer, sleeve
V-3917	Speaker, 4" P.M.
V-3850	Spring, OFF-ON
V-3855	Spring, coil, for OFF-ON switch
V-3248S	Spring, dial drive
V-3900	Strip, decorative power and tuning

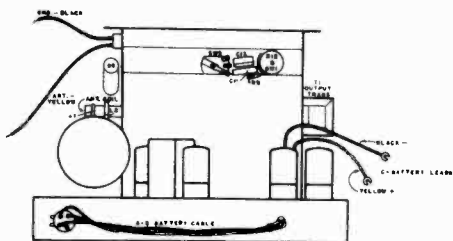


FIG. 3—REAR VIEW OF CHASSIS

V-3909	Strip, plastic, loop mtg.
V-3872	Switch, battery AC-DC (SW2, SW3, SW4, SW5)
V-4116S	Terminal Board, 1 lug
V-3864	Terminal Board, 2 lugs
V-3842	Terminal Board, 3 lugs
V-3865	Terminal Board, 4 lugs
V-3877	Transformer, 1st I-F (L4, L5, C23, C24)
V-3876	Transformer, 2nd I-F (L6, L7, C25, C26)
V-3868	Transformer, output
V-3867	Washer, phenolic (resistor mtg.)
V-3752S	Washer, felt
V-3919	Washer, flat (chassis mtg.)

**INTERMEDIATE FREQUENCY
455 KC.**

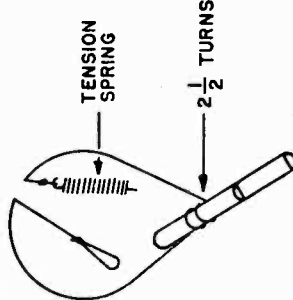
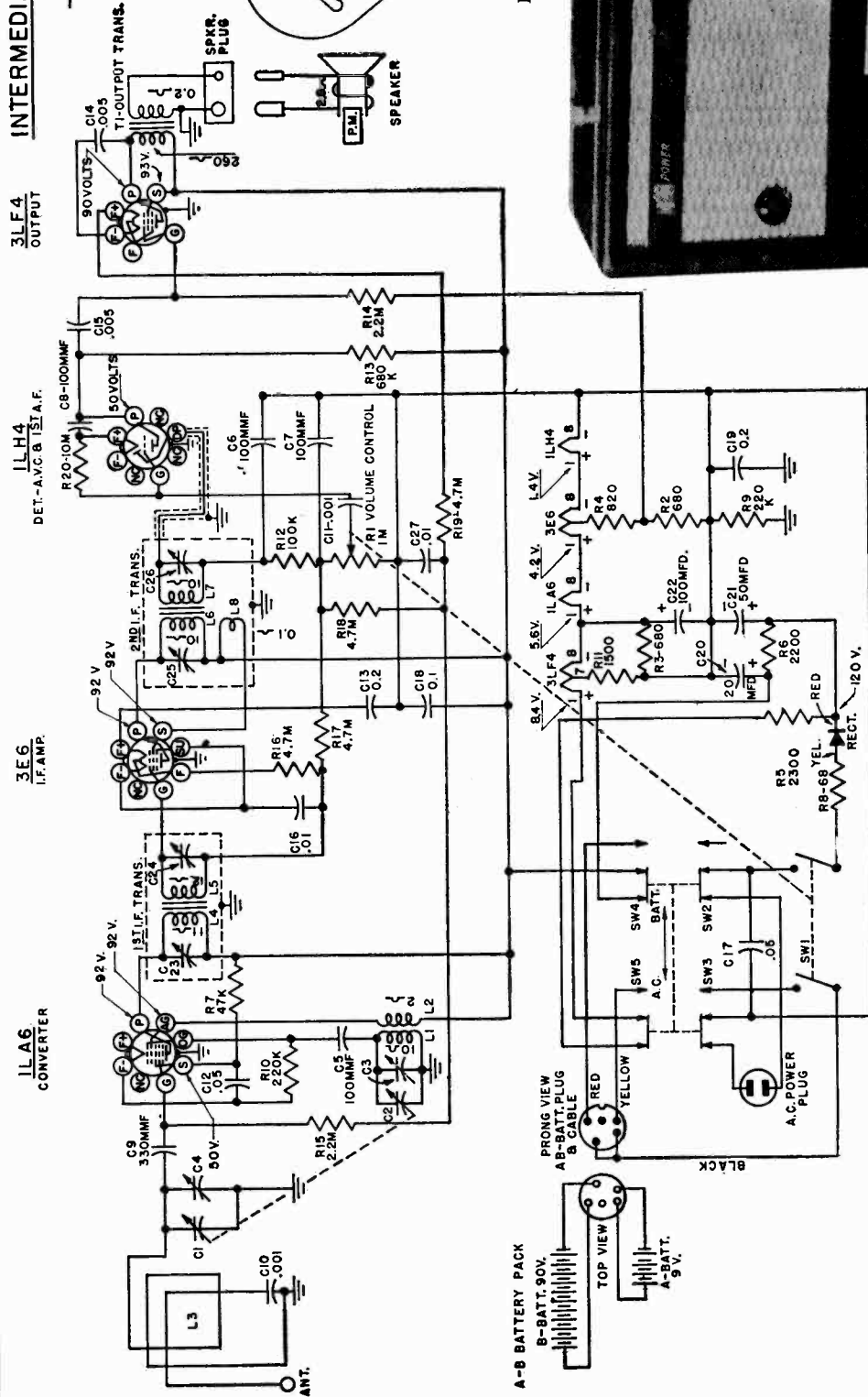
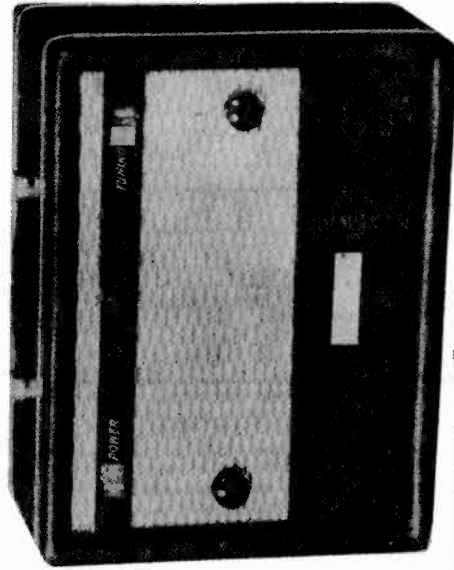


Fig. 3 - DIAL DRIVE MECHANISM



POWER OUTPUT:

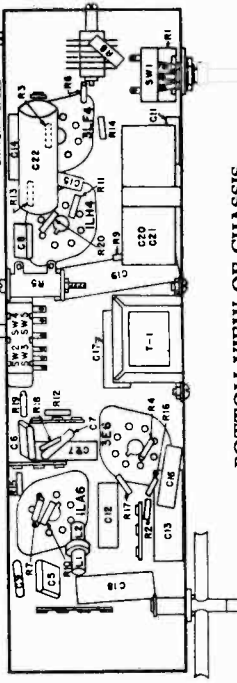
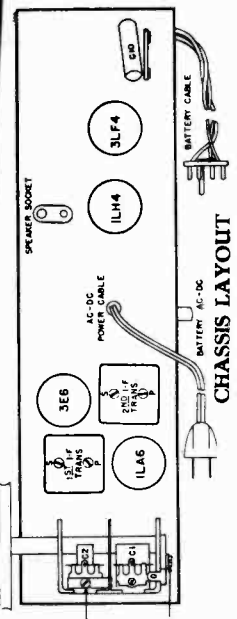
Undistorted	200 milliwatts
Maximum	400 milliwatts

LOUDSPEAKER:

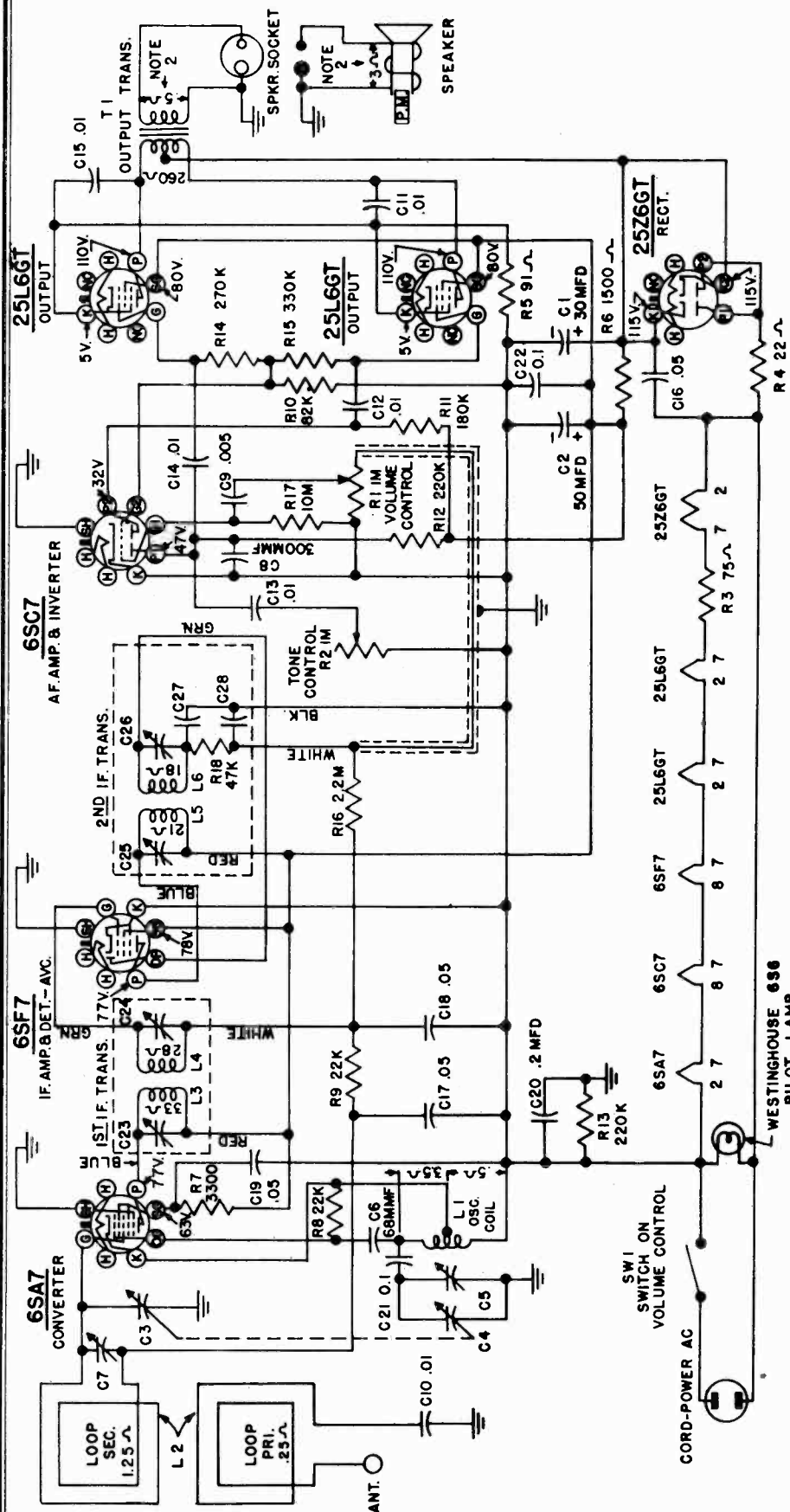
Size and Type	4" P. M.
Voice Coil Impedance	3.2 ohms

NOTES:
 1. SWITCHES "SM.2-3-4-5" ARE SHOWN IN A.C. POSITION.
 2. VOLTAGES MEASURED FROM COMMON NEGATIVE USING A 20,000 OHM/VOLT METER. (A.C. OPERATION - 115 V. LINE.)

CURRENT CONSUMPTION (Battery Operation):
 "A" Section of "AB" Battery 50 milliamperes
 "B" Section of "AB" Battery 12 milliamperes



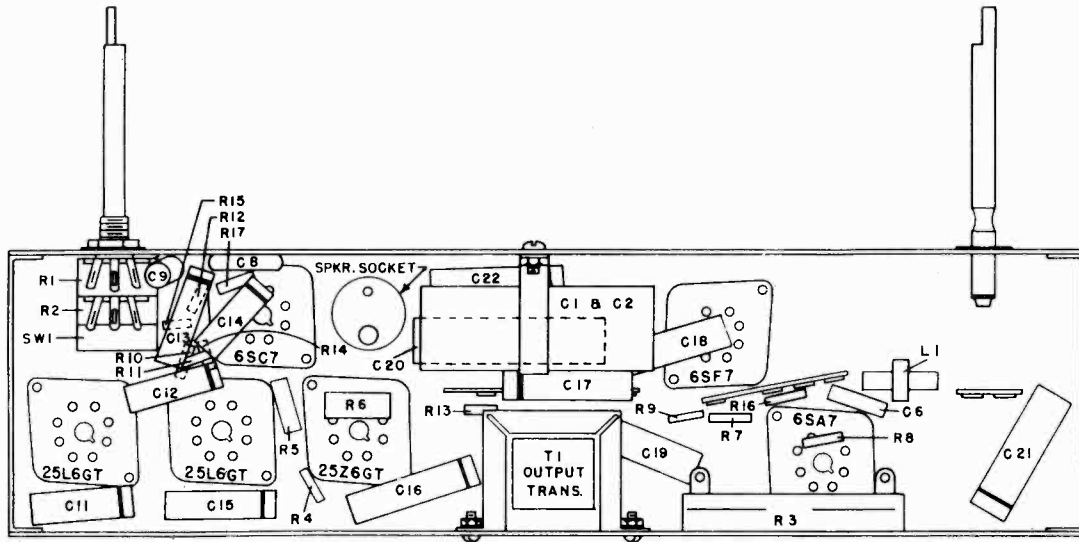
BOTTOM VIEW OF CHASSIS



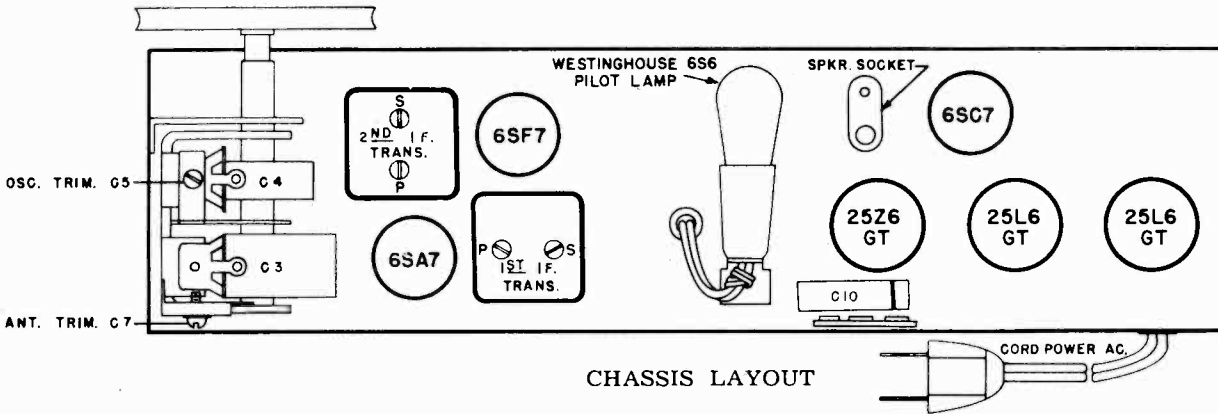
NOTE: 1. ALL VOLTAGES MEASURED FROM COMMON NEGATIVE USING A 20,000 OHMS PER VOLT METER - LINE VOLTAGE 117 VOLTS A-C. VOLTAGES SHOULD BE AS SHOWN $\pm 20\%$.
2. SPEAKER PLUG REMOVED.

SPECIFICATIONS

FREQUENCY RANGE: Standard Broadcast	540 to 1600 kc
INTERMEDIATE FREQUENCY:	455 kc
POWER OUTPUT: Undistorted	2.75 watts
Maximum	5 watts
LOUDSPEAKER: Size and Type	5" x 7" oval P. M.
Voice Coil Impedance	3.2 ohms
OPERATING VOLTAGE:	105 to 120 volts 50-60 cycles A-C or 105 to 120 volts D-C
POWER CONSUMPTION:	.60 watts



BOTTOM VIEW OF CHASSIS



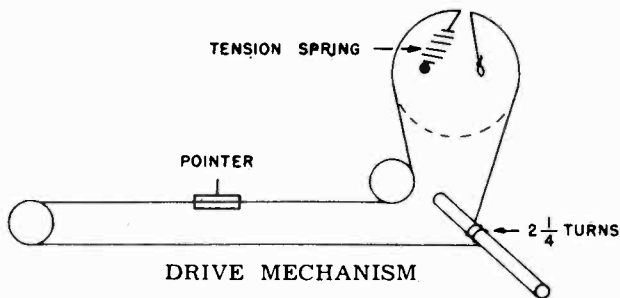
CHASSIS LAYOUT

ALIGNMENT

Before beginning alignment, make certain that the dial pointer is correctly positioned. Connect an output meter across the speaker voice coil.

While making the following adjustments, keep the volume control set for maximum output and the signal generator output attenuated to avoid AVC action.

Step	Connect Signal Generator to—	Signal Generator Frequency	Radio Dial Setting	Adjust
1	6SF7 control grid through 0.1 mfd capacitor	455 kc	1600 kc	Primary and secondary trimmers of 2nd I-F trans. for max. output
2	6SA7 control grid through 0.1 mfd capacitor	455 kc	1600 kc	Primary and secondary trimmers of 1st I-F trans. for max. output
3	Antenna terminal through 200 mmf capacitor	455 kc	1600 kc	"Peak" all I-F trimmers for max. output
4	Antenna terminal through 200 mmf capacitor	1615 kc	gang at minimum	Oscillator trimmer for max. output
5	Radiated signal (no actual connection)	1400 kc	1400 kc	Antenna trimmer for max. output

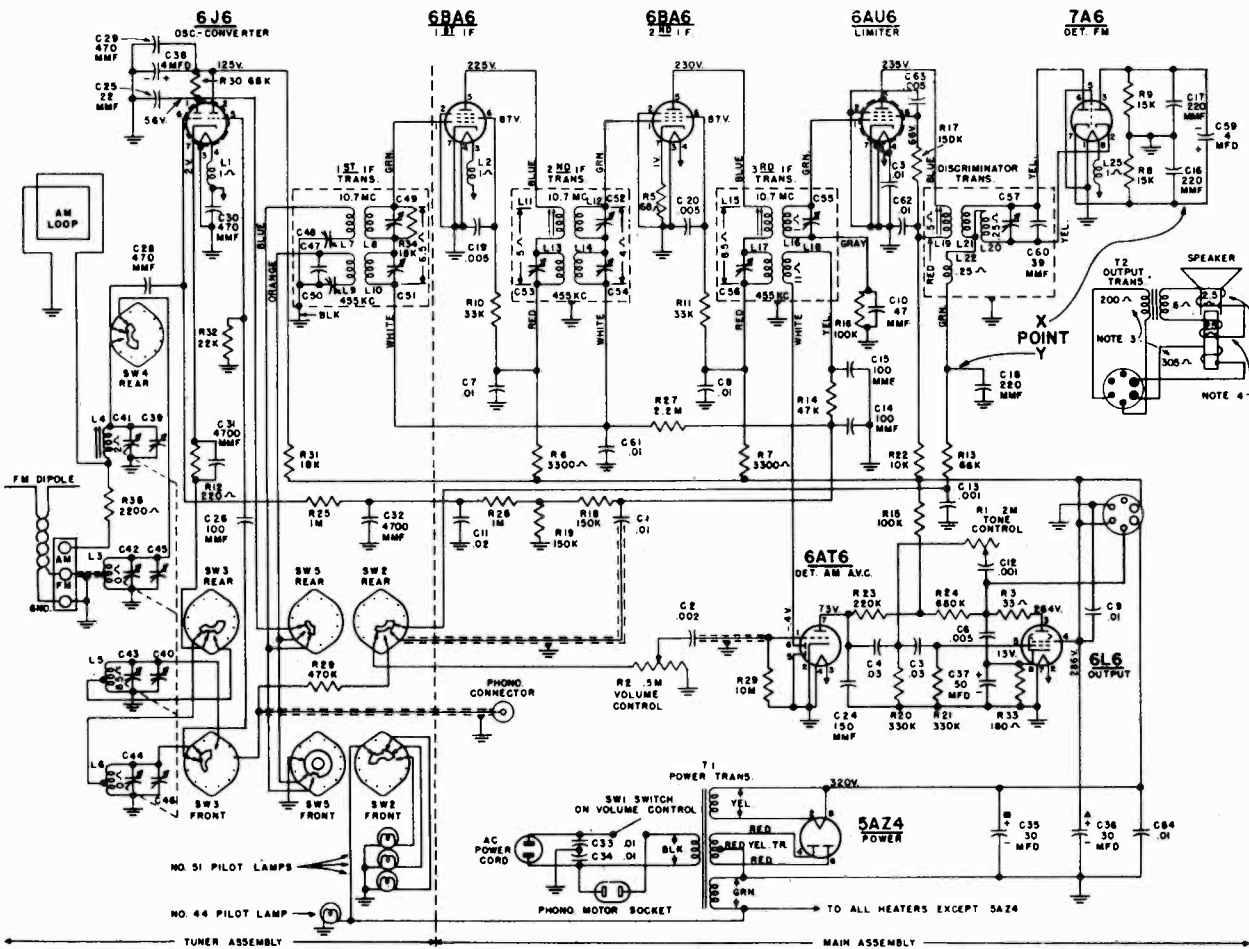


PARTS LIST

Part No.	Description	Part No.	Description
V-5019	Asbestos Sheet	V-5023	Nameplate, Volume
V-5268	Background, dial	V-5033	Plate, front glass
V-5021	Baffle and Grille Cloth Assy.	V-4986	Pointer, dial
V-4997	Bracket, dial background	V-3166S	Pulley, 7/16" dia.
V-4991	Bracket, var. capacitor mtg.	V-4987	Rail, pointer (incl. pulley studs)
V-5352	Bracket, volume control	V-4994	Resistor, ballast, 75 ohms (R3)
V-1139-1	Cabinet, mahogany	RC20AE220M	Resistor, 22 ohms 1/2 w. (R4)
V-3304	Capacitor, electrolytic	RC30AE910J	Resistor, 91 ohms 1 w. (R5)
	30 mfd 150 v. (C1)	RC40AE152M	Resistor, 1500 ohms 2 w. (R6)
	50 mfd 150 v. (C2)	RC10AE332M	Resistor, 3300 ohms 1/4 w. (R7)
V-4993	Capacitor, var. 2-gang (C3, C4, C5)	RC10AE223M	Resistor, 22K 1/4 w. (R8, R9)
RCM20A680M	Capacitor, 68 mmf mica (C6)	RC10AE823K	Resistor, 82K 1/4 w. (R10)
V-4992	Capacitor, trimmer (C7)	RC20AE184K	Resistor, 180K 1/2 w. (R11)
RCM20A301M	Capacitor, 300 mmf mica (C8)	RC20AE224K	Resistor, 220K 1/2 w. (R12)
RCP10W6502A	Capacitor, .005 mfd 400 v. (C9)	RC10AE224M	Resistor, 220K 1/4 w. (R13)
RCP10W4103A	Capacitor, .01 mfd 400 v. (C10, C11, C12, C13, C14, C15)	RC10AE274K	Resistor, 270K 1/4 w. (R14)
RCP10W4503A	Capacitor, .05 mfd 400 v. (C16, C17, C18, C19)	RC10AE334K	Resistor, 330K 1/4 w. (R15)
RCP10W4204K	Capacitor, .2 mfd 400 v. (C20)	RC10AE225M	Resistor, 2.2M 1/4 w. (R16)
RCP10W4104A	Capacitor, .1 mfd 400 v. (C21, C22)	RC10AE106M	Resistor, 10M 1/4 w. (R17)
V-4763	Clamp, dial	V-4988	Shaft, tuning
V-3382	Coil, oscillator (L1)	V-3344S-1	Sleeve, spacer, var. Capacitor mtg.
V-4982	Control, volume (R1), tone (R2) and switch (SW1)	V-3246S	Socket, octal
V-4349-1	Cord, A-C power	V-3163S	Socket, octal (pin No. 1 GND)
V-4304S-10	Cord, dial drive (incl. clip)	V-4989	Socket, pilot lamp
V-5024	Cover, back	V-3299S	Socket, speaker
V-4983	Dial Scale	V-5034	Speaker, 5" x 7" P. M.
V-4072-1	Fastener, back cover clip	V-3248S	Spring, dial drive
V-4893	Foot, rubber	V-3909	Strip, plastic, loop mtg.
V-3345S-5	Grommet, var. capacitor mtg.	V-3228S-1	Terminal Board, 2 lugs
V-4362-3	Knob, ON-OFF and tone	V-4776	Terminal Board, 3 lugs
V-5039-1	Knob, tuning	V-5041	Terminal Board, 4 lugs
V-5028-1	Knob, volume	V-3375S	Terminal Board, 5 lugs
No. 6S6	Lamp, pilot	V-3328	Transformer, 1st I-F (L3, L4, C23, C24)
V-5031	Loop, antenna (L2)	V-3329	Transformer, 2nd I-F (L5, L6, C25, C26, C27, C28, R18)
V-5043	Nameplate, Westinghouse	V-3297	Transformer, output (T1)
V-5022	Nameplate, Stations	V-3752S	Washer, felt (for knobs)
		V-3267S-4	Washer, flat (chassis mtg.)

MODELS H-161, H-168,
H-168A, H-168B Revised

WESTINGHOUSE ELECTRIC CORP.



NOTE:
1. SELECTOR SWITCH SW2, SW3, SW4 AND SW5 IS SHOWN IN EXTREME COUNTER CLOCKWISE POSITION (FM BAND). SECOND POSITION CLOCKWISE IS AM BAND. THIRD POSITION CLOCKWISE IS PHONO.
2. ALL VOLTAGES MEASURED FROM CHASSIS (GND.) USING 20,000 OHMS/VOLT METER-LINE VOLTAGE 117 VAC. VOLTAGES SHOULD BE AS SHOWN ± 20 %.
3. SPEAKER PLUG REMOVED.
4. VOICE COIL DISCONNECTED.

CHANGES IN V-2118 CHASSIS

Improved performance was obtained in later production of the V-2118 chassis by incorporating the changes listed below. A schematic diagram of the revised chassis is shown on the back of this sheet, and parts list additions appear below.

1. The connection between the antenna loading coil (L4) and the bandswitch (SW4) was moved to the top of the coil.
2. A resistor (R35) was inserted in place of C27 in the AM antenna circuit.
3. Capacitor (C58) in the AM antenna circuit was deleted.
4. R32 now connects between the 6J6 oscillator grid and ground instead of between the 6J6 oscillator grid and cathode.
5. Filament choke (L25) was added to the 7A6 heater circuit.
6. C64 was added across the power supply filter circuit.
7. C6 now connects between resistor (R3) and 6L6 cathode instead of between 6L6 plate and cathode.
8. A phono motor power socket was mounted on the rear of the chassis.

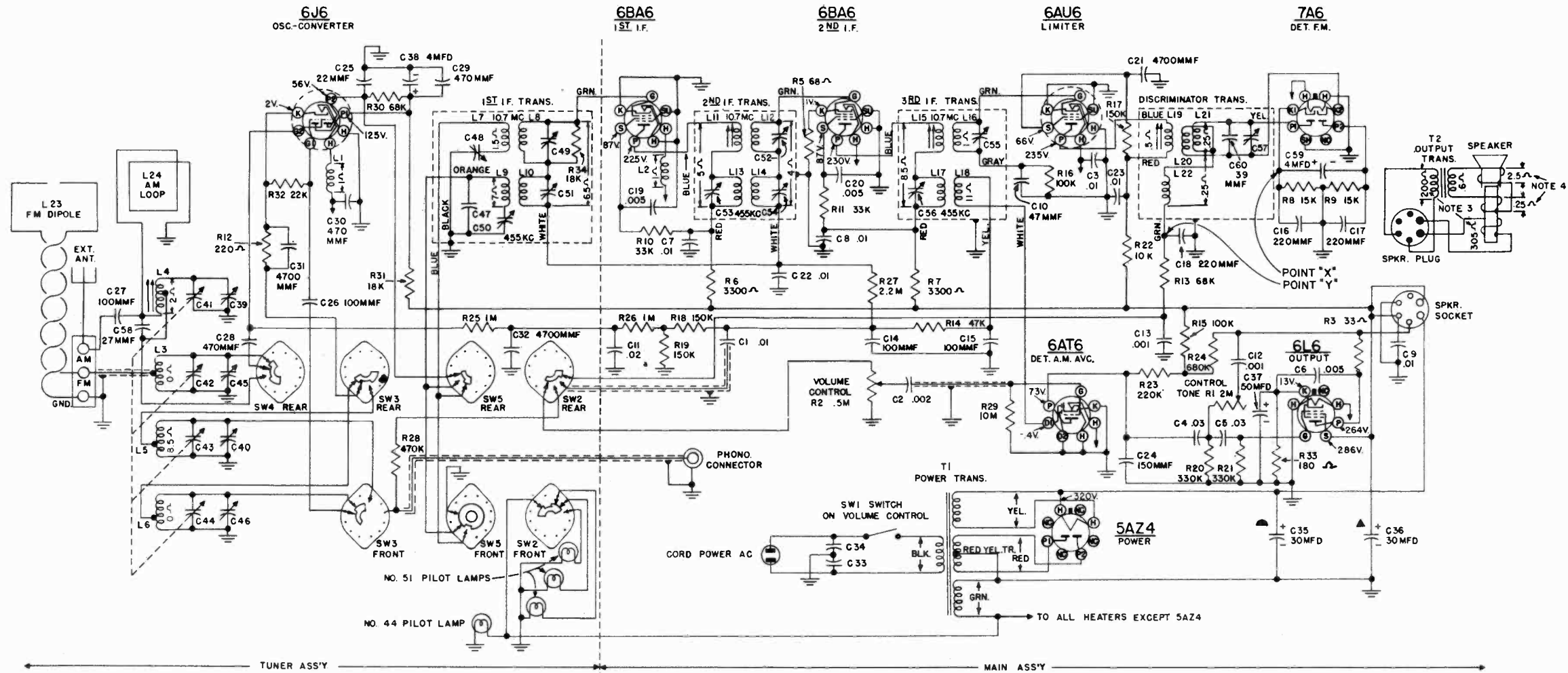
These parts should be added to the parts list in the original service notes. The list will then apply to both the original and the revised chassis.

PARTS LIST ADDITIONS

Part No.	Description
RC10AE222M	Resistor, 2200 ohms 1/4 w. (R35)
V-5040-15	Capacitor, .01 mfd 600 v. (C61, C62) .
V-5040-11	Capacitor, .005 mfd 600 v. (C63)
RCP10W6103M	Capacitor, .01 mfd 600 v. (C64)
V-4638	Choke, filament (L25)
V-5405	Socket, phono motor power

WESTINGHOUSE ELECTRIC CORP.

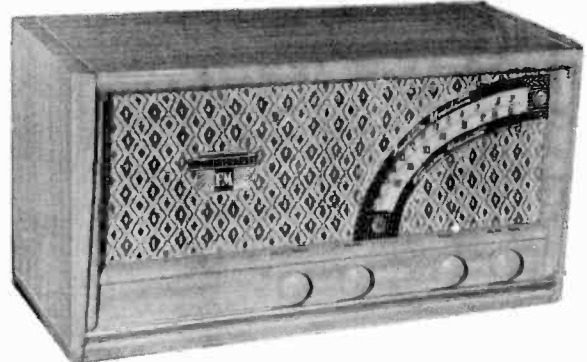
MODELS H-161, H-168,
H-168A, H-168B
CHASSIS V2118



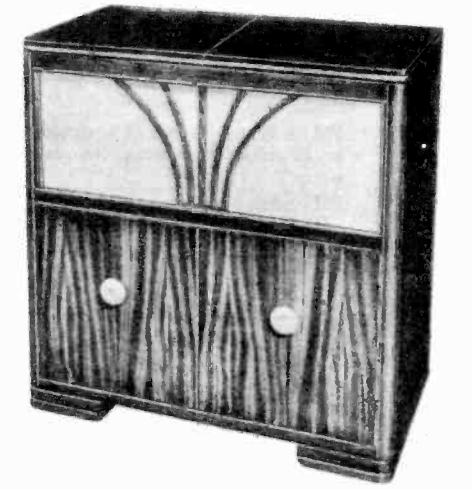
NOTES:
 1. SELECTOR SWITCH SHOWN IN EXTREME COUNTER CLOCKWISE POSITION (F.M. BAND).
 SECOND POSITION CLOCKWISE IS AM BAND.
 THIRD POSITION CLOCKWISE IS PHONO.
 2. ALL VOLTAGES MEASURED FROM CHASSIS (GND) USING 20,000 OHMS/VOLT METER—LINE VOLTAGE 117 V.A.C.
 VOLTAGES SHOULD BE AS SHOWN ± 20 PERCENT.
 3. SPEAKER PLUG REMOVED.
 4. VOICE COIL DISCONNECTED.

SPECIFICATIONS

FREQUENCY RANGES:		PILOT LAMPS:	
Standard Broadcast	540 to 1615 kc.	1 Westinghouse No. 44	6.3 v., 0.25 amp.
Frequency Modulation	88 to 108 mc.	3 Westinghouse No. 51	6.3 v., 0.20 amp.
INTERMEDIATE FREQUENCIES:		POWER OUTPUT:	
Amplitude Modulation	455 kc.	Undistorted	6 watts
Frequency Modulation	10.7 mc.	Maximum	9 watts
TUBE COMPLEMENT:		LOUDSPEAKER:	
1 6J6	Converter	Size and Type (H-161)	8" Electro Dynamic
2 6BA6	1st and 2nd I-F Amp.	Size and Type (H-168 and H-168A)	10" Electro Dynamic
1 6AU6	Limiter (FM)	Field Resistance	305 ohms
1 7A6	Ratio Det. (FM)	Voice Coil Impedance	3.2 ohms
1 6AT6	Det. (AM), AVC and 1st A-F Amp.	OPERATING VOLTAGE 105 to 120 volts, 50-60 cycles A-C	
1 6L6 or 6L6G	Output Amp.	POWER CONSUMPTION (radio section) 110 watts	
1 5A74	Rectifier		



H-161
MAHOGANY AND BLONDE



H-168 and H-168A
MAHOGANY AND BLONDE

WESTINGHOUSE ELECTRIC CORP. MODELS H-161, E-168, H-168A, H-168B CHASSIS V2118

ALIGNMENT

BROADCAST BAND—AMPLITUDE MODULATION

Connect an output meter across the speaker voice coil.

While making the following adjustments, keep the volume control set for maximum output, the tone control set on treble, and the signal generator output attenuated to avoid AVC action.

Step	Connect Signal Generator to—	Signal Gen. Freq.	Radio Dial	Adjust for Maximum Output
1.	Set Phono-Band Switch to "AM"			
2.	6BA6, 2nd I-F, control grid through a 0.1 mfd capacitor	455 kc	540 kc	455 kc primary trimmer of 3rd I-F transformer.
3.	6BA6, 1st I-F, control grid through a 0.1 mfd capacitor	455 kc	540 kc	455 kc primary and secondary trimmers of 2nd I-F trans.
4.	6J6, converter, control grid through a 0.1 mfd capacitor	455 kc	540 kc	455 kc primary and secondary trimmers of 1st I-F trans.
5.	6J6, converter, control grid through a 0.1 mfd capacitor	455 kc	540 kc	Peak all 455 kc I-F transformer trimmers.
6.	Radiated signal (no actual connection)	1600 kc	1600 kc	AM oscillator trimmer.
7.	Radiated signal	600 kc	600 kc	AM antenna padder.
8.	Radiated signal	1400 kc	1400 kc	AM antenna trimmer.
9.	Recheck steps 7 and 8 in order given. "Rock" tuning capacitor while adjusting AM antenna trimmer.			

FM BAND—FREQUENCY MODULATION

Do not align the 10.7 mc I-F circuits until all 455 kc I-F adjustments have been completed.

Step	Connect Signal Generator to—	Signal Gen. Freq.	Radio Dial	Adjust—
1.	Set Phono-Band switch to "FM"			
2.	Connect a vacuum tube voltmeter between point X (see Figs. 3 and 4) and ground (chassis).			
3.	6BA6, 2nd I-F, control grid through a .001 mfd mica capacitor	Unmodulated 10.7 mc	88 mc	10.7 mc primary and secondary of 3rd I-F trans. and primary of discriminator trans. for max. voltage.
4.	6BA6, 1st I-F, control grid through a .001 mfd mica capacitor	Unmodulated 10.7 mc	88 mc	10.7 mc primary and secondary of 2nd I-F trans. for max. voltage.
5.	Stator of FM tuning capacitor (C42) through a .01 mfd mica capacitor	Unmodulated 10.7 mc	88 mc	10.7 mc primary and secondary of 1st I-F trans. for max. voltage.
6.	Connect the vacuum tube voltmeter between point Y (Figs. 3 and 4) and chassis.			
7.	Stator of FM tuning capacitor (C42) through a .01 mfd mica capacitor	Unmodulated 10.7 mc	88 mc	Secondary of discriminator trans. for zero voltage. The voltage will change polarity as the trimmer is tuned through resonance. Tune carefully for zero voltage.
8.	Connect the vacuum tube voltmeter between point X and chassis.			
9.	Stator of FM tuning capacitor (C42) through a .01 mfd mica capacitor	Unmodulated 10.7 mc	88 mc	Primary of discriminator trans. for max. voltage.
10.	FM antenna terminal through a 72 ohm non-inductive resistor	Unmodulated 105 mc	105 mc	FM oscillator trimmer for max. voltage.*
11.	FM antenna terminal through a 72 ohm non-inductive resistor	Unmodulated 105 mc	105 mc	FM antenna trimmer for max. voltage**
12.	Check dial calibration and tracking at 90 mc.**			

* The FM oscillator and antenna trimmers can be adjusted by using the thumb and forefinger to rotate the outside drum of the capacitor. Hand capacity effects may be reduced by holding the heel of the hand against the 1st I-F trans. can.

** After the radio has been aligned at 105 mc., check calibration by tuning to a 90 mc. signal from the generator. If the dial pointer indicates 90 mc., no further adjustments are necessary. If the pointer is on the high frequency side of 90 mc., slightly expand the length of oscillator coil (L6) and repeat steps 10, 11, and 12 above until dial calibration is correct. If the pointer is on the low frequency side of 90 mc., slightly compress length of oscillator coil (L6) and repeat steps 10, 11, and 12 until dial calibration is correct.

After calibration has been checked and the antenna circuit has been "peaked" at 105 mc., check the antenna circuit tracking by tuning to a 90 mc. signal and rotating the FM antenna trimmer. If the "peak" setting is the same at 90 mc. as it was at 105 mc., no further adjustments are necessary. If the trimmer capacitance must be increased to obtain maximum output at 90 mc., slightly compress the length of antenna coil (L3) and repeat steps 11 and 12 until correct tracking is obtained. If the trimmer capacitance must be decreased to obtain maximum output at 90 mc., slightly expand the length of antenna coil (L3) and repeat steps 11 and 12 until correct tracking is obtained.

MODELS H-161, H-168, H-168A, H-168B CHASSIS V2118 WESTINGHOUSE ELECTRIC CORP.

PARTS LIST FOR MODELS H-161, H-168 AND H-168A

Part No.	Description
V-4924-1	Antenna, FM Dipole (L23) (H-161)
V-4924-2	Antenna, FM Dipole (L23) (H-168 and H-168A)
V-4686	Antenna, AM Loop (L24) (H-161)
V-4951	Antenna, AM Loop (L24) (H-168 and H-168A)
V-4687	Background, front glass plate (H-161)
V-5293	Background, front glass plate (H-168 and H-168A)
V-4688	Baffle & Grille Cloth Assy. (H-161)
V-4169-1	Base, shield, miniature tube
V-4668	Bearing, tuning shaft and plate assy.
V-4631	Bracket, left dial mounting
V-4632	Bracket, right dial mounting
V-4633	Bracket Assy., main dial mounting
V-4657	Bracket Assy., pointer mounting
V-4689	Bracket, speaker mounting (H-161)
V-5070	Bracket, shock mounting (H-168 and H-168A)
V-4655	Bracket, dial light
V-4836S-4	Button, hole plug
V-1131-1	Cabinet (H-161 Mahogany)
V-1131-2	Cabinet (H-161 Blonde)
V-1137-1	Cabinet (H-168 Mahogany)
V-1137-2	Cabinet (H-168 Blonde)
V-1148-1	Cabinet (H-168A Mahogany)
RCP10W4103A	Capacitor, .01 mfd 400 v. (C1)
RCP10W6202A	Capacitor, .002 mfd 600 v. (C2)
V-5040-13	Capacitor, .01 mfd 200 v. (C3)
RCP10W4303A	Capacitor, .03 mfd 400 v. (C4, C5)
RCP10M6502A	Capacitor, .005 mfd 600 v. (C6)
V-5040-15	Capacitor, .01 mfd 600 v. (C7, C8, C9)
RCM20A470M	Capacitor, 47 mmf mica (C10)
RCP10W4203A	Capacitor, .02 mfd 400 v. (C11)
RCP10W6102A	Capacitor, .001 mfd 600 v. (C12, C13)
RCM20A101M	Capacitor, 100 mmf mica (C14, C15)
RCM20A221K	Capacitor, 220 mmf mica (C16, C17, C18)
V-5040-11	Capacitor, .005 mfd 600 v. (C19, C20)
RCM30A472M	Capacitor, 4700 mmf mica (C21)
RCM30A103M	Capacitor, .01 mfd mica (C22, C23)
RCM20A151M	Capacitor, 150 mmf mica (C24)
RCM20B220K	Capacitor, 22 mmf mica (C25)
R3CC32CG101K	Capacitor, 100 mmf ceramic (C26)
R3CC26SL101M	Capacitor, 100 mmf ceramic (C27)
RCM20A471M	Capacitor, 470 mmf mica (C28)
R5CC20Z471M	Capacitor, 470 mmf ceramic (C29, C30)
R5CC36ZY472M	Capacitor, 4700 mmf ceramic (C31, C32)
V-4634	Capacitor, dual line filter .01-.01 mfd 600 v. (C33, C34)
V-4635	Capacitor, dual filter, electrolytic 30-30 mfd 450 v. (C35, C36)
V-4636	Capacitor, electrolytic 50 mfd 25 v. C37
V-4885	Capacitor, electrolytic 4 mfd 450 v. (C38, C39)
V-4671	Capacitor, AM antenna trimmer (C39)
V-4672	Capacitor, AM oscillator trimmer (C40)
V-4673	Capacitor, variable 2 gang (C41, C42, C43, C44, C45, C46)
R3CC25CG270J	Capacitor, 27 mmf ceramic (C58)
V-5307-1	Cardboard & Grille Cloth Assy. L.H. side (H-168, H-168A Mahogany)
V-5307-2	Cardboard & Grille Cloth Assy. L.H. side (H-168 Blonde)
V-4898	Catch, bullet
V-5071	Channel, rubber (H-168, H-168A)
V-4638	Choke, filament, 1.1 microhenries (L1, L2)
V-4877	Clamp, power cord, closed
V-3337S	Clamp, power cord, open

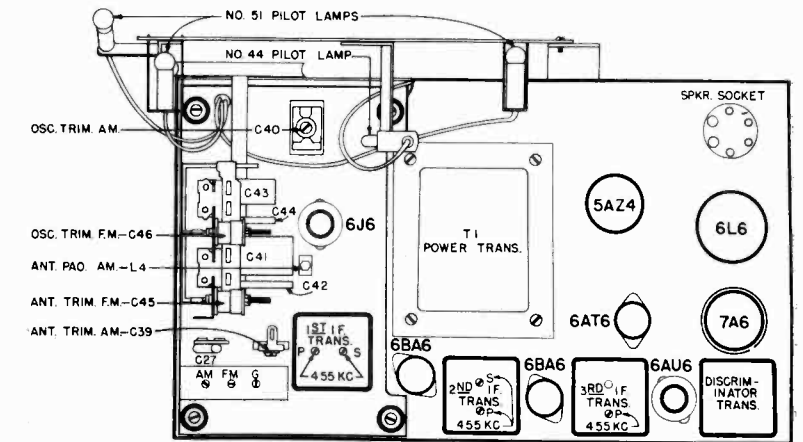


FIG. 1—CHASSIS LAYOUT

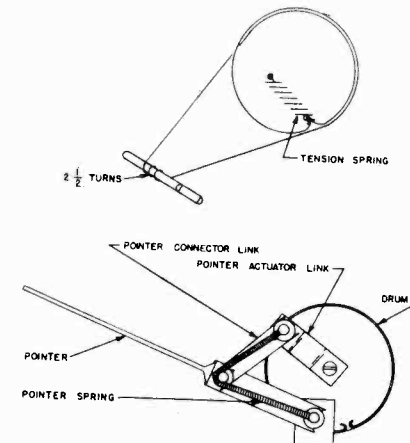


FIG. 2—DIAL DRIVE MECHANISM

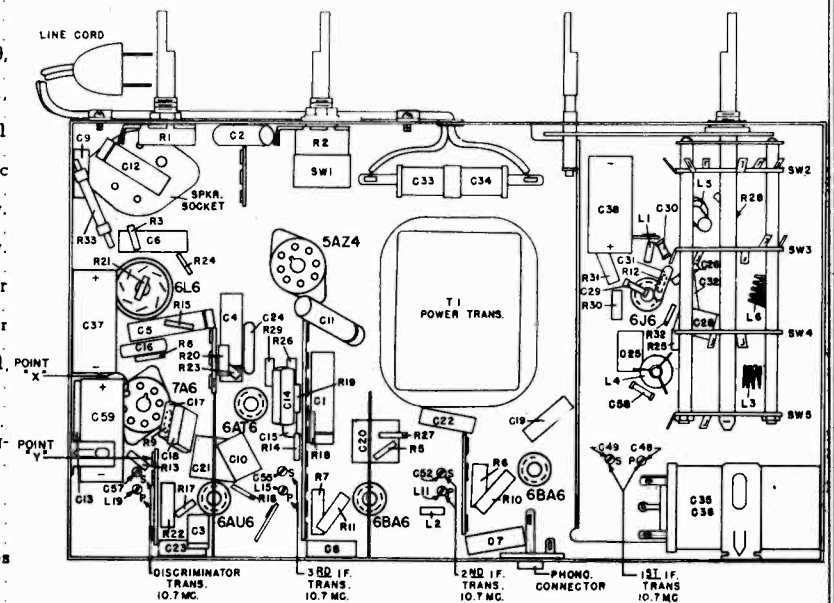


FIG. 3—BOTTOM VIEW OF CHASSIS

WESTINGHOUSE ELECTRIC CORP.

MODELS H-161, H-168,
H-168A, H-168B
CHASSIS V2118

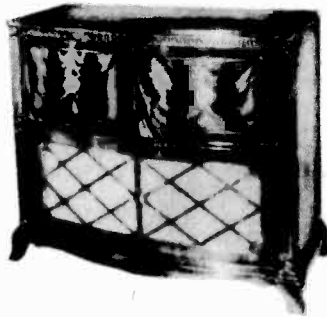
PARTS LIST FOR MODELS H-161, H-168 AND H-168A

Part No.	Description	Part No.	Description
RC30AE103K	Resistor, 10,000 ohms 1 w. (R22)	V-4685	Clamp, spring, filter capacitor mtg.
RC10AE224K	Resistor, 220,000 ohms ¼ w. (R23)	V-5296	Clip, front glass plate mtg.
RC10AE684K	Resistor, 680,000 ohms ¼ w. (R24)	V-4883	Coil, FM antenna (L3)
RC10AE105M	Resistor, 1 megohm ¼ w. (R25, R26)	V-4675	Coil, antenna loading (L4)
RC10AE225M	Resistor, 2.2 megohms ¼ w. (R27)	V-4676	Coil, AM oscillator (L5)
RC10AE474M	Resistor, 470,000 ohms ¼ w. (R28)	V-4882	Coil, FM oscillator (L6)
RC10AE106M	Resistor, 10 megohms ¼ w. (R29)	V-4945-2	Cone & Voice Coil Assy. for V-4945 speaker stamped 285
RC20AE683K	Resistor, 68,000 ohms ½ w. (R30)	V-4945-4	Cone & Voice Coil Assy. for V-4945 speaker stamped 191
RC30AE183K	Resistor, 18,000 ohms 1 w. (R31)	V-4702-2	Cone & Voice Coil Assy. for V-4702 speaker stamped 285
RC10AE223K	Resistor, 22,000 ohms ¼ w. (R32)	V-3254S	Connector, phono
V-4648	Resistor, cathode 180 ohms 2 w. (R33)	V-4639	Control, tone, 2 megohms (R1)
V-3755S-11	Screw, chassis mounting (H-161)	V-4640	Control, volume, 5 megohms (R2) and switch (SW1)
V-3570S-5	Screw, tuner assembly mounting	V-4349-2	Cord, Power A-C
V-3570S-11	Screw, Hex head, chassis mtg. (H-168 and H-168A)	V-4304S-7	Cord Assembly, dial drive
V-3755S-9	Screw, Phillips head, chassis mtg. (H-168 and H-168A)	V-4958	Cord, A-C power assy. (H-168 and H-168A)
V-4678	Shaft, tuning	V-4525-3	Cushion, chassis (H-168 and H-168A)
V-4649-3	Shield, spiral (2¾ inches long)	V-3885	Cushion, lid (H-168 and H-168A)
V-4649-2	Shield, spiral (7½ inches long)	V-4690	Decal, band
V-4884	Shield, loktal tube	V-4691	Decal, tone
V-4861	Shield, flat steel (under chassis)	V-4692	Decal, tuning
V-4169-2	Shield, miniature tube	V-4693	Decal, volume
V-3344S-2	Sleeve, spacer, tuner assy. mounting	V-4642	Dial, plastic
V-3288S	Socket, speaker	V-4643	Eyelet, chassis mtg. (H-161)
V-3870-1	Socket, lock-in tube	V-3371	Foot, recessed (H-161)
V-3275S	Socket, molded octal tube	V-4902	Glide, furniture (H-168 and H-168A)
V-4292S-1	Socket, miniature molded	V-4948-1	Grille Cloth, R.H. side (H-168 and H-168A)
V-4679	Socket, dial light	V-3345S-4	Grommet, tuner assembly mounting
**V-4702	Speaker, 8" Electro Dynamic for H-161	V-4644	Grommet, plain, chassis mounting
**V-4945	Speaker, 10" Electro Dynamic for H-168 and H-168A	V-4852	Grommet, chassis mounting (T shaped)
V-4650	Spring, pointer	V-4903-1	Hinge, door (H-168 and H-168A Mahogany)
V-4057	Spring, dial drive	V-4903-2	Hinge, door (H-168 Blonde)
V-3258S	Spring, knob	V-3510	Hinge, lid (H-168 and H-168A Mahogany)
V-4900	Strike, bullet catch	V-4321	Hinge, lid (H-168 Blonde)
V-4651	Stud, trimount, plastic dial mounting	V-4697S-1	Knob, volume, tuning and tone (Mahogany)
V-5295-1	Support, lid, L.H. (Mahogany)	V-4697S-3	Knob, volume, tuning and tone (Blonde)
V-5295-2	Support, lid, L.H. (Blonde)	V-4697S-2	Knob, band (Mahogany)
V-5295-3	Support, lid, R.H. (Mahogany)	V-4697S-4	Knob, band (Blonde)
V-5295-4	Support, lid, R.H. (Blonde)	No. 44	Lamp, pilot, background
V-4682	Switch, selector (SW2, SW3, SW4, SW5)	No. 51	Lamp, pilot, AM, FM, edge
V-4704	Tab, AM	V-4645	Link, pointer connector
V-4705	Tab, FM	V-4660	Link Assembly, pointer actuator
V-3643	Teenut, record changer mounting	V-4696	Nameplate, Westinghouse FM
V-4684	Terminal Board, ANT-GND	V-5303	Needle, phono, sapphire tip
V-4667	Terminal Board, 1 lug	V-3926	Nut, speed, ¼ inch, nameplate mtg.
V-4664	Terminal Board, 2 lugs	V-4701	Plate, front glass (H-161)
V-3486	Terminal Board, 3 lugs	V-5297	Plate, front glass (H-168 and H-168A)
V-4665	Terminal Board, 9 lugs	V-4647	Pointer Assembly
V-4627	Transformer, 1st I-F (L7, L8, L9, L10, R34, C47, C48, C49, C50, C51)	V-5294	Pull, door (H-168 and H-168A)
V-4628	Transformer, 2nd I-F (L11, L12, L13, L14, C52, C53, C54)	RC10AE330K	Resistor, 33 ohms ¼ w. (R3)
V-4629	Transformer, 3rd I-F (L15, L16, L17, L18, C55, C56)	RC10AE680K	Resistor, 68 ohms ¼ w. (R5)
V-4630	Transformer, discriminator (L19, L20, L21, L22, C57, C60)	RC30AE332K	Resistor, 3300 ohms 1 w. (R6, R7)
V-4653	Transformer, power (T1)	RC10AE153J	Resistor, 15,000 ohms ¼ w. (R8, R9)
V-4945-1	Transformer, output for V-4945 speaker stamped 285	RC30AE333K	Resistor, 33,000 ohms 1 w. (R10, R11)
V-4945-3	Transformer, output for V-4945 speaker stamped 191	RC10AE221K	Resistor, 220 ohms ¼ w. (R12)
V-4702-1	Transformer, output for V-4702 speaker stamped 285	RC10AE683M	Resistor, 68,000 ohms ¼ w. (R13)
V-3267S-1	Washer, chassis mounting, small	RC10AE473M	Resistor, 47,000 ohms ¼ w. (R14)
V-3267S-6	Washer, chassis mounting, large	RC10AE104K	Resistor, 100,000 ohms ¼ w. (R15, R16)
V-3267S-10	Washer, record changer mounting	RC20AE154K	Resistor, 150,000 ohms ½ w. (R17)
V-3668S	Washer, felt	RC10AE154M	Resistor, 150,000 ohms ¼ w. (R18, R19)
V-4904-1	Washer, finishing (H-168 and H-168A Mahogany)	RC10AE334K	Resistor, 330,000 ohms ¼ w. (R20, R21)
V-4904-2	Washer, finishing (H-168 Blonde)		

MODELS H-164, H-166, WESTINGHOUSE ELECTRIC CORP.
H-167, H-166A



H-164



H-166 & H-166A



H-167

For H-166 and H-167 record changer information, refer to V-4914 Automatic Record Changer Service Notes.

For information on the V-5699 record changer used in the Model H-166A, refer to V-4944 Automatic Record Changer Service Notes. The V-5699 and V-4944 record changers are similar except that the pickup arms, pickup cartridges, and power cords are different.

SPECIFICATIONS

FREQUENCY RANGES:

Standard Broadcast 540 to 1600 kc.
Frequency Modulation 88 to 108 mc.

INTERMEDIATE FREQUENCIES:

Amplitude Modulation 455 kc.
Frequency Modulation 10.7 mc.

TUBE COMPLEMENT:

1 7F8 R-F Amp. (FM)
1 7F8 Osc.-converter
2 6BA6 1st and 2nd I-F Amp.
1 6AU6 Limiter (FM)
1 6H6GT Ratio Det. (FM)
1 6AT6 ... Det. (AM), AVC and 1st A-F Amp.
1 6AT6 Phase Inverter

2 6Y6G Output Amp.
1 5U4G Rectifier
1 6SC7 Phono. Pre-Amp. (H-166, H-166A and
(H-167)

PILCT LAMPS:

2 Westinghouse No. 44 6.3 v., 0.25 amp.

POWER OUTPUT:

Undistorted 15 watts
Maximum 18 watts

LOUDSPEAKER: 12" Electro-dynamic

OPERATING VOLTAGE: 105 to 120 volts, 50-60
cycles A-C

POWER CONSUMPTION(radio section): 150 watts

MODELS H-164, H-166,
H-167, E-166A

WESTINGHOUSE ELECTRIC CORP.

ALIGNMENT

BROADCAST BAND — AMPLITUDE MODULATION

Connect an output meter across the speaker voice coil

While making the following adjustments, keep the volume control set for maximum output, the tone control set on treble, and the signal generator output attenuated to avoid AVC action.

Step	Connect Signal Generator to —	Signal Generator Frequency	Radio Dial	Adjust for Maximum Output
1.	Set PHONO-BAND switch to "AM"			
2.	Pin No. 1 of 6BA6, 2nd I-F, through a 0.1 mfd capacitor	455 kc	550 kc	455 kc primary trimmer of 3rd I-F trans.
3.	Pin No. 1 of 6BA6, 1st I-F, through a 0.1 mfd capacitor	455 kc	550 kc	455 kc secondary and primary trimmers of 2nd I-F trans.
4.	Pin No. 1 of 7F8, converter, through a 0.1 mfd capacitor	455 kc	550 kc	455 kc secondary and primary trimmers of 1st I-F trans.
5.	Radiated signal (no actual connection)	1500 kc	1500 kc	BC osc. trimmer (C61) (make certain that loop antenna is connected to "L" terminals)
6.	Radiated signal (no actual connection)	1400 kc	1400 kc	BC converter (C56) and BC antenna (C55) trimmers
7.	Radiated signal (no actual connection)	600 kc	600 kc	BC oscillator padder (C60) ("rock-in" adjustment)
8.	Repeat steps 5, 6, and 7			

FM BAND — FREQUENCY MODULATION

Do not align the 10.7 mc. I-F circuits until all 455 kc I-F adjustments have been completed.

Step	Connect Signal Generator to —	Signal Generator Frequency	Radio Dial	Adjust
1.	Set PHONO-BAND switch to "FM"			
2.	Connect a vacuum tube voltmeter between point "X" (See Figs. 1 and 2) and ground (chassis).			
3.	Place a temporary short between rotor and stator of FM osc. section of tuning capacitor (C54).			
4.	Detune 10.7 mc. secondary trimmers of 1st, 2nd, and 3rd I-F transformers and secondary trimmer of discriminator transformer by turning screws ½ turn toward tight position.			

WESTINGHOUSE ELECTRIC CORP. MODELS H-164, H-166,
H-167, H-166A

FM BAND — FREQUENCY MODULATION — CONTINUED

Step	Connect Signal Generator to —	Signal Generator Frequency	Radio Dial	Adjust
5.	Stator of FM converter tuning capacitor (C53) through a .001 mfd mica capacitor	UNMODULATED 10.7 mc	88 mc	10.7 mc primary trimmers of discriminator, 3rd I-F, 2nd I-F, and 1st I-F transformers (in order given) for maximum voltage
6.	Stator of FM converter tuning capacitor (C53) through a .001 mfd mica capacitor	UNMODULATED 10.7 mc	88 mc	10.7 mc secondary trimmers of 1st, 2nd, and 3rd I-F transformers (in order given for maximum voltage. NOTE: Do not re-peak the primary trimmers.
7.	Connect the vacuum tube voltmeter between point "Y" (Figs. 1 and 2) and chassis.			
8.	Stator of FM converter tuning capacitor (C53) through a .001 mfd mica capacitor	UNMODULATED 10.7 mc	88 mc	Secondary of discriminator trans. for zero voltage. The voltage will change polarity as the trimmer is tuned through resonance. Tune carefully for zero voltage.
9.	Connect the vacuum tube voltmeter between point "X" and chassis.			
10.	Remove the short from the FM oscillator tuning capacitor.			
11.	FM antenna terminal through a 72 ohm resistor	UNMODULATED 105 mc	105 mc	FM oscillator trimmer (C59) for max. voltage*
12.	FM antenna terminal through a 72 ohm resistor	UNMODULATED 98 mc	98 mc	FM converter (C58) and FM R-F (C57) trimmers for max. voltage**

* After adjusting the oscillator trimmer at 105 mc., check dial calibration by tuning the receiver to a 90 mc. signal from the generator. If the dial pointer indicates 90 mc., no further oscillator adjustments are necessary. If the pointer is on the high frequency side of 90 mc., slightly expand the length of the oscillator coil (L9); if the pointer is on the low frequency side of 90 mc., slightly compress the oscillator coil. Re-adjust the oscillator trimmer (C59) at 105 mc., and again check the calibration. Repeat this process until calibration is correct.

** After adjusting the trimmers at 98 mc., check tracking by tuning the receiver to a 90 mc. signal from the generator and re-adjusting the trimmers for max. voltage. If the "peak" setting is the same at 90 mc. as it was at 98 mc., no further adjustments are necessary. If the capacitance of either trimmer must be increased to obtain maximum output at 90 mc., slightly compress the coil across that trimmer (either L7 or L8); if the capacitance of either trimmer must be decreased to obtain maximum output at 90 mc., slightly expand the coil across that trimmer. Re-adjust the converter and R-F trimmers (C57 and C58) at 98 mc., and again check the tracking. Repeat this process until tracking is correct.

PRE-AMPLIFIERS

A phonograph pre-amplifier is used in Models H-166, H-166A and H-167. Either of the pre-amplifier chassis shown below may be used. The chassis number is stamped on the chassis of all pre-amplifiers for identification.

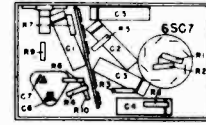
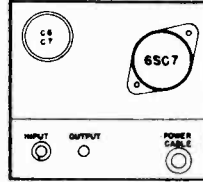
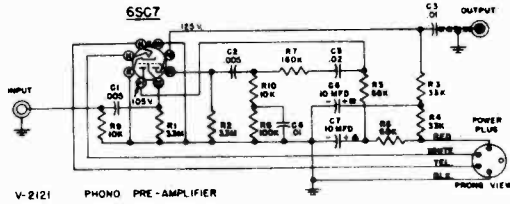


Fig. 6 - V-2121 PHONOGRAPH PRE-AMPLIFIER

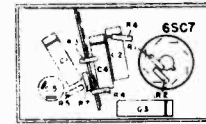
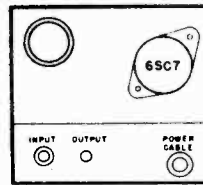
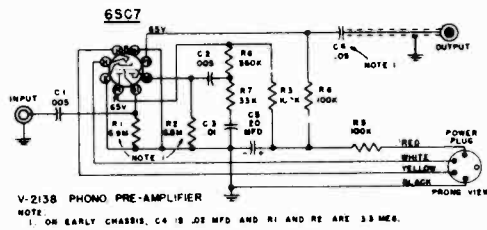
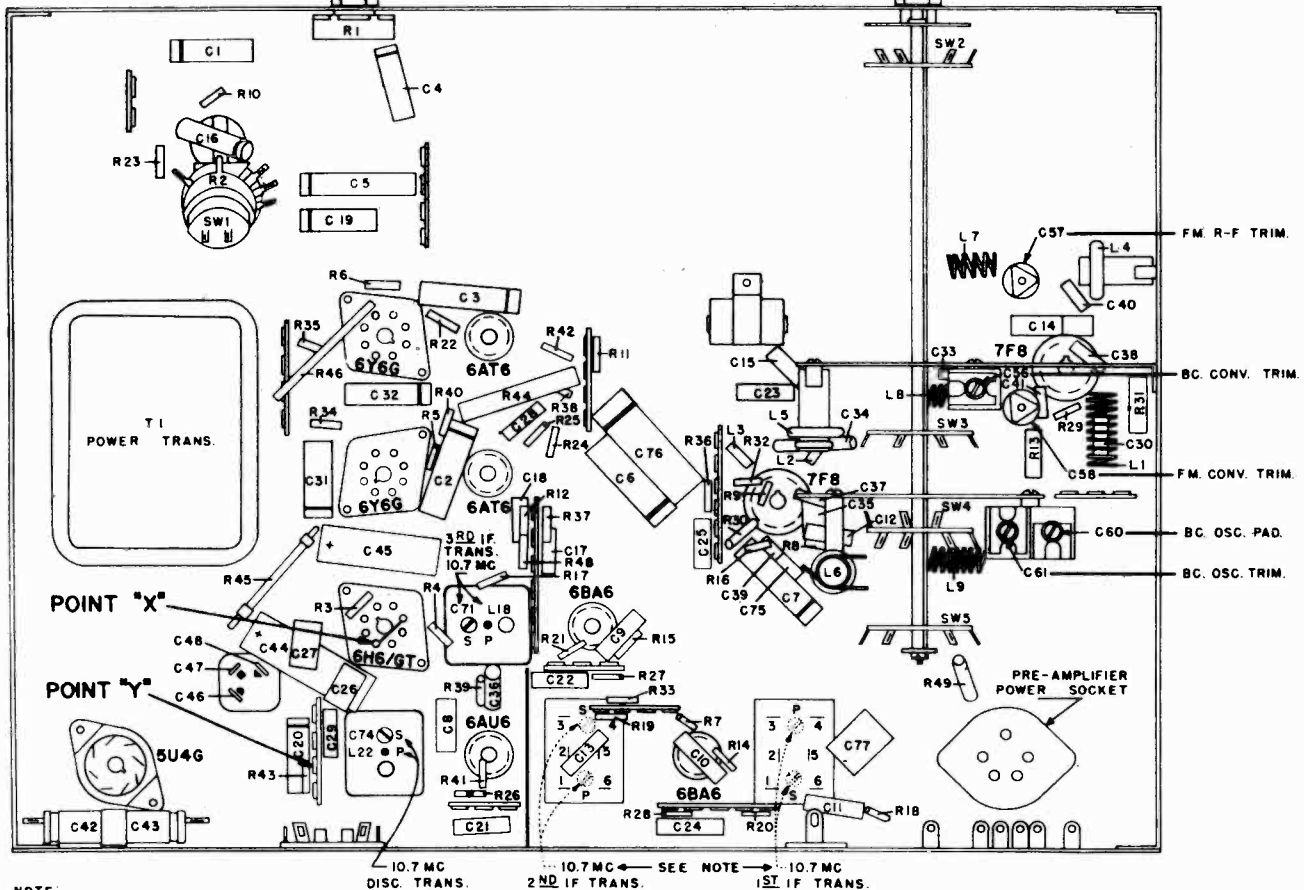


Fig. 7 - V-2138 PHONOGRAPH PRE-AMPLIFIER

Fig. 1 - BOTTOM VIEW OF MAIN CHASSIS



NOTE:
1. A FEW EARLY MODELS (CHASSIS V-2119) HAD 1.5T AND 2M IF TRANSFORMER ADJUSTMENTS AS SHOWN BY DOTTED LINE.

WESTINGHOUSE ELECTRIC CORP.

MODELS H-164, H-166,
H-167, H-166A

MAIN CHASSIS AND CABINET LIST

Part No.	Description of Part	List price Each	Part No.	Description of Part
V-4750	40 mfd 400 v. (C47) 16 mfd 350 v. (C48) Capacitor, variable 3 gang (with brackets) (C49, C50, C51, C52, C53, C54)		V-5298-3	Grille cloth assembly, record storage, silver walnut (H-167)
V-4746	Capacitor, trimmer, B.C. antenna (C55)		V-5298-6	Grille cloth assembly, speaker, cordovan (H-167)
V-4747	Capacitor, trimmer, B.C. converter (56)		V-4954	Grille cloth assembly, speaker (H-166)
V-4748	Capacitor, trimmer, F.M. antenna (C57, C58, C59)		V-5298-2	Grille cloth assembly, speaker, blonde (H-167)
V-4749	Capacitor, 2 gang B.C. oscillator padder (C60) B.C. oscillator trimmer (C61)		V-5298-4	Grille cloth assembly, speaker, silver walnut (H-167)
R20C21W100F	Capacitor, fixed ceramic 10 mmf (C75)		V-4778-1	Grille cloth assembly, speaker (H-164)
V-5442-1	Capacitor, resonant type .1 mfd 400 v. (C76)		V-3345S-5	Grommet, rubber
V-5040-15	Capacitor, .01 mfd 600 v. (C77)		V-3345-10	Grommet, socket mounting
V-4898	Catch, bullet, blonde (H-166, H-167)		V-3345S-4	Grommet, variable capacitor mounting
V-5064-1	Catch, bullet, cordovan (H-167)		V-5358-1	Hinge, upper L.H. (H-166)
V-5312	Choke Assembly Antenna input, F.M. (L1) R20C21CH150J Capacitor, ceramic 15 mmf (C30)		V-5359-1	Hinge, upper R.H. (H-166)
V-4886	Choke, filament (L2, L3)		V-5066-1	Hinge, upper L.H. blonde (H-167)
V-4763	Clamp, dial		V-5066-2	Hinge, upper R.H. blonde (H-167)
V-4193S	Clamp, dial drive		V-5066-5	Hinge, upper L.H. cordovan (H-167)
V-4785	Clamp, dial moulding		V-5066-6	Hinge, upper R.H. cordovan (H-167)
V-3337S	Clamp, power cord, for pre- amplifier (H-166, H-167)		V-4697S-2	Knob, band switch, cordovan (H-166, H-167) and mahogany (H-164)
V-4764	Clip, spring, dial mounting		V-4697S-4	Knob, band switch, blonde and silver walnut (H-167)
V-4751	Coil, B.C. antenna (L4)		V-5316	Knob, door (H-166)
V-4752	Coil, B.C. converter (L5)		V-4910	Knob, door, lower, blonde and silver walnut (H-167)
V-4753	Coil, B.C. oscillator (L6)		V-5301	Knob, door, upper, blonde and silver walnut (H-167)
V-5048	Coil, F.M. R-F (L7)		V-4697S-3	Knob, tone, blonde and silver walnut (H-167)
V-4755	Coil, F.M. converter		V-4697S-1	Knob, tone, mahogany and cordovan
V-4756	Coil, F.M. oscillator (L9)		V-4888S-2	Knob, volume and tuning, blonde and silver walnut (H-167)
V-4784-2	Cone and voice coil assembly, for V-4784 speaker stamped 252		V-4888S-1	Knob, volume and tuning, mahog- any and cordovan
V-4784-4	Cone and voice coil assembly, for V-4784 speaker stamped 189		No. 44	Lamp, pilot
V-4784-6	Cone and voice coil assembly, for V-4784 speaker stamped 285		V-3283-3	Loop, B.C. (L25)
V-3254S	Connector, phono		V-4781	Moulding dial
V-3305	Control, tone, 1 megohm (R1)		V-4786	Moulding, dial
V-3293	Control, volume, 2 megohms (R2) with switch (SW1)		V-4696	Nameplate, Westinghouse-FM
V-4304S	Cord, dial drive, with clamp		V-3926	Nut, speed, FM-nameplate mounting
V-3239	Cord, power A-C		V-4783-1	Plate, front glass, mahogany (H-164, H-166), walnut (H-164) and cordovan (H-167)
V-4966-1	Cord, record changer, A-C power (H-166, H-167)		V-4783-2	Plate, front glass, blonde and silver walnut (H-167)
V-4525-2	Cushion, chassis mounting		V-3399	Pointer assembly
V-4690	Decal, band		V-4967	Pull, drawer (H-166)
V-4691	Decal, tone		V-3166S	Pulley, 7/16 dia.
V-4765	Dial, glass		V-3181	Rail, pointer
V-4902	Glide, furniture		RC20AE153J	Resistor, 15,000 ohms $\frac{1}{2}$ w. (R3, R4)
V-5298-5	Grille Cloth Assembly, record storage, cordovan (H-167)		RC20AE101M	Resistor, 100 ohms $\frac{1}{2}$ w. (R5, R6)
V-4934	Grille Cloth Assembly, record storage (H-166)		RC20AE153K	Resistor, 15,000 ohms $\frac{1}{2}$ w. (R7)
V-5298-1	Grille Cloth Assembly, record storage, blonde (H-167)			

MODELS H-164, H-166, WESTINGHOUSE ELECTRIC CORP.
H-167, H-166A

MAIN CHASSIS AND CABINET PARTS LIST

Part No.	Description of Part	Part No.	Description of Part
RC20AE471K	Resistor, 470 ohms $\frac{1}{2}$ w. (R8)	V-3275S	.. Socket, molded octal tube
RC20AE223K	Resistor, 22,000 ohms $\frac{1}{2}$ w. (R9)	V-3246S	.. Socket, octal tube
RC20AE273K	Resistor, 27,000 ohms $\frac{1}{2}$ w. (R10)	V-3393-2	.. Socket, phono, A-C power
RC20AE224M	Resistor, 220,000 ohms $\frac{1}{2}$ w. (R11, R12)	V-4784	... Speaker, 12" Electro-dynamic
RC30AE682K	Resistor, 6800 ohms 1 w. (R13, R31)	V-3258S	.. Spring, knobs
RC20AE680K	Resistor, 68 ohms $\frac{1}{2}$ w. (R14, R21)	V-3248S	.. Spring, dial drive
RC20AE333K	Resistor, 33,000 ohms $\frac{1}{2}$ w. (R15, R16)	V-3740S-1	.. Strap, ground flexible
RC20AE474M	Resistor, 470,000 ohms $\frac{1}{2}$ w. (R17, R18, R19, R20, R48)	V-4900	... Strike, bullet catch, mahogany (H-166) and blonde and silver walnut (H-167)
RC20AE274K	Resistor, 270,000 ohms $\frac{1}{2}$ w. (R22, R23)	V-5065-1	.. Strike, bullet catch, cordovan (H-167)
RC20AE105M	Resistor, 1.0 megohms $\frac{1}{2}$ w. (R24)	V-3167S-1	.. Stud, pulley, threaded
RC20AE156M	Resistor, 15 megohms $\frac{1}{2}$ w. (R25)	V-3430	... Support, volume control shaft
RC20AE332M	Resistor, 3300 ohms $\frac{1}{2}$ w. (R26, R27, R28)	V-4760	... Switch, selector (SW2, SW3, SW4, SW5)
RC20AE121K	Resistor, 120 ohms $\frac{1}{2}$ w. (R29)	V-4771	... Terminal board, AINT.-GND.
RC30AE103M	Resistor, 10,000 ohms 1 w. (R30)	V-3417	... Terminal board, FM antenna
RC20AE225M	Resistor, 2.2 megohms $\frac{1}{2}$ w. (R32, R33)	V-4784-1	.. Transformer, output for V-4784 speaker stamped 252
RC20AE330M	Resistor, 33 ohms $\frac{1}{2}$ w. (R34, R35, R49)	V-4784-3	.. Transformer, output for V-4784 speaker stamped 189
RC20AE475M	Resistor, 4.7 megohms $\frac{1}{2}$ w. (R36)	V-4784-5	.. Transformer, output for V-4784 speaker stamped 285
RC20AE473M	Resistor, 47,000 ohms $\frac{1}{2}$ w. (R37)	V-5367	... Transformer, 1st I-F (V-2119-1 chassis only) (C62, C63, C64 C65, C66, L10, L11, L12, L13, R47)
RC20AE104K	Resistor, 100,000 ohms $\frac{1}{2}$ w. (R38, R39)	V-4621	... Transformer, 1st I-F (V-2119 chassis only) (C62, C63, C64, C65, C66, L10, L11, L12, L13, R47)
RC20AE224K	Resistor, 220,000 ohms $\frac{1}{2}$ w. (R40, R41)	V-5368	... Transformer, 2nd I-F (V-2119-1 chassis only) (C67, C68, C69, C70, L14, L15, L16, L17)
RC20AE154M	Resistor, 150,000 ohms $\frac{1}{2}$ w. (R42)	V-4622	... Transformer, 2nd I-F (V-2119 chassis only) (C67, C68, C69, C70, L14, L15, L16, L17)
RC20AE683M	Resistor, 68,000 ohms $\frac{1}{2}$ w. (R43)	V-4623	... Transformer, 3rd I-F (C71, C72, L18, L19, L20, L21)
RC41AE272K	Resistor, 2700 ohms 2 w. (R44)	V-4624	... Transformer, discriminator (C73, C74, L22, L23, L24)
V-4758	... Resistor, 110 ohms 3 w. (R45)	V-4761	... Transformer, power (T1)
V-4759	... Resistor, 7500 ohms 5 w. (R46)	V-3295	... Transformer, power (T1) (used on some V-2119 chassis)
V-3429S-9	.. Screw, #10-32 chassis mounting	V-3274S	... Tube holder
V-3806S-5	.. Screw, speaker mounting	V-3506S-1	.. Washer, chassis mounting, Neoprene
V-3164	... Shaft, tuning	V-5055	... Washer, capacitor trimmer, Phenolic
V-5595	... Shield, plate	V-3668S	... Washer, felt (knobs)
V-4168	... Shield, tube socket	V-3267S-3	.. Washer, flat, chassis mounting
V-3344S-2	.. Sleeve, spacer, variable capacitor mounting	V-3267S-10	.. Washer, flat, 1" dia.
V-3353-3	.. Slide mechanism, left hand	V-3267S-1	.. Washer, front glass plate mounting
V-3353-4	.. Slide mechanism, right hand		
V-3252-2	.. Socket, pilot light (10-3/4" lead)		
V-3252-4	.. Socket, pilot light (8 1/2" lead)		
V-3162S	.. Socket, 5 contact		
V-3288S	.. Socket, 6 contact		
V-4832-1	.. Socket, lock-in tube		
V-4292S-1	.. Socket, miniature molded		

PARTS FOR V-5699 RECORD CHANGER

(Used in Model H-166A —

When ordering replacement parts for the V-5699 record changer, order these parts rather than the parts shown under these Loc. numbers in the V-4944 Record Changer Service Notes.

Loc.	Part No.	Description	Loc.	Part No.	Description
9	V-7342	Cable, pickup			Strengtheners, pickup arm (3) Screws
10	V-7341	Pickup arm assembly	10	V-4976	Arm, pickup
		Pickup, magnetic (13)	13	V-7017	Pickup, magnetic (with mtg. screws)
		Cable, pickup (9)			
		Arm, pickup (10)			

WESTINGHOUSE ELECTRIC CORP.

MODELS H-164, H-166,
H-167, H-166A

PARTS LIST FOR MODELS H-164, H-166, H-166A AND H-167

When ordering parts, specify model number of set in addition to part number and description of part.

V-2121 PHONO PRE-AMPLIFIER PARTS LIST

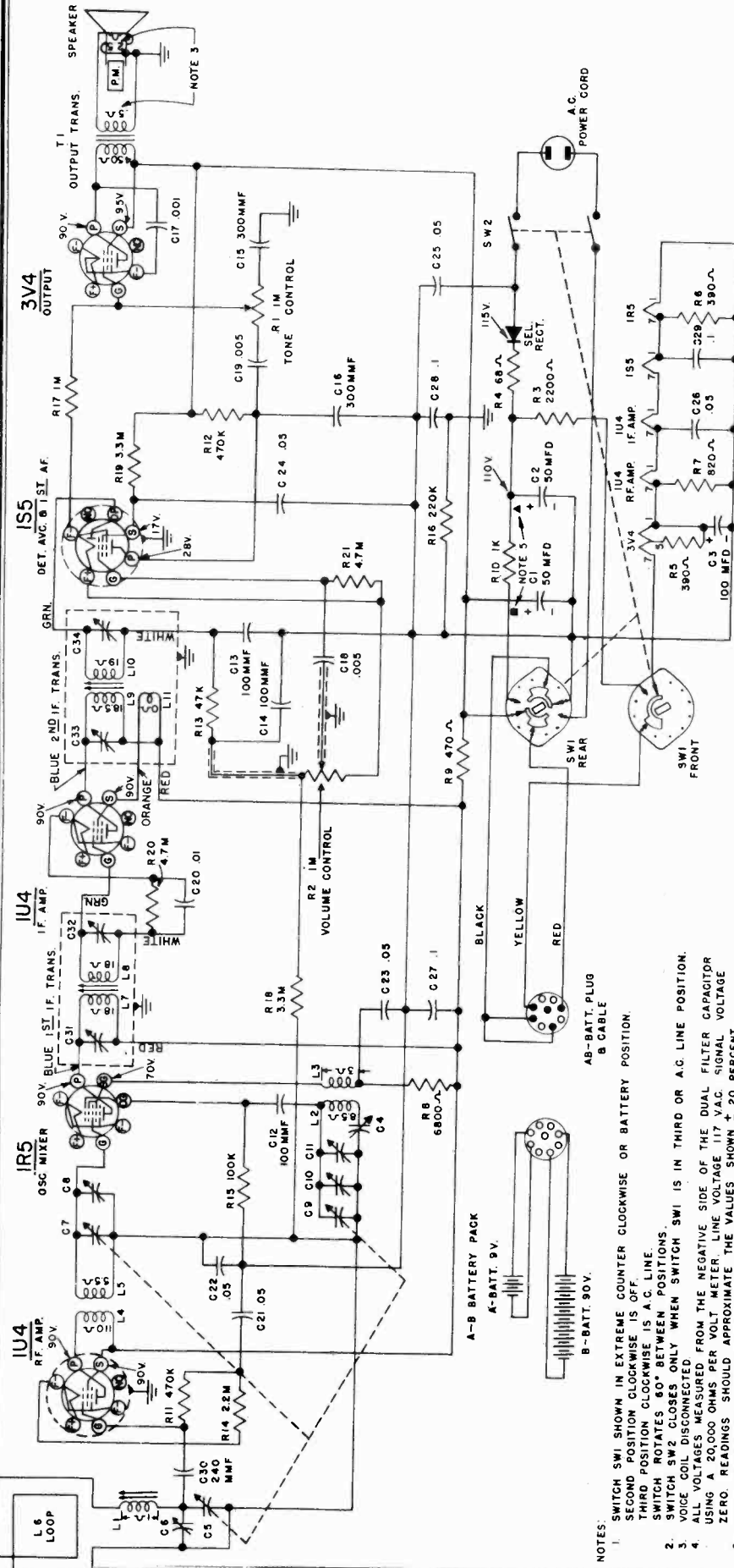
Part No.	Description of Part	Part No.	Description of Part
V-4931	Cable, output	RC20AE335M	Resistor, 3.3 megohms $\frac{1}{2}$ w. (R1, R2)
V-4930	Cable, power	RC20AE333K	Resistor, 33,000 ohms $\frac{1}{2}$ w. (R3, R4)
RCP10W6502A	Capacitor, .005 mfd 600 v. (C1, C2)	RC20AE683K	Resistor, 68,000 ohms $\frac{1}{2}$ w. (R5, R6)
RCP10W4103A	Capacitor, .01 mfd 400 v. (C3, C4)	RC20AE184K	Resistor, 180,000 ohms $\frac{1}{2}$ w. (R7)
RCP10W4203A	Capacitor, .02 mfd 400 v. (C5)	RC20AE104K	Resistor, 100,000 ohms $\frac{1}{2}$ w. (R8)
V-4928	Capacitor, dry electrolytic, dual 10 mfd 450 v. (C6, C7)	RC20AE103M	Resistor, 10,000 ohms $\frac{1}{2}$ w. (R9)
V-3254S	Connector, phono	RC20AE103K	Resistor, 10,000 ohms $\frac{1}{2}$ w. (R10)
V-3345S-5	Grommet, power cord	V-4933	Socket, molded octal
V-3345S-10	Grommet, socket mounting		

V-2138 PHONO PRE-AMPLIFIER PARTS LIST

V-4931	Cable, output	V-3345S-5	Grommet, power cord
V-4930	Cable, power	V-3345S-10	Grommet, socket mounting
RCP10W6502A	Capacitor, .005 mfd 600 v. (C1, C2)	RC20AE685M	Resistor, 6.8 megohms $\frac{1}{2}$ w. (R1, R2)
RCP10W4103A	Capacitor, .01 mfd 400 v. (C3)	RC20AE104M	Resistor, 100,000 ohms $\frac{1}{2}$ w. (R3, R4, R5)
RCP10W4503A	Capacitor, .05 mfd 400 v. (C4)	RC20AE564K	Resistor, 560,000 ohms $\frac{1}{2}$ w. (R6)
V-5765	Capacitor, dry electrolytic, 20 mfd 300 v. (C5)	RC20AE333M	Resistor, 33,000 ohms $\frac{1}{2}$ w. (R7)
V-3254S	Connector, phono	V-4933	Socket, molded octal

MAIN CHASSIS AND CABINET PARTS LIST

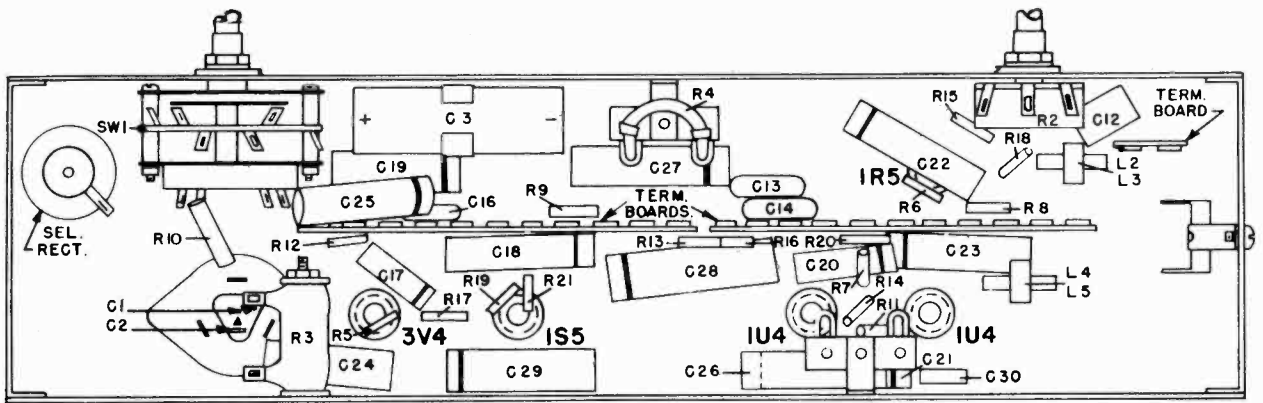
V-4777-2	Antenna Assembly, FM dipole (H-166, H-167)	RCP10W6202M	Capacitor, .002 mfd 600 v. (C16)
V-4777-1	Antenna Assembly, FM dipole (built-in H-164)	RCM20B101M	Capacitor, 100 mmf mica (C17, C18)
V-4762	Background, felt	RCP10W6102K	Capacitor, .001 mfd 600 v. (C19, C20)
V-4745	Bracket Assembly, dial background	RCM30B103M	Capacitor, .01 mfd mica (C21, C22, C23, C24, C25)
V-3409	Bracket and Stud Assembly, dial background	RCM20B271J	Capacitor, 270 mmf mica (C26, C27)
V-3415	Bracket and Tuning Shaft Assembly	RCM20B221M	Capacitor, 220 mmf mica (C28, C29)
V-3672	Bracket, capacitor mounting (front)	RCP10M6202M	Capacitor, .002 mfd 600 v. (C31, C32)
V-3671	Bracket, capacitor mounting (rear)	R2CC21CH050D	Capacitor, fixed ceramic 5 mmf (C33)
V-3185	Bracket, dial light	R2CC36SL221M	Capacitor, fixed ceramic 220 mmf (C34)
V-3357	Bracket, dial light (large)	R2CC21PJ220K	Capacitor, fixed ceramic 22 mmf (C35)
V-3374	Bracket, volume control mounting	R2CC26PJ470K	Capacitor, fixed ceramic 47 mmf (C36, C37, C38)
V-4965-1	Cable, record changer to pre-amp., phono (H-166, H-167)	R5CC21ZY471M	Capacitor, fixed ceramic 470 mmf (C39, C40, C41)
RCP10W4103A	Capacitor, .01 mfd 400 v. (C1)	V-3241	Capacitor, dual line filter .05-.05 mfd 600 v. (C42, C43)
RCP10M4103A	Capacitor, .01 mfd 400 v. (C2, C3)	V-4880	Capacitor, electrolytic 2.0 mfd 50 v. (C44)
RCP10W6502A	Capacitor, .005 mfd 600 v. (C4)	V-3236	Capacitor, electrolytic cartridge, 20 mfd 25 v. (C45)
RCP10W4503A	Capacitor, .05 mfd 400 v. (C5, C6, C7)	V-3302	Capacitor, electrolytic 40 mfd 450 v. (C46)
RCM30B512M	Capacitor, .005 mfd mica (C8, C9, C10, C11, C12, C13)		
RCM30C272G	Capacitor, 2700 mmf mica (C14, C15)		



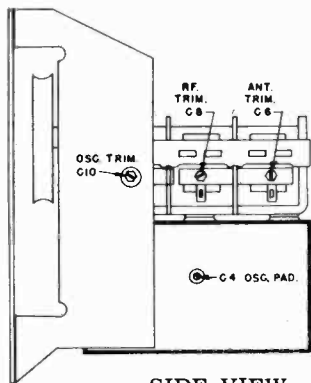
SPECIFICATIONS

FREQUENCY RANGE:	Standard Broadcast	550 to 1600 kc
INTERMEDIATE FREQUENCY		455 kc
TUBE COMPLEMENT:	2 IU4	R-F Amp. and I-F Amp.
	1 IR5	Oscillator-mixer
	1 IS5	Det., AVC and 1st A-F Amp.
	1 3V4	Output Amp.
POWER OUTPUT:	Undistorted	200 milliwatts
	Maximum	350 milliwatts
LOUDSPEAKER:	Size and Type	4" x 6" P. M.
	Voice Coil Impedance	3.2 ohms
POWER SUPPLY:	Battery Operation	1 Westinghouse V-3920 "AB" Battery (9 v. "A" and 90 v. "B")
	Line Operation	105 to 120 volts, 50-60 cycles A-C, or D-C.
CURRENT CONSUMPTION (Battery Operation):	"A" Section of "AB" Battery	.05 amp.
	"B" Section of "AB" Battery	.012 amp.
POWER CONSUMPTION:	(Line Operation)	12 watts

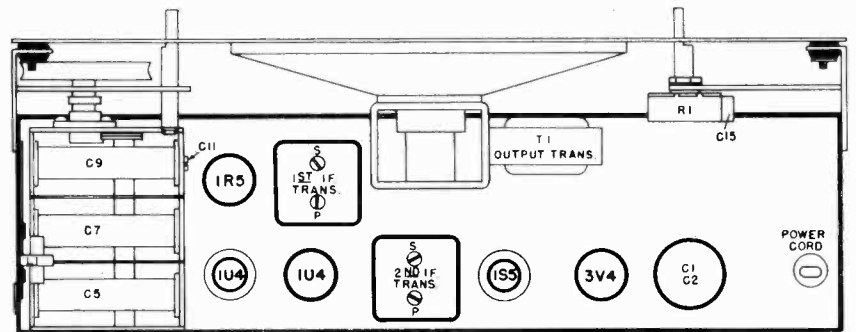
- NOTES:
1. SWITCH SW1 SHOWN IN EXTREME COUNTER CLOCKWISE OR BATTERY POSITION. SECOND POSITION CLOCKWISE IS OFF. THIRD POSITION CLOCKWISE IS A.C. LINE.
 2. SWITCH ROTATES 60° BETWEEN POSITIONS.
 3. SWITCH SW2 CLOSURES ONLY WHEN SWITCH SW1 IS IN THIRD OR A.C. LINE POSITION.
 4. VOICE COIL DISCONNECTED.
 5. ALL VOLTAGES MEASURED FROM THE NEGATIVE SIDE OF THE DUAL FILTER CAPACITOR USING A 20,000 OHMS PER VOLT METER. LINE VOLTAGE 117 VAC. SIGNAL VOLTAGE ZERO. READINGS SHOULD APPROXIMATE THE VALUES SHOWN ± 20 PERCENT.
 6. IN LATER PRODUCTION, THE POSITIONS OF C1 & C2 IN THE CIRCUIT WERE REVERSED.



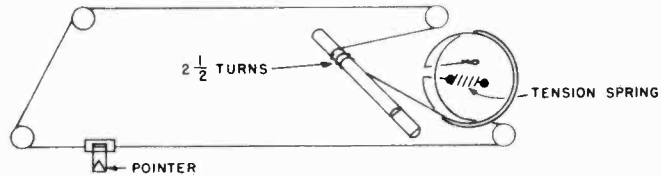
BOTTOM VIEW OF CHASSIS



SIDE VIEW



CHASSIS LAYOUT



DIAL DRIVE

ALIGNMENT

Before beginning alignment, make certain that the dial pointer is properly orientated with respect to the dial scale.

Connect an output meter across the speaker voice coil.

While making the following adjustments, keep the volume control set for maximum output and the signal generator output attenuated to avoid A. V. C. action.

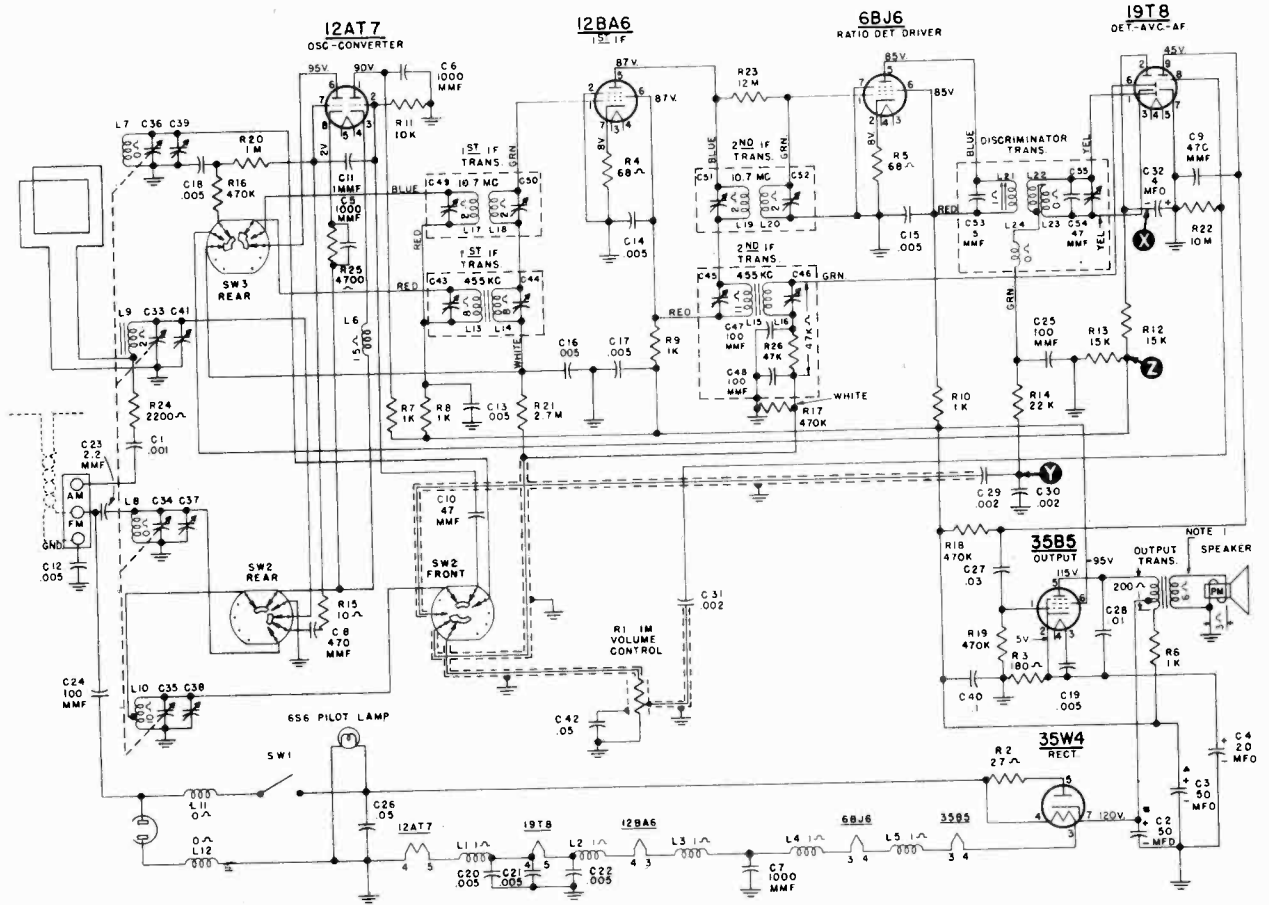
Step	Connect Signal Generator to—	Signal Generator Frequency	Radio Dial Setting	Adjust for Maximum Output
1	IU4, I-F Amp., control grid through a 0.1 mfd capacitor	455 kc	550 kc	Primary and secondary trimmers of 2nd I-F trans.
2	IR5, Converter, control grid through a 0.1 mfd capacitor	455 kc	550 kc	Primary and secondary trimmers of 1st I-F trans.
3	Stator of R-F section (C7) of tuning capacitor through a 0.1 mfd capacitor	455 kc	550 kc	“Peak” all I-F trimmers
4	Same as above	600 kc	600 kc	Oscillator padder (C4)
5	Same as above	1600 kc	1600 kc	Oscillator trimmer (C10)
6	Repeat steps 4 and 5			
7	Radiated signal (no actual connection)	1400 kc	1400 kc	R-F trimmer (C8) and ant. trimmer (C6)

PARTS LIST

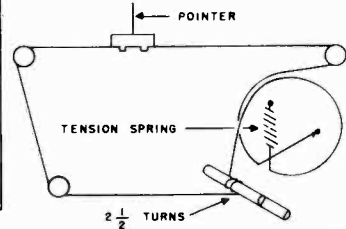
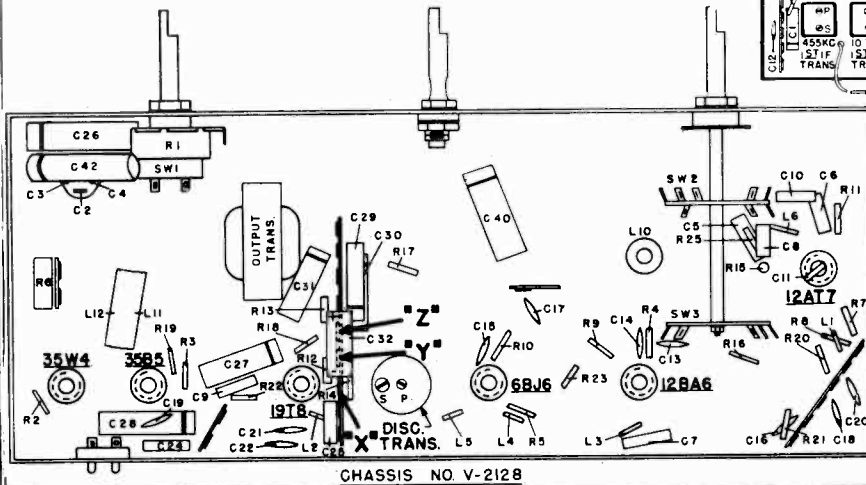
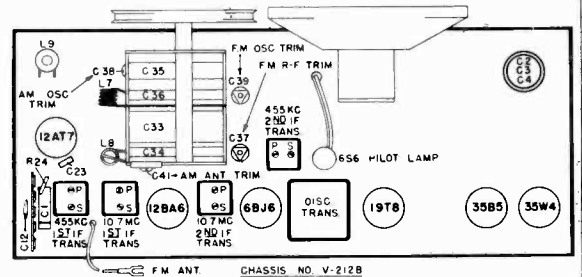
Part No.	Description	Part No.	Description
V-4865	Background, pointer	V-3891	Nut, speed, back cover, 3/16"
V-4869	Baffle and Grille Cloth Assembly	V-4800S-1	Nut, speed, grille mounting
V-4169-1	Base, shield, miniature tube	V-4876S-1	Nut, speed, speaker mounting
V-3920	Battery Pack, "A-B"	V-5045	Paper, fish, switch insulating
V-4790-1	Bracket Assy., R.H. (control)	V-3873	Plug, battery cable
V-4790-2	Bracket Assy., L.H. (control)	V-4801	Pointer
V-4818	Bracket, chassis mounting	V-3166S	Pulley, 7/16 dia.
V-4789	Bracket, rail pointer	V-4115	Rectifier, selenium
V-4835	Bracket, shield mounting	V-4872	Resistor, ballast, 2200 ohms (R3)
V-4893	Bumper, door	V-4807	Resistor, 68 ohms fusible (R4)
V-4836-2	Button, hole plug	RC10AE391K	Resistor, 390 ohms 1/4 w. (R5, R6)
V-4242	Button, back cover	RC20AE821K	Resistor, 820 ohms 1/2 w. (R7)
V-1134	Cabinet	RC20AE682K	Resistor, 6800 ohms 1/2 w. (R8)
V-3874	Cable, battery	RC20AE471M	Resistor, 470 ohms 1/2 w. (R9)
V-4791	Capacitor, dry electrolytic, dual 50 mfd 150 v. (C1, C2)	RC30AE102M	Resistor, 1000 ohms 1 w. (R10)
V-3866	Capacitor, electrolytic cart- ridge, 100 mfd 25 v. (C3)	RC10AE474M	Resistor, 470,000 ohms 1/4 w. (R11, R12)
V-4792	Capacitor, oscillator padder (C4)	RC10AE473M	Resistor, 47,000 ohms 1/4 w. (R13)
V-4793	Capacitor, variable 3 gang (C5, C6, C7, C8, C9, C10, C11)	RC10AE225M	Resistor, 2.2 megohms 1/4 w. (R14)
RCM20A101M	Capacitor, 100 mmfd mica (C12)	RC10AE104K	Resistor, 100,000 ohms 1/4 w. (R15)
RCM20A101K	Capacitor, 100 mmfd mica (C13, C14)	RC10AE224M	Resistor, 220,000 ohms 1/4 w. (R16)
RCM20A301M	Capacitor, 300 mmfd mica (C15, C16)	RC20AE105K	Resistor, 1 megohm 1/2 w. (R17)
RCP10W6102A	Capacitor, .001 mfd 600 v. (C17)	RC10AE335M	Resistor, 3.3 megohms 1/4 w. (R18, R19)
RCP10W6502A	Capacitor, .005 mfd 600 v. (C18, C19)	RC20AE475M	Resistor, 4.7 megohms 1/2 w. (R20, R21)
RCP10W4103A	Capacitor, .01 mfd 400 v. (C20)	V-4802-4	Screw, speaker mounting
RCP10W4503A	Capacitor, .05 mfd 400 v. (C21, C22, C23, C24, C25, C26)	V-4805	Shaft, tuning
RCP10W4104A	Capacitor, 0.1 mfd 400 v. (C27, C28, C29)	V-4169-2	Shield, miniature tube
RCM20A241K	Capacitor, 240 mmfd mica (C30)	V-4806	Shield, mounting plate (under chassis)
V-4849	Catch, door, front cover	V-5521	Shield, selenium rectifier
V-4202S	Clamp, power cord	V-3344-1	Sleeve, spacer, grille mount- ing and variable capacitor mounting
V-4874	Clamp, spring (electrolytic capacitor mounting)	V-4292S-1	Socket, miniature tube
V-4794	Coil, antenna loading (L1)	V-4809**	Speaker, 4x6" P.M.
V-4795	Coil, oscillator (L2, L3)	V-4057	Spring, dial drive
V-4813	Coil, R-F (L4, L5)	V-3258S	Spring, knob
V-4796	Control, tone, 1.0 megohms (R1)	V-3909	Strip, plastic, loop mounting
V-4797	Control, volume, 1.0 megohms (R2)	V-3892-2	Stud, back cover
V-4304S-6	Cord, dial drive	V-4829	Stud, handle mounting
V-4349-1	Cord, power A-C	V-4803	Switch, battery-off-line (SW1, SW2)
V-4825	Cover Assembly, back	V-3351	Terminal Board, 2 lugs
V-4826	Cover Assembly, front, with knob and catch	V-3228S-2	Terminal Board, 2 lugs, 1 lug grounded
V-3371	Foot, rubber	V-3487	Terminal Board, 11 lugs
V-4798	Grille, front	V-4810	Terminal Strip, 2 lugs, R.H. control bracket assembly
V-3766	Grommet, fibre	V-4811	Transformer, 1st I-F (L7, L8, C31, C32)
V-3345-5	Grommet, rubber	V-4812	Transformer, 2nd I-F (L9, L10, L11, C33, C34)
V-4828	Handle	V-3752S	Washer, felt, knob mounting
V-4833	Hinge, back	V-4853	Washer, felt, upper front cover
V-3437	Insulator, electrolytic capac- itor	V-3267S-4	Washer, flat, back cover latch mgt.
V-4840	Knob, battery-off-line	V-4896	Washer, flat, foot mounting
V-4848	Knob, door catch, front	V-3867	Washer, phenolic, ballast mounting
V-4839	Knob, volume, tuning, tone		
V-4856	Latch, back cover		
V-4831	Loop, antenna (L6)		
V-4846	Molding, front cover		
V-3894	Nameplate		

MODEL H-182

WESTINGHOUSE ELECTRIC CORP.



- NOTE
1. VOICE COIL DISCONNECTED.
 2. SELECTOR SWITCH SW2 AND SW3 IS SHOWN IN EXTREME COUNTER-CLOCKWISE POSITION OR AM BAND. CLOCKWISE POSITION IS FM BAND. SECOND POSITION CLOCKWISE IS FM BAND.
 3. ALL VOLTAGES MEASURED FROM CHASSIS (GND) USING 20,000 OHMS/VOLT METER—LINE VOLTAGE 117 V.A.C. READINGS SHOULD BE AS SHOWN \pm 20%.
 4. THE RATINGS OF SOME COMPONENTS USED IN PRODUCTION MAY VARY SLIGHTLY FROM THOSE SHOWN ABOVE.
- CHASSIS NO. V-2128



ALIGNMENT BROADCAST BAND

Connect an output meter across the speaker voice coil

While making the following adjustments, keep the volume control set for maximum output and the signal generator output attenuated to avoid AVC action.

Step	Connect Signal Generator to —	Signal Generator Frequency	Radio Dial Setting	Adjust
1.	Set Band Switch to AM			
2.	Pin #1 of 12BA6 tube through a 0.1 mfd capacitor	455 kc	1615 kc	Pri. and sec. of 455 kc 2nd I-F trans. for max. output
3.	Stator of tuning capacitor (C33) through a 0.1 mfd capacitor	455 kc	1615 kc	Pri. and sec. of 455 kc 1st I-F trans. for max. output
4.	Radiated signal (no actual connection)	1400 kc	1400 kc	AM osc. trimmer for max. output
5.	Radiated signal (no actual connection)	1400 kc	1400 kc	AM ant. trimmer for max. output (rock in adjustment)
6.	Recheck steps 4 and 5			

FM BAND

Do not align 10.7 mc I-F circuits until all 455 kc I-F adjustments have been completed.

1.	Set Band Switch to FM			
2.	Connect a VTVM between point "X" and ground. (See Figs. 1 and 3.)			
3.	Pin #1 of 12BA6 tube through a .002 mfd mica capacitor	UNMODULATED 10.7 mc	108 mc	Discriminator trans. primary and 10.7 mc. 2nd I-F trans. pri. and sec. for max. voltage.
4.	Reconnect VTVM between points "Y" and "Z". (See Figs. 1 and 3.)			
5.	Pin #1 of 12BA6 tube through a .002 mfd mica capacitor	UNMODULATED 10.7 mc	108 mc	Discriminator trans. secondary for zero voltage. The voltage will change polarity as the trimmer is tuned through resonance — tune carefully for zero.
6.	Reconnect VTVM between point "X" and ground.			
7.	Pin #1 of 12BA6 tube through a .002 mfd mica capacitor	UNMODULATED 10.7 mc	108 mc	Discriminator trans. primary and 10.7 mc. 2nd I-F trans. pri. and sec. for max. voltage.
8.	Place a temporary short across C34 (FM R-F tuning capacitor).			
9.	Pin #7 of 12AT7 tube through a .002 mfd mica capacitor	UNMODULATED 10.7 mc	108 mc	Pri. and sec. of 10.7 mc 1st I-F trans. for max. output
10.	Remove short from C34.			
11.	FM ant. terminals through a 300 ohm non-inductive resistor	UNMODULATED 108 mc	108 mc	FM osc. trimmer for max. output
12.	FM ant. terminals through a 300 ohm non-inductive resistor	UNMODULATED 98 mc	98 mc	FM R-F trimmer for max. output (rock in adjustment).
13.	Place a dab of thermal cement on the FM osc. and R-F trimmers to lock adjustment.			

TUBE COMPLEMENT:

1 12AT7 Osc.-Converter
 1 12BA6 I-F Amp.
 1 6BJ6 Ratio Det. Driver (FM)
 1 19T8 Det., AVC, A-F Amp.
 1 35B5 Output Amp.
 1 35W4 Rectifier

OPERATING VOLTAGE:

105 to 120 volts 50-60 cycles A-C or 105 to 120 volts D-C.

POWER CONSUMPTION: 30 watts

MODEL H-182

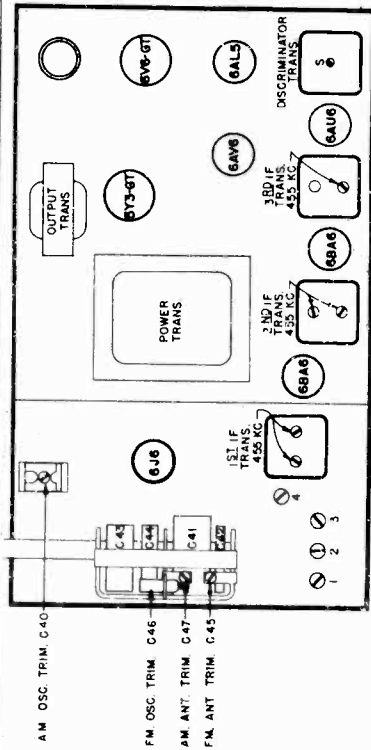
WESTINGHOUSE ELECTRIC CORP.

Part No.	Description	Part No.	Description
V-5608	Background, dial	V-5602-1	Hinge, cover, for brown cabinet
V-5528-1	Baffle and Grille Cloth Assembly	V-5602-2	Hinge, cover, for ivory cabinet
V-5607	Bracket Assembly, dial background	V-5603	Insulator, retainer for power cord
V-5600	Bracket, cover, back	V-5560-1	Knob, FM-AM
V-5599	Bracket, dial	V-5558-1	Knob, tuning
V-5527	Bushing, insulator, control	V-5559-1	Knob, volume
V-5437S-1	Button, plug	No. 6S6	Lamp, pilot light
V-1153-2	Cabinet, plastic, brown	V-5638	Loop Assembly, antenna
V-1153-1	Cabinet, plastic, ivory	V-3891	Nut, speed, baffle mounting
RCP10M6102M	Capacitor, .001 mfd 600 v. (C1)	V-5721S	Palnut, 3/8-32
V-5493	Capacitor, dry electrolytic, 50 mfd 150 v. (C2)	V-5549	Plug, power cord (mounted on chassis)
	50 mfd 150 v. (C3)	V-4213	Pointer, dial
	20 mfd 25 v. (C4)	V-4187	Pulley
R5CC26ZY102M	Capacitor, ceramicon, 1000 mmf (C5, C6, C7)	RC20AE270K	Resistor, 27 ohms 1/2 w. (R2)
R5CC21ZY471M	Capacitor, ceramicon, 470 mmf (C8, C9)	RC20AE181J	Resistor, 180 ohms 1/2 w. (R3)
R1CC21SL470K	Capacitor, ceramicon, 47 mmf (C10)	RC20AE680J	Resistor, 68 ohms 1/2 w. (R4, R5)
V-5658-1	Capacitor, 1 mmf (C11)	RC40AE102M	Resistor, 1000 ohms 2 w. (R6)
V-5596	Capacitor, Hi-Kap .005 mfd (C12, C13, C14, C15, C16, C17, C18, C19, C20, C21, C22)	RC20AE102M	Resistor, 1000 ohms 1/2 w. (R7, R8, R9, R10)
V-5658-2	Capacitor, 2.2 mmfd (C23)	RC20AE103K	Resistor, 10,000 ohms 1/2 w. (R11)
RCM20A101K	Capacitor, mica, 100 mmf (C24, C25)	RC20AE153J	Resistor, 15,000 ohms 1/2 w. (R12, R13)
RCP10M6503M	Capacitor, .05 mfd 600 v. (C26)	RC20AE223M	Resistor, 22,000 ohms 1/2 w. (R14)
RCP10M4303M	Capacitor, .03 mfd 400 v. (C27)	RC20AE100K	Resistor, 10 ohms 1/2 w. (R15)
RCP10M6103M	Capacitor, .01 mfd 600 v. (C28)	RC20AE474M	Resistor, 470,000 ohms 1/2 w. (R16, R17, R18, R19)
RCP10M6202M	Capacitor, .002 mfd 600 v. (C29, C30, C31)	RC20AE105M	Resistor, 1 megohm 1/2 w. (R20)
V-4637	Capacitor, electrolytic 4 mfd 50 v. (C32)	RC20AE275M	Resistor, 2.7 megohms 1/2 w. (R21)
V-5494	Capacitor, variable, 2 gang (C33, C34, C35, C36, C37, C38, C39)	RC20AE106M	Resistor, 10 megohms 1/2 w. (R22)
RCP10M4104M	Capacitor, 0.1 mfd 400 v. (C40)	RC20AE126K	Resistor, 12 megohms 1/2 w. (R23)
V-4992	Capacitor, trimmer (C41)	RC20AE222K	Resistor, 2200 ohms 1/2 w. (R24)
RCP10M4503M	Capacitor, .05 mfd 400 v. (C42)	RC20AE472K	Resistor, 4700 ohms 1/2 w. (R25)
V-4638	Choke, filament (L1, L2, L3, L4, L5)	V-5050S-101	Screw #10-32, chassis mounting
V-4193S-1	Clamp, dial cord	V-5530	Shaft Assembly, dial drive
V-4886	Coil, filament (L6)	V-3344-2	Sleeve, spacer, variable capacitor mounting
V-5545	Coil, oscillator, FM (L7)	V-4292S-1	Socket, miniature molded, 7 prong
V-5546	Coil, RF, FM (L8)	V-5556-1	Socket, miniature molded, 9 prong
V-5605	Coil, antenna loading (L9)	V-4989	Socket, pilot light
V-5514	Coil, oscillator, AM (L10)	V-5533	Speaker, 5" P.M.
V-5743	Coil, choke, antenna (L11, L12)	V-3248S	Spring, dial drive
V-5517	Control, volume, 1.0 megohm (R1) and switch (SW1)	V-5534	Switch, selector (SW2, SW3)
V-4304-14	Cord Assembly, dial drive	V-5587	Teenut
V-5522	Cord, power, A-C (including socket)	V-4684	Terminal Board, ANT-GND
V-5610-1	Cover Assembly, back for brown cabinet (including loop, hinge, terminals, cord and socket)	V-5537	Transformer, output
V-5610-2	Cover Assembly, back for ivory cabinet (including loop, hinge, terminals, cord and socket)	V-5535	Transformer, 1st I-F, AM (C43, C44, L13, L14)
V-5523	Dial	V-5539	Transformer, 2nd I-F, AM (C45, C46, C47, C48, L15, L16, R26)
V-4236	Gasket, felt, speaker	V-5540	Transformer, 1st I-F, FM (C49, C50, L17, L18)
		V-5540	Transformer, 2nd I-F, FM (C51, C52, L19, L20)
		V-5538	Transformer, discriminator (C53, C54, C55, L21, L22, L23, L24)
		V-5606-1	Washer, felt, for knobs
		V-5526	Washer, insulator, for controls

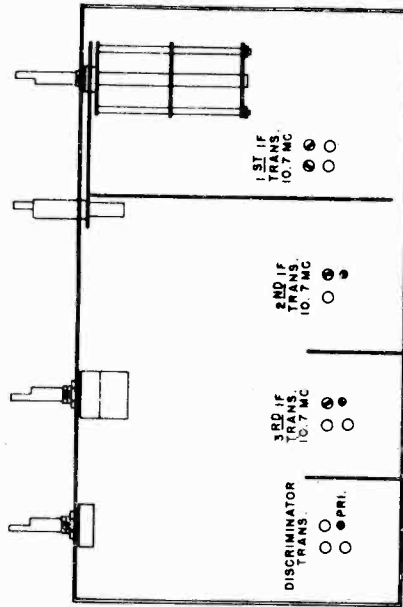
CAUTION: One side of the power line is connected directly to the chassis in this model. Care must be exercised to avoid contacting the radio chassis and ground at the same time — *serious shock may result.* When making repairs or adjustments to the radio, it is recommended that the chassis be isolated from the powerline by means of an isolation transformer.

MODELS H-190,
H-191, H-191A

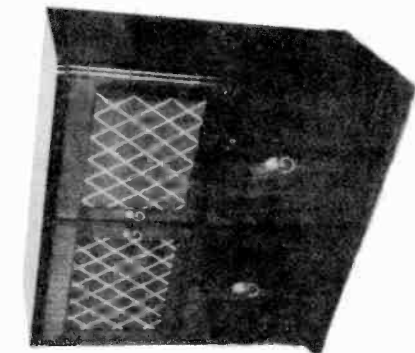
WESTINGHOUSE ELECTRIC CORP.



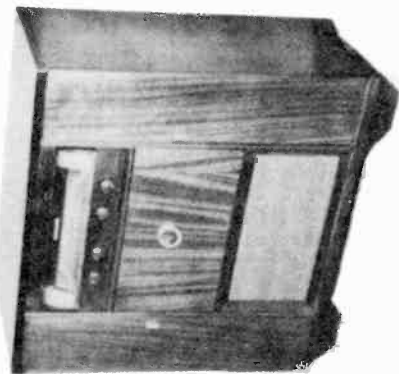
TOP VIEW



BOTTOM VIEW



H-191 & H-191A



H-190

SPECIFICATIONS

FREQUENCY RANGES:

Standard Broadcast 540 - 1600 kc.
Frequency Modulation 88 - 108 mc.

INTERMEDIATE FREQUENCIES:

Amplitude Modulation 455 kc.
Frequency Modulation 10.7 mc.

TUBE COMPLEMENT:

- 1 6J6 Osc. - Converter
- 2 6BA6 1st and 2nd I-F Amp.
- 1 6AU6 Limiter (FM)
- 1 6AV6 Det. (AM) and 1st A-F Amp.
- 1 6AL5 Ratio Det. (FM)
- 1 6V6GT Output Amp.
- 1 5Y3GT Rectifier

PILOT LAMPS:

...2 Westinghouse No. 44, 6.3 v., 0.25 amp.

POWER OUTPUT:

Undistorted 3.5 watts
Maximum 5 watts

LOUDSPEAKER:

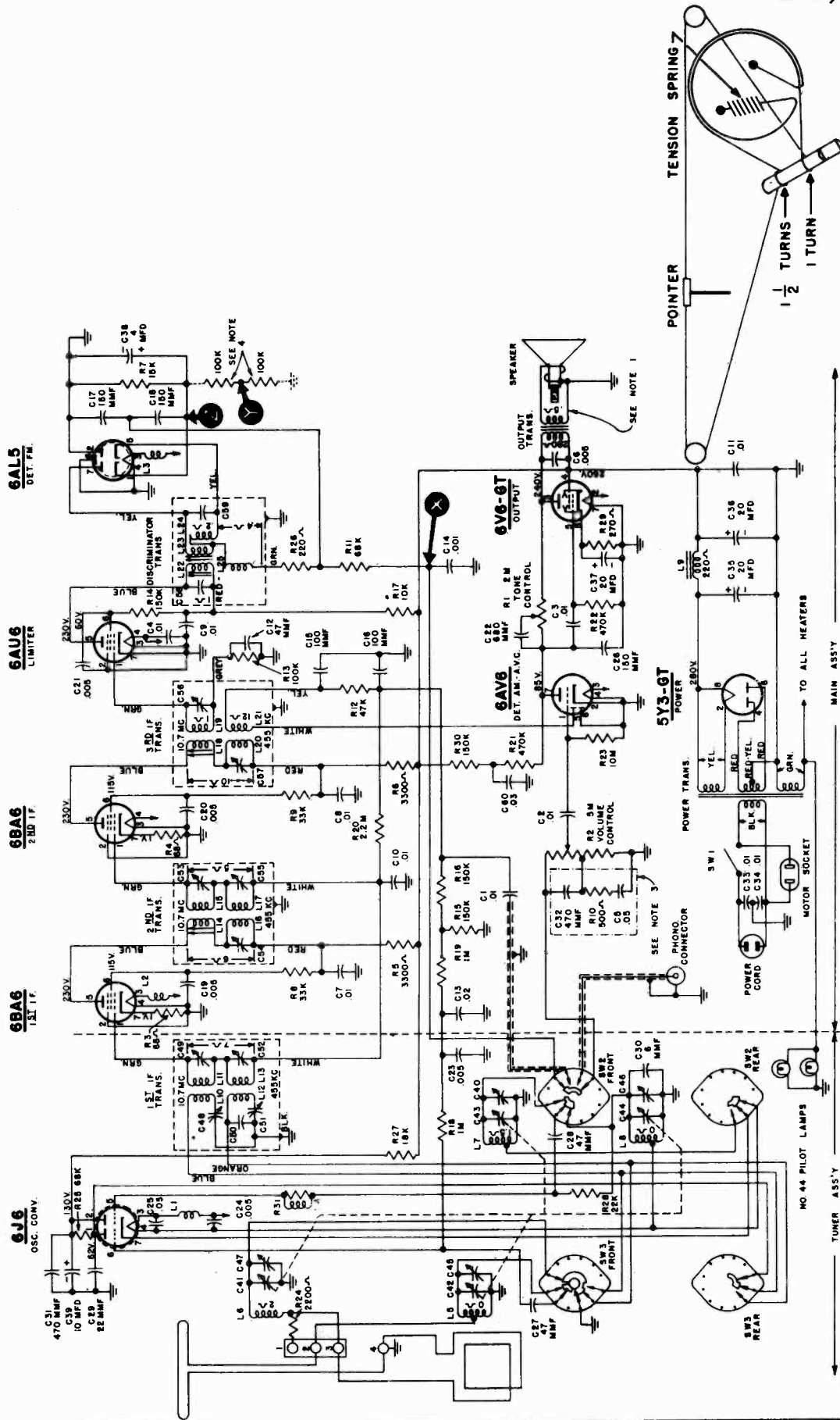
H-190 8" P.M.
H-191 and H-191A 10" P.M.

OPERATING VOLTAGE:

..... 105 to 120 volts, 60 cycles A-C

POWER CONSUMPTION

..... 150 watts



- NOTE: SPEAKER DISCONNECTED.
- SELECTION SWITCHES SW2 AND SW3 ARE SHOWN IN EXTREME COUNTER CLOCKWISE POSITION ON P.M. BAND. OTHERWISE IS AM BAND.
 - SW3 REAR.
 - SW2 FRONT.
 - SW1 FRONT.
 - PHONO CONNECTOR.
 - TO ALL HEATERS.
 - NO. 44 PILOT LAMPS.
 - POWER COND.
 - SW1.
 - POWER TRANS.
 - 5Y3-GT POWER.
 - 6V6-GT DET. AM-AVC.
 - 6V6-GT TONE CONTROL.
 - 6V6-GT OUTPUT.
 - OUTPUT TRANS.
 - SPEAKER.
 - SEE NOTE 1.
 - 1 1/2 TURNS.
 - 1 TURN.
 - POINTER.
 - TENSION SPRING.
 - DIAL DRIVE.
 - MAIN ASSY.
 - NOT USED ON EARLY MODELS.
 - TO BE INSTALLED TEMPORARILY BY SERVICE TECHNICIAN FOR ALIGNMENT PURPOSES ONLY.
 - ALL VOLTAGES MEASURED FROM CHASSIS (0-0-0) USING 20,000 OHM/VOLT METER-LINE VOLTAGE 117 V.A.C. VOLTAGES SHOULD BE AS SHOWN ± 20 PER CENT.

CHASSIS NO. V-2134

MODELS H-190,
H-191, H-191A

WESTINGHOUSE ELECTRIC CORP.

ALIGNMENT
BROADCAST BAND

Completely mesh the tuning capacitor plates and set the dial pointer to the end mark on the dial scale.

Connect an output meter across the speaker voice coil.

While making the following adjustments, keep the volume control set for maximum output, the tone control set for maximum treble, and the signal generator output attenuated to avoid A.V.C. action.

Step	Connect Signal Generator to —	Signal Generator Frequency	Radio Dial Setting	Adjust
1	Set the band switch to AM.			
2	Stator of tuning capacitor (C41) through a 0.1 mfd capacitor	455 kc	maximum capacity	455 kc. pri. of 3rd I-F trans., sec. and pri. of 2nd I-F trans., and sec. and pri. of 1st I-F trans. for max. output
NOTE: If the I-F transformers are badly mis-aligned, it may be impossible to obtain sufficient output using the above system. In this event, it will be necessary to align each transformer separately. Start with the last I-F transformer and work forward, connecting the signal generator to the control grid of the tube preceding the transformer under alignment.				
3	Radiated signal (no actual connection)	1600 kc	1600 kc	AM osc. trimmer (C40) for max. output
4	Radiated signal (no actual connection)	1400 kc	tune to signal	AM ant. trimmer (C47) for max. output (rock-in adjustment)

FM BAND

Do not align the 10.7 mc. I-F circuits until all 455 kc. I-F adjustments have been completed.

1	Set the band switch to FM.			
2	Connect two 100,000 ohm resistors (the resistances must be equal within 5 percent) between pin #1 of the 6AL5 tube and ground as shown in Fig. 4.			
3	Connect a V.T.V.M. between points "X" and "Y" (see Fig. 4).			
4	Pin #1 of the 6BA6, 1st I-F amp. through a .001 mfd mica capacitor	10.7 mc	maximum capacity	Sec. of discriminator trans. for zero voltage (the voltage will go positive on one side of the correct setting and negative on the other side)
5	Connect the V.T.V.M. between point "Z" and ground.			
6	Pin #1 of the 6BA6, 1st I-F amp. through a .001 mfd mica capacitor	10.7 mc	maximum capacity	Pri. of discriminator trans., 10.7 mc. sec. and pri. of 3rd I-F trans., and 10.7 mc. sec. and pri. of 2nd I-F trans. for max. voltage
7	Using the same sig. generator and V.T.V.M. connections as in Step 6, adjust the sig. generator output until the V.T.V.M. indicates 4 volts. Use this sig. generator setting to perform Step 9.			
8	Reconnect the V.T.V.M. between points "X" and "Y".			
9	Pin #1 of the 6BA6, 1st I-F amp. through a .001 mfd mica capacitor	10.7 mc	maximum capacity	Sec. of discriminator trans. for zero voltage. The voltage will change polarity as the sec. is tuned through resonance — tune carefully for exact zero
10	Remove the two 100,000 ohm resistors which were inserted in Step 2.			
11	Reconnect the V.T.V.M. between point "Z" and ground.			
12	Pin #1 of the 6BA6, 1st I-F amp. through a .001 mfd mica capacitor	10.7 mc	maximum capacity	Recheck pri. of discriminator trans. for max. voltage
13	Stator of FM tuning capacitor (C42) through a .01 mfd mica capacitor	10.7 mc	maximum capacity	Sec. and pri. of 10.7 mc. 1st I-F trans. for max. voltage
14	Ant. terminal #2 through a 300 ohm resistor	108 mc	108 mc	FM osc. trimmer (C46) for max. voltage*
15	Ant. terminal #2 through a 300 ohm resistor	105 mc	tune to signal	FM ant. trimmer (C45) for max. voltage (rock-in adjustment)**

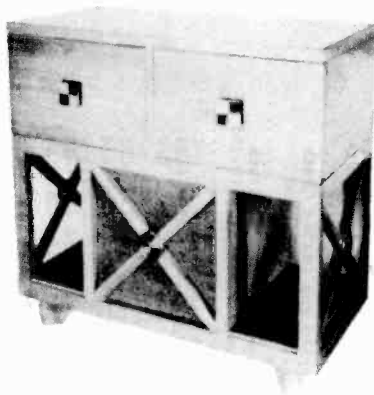
*After adjusting the oscillator trimmer at 108 mc., check dial calibration by tuning the receiver to an 88 mc. signal from the generator. If the dial pointer indicates 88 mc., no further oscillator adjustments are necessary. If the pointer is on the high frequency side of 88 mc., slightly expand the length of the oscillator coil (L8); if the pointer is on the low frequency side of 88 mc., slightly compress the oscillator coil. Re-adjust the oscillator trimmer at 108 mc., and again check the calibration. Repeat this process until calibration is correct.

**After adjusting the antenna trimmer at 105 mc., check tracking by tuning to a 90 mc. signal from the generator and re-adjusting the antenna trimmer for max. output. If the peak setting is the same at 90 mc. as it was at 105 mc., no further adjustments are necessary. If the trimmer capacitance must be increased to obtain max. output at 90 mc., slightly compress the antenna coil (L5); if the capacitance must be decreased, slightly expand the coil. Re-adjust the antenna trimmer at 105 mc., and again check the tracking. Repeat this process until tracking is correct.

WESTINGHOUSE ELECTRIC CORP.

MODELS H-190,
H-191, H-191A

Part No.	Description	Part No.	Description	Part No.	Description
V-5803	Coil, antenna loading (L6)	V-5982-1	Antenna Assembly, AM loop (H-190)	RC10AE225M	Resistor, 2.2 megohms X w. (R20)
V-5804	Coil, oscillator (L7)	V-5875-1	Antenna Assembly, AM loop (H-191 and H-191A)	RC10AE474K	Resistor, 470,000 ohms X w. (R21, R22)
V-6076	Coil, FM oscillator (L8)	V-5986-1	Antenna Assembly, FM dipole (H-190)	RC10AE106M	Resistor, 10 megohms X w. (R23)
V-3254S	Connector, phono	V-5986-2	Antenna Assembly, FM dipole (H-191 and H-191A)	RC10AE222M	Resistor, 2200 ohms X w. (R24)
V-5790	Control, tone, 2 megohms (R1)	V-5812	Background, dial	RC20AE683K	Resistor, 68,000 ohms X w. (R25)
V-5791	Control, volume-off-on, 5 megohms (R2) and switch (SW1)	V-5860-2	Cable Assembly, speaker (H-190)	RC10AE221M	Resistor, 220 ohms X w. (R26)
V-3304-17	Cord, dial drive	V-5860-1	Cable Assembly, speaker (H-191 and H-191A)	RC30AE183K	Resistor, 18,000 ohms 1 w. (R27)
V-7689	Crystal Cartridge (Shure P-93) (H-190)	V-4965-2	Cable, phono input (H-191 only)	RC10AE223K	Resistor, 22,000 ohms X w. (R28)
V-4690	Crystal Cartridge (Shure P-30) (H-191 and H-191A)	RCP10W4103A	Capacitor, .01 mfd 400 v. (C1, C2, C3)	RC30AE271K	Resistor, 270 ohms 1 w. (R29)
V-4691	Decal, band	V-5040-13	Capacitor, .01 mfd 200 v. (C4)	V-4169-1	Shield Base, miniature tube (6J6)
V-4692	Decal, tone	RCP10W2503M	Capacitor, .05 mfd 200 v. (C5)	V-4169-2	Shield, miniature tube (6J6)
V-4693	Decal, tuning	RCP10W6502A	Capacitor, .05 mfd 600 v. (C6)	V-5795-1	Socket, dial light
V-4694	Decal, volume	V-5040-15	Capacitor, .01 mfd 600 v. (C7, C8, C9, C10, C11)	V-4292S-2	Socket, miniature molded (6J6)
V-5820	Dial	RCM20A470M	Capacitor, 47 mfd mica (C12)	V-5670	Socket, miniature wafer (4)
V-5928-1	Grille Cloth, speaker (H-190)	RCP10W4203A	Capacitor, .02 mfd 400 v. (C13)	V-5673	Socket, miniature wafer (unshielded) (6AV6)
V-5363-1	Hinge, L.H.	RCP10W6102A	Capacitor, .001 mfd 600 v. (C14)	V-3275S	Socket, molded octal tube (5Y3G)
V-5363-2	Hinge, R.H.	RCM20A101M	Capacitor, 100 mfd mica (C15, C16)	V-4195	Socket, molded octal tube (6V6)
V-3667-7	Knob Assembly, band switch	RCM20A151J	Capacitor, 150 mfd mica (C17, C18)	V-5405	Socket, molded power (phono A-C)
V-3667-5	Knob Assembly, tone-volume tuning	V-5040-11	Capacitor, .005 mfd 600 v. (C19, C20, C21)	V-5981	Speaker, 8" P.M. (H-190)
No. 44	Lamp, pilot light	R5CC25Z1681M	Capacitor, 680 mfd ceramicon (C22)	V-5571	Speaker, 10" P.M. (H-191 and H-191A)
V-5869	Molding, decals	V-5596	Capacitor, .005 mfd 450 v. (C23, C24, C25)	V-3248S	Spring, dial drive
V-7682	Motorboard (H-190)	RCM20A151M	Capacitor, 150 mfd mica (C26)	V-4491-5	Strip, dial
V-4696	Nameplate, Westinghouse-FM (H-191 and H-191A)	R3CC21SL470K	Capacitor, 47 mfd ceramicon (C27, C28)	V-6017-2	Support and Grille Cloth Assembly, L.H. Door (H-191 and H-191A)
V-3712	Needle, phono (H-190)	RCM20E220K	Capacitor, 22 mfd mica (C29)	V-6017-1	Support and Grille Cloth Assembly, R.H. Door (H-191 and H-191A)
V-7690	Needle, phono (H-191 and H-191A)	R3CC20UR060G	Capacitor, 6 mfd ceramicon (C30)	V-5878-1	Support and Grille Cloth Assembly, speaker (H-191 and H-191A)
V-5793	Pointer, dial	R5CC20ZY471M	Capacitor, 470 mfd ceramicon (C31)	V-5806	Switch, selector
V-6000-1	Pull, door, phono (H-190)	RCM20A471M	Capacitor, 470 mfd mica (C32)	V-4627	Transformer, 1st I-F (C48, C49, C50, C51, C52, L10, L11, L12, L13)
V-5877-2	Pull, door, phono (H-191 and H-191A)	V-4634	Capacitor, dual line filter (C33, C34)	V-4628	Transformer, 2nd I-F (C53, C54, C55, L14, L15, L16, L17)
V-5999-1	Pull, door, record compartment (H-190)	V-5821	Capacitor, electrolytic 20 mfd 25 v. (Cathode bypass - C37)	V-4629	Transformer, 3rd I-F (C56, C57, L18, L19, L20, L21)
V-5877-1	Pull, door, record compartment (H-191 and H-191A)	V-3236	Capacitor, electrolytic 4 mfd 450 v. (C38)	V-5796	Transformer, discriminator (C58, C59, L22, L23, L24, L25)
V-4886-3	Reactor, R-F (L1, L2, L3)	V-4885	Capacitor, electrolytic 4 mfd 450 v. (C39)	V-5798	Transformer, audio output
V-4886-7	Reactor, R-F (L4, R31)	V-5985	Capacitor, electrolytic 10 mfd 350 v. (C39)	V-5797	Transformer, power
V-5794	Reactor, filter choke (L9)	V-4672	Capacitor, trimmer, AM oscillator (C40)	V-3668S	Washer, felt, for knobs (C60)
RC10AE680K	Resistor, 68 ohms X w. (R3, R4)	V-5802	Capacitor, variable (C41)		
RC30AE332K	Resistor, 3300 ohms 1 w. (R5, R6)		AM antenna (C42)		
RC10AE153K	Resistor, 15,000 ohms X w. (R7)		AM antenna (C43)		
RC30AE333K	Resistor, 33,000 ohms 1 w. (R8, R9)		AM oscillator (C44)		
RC10AE152M	Resistor, 1500 ohms X w. (R10)		FM antenna (C45)		
RC10AE683M	Resistor, 68,000 ohms X w. (R11)		FM oscillator (C46)		
RC10AE473M	Resistor, 47,000 ohms X w. (R12)		Trimmer FM antenna (C47)		
RC10AE104K	Resistor, 100,000 ohms X w. (R13)		Trimmer AM antenna (C47)		
RC20AE154K	Resistor, 150,000 ohms X w. (R14)		Capacitor, .03 mfd 400 v. (C60)		
RC10AE154M	Resistor, 150,000 ohms X w. (R15, R16, R30)				
RC30AE103K	Resistor, 10,000 ohms 1 w. (R17)				
RC10AE105M	Resistor, 1 megohm X w. (R18, R19)				



H-203



H-212

SPECIFICATIONS

FREQUENCY RANGES:

Amplitude Modulation 540 to 1600 kc.
Frequency Modulation 88 to 108 mc.

INTERMEDIATE FREQUENCIES:

Amplitude Modulation 455 kc.
Frequency Modulation 10.7 mc.

TUBE COMPLEMENT:

- 1 12AT7 R-F Amp. and Mixer (FM)
- 1 6BE6 H-F Osc. (AM/FM) and converter(AM)
- 1 6BA6 I-F Amp.
- 1 6BA6 I-F Driver (FM)
- 1 6AL5 Ratio Det. (FM)
- 1 6AV6 Det. & AVC (AM) and A-F Amp.
- 1 6V6GT Output Amp.
- 1 5Y3GT Rectifier

PILOT LAMPS:

2 Westinghouse No. 47 ... 6.3 v., 0.15 a.

POWER OUTPUT:

Undistorted 3.5 watts
Maximum 6 watts

LOUDSPEAKER:

H-203 10" P.M.
H-212 8" P.M.

OPERATING VOLTAGE:

..... 105 to 120 volts, 60 cycles A-C

POWER CONSUMPTION:

H-203 110 watts
H-212 85 watts

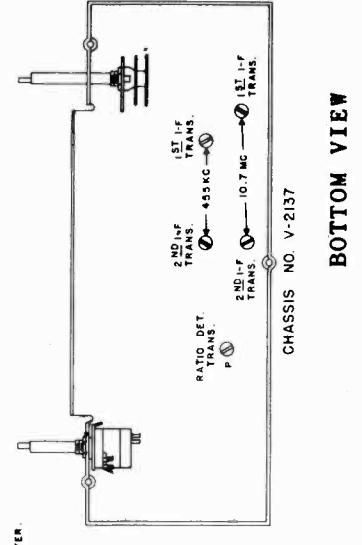
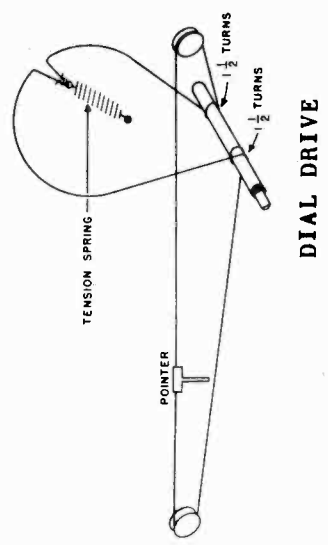
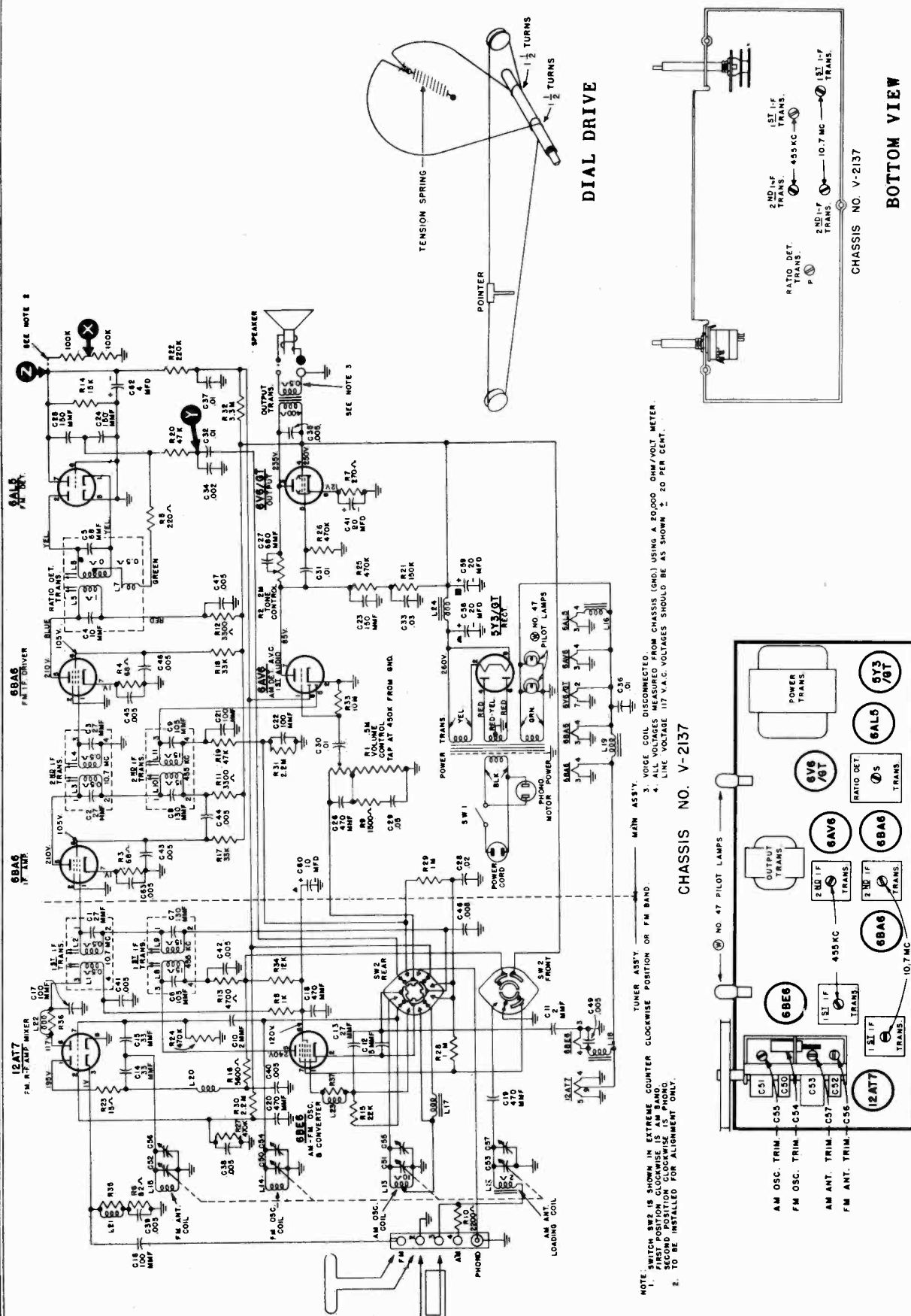
SERVICE NOTES

For information on the V-4944-2 record changer used with Model H-203, refer to the V-4944 Automatic Record Changer Service Notes. However, when ordering replacement parts, specify the items listed below rather than the corresponding parts as listed in the V-4944 Service Notes. The following parts are for the V-4944-2 changer only.

Loc.	Part No.	Description
9	V-7962	Pickup Cable with Connector (28")
13	V-7689	Cartridge, crystal (P-30)
15	V-7963	Nut, needle retaining (for P-30 cartridge)
(Last item on parts list)	V-7964	Needle, phonograph (for P-30 cartridge)

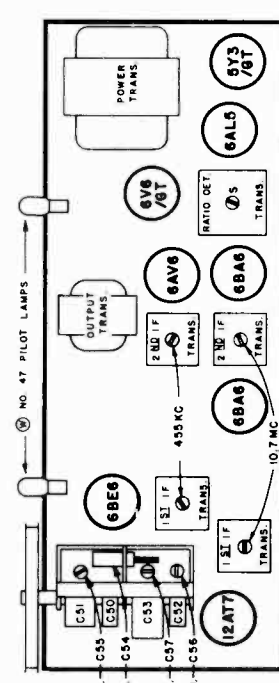
MODELS H-203,
H-212, CHASSIS
V-2137

WESTINGHOUSE ELECTRIC CORP.



NOTE: SWITCH AND IS SHOWN IN EXTREME COUNTER CLOCKWISE POSITION OR FM BAND.
 1. FIRST POSITION COUNTER CLOCKWISE IS AM BAND.
 2. SECOND POSITION COUNTER CLOCKWISE IS PHONO.
 3. VOICE COIL DISCONNECTED.
 4. ALL VOLTAGES MEASURED FROM CHASSIS (GND.) USING A 20,000 OHM/VOLT METER.
 5. LINE VOLTAGE 117 V.A.C. VOLTAGES SHOULD BE AS SHOWN ± 20 PER CENT.

CHASSIS NO. V-2137



CHASSIS NO. V-2137

TOP VIEW

ALIGNMENT**BROADCAST BAND**

Connect an output meter across the speaker voice coil.

While making the following adjustments, keep the volume control set for maximum output, the tone control set for maximum treble, and the signal generator output attenuated to avoid A.V.C. action.

Step	Connect Signal Generator to —	Signal Generator Frequency	Radio Dial Setting	Adjust
1	Set the band switch to AM.			
2	Stator of tuning capacitor (C51) through a 0.1 mfd capacitor	455 kc.	maximum capacity	455 kc. pri. and sec. of 1st and 2nd I-F trans. for max. output
<p><i>NOTE: If the I-F transformers are badly mis-aligned, it may be impossible to obtain sufficient output using the above system. In this event, it will be necessary to align each transformer separately. Start with the last I-F transformer and work forward, connecting the signal generator to the control grid of the tube preceding the transformer under alignment.</i></p>				
3	Radiated signal (no actual connection)	1600 kc.	1600 kc.	AM osc. trimmer (C55) for max. output
4	Radiated signal (no actual connection)	1400 kc.	tune to signal	AM ant. trimmer (C57) for max. output (rock-in adjustment)

FM BAND

Do not align the FM circuits until all AM adjustments have been completed.

Step	Connect Signal Generator to —	Signal Generator Frequency	Radio Dial Setting	Adjust
1	Set the band switch to FM.			
2	Connect two 100,000 ohm resistors (the resistances must be equal within 5 percent) between pin #7 of the 6AL5 tube and ground as shown on the schematic diagram.			
3	Connect a V.T.V.M. between points "X" and "Y" (see schematic diagram).			
4	Stator of FM osc. section (C50) on tuning capacitor through a .01 mfd mica capacitor	10.7 mc.	maximum capacity	Sec. of ratio det. trans. for zero (use medium strength signal)
5	Connect the V.T.V.M. between point "Z" and ground.			
6	Same as step 4	10.7 mc.	maximum capacity	Pri. of ratio det. trans. and pri. and sec. of 10.7 mc. 1st and 2nd I-F trans. for max.
<p><i>NOTE: The pri. of the ratio det. trans. peaks in two places. Use the peak with the slug farthest out.</i></p>				
7	Reconnect the V.T.V.M. between points "X" and "Y", and increase the signal strength 2 times.			
8	Same as step 4	10.7 mc.	maximum capacity	Recheck sec. of ratio det. trans. for zero voltage
9	Reconnect the V.T.V.M. between point "Z" and ground.			
10	Same as step 4	10.7 mc.	maximum capacity	Pri. of ratio det. trans. for maximum voltage
11	Remove the two 100,000 ohm resistors that were inserted in step 2.			
12	FM ant. terminal through a 300 ohm non-inductive resistor	105 mc.	105 mc.	FM osc. trimmer (C54) for maximum output
13	Same as step 12	105 mc.	105 mc.	FM ant. trimmer (C56) for maximum output

MODELS H-203, H-212, WESTINGHOUSE ELECTRIC CORP.
CHASSIS V-2137

PARTS LIST FOR MODELS H-203 AND H-212

When ordering parts, specify model number of set in addition to part number and description of part.

Part No.	Description	Part No.	Description
V-5982-2	Antenna Assembly, AM loop	V-4886-1	Reactor, R-F 14 microhenries (L16)
V-5986-3	Antenna Assembly, FM dipole(H-203)	V-4886-2	Reactor, R-F 1.1 microhenries (L17, L18, L19)
V-5986-4	Antenna Assembly, FM dipole(H-212)	V-4886-4	Reactor, R-F (L20)
V-6120	Background, dial	V-4886-10	Reactor, R-F (L21, R35)
V-5860-3	Cable Assembly, speaker	V-4886-6	Reactor, R-F (L22, R36)
R2CC30CK020D	Capacitor, 2 mmf (C10)	V-4886-7	Reactor, R-F (L23, R37)
R2CC30UK020D	Capacitor, 2 mmf (C11)	V-6161	Reactor, filter choke (L24)
R2CC30CK050D	Capacitor, 5 mmf (C12)	RC10AE680K	Resistor, 68 ohms 1/4 w. (R3, R4)
R3CC30CK270K	Capacitor, 27 mmf (C13)	RC10AE221M	Resistor, 220 ohms 1/4 w. (R5)
R3CC26CK330M	Capacitor, 33 mmf (C14, C15)	RC10AE820K	Resistor, 82 ohms 1/4 w. (R6)
R3CC30SL101M	Capacitor, 100 mmf (C16)	RC30AE271K	Resistor, 270 ohms 1 w. (R7)
R3CC30SL101J	Capacitor, 100 mmf (C17)	RC10AE102K	Resistor, 1000 ohms 1/4 w. (R8)
R5CC21ZY471M	Capacitor, 470 mmf (C18, C19, C20)	RC10AE152M	Resistor, 1500 ohms 1/4 w. (R9)
RCM20A101M	Capacitor, 100 mmf (C21, C22)	RC10AE222K	Resistor, 2200 ohms, 1/4 w. (R10)
RCM20A151M	Capacitor, 150 mmf (C23)	RC30AE332K	Resistor, 3300 ohms 1 w. (R11, R12)
RCM20A151J	Capacitor, 150 mmf (C24, C25)	RC10AE472K	Resistor, 4700 ohms 1/4 w. (R13)
RCM20A471M	Capacitor, 470 mmf (C26)	RC10AE153K	Resistor, 15,000 ohms 1/4 w. (R14)
RCM20A681M	Capacitor, 680 mmf (C27)	RC10AE223K	Resistor, 22,000 ohms 1/4 w. (R15)
RCP10W2203A	Capacitor, .02 mfd 200 v. (C28)	RC30AE562K	Resistor, 5600 ohms 1 w. (R16)
RCP10W2503A	Capacitor, .05 mfd 200 v. (C29)	RC30AE333K	Resistor, 33,000 ohms 1 w. (R17, R18)
RCP10W4103A	Capacitor, .01 mfd 400 v. (C30, C31, C32)	RC10AE473M	Resistor, 47,000 ohms 1/4 w. (R19, R20)
RCP10W4303A	Capacitor, .03 mfd 400 v. (C33)	RC10AE154M	Resistor, 150,000 ohms 1/4 w. (R21)
RCP10W6202A	Capacitor, .002 mfd 600 v. (C34)	RC10AE224M	Resistor, 220,000 ohms 1/4 w. (R22)
RCP10M6502A	Capacitor, .005 mfd 600 v. (C35)	RC10AE150M	Resistor, 15 ohms 1/4 w. (R23)
V-5040-13	Capacitor, molded paper .01 mfd 200 v. (C36, C37)	RC10AE474M	Resistor, 470,000 ohms 1/4 w. (R24, R25, R26, R27)
V-5596	Capacitor, Hi-Kaps .005 mfd (C38, C39, C40, C41, C42, C43, C44, C45, C46, C47, C48, C49)	RC10AE105M	Resistor, 1.0 megohm 1/4 w. (R28, R29)
V-6137	Capacitor, variable (C50, C51, C52, C53, C54, C55, C56, C57)	RC10AE225M	Resistor, 2.2 megohms 1/4 w. (R30, R31)
V-6121	Capacitor, electrolytic 20 mfd 400 v. (C58) 20 mfd 400 v. (C59) 10 mfd 350 v. (C60) 20 mfd 25 v. (C61)	RC10AE335M	Resistor, 3.3 megohms 1/4 w. (R32)
V-4885	Capacitor, electrolytic 4 mfd 450 v. (C62)	RC10AE106M	Resistor, 10.0 megohms 1/4 w. (R33)
V-4898-1	Catch, bullet (H-203 mahogany)	RC41AE123K	Resistor, 12,000 ohms 2 w. (R34)
V-4898-2	Catch, bullet (H-203 blond)	V-6151-1	Rosette (H-203 mahogany)
V-5637	Clip, tubular	V-6151-2	Rosette (H-203 blond)
V-6164	Coil, AM oscillator (L13)	V-6126-1	Shockmount
V-6157	Coil, antenna loading (L12)	V-6127	Sleeve, dial drive
V-6139	Coil, FM antenna (L15)	V-3353-3	Slide Mechanism, L.H. (H-203)
V-6138	Coil, FM oscillator (L14)	V-3353-4	Slide Mechanism, R.H. (H-203)
V-6122	Control, volume - 0.5 megohm (R1), tone - 2.0 megohms (R2) and switch (SW1)	V-6165-1	Socket, dial light, 5" leads
V-6123	Dial	V-6165-2	Socket, dial light, 7" leads
V-6155	Fastener	V-5670	Socket, miniature wafer
V-5998-2	Grille Cloth, speaker (H-203 mahogany)	V-5673	Socket, miniature wafer (un-shielded)
V-6148-1	Grille Cloth, speaker (H-203 blond)	V-4195	Socket, molded octal tube
V-6246-1	Grille Cloth Assembly (H-212)	V-5405	Socket, molded power
V-5066-5	Hinge, L.H. (H-203 mahogany)	V-3246S	Socket, octal tube
V-5066-3	Hinge, L.H. (H-203 blond)	V-5571	Speaker, 10" P.M. (H-203)
V-5066-6	Hinge, R.H. (H-203 mahogany)	V-6251	Speaker, 8" P.M. (H-212)
V-5066-4	Hinge, R.H. (H-203 blond)	V-3248S	Spring, dial drive
V-6146-2	Knob, band (H-212 and H-203 mahogany)	V-4900-1	Strike, bullet catch (H-203 mahogany)
V-6146-4	Knob, band (blond)	V-4900-2	Strike, bullet catch (H-203 blonde)
V-6147-2	Knob, rear (tuning)	V-6140	Switch, selector Front wafer - SW2 Rear wafer - SW2
V-6146-1	Knob, OFF-ON-TONE (H-212 and H-203 mahogany)	V-6136	Terminal Board, PHONO-ANT-GND
V-6146-3	Knob, OFF-ON-TONE (blond)	V-6130	Transformer, AM 1st and 2nd I-F (455 kc.) (L8, L9, C6, C7, and L10, L11, C8, C9)
V-6147-1	Knob, rear (volume)	V-5798	Transformer, audio output
No. 47	Lamp, pilot light	V-6142	Transformer, FM 1st I-F (10.7 mc.) (L1, L2, C1)
V-6160	Molding	V-6129	Transformer, FM 2nd I-F (10.7 mc.) (L3, L4, C2, C3)
V-4696	Nameplate, Westinghouse FM	V-6131	Transformer, power
V-6154-1	Panel, control	V-6128	Transformer, ratio detector (L5, L6, L7, C4, C5)
V-6125	Pointer		
V-6150-1	Pull, door (H-203 mahogany)		
V-6150-2	Pull, door (H-203 blond)		
V-3166S	Pulley, 7/16 dia.		

MODELS H-210, H-211, WESTINGHOUSE ELECTRIC CORP.
 CHASSIS V-2144,
 V-2144-1

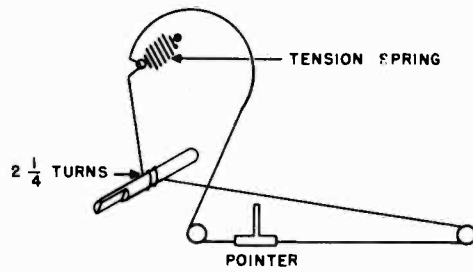
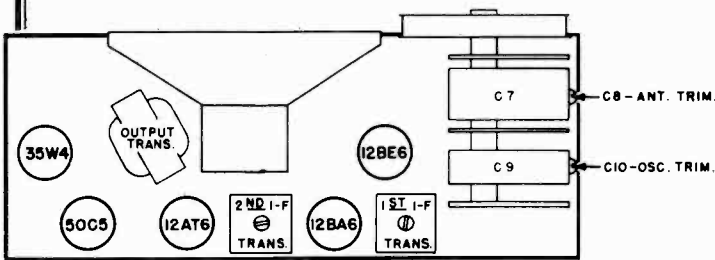
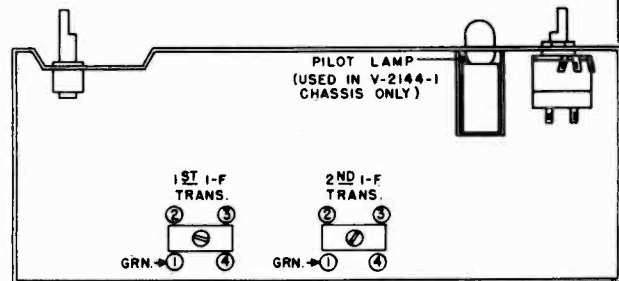


FIG. 1 — DIAL DRIVE



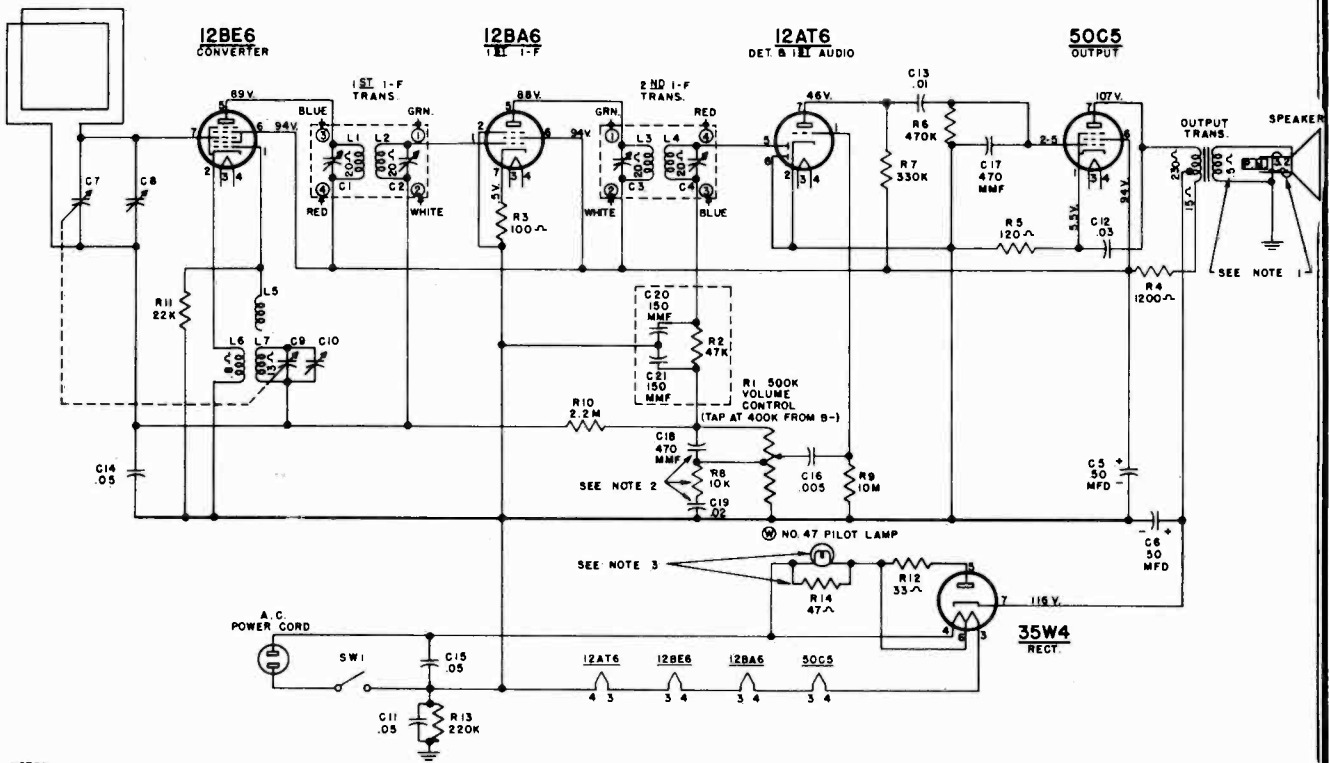
CHASSIS V-2144 and V-2144-1

FIG. 2 — TOP VIEW



CHASSIS V-2144 and V-2144-1

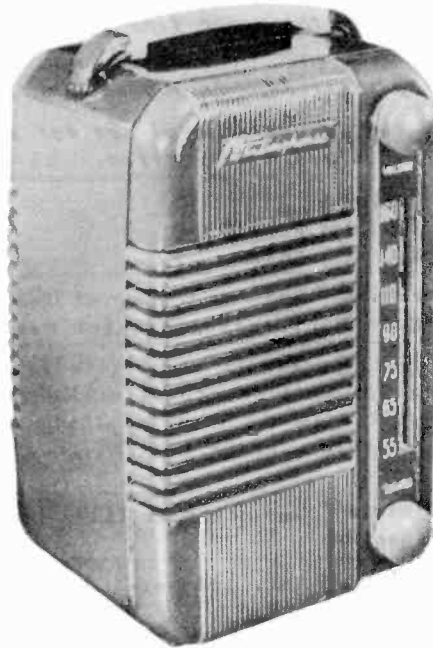
FIG. 3 — BOTTOM VIEW



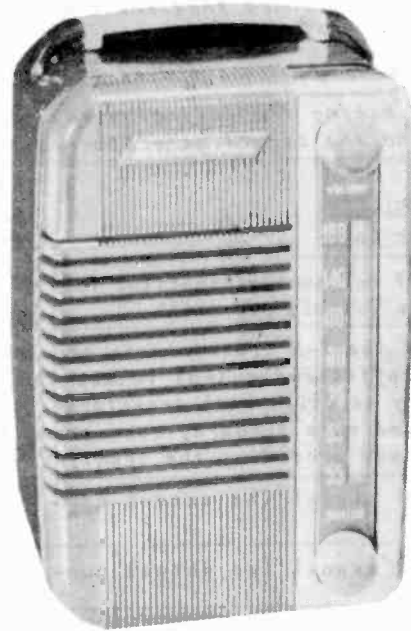
NOTE:
 1. VOICE COIL DISCONNECTED FOR RESISTANCE MEASUREMENT.
 2. C18, C19 AND R8 ARE NOT USED IN V-2144 CHASSIS (H-210).
 3. THE PILOT LAMP IS USED IN THE V-2144-1 CHASSIS (H-211) ONLY. R14 IS USED IN THE V-2144 CHASSIS (H-210) IN PLACE OF THE PILOT LAMP.

4. ALL VOLTAGES MEASURED FROM COMMON NEGATIVE LINE USING A 20,000 OHMS PER VOLT METER. LINE VOLTAGE 117 V.A.C. VOLTAGES SHOULD BE AS SHOWN ± 20 PER CENT.

WESTINGHOUSE ELECTRIC CORP. MODELS H-210, H-211,
CHASSIS V-2144,
V-2144-1



H-210



H-211

SPECIFICATIONS

FREQUENCY RANGE: 540 to 1600 kc.
 INTERMEDIATE FREQUENCY: 455 kc.
 TUBE COMPLEMENT:
 1 12BE6 Converter
 1 12BA6 I-F Amp.
 1 12AT6 Det. and 1st A-F Amp.
 1 50C5 Output Amp.
 1 35W4 Rectifier
 PILOT LAMP (H-211 only): Westinghouse No. 47
 POWER OUTPUT:
 Undistorted 1 watt
 Maximum 1.5 watts
 LOUDSPEAKER: 4" P.M.
 OPERATING VOLTAGE: 105 to 125 volts 50 - 60 cycles A-C or D-C
 POWER CONSUMPTION: 35 watts

WESTINGHOUSE ELECTRIC CORP. MODELS H-210, H-211,
CHASSIS V-2144,
V-2144-1

ALIGNMENT

It is recommended that the chassis be isolated from the power line by means of an isolation transformer.

Make certain that the dial pointer is correctly positioned on the dial cord.

While making the following adjustments, keep the volume control set for maximum output and the signal generator output attenuated to avoid AVC action.

Step	Connect Signal Generator to —	Signal Generator Frequency	Radio Dial Setting	Adjust
1.	Stator of R-F tuning capacitor (C7) through a 0.1 mfd capacitor	455 kc.	maximum capacity	Pri. and sec. of 1st and 2nd I-F transformers for max. output
<p><i>NOTE: If the I-F transformers are badly mis-aligned, it may be impossible to obtain sufficient output to use the above system. In this event, it will be necessary to align each transformer separately. Start with the last I-F transformer and work forward, connecting the signal generator to the control grid of the tube preceding the transformer under alignment.</i></p>				
2.	Radiated signal (no actual connection)	1615 kc.	minimum capacity	Osc. trimmer (C10) for max. output
3.	Radiated signal (no actual connection)	1400 kc.	1400 kc.	Ant. trimmer (C8) for max. output

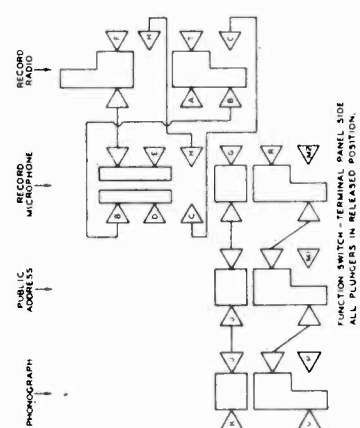
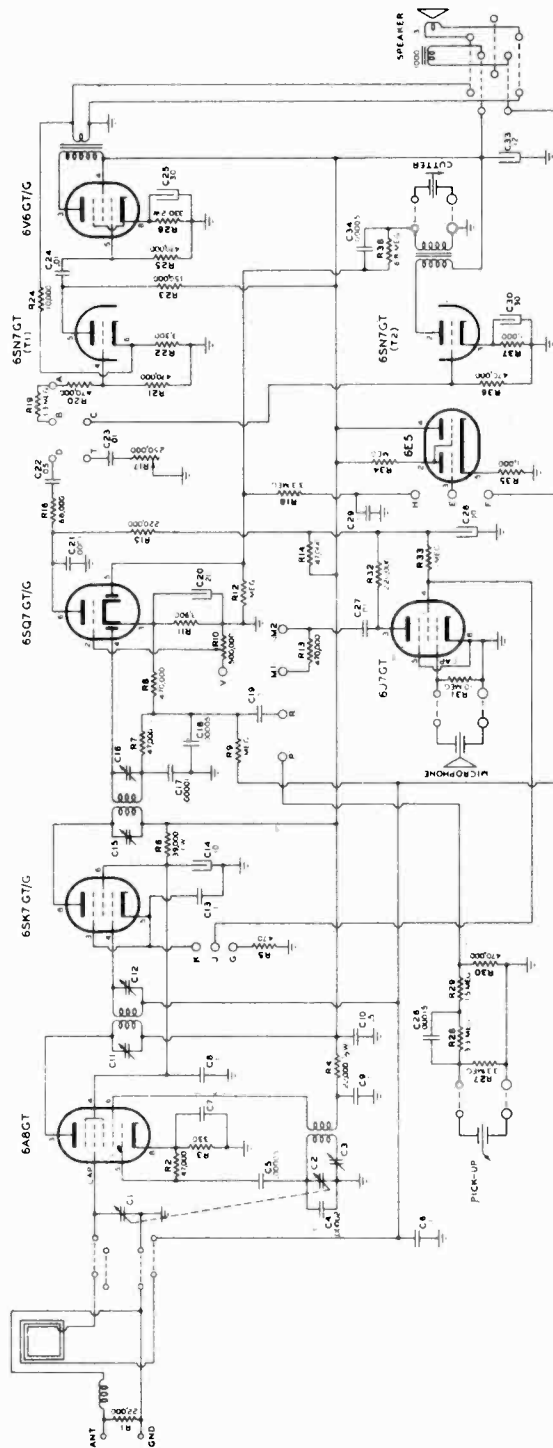
PARTS LIST FOR MODELS H-210 AND H-211

When ordering parts, specify model number of set in addition to part number and description of part.

Part No.	Description	Part No.	Description
V-6188	Background Rivet Assembly, dial	V-6184-1	Knob (H-210)
V-1168-1	Cabinet (H-210 Maroon)	V-6184-2	Knob (H-211)
V-1168-2	Cabinet (H-211 Grey)	#47	Lamp, pilot (H-211)
V-6230	Capacitor, electrolytic	V-6186	Loop, antenna
	50 mfd 150 v. (C5)	V-6190	Pointer
	50 mfd 150 v. (C6)	RC10AE101J	Resistor, 100 ohms $\frac{1}{4}$ w. (R3) .
V-6231	Capacitor, variable 2-gang ..	RC30AE122M	Resistor, 1200 ohms 1 w. (R4)
	Tuner, antenna (C7)	RC20AE121J	Resistor, 120 ohms $\frac{1}{4}$ w. (R5) .
	Trimmer, antenna (C8)	RC10AE474M	Resistor, 470,000 ohms $\frac{1}{4}$ w. (R6)
	Tuner, oscillator (C9)	RC10AE334M	Resistor, 330,000 ohms $\frac{1}{4}$ w. (R7)
	Trimmer, oscillator (C10)	RC10AE103M	Resistor, 10,000 ohms $\frac{1}{4}$ w. (R8) (H-211)
V-5618-1	Capacitor, .05 resonant (C11)	RC10AE106M	Resistor, 10 megohms $\frac{1}{4}$ w. (R9)
RCP10W4303A	Capacitor, .03 mfd 400 v. (C12)	RC10AE225M	Resistor, 2.2 megohms $\frac{1}{4}$ w. (R10)
RCP10W4103A	Capacitor, .01 mfd 400 v. (C13)	RC10AE223M	Resistor, 22,000 ohms $\frac{1}{4}$ w. (R11)
RCP10W4503A	Capacitor, .05 mfd 400 v. (C14, C15)	RC20AE330M	Resistor, 33 ohms $\frac{1}{4}$ w. (R12) .
RCP10W4502A	Capacitor, .005 mfd 400 v. (C16)	RC10AE224M	Resistor, 220,000 ohms $\frac{1}{4}$ w. (R13)
RCM20A471M	Capacitor, 470 mmf (C17, C18)	RC30AE470M	Resistor, 47 ohms 1 w. (R14) (H-210)
RCP10W4203A	Capacitor, .02 mfd 400 v. (C19)	V-5673	Socket, miniature wafer, unshielded (50C5, 35W4)
V-5426	Clip, I-F mounting	V-5852-1	Socket, miniature wafer (12AT6, 12BA6)
V-5684	Clip, tubular (Back cover clamp)	V-5852-3	Socket, miniature wafer (12BE6)
V-6182	Clip, spring (Back cover catch)	V-6193	Speaker, 4" P.M.
V-5851	Coil, oscillator (L5, L6, L7)	V-4057	Spring, dial drive
V-6198-1	Control, volume, 500 K (R1, SW1) (H-210)	V-6199-2	Transformer, 1st and 2nd I-F (C1, C2, L1, L2, and C3, C4, L3, L4)
V-6198-2	Control, volume, 500 K (R1, SW1) (H-211)	V-6233-1	Transformer, output
V-6242-1	Cover Plate, trim (H-211)		
V-6232-1	Filter, diode (C20, C21, R2) .		

WILCOX GAY CORP.

MODELS 6B10, 6B20, 6B30,
6B32 Early. Serial Nos.
700,000 to 701,751



TYPICAL VOLTAGE CHART

TUBE	1	2	3	4	5	6	7	8
6A8	0	0	240	80	-10	150	63 AC	20
6SK7	0	0	3.3	80	63 AC	240		
6SQ7	0	232	6.5	0	55	18	63 AC	0
6S7	0	0	1.5	0	0	48	63 AC	0
6V6	0	0	225	240	0	240	63 AC	13
6J7	0	0	80	3.3	0	180	3 AC	0
6E5	0	0	130	305 AC	1	840	1	63 AC

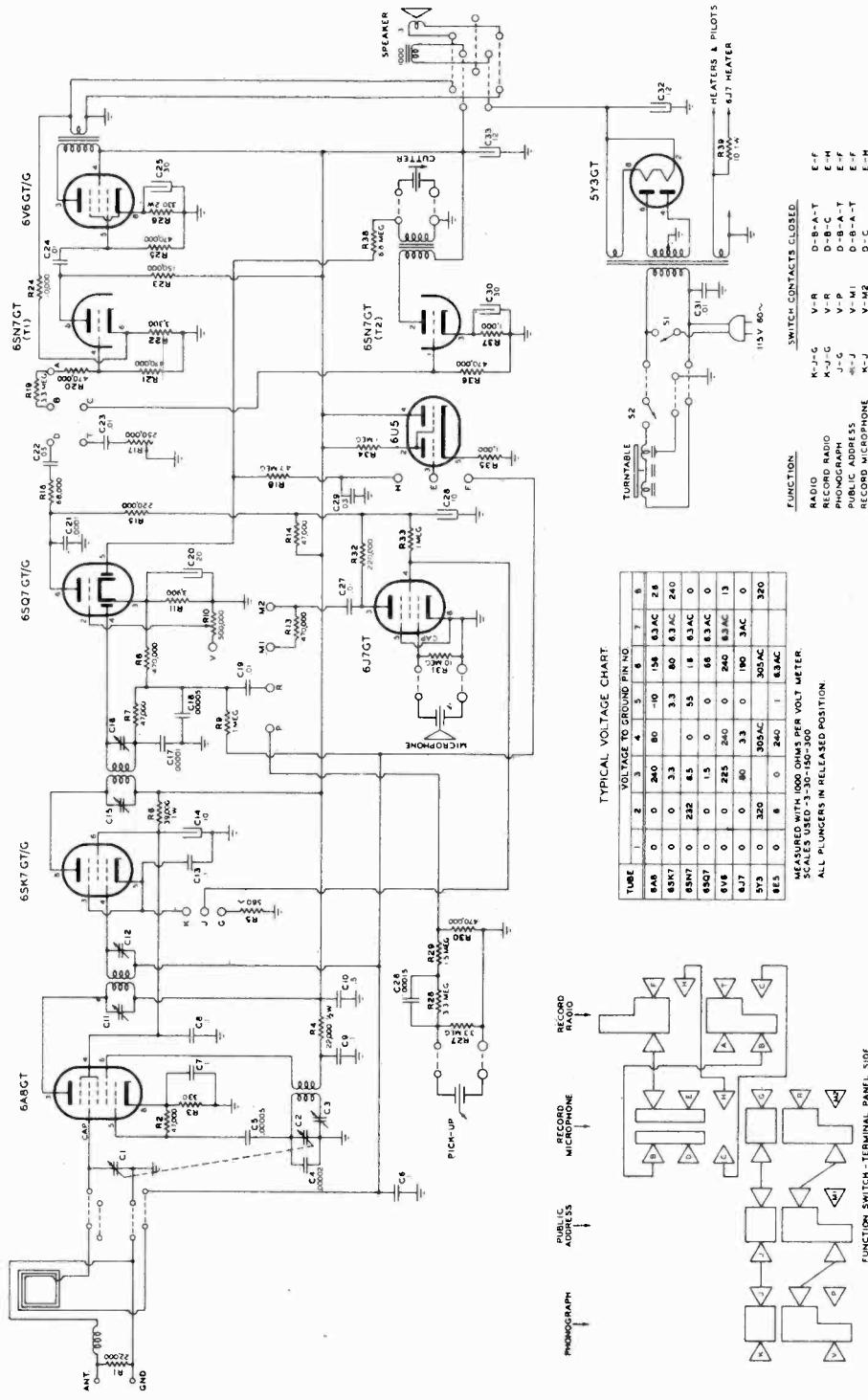
MEASURED WITH 1000 OHMS PER VOLT METER
SCALES USED - 3-30-150-300
ALL PLUNGERS IN RELEASED POSITION.

- FUNCTION
- RADIO K-J-G
 - RECORD RADIO V-R
 - PHONOGRAPH J-G
 - PUBLIC ADDRESS R-J
 - RECORD MICROPHONE R-J
- SWITCH CONTACTS CLOSED
- V-R D-B-A-T
 - V-R D-B-C
 - V-R D-B-A-T
 - V-R D-B-A-T
 - V-R D-B-A-T
 - V-R D-B-A-T
 - V-R D-B-A-T
 - V-R D-B-A-T

IF PEAK 456 KC

MODELS 6B10, 6B20, 6B30,
6B32, Late, Serial Nos.
701,752 to 703,631

WILCOX GAY CORP.



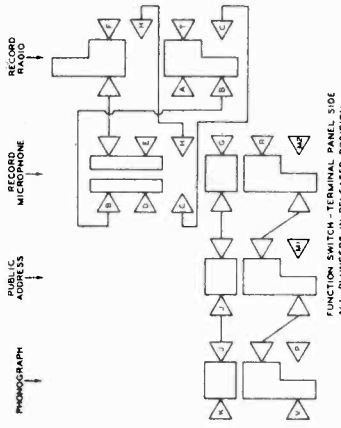
TYPICAL VOLTAGE CHART:

TUBE	VOLTAGE TO GROUND PIN NO.							
	1	2	3	4	5	6	7	8
6AB8	0	0	240	80	-10	158	63AC	26
6SK7	0	0	3.3	80	3.3	80	63AC	240
6SNT	0	232	8.5	0	55	18	63AC	0
6U5	0	0	1.5	0	0	66	63AC	0
6J7	0	0	225	240	0	240	63AC	13
5Y3	0	0	80	3.3	0	180	3AC	0
6E5	0	8	0	240	1	63AC		320

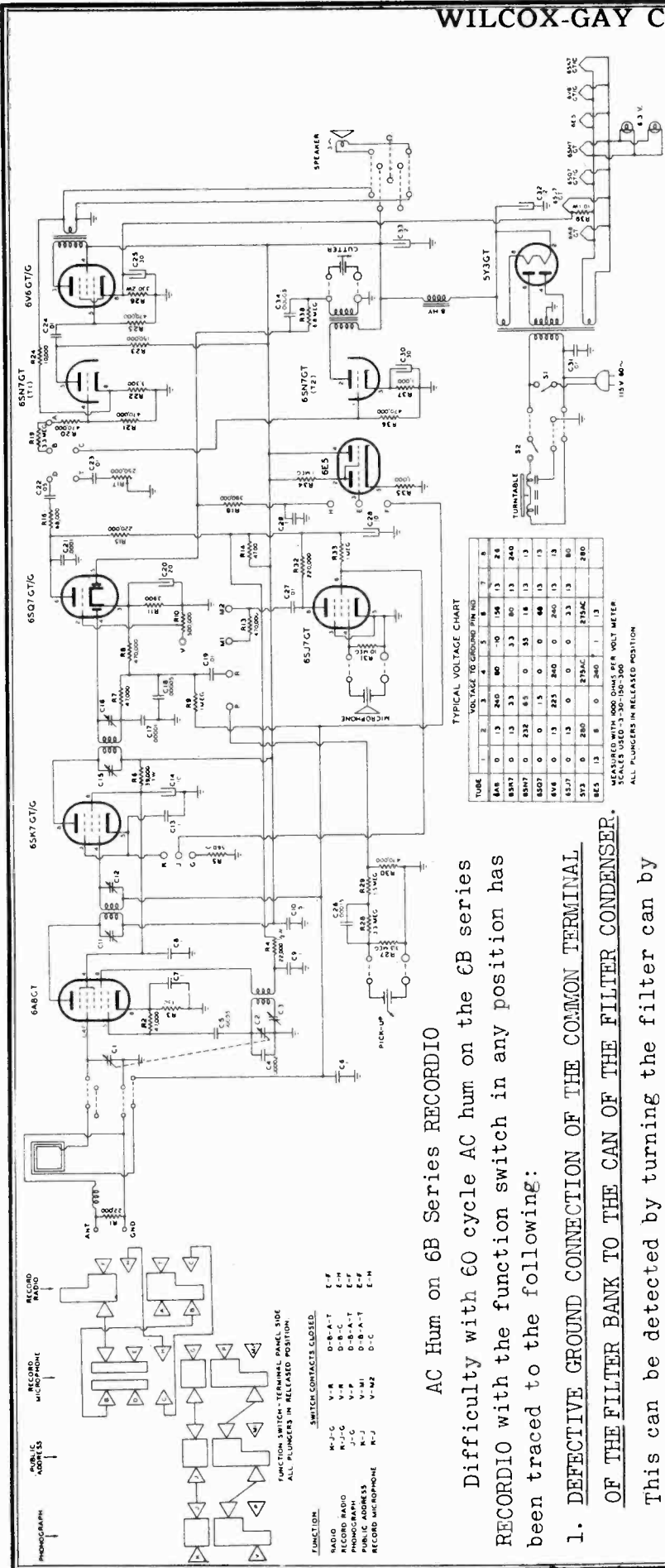
MEASURED WITH 1000 OHMS PER VOLT METER.
SCALES USED - 3, 30-150-300
ALL PLUNGERS IN RELEASED POSITION

- FUNCTION:
- RADIO
 - RECORD RADIO
 - PHONOGRAPH
 - PUBLIC ADDRESS
 - RECORD MICROPHONE
- SWITCH CONTACTS CLOSED:
- K-J-G
 - K-J-G
 - J-G
 - V-M
 - V-M
 - V-M2
 - D-B-A-T
 - D-B-C
 - E-F
 - D-B-A-T
 - E-F
 - D-C
 - E-M

IF PEAK 456 KC



FUNCTION SWITCH - TERMINAL PANEL SIDE
ALL PLUNGERS IN RELEASED POSITION



AC Hum on 6B Series RECORDIO

Difficulty with 60 cycle AC hum on the 6B series RECORDIO with the function switch in any position has been traced to the following:

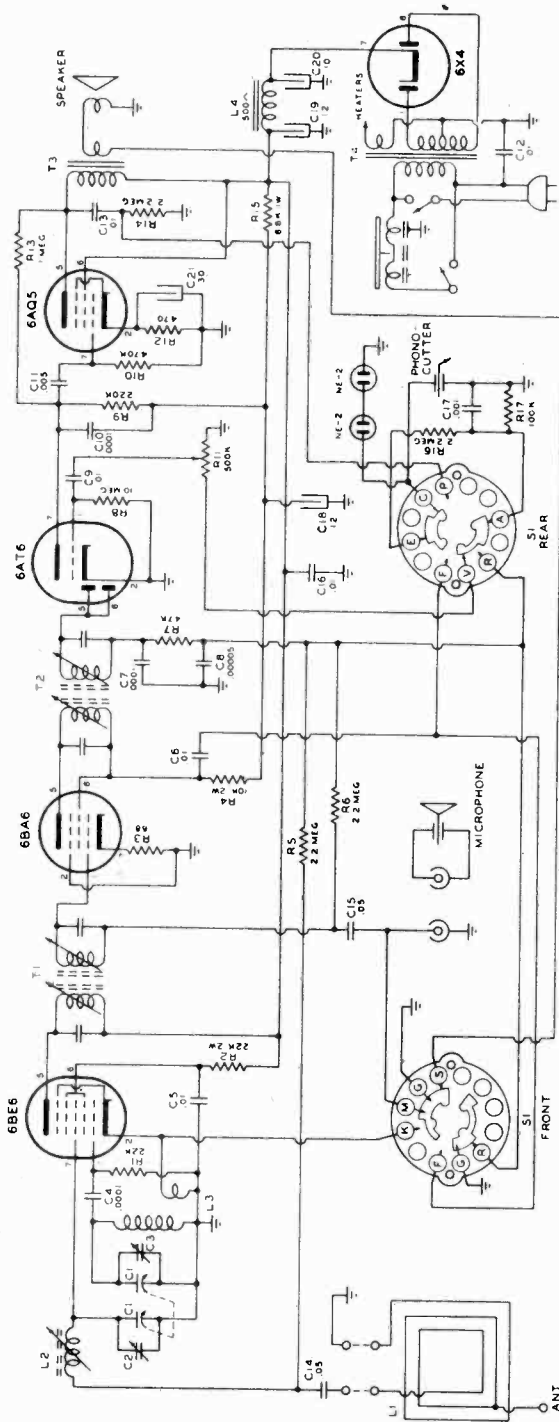
1. DEFECTIVE GROUND CONNECTION OF THE COMMON TERMINAL OF THE FILTER BANK TO THE CAN OF THE FILTER CONDENSER.

This can be detected by turning the filter can by hand -- if the hum stops at a certain point then the connection is defective. Peening the can base at the connection point will

sometimes help, if not, replace with a new filter condenser.

2. GROUNDED DIAL LIGHT OR HEATER CIRCUIT ON THE CHASSIS USING THE 6SJ7 MICROPHONE AMPLIFIER TUBE. This can be detected

by checking the resistance between one side of the heater circuit to ground (chassis) with an ohmmeter. This value should be approximately 340 ohms. If a direct short is shown the short should be cleared. Check dial light sockets by removing them from the supporting brackets.



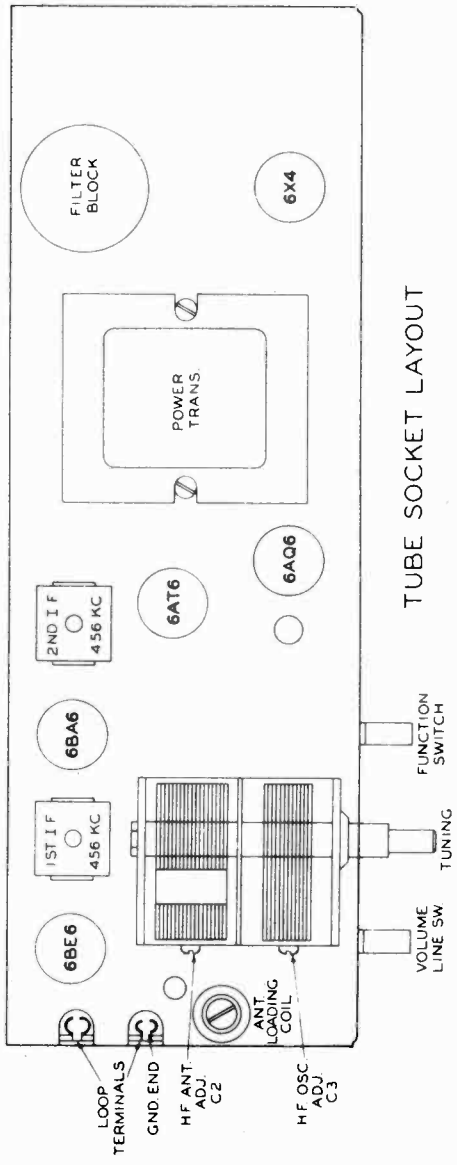
TYPICAL VOLTAGE CHART

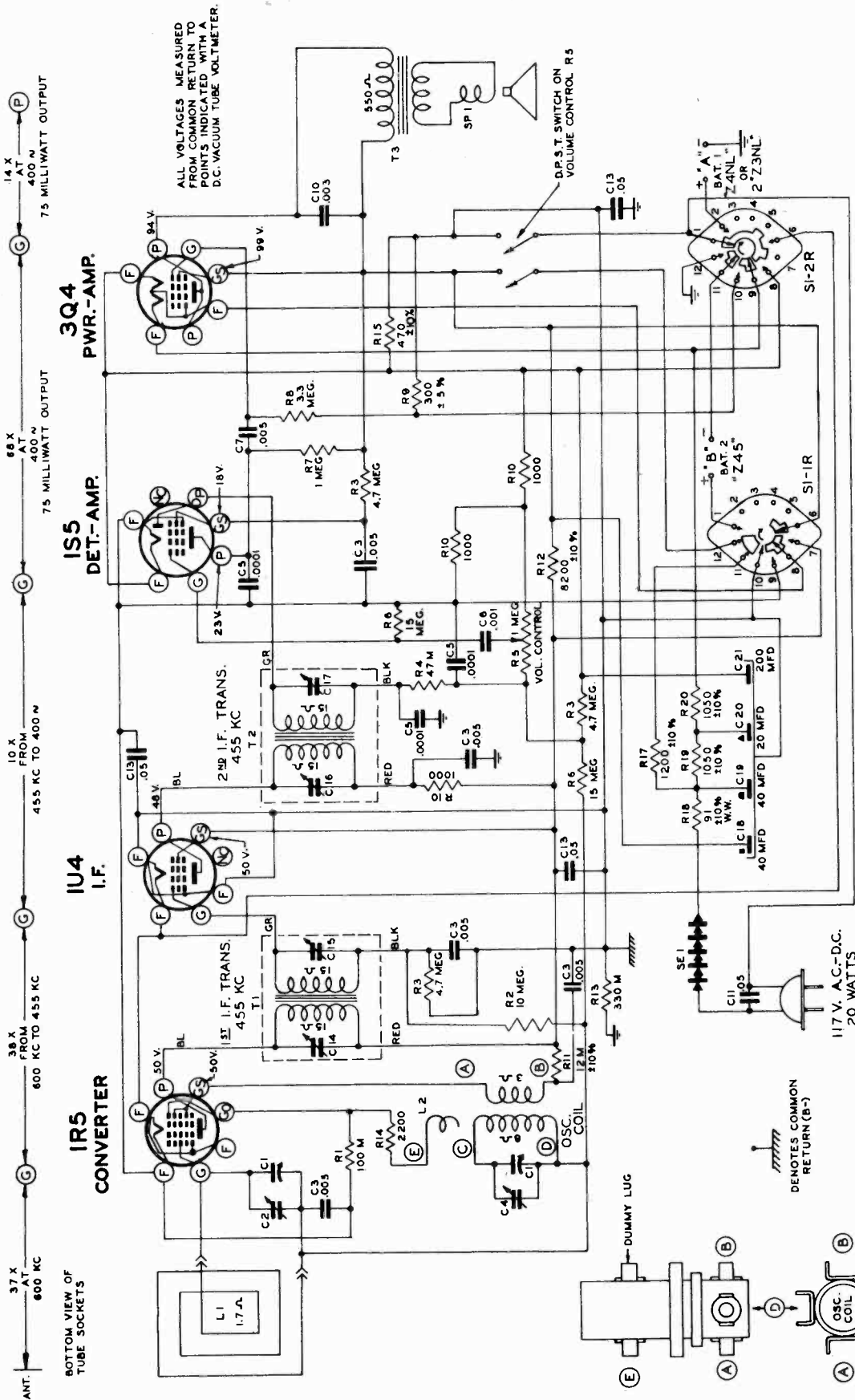
TUBE	VOLTAGE FROM PIN NO. BELOW TO GND
6BE6	-6.7V
6BA6	GND 18.3V / 250V 15V
6AT6	-3
6A4S	GND 18.3V / 3V - 3 70V
6X4	14.5 GND 18.3V / 235V / 250V / 260V / 270V

MEASURED WITH 20,000 Ω PER VOLT METER
SCALES USED 10-30-250-1000-4AC VOLTAGE

- FUNCTION SWITCH CONTACTS CLOSED
- PHONO GRAPH R-G M-G-5 E-C A-V
 - RADIO G-F M-G-5 R-V
 - RECORD RADIO G-F M-G-5 C-P R-V
 - RECORD MICROPHONE R-G-K C-P V-F
- SWITCH IN PHONO POSITION - (COUNTERCLOCKWISE) - VIEWED FROM SRAFT END

NOTE - ALL CAPACITERS MFD. ALL RESISTORS 1/2 WATT UNLESS OTHERWISE SPECIFIED





ALL VOLTAGES MEASURED FROM COMMON RETURN TO POINTS INDICATED WITH A D.C. VACUUM TUBE VOLTMETER.

I.F. FREQUENCY—455 KC
TUNING RANGE—535 TO 1620 KC

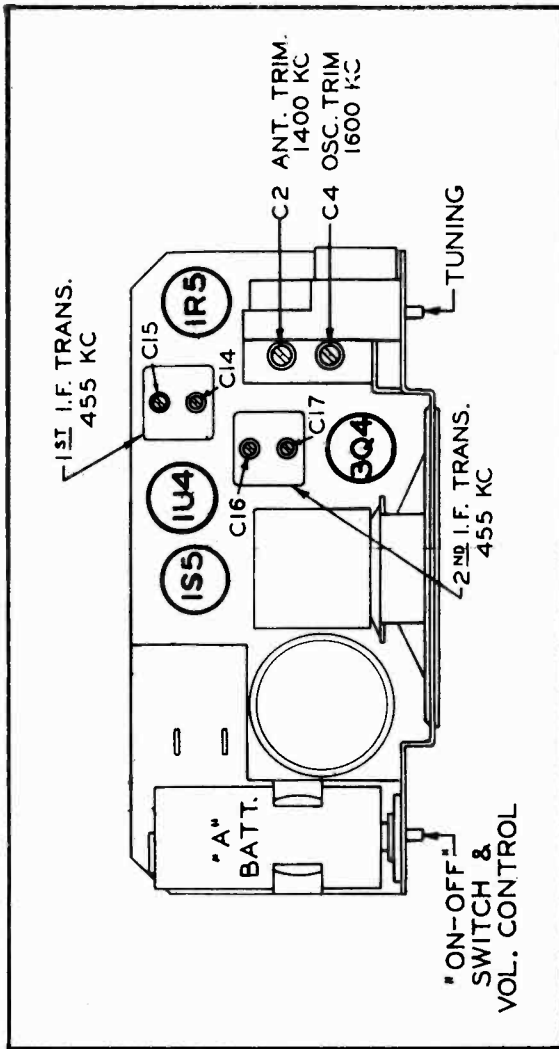
CHANGE-OVER SWITCH SI SHOWN IN POSITION FOR A.C.-D.C. OPERATION.

⊥ DENOTES CHASSIS

117 V. A.C.-D.C. 20 WATTS

⊥ DENOTES COMMON RETURN (B-)

ALL RESISTORS ±20% TOLERANCE UNLESS OTHERWISE SPECIFIED.



TUBE AND TRIMMER LOCATION

Final alignment of the 4E41 chassis should be made with the chassis installed in the cabinet. Tune in a weak station in the vicinity of 1400 KC and adjust the antenna trimmer for maximum.

ALIGNMENT PROCEDURE

OPERATION	CONNECT OSCILLATOR TO ANTENNA	DUMMY ANTENNA	INPUT SIG. FREQUENCY	SET DIAL AT	TRIMMERS	PURPOSE
1	Converter Grid.1 MFD	455 Kc.	600 Kc.	C14, C15, C16, C17	Align I.F.
2	One Turn Loosely Coupled to Wavemagnet. . .		1600 Kc.	1600 Kc.	C4	Set Oscillator to Scale --
3			1400 Kc.	1400 Kc.	C2	Adjust for Maximum.

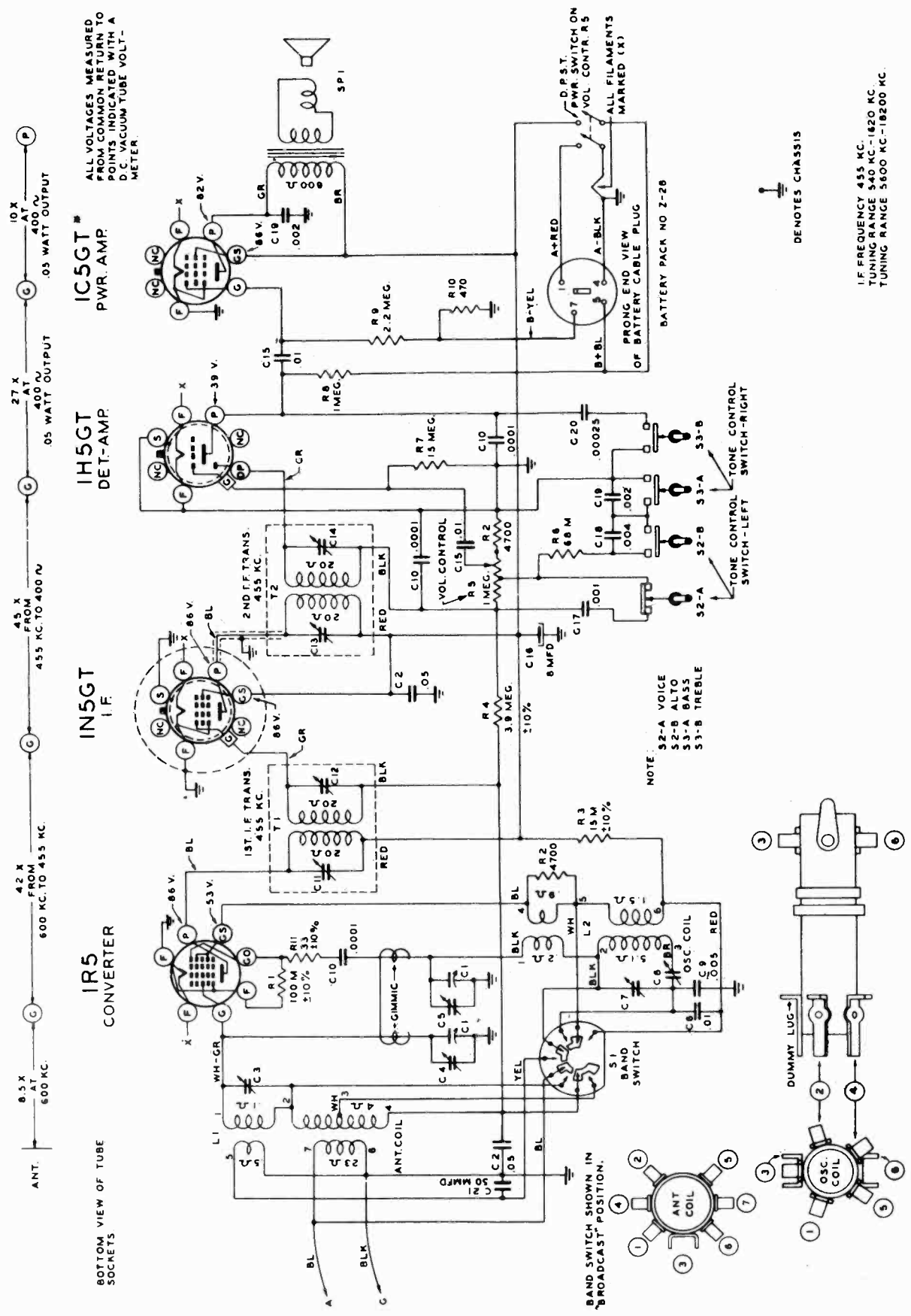
PARTS LIST

REFERENCE NO.	DIAGRAM NO.	DESCRIPTION	QTY	UNIT
CABINET ASSEMBLY				
S-13788		Handle Strip Assembly.		
S-13793		Bottom Cover Assembly.		
S-13847		Wavemagnet & Cover Assembly.		
12-1379		Handle Support Bracket (R.H.).		
12-1380		Handle Support Bracket (L.H.).		
43-149		Handle End Piece.		
46-683		Front Cover Latch.		
46-684		Tuning Control Knob.		
46-685		Volume Control Knob.		
57-1314		Cabinet Front Plate.		
57-1315		Chassis Bottom Plate.		
59-200		Dial Pointer.		
80-567		Latch Spring.		
83-1416		Decorative Strip.		
83-1417		Handle Strip - Rubber.		
93-870		Fibre Shoulder Washer.		
110-127		Grille Cloth.		
199-79		Flexible Handle Sleeve.		
CONDENSERS				
22-1457	C1	2 Gang Variable.	450 V	
22-1706	C3	.005 MFD.	500 V	
22-1669	C5	.0001 MFD.	500 V	
22-1676	C6	.001 MFD.	500 V	
22-1343	C7	.001 MFD.	300 V	
22-1175	C10	.005 MFD.	600 V	
22-326	C11	.003 MFD.	400 V	
22-1680	C12	.05 MFD.	400 V	
22-1655	C13	.05 MFD.	200 V	
OK T1	C14	1st I. F. Trans. Pri. Trim		
OK T1	C15	1st I. F. Trans. Sec. Trim		
OK T2	C16	2nd I. F. Trans. Pri. Trim		
OK T2	C17	2nd I. F. Trans. Sec. Trim		
22-1443	C18	40 MFD. Electro.	150 V	
	C19	40 MFD. Electro.	150 V	
	C20	20 MFD. Electro.	150 V	
	C21	200 MFD. Electro.	10 V	
RESISTORS				
63-1870	R1	100 M Ohm.	1/2 W	
63-1934	R2	10 Megohm.	1/2 W	
63-1940	R3	4.7 Megohm.	1/2 W	
63-1856	R4	47 M Ohm.	1/2 W	
63-1553	R5	1 Meg. Vol. Control.	1/2 W	
63-1961	R6	15 Megohm.	1/2 W	
63-1912	R7	1 Megohm.	1/2 W	
63-1933	R8	3.3 Megohm.	1/2 W	
63-1762	R9	300 Ohm.	1/2 W	
63-1786	R10	1000 Ohm.	1/2 W	
63-1831	R11	12 M Ohm.	1/2 W	
62-1824	R12	8200 Ohm.	1/2 W	
63-1891	R13	330 M Ohm.	1/2 W	
63-1800	R14	2200 Ohm.	1/2 W	
63-1771	R15	470 Ohm.	1/2 W	
63-1789	R17	1200 Ohm.	1/2 W	
63-1564	R18	91 Ohm.	2 W	
63-1647	R20	1050 Ohm.	2-1/2 W	
	R20	1050 Ohm.	2-1/2 W	
COILS AND CHOKES				
S-13786	L1	Wavemagnet Assembly.		
S-13774	L2	Oscillator Coil Assembly.		
95-1015	T1	1st I. F. Transformer.		
95-1016	T2	2nd I. F. Transformer.		
MISCELLANEOUS				
65-400	S1	Change over Switch.		
49-587	SF1	5/8" P. M. Speaker.		
95-1014	T3	Speaker Transformer.		
212-2	SE1	Selenium Rectifier.		
OR				
212-4	SE1	Selenium Rectifier.		

ZENITH RADIO CORP.

MODELS 4K040, 4K040G,

Chassis 4C54



ALL VOLTAGES MEASURED FROM COMMON RETURN TO POINTS INDICATED WITH A D.C. VACUUM TUBE VOLT-METER.

IC5GT[™]
PWR. AMP.

IH5GT
DET-AMP.

IN5GT
1F

IR5
CONVERTER

BOTTOM VIEW OF TUBE SOCKETS

ANT. 8.5 X AT 600 KC. 42 X FROM 600 KC. TO 455 KC. 45 X FROM 455 KC. TO 400 N. 27 X AT 400 N. 10 X AT 400 N. .05 WATT OUTPUT .05 WATT OUTPUT

NOTE:
S2-A VOICE
S2-B ALTO
S3-A BASS
S3-B TREBLE

⏏ DENOTES CHASSIS

IF FREQUENCY 455 KC.
TUNING RANGE 540 KC.-1820 KC.
TUNING RANGE 5600 KC.-18200 KC.

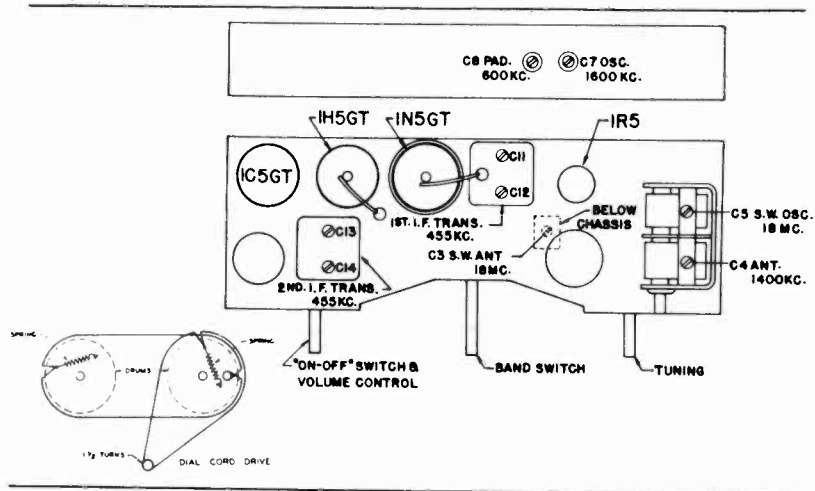
BAND SWITCH SHOWN IN 'BROADCAST' POSITION.

ALL RESISTORS ±20% TOLERANCE UNLESS OTHERWISE SPECIFIED.

TO THE SERVICE MAN:

The alignment of this receiver is conventional. An output meter, connected across the voice coil of the speaker, is very helpful in making correct adjustments.

The Guardian Reminder Circuit consist of a 4700 ohm resistor (R2) in series with the low side of the volume control. With this circuit, it is impossible to turn the volume completely off and leave the power on. In some cases where the minimum volume is too high even at the lowest setting of the volume control, R2 may be changed to a lower value or shorted out completely.



TUBE TRIMMER LOCATION AND DIAL CABLE DRAWING

ALIGNMENT PROCEDURE

OPERATION	CONNECT OSC. TO	DUMMY ANT.	INPUT SIG. FREQUENCY	BAND	SET DIAL AT	TRIMMERS	PURPOSE
1	Converter Grid	.5 Mfd.	455 Kc.	BC	600 Kc.	C-11, C-12, C-13, C-14	Align I.F.
2	Ant.-Gnd.	400 ohms	18 Mc.	SW	18 Mc.	C-5	Set Osc. to Scale
3	Ant.-Gnd.	400 ohms	400 ohms	SW	Rock Gang 18 Mc.	C-3	Align Antenna
4	Ant.-Gnd.	200 Mmf.	1600 Kc.	BC	1600 Kc.	C-7	Set Osc. to Scale
5	Ant.-Gnd.	200 Mmf.	1400 Kc.	BC	1400 Kc.	C-4	Align Antenna
6	Ant.-Gnd.	200 Mmf.	600 Kc.	BC	Rock Gang 600 Kc.	C-8	Adjust Padder

DIAL ASSEMBLY

26-342	Dial Scale.....	
46-443	Radiogram Knob (Voice).....	
46-444	" " (Treble).....	
46-445	" " (Alto).....	
46-446	" " (Bass).....	
59-122	Off & ON Indicator.....	
59-160	Dial Pointer.....	
76-335	Tuning Control Shaft.....	
80-183	Indicator Spring.....	
80-209	Dial Cord Tension Spring.....	
80-471	Tuning Shaft Spring.....	
93-630	Felt Washer (S-11362).....	
192-90	Dial Crystal.....	
196-64	Dial Crystal Gasket.....	
S9588	Indicator Cam Assem.....	
S9610	Dial Cord & Eyelet (Pointer).....	
S9733	Dial Cord & Eyelet (Gang Cond.).....	
S9751	Pulley & Rivet Assem. (Gang Cond.).....	
S11362	Pulley & Bushing Assem. (Pointer).....	
S11558	Vol. & Tuning Knob Assem. (2 used) (46-520).....	
S12305	Band Switch Knob Assem. (46-596).....	

COILS & CHOKES

95-838	1st I.F. Transformer (T1).....	
95-839	2nd I.F. Transformer (T2).....	
S9829	Osc. Coil Assem. (L2).....	
S9832	Ant. Coil Assem. (L1).....	

CONDENSERS

22-162	.0001 Mfd. (C10).....	600 V.
22-182	.00025 Mfd. (C20).....	600 V.
22-196	.01 Mfd. (C15).....	600 V.
22-448	.004 Mfd. (C18).....	600 V.
22-492	.002 Mfd. (C19).....	600 V.
22-684	Dry Electrolytic & Mfd. (C16).....	150 V.
22-826	.01 Mfd. (C5).....	200 V.
22-829	.05 Mfd. (C2).....	600 V.
22-887	.001 Mfd. (C17).....	600 V.
22-1022	.005 Mfd. (C9).....	600 V.
22-1208	Two Section Gang (C1).....	
22-1239	Two Section Trimmer (C7 & C8).....	
22-1240	Single Section Ceramic Trimmer (C3).....	
22-1532	50 Mmfd. (C21).....	500 V.

RESISTORS

63-260	100M Ohm (R1).....	1/4 Watt
63-271	1 Megohm (R8).....	1/4 "
63-311	15M Ohm (R3).....	1/4 "
63-581	470 Ohm (R10).....	1/4 "
63-587	4700 Ohm (R2).....	1/4 "
63-594	68M Ohm (R6).....	1/4 "
63-600	2.2 Megohm (R9).....	1/4 "
63-620	33 Ohm (R11).....	1/4 "
63-669	3.9 Megohm (R4).....	1/4 "
63-976	15 Megohm (R7).....	1/4 "
63-1236	Volume Control & Switch (R5).....	

MISCELLANEOUS

49-522	6 1/2" P.M. Speaker.....	
	206-522 Output Transformer.....	
	208-522 Cone & Voice Coil.....	
52-190	Speaker Cable.....	
54-34	#6-32 x 1/4 x 3/32 Hex Nut.....	
57-11A	Antenna Marker.....	
57-11C	Ground Marker.....	
57-900	Dial Mtg. Plate.....	
57-1159	Radiogram Escutcheon Plate (2 used).....	
58-74	Battery Cable Plug.....	
70-124	#2 x 3/8 Phillips Hd. Wood Screw - Brass Plated (57-1159).....	
78-436	Miniature Tube Socket.....	
78-611	Octal Base Tube Socket (3 used).....	
95-279	Band Selector Switch.....	
85-284	Radiogram Switch L.H. (Voice & Alto).....	
85-288	Radiogram Switch R.H. (Treble & Bass).....	
93-125	#6 Internal Shakeproof Lockwasher.....	
93-258	Brown Felt Washer (Knobs).....	
94-295	Steel Bushing (Radiogram) (4 used).....	
112-56	#6-1/4 Hex Hd. Self Tapping Screw.....	
114-67	#6-32 x 7/16 Hex Acorn Hd. M.S. Steel N.P. (Radiogram) (4 used).....	
114-162	#8 x 7/8 Hex Acorn Hd. Self Tapping Screw (Chassis Mtg.).....	
125-17	Rubber Grommets (85-284 & 288).....	
125-39	Rubber Grommets.....	
126-379	Tube Shield.....	
159-14	Plug Buttons (Dial Scale).....	
188-32	Retainer Ring (76-335).....	
188-34	Retainer Ring (S-11362).....	
188-48	Control Knob Decorative Ring.....	
202-384	Instruction Book.....	

ZENITH RADIO CORP.

MODELS 5D011 Series,
5D011Z Series
MODELS 5R080, 5R086

TO THE SERVICE MAN:

The filter circuits of chassis 5C01 incorporate new features that should be well understood by the service man. An examination of the schematic drawing will show the output transformer tapped slightly off center. This tap is the B+ connection from filter resistor R10 and capacitor C18 off the cathode of the rectifier 35Z5 to the 50L6 plate. The lower connection of the output transformer feeds B+ to the rest of the tubes in the receiver. Current flowing through the upper windings of the output transformer to the 50L6 produces a magnetic field which is 180° out of phase with the magnetic field produced by current flowing in the opposite direction through the output transformer to the rest of the receiver, therefore, most of the AC hum is cancelled. Further reduction of hum is accomplished by filtering through resistor R9 and 11 and capacitors C16 and 17. Capacitor C15 across the primary of the output transformer by passes high frequency back to ground.

This development in filtering systems allows a higher effective plate voltage on the 50L6 for increased power output.

NOTE: The output transformer must be replaced with an exact duplicate Part No. 202-549. Be sure to add the speaker code letter to the transformer Part number.

MODELS 5D011-5D027
CHASSIS No. 5C01
ALIGNMENT PROCEDURE

OPERATION	CONNECT OSCILLATOR TO	DUMMY ANTENNA	INPUT SIG. FREQUENCY	SET DIAL AT	TRIMMERS	PURPOSE
1	Converter Grid	.5 Mfd.	455 Kc.	600 Kc.	C-6, C-7, C-8, C-9	Align I. F.
2	One Turn Loop Coupled	--	1600 Kc.	1600 Kc.	C-4	Set Oscillator to Dial Scale.
3	Loosely to Wave Magnet	--	1400 Kc.	1400 Kc.	C-2	Align Antenna Stage

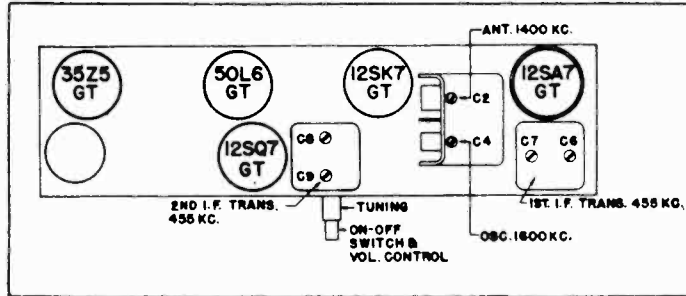
TO THE SERVICE MAN:

The 5C02 and 5C04 chassis are identical electrically. Chassis 5C02 has a Record Reject push button switch on the receiver control panel to reject records.

The socket P1 is used to connect the automatic record changer to the receiver.

The Phono-Radio switch is a two position double acting push-button switch and when in the "in" position connects the changer for playing records.

Chassis 5C04 has the same Phono-Radio switch arrangement. However, the 5C04 does not have socket P1 and the Record Reject switch. The record player is connected to the receiver by a shielded cable and socket arrangement.



TUBE AND TRIMMER LOCATION

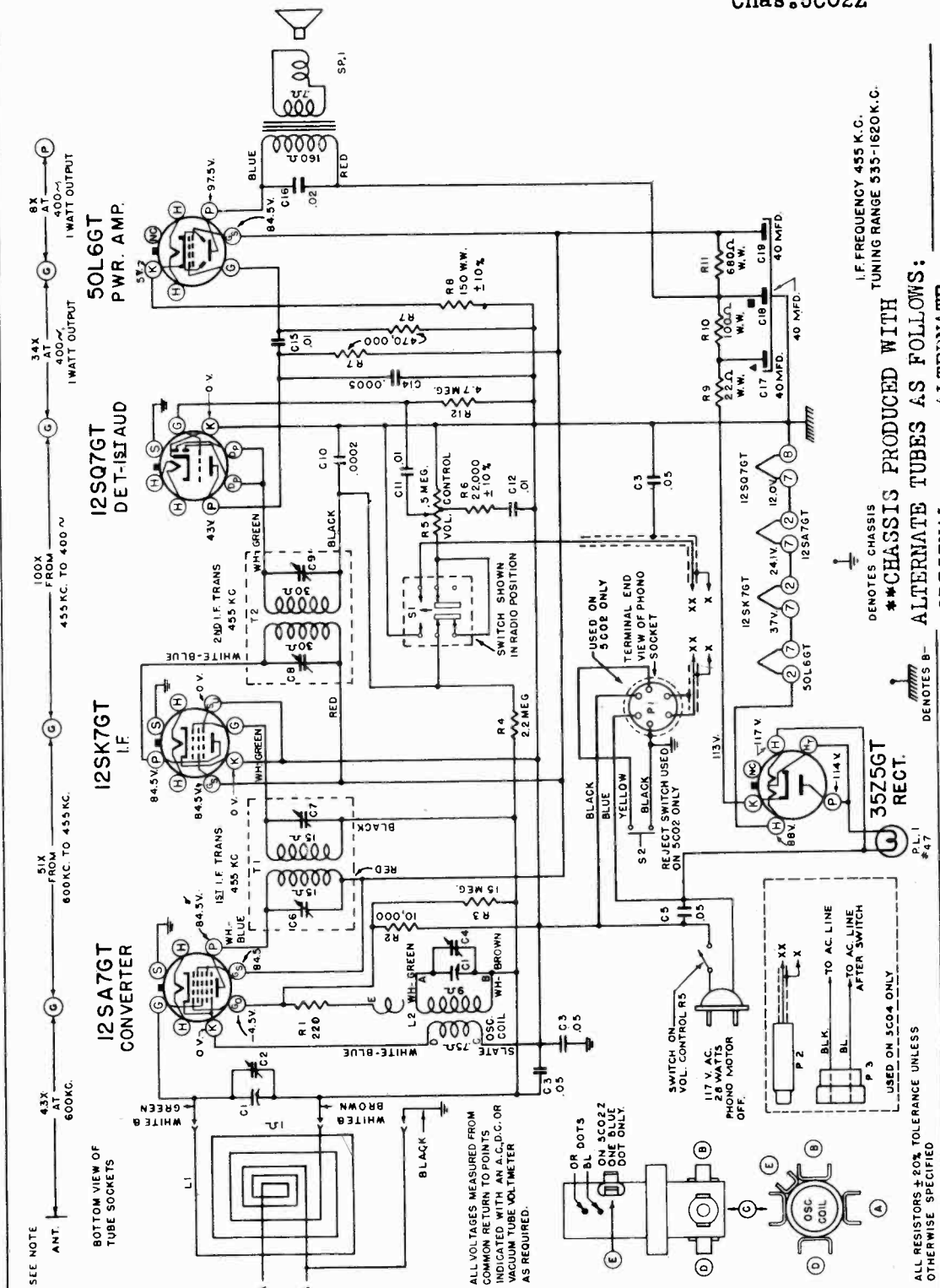
TUBE AND TRIMMER LOCATION

MODELS 5R080-5R086
CHASSIS Nos. 5C02-5C04
ALIGNMENT PROCEDURE

OPERATION	CONNECT OSCILLATOR TO	DUMMY ANTENNA	INPUT SIG. FREQUENCY	SET DIAL AT	TRIMMERS	PURPOSE
1	Converter Grid	.5 Mfd.	455 Kc.	600 KC.	C-6, C-7, C-8, C-9	Align I. F.
2	Single Turn Loop Loosely Coupled to		1600 Kc.	1600 Kc.	C-4	Set Oscillator to Dial Scale.
3	Wave magnet		1400 Kc.	1400 Kc.	C-2	Align Ant

ZENITH RADIO CORP.

MODELS 5R080, Ch. 5C04,
5R086, Ch. 5C02, 5R086Z,
Chas. 5C02Z



DISG. PART	DESCRIPTION	VAL.
C1	22-1419 2-GANG VARIABLE(5002)	200V
C2	22-1356 2-GANG VARIABLE(5C04)	200V
C3	ON C1 BROADCAST ANT. TRIMMER	200V
C4	22-829 .05 MFD.	200V
C5	ON C1 BROADCAST OSC. TRIMMER	200V
C6	22-1017 .05 MFD.	200V
C7	ON T1 121.F. TRANS. PRI. TRIMMER	200V
C8	ON T1 121.F. SEC.	200V
C9	ON T2 220.F. PRI.	200V
C10	22-953 .0002 MFD.	600V
C11	22-669 .01 MFD.	600V
C12	22-826 .01 MFD.	200V
C14	22-854 .0005 MFD.	600V
C15	22-196 .01 MFD.	600V
C16	22-1379 .02 MFD.	400V
C17	40MFD. ELECTRO. 150V	150V
C18	22-1381 40MFD.	150V
C19	40MFD.	150V
*	26-334 DIAL SCALE	
R1	63-579 220 OHM	1/4W
R2	63-589 10M OHM	1/4W
R3	63-576 15 MEG OHM	1/4W
R4	63-600 2.2 MEG OHM	1/4W
R5	63-1348 5 MEG VOLUME CONTROL	1/4W
R6	63-644 22M OHM	1/4W
R7	63-597 470Ω OHM	1/4W
R8	63-686 150 OHM WIRE WOUND 1/2W	1/2W
R9	63-1219 22 OHM WIRE WOUND 1/2W	1/2W
R10	63-1220 100 OHM WIRE WOUND 1W	1W
R11	63-1221 680 OHM WIRE WOUND 1W	1W
R12	63-602 4.7 MEG OHM	1/4W
L1	S1296 WAVE MAGNET ASSEMBLY	
L2	S1284 OSC. COIL	
T1	S1296 I.F. TRANS.	
T2	S1296 I.F. TRANS.	
S1	85-337 PHONO-RADIO SWITCH	
S2	85-338 REJECT SWITCH	
P1	S1283 PHONO CABLE	
P2	S1287 PHONO CABLE	
P3	92-188 AC-RECEPTACLE	
SP1	49-518 5 SPEAKER P.M.	

I.F. FREQUENCY 455 K.C.
TUNING RANGE 535-1620 K.C.

CHASSIS PRODUCED WITH
ALTERNATE TUBES AS FOLLOWS:

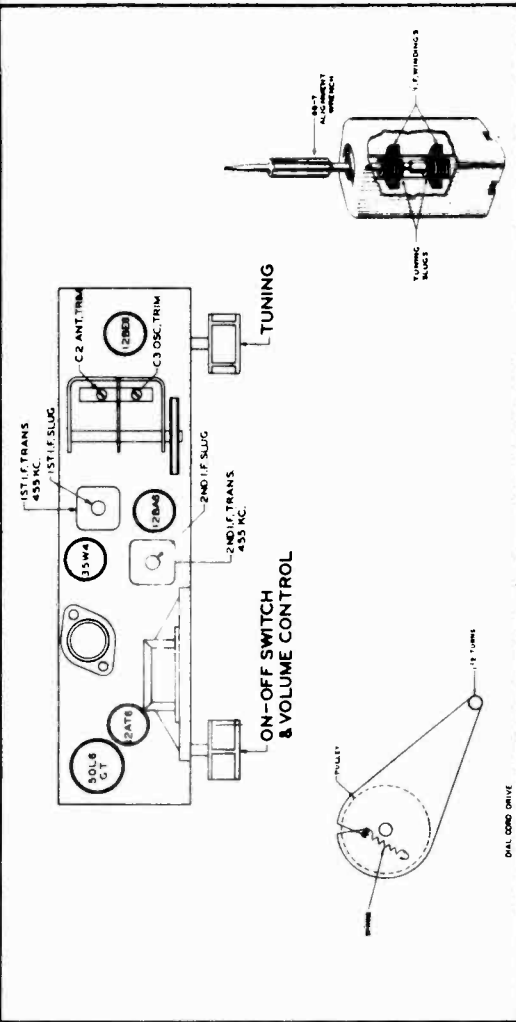
ORIGINAL ALTERNATE
12SA7GT 12BE6
12SA7GT 14Q7
35Z5GT 35W4

REJECT SWITCH USED ON 5C02 ONLY
USED ON 5C04 ONLY

OSC. COIL TO AC LINE AFTER SWITCH

ALL RESISTORS ± 20% TOLERANCE UNLESS OTHERWISE SPECIFIED

MODELS 5R080-5R086
CHASSIS Nos. 5C02-5C04



TUBE, TRIMMER LOCATION, DIAL CABLE DRAWING AND DETAILED VIEW OF I. F. TRANSFORMERS.

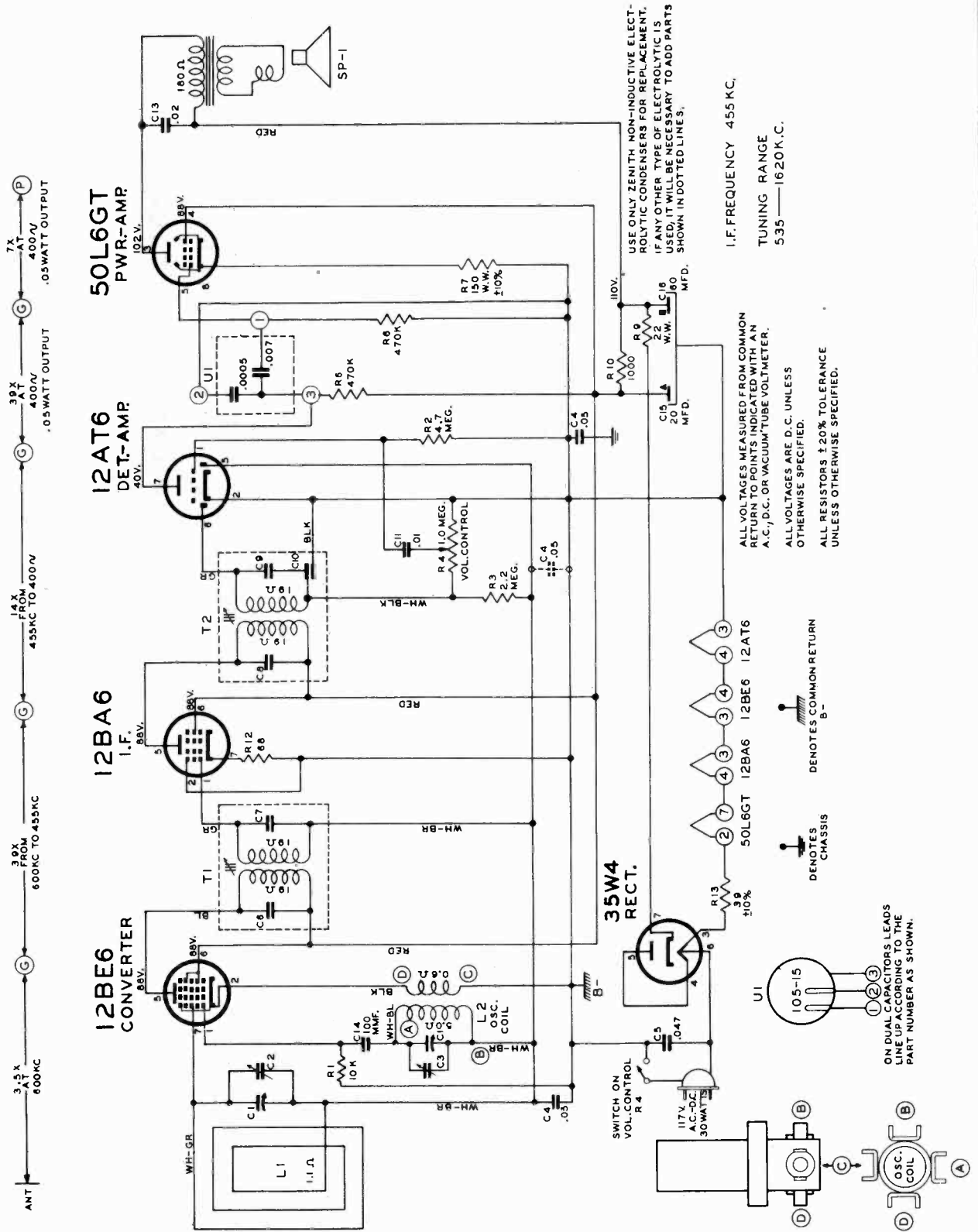
The I.F. transformers incorporated in this receiver are of the new permeability tuned type. The advantage of an I. F. transformer of this type is its extreme stability under various humidity and temperature conditions. The upper coil is the secondary and the lower the primary. When adjusting these I. F. transformers the tuning wrench 68-7 can be inserted into the top slug, rotated until maximum output is obtained and then dropped down to the lower slug and the same operation repeated. The tuning wrench is so designed that turning one slug does not affect the adjustment of the other.

ALIGNMENT PROCEDURE

OPERATION	CONNECT OSCILLATOR TO	DUMMY ANTENNA	INPUT SIG. FREQUENCY	SET DIAL AT	TRIMMERS	PURPOSE
1	Converter Grid	.5 Mfd.	455 Kc.	600 Kc.	Adjust Primary & Secondary Slugs	For I. F. Alignment
2	One Turn Loop Coupled Loosely to Wave Magnet	--	1600 Kc.	1600 Kc.	C-3	Set Oscillator to Dial Scale.
3		--	1400 Kc.	1400 Kc.	C-2	Align Antenna Stage

PARTS LIST

PART NO.	DESCRIPTION	QTY	UNIT
DIAL ASSEMBLY			
26-415	Dial Scale	1	PCB
59-222	Dial Pointer	1	PCB
76-515	Tuning Shaft	1	PCB
80-209	Dial Cord Tension Spring	1	PCB
188-32	Retaining Ring	1	PCB
188-54	Retaining Ring (Pointer)	1	PCB
514843	Dial Cord & Eyelet Assem.	1	PCB
COILS & CHOKES			
95-1101	1st. I. F. Transformer	1	PCB
95-1102	2nd. I. F. Transformer	1	PCB
514842	Oscillator Coil Assem.	1	PCB
CONDENSERS			
22-162	100 Mfd. (or 22-1669)	1	500V
22-829	.05 Mfd.	1	200V
22-854	.0005 Mfd.	1	600V
22-1158	.05 Mfd.	1	200V
22-1379	.02 Mfd.	1	400V
22-1775	.047 Mfd.	1	400V
22-1804	Dry Electrolytic 60 x 20 Mfd.	1	400V
22-1807	Two Section Gang	1	150V
105-14	Dual Ceramic	1	PCB
RESISTORS			
63-686	150 Ohm W.W. Insl.	1	1/2W
63-1219	22 Ohm W.W. Insl.	1	1/2W
63-1574	1 M Ohm W.W. Insl.	1	1W
63-1575	39 Ohm W.W. Insl.	1	2W
63-1660	Vol. Con. & Sw.	1	PCB
63-1737	68 Ohm Insl.	1	1/2W
63-1782	820 Ohm Insl.	1	1/2W
63-1814	4700 Ohm Insl.	1	1/2W
63-1828	10M Ohm Insl.	1	1/2W
63-1898	470M Ohm Insl.	1	1/2W
63-1926	2.2 Megohm Insl.	1	1/2W
63-1940	4.7 Megohm Insl.	1	1/2W
MISCELLANEOUS			
11-79	Line Cord & Plug (6 Ft.)	1	PCB
14-1010	Model 810Y Plastic Cabinet	1	PCB
46-745Y	Tuning & Vol. Con. Knob (2 Used)	2	PCB
49-645	4" P.M. Speaker	1	PCB
54-139	206-645 Output Trans.	1	PCB
54-211	208-645 Cone & Voice Coil	1	PCB
54-267	#3/8-32 x 9/16 Palmut	1	PCB
57-1407	Speed Nut	1	PCB
78-275	#6-32 x 5/16 Palmut	1	PCB
78-611	Cabinet Front Plate	1	PCB
78-806	Socket - Electrolytic	1	PCB
78-807	Socket - Octal Tube (8 Contact)	1	PCB
83-1057	Socket - Miniature Tube	1	PCB
91-334	Socket - Miniature Tube (3 Used)	3	PCB
112-697	Line Cord Insulating Strip	1	PCB
114-67	Gang Cond. Mtg. Bushing	1	PCB
114-217	#6 x 7/16 Straight Side B.H.S.T. Screw	1	PCB
125-17	#6-32 x 7/16 Hex Acorn Hd. M.S.	1	PCB
139-73	#8 x 1/4 Hex Hd. Slotted S. T. Screw	1	PCB
159-69	Rubber Grommet	1	PCB
166-44	Spk. Baffle	1	PCB
202-665	Trimount Stud (Cab. Back Mtg.)	1	PCB
514879	Rubber Bumper (or 166-41)	1	PCB
514951	Instruction Book	1	PCB
	Wavemagnet Assem.	1	PCB
	Front Plate & Spk. Baffle Assem.	1	PCB



PARTS LIST

DIAL ASSEMBLY

- 24-414 Dial Scale
- 59-222 Dial Pointer
- 76-515 Tuning Shaft
- 78-820 Pilot Light Socket & Wire
- 80-209 Dial Cord Tension Spring
- 100-67 Dial Light Bulb - 6.3V. - .15 Amp.
- 188-32 Resizing Ring
- 188-54 Resizing Ring (Painter)
- 514843 Dial Cord & Eyelint Assm.

COILS & CHOKES

- 95-1101 1st I.F. Transformer
- 95-1102 2nd I.F. Transformer
- 514842 Otc. Coil Assm.

CONDENSERS

- 22-162 100 Mmfd. (or 22-1669) 500 V.
- C-4 .05 Mfd. 200V.
- 22-829 .0005 Mfd. 600V.
- 22-854 .05 Mfd. 200V.
- C-11 .02 Mfd. 400V.
- C-13 .02 Mfd. 400V.
- C-5 .047 Mfd. 400V.
- C15, 16 Dry Electrolytic 60 x 20 Mfd. 150V.
- 22-1807 Two Section Gang
- U-1 Dual Ceramic

RESISTORS

- R-9 150 Ohm W.W. Ins. 1/2W
- R-11 22 Ohm W.W. Ins. 1/2W
- R-10 10000 Ohm Ins. W
- R-4 Vol. Con. & Sw.
- R-2 68 Ohm Ins. 1/2W
- R-5 820 Ohm Ins. 1/2W
- R-6 4700 Ohm Ins. 1/2W
- R-1 10M Ohm Ins. 1/2W
- R-8 470M Ohm Ins. 1/2W
- R-3 2.2 Megohm Ins. 1/2W
- R-7 4.7 Megohm Ins. 1/2W

MISCELLANEOUS

- 11-79 Line Cord & Plug (6 Ft.)
- 14-1011 Model 811 Plastic Cabinet
- 14-1011W Model 811W Plastic Cabinet
- 14-1011Y Model 811Y Plastic Cabinet
- 43-165 Handle Housing
- 46-744 Tuning & Vol. Con. Knob (2 Used) (5D811)
- 49-845 1st. Pat. Speaker
- 5P-1 208 845 Cone & Voice Coil
- 54-211 Speed Nut
- 57-1408 Cabinet Front Plate
- 78-275 Socket - Electrolytic
- 78-611 Socket - Octal Tube (8 Contact)
- 78-806 Socket - Miniature Tube
- 78-807 Socket - Miniature Tube
- 83-1057 Line Cord Insulating Strip
- 83-1393 Rubber Strip (Handle)
- 93-487 1/16 x .144 x 3/8 Steel Washer
- 94-334 Gang Cond. Mig. Bushing
- 102-543 Insignia Label
- 112-407 #6 x 3/8 R.H.S.T. Screw
- 112-697 #6 x 7/16 Straight Side B.H.S.T. Screw
- 114-67 #6-32 x 7/16 Hex Acorn Hd. M.S. (3 Used)
- 114-217 #8 x 1/4 Hex Hd. Slotted S. T. Screw (2 Used)
- 125-17 Rubber Grommet
- 139-74 Spk. Baffle
- 159-69 Tr-mount Stud (Cab. Back Mig.)
- 166-44 Rubber Bumper (or 166-41)
- 199-103 Flexible Handle Sleeve (5D811)
- 199-103Y Flexible Handle Sleeve (5D811W-811Y)
- 22-106 Strip & Rivet Assm. (Handle Strip)
- 513210 Strip & Rivet Assm. (Handle Strip)
- 514055 Front Plate & Spk. Baffle Assm.
- 514876 Wave Magnet Assm. (5D811-811Y)
- 514977 Wave Magnet Assm. (5D811W)

PART NO.

- 24-414
- 59-222
- 76-515
- 78-820
- 80-209
- 100-67
- 188-32
- 188-54
- 514843

PART NO.

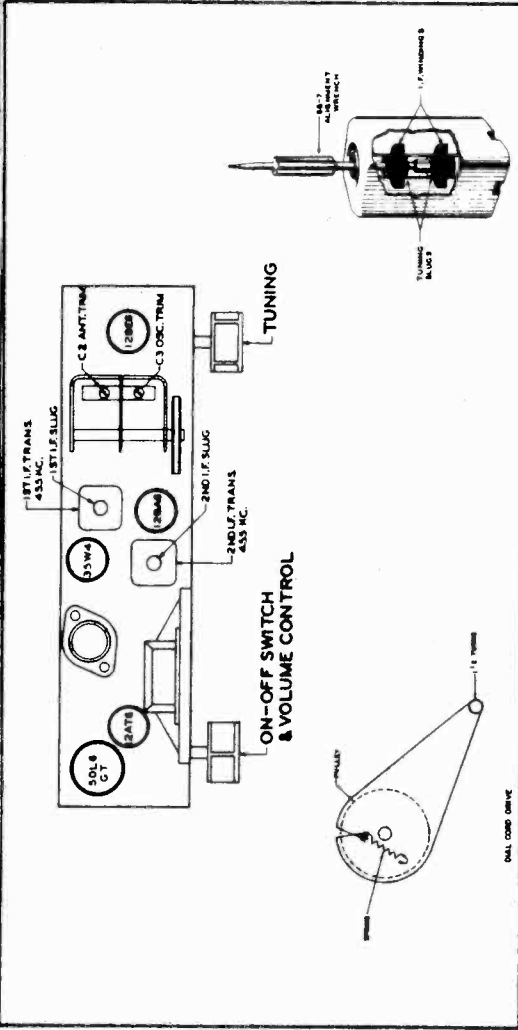
- 95-1101
- 95-1102
- 514842

- 22-162
- 22-829
- 22-854
- C-11
- C-13
- C-5
- C15, 16
- 22-1807
- U-1

- R-9
- R-11
- R-10
- R-4
- R-2
- R-5
- R-6
- R-1
- R-8
- R-3
- R-7

PART NO.

- 11-79
- 14-1011
- 14-1011W
- 14-1011Y
- 43-165
- 46-744
- 49-845
- 54-211
- 57-1408
- 78-275
- 78-611
- 78-806
- 78-807
- 83-1057
- 83-1393
- 93-487
- 94-334
- 102-543
- 112-407
- 112-697
- 114-67
- 114-217
- 125-17
- 139-74
- 159-69
- 166-44
- 199-103
- 199-103Y
- 22-106
- 513210
- 514055
- 514876
- 514977

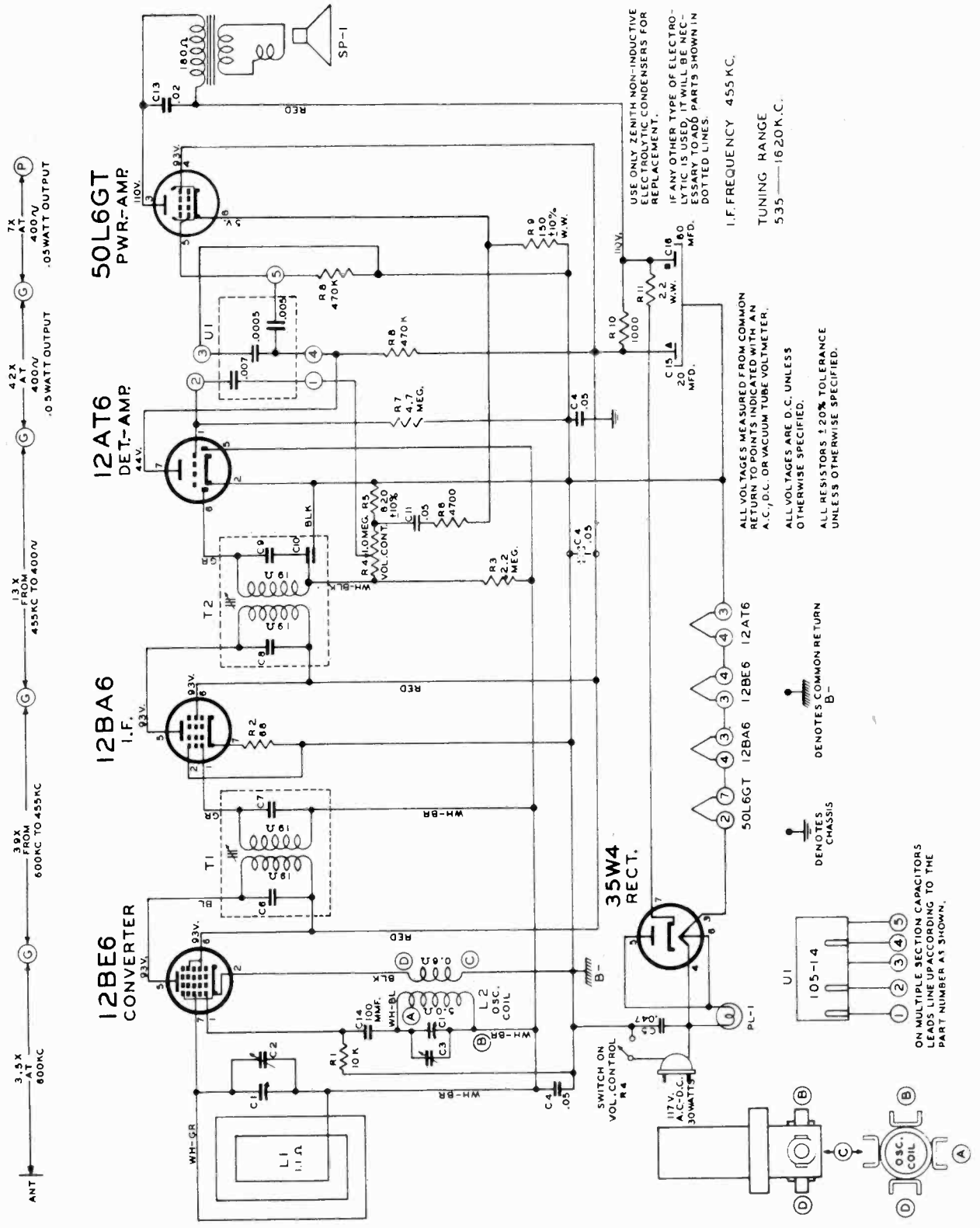


TUBE, TRIMMER LOCATION, DIAL CABLE DRAWING AND DETAILED VIEW OF I. F. TRANSFORMERS.

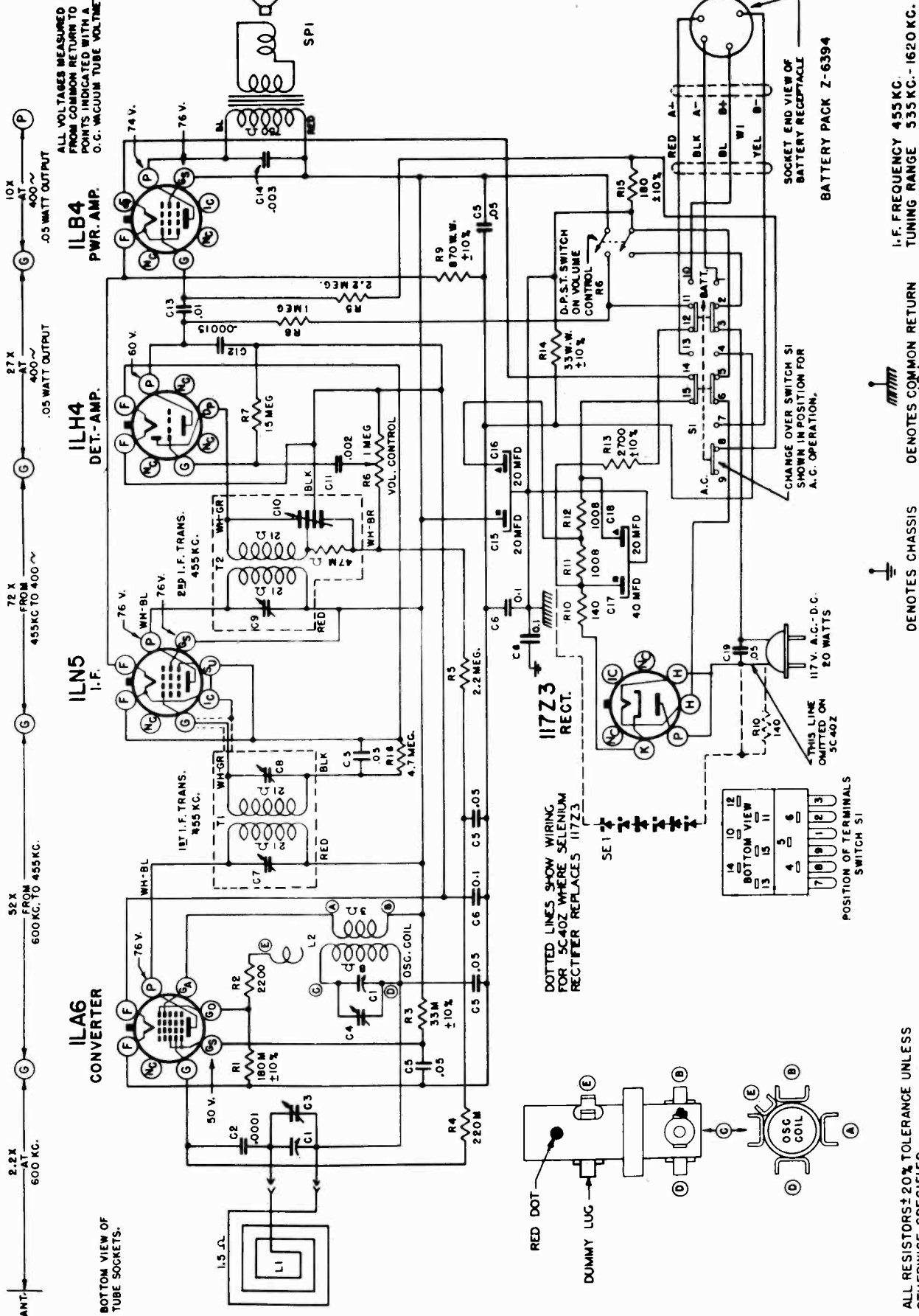
The I.F. transformers incorporated in this receiver are of the new permeability tuned type. The advantage of an I. F. transformer of this type is its extreme stability under various humidity and temperature conditions. The upper coil is the secondary and the lower the primary. When adjusting these I. F. transformers the tuning wrench 68-7 can be inserted into the top slug, rotated until maximum output is obtained and then dropped down to the lower slug and the same operation repeated. The tuning wrench is so designed that turning one slug does not affect the adjustment of the other.

ALIGNMENT PROCEDURE

OPERATION	CONNECT OSCILLATOR TO ANTENNA	DUMMY ANTENNA	INPUT SIG. FREQUENCY	SET DIAL AT	TRIMMERS	PURPOSE
1	Converter Grid	.5 Mfd.	455 Kc.	600 Kc.	Adjust Primary & Secondary Slugs	For I. F. Alignment
2	One Turn Loop Coupled Loosely to Wave Magnet	--	1600 Kc.	1600 Kc.	C-3	Set Oscillator to Dial Scale.
3		--	1400 Kc.	1400 Kc.	C-2	Align Antenna Stage



MODELS 5G003, Chassis 5C40; ZENITH RADIO CORP.
5G003Z, Chassis 5C40Z



MODEL 5G003 5G003Z CHASSIS No. 5C40 5C40Z

ALL RESISTORS ±20% TOLERANCE UNLESS OTHERWISE SPECIFIED.

⊥ DENOTES CHASSIS DENOTES COMMON RETURN (B)

117Z3 RECT.

THIS LINE OMITTED ON 5C40Z

POSITION OF TERMINALS SWITCH S1

CHANGE OVER SWITCH S1 SHOWN IN POSITION FOR A.C. OPERATION.

SOCKET END VIEW OF BATTERY RECEPTACLE

BATTERY PACK Z-6394

I.F. FREQUENCY 455 KC. TUNING RANGE 535 KC.-1620 KC.

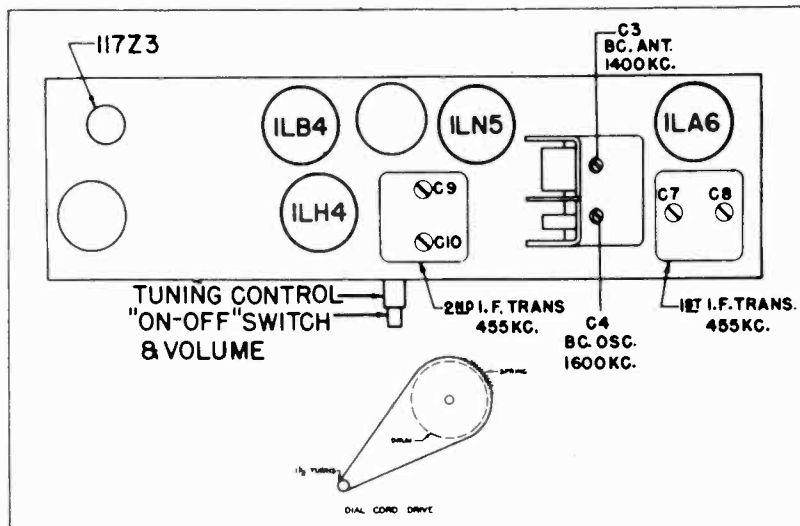
MODELS 5G003, 5G003Z
MODEL 5G003ZZ

ZENITH RADIO CORP.

TO THE SERVICEMAN:

The alignment of chassis 5C40 is conventional and the most accurate alignment will be accomplished if the procedure is followed exactly. The IF frequency is 455 KC and all measurements, voltage, and resistance have been taken with an electronic volt-ohm meter.

Stage by stage gain measurements are for reference purposes only. Gain measurements can seldom be duplicated, and are used only for comparison purposes.



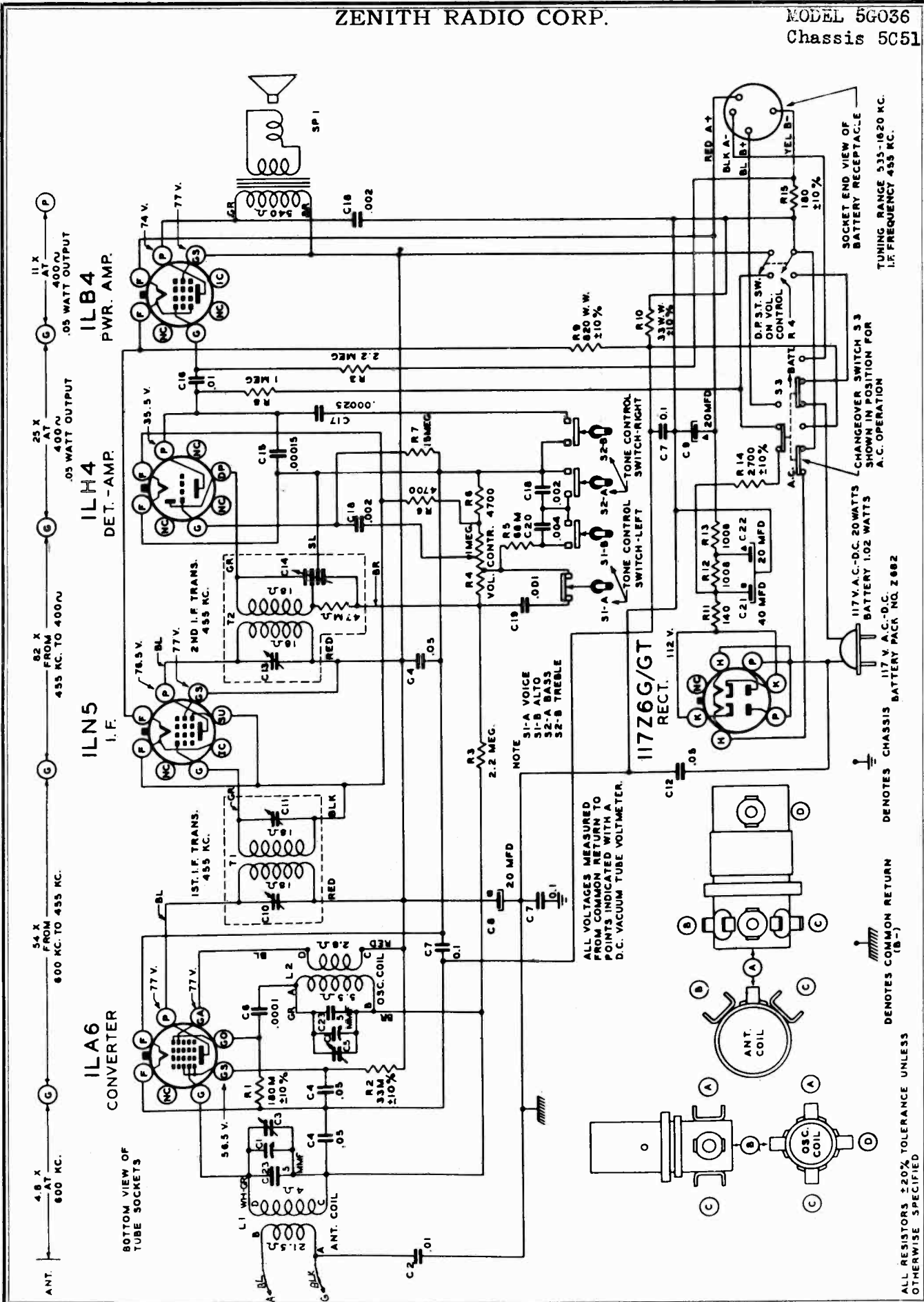
TUBE TRIMMER LOCATION AND DIAL CABLE DRAWING

ALIGNMENT PROCEDURE

OPERATION	CONNECT OSC. TO	DUMMY ANT.	INPUT SIG. FREQUENCY	SET DIAL AT	TRIMMERS	PURPOSE
1	Converter Grid	5 Mfd.	455	600	C7, C8, C9 C10	I.F. Alignment
2	Single Turn Loop	--	1600	1600	C4	Set Osc. to scale
3	Coupled Loosely to Wavemagnet	--	1400	1400	C3	Alignment of Antenna

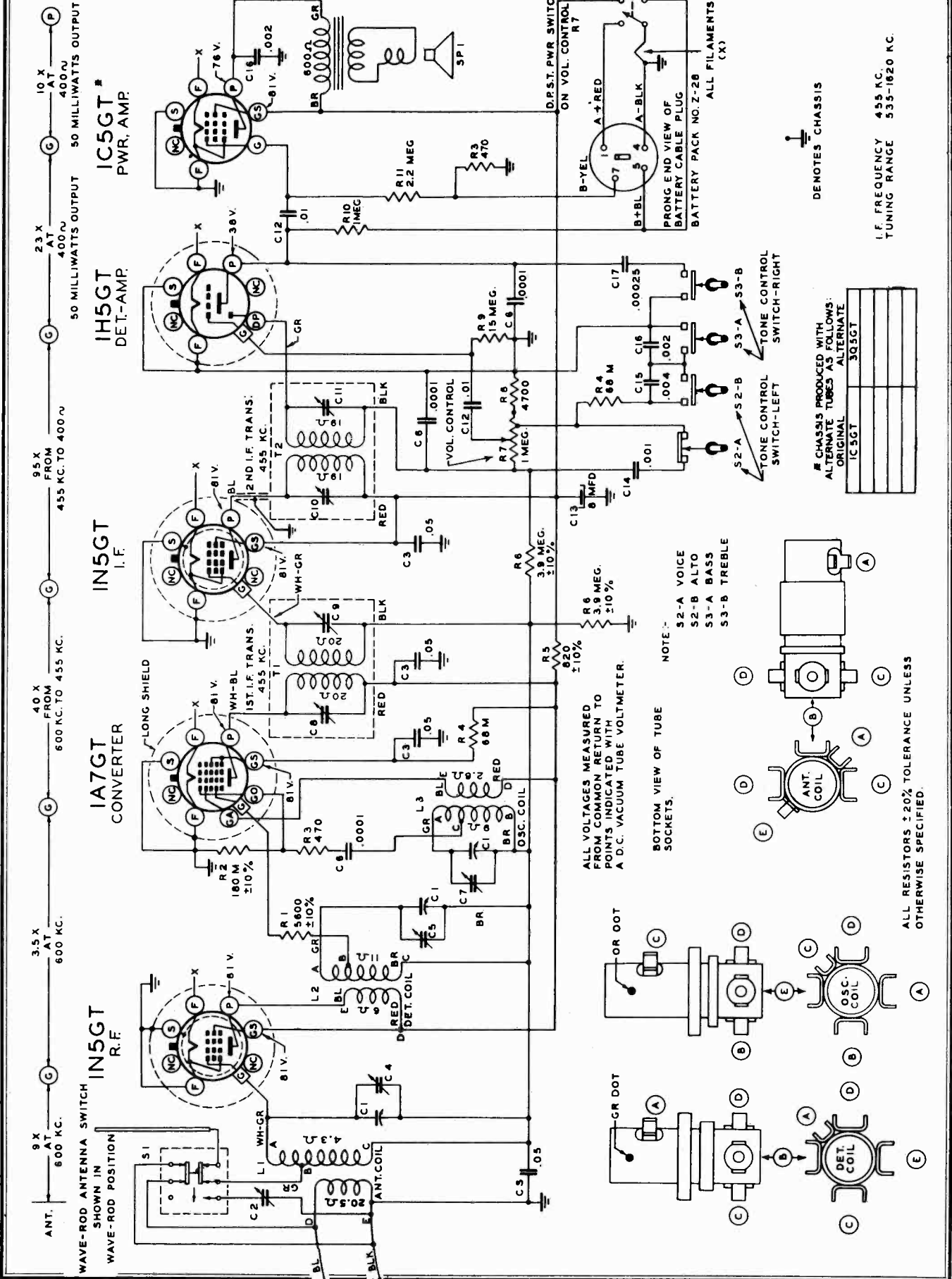
PARTS LIST

PART NO.	REF. NO.	DESCRIPTION	PART NO.	REF. NO.	DESCRIPTION
DIAL ASSEMBLY					
26-366		Dial Scale	63-1097	R9	870 Ohm W. W. Insul. 1 Watt.
46-530		Volume Control Knob (Small)	63-1099	R14	33 Ohm W. W. Insul. 1/2 Watt.
46-587		Tuning Control Knob (Large)	63-1363	R11-R12	Two Section Candohm (63-1132)
57-1120		Escutcheon Plate	63-1366	R10	Zipohm.
57-1187		Dial Plate	63-1549	R6	Vol. Control & Switch D P S T.
59-164		Dial Pointer	MISCELLANEOUS		
76-488		Tuning Control Shaft	11-70		A. C. Line Cord & Plug (Alt 11-90)
80-365		Tuning Shaft Tension Spring (63-1459)	12-1322		Reinforcing Brkt. (2 used Handle)
80-508		Dial Cord Tension Spring	14-903		Polystyrene Cabinet Front Less Accessories (use S-13209)
125-17		Rubber Grommets (22-1450)	45-51		Battery Socket Cap
147-148		Dial Plate Spacer	24-371		Cabinet Rear Cover Less Accessories (Use S-11999)
159-50		Plug Button (26-366-192-99)	40-28		Cabinet Hinge
188-53		Tuning Shaft Retainer Ring	43-111		Handle End Pieces (Die Cast)
192-98		Dial Glass	49-540		4" P.M. Speaker (Complete)
196-88		Dial Glass Gasket			208-540 Output Transformer
S-11098		Pulley & Bushing Assembly			208-540 Cone & Voice Coil Assen.
S-11137		Dial Cord & Eyelet Assembly			Speed Nut (2 used S-11999)
CHOKES AND COILS					
95-937	T1	First I.F. Transformer	54-224		Chassis Bottom Plate
95-938	T2	Second I.F. Transformer	57-1119		Chassis Bottom Plate
S-11830	R5	Osc. Coil Assen. SC40.40Z.	64-98		Brass Eyelet (S-11999)
S-13765	L2	Osc. Coil Assen. SC40Z.	64-99		Brass Eyelet (S-11999)
CONDENSERS					
22-162	C2	.0001 Mfd. 500 Volt.	78-275		Electrolytic Socket
22-196	C13	.01 Mfd. 600 Volt.	78-275		Electrolytic Socket
22-326	C14	.003 Mfd. 400 Volt.	78-400		Loktal Base Tube Socket
22-470	C12	.00015 Mfd. 600 Volt.	78-437		Loktal Base Tube Socket
22-492	C11	.002 Mfd. 600 Volt.	78-446		Miniature Base Tube Socket
22-827	C6	.1 Mfd. 200 Volt.	78-637		Loktal Base Tube Socket (3 used)
22-829	C5	.05 Mfd. 200 Volt.	80-436		Battery Cable Socket
22-1014	C15 & C16	Dry Electrolytic 20 x 20 Mfd. 150 Volt.	82-20		Tube Retaining Spring (11723)
22-1017	C19	.05 Mfd. 200 Volt.	82-20		Battery Retaining Strip
22-1081	C17 & C18	Dry Electrolytic 40 x 20 Mfd. 150 Volt-25 Volt.	83-1393		Rubber Strip (Handle)
22-1450	C1	Two Section Gang SC40.40Z.	85-367-S1		Power Change Over Switch
22-1653	C1	Two Section Gang SC40Z.	86-66		Pin Jack Terminal (Gang)
RESISTORS					
63-271	R8	1 Megohm 1/4 Watt.	86-142		Pin Jack Terminal (Gang)
63-296	R4	220 M Ohm 1/4 Watt.	93-743		Bakelite Spacer Washer (S-11999)
63-439	R13	2700 Ohm 1/4 Watt.	110-119		Grille Cloth
63-578	R2	220 Ohm 1/4 Watt.	112-468		#6 x 5/16 Phillips B.H. Self Tapping Screw (82-20)
63-600	R5	2.2 Megohm 1/4 Watt.	112-533		#6 x 1/4 Phillips R.H. Self Tapping Screw (40-28)
63-602	R16	4.7 Megohm 1/4 Watt.	112-604		#6 x 5/16 Phillips Stove Hd. Self Tapping Screw (Chassis Mtg.)
63-627	R15	180 Ohm 1/4 Watt.	126-482		Spiral Shield
63-646	R3	33 M Ohm 1/4 Watt.	139-61		Raffle Board (or 139-66)
63-654	R1	180 M Ohm 1/4 Watt.	156-27		Cover Catch (2 used)
63-976	R7	15 Megohm 1/4 Watt.	189-53		Flexible Handle Sleeve
			202-429		Instruction Book
			212-2		Selenium Rectifier
			S-11999	L1	Cabinet Back & Wavemagnet Assen. Complete (24-371) SC40-SC40Z
			S-13767		Cabinet Back & Wavemagnet Assen. Z2 Model
			S-13209		Front Cabinet & Hinge Assen. (14-903)
			S-13210		Strap & Rivet Assen. (Handles)



ZENITH RADIO CORP.

MODEL 5K037
Chassis 5C50



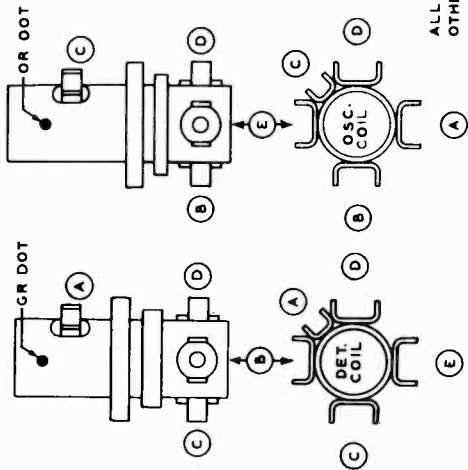
⏏ DENOTES CHASSIS

I.F. FREQUENCY 455 KC.
TUNING RANGE 535-1620 KC.

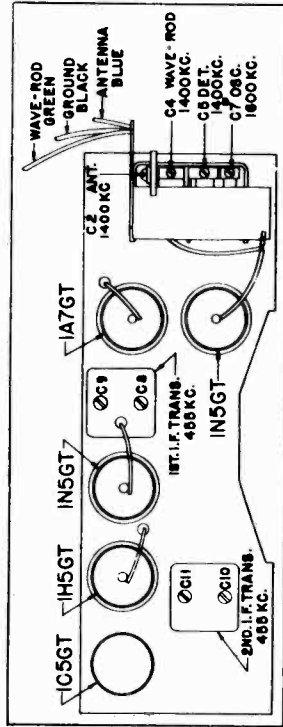
⏏ CHASSIS PRODUCED WITH ALTERNATE TUBES AS FOLLOWS:
ORIGINAL IC5GT
ALTERNATE 303GT

ALL VOLTAGES MEASURED FROM COMMON RETURN TO POINTS INDICATED WITH A D.C. VACUUM TUBE VOLTMETER.

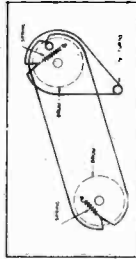
NOTE:
S2-A VOICE
S2-B ALTO
S3-A BASS
S3-B TREBLE



ALL RESISTORS ±20% TOLERANCE UNLESS OTHERWISE SPECIFIED.



TUBE TRIMMER LOCATION



DIAL CABLE DRAWING

The alignment of chassis 5C50 is conventional. None of the adjustment interlock, however, the most accurate alignment will be accomplished if the procedure is followed exactly. The IF frequency is 455 KC and all measurements, voltage, and resistance have been taken with an electronic voltohmmeter.

Stage by stage gain measurements are for reference purposes only. Gain measurements can seldom be duplicated, and are used only for comparison purposes.

OPERATION	CONNECT	DUMMY ANTENNA	INPUT SIG. FREQUENCY	SET DIAL AT	TRIMMERS	PURPOSE
1	Converter Oscillator to Grid	.5 Mfd.	455 Kc.	600 Kc.	C8, C9, C10, and C11	Align I.F.
2	Ant. and Ground	200Mfd Antenna Switch in Ant. position	1600 Kc.	1600 Kc.	C7	Set Oscillator to Dial Scale.
3	"	"	1400 Kc.	1400 Kc.	C5	Align Detector Antenna
4	"	"	"	"	C2	Align Antenna
5	Two Turns Loosely Coupled to Waverod	Wave Rod Fully extended in Waverod Position	1400 Kc.	1400 Kc.	C4	Align Waverod Antenna

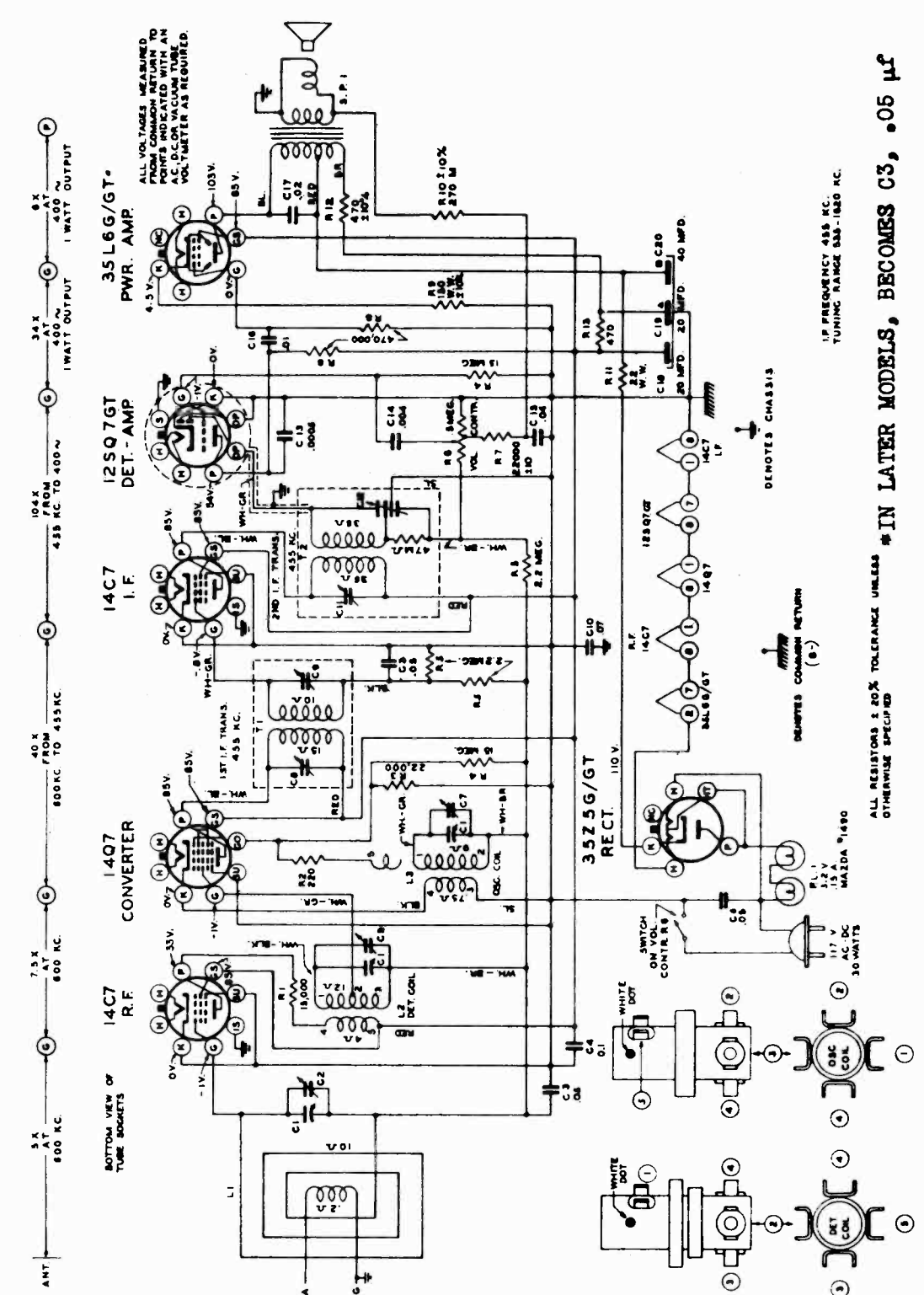
PARTS LIST

QTY	DESCRIPTION	QTY	DESCRIPTION
26-344	DIAL SCALE.....	63-669	3.9 MEGOHM (R6) 1/2 WATT.
46-443	RADIOGRAN KNOB (VOICE).....	63-976	15 MEGOHM (R9) 1/2 WATT.
46-444	RADIOGRAN KNOB (TREBLE).....	63-1236	VOLUME CONTROL & SWITCH (R7).....
46-445	RADIOGRAN KNOB (ALTO).....	MISCELLANEOUS	
46-446	RADIOGRAN KNOB (BASS).....		ANT. ROD MTC. BRKT.....
59-122	OFF & ON INDICATOR.....	12-1082	TELESCOPIC ANT. KNOB.....
59-160	DIAL POINTER.....	46-572	6 1/2" P.M. SPEAKER.....
76-335	TUNING CONTROL SHAFT.....	49-522	206-522 OUTPUT TRANS.....
80-183	INDICATOR SPRING.....	208-522	208-522 CONE & VOICE COIL.....
80-209	DIAL CORD TENSION SPRING.....	49-523	6 1/2" P.M. SPEAKER (ALT. FOR 49-522) (SP1).....
80-471	TUNING SHAFT SPRING.....	206-523	206-523 CONE & VOICE COIL.....
93-690	BROWN FELT WASHER (S-11362).....	52-190	SPEAKER CABLE.....
188-32	RETAINER RING (76-335).....	57-111A	ANTENNA MARKER.....
188-34	RETAINER RING (S-11362).....	57-11G	GROUND MARKER.....
192-90	DIAL CRYSTAL.....	57-900	DIAL PLATE.....
196-64	DIAL CRYSTAL GASKET.....	57-110.3	ANTENNA KNOB ESCUTCHEON
S-9588	INDICATOR CAM & BUSHING ASSEMBLY.....	57-1139	RADIOGRAN ESCUTCHEON.....
S-9610	DIAL CORD & EYELET ASSEM (POINTER).....	58-74	BATTERY CABLE PLUG.....
S-9733	DIAL CORD & EYELET ASSEM (GANG).....	70-124	#2 X 3/8 PHILLIPS HD. WOOD SCREW (ESC. MTC).....
S-9751	PULLEY & RIVET ASSEM. (GANG).....	78-611	OCTAL BASE TUBE SOCKET.....
S-11362	PULLEY & BUSHING ASSEM. VOL. & TUNING KNOB ASSEM (2 USED) (46-520).....	85-228	5 USED.....
S-11558	WAVE-ROD ANTENNA SW. (CR 85-303) (S1).....	85-284	RADIOGRAN SWITCH (VOICE & ALTO L.H) (S2).....
95-814	1ST I.F. TRANSFORMER (T1).....	85-288	RADIOGRAN SWITCH (TREBLE & BASS R.H. (S3).....
95-839	2ND I.F. TRANSFORMER (T2).....	93-125	#6 INTERNAL SHAKEPROOF LOCKWASHER.....
S-9570	DETECTOR COIL ASSEM. (L2).....	93-258	BROWN FELT WASHER (KNOBS).....
S-9746	OSCILLATOR COIL ASSEM. (L3).....	94-295	STEEL BUSHING (RADIOGRAN 4 USED).....
S-11731	ANTENNA COIL ASSEM. (L1).....	112-56	#6 1/2 HEX HD. SELF TAP- PING SCREW.....
22-162	.0001 MFD. (C6) 600 V.....	114-67	#6-32 X 7/16 HEX ACORN HEAD SCREW.....
22-182	.00025 MFD. (C17) 600V.....	114-162	#8 X 7/8 HEX ACORN WASHER HD S.T. SCREW (CHASSIS MTC).....
22-196	.01 MFD. (C12) 600V.....	125-17	RUBBER GROMMETS.....
22-448	.004 MFD. (C15) 600V.....	126-379	TUBE SHIELD (3USED) SHORT TUBE SHIELD (1A7GT) LONG.
22-492	.002 MFD. (C16) 600V.....	159-80	PLUG BUTTON (BLK OXIDIZE)
22-684	DRY ELECTROLYTIC 8MFD. (C13) 150 V.....	202-386	INSTRUCTION BOOK.....
22-829	.05 MFD (C3) 200 V.....	S-11251	TELESCOPIC ANTENNA ASSEM. (COMPLETE).....
22-887	.001 MFD. (C14) 600V.....	S-11586	RELEASE ASSEM. (TELESCO- PIC ASSEMBLY).....
22-1358	THREE SECTION GANG (C1).....	S-11729	WAVE-ROD SWITCH & PLATE ASSEMBLY.....
22-1421	ANTENNA TRIMMER (C2).....	Z-28	BATTERY PACK..... (BP).....
63-271	1 MEGOHM (R10) 1/2 WATT.....		
63-581	470 OHM (R3) 1/2 WATT.....		
63-587	4700 OHM (R8) 1/2 WATT.....		
63-594	68M OHM (R4) 1/2 WATT.....		
63-600	2.2 MEGOHM (R11) 1/2 WATT.....		
63-634	820 OHM (R5) 1/2 WATT.....		
63-638	5600 OHM (R1) 1/2 WATT.....		

1942-15-47

ZENITH RADIO CORP.

MODELS 6D014, 6D029
Chassis 6C01



DIAG. PART NO.	DESCRIPTION
C1	22-105 5-GANG VARIABLE
C2	ON C1 BROADCAST ANT. TRIM.
C3	22-829 .01 MFD. 200 V.
C4	22-827 .1 MFD. 200 V.
C5	ON C1 BROADCAST DET. TRIM.
C6	22-101 .05 MFD. 200 V.
C7	ON C1 BROADCAST OSC. TRIM.
C8	ON T1 1ST I.F. TRANS. PRM. TRM.
C9	ON T1 1ST I.F. SEC.
C10	22-1207 .07 MFD.
C11	ON T2 2ND I.F. TRANS. PRM. TRM.
C12	ON T2 2ND I.F. SEC.
C13	22-854 .0005 MFD. 600 V.
C14	22-1342 .004 MFD. 600 V.
C15	22-1361 .04 MFD. 600 V.
C16	22-1378 .02 MFD. 400 V.
C17	22-1319 20 MFD. ELECTRO 150 V.
C18	OR 20 MFD. ELECTRO 150 V.
C20	22-1551 180 MFD.
R1	83-590 15 M OHM 1/2 W.
R2	83-579 375 OHM 1/2 W.
R3	83-581 22 M OHM 1/2 W.
R4	83-578 15 MEG OHM 1/2 W.
R5	83-600 22 MEG OHM 1/2 W.
R6	83-1889 3 MEG VOL. CONTROL
R7	83-644 22 M OHM 1/2 W.
R8	83-587 470 M OHM 1/2 W.
R9	83-1275 190 OHM WIREW. 1/2 W.
R10	83-775 270 M.
R11	83-1450 22 OHM W.W. 1 W.
R12	83-1222 470 OHM 1 W.
R13	83-1449 470 OHM 1 W.
L1	S-1124 WAVEMAGNET ASBY
L2	S-1381 DET. COIL
L3	S-1578 OSC. COIL
L4	S-1578 310 P. TRANS.
L5	110-90 100 OHM 1/2 W. 100 OHM
L6	140-542 5 P. M. SPEAKER

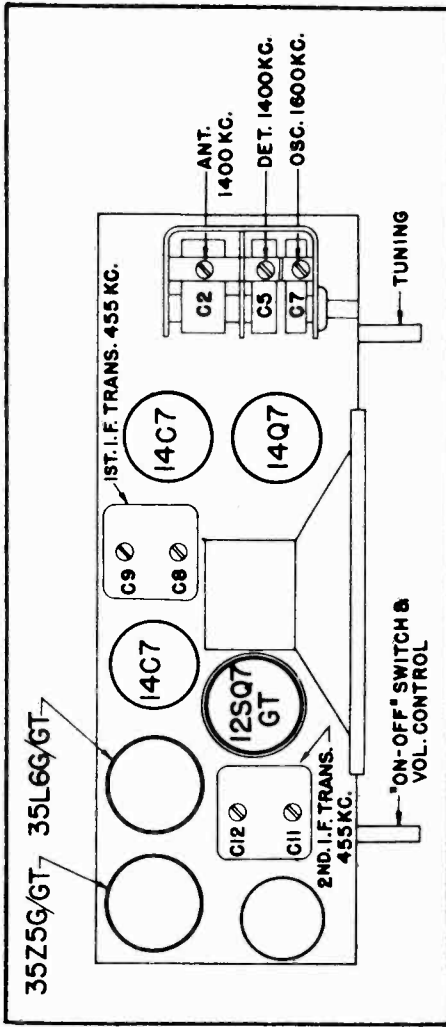
IF FREQUENCY 455 KC.
TUNING RANGE 535-1620 KC.

ALL RESISTORS ± 20% TOLERANCE UNLESS OTHERWISE SPECIFIED

IN LATER MODELS, BECOMES C3, .05 µf

DISTORTION AND POOR SENSITIVITY; Distortion and poor sensitivity caused by a short between turns on the wavemagnet.
Poor sensitivity and set fails to operate on low frequency and of dial--replace oscillator coil.
UNCONTROLLED OSCILLATION; A 470,000 ohm carbon resistor soldered across the secondary of the first i-f transformer will correct this condition.

**MODELS 6D014-6D029
CHASSIS No. 6C01**



TUBE AND TRIMMER LOCATION

ALIGNMENT PROCEDURE

OPERATOR	CONNECT OSCILLATOR TO	DUMMY ANTENNA	INPUT SIG. FREQUENCY	SET DIAL AT	TRIMMERS	PURPOSE
1	Converter Grid	.5 Mfd.	455 Kc.	600 Kc.	C-8, C-9, C-11, C-12	Align I. F.
2	{ One Turn Loop Coupled Loosely to Wave Magnet }	--	1600 Kc.	1600 Kc.	C-7	Set Oscillator to Dial Scale.
3		--	1400 Kc.	1400 Kc.	C-5	Align detector
4		--	1400 Kc.	1400 Kc.	C-2	Align antenna stage

TO THE SERVICE MAN:

Chassis 6C01 features a high gain tuned R.F. circuit ahead of a conventional superheterodyne circuit, with feedback in the audio circuit, and a new filter circuit to reduce hum to a minimum.

Part of the audio voltage from the voice coil is fed back to the first audio grid (12SQ7) in phase through resistor R10 and R7 to a tap on the volume control R6. Capacitor C15 bypasses highs to ground. One side of the output transformer secondary is grounded. The side grounded determines the phase relationship of the feedback voltage, therefore, when replacing the output transformer be certain the proper end of the secondary is grounded or degeneration will result. The overall result of this arrangement is to boost the bass tones.

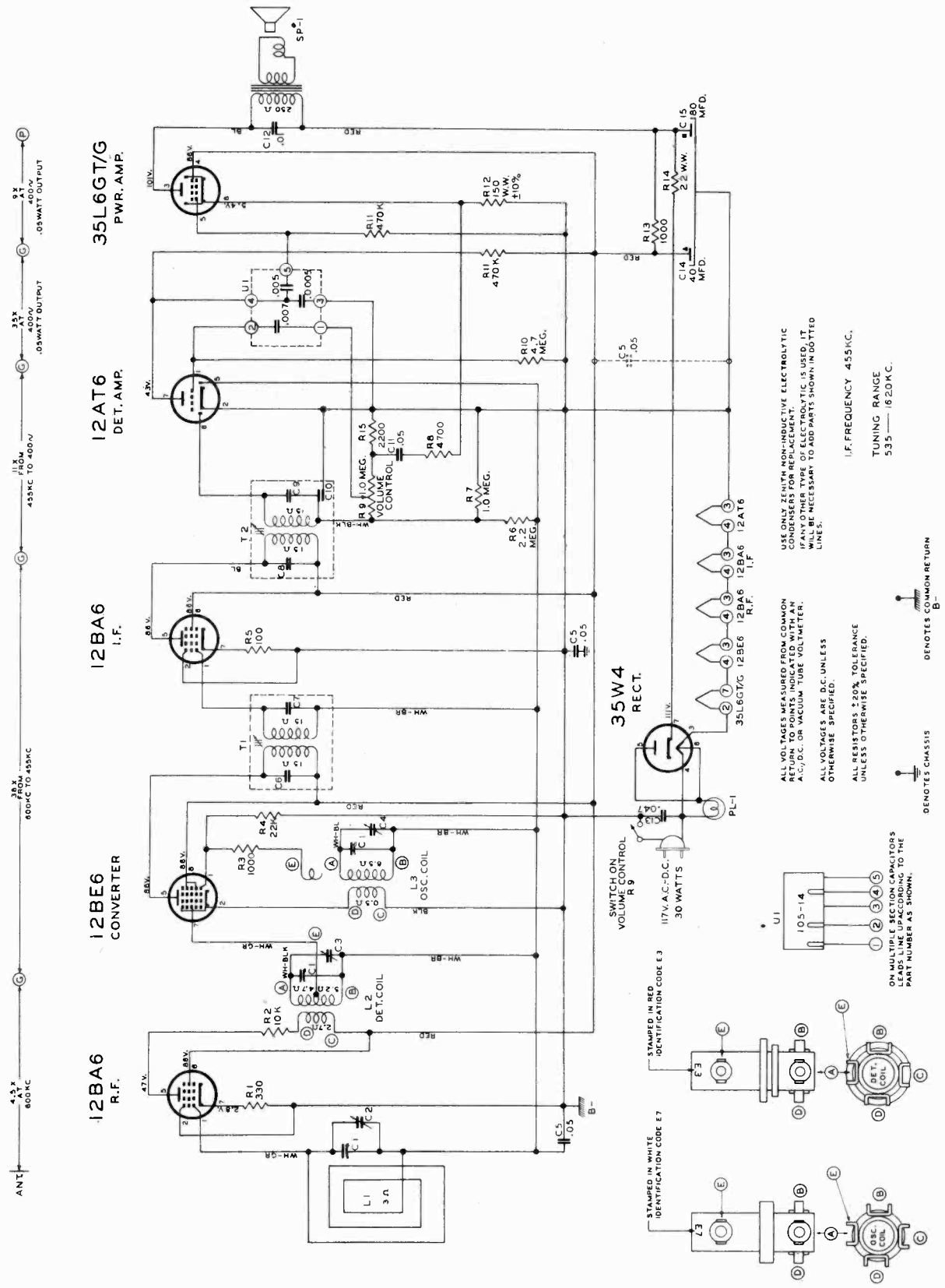
The filter circuits of chassis 6C01 incorporate new features that should be well understood by the service man. An examination of the schematic drawing will show the output transformer tapped slightly off center. This tap is the B+ connection from filter resistor R11 and capacitor C20 off the cathode of the rectifier 35Z5 to the 35L6 plate. The lower connection of the output transformer feeds B+ to the rest of the tubes in the receiver. Current flowing through the upper windings of the output transformer to the 35L6 produces a magnetic field which is 180° out of phase with the magnetic field produced by current flowing in the opposite direction through the output transformer to the rest of the receiver, therefore, most of the AC hum is cancelled. Further reduction of hum is accomplished by filtering through resistors R12 and R13 and capacitors C18 and C19.

This development in filtering systems allows a higher effective plate voltage on the 35L6 for increased power output.

NOTE: The output transformer must be replaced with an exact duplicate, Part No. 206-549 be sure to add the speaker code letter to the transformer Part Number.

ZENITH RADIO CORP.

MODEL 6D815,
CHASSIS E605



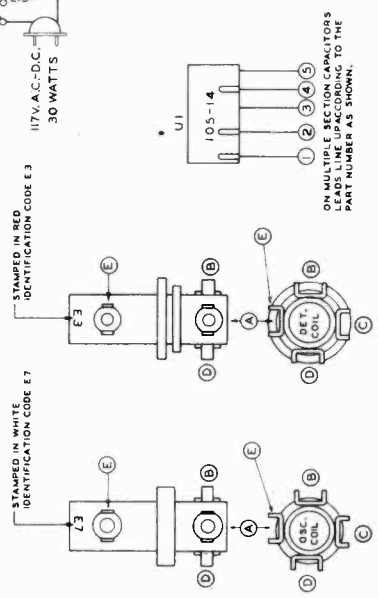
USE ONLY ZENITH NON-INDUCTIVE ELECTROLYTIC CONDENSERS FOR REPLACEMENT. IF ANY OTHER TYPE OF ELECTROLYTIC IS USED, IT WILL BE NECESSARY TO ADD PARTS SHOWN IN DOTTED LINES.

I.F. FREQUENCY 455KC.
TUNING RANGE
535 — 1620KC.

ALL VOLTAGES MEASURED FROM COMMON RETURN TO POINTS INDICATED WITH AN A.C./D.C. OR VACUUM TUBE VOLTMETER. ALL VOLTAGES ARE D.C. UNLESS OTHERWISE SPECIFIED.

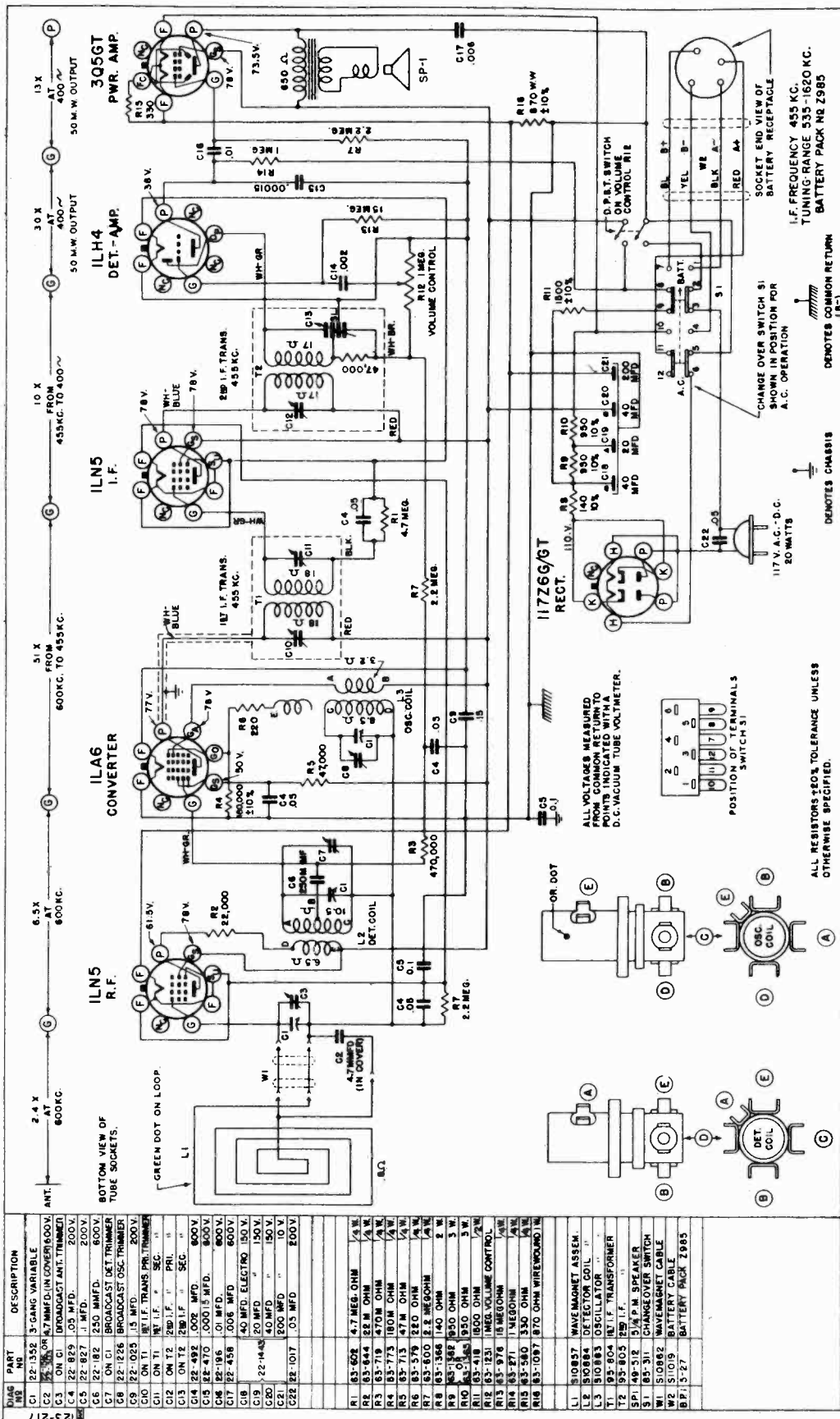
ALL RESISTORS ± 20% TOLERANCE UNLESS OTHERWISE SPECIFIED.

⊕ DENOTES CHASSIS
⊖ DENOTES COMMON RETURN



ZENITH RADIO CORP.

BLOCKING: The a-c plug being inserted in the battery saver switch socket while the on-off switch is on may cause the set to block and become dead. Switching the set off and on will relieve this blocked condition and return the set to normal operation.

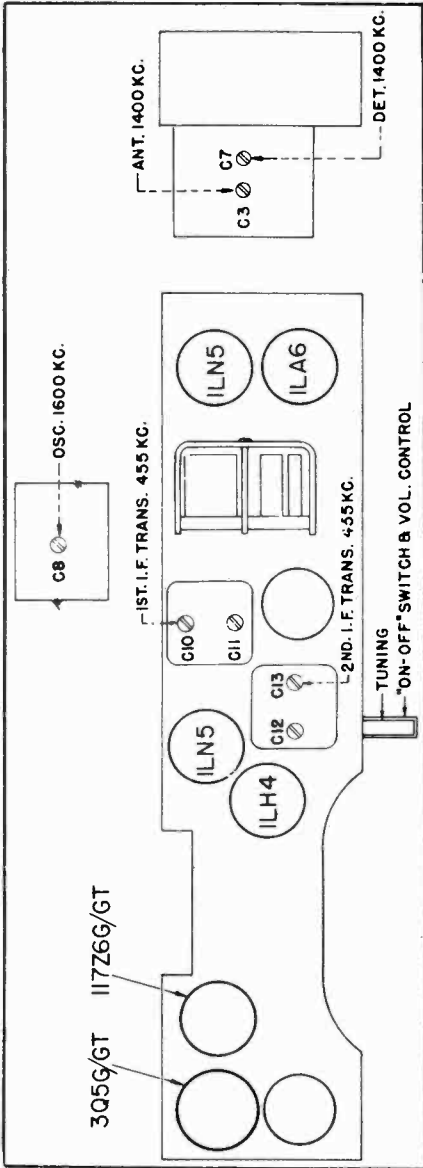


DIAG. PART NO.	DESCRIPTION
C1	22-1552 3-GANG VARIABLE
C2	22-1553 17 MFD. IN COVER/500V.
C3	ON C1. (BROADCAST ANT. TRIMMER)
C4	22-829 .05 MFD. 200V.
C5	22-827 .1 MFD. 200V.
C6	22-828 .50 MFD. 500V.
C7	22-826 .05 MFD. 200V.
C8	22-1226 BROADCAST OSC. TRIMMER
C9	22-1025 .15 MFD. 200V.
C10	ON T1. 10 I.F. TRANS. PRI. TRIMMER
C11	ON T1. 10 I.F. SEC.
C12	ON T2. 20 I.F. PRI.
C13	ON T2. 20 I.F. SEC.
C14	22-492 .002 MFD. 600V.
C15	22-470 .00015 MFD. 600V.
C16	22-195 .01 MFD. 600V.
C17	22-458 .005 MFD. 600V.
C18	22-142 40 MFD. ELECTRO. 150V.
C19	22-143 20 MFD. 150V.
C20	40 MFD. 150V.
C21	200 MFD. 10V.
C22	22-1017 .05 MFD. 200V.
R1	83-602 4.7 MEG. OHM
R2	83-644 22 M. OHM
R3	83-719 470 M. OHM
R4	83-773 180 M. OHM
R5	83-713 47 M. OHM
R6	83-579 220 OHM
R7	83-600 2.2 MEG. OHM
R8	83-386 140 OHM
R9	83-287 250 OHM
R10	83-185 250 OHM
R11	83-186 250 OHM
R12	83-1231 1 MEG. OHM
R13	83-978 1 MEG. OHM
R14	83-271 1 MEG. OHM
R15	83-540 330 OHM
R16	83-1087 870 OHM WIREWOUND 1/4W
L1	510857 WAVE MAGNET ASSEM.
L2	510884 DETECTOR COIL
L3	510883 OSCILLATOR
T1	95-804 10 I.F. TRANSFORMER
T2	95-805 20 I.F. TRANSFORMER
S1	85-317 CHANGE OVER SWITCH
M1	510882 WAVE MAGNET CABLE
W2	51019 BATTERY CABLE
B.P.F.	5-27 BATTERY PACK 2985

MODEL 6G001
CHASSIS No. 6C40

MODEL 6G001
Chassis 6C40

ZENITH RADIO CORP.



TUBE AND TRIMMER LOCATION

Connect a signal generator, through a .1 mfd. dummy antenna, to the lug on top of the center section of the gang frame. Connect an output meter across the voice coil of the speaker (two lugs provided). Set the signal generator to 455 Kc. and adjust C10, C11, C12 and C13 for maximum indication on the output meter. Always keep the signal output from the generator just high enough to get an indication, otherwise excessive loading may result. Remove the signal generator leads from the wavemagnet. Loosely couple this loop to the wavemagnet. Set the signal generator and dial pointer to 1400 Kc. and adjust C7 (detector) and C3 (RF) to resonance. These trimmers are on the side of gang condenser. Check operation and re-install set in cabinet. Tune in a weak station near 1400 Kc. or use background noise and readjust C3 through the hole in the side of the cabinet for maximum sensitivity.

ALIGNMENT PROCEDURE

Operation	Connect Osc. To	Dummy Antenna	Input Signal Frequency	Band	Set Dial To	Trimmers	Purpose
1	Converter Grid	.1 MFD	455KC	BC	600KC	C-10-11-12 13	IF alignment
2	Two turns loosely coupled to Wave Magnet		1600KC	BC	1600KC	C8	Set oscillator to scale
3	Two turns loosely coupled to Wave Magnet		1400KC	BC	1400KC	C7	Align Det.
4	Two turns loosely coupled to Wave Magnet		1400KC	BC	1400KC	C3	Align Wave magnet

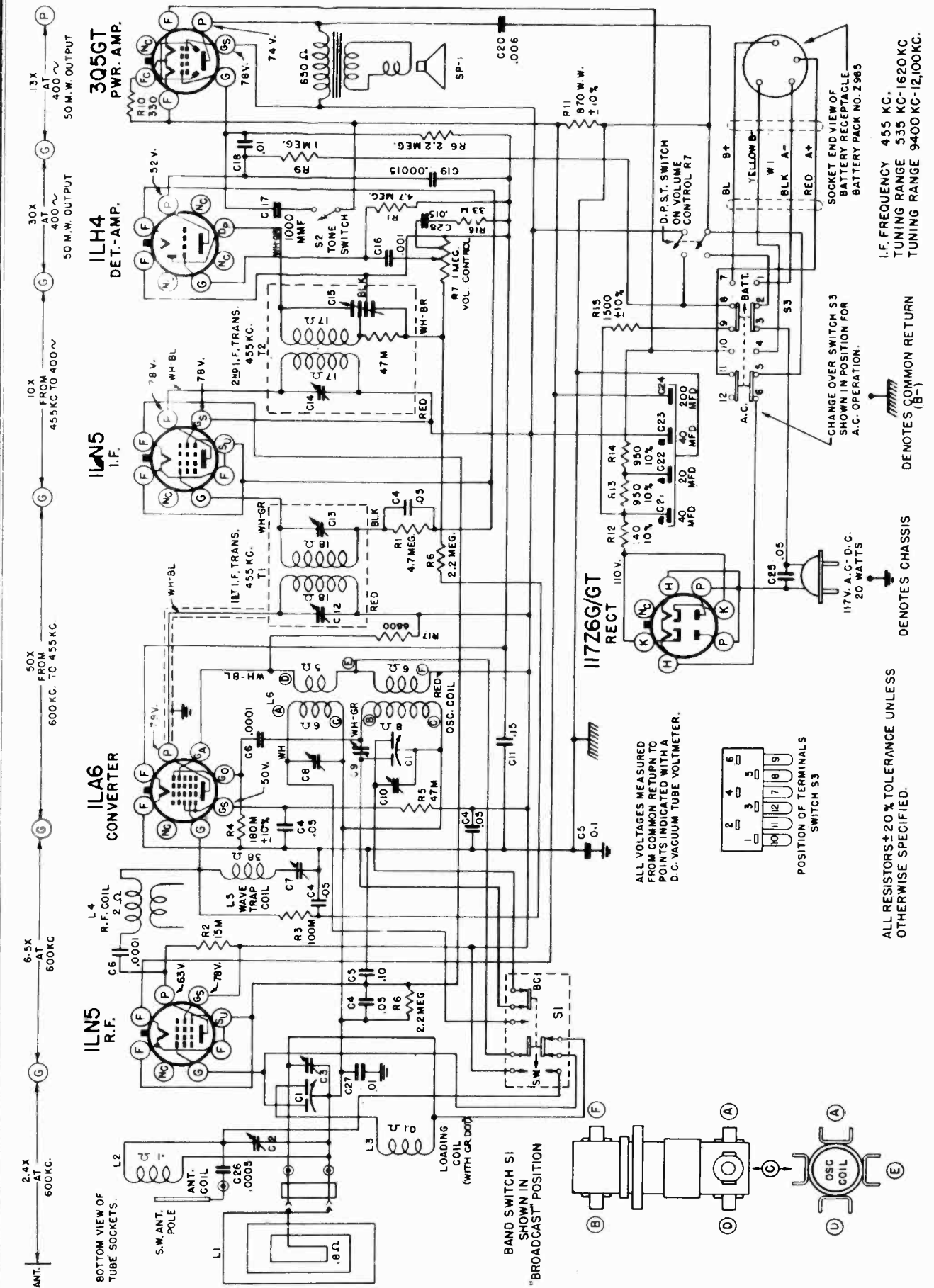
TO THE SERVICE MAN:

The 6C40 chassis is an AC, DC or battery operated superheterodyne circuit with a stage of RF amplification. The chassis is isolated from the DC circuit, and all measurements must be made from a common negative point. The most convenient place to reach this negative point is the terminal strip to which C5 is connected. The DC resistance from chassis to any circuit must be almost infinite. If any circuit becomes grounded a hum will appear. Microphonic tubes will cause audio howl. Check 1LA6.

The wavemagnet is connected to the chassis through the hinges in the cabinet, snaps and flexible leads. If the RF becomes weak or dead, check resistance of wavemagnet at condenser gang. The DC resistance across the two leads should be approximately 1 ohm. If the circuit is open, remove the two screws that hold the handle and top panel. When the top is removed, the wavemagnet connecting leads will be visible for inspection. Also loosen the snap-on socket and check for shorted or broken leads.

IF Alignment: Remove the chassis from the cabinet and arrange the units so that the wavemagnet can be plugged in. All the connections and adjustments can be made from the top of the chassis. of the gang condenser (converter grid) and condenser gang frame. Connect a signal generator to 455 Kc. and adjust C10, C11, C12 and C13 for maximum indication on the output meter. Always keep the signal output from the generator just high enough to get an indication, otherwise excessive loading may result. Remove the signal generator leads from the wavemagnet. Loosely couple this loop to the wavemagnet. Set the signal generator and dial pointer to 1600 Kc. and adjust C8 to resonance. These trimmers are on the side of gang condenser. Check operation and re-install set in cabinet. Tune in a weak station near 1400 Kc. or use background noise and readjust C3 through the hole in the side of the cabinet for maximum sensitivity.

RF Alignment: Connect a two turn loop across the leads of the signal generator, loosely couple this loop to the wavemagnet. Set the signal generator and dial pointer to 1600 Kc. and adjust C8 to resonance. These trimmers are on the side of gang condenser. Check operation and re-install set in cabinet. Tune in a weak station near 1400 Kc. or use background noise and readjust C3 through the hole in the side of the cabinet for maximum sensitivity.



ANT. 2.4X AT 600KC. 6.5X AT 600KC. 50X FROM 600KC. TO 455KC. 10X FROM 455KC TO 400~ 30X AT 400~ 50 M.W. OUTPUT 13X AT 400~ 50 M.W. OUTPUT

ILN5 R.F. ILA6 CONVERTER ILN5 I.F. 2ND I.F. TRANS. 455 KC. T1 1ST I.F. TRANS. 455 KC. T2 2ND I.F. TRANS. 455 KC. T2

ILH4 DET.-AMP. 3Q5GT PWR. AMP. SP-1

117Z6G/GT RECT. 117V. A.C.-D.C. 20 WATTS

ALL RESISTORS ± 20% TOLERANCE UNLESS OTHERWISE SPECIFIED.

ALL VOLTAGES MEASURED FROM COMMON RETURN TO POINTS INDICATED WITH A D.C. VACUUM TUBE VOLTMETER.

POSITION OF TERMINALS SWITCH S3

CHANGE OVER SWITCH S3 SHOWN IN POSITION FOR A.C. OPERATION.

SOCKET END VIEW OF BATTERY RECEPTACLE BATTERY PACK NO. Z985

I.F. FREQUENCY 455 KC. TUNING RANGE 535 KC-1620 KC TUNING RANGE 9400 KC-12,100 KC.

117V. A.C.-D.C. 20 WATTS

117Z6G/GT RECT. 110V.

D.P.S.T. SWITCH ON VOLUME CONTROL R7

1000 MMF S2 TONE SWITCH

74V. 650 Ω

78V. 78V. 78V.

47M. 47M.

4.7 MEG. 2.2 MEG.

1.500 950 950 40 20 40 200

117V. A.C.-D.C. 20 WATTS

OSC. COIL (WITH GR.DOD)

BAND SWITCH S1 SHOWN IN "BROADCAST" POSITION

LOADING COIL (WITH GR.DOD)

OSC. COIL (E)

ANT. COIL (A)

S.W. ANT. POLE (B)

R.F. COIL (C)

WAVE TRAP COIL (D)

OSC. COIL (E)

PARTS LIST

DIAL ASSEMBLY

- 12-887 TUNING CONTROL SHAFT BRACKET
- 26-349 DIAL SCALE
- 46-518 TUNING & VOLUME CONTROL KNOB
- 46-573 SW12 CONTROL KNOB (RED)
- 58-146 DIAL INDICATOR
- 58-167 ON-OFF INDICATOR
- 76-304 TUNING CONTROL SHAFT
- 80-209 DIAL CORD TENSION SPRING
- 80-421 INDICATOR SPRING
- 188-32 RETAINING RING (76-304)
- 192-112 DIAL CRYSTAL
- S-9534 INDICATOR LEVER & BUSHING ASSEMBLY
- S-9653 PULLEY & BRACKET ASSEMBLY
- MS-684

COILS AND CHOKES

- 95-804 1ST I.F. TRANSFORMER (T1)
- 95-805 2ND I.F. TRANSFORMER (T2)
- S-9326 WAVE TRAP COIL ASSEMBLY (L5)
- S-11591 ANTENNA LOADING COIL ASSEMBLY (L3)
- S-11798 OSCILLATOR COIL ASSEMBLY (L6)
- S-11800 KEYING COIL ASSEMBLY (L2)
- S-11801 ANTENNA COIL ASSEMBLY (L2)

CONDENSERS

- 22-147 500 MFD. (C6) 600 V.
- 22-162 .0001 MFD. (C16) 500 V.
- 22-196 .01 MFD. (C18) 600 V.
- 22-478 .006 MFD. (C20) 600 V.
- 22-479 .0015 MFD. (C19) 600 V.
- 22-859 .01 MFD. (C27) 200 V.
- 22-860 .05 MFD. (C24) 200 V.
- 22-861 .05 MFD. (C25) 200 V.
- 22-862 .05 MFD. (C26) 200 V.
- 22-1025 .15 MFD. (C11) 200 V.
- 22-1120 .015 MFD. (C28) 400 V.
- 22-1388 SINGLE SECTION TRIMMER (WAVE-TRAP) (R5) 500 P.F. (C7)
- 22-1427 TWO GANG VARIABLE (C1)
- 22-1428 TWO SECTION TRIMMER (ANT)
- 22-1429 THREE SECTION TRIMMER (C2 & C3)
- 22-1431 TWO SECTION TRIMMER (OSC.)
- 22-1433 DRY ELECTROLYTIC (C16) 600 V.
- 22-1443 DRY ELECTROLYTIC 40-40-20 MFD. 150 V. (C23 & C24)
- 22-1444 .001 MFD. 200V (C17)

RESISTORS

- 63-271 150 OHM (R9) 1/4 WATT
- 63-276 200 OHM (R1) 1/4 WATT
- 63-280 200 OHM (R2) 1/4 WATT
- 63-282 3000 OHM (R12) 1/4 WATT
- 63-283 2-2 MEGOHM (R6) 1/4 WATT
- 63-606 4.7 MEGOHM (R1) 1/4 WATT
- 63-708 6800 OHM (INSULATED) (R17)
- 63-713 4700 OHM (INSULATED) (R5)
- 63-715 10000 OHM (INSULATED) (R3)
- 63-773 18000 OHM (INSULATED) (R9)
- 63-1087 870 OHM W. (INSULATED) (R11) 1 WATT
- 63-1362 2 SECTION CARBONHORN (R3 & R14)
- 63-1365 3 WATT (R12) 2 WATT
- 63-1369 140 OHM ZIPOHM (R12) 2 WATT
- 63-1537 VOLUME CONTROL & SWITCH

PRICES SUBJECT TO CHANGE WITHOUT NOTICE

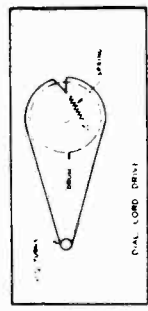
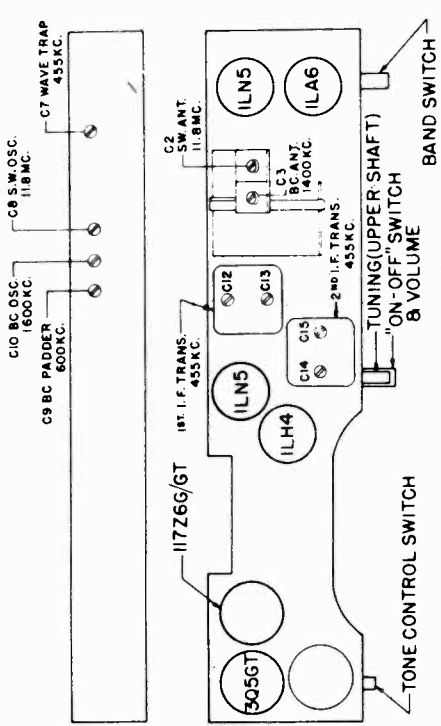
3-10-47

MISCELLANEOUS

- 11-70 LINE CORD & PLUG (OR 11-90)
- 12-1134 TELESCOPIC ANTENNA SUPPORT BRACKET
- 15-51 PULLEY
- 19-125 ANTENNA MOUNTING CLIP
- 19-148 ANTENNA MOUNTING CLIP
- 36-37 CARINET HANDLE & INSERT (36-38)
- 49-512 51" P.M. SPEAKER
- 54-211 206-512 OUTPUT TRANSFORMER
- 54-212 SPEED MUT. & VOICE COIL
- 57-111 FRONT PANEL
- 57-121 BRASS EYELET
- 64-98 BRASS EYELET (ANT. LEAD)
- 700-111 #5 X 3/8" PHILLIPS B.M. WOOD SCREW (FRONT PANEL MFG.)
- 78-274 ELECTROLYTIC SOCKET
- 78-371 LOKTAL BASE TUBE SOCKET
- 78-401 LOKTAL BASE TUBE SOCKET (FOR 78-396 OR 78-779)
- 78-543 FOUR BATTERY CABLES (FOUR BATTERY CABLE)
- 78-611 OCTAL BASE TUBE SOCKET
- 78-671 OCTAL BASE TUBE SOCKET
- 83-1401 FELT STRIP (USED ON 46-573)
- 85-131 POWER CHANGE-OVER SWITCH (244705) (S3)
- 85-364 BAND SWITCH (S1)
- 85-368 TONE CONTROL SWITCH (S2)
- 93-485 COMPONENTS WARE (CHASSIS MFG.) (QUARTY BRONZE)
- 93-553 BLACK FELT WASHER (2 USED)
- 110-105 GRILLE CLOTH (S1)
- 112-236 ORNAMENTAL HD. M.S.C. (ANT. MFG.) (2 USED)
- 112-290 CHASSIS MFG. SCREW (2 USED)
- 112-403 10-24 X 1" WASHER HD M.S.
- 125-17 RUBBER GROMMET (GANG MFG. & BATTERY BOARD)
- 139-54 RIFLE BOARD
- 156-10 FRICTION CATCH (2 USED)
- 156-20 DOOR LATCH - UPPER HALF
- 156-21 DOOR LATCH - LOWER HALF
- 157-7 STRIKE FASTENER (2 USED)
- 184-7 BALL TIP FOR TELESCOPIC ANTENNA
- 188-47 HANDLE RING (2 USED)
- 202-400 INSTRUCTION BOOK
- S-11802 ANTENNA ASSEMBLY
- S-11820 TELESCOPIC ANT. ASSEM. (COMPLETE)
- S-13719 TONE SWITCH KNOB YOKE & PLATE ASSEM.

WAVEMAGNET PARTS

- S-10862 WAVEMAGNET CABLE CLIP
- S-10865 WAVEMAGNET SUCTIOM CUP ASSEM. (OR S-15257 STRIP ASSEMBLY)
- S-10867 WAVEMAGNET WINDING & PLATE (THREE SNAPS)
- S-11928 WAVEMAGNET WINDING & PLATE
- S-12382 WAVEMAGNET MFG. STRIP ASSEMBLY (THREE SNAPS)



TUBE TRIMMER LOCATION

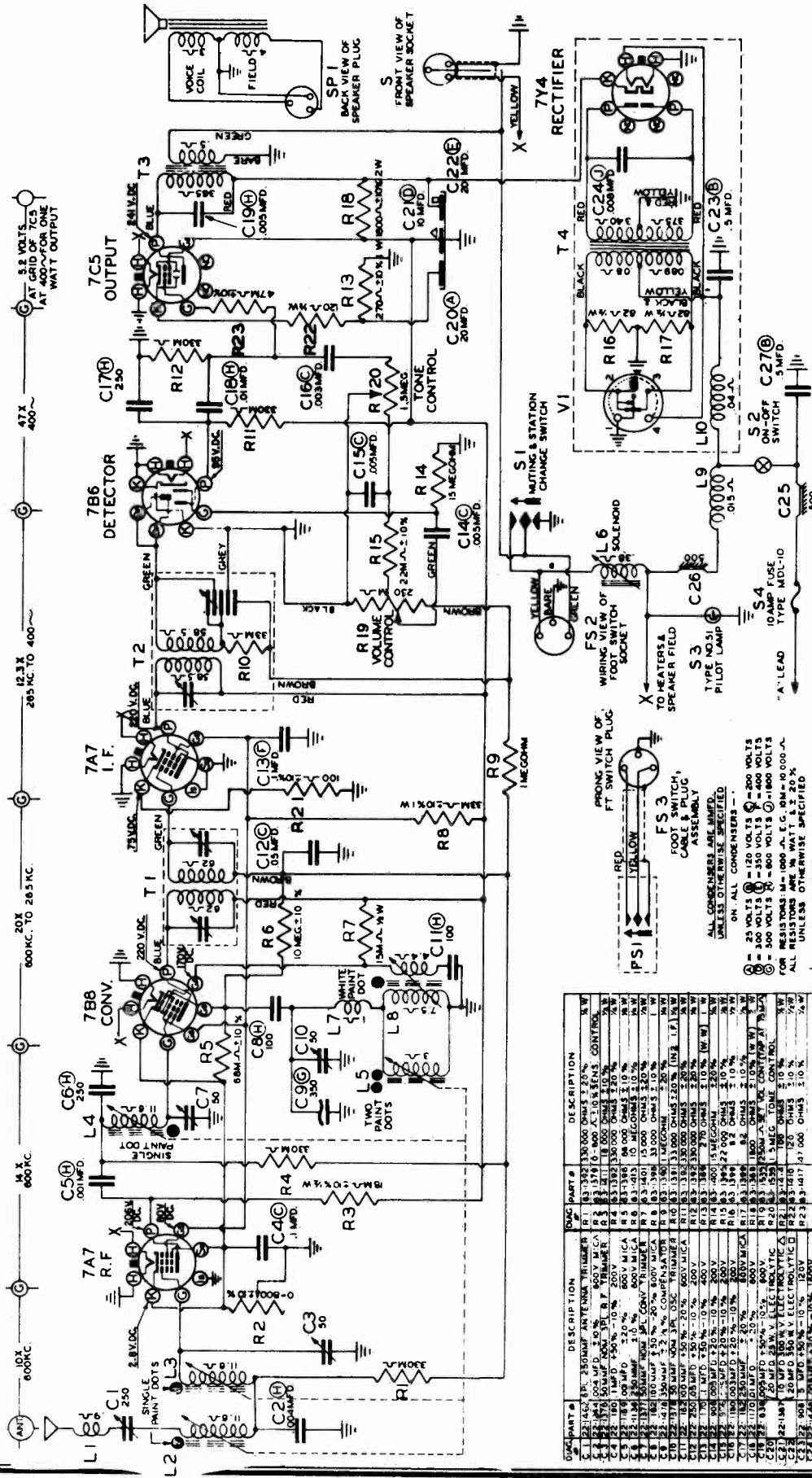
TO THE SERVICEMAN: THE 6C41 CHASSIS IS A A.C. OR BATTERY OPERATED SUPERHETERODYNE WITH A STAGE OF RF AMPLIFICATION AND TWO TUNING RANGES. 935 TO 1620 KC AND 9.4 TO 12.1 MC. THE CHASSIS IS ISOLATED FROM THE D.C. CIRCUITS, AND ALL MEASUREMENTS MUST BE MADE WITH THE CHASSIS ISOLATED. MAKE SURE THE COILS ARE IN PLACE TO REACH THIS NEGA-TIVE POINT IS THE TERMINAL STRIP TO WHICH THE TUNING (UPPER SHAFT) BAND SWITCH IS CONNECTED. CHECK ILA6. C5 IS CONNECTED. THE DC RESISTANCE THROUGH THE HINGES IN THE MICROPHONIC TUBES WILL CAUSE AUDIO HOWL. IF THE RF BECOMES WEAK OR DEAD, CHECK THE WAVE MAGNET IS CONNECTED TO THE CHASSIS THROUGH THE HINGES IN THE CABINET. SNAPS AND FLEXIBLE LEADS IF THE DC RESISTANCE ACROSS THE RESISTANCE OF THE WAVE MAGNET AT TUNING GANG. THE DC RESISTANCE SHOULD BE APPROXIMATELY 1 OHM. IF THE CIRCUIT IS OPEN, RE-MOVE THE TWO SCREWS WHICH HOLD THE HINGES AND TOP OF THE CABINET. WAXEL WHEN IN POSITION. ALSO LOOSEN THE SNAP-ON SOCKET AND CHECK FOR SHORTED OR BROKEN LEADS. REMOVE THE CHASSIS FROM THE CABINET AND ARRANGE THE UNITS SO THAT THE WAVE MAGNET CAN BE PLUGGED IN THROUGH A 1MFD DUMMY ANTENNA. FEED A 455 KC SIGNAL TO THE CONVERTER GRID. CONNECT AN OUTPUT METER ACROSS THE VOICE COIL OF THE SPEAKER (TWO LUGS PROVIDED) AND ADJUST C12, C13, C14 AND C15 FOR MAXIMUM INDICATION ON THE OUTPUT METER. ALWAYS KEEP THE SIGNAL OUTPUT FROM THE GENERATOR JUST HIGH ENOUGH TO GET INDICA-TION ON THE METER. TOO MUCH SIGNAL WILL CAUSE LOADING OF THE GENERATOR. ALIGNMENT: THE WAVE-TRAP IS ADJUSTED BY COUPLING THE 455 KC SIGNAL TO THE WAVE MAGNET THROUGH THE TUNING LOOP AND ADJUSTING C7 FOR MINIMUM INDICA-TION. RP ALIGNMENT: SET THE BAND SWITCH TO SHORT WAVE AND THROUGH A SINGLE TURN LOOP LOOSELY COUPLE A 11.8 MC SIGNAL TO THE WAVE ROD. C8 AND C2 ARE ADJUSTED TO SCALE AND MAXIMUM OUTPUT. SET THE BAND SWITCH TO STANDARD BROADCAST. SIGNAL GENERATOR TO 1600 KC AND LOOSELY COUPLE A ONE TURN LOOP TO THE WAVE MAGNET. C10 IS ADJUSTED TO SCALE. SET SIGNAL GENERATOR AND DIAL SCALE TO 1400 KC AND ADJUST C3 FOR MAXIMUM SIGNAL. SET SIGNAL GEN-ERATOR AND DIAL TO 600 AND WHILE ROCKING THE BAND ADJUST C9 TO MAXIMUM. A SLIGHT RE-ADJUSTMENT OF C4 AT 11.8 MC AND C2 AT 1400 KC MAY BE NECESSARY AFTER THE CHASSIS IS INSTALLED IN THE CABINET.

TO THE SERVICEMAN: THE 6C41 CHASSIS IS A A.C. OR BATTERY OPERATED SUPERHETERODYNE WITH A STAGE OF RF AMPLIFICATION AND TWO TUNING RANGES. 935 TO 1620 KC AND 9.4 TO 12.1 MC. THE CHASSIS IS ISOLATED FROM THE D.C. CIRCUITS, AND ALL MEASUREMENTS MUST BE MADE WITH THE CHASSIS ISOLATED. MAKE SURE THE COILS ARE IN PLACE TO REACH THIS NEGA-TIVE POINT IS THE TERMINAL STRIP TO WHICH THE TUNING (UPPER SHAFT) BAND SWITCH IS CONNECTED. CHECK ILA6. C5 IS CONNECTED. THE DC RESISTANCE THROUGH THE HINGES IN THE MICROPHONIC TUBES WILL CAUSE AUDIO HOWL. IF THE RF BECOMES WEAK OR DEAD, CHECK THE WAVE MAGNET IS CONNECTED TO THE CHASSIS THROUGH THE HINGES IN THE CABINET. SNAPS AND FLEXIBLE LEADS IF THE DC RESISTANCE ACROSS THE RESISTANCE OF THE WAVE MAGNET AT TUNING GANG. THE DC RESISTANCE SHOULD BE APPROXIMATELY 1 OHM. IF THE CIRCUIT IS OPEN, RE-MOVE THE TWO SCREWS WHICH HOLD THE HINGES AND TOP OF THE CABINET. WAXEL WHEN IN POSITION. ALSO LOOSEN THE SNAP-ON SOCKET AND CHECK FOR SHORTED OR BROKEN LEADS. REMOVE THE CHASSIS FROM THE CABINET AND ARRANGE THE UNITS SO THAT THE WAVE MAGNET CAN BE PLUGGED IN THROUGH A 1MFD DUMMY ANTENNA. FEED A 455 KC SIGNAL TO THE CONVERTER GRID. CONNECT AN OUTPUT METER ACROSS THE VOICE COIL OF THE SPEAKER (TWO LUGS PROVIDED) AND ADJUST C12, C13, C14 AND C15 FOR MAXIMUM INDICATION ON THE OUTPUT METER. ALWAYS KEEP THE SIGNAL OUTPUT FROM THE GENERATOR JUST HIGH ENOUGH TO GET INDICA-TION ON THE METER. TOO MUCH SIGNAL WILL CAUSE LOADING OF THE GENERATOR. ALIGNMENT: THE WAVE-TRAP IS ADJUSTED BY COUPLING THE 455 KC SIGNAL TO THE WAVE MAGNET THROUGH THE TUNING LOOP AND ADJUSTING C7 FOR MINIMUM INDICA-TION. RP ALIGNMENT: SET THE BAND SWITCH TO SHORT WAVE AND THROUGH A SINGLE TURN LOOP LOOSELY COUPLE A 11.8 MC SIGNAL TO THE WAVE ROD. C8 AND C2 ARE ADJUSTED TO SCALE AND MAXIMUM OUTPUT. SET THE BAND SWITCH TO STANDARD BROADCAST. SIGNAL GENERATOR TO 1600 KC AND LOOSELY COUPLE A ONE TURN LOOP TO THE WAVE MAGNET. C10 IS ADJUSTED TO SCALE. SET SIGNAL GENERATOR AND DIAL SCALE TO 1400 KC AND ADJUST C3 FOR MAXIMUM SIGNAL. SET SIGNAL GEN-ERATOR AND DIAL TO 600 AND WHILE ROCKING THE BAND ADJUST C9 TO MAXIMUM. A SLIGHT RE-ADJUSTMENT OF C4 AT 11.8 MC AND C2 AT 1400 KC MAY BE NECESSARY AFTER THE CHASSIS IS INSTALLED IN THE CABINET.

OPERATION	CONNECT TO	DUMMY ANTENNA	INPUT SIGNAL FREQUENCY	BAND	SET TRIMMERS	PURPOSE
1	CONVERTER GRID	5 MFD	455 KC	BC	600 KC	ALIGN I F
2	ONE TURN LOOSELY COUPLED ONE TURN	WAVE ROD	11.8 MC	BC	600 KC	ADJUST WAVE TRAP TO MINIMUM
3	COBILY SO-SIGNALER	WAVE ROD	11.8 MC	BC	11.8 MC	SET SIGNAL GENERATOR TO STANDARD
4	ONE TURN LOOSELY COUPLED TO ANTENNA	WAVE ROD	11.8 MC	BC	11.8 MC	ALIGN WAVE ROD
5	ONE TURN LOOSELY COUPLED TO ANTENNA	WAVE ROD	1400 KC	BC	1400 KC	SET SIGNAL GENERATOR TO 1400 KC
6	ONE TURN LOOSELY COUPLED TO ANTENNA	WAVE ROD	1400 KC	BC	1400 KC	ADJUST C9 TO MAXIMUM
7	ONE TURN LOOSELY COUPLED TO ANTENNA	WAVE ROD	600 KC	BC	600 KC	ADJUST WAVE TRAP TO MINIMUM

ZENITH RADIO CORP.

MODEL 6NH089,
DB47 HUDSON



ON ALL CONDENSERS ARE AMFED UNLESS OTHERWISE SPECIFIED

⊖ = 25 VOLTS ⊕ = 200 VOLTS ⊕ = 400 VOLTS ⊕ = 300 VOLTS ⊕ = 350 VOLTS ⊕ = 400 VOLTS ⊕ = 500 VOLTS ⊕ = 600 VOLTS ⊕ = 1000 VOLTS ⊕ = 1500 VOLTS ⊕ = 2000 VOLTS ⊕ = 3000 VOLTS ⊕ = 4000 VOLTS ⊕ = 5000 VOLTS ⊕ = 6000 VOLTS ⊕ = 7000 VOLTS ⊕ = 8000 VOLTS ⊕ = 9000 VOLTS ⊕ = 10000 VOLTS ⊕ = 15000 VOLTS ⊕ = 20000 VOLTS ⊕ = 30000 VOLTS ⊕ = 40000 VOLTS ⊕ = 50000 VOLTS ⊕ = 60000 VOLTS ⊕ = 70000 VOLTS ⊕ = 80000 VOLTS ⊕ = 90000 VOLTS ⊕ = 100000 VOLTS ⊕ = 150000 VOLTS ⊕ = 200000 VOLTS ⊕ = 300000 VOLTS ⊕ = 400000 VOLTS ⊕ = 500000 VOLTS ⊕ = 600000 VOLTS ⊕ = 700000 VOLTS ⊕ = 800000 VOLTS ⊕ = 900000 VOLTS ⊕ = 1000000 VOLTS

⊕ = DESIGNATES CHASSIS GROUND

STAGE GAINS

TAKEN AT ANT. SOCKET & GRID AT 600 KC & TAKEN AT CONV. GRID AT 285 KC.

DUMMY ANTENNA

AMFED SERIES 1 AMFED SHUNT AT ANT. SOCKET & 0.1MFD SERIES TO CONVERTER GRID

BATTERY CONDITIONS

6.3 VOLTS AT POSITIVE BATTERY TERMINALS WITH POSITIVE GROUND

TEST CONDITIONS

VOL. CONTROL SET AT MAX.; TONE CONTROL SET ON "HIGH" WITH NO INCOMING SIGNAL

VOLTAGES READ FROM POINT SHOWN TO CHASSIS WITH 1000 OHM PER VOLT METER

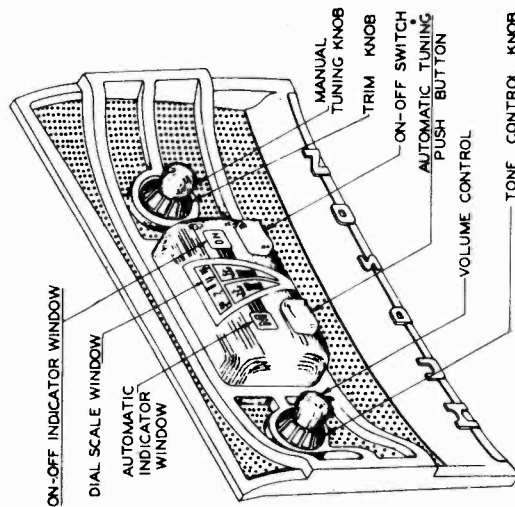
QTY	PART #	DESCRIPTION
1	C1	250 SINGLE PAINT DOTS
1	C2	10MFD 50V
1	C3	50V
1	C4	10MFD 50V
1	C5	10MFD 50V
1	C6	250
1	C7	50V
1	C8	100
1	C9	350
1	C10	50V
1	C11	100
1	C12	10MFD 50V
1	C13	100
1	C14	10MFD 50V
1	C15	10MFD 50V
1	C16	10MFD 50V
1	C17	47X 400V
1	C18	5.8V
1	C19	1.5MΩ
1	C20	20MFD 250V
1	C21	20MFD 250V
1	C22	20MFD 250V
1	C23	20MFD 250V
1	C24	20MFD 250V
1	C25	10AMP FUSE
1	C26	10AMP FUSE
1	C27	10AMP FUSE
1	C28	10AMP FUSE
1	C29	10AMP FUSE
1	C30	10AMP FUSE
1	C31	10AMP FUSE
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1	C328	10AMP FUSE
1	C329	

Automatic Tuning

There are five automatic tuning positions which may be adjusted to five desired stations. If these positions have not been previously adjusted proceed as follows:

1. Press the automatic tuning push button (on the left side) until Number 1 appears in the automatic indicator window.
2. Pull the manual tuning knob OUTWARD to engage the automatic mechanism.
3. Select the station desired and tune to its frequency by turning the tuning knob. Tune very carefully for clearest reception.

CAUTION: DO NOT ATTEMPT TO FORCE THE KNOB IN. The knob will automatically return to the "IN" position when the automatic tuning push button or the foot switch is operated.

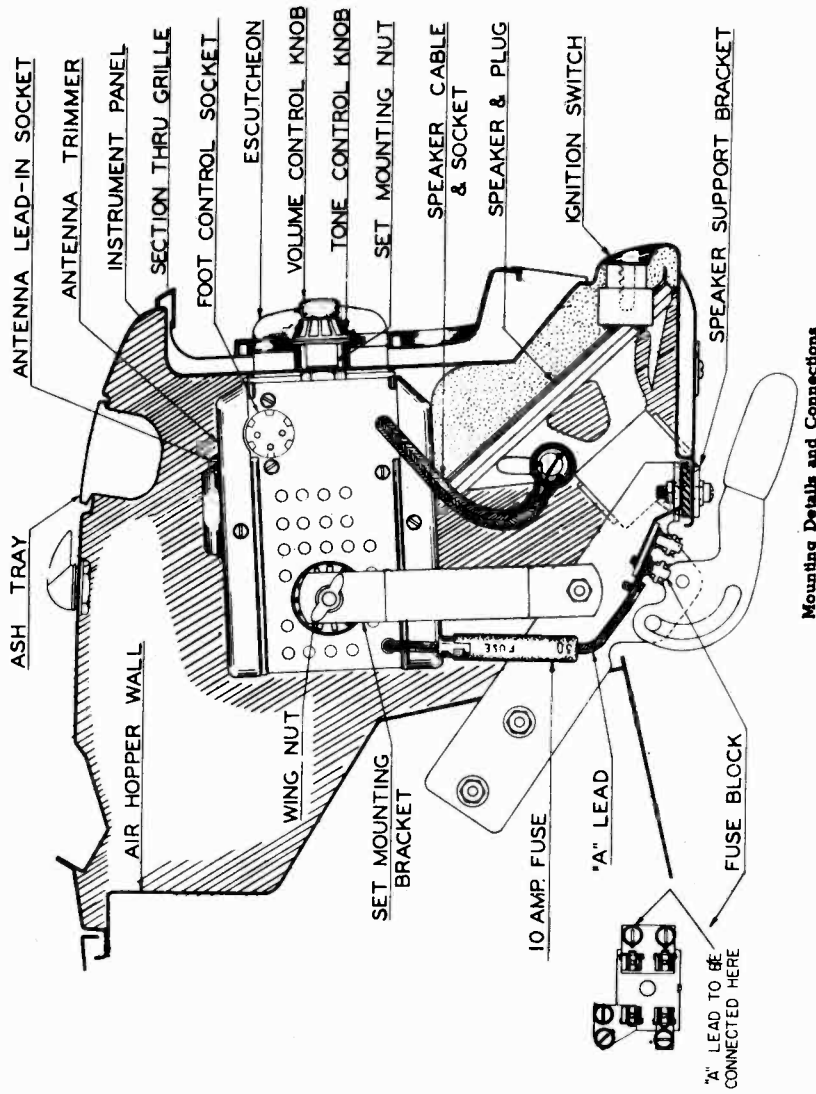


Operating Controls.

4. Press the automatic tuning push button, pull manual tuning knob outward, and tune in station desired for No. 2 position. Use the same procedure for positions No. 3, 4 and 5.

When the five automatic positions have been adjusted to the five desired stations as instructed, it is only necessary to press the AUTOMATIC button to return to MANUAL tuning, or to any one of the stations selected on the Automatic.

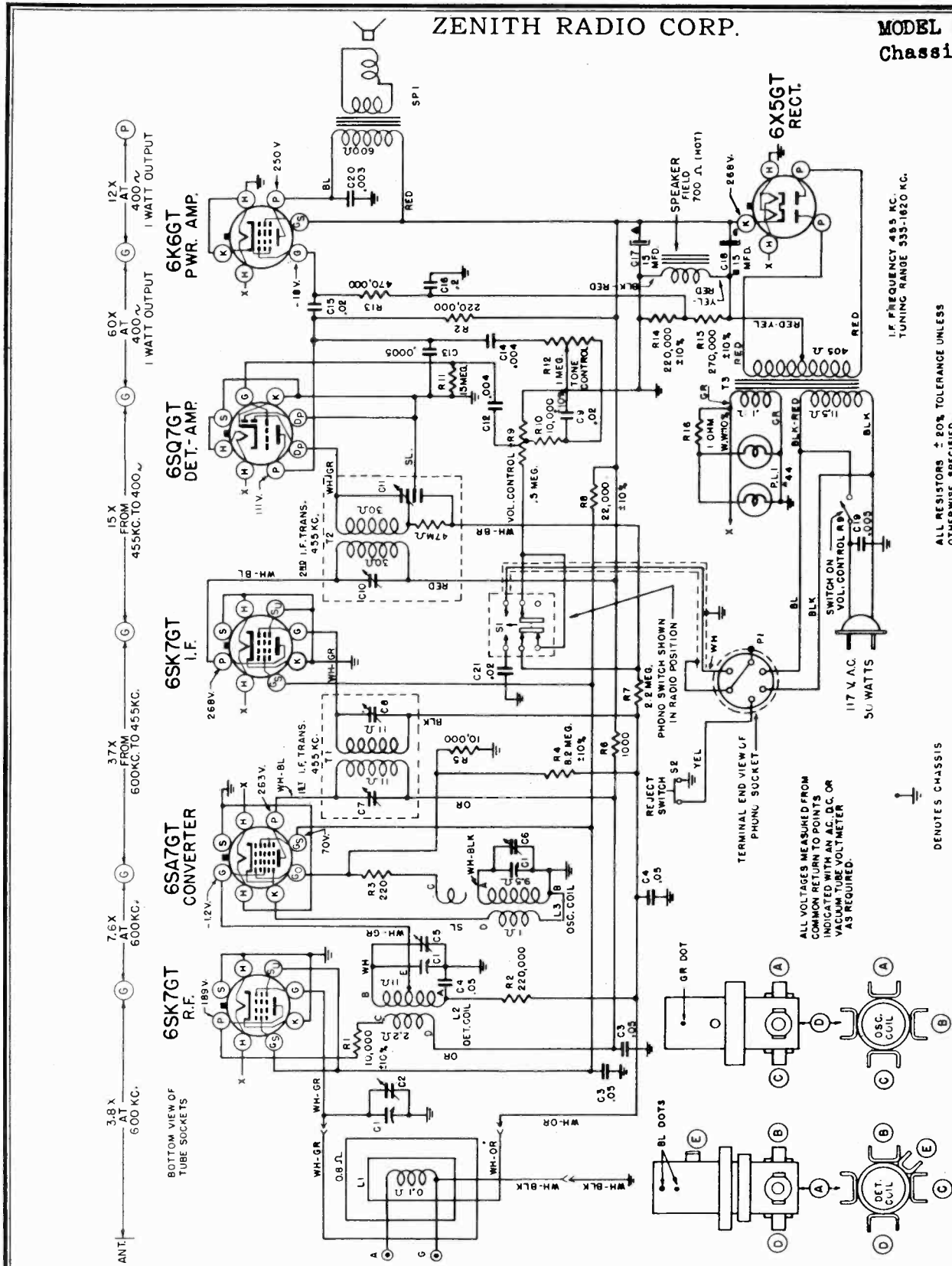
INSTALLATION INSTRUCTIONS



Mounting Details and Connections

ZENITH RADIO CORP.

MODEL 6R084
Chassis 6C21



I.F. FREQUENCY 455 KC.
TUNING RANGE 535-1620 KC.

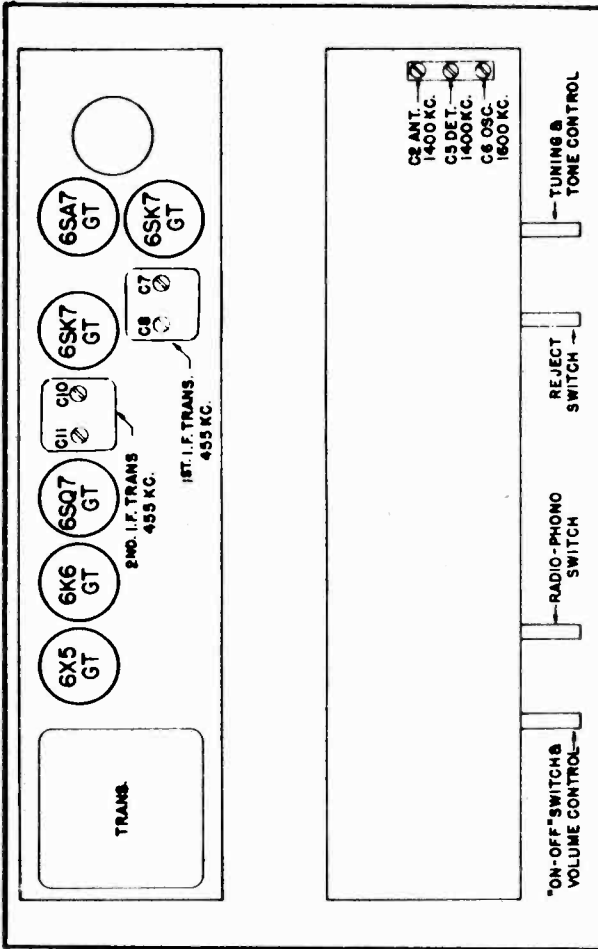
ALL RESISTORS ± 20% TOLERANCE UNLESS OTHERWISE SPECIFIED.

ALL VOLTAGES MEASURED FROM COMMON RETURN TO POINTS INDICATED WITH AN AC, D.C. OR VACUUM TUBE VOLTMETER AS REQUIRED.

DENOTES CHASSIS

MODEL 6R084
CHASSIS No. 6C21

DIAG. PART NO.	DESCRIPTION
C1	22-1369 3-GANG VARIABLE
C2	ON C1 BROADCAST ANT. TRIMMER
C3	22-171 .05 MFD.
C4	22-829 .05 MFD. 200V.
C5	ON C1 BROADCAST DE T. TRIMMER
C6	ON C1 BROADCAST OSC. TRIMMER
C7	ON T1 5T I.F. TRANS. PRI. TRIMMER
C8	ON T1 5T I.F. SEC. "
C9	22-327 .02 MFD. 200V.
C10	ON T2 250V I.F. TRANS. PRI. TRIMMER
C11	ON T2 250V I.F. SEC. "
C12	22-1582 .004 MFD. 600V.
C13	22-854 .0005 MFD. 600V.
C14	22-448 .004 MFD. 600V.
C15	22-830 .02 MFD. 600V.
C16	22-138 .2 MFD. 200V.
C17	22-1372 5 MFD. ELECTRO. 350V.
C18	22-1372 15 MFD. " 450V.
C19	22-1041 .005 MFD. 400V.
C20	22-288 .003 MFD. 600V.
C21	22-1386 .02 MFD. 200V.
R1	63-156 10M OHM 1/4 W.
R2	63-298 220M OHM 1/4 W.
R3	63-879 220 OHM 1/4 W.
R4	63-873 6.2 MEG OHM 1/4 W.
R5	63-589 10M OHM 1/4 W.
R6	63-605 1000 OHM 1/4 W.
R7	63-600 2.2 MEG OHM 1/4 W.
R8	63-1058 22M OHM 2 W.
R9	63-1340 5 MEG VOLUME CONTROL
R10	63-641 10M OHM 1/4 W.
R11	63-076 15 MEG OHM 1/4 W.
R12	63-1341 1 MEG. TONE CONTROL
R13	63-597 470M OHM 1/4 W.
R14	63-655 220M OHM 1/4 W.
R15	63-658 270M OHM 1/4 W.
R16	63-1223 1 OHM WIREWOUND 1/4 W.
L1	6-1338 WAVEMAGNET
L2	6-1163 DET. COIL ASSEMBLY
L3	6-1164 OSC. COIL
T1	65-809 12 1/2 L.F. TRANSFORMER
T2	65-810 850 L.F. "
T3	65-811 PWR. TRANS. 117V. 50-80~
PL1	100-38 6.3V. 25A. DIAL LIGHT
SW1	65-337 PHONO-RADIO SWITCH
SW2	65-349 REJECT SWITCH
SP1	48-016 5" DYNAMIC SPEAKER
P1	6-1167 PHONO CABLE ASSEMBLY



TUBE AND TRIMMER LOCATION

MODELS 6R084—6R087 CHASSIS Nos. 6C21—6C22 ALIGNMENT PROCEDURE

TO THE SERVICE MAN:

A feature of chassis 6C21 is a high gain tuned R.F. stage ahead of the conventional superheterodyne circuit. When making repairs or adjustments on the chassis be sure to have the Phono-Radio switch in Radio position (button out).

The Tone Control circuit used in chassis 6C21 is unusual. Attenuation or control occurs in both the grid and plate circuit of the triode section of the 6SQ7 tube. To increase the bass response Resistor R10 and Capacitor C9 boost the bass in the grid circuit. Capacitor C14 and the Variable Tone Control R12 attenuate the highs in the plate circuit.

When the tone control R12 is in the treble position attenuation to highs are greatly reduced in the plate circuit and minimum bass boost takes place in the grid circuit.

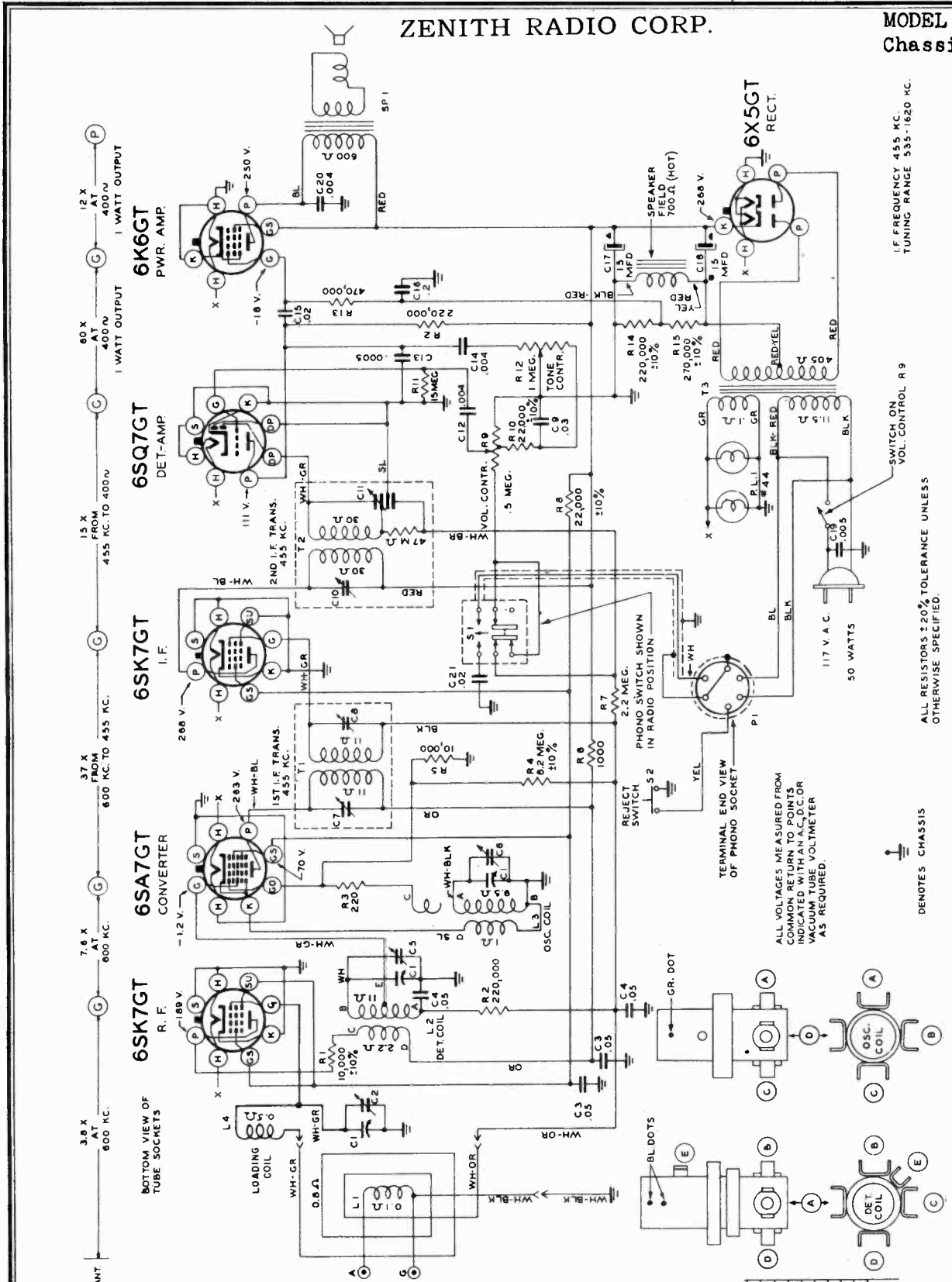
When the tone control is in bass position, attenuation to the highs takes place in the plate circuit with maximum bass boost in the grid circuit.

The result of this arrangement allows a smooth tone control over the audio frequency range.

OPERATION	CONNECT OSCILLATOR TO	DUMMY ANTENNA	INPUT SIG. FREQUENCY	SET DIAL AT	TRIMMERS	PURPOSE
1	Converter Grid	5 Mfd.	455 Kc.	600 Kc.	C-7-, C-8, C-10, C-11	Align I F
2	One Turn Loop Coupled Loosely to Wave Magnet	--	1600 Kc	1600 Kc	C-6	Set Oscillator to Dial Scale
3		--	1400 Kc.	1400 Kc.	C-5	Align det.
4		--	1400 Kc.	1400 Kc.	C-2	Align Ant.

ZENITH RADIO CORP.

MODEL 6R087
Chassis 6C22



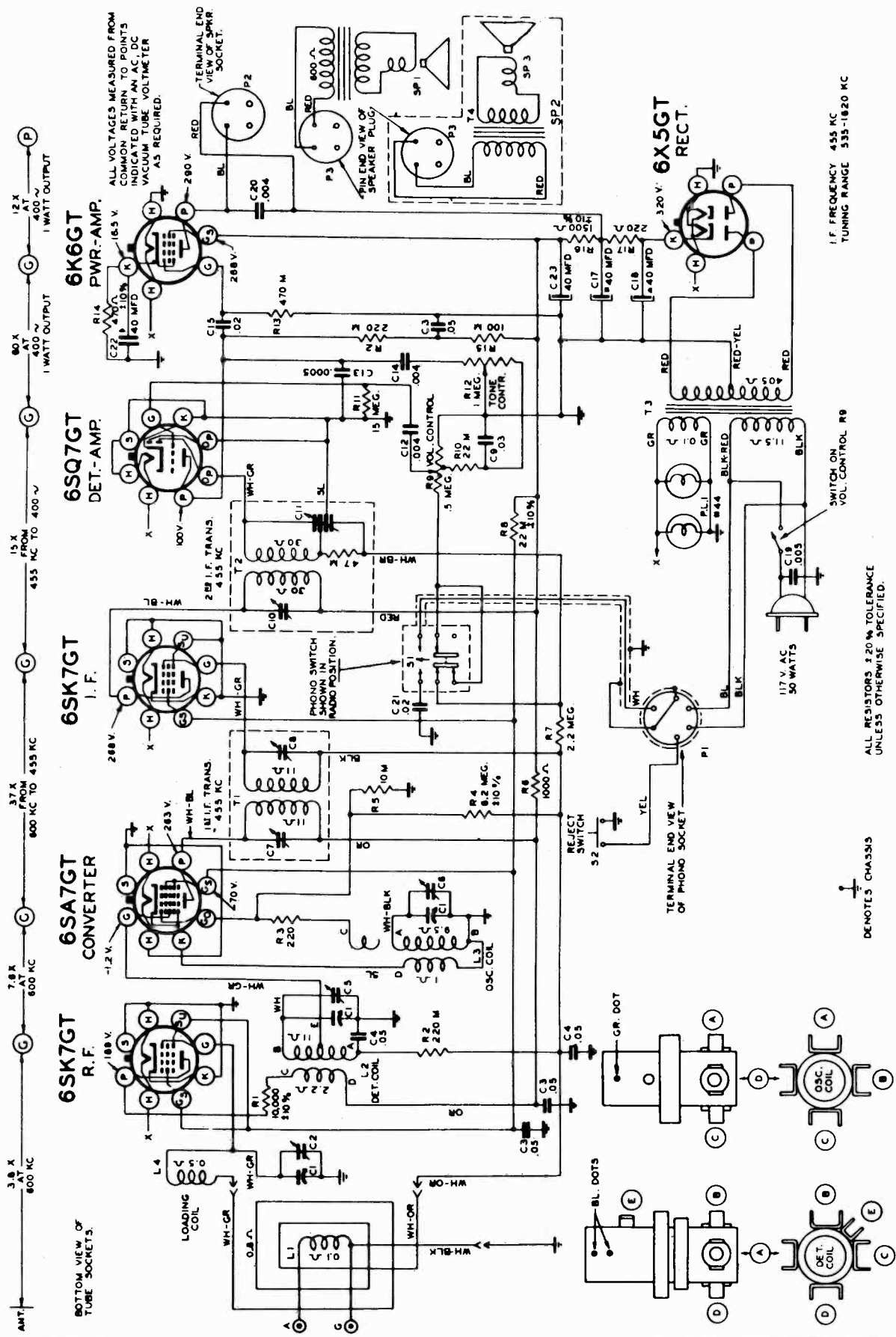
I.F. FREQUENCY 455 KC.
TUNING RANGE 535-1620 KC.

ALL RESISTORS ±20% TOLERANCE UNLESS OTHERWISE SPECIFIED.

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DENOTES CHASSIS

MODEL 6R087
CHASSIS No. 6C22

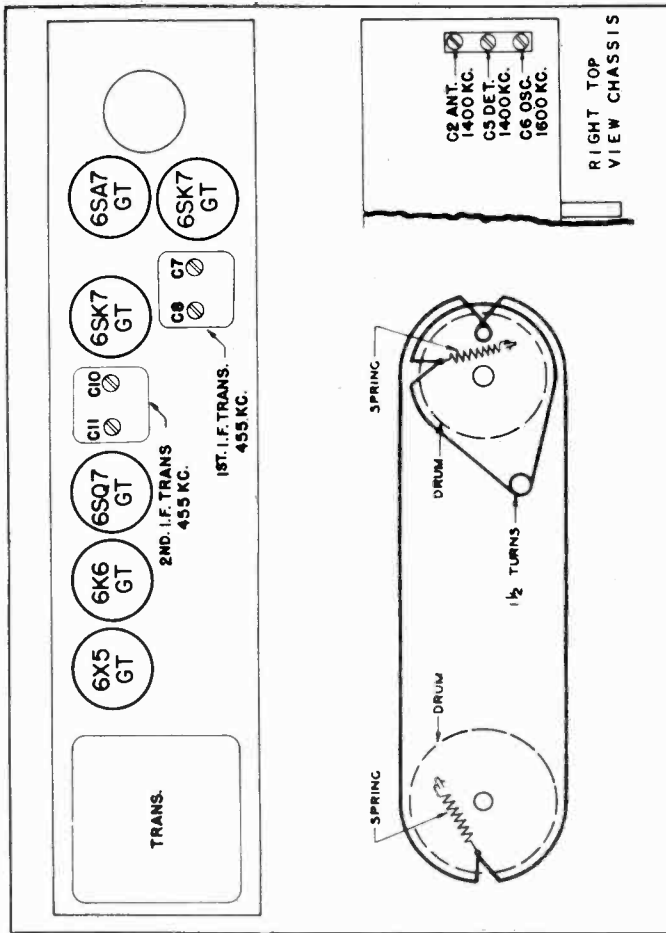
DIAG. PART NO.	DESCRIPTION
C1	22-1369 3-GANG VARIABLE
C2	ON C1 BROADCAST ANT. TRIM. 600 V.
C3	22-171 .05 MFD 200 V.
C4	22-829 .05 MFD 200 V.
C5	ON C1 BROADCAST DET. TRIM.
C6	ON C1 BROADCAST OSC. TRIM.
C7	ON T1 1ST I.F. TRANS. PRIM. TR.
C8	ON T1 1ST I.F. SEC. TRIM.
C9	22-1157 .03 MFD 200 V.
C10	ON T2 2ND I.F. TRANS. PRIM. TRIM.
C11	ON T2 2ND I.F. SEC. TRIM.
C12	22-1362 .004 MFD 600 V.
C13	22-954 .0005 MFD 600 V.
C14	22-448 .004 MFD 600 V.
C15	22-830 .02 MFD 200 V.
C16	22-1372 .02 MFD 200 V.
C17	22-1372 15 MFD ELECTRO. 350V.
C18	22-1372 15 MFD " 450 V.
C19	22-1041 .005 MFD 400V.
C20	22-448 .004 MFD 600V.
C21	22-1366 .02 MFD 200 V.
R1	63-156 10 M OHM 1 W.
R2	63-298 220 M OHM 1/4 W.
R3	63-579 220 OHM 1/4 W.
R4	63-673 6.2 MEG OHM 1/4 W.
R5	63-569 10 M OHM 1/4 W.
R6	63-605 1000 OHM 1/4 W.
R7	63-500 2.2 MEG OHM 1/4 W.
R8	63-1036 22 M OHM 2 W.
R9	63-1340 .5 MEG. VOL. CONTR.
R10	63-591 22 M OHM 1/4 W.
R11	63-976 15 MEG OHM 1/4 W.
R12	63-1341 1 MEG. TONE CONTR.
R13	63-597 470 M OHM 1/4 W.
R14	63-655 220 M OHM 1/4 W.
R15	63-656 270 M OHM 1/4 W.
L4	S-1896 LOADING COIL
L1	S-11430 WAVEMAGNET
L2	S-11163 DET. COIL ASSY.
L3	S-11184 OSC. " "
T1	95-909 1ST I.F. TRANS.
T2	95-910 2ND I.F. " "
T3	95-911 PWR. TRS. 117V. 50-80 VA.
PL1	100-36 DIAL LIGHT 63V. 25 A.
S1	95-337 PHONO-RADIO SW.
S2	95-348 REJECT SWITCH
SP1	49-526 10" DYNAMIC SPEAKER OR WITH-52-377 SPEAKER CABLE ASSY.
P1	78-623 PHONO SOCKET



I.F. FREQUENCY 455 KC
TUNING RANGE 535-1620 KC

ALL RESISTORS ± 20% TOLERANCE
UNLESS OTHERWISE SPECIFIED.

DENOTES CHASSIS



TUBE TRIMMER LOCATION AND DIAL CABLE DRAWING

A feature of chassis 6C22Z and 6C22Z2 is a high gain tuned R.F. stage ahead of the conventional superheterodyne circuit. When making repairs or adjustments on the chassis be sure to have the Phono-Radio switch in Radio position (button out). The Tone Control circuit used in this chassis is unusual. Attenuation or control occurs in both the grid and plate circuit of the triode section of the 6SQ7 tube. To increase the bass response Resistor R10 and Capacitor C9 boost the bass in the grid circuit. Capacitor C14 and the Variable Tone Control R12 attenuate the highs in the plate circuit. When the tone control R12 is in the treble position attenuation to highs are greatly reduced in the plate circuit and minimum bass boost takes place in the grid circuit. When the tone control is in bass position, attenuation to the highs takes place in the plate circuit with maximum bass boost in the grid circuit. The result of this arrangement allows a smooth tone control over the audio frequency range.

ALIGNMENT PROCEDURE

OPERATION	CONNECT OSCILLATOR TO	DUMMY ANTENNA	INPUT SIG. FREQUENCY	SET DIAL AT	TRIMMERS	PURPOSE	
1	Converter Grid	.5 Mfd.	455 Kc.	600 Kc.	C-7, C-8, C-10, C-11	Align I. F.	
2	One turn loop coupled loosely to Wave Magnet	--	1600 Kc.	1600 Kc.	C-6	Set Oscillator to Dial Scale	
3		--	1400 Kc.	1400 Kc.	C-5		
4		--	1400 Kc.	1400 Kc.	C-2		Align Det.
							Align Ant.

PARTS LIST

DIAL ASSEMBLY

26-334	DIAL SCALE
46-522	CONTROL KNOB (DUMMY)
46-538	TUNING KNOB
46-548	RADIO-PHONO REJECT KNOB
57-1071	ESCUTCHEON PLATE
59-161	DIAL POINTER
76-413	TUNING CONTROL SHAFT
78-504	DIAL LIGHT SOCKET & WIRE
80-365	TUNING SHAFT TENSIDN SPRING
80-402	DIAL CORD TENSION SPRING
100-36	DIAL LIGHT BULB 6.3 VOLTS
159-50	PLUG BUTTON (DIAL SCALE MTG.)
188-30	RETAINING RING (TUNING SHAFT)
188-32	RETAINING RING (DIAL PULLEY)
188-34	RETAINER RING
188-54	KNOB CLAMPING RING
192-94	DIAL CRYSTAL
S11161	DIAL PULLEY CORD & EYELET ASSEM
S11162	POINTER PULLEY CORD & EYELET ASSEM
S11168	CONDENSER PULLEY & BUSHING ASSEM
S11292	DIAL PULLEY & BUSHING ASSEM
S11558	TONE & VOLUME CONTROL KNOB & RING ASSEM

CHOKES & COILS

95-909	1ST I.F. TRANSFORMER
95-910	2ND I.F. TRANSFORMER
S11163	DETECTOR COIL ASSEM
S11164	OSCILLATOR COIL ASSEM
S13478	ANTENNA LOADING COIL ASSEM. 6C22ZZ
S11896	ANTENNA LOADING COIL ASSEM. 6C22Z

CONDENSERS

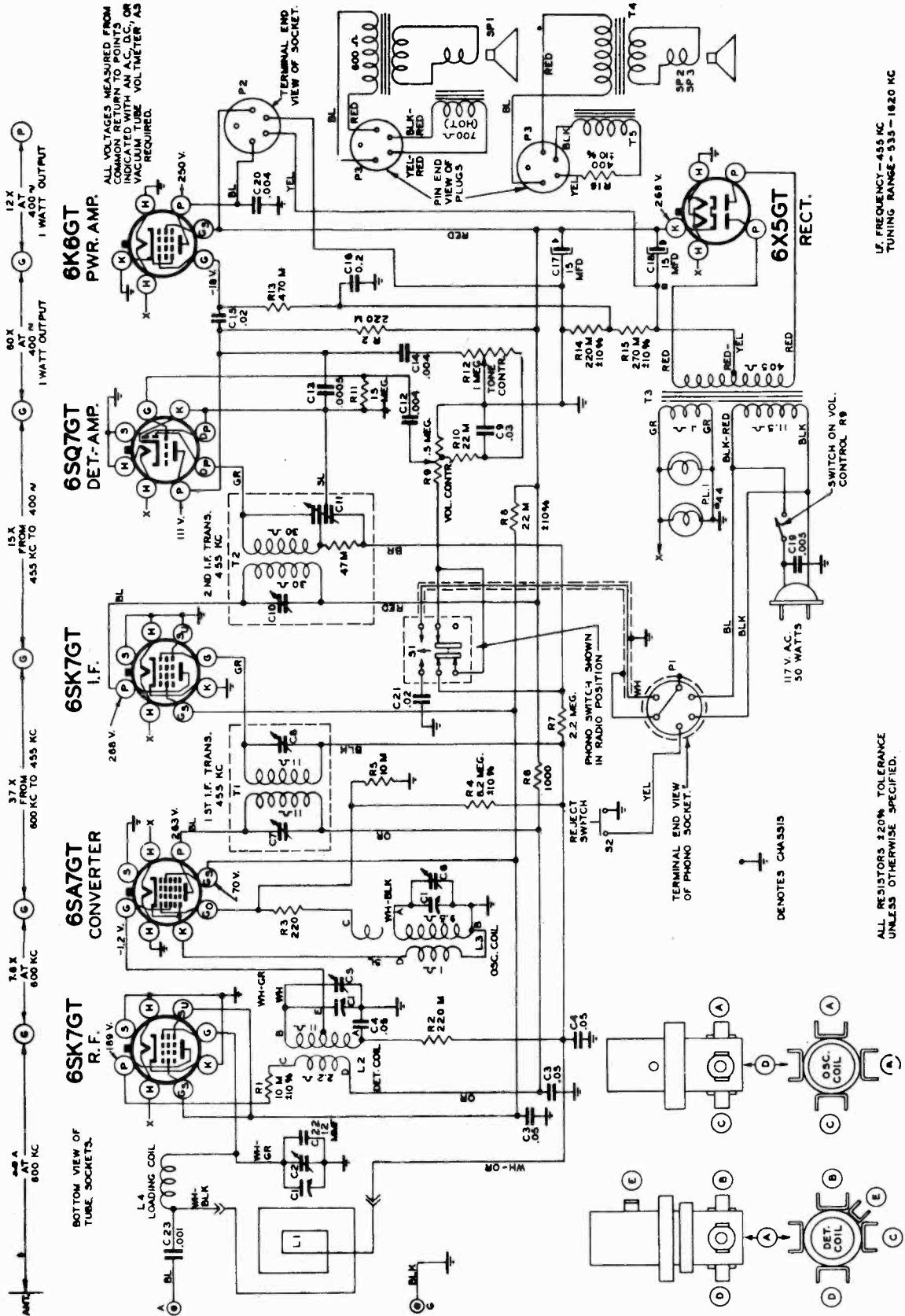
22-138	.2 MFD. (C16)	200 V.
22-171	.05 MFD. (C3)	600 V.
22-448	.004 MFD. (C14 & C20)	600 V.
22-530	12 MMFD. 6C22ZZ	600 V.
22-1444	.001. 6C22ZZ	200 V.
22-829	.05 MFD. (C4)	200 V.
22-890	.02 MFD. (C15)	600 V.
22-854	.0005 MFD. (C13)	600 V.
22-1041	.005 MFD. (C19)	400 V.
22-1157	.03 MFD. (C9)	200 V.
22-1362	.004 MFD. (C12)	600 V.
22-1369	3 SECTION GANG COND. (C9)	
22-1372	DRY ELECTROLYTIC 15 MFD. 450V. X 15 MFD. 350V. X (C17 & C18) 6C22ZZ	
22-1382	DRY ELECTROLYTIC 40 X 40 MFD. 450V. X 40 MFD. 25 V. 6C22Z (C17, 18, 22)	
22-1386	.02 MFD. (C21)	600 V.
22-1611	DRY ELECTROLYTIC 40 MFD. 450V (C23-6C22Z)	

RESISTORS

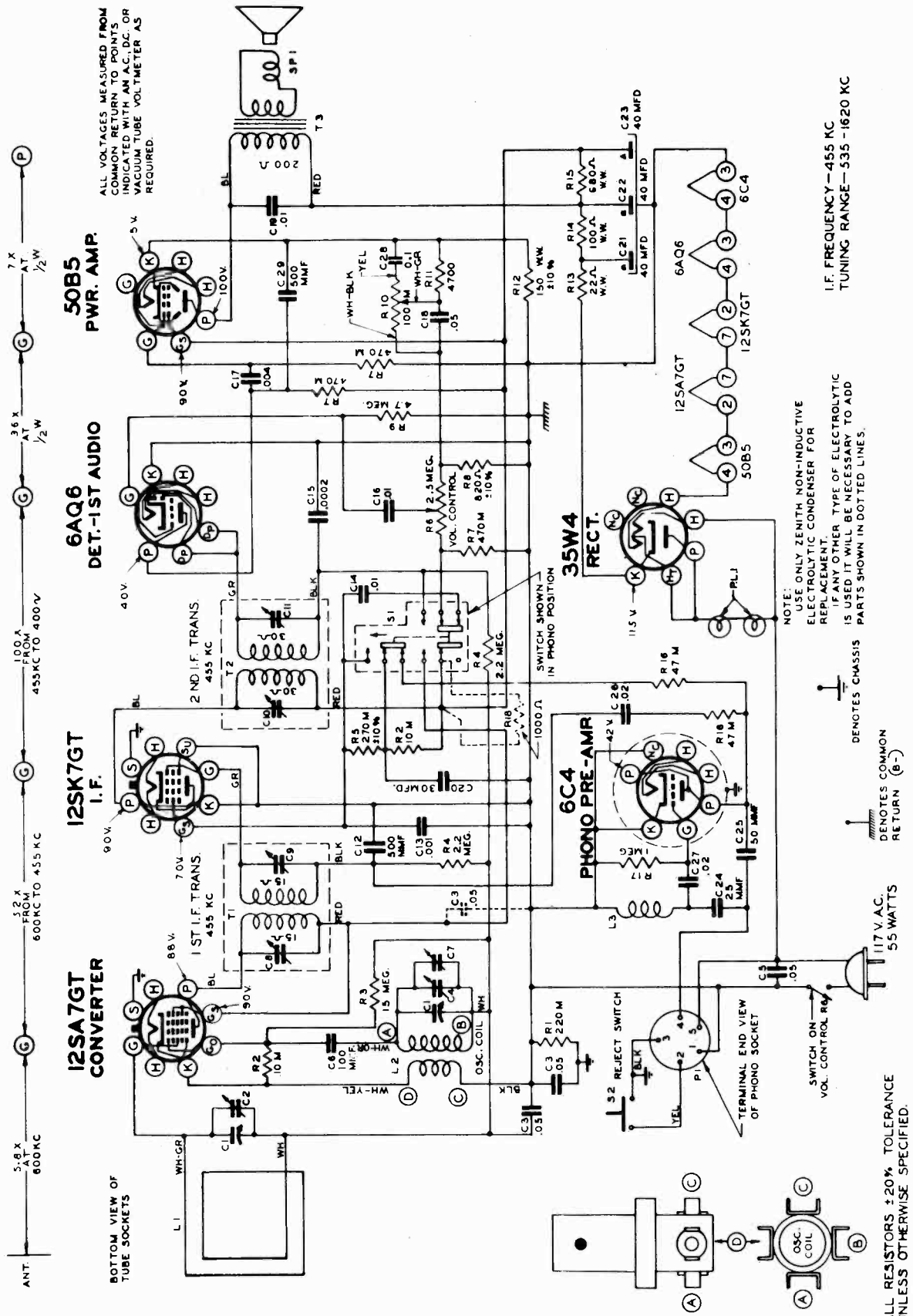
63-156	10M OHM (R1)	1 WATT
63-296	220M OHM (R2)	1/4 WATT
63-579	220 OHM (R3)	1/4 WATT
63-589	10M OHM (R5)	1/4 WATT
63-591	22M OHM (R10)	1/4 WATT
63-595	100M OHM (R15-6C22Z)	1/4 WATT
63-597	470M OHM (R13)	1/4 WATT
63-600	2.2 MEGOHM (R7)	1/4 WATT
63-605	1M OHM (R6)	1/2 WATT
63-655	220M OHM (R14-6C22ZZ)	1/4 WATT
63-656	270M OHM (R15-6C22ZZ)	1/4 WATT
63-673	8.2 MEGOHM (R4)	1/4 WATT
63-976	15 MEGOHM (R11)	1/4 WATT
63-1170	1500 OHM W.W. (R16-6C22Z)	2 WATT
63-1222	470 OHM W.W. (R14-6C22Z)	1 WATT
63-1227	220 OHM W.W. (R17-6C22Z)	1 WATT
63-1340	VOLUME CONTROL & SWITCH (R9)	
63-1341	TONE CONTROL (1 MEGOHM) (R12)	
63-1545	400 OHM 10W (R16-6C22)	

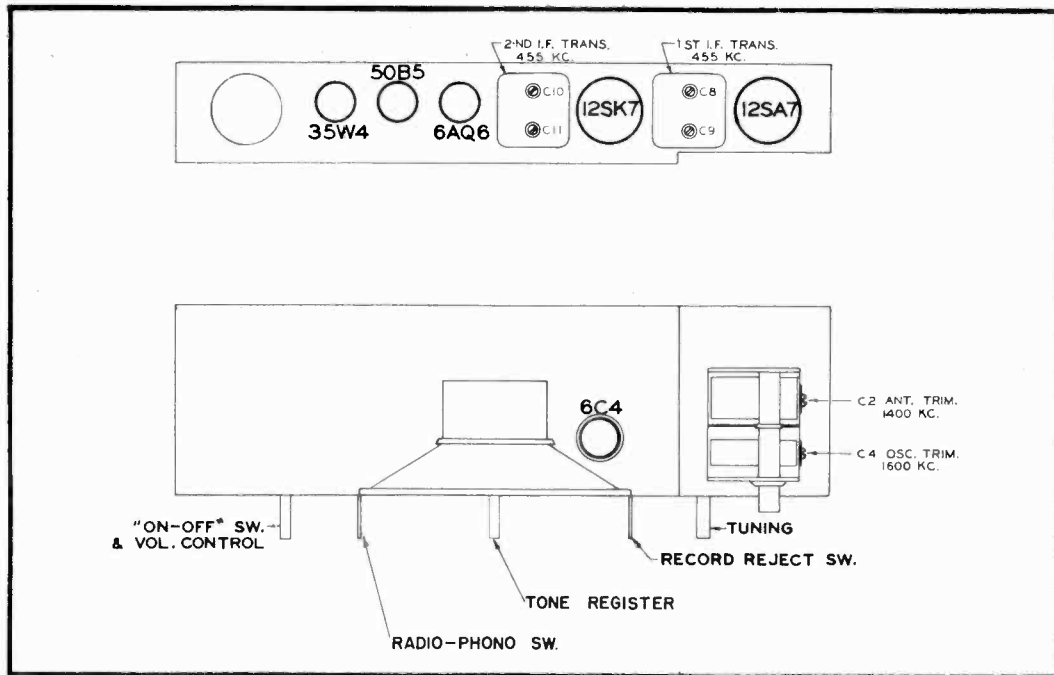
MISCELLANEOUS

2-121	CABINET BACK
11-85	LINE CORD & PLUG
11-87	LINE CORD & PLUG (Z MODELS)
12-1138	WAVEMAGNET MTG. BRKT.
15-23	PLUG CAP & INSULATOR (USED ON S11456)
15-62	PLUG CAP & INSULATOR (USED ON S11456)
19-123	PHONO UNIT MTG. CLIP
27-81	MOUNTING FLANGE(SHAFT BEARING DISC)
36-31	RECORD CHANGER PULL-OUT HANDLE
45-526	10" DYNAMIC SPEAKER
	206-526 OUTPUT TRANSFORMER
	207-526 FIELD COIL (NOT REPLACEABLE)
	208-526 CONE & VOICE COIL
49-563	10" DYNAMIC SPEAKER (ALT. FOR 49-526)
	206-563 OUTPUT TRANSFORMER
	207-563 FIELD COIL (NOT REPLACEABLE)
	208-563 CONE & VOICE COIL
49-581	10" P.M. SPEAKER (ALSO SEE S-132571) 6C22Z
	OUTPUT TRANSFORMER (SEE 95-1011)
	208-581 CONE & VOICE COIL
49-585	10" P.M. SPEAKER 6C22Z
	296-585 OUTPUT TRANSFORMER
	208-585 CONE & VOICE COIL
52-377	SPEAKER CABLE (49-563)
58-88	WAVEMAGNET PLUG (3 PRONG)
58-132	SIX PRONG PLUG (USED ON S11456)
58-152	SPEAKER PLUG. 6C22Z
58-156	SPEAKER PLUG (49-585) 6C22Z
70-83	#6 X 1/2 WASHER HD. WOOD SCREW (CABINET BACK)
72-55	#6 X 3/8 FLAT PHILLIPS HD. WOOD SCREW
72-59	#2 X 2-1/2 PHILLIPS FLAT HD. WOOD SCREW (ESC. MTG.)
78-128	SPEAKER PLUG SOCKET
78-349	WAVEMAGNET PLUG SOCKET
78-373	OCTAL BASE TUBE SOCKET (5 CONTACT)
78-374	OCTAL BASE TUBE SOCKET (6 CONTACT)
78-376	OCTAL BASE TUBE SOCKET (8 CONTACT)
78-555	SIX PRONG SOCKET (USED ON S11456)
78-611	OCTAL BASE TUBE SOCKET (Z MODEL) (8 CONTACT)
78-623	PHONO SOCKET (6 PRONG)
78-732	SPEAKER PLUG SOCKET (Z MODEL)
89-463	PHONO MTG. SPRING
83-1218	INSULATING STRIP (GANG COND.)
83-1240	BLACK VINYLITE TRIM STRIP (RECORD CHANGER)
85-337	PHONO-RADIO SWITCH
85-349	RECORD REJECT SWITCH
94-295	BUSHING-SWITCH MTG. (Z MODEL)
94-334	BUSHING-SWITCH MTG.
95-911	POWER TRANSFORMER, 117V. 50-60.
95-1007	OUTPUT TRANSFORMER. 6C22ZZ
95-1011	SPKR. OUTPUT TRANSFORMER (49-581) 6C22Z
95-1019	FILTER CHOKE. 6C22ZZ
112-420	PHONO MTG. SCREW
112-489	HANDLE MTG. SCREW (36-31)
114-58	6-32 X 3/8 HEX ACCRN HD. M.S. SCREW
114-128	CHASSIS MTG. SELF TAPPING SCREW
114-193	#8 X 3/16 HEX ACCRN HD. S.T. SCREW
114-202	#8-32 X 1-1/8 SLOTTED HEX. WASHER HD S.T. SCREW (USED ON 12-1138)
125-17	SWITCH MTG. GROMMETS
125-45	CONDENSER MTG. GROMMETS
196-80	DUST GASKET
202-381	PHONO INSTRUCTION SHEET
202-388	INSTRUCTION BOOK
237-1	CABLE CLAMP
S13479	LOOP ANTENNA. 6C22ZZ
S13391	12" PM SPEAKER ASSEMBLY 6C22ZZ
S13406	10" PM SPEAKER ASSEMBLY 6C22ZZ
S11450	WAVEMAGNET ASSEM. (30A) 6C22Z
S11456	INTER CONNECTING CABLE ASSEM.
S11468	RECORD CHANGER ASSEM.
S11920	RECORD CHANGER MTG. FRAME ASSEM.
S12864	DRIVE WHEEL & PIN ASSEM. (REC. CHANG.)
S13257	10" P.M. SPKR. & TRANSFORMER ASSEM. (ALT. FOR 49-585) (Z MODEL) 6C22Z



I.F. FREQUENCY—455 KC
TUNING RANGE—535—1620 KC





TUBE AND TRIMMER LOCATION

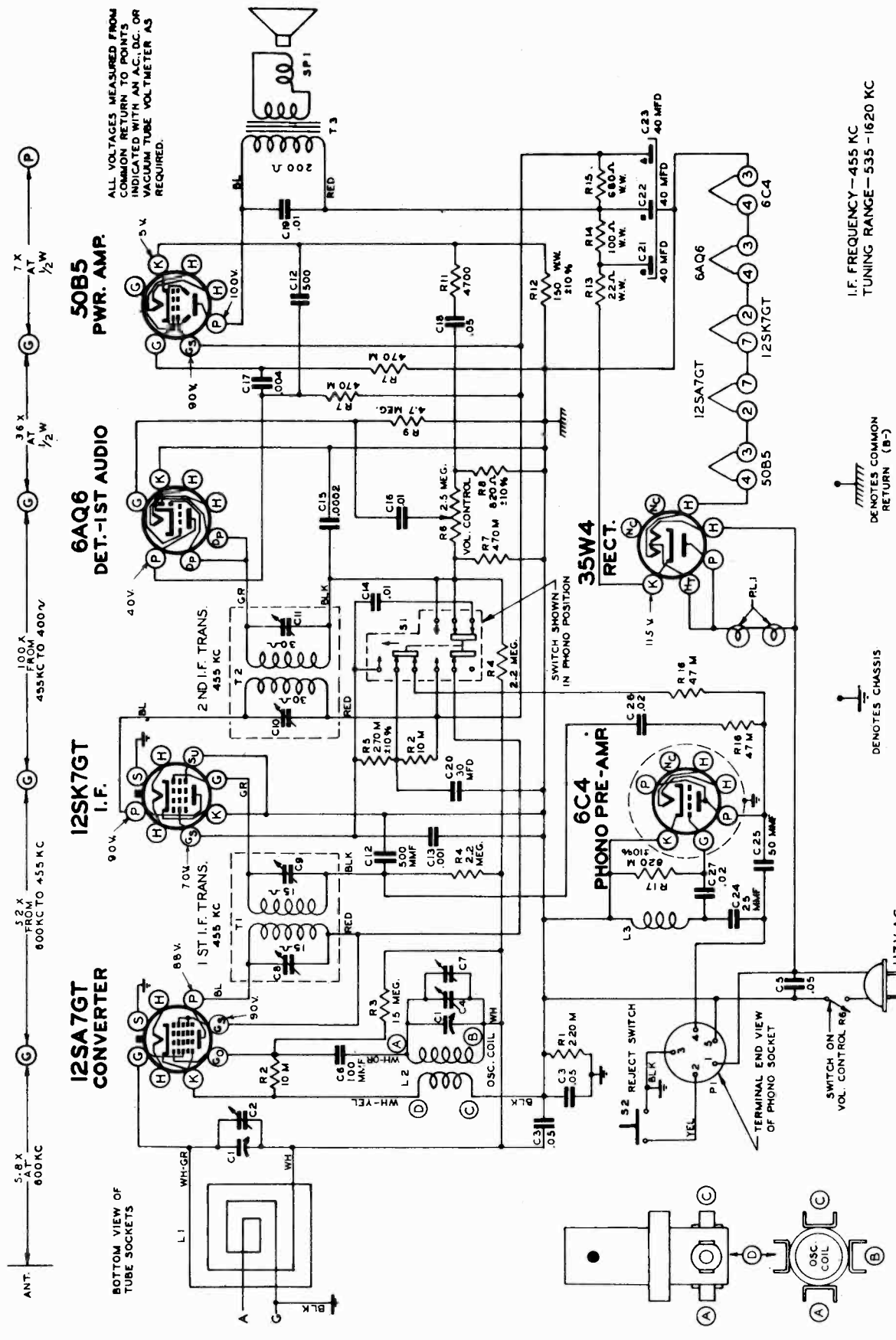
The alignment of chassis 6E03 is conventional, however the adjustments interlock to some degree, therefore, the procedure must be followed exactly. Since this chassis is of the AC/DC type, care must be exercised when making measurements. Chassis 6E03 has a phono-radio push button switch of the double acting type. When in the "In" position this connects the radio for playing records. Socket P1 is used to connect the changer to the receiver chassis.

ALIGNMENT PROCEDURE

OPERATION	CONNECT OSCILLATOR TO	DUMMY ANTENNA	INPUT SIG. FREQUENCY	SET DIAL AT	TRIMMERS	PURPOSE
1	Converter Grid	.5 MFD	455 Kc.	600 Kc.	C8, C9, C10, C11	Align I.F.
2	Single Turn Loop Loosely Coupled to Wavemagnet	-----	1600 Kc.	1600 Kc.	C4	Set Oscillator to Dial Scale.
3		-----	1400 Kc.	1400 Kc.	C2	Align Antenna.

ZENITH RADIO CORP.

MODEL 6R886,
Chassis 6E02



ALL VOLTAGES MEASURED FROM COMMON RETURN TO POINTS INDICATED WITH AN A.C., D.C. OR VACUUM TUBE VOLTMETER AS REQUIRED.

I.F. FREQUENCY—455 KC
TUNING RANGE—535 - 1620 KC

Denotes Common Return (B')

Denotes Chassis

ALL RESISTORS ±20% TOLERANCE UNLESS OTHERWISE SPECIFIED.

PARTS LIST

DIAGRAM NUMBER

DESCRIPTION

CONDENSERS

REFERENCE NUMBER	DIAGRAM NUMBER	DESCRIPTION	VALUES
22-1667	C1	2-Eng Variable	
ON C1	C2	Be. Ant. Trim.	.200 V.
22-829	C3	.05 Mfd.	.400 V.
ON C1	C4	Be. Osc. Tripler	.400 V.
22-1017	C5	.05 Mfd.	.500 V.
22-162	C6	100 Mfd.	.500 V.
ON C1	C7	Be. Osc. Trim.	
ON T1	C8	1st. I.F. Trans. Pri. Trim.	
ON T1	C9	1st. I.F. Trans. Sec. Trim.	
ON T2	C10	2nd. I.F. Trans. Pri. Trim.	
ON T2	C11	2nd. I.F. Trans. Sec. Trim.	
22-716	C12	.0005 Mfd.	.500 V.
22-1444	C13	.001 Mfd.	.200 V.
22-243	C14	.01 Mfd.	.400 V.
22-953	C15	.0002 Mfd.	.600 V.
22-196	C16	.01 Mfd.	.600 V.
22-448	C17	.004 Mfd.	.600 V.
22-178	C18	.05 Mfd.	.200 V.
22-1182	C19	.01 Mfd.	.400 V.
22-1707	C20	30 Mfd. Electro	.150 V.
	C21	40 Mfd. Electro	.150 V.
	C22	40 Mfd. Electro	.150 V.
	C23	40 Mfd. Electro	.150 V.
22-137	C24	25 Mfd.	.500 V.
22-1522	C25	50 Mfd.	.500 V.
22-188	C26	50 Mfd.	.400 V.
22-327	C27	.02 Mfd.	.200 V.

RESISTORS

63-1884	R1	220 M Ohm	.1/2 W.
63-1828	R2	10 M Ohm	.1/2 W.
63-1961	R3	15 Megohm	.1/2 W.
63-1926	R4	2.2 Megohm	.1/2 W.
63-1887	R5	270 M Ohm	.1/2 W.
63-1555	R6	2.5 Meg. Vol. Control	
63-1898	R7	470 M Ohm	.1/2 W.
63-1782	R8	820 Ohm	.1/2 W.
63-1940	R9	4.7 Megohm	.1/2 W.
63-1814	R11	4700 Ohm	.1/2 W.
63-688	R12	150 Ohm W. W.	.1/2 W.
63-1219	R13	22 Ohm W. W.	.1/2 W.
63-1220	R14	100 Ohm W. W.	1 W.
63-1221	R15	680 Ohm W. W.	1 W.
63-1856	R16	47 M Ohm	.1/2 W.
63-1908	R17	820 M Ohm	.1/2 W.

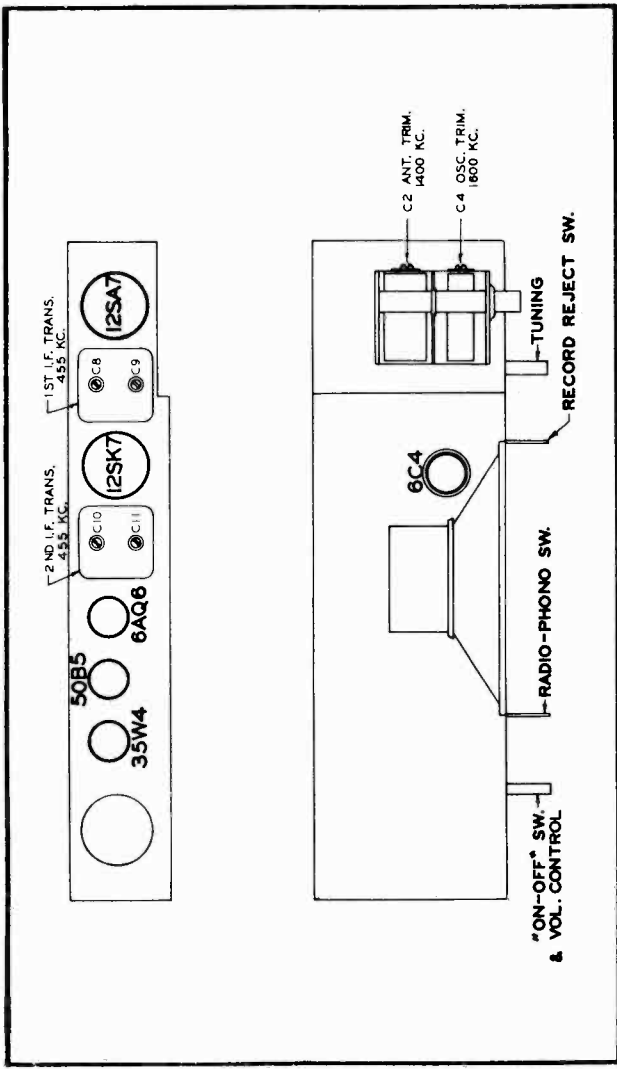
COILS

L1	Wavemagnet Assem.	
L2	Osc. Coil Assem.	
L3	Osc. Coil Assem.	
T1	1st. I.F. Trans.	
T2	2nd. I.F. Trans.	
T3	Output Trans.	

MISCELLANEOUS

P.L. 1	Pilot Light 3.2 V.	
78-592	6 Prong Phono Socket.	
85-421	Phono-Radio Switch.	
85-422	Reject Switch.	
49-602	5-1/4" P.M. Speaker	
S13815	Hinge Assembly.	
S13820	Dial Pointer and Pulley Assembly.	
S14196	Escutcheon and Grille Cloth Assembly.	
2-122	Cabinet Back.	
13-1382	Hinge Support Bracket	
14-1086	Table Cabinet	
28-387	Dial Scale	
27-89	Felt Disc	
48-887	Tuning Control Knob	
48-889	Phono Switch Knob	
57-1105	Wavemagnet Lead Spacer Strip	
57-1320	Chassis Cover Plate	
80-407	Record Changer Mounting Spring	
80-669	Dial Scale Retaining Spring	
110-129	Grille Cloth	
142-544	Record Changer Mounting Screw	
184-11	Speaker Barfile	
186-13	Rubber Bumper	

11-1-47



TUBE AND TRIMMER LOCATION

Chassis 6E02 has a Record Reject push button switch on the receiver control panel to reject records.
 The socket P1 is used to connect the automatic record changer to the receiver.
 The record player is connected to the receiver by a shielded cable and socket arrangement.
 The Phono-Radio switch is a two position double acting push-button switch and when in the "in" position connects the changer for playing records.

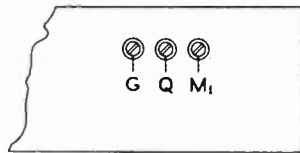
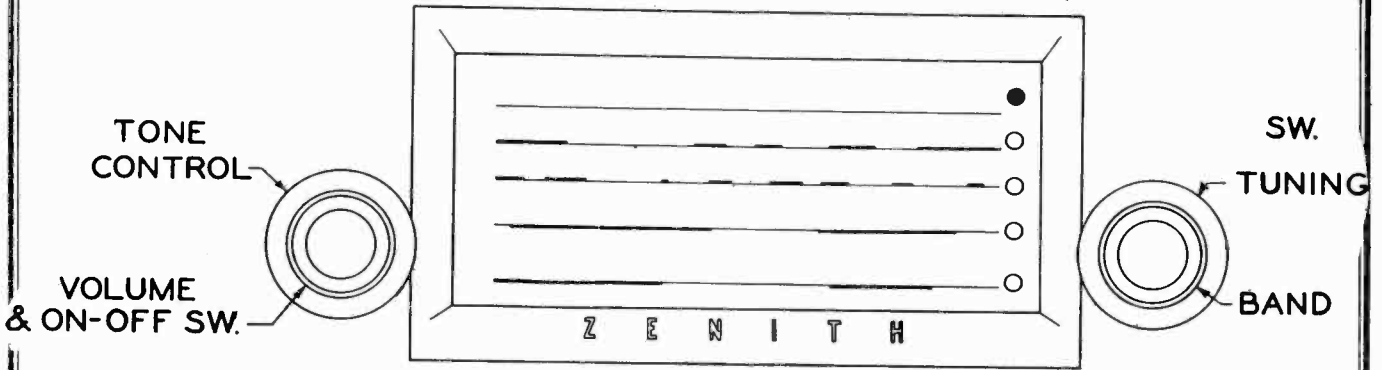
ALIGNMENT PROCEDURE

OPERATION	CONNECT OSCILLATOR TO ANTENNA	DUMMY ANTENNA	INPUT SIG. FREQUENCY	SET DIAL AT	TRIMMERS	PURPOSE
1	Converter Grid	.5 MFD	455 Kc.	1600 Kc.	C8, C9, C10, C11	Align I.F.
2	Single Turn Loop Loosely Coupled to Wavemagnet	-----	1600 Kc.	1600 Kc.	C4	Set Oscillator to Dial Scale.
3		-----	1400 Kc.	1400 Kc.	C2	Align Antenna.

MODELS 6S624CT,
6S643CT, ch. 6B16CT

ZENITH RADIO CORP.

MODELS 6S643AT,
6S659AT, ch. 6B16AT;
6S624BT, 6S643BT,
6S659BT, ch. 6B16BT



POWER

Under no circumstances should this receiver be connected to direct current (D.C.).

6B16AT — This chassis is designed to operate on 25 cycles alternating current (A.C.) and may be adjusted for use on 110-125-190-220 or 240 volts by means of the switch on top of the transformer.

6B16BT — This chassis is designed to operate on 50 to 100 cycle alternating current (A.C.) and may be adjusted for use on either 115 or 225 volts by means of the switch on the power transformer.

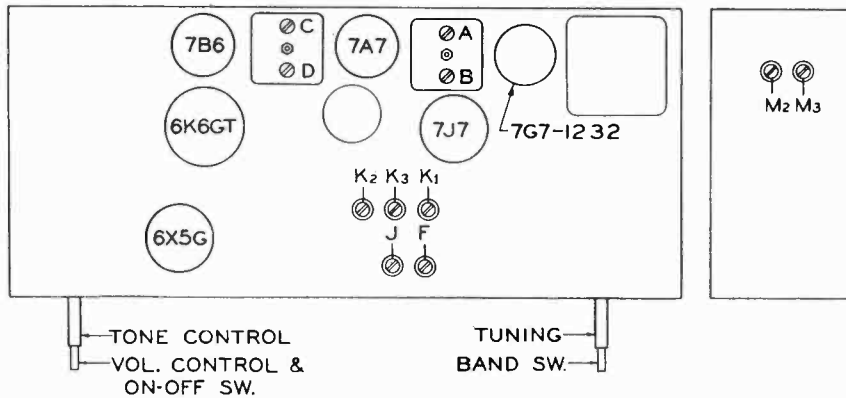
6B16CT — This chassis is designed to operate on 50 to 60 cycle alternating current (A.C.) and may be adjusted for use on either 95, 115 or 150 volts by means of the switch on the power transformer.

The total power consumption is 50 watts.

TUBES

The following tubes are used — (see Fig. 2):

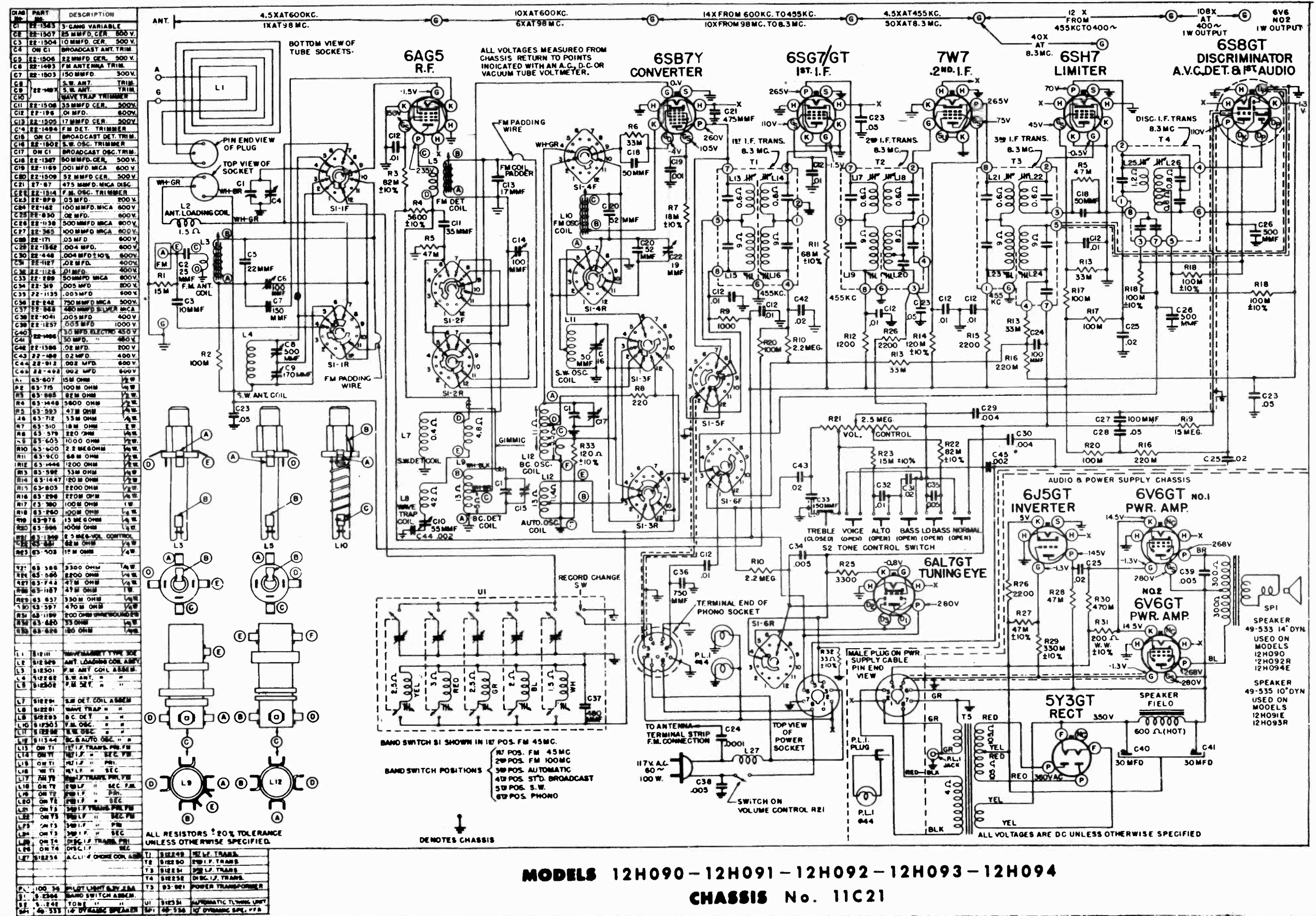
- 7G7/1232 — 7J7 — 7A7 — 7B6 —
- 6K6GT — 6X5G



Operation	Connect test osc. to	Dummy Ant.	Input signal frequency	Band	Set Dial	Adjust Trim	Purpose
1	1st det. Gnd.	.1 mfd.	455 kc.	BC	600 kc.	ABCD	Align IF
2	Ant. Gnd.	200 mmf.	1400 kc.	BC	1400 kc.	F	Set osc. to scale
3	Ant. Gnd.	200 mmf.	1400 kc.	BC	1400 kc.	G	Align Ant.
4	Ant. Gnd.	200 mmf.	600 kc.	BC	Rock at 600 kc.	J	Set Padder
5	Ant. Gnd.	400 ohm	6.5 mc.	SW2	6.5 mc.	Q	Align SW2
6	Ant. Gnd.	400 ohm	18.0 mc.	SW1	18.0 mc.	K1	Set osc. to scale
7	Ant. Gnd.	400 ohm	18.0 mc.	SW1	18.0 mc.	M1	Align Ant.
8	Ant. Gnd.	400 ohm	17.8 mc.	19-16m	17.8 mc.	K3	Set osc. to scale
9	Ant. Gnd.	400 ohm	17.8 mc.	19-16m	17.8 mc.	M3	Align Ant.
10	Ant. Gnd.	400 ohm	11.8 mc.	25-31m	11.8 mc.	K2	Set osc. to scale
11	Ant. Gnd.	400 ohm	11.8 mc.	25-31m	11.8 mc.	M2	Align Ant.

ZENITH RADIO CORP.

MODELS 12H090, 12H091, 12H092, 12H093, 12H094, Chassis 11C21 Late



PART NO.	DESCRIPTION	QTY	REMARKS
C1	3-GANG VARIABLE	1	
C2	25 MMFD. CER. 500V.	1	
C3	10 MMFD. CER. 500V.	1	
C4	BROADCAST ANT. TRIM.	1	
C5	22 MMFD. CER. 500V.	1	
C6	FM ANTENNA TRIM.	1	
C7	150 MMFD. 300V.	1	
C8	S.W. ANT. TRIM.	1	
C9	S.W. ANT. TRIM.	1	
C10	WAVE TRAP TRIMMER	1	
C11	35 MMFD. CER. 500V.	1	
C12	0.1 MFD. 500V.	1	
C13	17 MMFD. CER. 500V.	1	
C14	FM DET. TRIMMER	1	
C15	ON CI BROADCAST DET. TRIM.	1	
C16	S.W. OSC. TRIMMER	1	
C17	BROADCAST OSC. TRIM.	1	
C18	50 MMFD. CER. 500V.	1	
C19	0.01 MFD. MICA 600V.	1	
C20	32 MMFD. CER. 500V.	1	
C21	475 MMFD. MICA DISC.	1	
C22	F.M. OSC. TRIMMER	1	
C23	0.5 MFD. 500V.	1	
C24	400 MMFD. MICA 500V.	1	
C25	0.2 MFD. 500V.	1	
C26	0.2 MFD. 500V.	1	
C27	0.2 MFD. 500V.	1	
C28	0.2 MFD. 500V.	1	
C29	0.2 MFD. 500V.	1	
C30	0.2 MFD. 500V.	1	
C31	0.2 MFD. 500V.	1	
C32	0.2 MFD. 500V.	1	
C33	0.2 MFD. 500V.	1	
C34	0.2 MFD. 500V.	1	
C35	0.2 MFD. 500V.	1	
C36	0.2 MFD. 500V.	1	
C37	0.2 MFD. 500V.	1	
C38	0.2 MFD. 500V.	1	
C39	0.2 MFD. 500V.	1	
C40	0.2 MFD. 500V.	1	
C41	0.2 MFD. 500V.	1	
R1	15 M		
R2	100M		
R3	82M ±10%		
R4	3600 ±10%		
R5	47M		
R6	33M		
R7	18M ±10%		
R8	220		
R9	15M ±10%		
R10	2.2 MEG.		
R11	68M ±10%		
R12	1200		
R13	2200		
R14	120M		
R15	2200		
R16	100M		
R17	100M		
R18	100M ±10%		
R19	15 MEG.		
R20	100M		
R21	2.5 MEG.		
R22	82M ±10%		
R23	15M ±10%		
R24	3300		
R25	3300		
R26	47M		
R27	47M ±10%		
R28	47M		
R29	47M		
R30	470M		
R31	200 Ω ±10%		
R32	300 Ω ±10%		
R33	120 Ω ±10%		
R34	15M ±10%		
R35	15M ±10%		
R36	15M ±10%		
R37	15M ±10%		
R38	15M ±10%		
L1	ANT. LOADING COIL		
L2	ANT. LOADING COIL		
L3	FM ANT. COIL		
L4	FM ANT. COIL		
L5	FM ANT. COIL		
L6	FM ANT. COIL		
L7	FM ANT. COIL		
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L88	FM ANT. COIL		
L89	FM ANT. COIL		
L90	FM ANT. COIL		
L91	FM ANT. COIL		
L92	FM ANT. COIL		
L93	FM ANT. COIL		
L94	FM ANT. COIL		
L95	FM ANT. COIL		
L96	FM ANT. COIL		
L97	FM ANT. COIL		
L98	FM ANT. COIL		
L99	FM ANT. COIL		
L100	FM ANT. COIL		

MODELS 12H090-12H091-12H092-12H093-12H094 CHASSIS No. 11C21

ZENITH RADIO CORP.

MODELS 12H090, 12H091,
12H092, 12H093, 12H094

Late

TO THE SERVICE MAN:

The 11C21 chassis incorporates a superheterodyne circuit with two stages of IF, and one stage of RF amplification on all bands.

HUM COMPLAINT: Check for excessive length of the a-c line cord inside the main chassis between the point of entrance and the solder lugs. This slack may be in close proximity of the tone control leads.

DIFFERENCES IN 11C21-11C21Z CHASSIS: Sets using chassis 11C21Z are equipped with FM speakers. FM speakers cannot be used on 11C21 chassis. When ordering speaker replacements specify 11C21 or 11C21Z chassis.

IMPROVING FM RECEPTION: In FM Consoles a cabinet FM antenna may be added in addition to the line antenna. This antenna is made up of two 28-inch lengths of wire. One wire is connected to the FM antenna post, the other to chassis. The two wires are then tacked in the cabinet in opposite directions, and should not come in contact with ground.

HOWL ON FM: FM howl may be caused by the speaker vibrating the oscillator slug. A fiber spacer between the oscillator, and detector slug shafts in the FM tuner will eliminate vibration. A thin rubber band tied to the center of the oscillator slug shaft and upper frame will also eliminate the howl.

INCREASING BASS RESPONSE ON PHONO: To increase the bass response on records, the value of R5 in the phono-preamplifier may be increased. Do not increase the value to over 10,000 ohms or audio howl may be heard.

STRIPPED IF THREAD INSERTS: Damaged IF slug thread inserts may be replaced by unscrewing the slug, and pushing out the old insert. Two types of inserts are used, 83-1063 short, and 83-1069 long.

WAVE TRAP TRIMMER SHORTS OUT: A .002 mfd 600 volt condenser has been added in series with the grounded side of the wave trap.

AM Alignment: The alignment of this chassis on the short wave and standard broadcast band is conventional. The alignment slugs in the IF transformers are threaded and screw into the coil forms. The slugs are slotted for a small size fiber screw driver. Do not press hard on the aligning tool (fiber screw driver) or the threads in the coil forms will strip and adjustment will be impossible.

FM RF Alignment: The same coil slug arrangement which tunes the 100 MC FM band also tunes the 45 MC band. However, on 45 MC the band switch connects trimmer condensers in parallel and padding wires in series with the 100 MC coils. The tuning slugs are attached to threaded shafts and the slugs are varied in the field of the coils by turning the shafts clockwise or counter-clockwise. After adjustments the shafts must be secured with a drop of speaker cement.

FM IF Alignment: The same type of tuning slugs for aligning the AM IF Amplifier are used for the FM I.F.'s. Observe the same precautions when making adjustments. The second 8.5 Mc IF stage is overcoupled. Overcoupling gives a wide band pass with good sensitivity. When an overcoupled stage is aligned with an unmodulated signal, the stage must be loaded. A 300 ohm carbon resistor soldered across the secondary of the second IF transformer provides a satisfactory load for this circuit. The resistor leads must be kept short to reduce the distributed capacity of the circuit.

When aligning a loaded stage, it will be found that considerable signal from the generator will be required, and that it will tune broadly. **THE LOAD RESISTOR MUST BE REMOVED AFTER ALIGNMENT.**

If the signal generator used does not have sufficient output to overcome the temporary loss caused by the load resistor, the load resistance may be increased or the signal fed into the preceding stage.

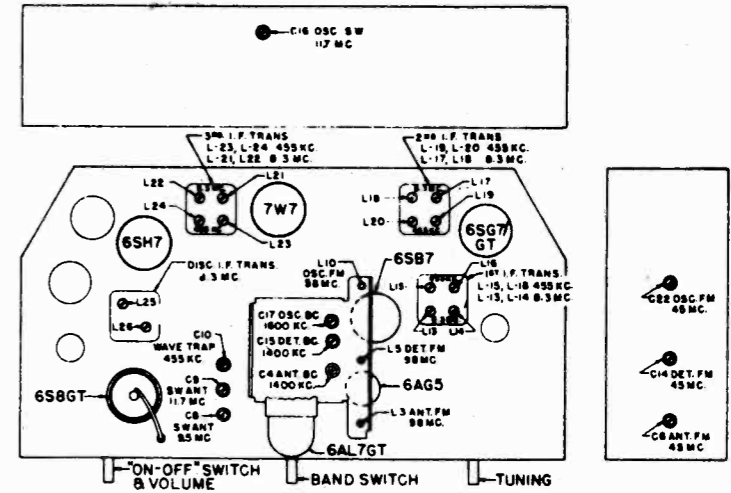
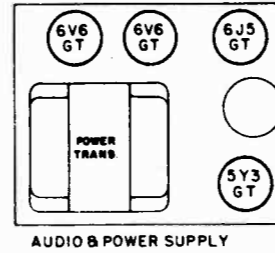
FM Discriminator Alignment: When the secondary of the discriminator is aligned (operation 9) use sufficient signal input to get a good positive and negative indication before setting the slug for zero reading. A center zero indicating meter is recommended for this adjustment, but is not absolutely necessary. Reversing the leads of a non-zero center meter, or observing closely when this meter starts to go to the left (negative) of zero will give the same results.

ZENITH RADIO CORP.

MODELS 12H090, 12H091,
12H092, 12H093, 12H094

Late

ALIGNMENT PROCEDURE



Operation	Connect Oscillator to	Dummy Antenna	Input Signal Frequency	Band	Set Dial	Adj. Trimmers	Purpose
1	Pin 8 on Converter Tube 6S87 socket	.05 Mfd.	455 Kc. Modulated	BC	600 Kc.	L15, 16, 19, 20, 23 and 24	Align I.F. channel for maximum output
2	Pin 1 on R.F. tube 6G5 socket	.05 Mfd.	455 Kc. Modulated	Aut.	Press any button on Auto.	C10	Adjust wavetrap to minimum
3	2 Turns loosely coupled to wavemag.		1600 Kc. Modulated	BC	1600 Kc.	C17	Set oscillator to dial scale
4	2 turns loosely coupled to wavemag.		1400 Kc. Modulated	BC	1400 Kc.	C15 & C4	Align det. and ant. stages
5	Antenna Post (Remove line ant.)	400 ohms	11.7 Mc. Modulated	SW	11.7 Mc.	C16	Set oscillator to dial scale
6	Antenna Post (Remove line ant.)	400 ohms	11.7 Mc. Modulated	SW	11.7 Mc.	C9	Align ant. stage
7	Antenna Post (Remove line ant.)	400 ohms	9.7 Mc. Modulated	SW	9.7 Mc.	C8	Align ant. stage Repeat Oper. 6 for maximum output
8 (a)	Pin 4 grid on 6S87 limiter socket	.05 Mfd.	8.3 Mc. Unmodulated	FM		L25 coil slug primary disc.	Align primary of discriminator for maximum reading
9 (b)	Pin 4 grid on 6S87 limiter socket	.05 Mfd.	8.3 Mc. Unmodulated	FM		L26 coil slug sec. of discor.	Adjust secondary of discor. for zero reading
10 (c)	Pin 6 (grid) on 7W7 2nd IF tube socket	.05 Mfd.	8.3 Mc. Unmodulated	FM		L21 & L22 prim. & sec. of 3rd IF transformer	Align 3rd IF transformer for maximum reading
11 (c)	Pin 4 (grid) on 6S87 1st IF tube socket	.05 Mfd.	8.3 Mc. Unmodulated	FM		L17 & L18 prim. & sec. of 2nd IF transformer	Align 2nd IF transformer for maximum reading
12 (c)	Pin 8 (grid) on 6S87 converter tube socket	.05 Mfd.	8.3 Mc. Unmodulated	FM		L13 & L14 prim. & sec. of 1st IF transformer	Align 1st IF transformer for maximum reading
13 (c)	Antenna Post (remove line ant.)	270 ohms	98 Mc. Unmodulated	FM	98 Mc.	L10 Osc. coil slug	Set oscillator to dial scale
14 (c)	Antenna Post (Remove line ant.)	270 ohms	98 Mc. Unmodulated	FM	98 Mc.	L5 and L3 Det. and RF coil slugs	Align det. and Ant. stage to maximum reading
15 (c)	Antenna Post (remove line ant.)	270 ohms	45 Mc. Unmodulated	FM	45 Mc.	C22	Set oscillator to dial scale
16 (c)	Antenna Post (remove line ant.)	270 ohms	45 Mc. Unmodulated	FM	45 Mc.	C14 and C6	Align detector and ant. stages for maximum reading

IMPORTANT: Alignment of this chassis will in most cases be unnecessary unless an IF or RF transformer is replaced or the adjustments have been tampered with. Correct alignment can only be made if the following procedure is followed: A vacuum tube voltmeter with an isolation resistor of 200,000 ohms in series with the hot lead will serve for FM adjustments. This lead must be shielded. An ordinary AC output meter connected across the primary or secondary of the output transformer will be satisfactory for all AM adjustments. The signal generator output should be kept just high enough to get an indication on the meter. (a) Vacuum Tube Voltmeter pin 5 on discriminator transformer to chassis (half discriminator load.) (b) Vacuum Tube Voltmeter pin 7 on discriminator transformer to chassis (full discriminator load.) (c) Vacuum Tube Voltmeter 6S87 limiter grid (pin 4 to chassis.) (d) 300 ohm 1/2 watt carbon resistor soldered across the secondary L18 (pin 2 and 3 of 2nd IF trans.). The leads to the resistor must be as short as possible and the resistor removed before operation 13 is started.